VOLLRATH®

Outperform every day.™

Installation Instructions

Redco® Instacut™ 5.0 Blade Replacement

⚠ WARNING

Sharp Blade Hazard

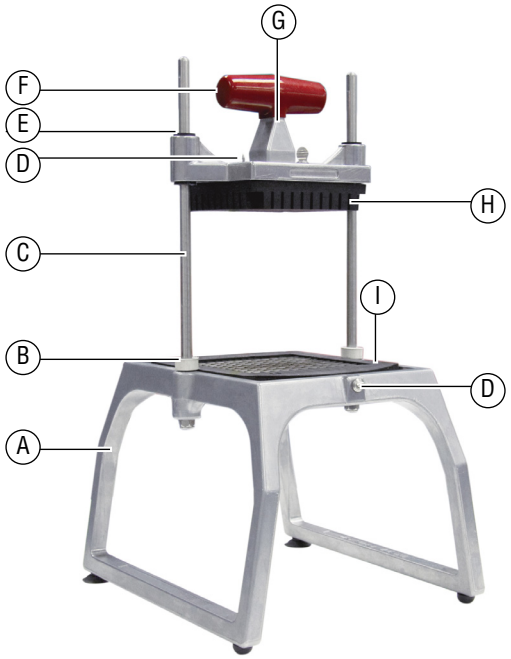
Blades are sharp and can cause cuts and amputation. To avoid injury from sharp blades, handle with caution. Only trained personal should operate equipment or preform maintenance.

INSTALLATION PROCEDURES

Wash new blades with warm, soapy water and rinse thoroughly to remove the thin protective oil film. Keep the sharp edge away from you when handling blades.

1. Familiarize yourself with the parts diagram for your equipment.
2. Remove the pusher head assembly by sliding the pusher head off the rod guides.
3. Raise the bumpers approximately 2" (5 cm).
4. Loosen the thumbscrew and carefully remove the blade assembly. Remove the cutting blade assembly by pressing upwards on the bottom of the side of the blade holder, where the thumbscrew is located. Discard the old blade assembly.
5. Install the new cutting blade assembly by inserting the tab on the blade holder into the groove in the base, then lowering the blade holder into the seated and flush position in the base. Tighten the thumbscrew.
6. Slide bumpers down guide rods to contact base. Position pusher head assembly onto the guide rods, slowly lower pusher head assembly, and check pusher head block to blade alignment.
7. Lubricate the guide bar with mineral oil or Petro Gel after each use. Do not use cooking oil as it will become sticky and may permanently damage the equipment.

FEATURES AND CONTROLS



A **Base Assembly.** Holds the guide rods and blade assembly.

B **Bumpers.** Cushions the pusher head during operation.

C **Guide Rods.** Guides and aligns the pusher head onto the blade set.

D **Thumbscrew.** Secures the pusher head block to pusher head assembly. Secures the blade assembly to the base assembly.

E **Guides.** Used for smooth and consistent operation of pusher head on the guide rods.

F **Handle.** Used to lower and raise the pusher head.

G **Pusher Head Assembly.** Made up of the guides, the pusher head block and the handle.

H **Pusher Head Bock.** Pushes the food product through the blade set. Specifically sized to match the corresponding blade assembly.

I **Blade Assembly.** Houses the blades. Specifically sized to match the corresponding pusher head block.

www.vollrath.com

The Vollrath Company, L.L.C.
1236 North 18th Street
Sheboygan, WI 53081-3201 U.S.A.
Main Tel: 800.624.2051 or 920.457.4851
Main Fax: 800.752.5620 or 920.459.6573
Customer Service: 800.628.0830
Canada Customer Service: 800.695.8560

Technical Services
techservicereps@vollrathco.com
Induction Products: 800.825.6036
Countertop Warming Products: 800.354.1970
All Other Products: 800.628.0832

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