



Spare Parts List

Item Number ~ 40760, 4076002, 4076003, 4076005 ~ 60qt. Mixer

Callout	Part No.	Description	Callout	Part No.	Description	Callout	Part No.	Description	Callout	Part No.	Description	Callout	Part No.	Description
A	XMIX9662	Planetary Shaft Complete (Ref. No.19-28)	29	NA	Transmission Shaft	79	XMIX8602	Control Panel W/Box	132	NA	Screw	189	XMIX8630	Power Board W/Box, 220VAC
B	XMIX8613	Transmission Shaft Complete (Ref. No.29-47)	30	NA	Gear, 17T	80	XMIX8603	Gearshift Handle	133	NA	Nut	190	XMIX9610	Capacitors, Starting 400 mfd, Running 35 mfd
C	XMIX8618	Pully and Shaft Complete (Ref. No.48-59)	31	NA	Washer	81	NA	Gear Shaft	134	NA	Spring Washer	191	NA	Connector, Power Cord AG25
D	XMIX9605	Motor Complete, 220v (Ref. No.50,51,53,55,56)	32	NA	Washer	82	NA	Shifting Fork	135	XMIX8608	Rubber Cover, Left, Bowl Support	192	XAA0006	Power Cord, 220VAC US, 40760
E	XMIX8621	Shifter Fork & Shaft Complete (Ref. No.82,83,87-89)	33	NA	Gear, 39T	83	NA	Shaft Shifting Fork		XMIX8609	Rubber Cover, Right, Bowl Support	192	250435-1	Power Cord, 230vac, UK 2-15P, 4076003
F	XMIX8620	Shifter Selector Complete (Ref. No.81, 84-86,91-96)	34	NA	Spacer	84	NA	Spring Pin	136	XMIX8208	Handle, Bowl Lift Arm	192	250433-1	Power Cord, 230vac, SCHUKO EU1-16P, 4076002
G	XMIX8600	Hub Assembly Complete (Ref. No.70-78)	35	NA	Spacer, Copper	85	NA	Seat Shifting Handle	137	XMIX8605	Wheel, Bowl Lift	192	250966-1	Power Cord, 230vac, AU/NZ AU2-15P, 4076005
H	XMIX8629	Bowl Lift Rod and Gear Assembly (Ref. No. 142-145, 157-163)	36	NA	Gear, 32T	86	NA	Shifting Cam	138	NA	Clamping Arm	193	XMIX6140	Micro Switch of Bowl Guard
J	XMIX9623	Arm / Knob Assembly, Bowl Lift (Ref. No.138-141,146-156, 165)	37	NA	Gear, 22T	87	NA	Plunger	139	NA	Wheel Shaft	194	NA	NA
K	XMIX8623	Agitator Shaft Assembly (Ref. No.99,100,103-112)	38	NA	Clutch-Shifting	88	NA	Compression Spring	140	NA	Wheel Bracket	195	XMIX8631	Micro Switch On Gearshift
L	XMIX9609	Planetary Hub Assy. Complete (Ref. No.97-112)	39	NA	Washer Shim	89	NA	Set Screw	141	NA	Gear, 41T	196-206	NA	Oil Pump System
M	XMIX6026	Safety Guard Complete, Stainless (Ref. No.174-180)	40	NA	Spacer, Copper	90	NA	Screw	142	NA	Lifting Screw	207	XMIX8602	Sticker of Control Panel
N	XMIX8610	Oil Pump, Planetary Hub, Short copper tube with head, (Ref. No. 196-206)	41	NA	Ball Bearing	91	NA	Shifter Hub	143	NA	Lifting Nut	208	XMIX6100	Motor Contactor, HUO32K 23-32A 220V
1	XMIX860440	Top Cover, Blue	42	NA	Sleeve Drive	92	NA	Bracket-Shifting Unit	144	NA	Retainer Bearing	209	NA	Electrical Box for Motor Contactor
2	XMIX8614	Bearing Retainer-Planetary Shaft	43	NA	Key	93	NA	Compression Spring	145	NA	Gear, 31T	210	XMIX8611	Oil Pump Gearbox, Long Copper Tube
3	XMIX8615	Bearing Retainer-Transmission Shaft	44	NA	Key	94	NA	Steel Ball	146	NA	Gear, 23T	Not Shown	XMIX0001	Grease (17.6 oz)
4	XMIX8616	Bearing Retainer-Pulley Shaft	45	NA	C-Snap Ring	95	NA	Screw	147	NA	Shaft-Bowl Lift	Not Shown	XMIX6260	Oil (32 oz bottle)
5	XMIX8617	Gear Housing Cover	46	NA	Compression Spring	96	NA	Spring Pin	148	NA	Gear, 23T			
6	NA	Transmission Case	47	NA	Pin	97	XMIX8622	Internal Drive Gear	149	NA	Screw			
7	NA	Plate	48	NA	Pulley Shaft	98	NA	Screw	150	NA	Tappered Pin			
8	NA	Support of Top Cover	49	NA	Pulley	99	NA	Gear, 20T	151	NA	C-Snap Ring			
9	NA	Screw	50	NA	Ball Bearing	100	NA	Retainer Bearing	152	NA	Key			
10	NA	Screw	51	NA	Ball Bearing	101	XMIX8624	Planetary Head	153	NA	Oil Cup			
11	NA	Spring Washer	52	NA	Nut	102	NA	Head Ring	154	NA	Nut			
12	NA	Bolt	53	NA	Spring Washer	103	NA	Key	155	NA	Key			
13	NA	Screw	54	NA	Key	104	NA	Agitating Shaft	156	NA	Flat Washer			
14	NA	Screw	55	NA	C-Snap Ring	105	NA	Tapered Pin	157	NA	Key			
15	NA	Bolt	56	NA	Gear, 24T	106	NA	Oil Seal	158	NA	Ball Bearing			
16	NA	Spring Pin	57	NA	Spacer	107	XMIX9614	Agitator Shaft Oil Seal Only	159	NA	Ball Bearing			
17	NA	Screw	58	NA	Gear, 34T	108	NA	Ball Bearing	160	NA	Lock Washer			
18	NA	Spring Pin	59	NA	Key	109	NA	Screw	161	NA	Lock Nut			
19	NA	Planetary Shaft	60	NA	Motor, 220v	110	NA	Flat Washer	162	NA	Spring Washer			
20	NA	Spacer	NA	XMIX6005	Motor Governor	111	NA	Screw	163	NA	Screw			
21	NA	Gear, 64T	NA	XMIX4004	Motor Governor Plate	112	NA	Top Cover Fixed	164	NA	Nut			
22	NA	Chimney	61	XMIX9622	Motor Fixed Seat	113	NA	Column	165	XMIX9623	Key			
23	NA	Gear, 43T	62	XMIX8619	Motor Pulley	114	NA	Slide Way	167	40777	Mixing Bowl			
24	NA	Ball Bearing	63	NA	Bolt	115	NA	Base	168	40780	Mixing Spatula			
25	NA	Ball Bearing	64	NA	Spring Washer	116	XMIX8625	Rear Cover	169	40779	Mixing Dough Hook			
26	NA	Seal	65	XMIX9626	Belt	117	NA	Nut	170	40778	Mixing Wire Wisk			
27	NA	Key	66	NA	Key	118	NA	Screw	171	NA	Trolley Wheel			
28	NA	Screw	67	NA	Bolt	119	NA	Spring Pin	172	XMIX6025	Trolley, (171,172,173)			
			68	XMIX9622	Bolt with Nut	123	XMIX8606	Rubber Cover, Left Front Leg	173	NA	Nut			
			69	NA	Nut with Bolt XMIX9622	124	XMIX8607	Rubber Cover, Right Front Leg	174-179	NA	Safety Guard Assembly			
			70	NA	Gear, 14T	125	XMIX8626	Bowl Clamp, Left	180	NA	Safety Guard Assembly			
			71	NA	Hub Attachment		XMIX8627	Bowl Clamp, Right	181	XMIX8202	Emergency Stop Head, Stop Ring, & Switch Terminal			
			72	NA	Cap Screw				185	NA	Internal Wires of Emergency Stop			
			73	NA	Hole Plug	126	NA	Nut, comes with Clamp XMIX8626, XMIX8627	186	NA	Internal Wires(Panel to Control Board)			
			74	XMIX2033	Thumb Screw	127	NA	Bowl Support	187	NA	Wires of Limit Switch for Shifting			
			75	NA	Sleeve Drive	128	NA	Bowl Retainer	188	NA	Wires of Safety Guard Switch			
			76	NA	Spacer for Hub	129	XMIX8628	Bowl Locating Pin						
			77	NA	Cover for Hub	130	NA	Apron						
			78	NA	Screw	131	NA	Screw						

Exploded View

