



CONGRATULATIONS!

You have just purchased the finest commercial refrigerator available. You can expect many years of trouble-free operation.

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TMW-36F-QT-SD

Spanish, German, French, Dutch, Italian, Russian, and Polish versions included.



INSTALLATION MANUAL

TMW – TRUE MEAT WELL



NOTICE TO CUSTOMER

Loss or spoilage of products in your refrigerator/freezer is not covered by warranty. In addition to following recommended installation procedures you must run the refrigerator/freezer 24 hours prior to usage.



SAFETY INFORMATION

How to Maintain Your True Refrigerator to Receive the Most Efficient and Successful Operation.

You have selected one of the finest commercial refrigeration units made. It is manufactured under strict quality controls with only the best quality materials available. Your TRUE cooler when properly maintained will give you many years of trouble-free service.

WARNING: Use this appliance for its intended purpose as described in this Owner Manual.

TO LOCATE REFRIGERANT TYPE, SEE SERIAL LABEL INSIDE CABINET. This cabinet may contain fluorinated greenhouse gas covered by the Kyoto Protocol (please refer to cabinet's inner label for type and volume, GWP of 134a= 1,300. R404a= 3,800).

FOR HYDROCARBON REFRIGERATION ONLY (R-290) SEE BELOW:

- **DANGER** - Risk of fire or explosion. Flammable refrigerant used. Do not use mechanical devices to defrost refrigerator. Do not puncture refrigerant tubing.
- **DANGER** - Risk of fire or explosion. Flammable refrigerant used. To be repaired only by trained service personnel. Do not puncture refrigerant tubing.
- **CAUTION** - Risk of fire or explosion. Flammable refrigerant used. Consult repair manual/owner's guide before attempting to service this product. All safety precautions must be followed.
- **CAUTION** - Risk of fire or explosion. Dispose of properly in accordance with federal or local regulations. Flammable refrigerant used.
- **CAUTION** - Risk of fire or explosion due to puncture of refrigerant tubing; follow handling instructions carefully. Flammable refrigerant used.
- **CAUTION** - Keep clear of obstruction all ventilation openings in the appliance enclosure or in the structure for building-in.

SAFETY PRECAUTIONS

When using electrical appliances, basic safety precautions should be followed, including the following:

- This refrigerator must be properly installed and located in accordance with the Installation Instructions before it is used.
- Do not allow children to climb, stand or hang on the shelves in the refrigerator. They could damage the refrigerator and seriously injure themselves.
- Do not touch the cold surfaces in the freezer compartment when hands are damp or wet. Skin may stick to these extremely cold surfaces.
- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance. Do not store explosive substances such as aerosol cans with a flammable propellant in this appliance.

- Keep fingers out of the "pinch point" areas; clearances between the doors and between the doors and cabinet are necessarily small; be careful closing doors when children are in the area.
- Unplug the refrigerator before cleaning and making repairs.
- Setting temperature controls to the 0 position does not remove power to the light circuit, perimeter heaters, or evaporator fans.

NOTE: We strongly recommend that any servicing be preformed by a qualified technician.

DANGER!**RISK OF CHILD
ENTRAPMENT****PROPER DISPOSAL OF THE REFRIGERATOR**

Child entrapment and suffocation are not problems of the past. Junked or abandoned refrigerators are still dangerous... even if they will sit for "just a few days." If you are getting rid of your old refrigerator, please follow the instructions below to help prevent accidents.

**BEFORE YOU THROW AWAY YOUR OLD
REFRIGERATOR OR FREEZER:**

- Take off the doors.
- Leave the shelves in place so that children may not easily climb inside.

APPLIANCE DISPOSAL

When recycling appliance please make sure that the refrigerants are handled according to local and national codes, requirements and regulations.

REFRIGERANT DISPOSAL

Your old refrigerator may have a cooling system that uses "Ozone Depleting" chemicals. If you are throwing away your old refrigerator, make sure the refrigerant is removed for proper disposal by a qualified service technician. If you intentionally release any refrigerants you can be subject to fines and imprisonment under provisions of the environmental regulations.

USE OF EXTENSION CORDS

NEVER USE AN EXTENSION CORD! TRUE will not warranty any refrigerator that has been connected to an extension cord.

REPLACEMENT PARTS

- Component parts shall be replaced with like components.
- Servicing shall be done by authorized service personnel, to minimize the risk of possible ignition due to incorrect parts or improper service.
- Lamps must be replaced by identical lamps only.
- If the supply cord is damaged, it must be replaced by a special cord or assembly available from the manufacturer or its service agent.

WARNING!**HOW TO CONNECT ELECTRICITY**

DO NOT, UNDER ANY CIRCUMSTANCES, CUT OR REMOVE THE GROUND PRONG FROM THE POWER CORD. FOR PERSONAL SAFETY, THIS APPLIANCE MUST BE PROPERLY GROUNDED.

The power cord from this appliance is equipped with a grounding plug which minimizes the possibility of electric shock hazard.

Have the wall outlet and circuit checked by a qualified electrician to make sure the outlet is properly grounded.

If the outlet is a standard 2-prong outlet, it is your personal responsibility and obligation to have it replaced with the properly grounded wall outlet.

The refrigerator should always be plugged into its own individual electrical circuit, which has a voltage rating that matches the rating plate.

This provides the best performance and also prevents overloading building wiring circuits which could cause a fire hazard from overheated wires.

Never unplug your refrigerator by pulling on the power cord. Always grip plug firmly and pull straight out from the outlet.

Repair or replace immediately all power cords that have become frayed or otherwise damaged. Do not use a cord that shows cracks or abrasion damage along its length or at either end.

When removing the refrigerator away from the wall, be careful not to roll over or damage the power cord.

If supply power cord is damaged it should be replaced with original equipment manufacture parts. To avoid hazard this should be done by a qualified service technician.

USE OF ADAPTER PLUGS

NEVER USE AN ADAPTER PLUG! Because of potential safety hazards under certain conditions, we strongly recommend against the use of an adapter plug.

The incoming power source to the cabinet including any adapters used must have the adequate power available and must be properly grounded. Only adapters listed with UL should be used.

NORTH AMERICA USE ONLY!

NEMA plugs

TRUE uses these types of plugs. If you do not have the right outlet have a certified electrician install the correct power source.

NOTE: International plug configurations vary by voltage and country.



115/60/1
NEMA-5-15R



115/208-230/1
NEMA-14-20R



115/60/1
NEMA-5-20R

INSTALLATION

OWNERSHIP

To ensure that your unit works properly from the first day, it must be installed properly. We highly recommend a trained refrigeration mechanic and electrician install your TRUE equipment. The cost of a professional installation is money well spent.

Before you start to install your TRUE unit, carefully inspect it for freight damage. If damage is discovered, immediately file a claim with the delivery freight carrier.

TRUE is not responsible for damage incurred during shipment.

UNCRATING

TOOLS REQUIRED

- Adjustable Wrench
- Phillips Screwdriver
- Level

The following procedure is recommended for uncrating the unit:

- A. Remove the outer packaging by pulling tri-wall nails from skid. Remove (4) cardboard corner pads and dust cover.
- B. Inspect for concealed damage. Again, immediately file a claim with the freight carrier if there is damage.
- C. Move your unit as close to the final location as possible before removing the wooden skid.

NOTE: KEYS FOR COOLERS WITH DOOR LOCKS ARE LOCATED IN WARRANTY PACKETS.

ELECTRIC INSTALLATION & SAFETY INFORMATION

- If the supply cord is damaged, it must be replaced by a special cord or assembly available from the manufacturer or its service agent.
- Lamps must be replaced by identical lamps only.
- Appliance tested according to the climate classes 5 and 7 temperature and relative humidity.

ELECTRICAL INSTRUCTIONS

- A. Before your new unit is connected to a power supply, check the incoming voltage with a voltmeter. If anything less than 100% of the rated voltage for operation is noted, correct immediately.
- B. All units are equipped with a service cord, and must be powered at proper operating voltage at all times. Refer to cabinet data plate for this voltage.

TRUE RECOMMENDS THAT A SOLE USE CIRCUIT BE DEDICATED FOR THE UNIT.

WARNING: Compressor warranties are void if compressor burns out due to low voltage.

WARNING: Power supply cord ground should not be removed!

WARNING: Do not use electrical appliances inside the food storage compartments of the appliances unless they are of the type recommended by the manufacturer.

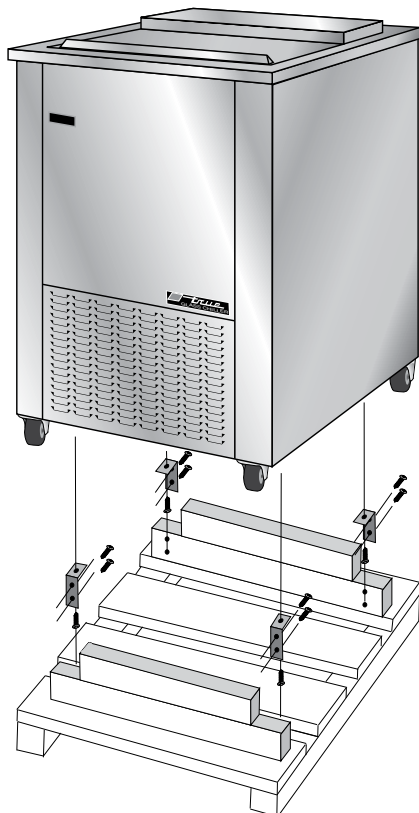
NOTE: To reference wiring diagram, remove front louvered grill, wiring diagram is positioned on the inside cabinet wall.

WIRE GAUGE CHART

115 Volts													230 Volts												
Amps	Distance In Feet To Center of Load												Amps	Distance In Feet To Center of Load											
	20	30	40	50	60	70	80	90	100	120	140	160		20	30	40	50	60	70	80	90	100	120	140	160
2	14	14	14	14	14	14	14	14	14	14	14	14	5	14	14	14	14	14	14	14	14	14	14	14	
3	14	14	14	14	14	14	14	14	14	14	14	12	6	14	14	14	14	14	14	14	14	14	14	12	
4	14	14	14	14	14	14	14	14	14	14	12	12	7	14	14	14	14	14	14	14	14	14	12	12	
5	14	14	14	14	14	14	14	12	12	12	10	10	8	14	14	14	14	14	14	14	14	12	12	12	
6	14	14	14	14	14	14	12	12	12	10	10	10	9	14	14	14	14	14	14	14	14	12	12	10	
7	14	14	14	14	14	12	12	12	10	10	10	8	10	14	14	14	14	14	14	14	12	12	10	10	
8	14	14	14	14	12	12	12	10	10	10	8	8	12	14	14	14	14	14	14	12	12	10	10	10	
9	14	14	14	12	12	12	10	10	10	8	8	8	14	14	14	14	14	12	12	12	10	10	10	8	
10	14	14	14	12	12	10	10	10	10	8	8	8	16	14	14	14	14	12	12	12	10	10	8	8	
12	14	14	12	12	10	10	10	8	8	8	8	6	18	14	14	14	12	12	12	10	10	8	8	8	
14	14	14	12	10	10	10	8	8	8	6	6	6	20	14	14	14	12	10	10	10	10	8	8	8	
16	14	12	12	10	10	8	8	8	8	6	6	6	25	14	14	12	12	10	10	10	8	8	6	6	
18	14	12	10	10	8	8	8	8	8	6	6	5	30	14	12	12	10	10	10	8	8	6	6	6	
20	14	12	10	10	8	8	8	6	6	6	5	5	35	14	12	10	10	10	8	8	8	6	6	5	
25	12	10	10	8	8	6	6	6	6	5	4	4	40	14	12	10	10	8	8	8	6	6	5	5	
30	12	10	8	8	6	6	6	6	5	4	4	3	50	12	10	10	8	6	6	6	6	5	4	4	
35	10	10	8	6	6	6	5	5	4	4	3	2	60	12	10	8	6	6	6	6	5	4	4	3	
40	10	8	8	6	6	5	5	4	4	3	2	2	70	10	10	8	6	6	6	5	5	4	2	2	
45	10	8	6	6	6	5	4	4	3	3	2	1	80	10	8	8	6	6	5	5	4	4	3	2	
50	10	8	6	6	5	4	4	3	3	2	1	1	90	10	8	6	6	5	5	4	4	3	3	1	
													100	10	8	6	6	5	4	4	3	3	2	1	

LOCATING

- Remove shipping skid by unscrewing bolts with an adjustable wrench.
- Carefully lift freezer off the shipping skid.
- Free plug and cord from inside the lower front of the unit (do not plug in power source).
- Your TRUE equipment should be placed close enough to the electrical supply so that extension cords are never used.
- Appliance tested according to the climate classes 5 and 7 for temperature and relative humidity.



Removing skid from bottom of cabinet.

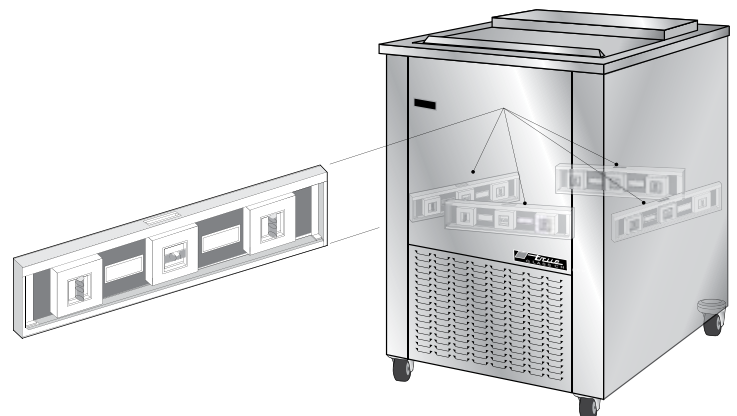
LEVELING

- Set unit in its final location. Be sure there is adequate ventilation in your room. Under extreme heat conditions, (100°F+, 38°C+), you may want to install an exhaust fan.

WARNING: WARRANTY IS VOID IF VENTILATION IS INSUFFICIENT.

- Proper leveling of your TRUE cooler is critical to operating success (for non-mobile models). Effective condensate removal and door operation will be effected by leveling.
- The cooler should be leveled front to back and side to side with a level.
- Ensure that the drain hose or hoses are positioned in the pan.
- Free plug and cord from inside the lower rear of the cooler (do not plug in).
- The unit should be placed close enough to the electrical supply so that extension cords are never used.

WARNING: CABINET WARRANTIES ARE VOID IF OEM POWER CORD IS TAMPERED WITH. TRUE WILL NOT WARRANTY ANY UNITS THAT ARE CONNECTED TO AN EXTENSION CORD.

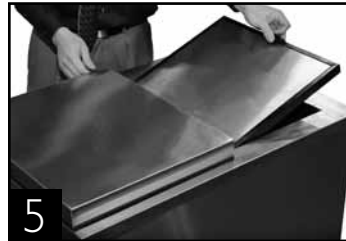


SETUP

STANDARD ACCESSORIES

REVERSIBLE LID INSTRUCTIONS

- A. Remove lid. (figure 1)
- B. Lift top cover off unit and rotate 180 degrees. (figure 2 & 3)
- C. Lower top cover onto locking pins. (figure 4)
- D. Lower lid into place. (figure 5 & 6)



OPERATION

STARTUP

- A. The compressor is ready to operate. Plug in the cooler.
- B. Temperature control gives freezers an approximate temperature of -10°F. Allow unit to function several hours, completely cooling cabinet before changing the control setting.
Temperature Control Location and Settings.
 - LAE temperature control is located on the front of cabinet.
 - Mechanical temperature control is located behind access grill.
 See website for adjustments, sequence of operation, and more information.

- C. Excessive tampering with the control could lead to service difficulties. Should it ever become necessary to replace temperature control, be sure it is ordered from your TRUE dealer or recommended service agent.
- D. Good air flow in your TRUE unit is critical. Be careful to load product so that it neither presses against the back wall, nor comes within four inches of the evaporator housing. Refrigerated air off the coil must circulate down the back wall.

NOTE: If the unit is disconnected or shut off, wait five minutes before starting again.

RECOMMENDATION - Before loading product we recommend you run your TRUE unit empty for two to three days. This allows you to be sure electrical wiring and installation are correct and no shipping damage has occurred. Remember, our factory warranty does not cover product loss!

MECHANICAL TEMPERATURE CONTROLS

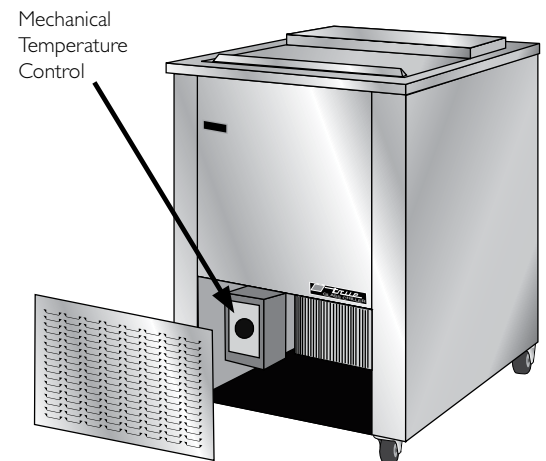
AIR SENSING

An air sensing temperature control used in a freezer application will require a defrost cycle to ensure that the evaporator coil is kept clear of frost and ice.



MECHANICAL CONTROL TMW GENERAL SEQUENCE OF OPERATION

1. Cabinet is plugged in.
2. The compressor only will start if the temperature control is calling for cooling. (If the compressor does not start, verify that the temperature control is not in the "OFF" or "0" position.)
3. The temperature control will cycle the compressor on and off.
 - a. The temperature control is sensing the air temperature.
 - b. The temperature control should be set on the #4 or #5.
 - c. The warmest setting is #1, the coldest is #9, and #0 is the off position.
 - d. The thermometer is designed to read and display a cabinet temperature **not a product temperature**.
The thermometer may reflect the refrigeration cycle swings of up and down temperatures.
The most accurate temperature on a cabinet's operation is to verify the product temperature.
4. The control will not initiate defrost.
 - a. The cabinet will need to be manually defrosted. The manual defrost frequency will depend on the unit's usage, environment and the amount of frost.



WHEN TO MAKE AN ADJUSTMENT TO A MECHANICAL TEMPERATURE CONTROL

We advise to make a mechanical temperature control adjustment only for a high altitude location.



HOW TO ADJUST A MECHANICAL TEMPERATURE CONTROL

OPERATION INSTRUCTIONS:

REQUIRED TOOLS:

- Jewelers Screw Driver (Small Screw Driver)

GE CONTROL INSTRUCTIONS:

The scale to the right may be used as a guide for measuring degrees of rotation required for altitude correction. See Figure 1. The arrows indicate direction of screw rotation. Turn calibration screw clockwise to obtain warmer operating temperatures.

NOTE: Each 1/4 turn of the calibration screw is equal to approximately 2 degrees F. Do not make more than 3/4 turn. After making adjustment, measure temperature during three cycles before adjusting again.

NOTE: Only adjust the screw (small flathead) on the face of the control (next to the cam). See Figure 3. Follow the Altitude Correction Table to the right.

ALTITUDE CORRECTION TABLE: CALIBRATION SCREW ADJUSTS BOTH CUT-IN AND CUT-OUT	
Altitude (Feet)	Clockwise Turns
2000	7/60
3000	11/60
4000	15/60
5000	19/60
6000	23/60
7000	27/60
8000	30/60
9000	34/60
10,000	37/60

INSTALLATION INSTRUCTIONS DANFOSS TEMPERATURE CONTROL ADJUSTMENT FOR HIGH ALTITUDE APPLICATIONS:

REQUIRED TOOLS:

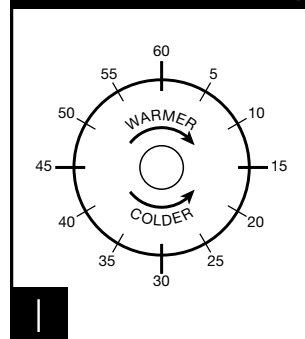
- Allen Wrench (5/64")
- Torx Screw (T-7)

TERMS:

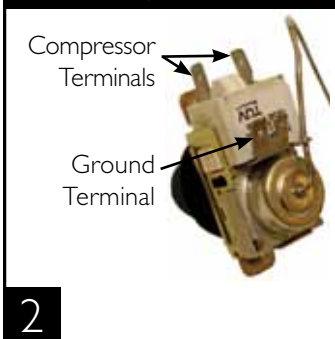
Cut-out - Temperature sensed by the controller that shuts the compressor off.

Cut-in - Temperature sensed by the controller that turns the compressor on.

Scale Guide for Measuring



Back of Temperature Control



Altitude Correction

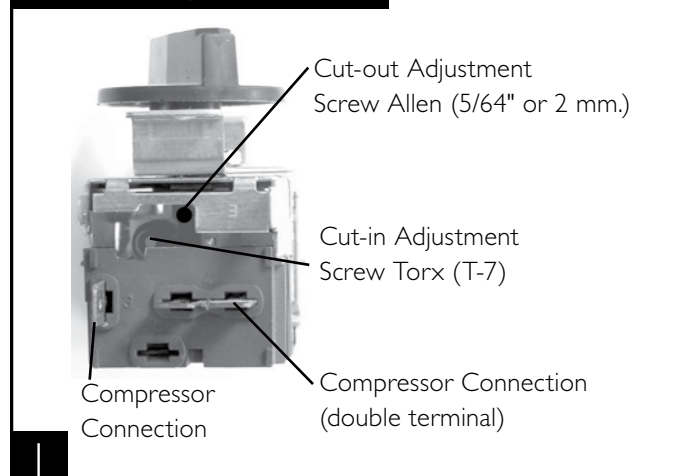
Front of Temperature Control



Calibration Screw

To adjust the temperature control take the control knob off to view the cut-in screw. (See Photo Above)

Bottom of Temperature Control



INSTRUCTIONS: DANFOSS TEMPERATURE CONTROL ADJUSTMENT FOR HIGH ALTITUDE APPLICATIONS

STEP 1 - Unplug cooler.

STEP 2 - Remove the screws that secure the temperature control to the inset box.

STEP 3 - To make these adjustments it may be necessary to remove the temperature control from the housing.

NOTE: You may have to remove the wires attached to the control. Take note as to which wire is on which spade terminal.

STEP 4 - Pull out gently from cabinet.

NOTE: Mechanical temperature controllers are affected when functioning at high altitude. The cut-in and cut-out temperatures will be colder than when the controller functions closer to sea level.

STEP 5 - For high elevation installations, it may be necessary to “warm-up” the set points. To make the adjustment, insert the appropriate tool in each adjustment screw and turn 1/4 of a revolution clockwise (to the right). This procedure will adjust both the cut-in and cut-out about 2°F warmer.

STEP 6 - Make sure to reconnect the wires to the proper spade terminal when reinstalling.

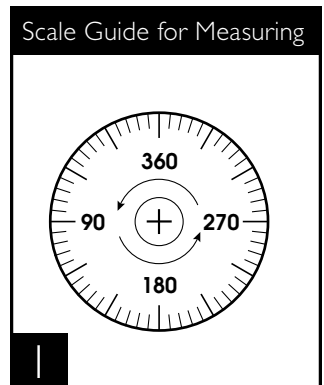
INSTALLATION INSTRUCTIONS TEMPERATURE CONTROL ALTITUDE ADJUSTMENT:

REQUIRED TOOLS:

- Allen Wrench (5/64")
- Torx Screw (T-7)

The scale to the right may be used as a guide for measuring degrees of rotation required for altitude correction. The arrows indicate direction of screw rotation. See Figure 1.

IMPORTANT: Upright models ordered with “High Altitude” temperature controls are pre-calibrated and do not require adjustment.



INSTRUCTIONS: CUTLER HAMMER TEMPERATURE CONTROL ALTITUDE ADJUSTMENT

STEP 1 - Unplug cooler.

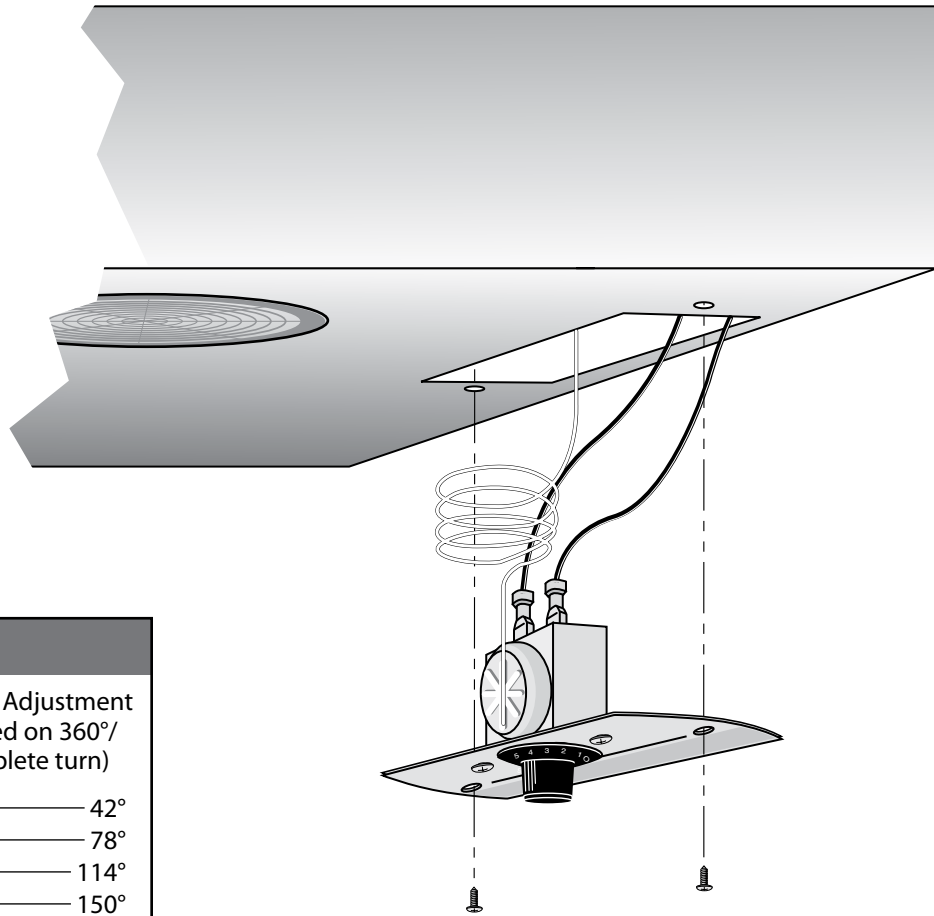
STEP 2 - Turn the temperature control to the “9” position.

STEP 3 - Remove the screws that secure the mounting plate to the evaporator top. See Figure 2.

STEP 4 - Pull control down gently from housing.

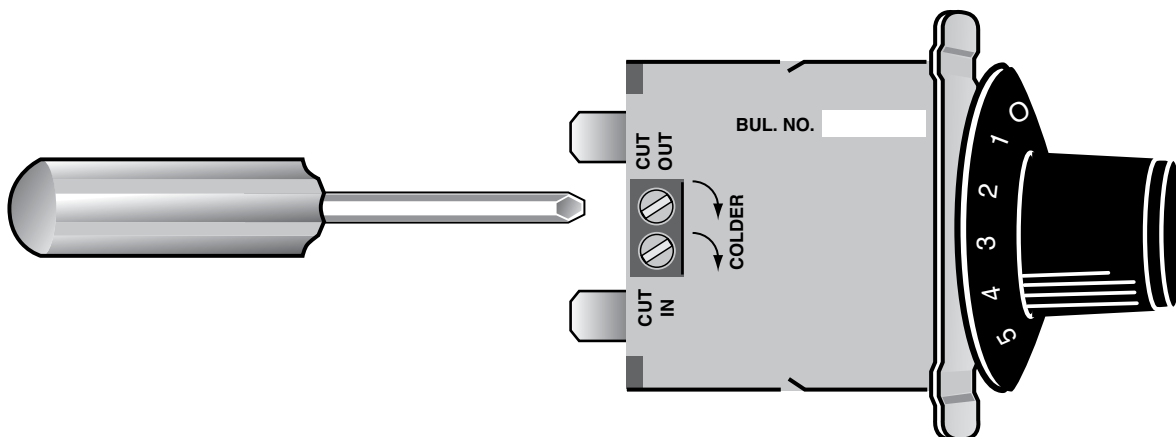
STEP 5 - Turn screws counterclockwise (CCW).

STEP 6 - Reassemble to cooler housing and return the temperature control to the “5” position.



CHART

Height	CCW Adjustment (based on 360°/ complete turn)
2000'	42°
3000'	78°
4000'	114°
5000'	150°
6000'	186°
7000'	222°
8000'	258°
9000'	294°
10,000'	330°



ELECTRONIC TEMPERATURE CONTROLS

LAE ELECTRONIC TEMPERATURE CONTROL GENERAL SEQUENCE OF OPERATION

- t1 = supply air / return air* (thermostat) * STA, STG, STM, STR Models.
 t2 = coil / copper line (defrost)
 t3 = return air / supply air* (display)

t3 probe is not installed and / or activated in all applications
 with t3 is not installed and / or activated, the display probe is t1.



LAE MODEL TMW ELECTRONIC CONTROL GENERAL SEQUENCE OF OPERATION

1. Cabinet is plugged in.
 - a. Display will illuminate.
2. After the LAE control preprogrammed time delay of up to 6 minutes, the compressor will start if the control is calling for cooling.
 - a. Control may be already preprogrammed from the factory so at the start of every compressor cycle, the condenser fan(s) will reverse for 30 seconds to blow dirt off the condensing coil.
3. The LAE control will cycle the compressor on and off determined by the Set-Point and Differential temperatures.
 - a. The Set-Point is the adjustable preprogrammed temperature which shuts off the compressor and evaporator fan(s). This is not the programmed cabinet temperature.
 - b. The Differential is the non adjustable preprogrammed temperature that is added to the Set-Point temperature that will restart the compressor and evaporator fan(s).
 - c. The LAE control is designed to read and display a cabinet temperature **not a product temperature**. This cabinet temperature may reflect the refrigeration cycle of the Set-Point and it's Differential. The most accurate temperature on a cabinets operation is to verify the product temperature.

Example: If the Set-Point is -9°F/-23°C and the Differential is 10°F/5°C

$$\text{(Set-Point) } -9^{\circ}\text{F} + 10 \text{ (Differential)} = 1^{\circ}\text{F}$$

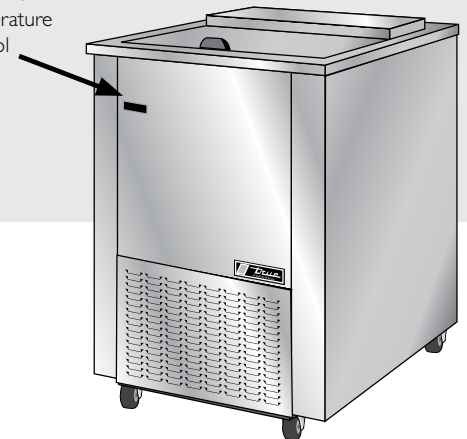
Or

$$\text{(Set-Point) } -23^{\circ}\text{C} + 5 \text{ (Differential)} = -18^{\circ}\text{C}$$

The compressor will cycle off -9°F/-23°C and back on at 1°F/-18°C

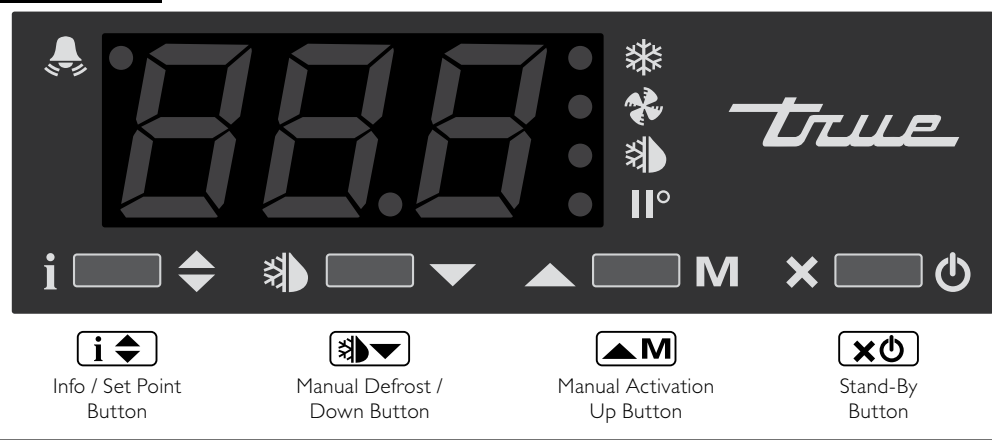





4. The LAE control is not and cannot be preprogrammed to initiate defrost, only refrigeration.
 - a. The cabinet will need to be manually defrosted. Unplug the cabinet or turn the LAE control to "OFF" per LAE instruction sheet. The manual defrost frequency will depend on the units usage, environment, and the amount of frost.

Electronic
Temperature
Control



HOW TO DIAGNOSE AN LAE ELECTRONIC CONTROL

Indicator lights for Refrigeration/Heating Mode, Fan Operation, Defrost Mode.


LAE Control	LAE Control Icons
 <p>The diagram shows the LAE control panel with a digital display showing '88.8'. To the left of the display is a bell icon (Alarm). To the right are icons for Compressor Running (snowflake), Evaporator Fan Running (fan), Cabinet in Defrost (snowflake with fan), and Activation of 2nd Parameter Set (II°). Below the display are four buttons: Info/Set Point (i with up/down arrows), Manual Defrost/Down (snowflake with down arrow), Manual Activation Up (M with up arrow), and Stand-By (X with power icon).</p>	<ul style="list-style-type: none">  Compressor Running  Evaporator Fan Running  Cabinet in Defrost  Activation of 2nd Parameter Set  Alarm

USING THE LAE ELECTRONIC CONTROL




LOCKING AND UNLOCKING THE LAE CONTROLLER:

WHY: Locking of control is necessary to prevent changes to program that may affect cabinet operation.

HOW TO LOCK AND UNLOCK LAE CONTROLLER:

STEP 1 - To change lock setting press and release the Info button . "tl" will appear. See image 1.

STEP 2 - Press the Down button  until "Loc" appears. See image 2.

STEP 3 - While pressing and holding the Info button  press the Up  or Down  button to change the lock settings. If "no" appears, the controller is unlocked. If "yes" appears, the controller is locked. See images 3 and 4.


STEP 4 - Once the lock setting has been set correctly release the info button . Wait 5 seconds for the display to show temperature. See image 5.

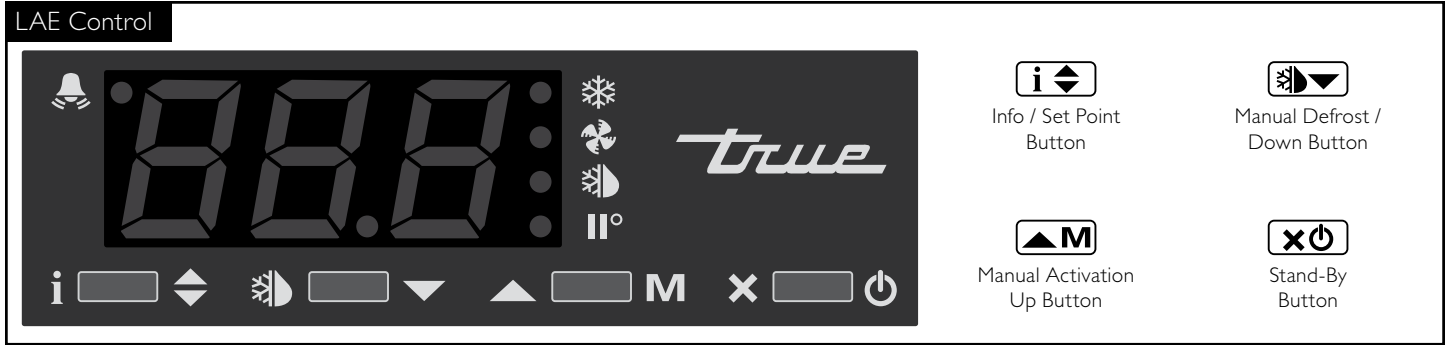


Image 3: If "no" appears on screen, the controller is unlocked.



Image 4: If "yes" appears on screen, the controller is locked.






HOW TO TURN OFF THE LAE ELECTRONIC CONTROL:

May need to unlock control.

WHY: Turning off the control will deactivate all electrical components.

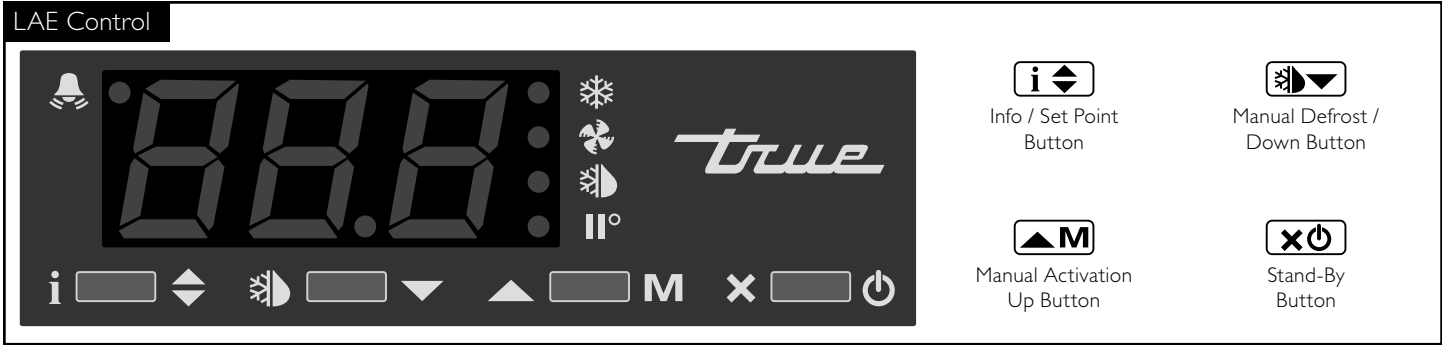
CAUTION: Turning off the control will not shut off power to the cabinet. Cabinet must be unplugged prior to any repair.

HOW TO TURN OFF THE LAE ELECTRONIC CONTROL:

STEP 1 - To turn off control, press and hold the Stand-by button  until "OFF" appears. Release Stand-by button. See Image 2.

STEP 2 - To turn on control, repeat prior steps and a temperature will appear.






CHANGING THE "SET POINT":




May need to unlock control.


WHY: The set point is the temperature at which the compressor will shut off.

NOTE: The "set point" *IS NOT* the cabinet holding temperature.

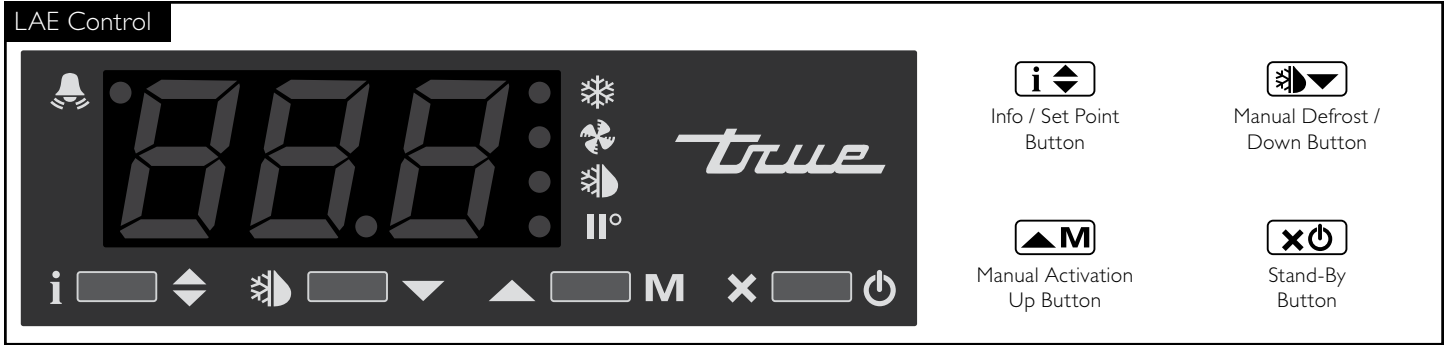
HOW TO CHANGE THE "SET POINT":

STEP 1 - To see the set point, press and hold the Info button . See image 1.

STEP 2 - While still holding the Info button , press the Up  or Down  button to change the "set point".

STEP 3 - Once the "set point" has been set correctly release the Info button . The display will show temperature. See image 2.





DISPLAYING TEMPERATURE PROBES, T1, T2, T3:

WHY: To display temperature probe readings in different locations of the cabinet.

HOW TO DISPLAY PROBE TEMPERATURES:

STEP 1 - To display T1 temperature, press and release the info button . "t1" will appear. See image 1.

STEP 2 - Press and hold the info button . This is the temperature of the T1 Probe. See image 2.

STEP 3 - By releasing the info button , "t2" will appear. Press and hold the info button to display the temperature of the T2 probe.

STEP 4 - By releasing the info button again, "t3" will appear. Press and hold the info button to display the temperature of the T3 probe. (If probe T3 is not activated, "t3" will not appear of the display.)



DISPLAY CODES

DISPLAY	
<i>dEF</i>	Defrost in progress
<i>aFF</i>	Controller in stand-by
<i>do</i>	Door open alarm
<i>t1</i>	Instant Probe 1 temperature
<i>t2</i>	Instant Probe 2 temperature
<i>t3</i>	Instant Probe 3 temperature
<i>n n</i>	Minutes of the Real Time Clock
<i>hr</i>	Hours of the Real Time Clock
<i>hi</i>	Room high temperature alarm
<i>Lo</i>	Room low temperature alarm
<i>E1</i>	Probe T1 failure
<i>E2</i>	Probe T2 failure
<i>E3</i>	Probe T3 failure
<i>t h 1</i>	Maximum probe 1 temperature recorded
<i>t L o</i>	Minimum probe 1 temperature recorded
<i>L o c</i>	Keypad state lock

LAE Controller Parameter Settings for Celsius

For every model / version of the LAE controller,

ALL parameters with a formula shown need to be

converted for Celsius applications.

EXCEPT MODEL: BR1

EXAMPLE:

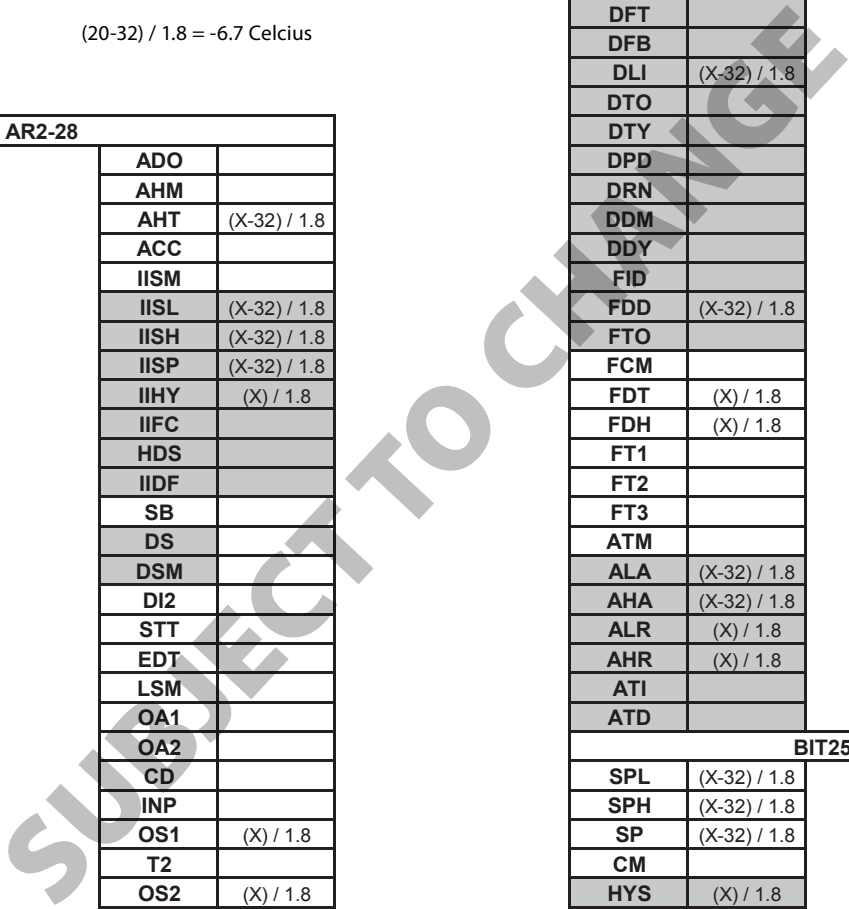
If current SPL is set for 20 degrees F,
the formula is $(X-32) / 1.8$

$$(20-32) / 1.8 = -6.7 \text{ Celcius}$$

AR2-28			
SCL	1C	ADO	
SPL	$(X-32) / 1.8$	AHM	
SPH	$(X-32) / 1.8$	AHT	$(X-32) / 1.8$
SP	$(X-32) / 1.8$	ACC	
C-H		IISM	
HYS	$(X) / 1.8$	IISL	$(X-32) / 1.8$
CRT		IISH	$(X-32) / 1.8$
CT1		IISP	$(X-32) / 1.8$
CT2		IIHY	$(X) / 1.8$
CSD		IIFC	
DFM		HDS	
DFT		IIDF	
DH1		SB	
DH2		DS	
DH3		DSM	
DH4		DI2	
DH5		STT	
DH6		EDT	
DLI	$(X-32) / 1.8$	LSM	
DTO		OA1	
DTY		OA2	
DPD		CD	
DRN		INP	
DDM		OS1	$(X) / 1.8$
DDY		T2	
FID		OS2	$(X) / 1.8$
FDD	$(X-32) / 1.8$	T3	
FTO		OS3	$(X) / 1.8$
FCM		TLD	
FDT	$(X) / 1.8$	TDS	
FDH	$(X) / 1.8$	AVG	
FT1		SIM	
FT2		ADR	
FT3			
ATM			
ALA	$(X-32) / 1.8$		
AHA	$(X-32) / 1.8$		
ALR	$(X) / 1.8$		
AHR	$(X) / 1.8$		
ATI			
ATD			

BIT25			
SPL	$(X-32) / 1.8$	ADO	
SPH	$(X-32) / 1.8$	AHM	
SP	$(X-32) / 1.8$	AHT	$(X-32) / 1.8$
HYS	$(X) / 1.8$	ACC	
CT1		IISL	$(X-32) / 1.8$
CT2		IISH	$(X-32) / 1.8$
CSD		IISP	$(X-32) / 1.8$
DFM		IIHY	$(X) / 1.8$
DFT		IIFC	
DFB		IIDF	
DLI	$(X-32) / 1.8$	SB	
DTO		DI1	
DTY		DI2	
DPD		T3M	
DRN		OS3	$(X) / 1.8$
DDM		PSL	$(X-32) / 1.8$
DDY		PSR	$(X-32) / 1.8$
FID		POF	
FDD	$(X-32) / 1.8$	LSM	
FTO		OA1	
FCM		OA2	
FDT	$(X) / 1.8$	OS1	$(X) / 1.8$
FDH	$(X) / 1.8$	T2	
FT1		OS2	$(X) / 1.8$
FT2		TLD	
FT3		SCL	1C
ATM		SIM	
ALA	$(X-32) / 1.8$	ADR	
AHA	$(X-32) / 1.8$		
ALR	$(X) / 1.8$		
AHR	$(X) / 1.8$		
ATI			
ATD			

BIT25 Heating			
SPL	$(X-32) / 1.8$	ADO	
SPH	$(X-32) / 1.8$	SB	
SP	$(X-32) / 1.8$	DI1	
CM		DI2	
HYS	$(X) / 1.8$	PSL	$(X-32) / 1.8$
TON		PSR	$(X-32) / 1.8$
TOF		POF	
PB		DSM	
IT		LSM	
DT		OA1	
AR		OA2	
CT		OS1	$(X) / 1.8$
PF		TLD	
HSD		SCL	1C
ATM		SIM	
ALA	$(X-32) / 1.8$	ADR	
AHA	$(X-32) / 1.8$		
ALR	$(X) / 1.8$		
AHR	$(X) / 1.8$		
ATD			



MAINTENANCE, CARE, CLEANING

CLEANING THE CONDENSER COIL

When using electrical appliances, basic safety precautions should be followed, including the following:

TOOLS REQUIRED

- Phillips Screwdriver
- Air Tank or CO2 Tank
- Stiff Bristle Brush
- Vacuum Cleaner
- Adjustable Wrench

STEP 1 – Disconnect power to unit.

STEP 2 – Remove the front grill by backing out four phillips head screws. (See image 3).

STEP 3 – Remove bolts anchoring compressor assembly to frame rails and carefully slide out. (tube connections are flexible)

STEP 4 – Clean off accumulated dirt from the condenser coil and the fan with a stiff bristle brush. (See image 1).

STEP 5 – Lift cardboard cover above fan at plastic plugs and carefully clean condenser coil and fan blades.

STEP 6 – After brushing condenser coil vacuum dirt from coil, and interior floor. (See image 2)

STEP 7 – Replace cardboard cover: Carefully slide compressor assembly back into position and replace bolts.

STEP 8 – Reinstall rear grill assembly onto unit. Tighten all screws.

STEP 9 – Connect unit to power and check to see if condensing unit is running.

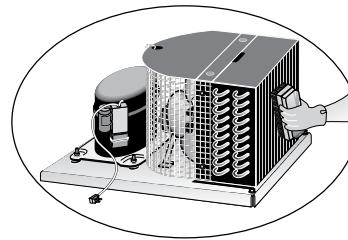


Image 1

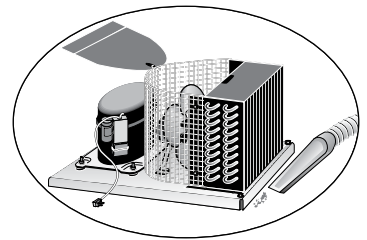


Image 2

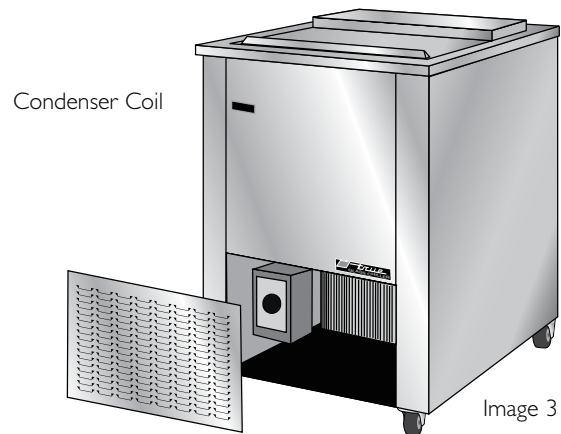


Image 3

IMPORTANT WARRANTY INFORMATION

Condensers accumulate dirt and require cleaning every 30 days. Dirty condensers result in compressor failure, product loss, and lost sales, which are not covered by warranty.

If you keep the Condenser clean you will minimize your service expense and lower your electrical costs. The Condenser requires scheduled cleaning every thirty days or as needed.

Air is pulled through the Condenser continuously, along with dust, lint, grease, etc.

A dirty Condenser can result in NON-WARRANTEED part & Compressor Failures, Product Loss, and Lost Sales.

Proper cleaning involves removing dust from the Condenser. By using a soft brush, or vacuuming the Condenser with a shop vac, or using CO₂, nitrogen, or pressurized air.

If you cannot remove the dirt adequately, please call your refrigeration service company.

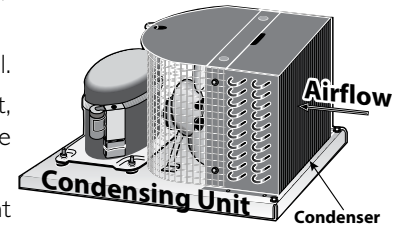
On most of the reach-in units the condenser is accessible in the rear of the unit. You must remove the cabinet grill to expose the Condenser.

The Condenser looks like a group of vertical fins. You need to be able to see through the condenser for the unit to function at maximum capacity. Do not place filter material in front of condensing coil. This material blocks air-flow to the coil similar to having a dirty coil.

THE CLEANING OF THE CONDENSER IS NOT COVERED BY THE WARRANTY!

HOW TO CLEAN THE CONDENSER:

1. Disconnect the electrical power to the unit.
2. Remove the louvered grill.
3. Vacuum or brush the dirt, lint, or debris from the finned condenser coil.
4. If you have a significant dirt build up you can blow out the condenser with compressed air.



(CAUTION MUST BE USED TO AVOID EYE INJURY. EYE PROTECTION IS RECOMMENDED.)

5. When finished be sure to replace the louvered grill. The grill protects the condenser.
6. Reconnect the electrical power to the unit.

If you have any questions, please call TRUE Manufacturing at 636-240-2400 or 800-325-6152 and ask for the Service Department. Direct to Service Department 1 (855)372-1368. Service Department Availability Monday-Thursday 7:00 a.m. to 7:00 p.m., Friday 7:00 a.m. to 6:00 p.m. and Saturday 8:00 a.m. to 12:00 p.m. CST.

STAINLESS STEEL EQUIPMENT CARE AND CLEANING

CAUTION: Do not use any steel wool, abrasive or chlorine based products to clean stainless steel surfaces.

STAINLESS STEEL OPPONENTS

There are three basic things which can break down your stainless steel's passivity layer and allow corrosion to rear its ugly head.

1. Scratches from wire brushes, scrapers, and steel pads are just a few examples of items that can be abrasive to stainless steel's surface.
2. Deposits left on your stainless steel can leave spots. You may have hard or soft water depending on what part of the country you live in. Hard water can leave spots. Hard water that is heated can leave deposits if left to sit too long. These deposits can cause the passive layer to break down and rust your stainless steel. All deposits left from food prep or service should be removed as soon as possible.
3. Chlorides are present in table salt, food, and water. Household and industrial cleaners are the worst type of chlorides to use.

RECOMMENDED CLEANERS FOR CERTAIN SITUATIONS / ENVIRONMENTS OF STAINLESS STEEL

- A. Soap, ammonia and detergent medallion applied with a cloth or sponge can be used for routine cleaning.
- B. Arcal 20, Lac-O-Nu Ecoshine applied provides barrier film for fingerprints and smears.
- C. Cameo, Talc, Zud First Impression is applied by rubbing in the direction of the polished lines for stubborn stains and discoloring.
- D. Easy-off and De-Grease It oven aid are excellent for removals on all finishes for grease-fatty acids, blood and burnt-on foods.
- E. Any good commercial detergent can be applied with a sponge or cloth to remove grease and oil.
- F. Benefit, Super Sheen, Sheila Shine are good for restoration / passivation.

NOTE: The use of stainless steel cleaners or other such solvents is not recommended on plastic parts. Warm soap and water will suffice.

8 STEPS THAT CAN HELP PREVENT RUST ON STAINLESS STEEL:

1. **USING THE CORRECT CLEANING TOOLS**
Use non-abrasive tools when cleaning your stainless steel products. The stainless steel's passive layer will not be harmed by soft cloths and plastic scouring pads. Step 2 tells you how to find the polishing marks.
2. **CLEANING ALONG THE POLISH LINES**
Polishing lines or "grain" are visible on some stainless steels. Always scrub parallel to visible lines on some stainless steels. Use a plastic scouring pad or soft cloth when you cannot see the grain.
3. **USE ALKALINE, ALKALINE CHLORINATED OR NON-CHLORIDE CONTAINING CLEANERS**
While many traditional cleaners are loaded with chlorides, the industry is providing an ever increasing choice of non-chloride cleaners. If you are not sure of your cleaner's chloride content contact your cleaner supplier. If they tell you that your present cleaner contains chlorides, ask if they have an alternative. Avoid cleaners containing quaternary salts as they can attack stainless steel, causing pitting and rusting.
4. **WATER TREATMENT**
To reduce deposits, soften the hard water when possible. Installation of certain filters can remove corrosive and distasteful elements. Salts in a properly maintained water softener can be to your advantage. Contact a treatment specialist if you are not sure of the proper water treatment.
5. **MAINTAINING THE CLEANLINESS OF YOUR FOOD EQUIPMENT**
Use cleaners at the recommended strength (alkaline chlorinated or non-chloride). Avoid build-up of hard stains by cleaning frequently. When boiling water with your stainless steel equipment, the single most likely cause of damage is chlorides in the water. Heating any cleaners containing chlorides will have the same damaging effects.
6. **RINSE**
When using chlorinated cleaners you must rinse and wipe dry immediately. It is better to wipe standing cleaning agents and water as soon as possible. Allow the stainless steel equipment to air dry. Oxygen helps maintain the passivity film on stainless steel.
7. **HYDROCHLORIC ACID (MURIATIC ACID) SHOULD NEVER BE USED ON STAINLESS STEEL**
8. **REGULARLY RESTORE/PASSIVATE STAINLESS STEEL**

FOR ADDITIONAL MAINTENANCE INSTRUCTION, PLEASE VISIT THE MEDIA CENTER AT WWW.TRUEMFG.COM



WARRANTY INFORMATION (U.S.A & CANADA ONLY!)

THIS WARRANTY ONLY APPLIES TO UNITS SHIPPED FROM TRUE'S MANUFACTURING FACILITIES AFTER JULY 1, 2014.

THREE YEAR PARTS & LABOR WARRANTY

TRUE warrants to the original purchaser of every new TRUE refrigerated unit, the cabinet and all parts thereof, to be free from defects in material or workmanship, under normal and proper use and maintenance service as specified by TRUE and upon proper installation and start-up in accordance with the instruction packet supplied with each TRUE unit. TRUE's obligation under this warranty is limited to a period of three (3) years from the date of original installation or 39 months after shipment date from TRUE, whichever occurs first.

Any part covered under this warranty that are determined by TRUE to have been defective within three (3) years of original installation or thirty-nine (39) months after shipment date from manufacturer; whichever occurs first, is limited to the repair or replacement, including labor charges, of defective parts or assemblies. The labor warranty shall include standard straight time labor charges only and reasonable travel time, as determined by TRUE.

Warranty does not cover standard wear parts which include door gaskets, incandescent bulbs or fluorescent bulbs. Warranty also does not cover issues caused by improper installation or lack of basic preventative maintenance which includes regular cleaning of condenser coils.

ADDITIONAL TWO YEAR COMPRESSOR WARRANTY

In addition to the Three (3) year warranty stated above, TRUE warrants its hermetically and semi-hermetically sealed compressor to be free from defects in both material and workmanship under normal and proper use and maintenance service for a period of two (2) additional years from the date of original installation but not to exceed five (5) years and three (3) months after shipment from the manufacturer.

Compressors determined by TRUE to have been defective within this extended time period will, at TRUE's option, be either repaired or replaced with a compressor or compressor parts of similar design and capacity.

The two (2) year extended compressor warranty applies only to hermetically and semi-hermetically sealed parts of the compressor and does not apply to any other parts or components, including, but not limited to: cabinet, paint finish, temperature control, refrigerant, metering device, driers, motor starting equipment, fan assembly or any other electrical component, etcetera.

404A/134A COMPRESSOR WARRANTY

The two year compressor warranty detailed above will be voided if the following procedure is not carefully adhered to:

1. This system contains R404A or R134A refrigerant and polyol ester lubricant. The polyol ester lubricant has rapid moisture absorbing qualities. If long exposure to the ambient conditions occur, the lubricant must be removed and replaced with new. For oil amounts and specifications please call TRUE technical service department (855-372-1368). Failure to comply with recommended lubricant specification will void the compressor warranty.
2. Drier replacement is very important and must be changed when a system is opened for servicing. A drier using XH-7 desiccant or an exact replacement solid core drier must be used. The new drier must also be the same capacity as the drier being replaced.
3. Micron level vacuums must be achieved to insure low moisture levels in the system. 500 microns or lower must be obtained.

WARRANTY CLAIMS

All claims for labor or parts must be made directly through TRUE. All claims should include: model number of the unit, the serial number of the cabinet, proof of purchase, date of installation, and all pertinent information supporting the existence of the alleged defect.

In case of warranty compressor, the compressor model tag must be returned to TRUE along with above listed information.

Any action or breach of these warranty provisions must be commenced within one (1) year after that cause of action has occurred.

WHAT IS NOT COVERED BY THIS WARRANTY

TRUE's sole obligation under this warranty is limited to either repair or replacement of parts, subject to the additional limitations below. This warranty neither assumes nor authorizes any person to assume obligations other than those expressly covered by this warranty.

NO CONSEQUENTIAL DAMAGES. TRUE IS NOT RESPONSIBLE FOR ECONOMIC LOSS; PROFIT LOSS; OR SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGES, INCLUDING WITHOUT LIMITATION, LOSSES OR DAMAGES ARISING FROM FOOD OR PRODUCT SPOILAGE CLAIMS WHETHER OR NOT ON ACCOUNT OF REFRIGERATION FAILURE. **WARRANTY IS NOT TRANSFERABLE.** This warranty is not assignable and applies only in favor of the original purchaser/user to whom delivered. ANY SUCH ASSIGNMENT OR TRANSFER SHALL VOID THE WARRANTIES HEREIN MADE AND SHALL VOID ALL WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

IMPROPER USAGE. TRUE ASSUMES NO LIABILITY FOR PARTS OR LABOR COVERAGE FOR COMPONENT FAILURE OR OTHER DAMAGES RESULTING FROM IMPROPER USAGE OR INSTALLATION OR FAILURE TO CLEAN AND/OR MAINTAIN PRODUCT AS SET FORTH IN THE WARRANTY PACKET PROVIDED WITH THE UNIT.

RELOCATION OF CABINET FOR REPAIR: True is not responsible for the cost to move a cabinet for any reason from its position of operation on the customer's premises to make a warranty repair.

RESIDENTIAL APPLICATIONS: TRUE assumes no liability for parts or labor coverage for component failure or other damages resulting from installation in non-commercial or residential applications.

ALTERATION, NEGLIGENCE, ABUSE, MISUSE, ACCIDENT, DAMAGE DURING TRANSIT OR INSTALLATION, FIRE, FLOOD, ACTS OF GOD. TRUE is not responsible for the repair or replacement of any parts that TRUE determines have been subjected after the date of manufacture to alteration, neglect, abuse, misuse, accident, damage during transit or installation, fire, flood, or act of God.

IMPROPER ELECTRICAL CONNECTIONS. TRUE IS NOT RESPONSIBLE FOR THE REPAIR OR REPLACEMENT OF FAILED OR DAMAGED COMPONENTS RESULTING FROM INCORRECT SUPPLY VOLTAGE, THE USE OF EXTENSION CORDS, LOW VOLTAGE, OR UNSTABLE SUPPLY VOLTAGE. **NO IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE:** THERE ARE NO OTHER WARRANTIES, EXPRESSED, IMPLIED OR STATUTORY, EXCEPT THE THREE (3) YEAR PARTS & LABOR WARRANTY AND THE ADDITIONAL TWO (2) YEAR COMPRESSOR WARRANTY AS DESCRIBED ABOVE. THESE WARRANTIES ARE EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, INCLUDING IMPLIED WARRANTY AND MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF.

OUTSIDE U.S./Canada: This warranty does not apply to, and TRUE is not responsible for, any warranty claims made on products sold or used outside the United States/Canada. This warranty only applies to units shipped from True's manufacturing facilities after July 1, 2014.