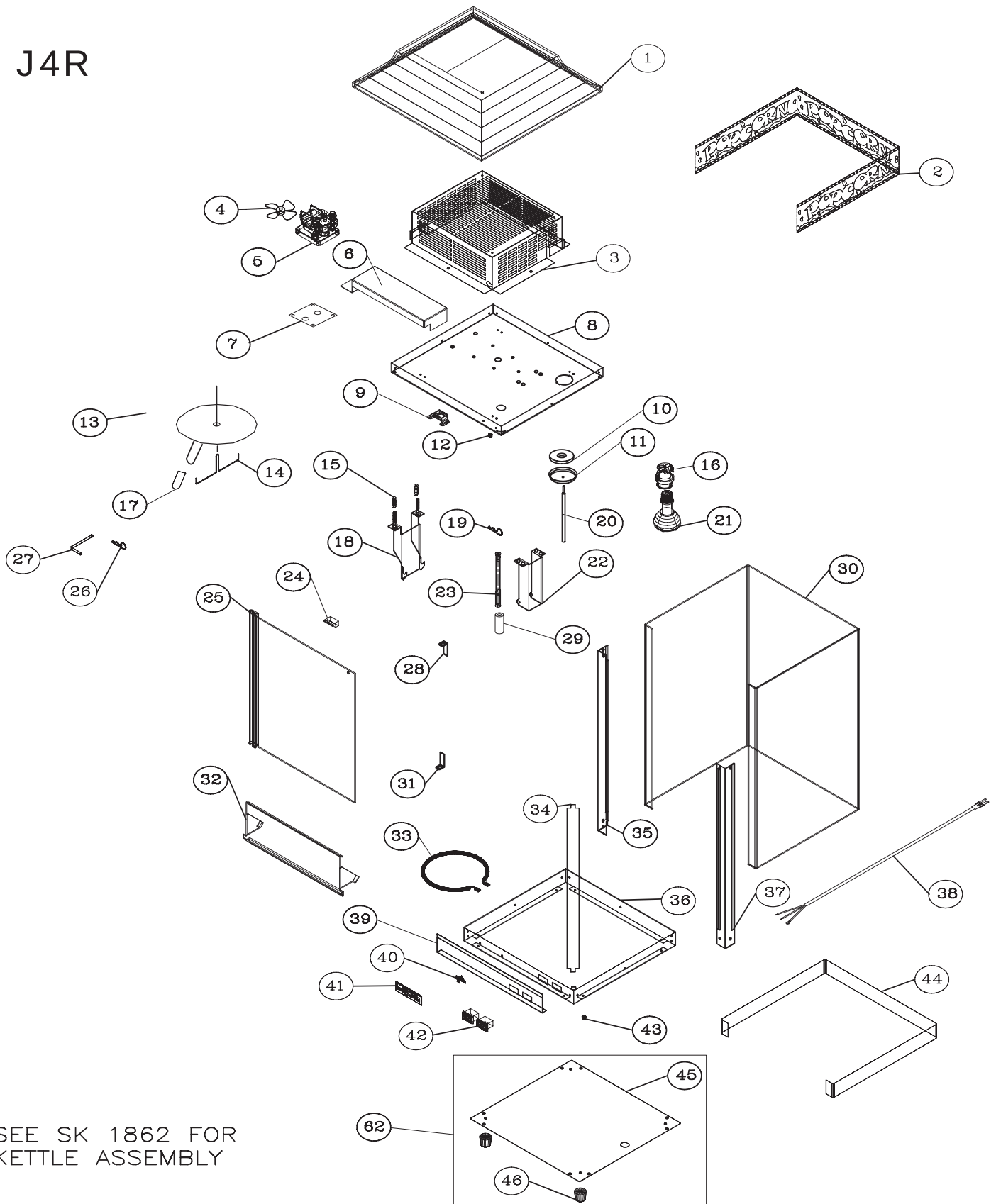


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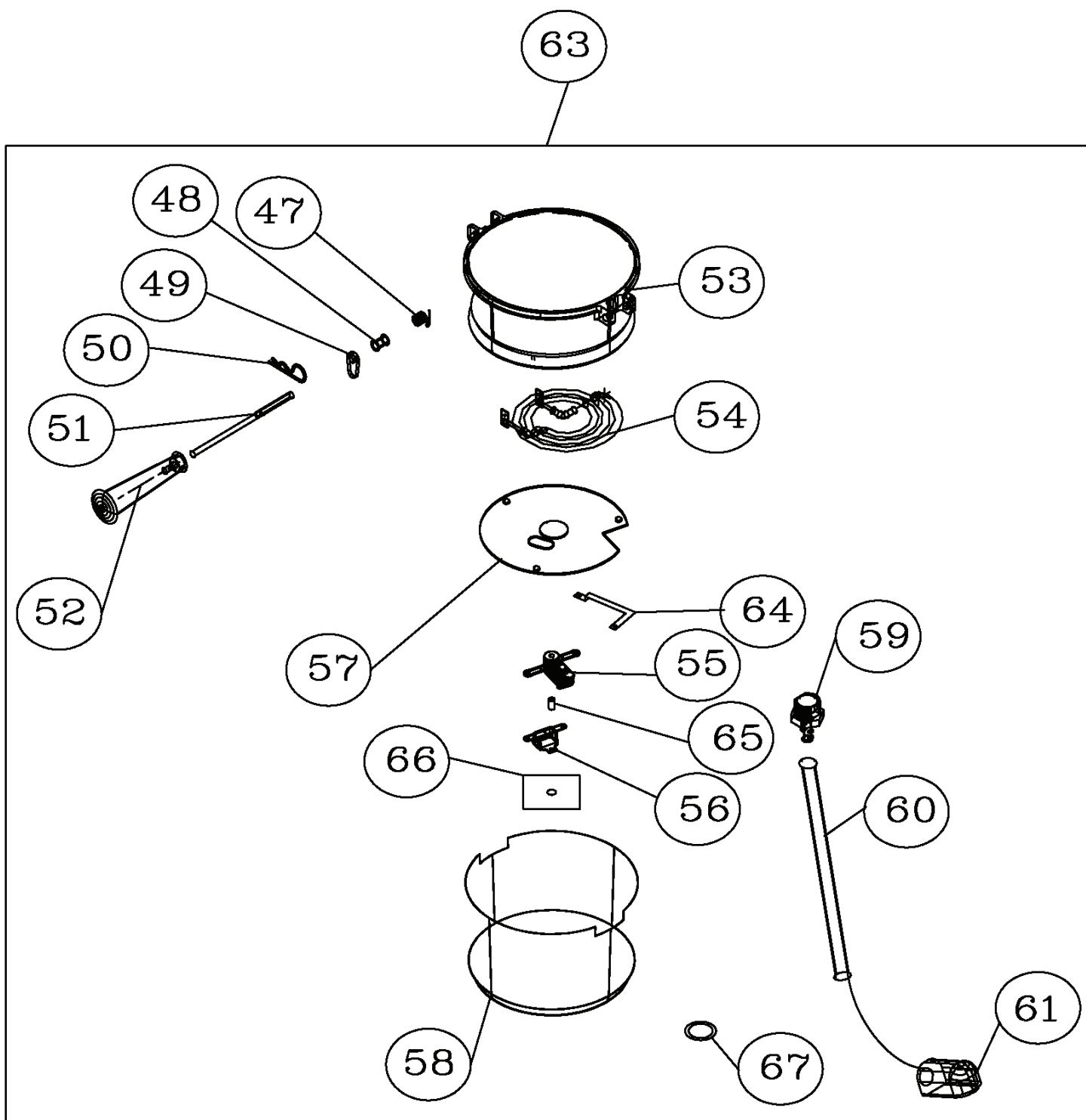


SEE SK 1862 FOR
KETTLE ASSEMBLY

STAR MANUFACTURING INTERNATIONAL
SK 1861 REV. 07-27-01

J4R

J4R



SEE SK 1861 FOR
J4R ASSEMBLY

STAR MANUFACTURING INTERNATIONAL

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REV. A

SK 1862

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DWG.

SDO

PARTS LIST

November 07, 2012, Rev. G

MODELS J4R 4 OZ. POPCORN POPPER

Key Number	Part Number	Number Per Unit	Description
1	2L-Z4372	1	Top
2	2M-Z4368	1	Sign Display
3	C3-Z4940	1	Top Enclosure
4	2R-Y4810	1	Fan 3" Plastic
5	PS-4P1012	1	2U-Y6914 J4R 120V MTR KIT
	2U-Y6926	1	Motor-240V
6	C3-Z4964	1	Wire Housing
7	2I-Y6709	1	Motor Cushion
8	C3-4P1008	1	Topliner
9	2C-9788	1	Magnetic Catch
10	2R-Y7229	1	Magnet
11	C3-Y7230	1	Cup-Magnet
12, 43	2K-Z4317	2	Bushing SB-375
13	2D-4P1000	1	Kettle Cover Assembly
14	2B-Z4383	1	Blade Agitator
15	2P-Y6918	2	Spring Latch
16	2E-Y5921	1	Socket
17	2R-Y7571	1	Cover Tab
18	2D-4P1004	1	Kettle Latch Assembly
19	2A-Y6694	1	Hair Pin
20	2A-Z4466	1	Guide Cover
21	2S-Z4465	1	Lamp (130V Tuff Bond, 50 W) Lamp (230V) Not Available
22	2D-Z4380	1	Hinge Bracket
23	2A-Z4382	1	Shaft-Agitator
24	C3-Y7475	1	Pull Door
25	C3-4P1005	1	Door and Hinge Assembly
26	2A-Y6694	1	Hair Pin
27	2A-Y4595	1	Pin Hinge Plated
28	C3-Y7446	1	Bracket Hinge Right
29	2A-Z4384	1	Collar-Agitator
30	C3-Z4371	1	Body
31	C3-Y7377	1	Bracket Hinge Left
32	C3-4P1006	1	Lower Door
33	2N-Y4306	1	Element 50W 120V
	2N-Z3781	1	Element 50W 240V
34	C3-Z4379	1	Wire Cover
35	C3-Z4429	1	Corner Post Left
36	C3-4P1007	1	Bottom
37	C3-Z4428	1	Corner Post Right
38	A5-250027	1	Lead-In Cord
	C3-39221	1	Lead-In Cord 230V

**IMPORTANT: WHEN ORDERING, SPECIFY VOLTAGE OR TYPE GAS DESIRED
INCLUDE MODEL AND SERIAL NUMBER**

PAGE 1
OF 2

Some items are included for illustrative purposes only and in certain instances may not be available.



Star Manufacturing International, Inc.

PARTS LIST

November 07, 2012, Rev. G

MODELS J4R 4 OZ. POPCORN POPPER

Key Number	Part Number	Number Per Unit	Description
39	C3-Z4852	1	Front Panel
40	2M-Z2718	1	Star Emblem
41	C3-Z4431	1	Nameplate
	C3-Z4992	1	Nameplate 230V
42	2E-Z0091	2	Switch
44	C3-Z4459	1	Bottom Wrap
45	C3-Z4375	1	Bottom Panel
46	2I-Z0057	4	Foot Rubber
47	2P-Z4619	1	Spring Handle
48	2A-Y6142	1	Sleeve Handle
49	C3-Y5378	1	Cam
50	2B-Y6139	1	Clip-Handle
51	2A-Z4525	1	Rod-Handle
52	2R-Y7381	1	Handle-Kettle
53	2F-Z4386	1	Kettle, Aluminum
54	2N-Z4418	1	Element 1000W 120V
	2N-Z4991	1	Element 1000W 230V
55	2T-Z4524	1	Thermostat BI-MET 510
56	2T-Y9419	1	Thermostat, High Limit
57	2D-Z4446	1	Element Plate
58	2D-Z4387	1	Kettle Shell
59	2E-Z1520	1	3/8 Connector Conduit
60	2E-8355	1	Conduit Kettle
61	2E-1177	1	Connector 3/8 TB #266
62	PS-4P1009	1	Bottom Panel Assy
63	C3-4P1002	1	Kettle Assy Complete 120V
	C3-4P1010	1	Kettle Assy Complete 230V
64	E1-7363	1	Clamp
65	C3-Z5078	1	Spacer
66	C3-Z5079	1	Insulation Pad
67	2E-Y4967	1	Washer
NI	2L-Y4639	1	1/4 Cup Measuring Cup
NI	2L-Y4916	1	RED Popcorn Scoop
NI	2E-Z4440	1	Wire Kit
NI	2M-Z4861	1	Decal - Switches

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