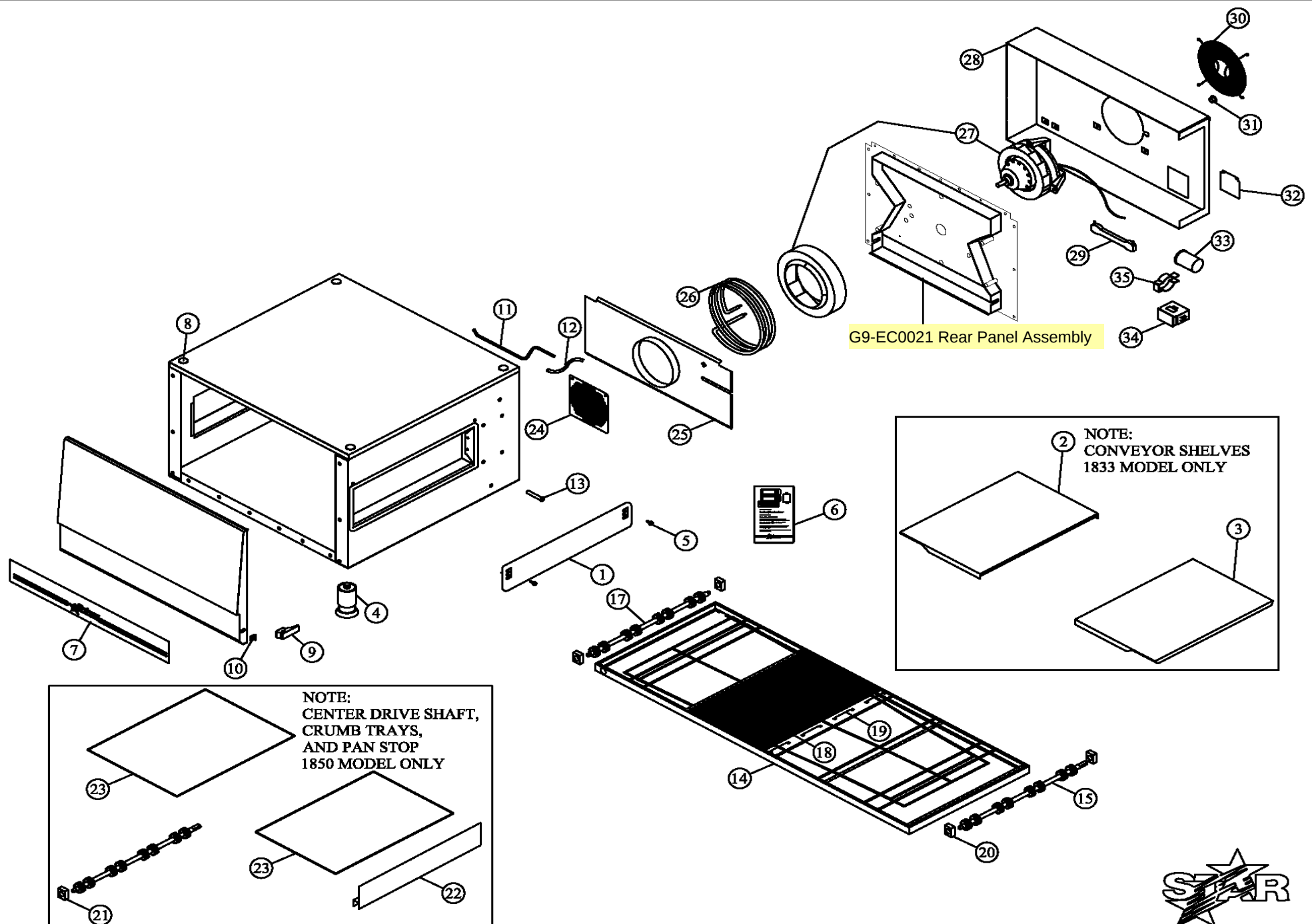




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MAIN ASSEMBLY
MODEL UM1833/1850

STAR MANUFACTURING INTERNATIONAL, INC.

DR: SDO SK1919 REV. B 01-06-03 08/10/11 BBE

PARTS LIST

March 23, 2006, Rev E

02/18/13 BBE

Ultra-Max Electric Conveyor Oven MODEL 8B-UM1833/1850-208/240V - Main Assembly

Key Number	Part Number	Number Per Unit	Description and Model Designation
1	G9-Z5716	2	TUNNEL SHROUD
2	G9-Z5745	1	INFEED SHELF
3	G9-Z5362	1	EXIT SHELF
4	2A-Z0314	4	ADJUSTABLE LEG
5	2C-Z5182	4	THUMB SCREW
6	2M-Z5747	1	CONTROL GRAPHIC
7	2M-Z5665	1	FRONT GRAPHIC
8	2P-Z4996	4	VENT PLUG
9	2R-Z5174	2	LATCH
10	2R-Z5188	2	LATCH KEEPER
11	2V-Z6696	1	PRESSURE TUBE
12	G9-Z5574	1	HOSE SECTION
13	2V-Z5789	1	PROBE TUBE
14	G9-EC0025	1	CONVEYOR FRAME UM1833
	G9-EC0043	1	CONVEYOR FRAME UM1850
15	2A-Z6538	1	DRIVESHAFT ASSEMBLY W/ SPROCKETS
17	2A-Z5586	1/2	IDLER SHAFT(S) W/ SPROCKETS UM1833 / UM1850
18	2B-Z5709	1	BELT - 6' UM1833
	2B-Z5169	1	BELT - 10' UM1850
	2B-Z6705	1	COATED BELT - 10' UM1850
19	2B-Z5170	4	BELT SPLICE CLIP
	2B-Z6706	4	COATED BELT CLIP UM1850
20	2P-Z5168	4	BEARING
21	2P-Z6368	2	BEARING - DRIVE UM1850
22	G9-Z5281	1	PAN STOP
23	G9-Z6193	2	CRUMB TRAY
24	G9-Z5682	1	FAN INLET GUARD
25	G9-EC0030	1	FAN BAFFLE
26	2N-Z5713	1	HEATING ELEMENT - 208V
	2N-Z5676	1	HEATING ELEMENT - 240V
27	PS-Z8750	1	HOT AIR BLOWER (Includes Capacitor) G9-EC0021 is Rear Panel Assembly
28	G9-EC0023	1	REAR COVER
29	2E-Z5677	1	POWER RESISTOR, 75ohm 240V
	2E-Z6630	1	POWER RESISTOR, 50ohm 208V
NI	2E-Z5663	2	POWER RESISTOR BRACKETS
30	2B-Z5607	1	REAR FAN GUARD
31	2K-Z2895	1	SPLIT BUSHING
32	G9-Z5772	1	ACCESS DOOR
33	2E-Z5711	1	MOTOR CAPACITOR, Service Only
34	2E-Z5742	2	CONTACTOR, 40 AMP, 24VAC
35	2C-Z5195	1	CONDUIT HANGER
27a	2E-Z5711	1	Capacitor, Motor (6mF)

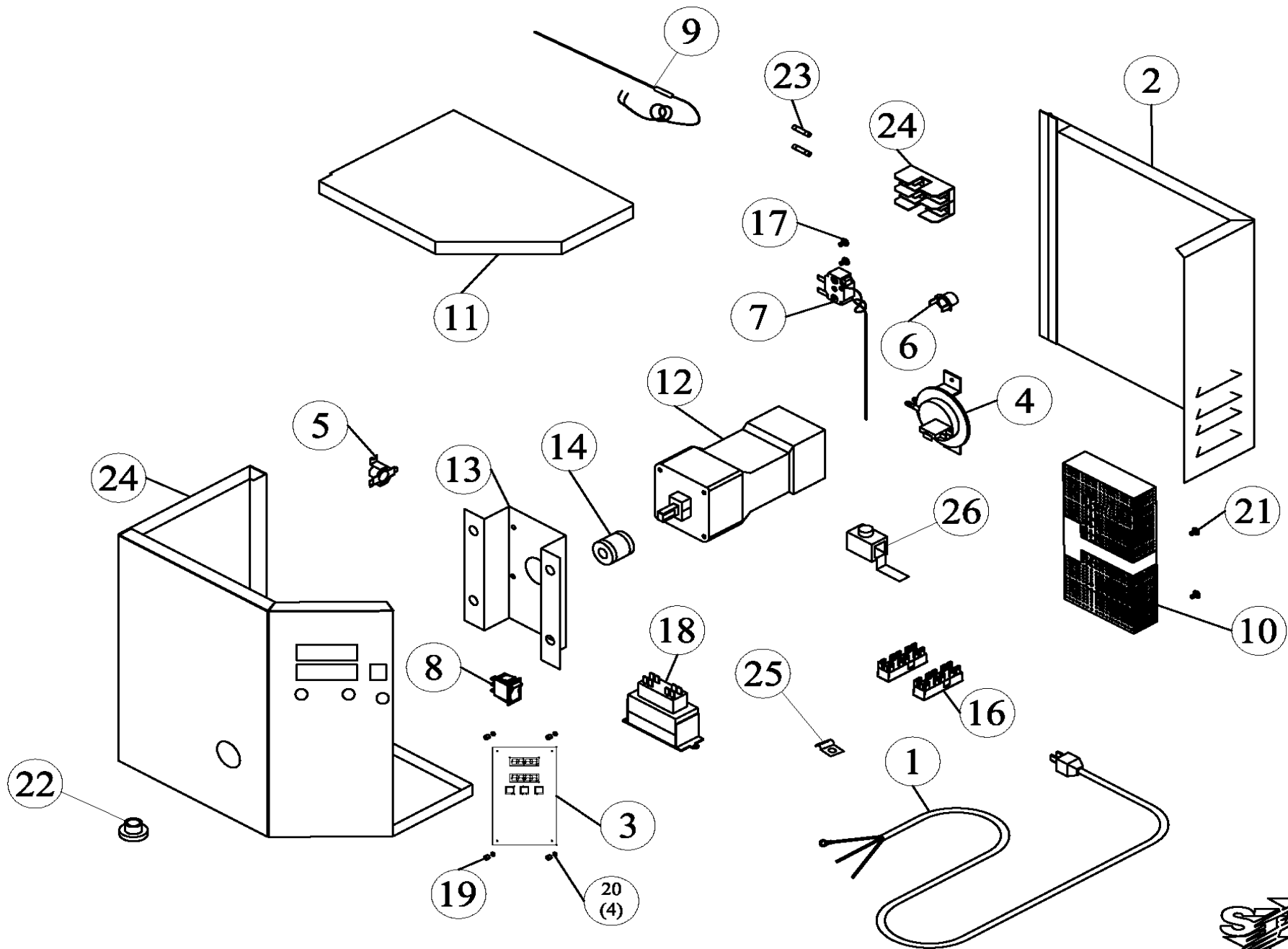
IMPORTANT: WHEN ORDERING, SPECIFY VOLTAGE OR TYPE GAS DESIRED
INCLUDE MODEL AND SERIAL NUMBER

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CONTROL BOX ASSEMBLY
MODEL UM1833

STAR MANUFACTURING INTERNATIONAL, INC.

DR: SDO SK1918 REV. A 01-06-03

PARTS LIST

March 23, 2006, Rev E

Ultra-Max Electric Conveyor Oven
MODEL 8B-UM1833/1850-208/240V - Control Box

Key Number	Part Number	Number Per Unit	Description
1	2E-Z5798	1	CORD SET 208V, 50A
2	G9-EC0014	1	CONTROL BOX DOOR ASSEMBLY
3	G9-Z7280	1	CONTROLLER, TIME / TEMPERATURE STD (°F)
	G9-Z7283	1	CONTROLLER, TIME / TEMPERATURE X/CE (°C)
4	2E-Z5683	1	VACUUM LIMIT SWITCH (Contact Service if replacing 2E-Z5180)
5	2T-Z5175	1	THERMOSTAT, 120°F
6	2T-Z5176	1	THERMOSTAT, 140°F
7	2T-Z5177	1	HIGH TEMPERATURE LIMIT THERMOSTAT
8	2E-Z1858	1	SWITCH - LIGHTED
9	2J-Z5189	1	THERMOCOUPLE ASSEMBLY
10	G9-Z6610	1	POWER SUPPLY, 24VDC-150W (230V INPUT)
11	G9-Z5738	1	LID, CONTROL BOX
12	2U-Z5171	1	GEARMOTOR
13	G9-Z5740	1	GEARMOTOR BRACKET
14	2A-Z6534	1	COUPLING, SPRING LOADED
15	2B-Z5775	2	FAN WIRE GUARD
16	2E-Z4597	2	TERMINAL BLOCK
17	2C-Z0216	2	SCREW M4 (METRIC)
18	2E-Z5741	1	TRANSFORMER
19	2K-Z1971	4	SPACER
20	2C-Z5427	6	NYLON SPACER
21	2C-Z5797	2	SCREW M3 (METRIC)
22	2K-3485	1	BUSHING - HEYCO
23	2E-Z5680	2	FUSE
24	2E-Z5681	1	FUSEHOLDER
25	2C-Z3350	1	HALF CLAMP
26	2C-Y2344	1	GROUND TERMINAL

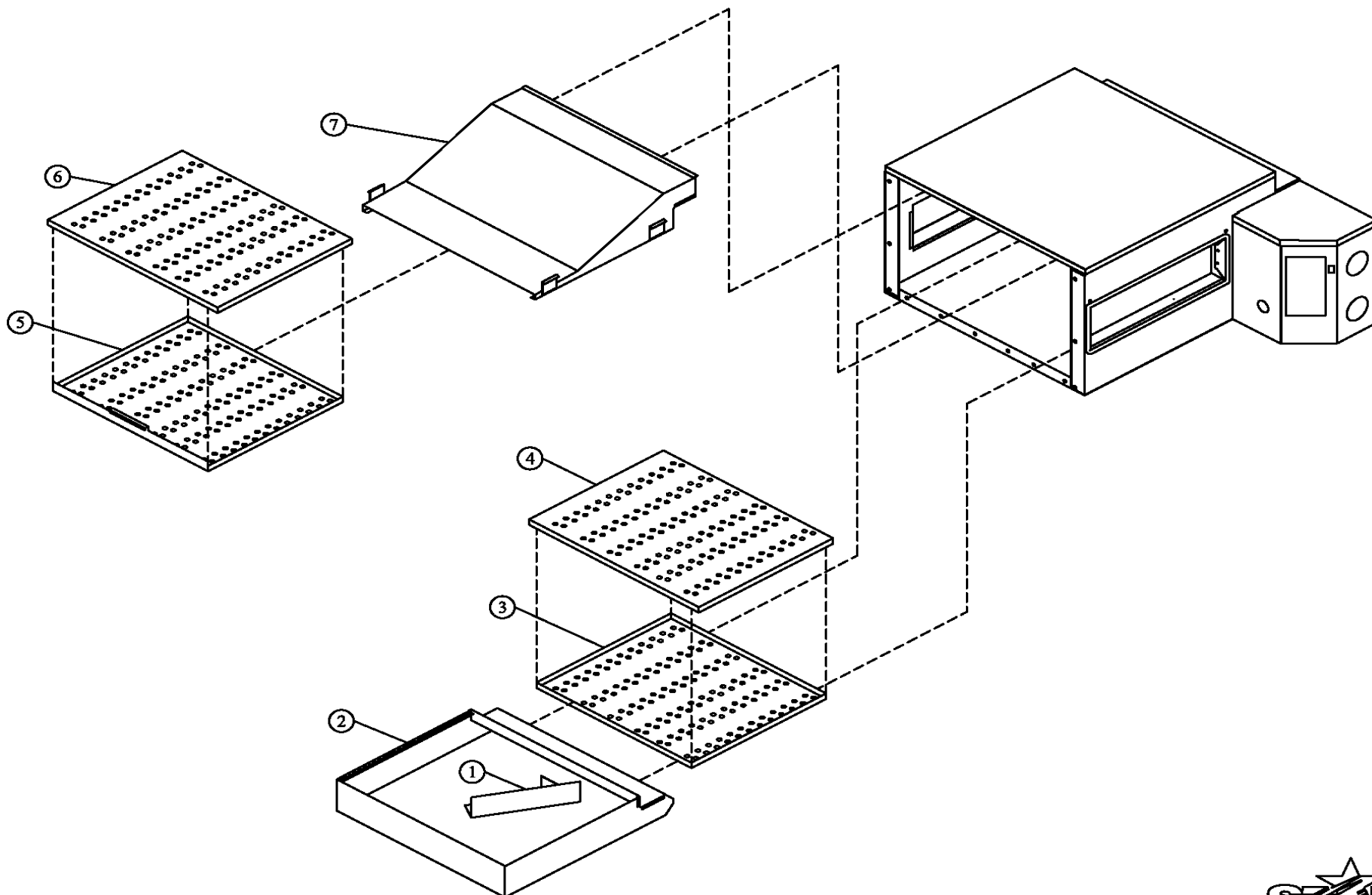
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**FINGER ASSEMBLY
MODEL UM1833**

STAR MANUFACTURING INTERNATIONAL, INC.

DR: SDO SK1920 REV. A 01-06-03



PARTS LIST

March 23, 2006, Rev E

Ultra-Max Electric Conveyor Oven
MODEL 8B-UM1833/1850-208/240V - Finger Assembly

Key Number	Part Number	Number Per Unit	Description
1	G9-GC0037	1	LOWER FINGER BAFFLE
2	G9-EC0048	1	LOWER FINGER WELDMENT
3	G9-Z6407	1	LOWER COLUMNATING PLATE
4	G9-Z6406	1	LOWER NOZZLE
5	G9-Z6409	1	UPPER NOZZLE
6	G9-Z6411	1	UPPER COLUMNATING PLATE
7	G9-EC0044	1	UPPER FINGER WELDMENT

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