

STAR MANUFACTURING INTERNATIONAL, INC.,

10 Sunnen Dr.

St. Louis, MO, 63143

(314) 678-6303, Fax (314) 781-2714

MODELS HFM 1-2, HFM 1-3, HFM 2-5, AND HFM 2-7 HOT FOOD MERCHANDISERS

INSTALLATION INSTRUCTIONS

CAUTION: THIS EQUIPMENT IS DESIGNED AND SOLD FOR COMMERCIAL USE ONLY BY PERSONNEL TRAINED AND EXPERIENCED IN ITS OPERATION AND IS NOT SOLD FOR CONSUMER USE IN AND AROUND THE HOME NOR FOR USE DIRECTLY BY THE GENERAL PUBLIC IN FOOD SERVICE LOCATIONS. FOR EQUIPMENT TO BE USED BY THE GENERAL PUBLIC, PLEASE CONTACT THE FACTORY.

THE ABOVE MODELS ARE EQUIPPED FOR USE ON THE VOLTAGE AND WATTAGE MARKED ON THE NAMEPLATE.

THESE FOOD MERCHANDISERS ARE DESIGNED FOR USE ON ALTERNATING CURRENT (AC) TWO WIRE SINGLE PHASE SERVICE ONLY AND ARE EQUIPPED WITH AN APPROVED LEAD IN CORD SET WITH A THREE PRONG GROUNDING TYPE PLUG.
DO NOT CONNECT TO DIRECT CURRENT (DC).

POWER SUPPLY

THE POWER SUPPLY CIRCUIT TO THE MERCHANDISERS SHOULD CONFORM TO THE:

NATIONAL ELECTRIC CODE AND ALL
LOCAL ELECTRICAL CODES AND ORDINANCES AND THE
LOCAL ELECTRIC COMPANY RULES AND REGULATIONS.

FOR YOUR PROTECTION WE RECOMMEND THAT A QUALIFIED ELECTRICIAN INSTALL THE SUPPLY CIRCUIT. HE SHOULD BE FAMILIAR WITH ELECTRICAL INSTALLATIONS, AND ALL ELECTRICAL CODES. PROPER CONNECTIONS AND POWER SUPPLY ARE ESSENTIAL FOR EFFICIENT PERFORMANCE. THE SUPPLY CIRCUIT SHOULD BE PROPERLY FUSED AS REQUIRED BY THE LOCAL ELECTRICAL CODE.

OPERATING INSTRUCTIONS

CLEANING SUGGESTIONS

CLEAN THE INTERIOR AND EXTERIOR SURFACES OF THE MERCHANDISER BEFORE USING AND WHEN NECESSARY (AT LEAST DAILY) WITH A NON-ABRASIVE SOAP AND WATER SOLUTION. RINSE THOROUGHLY.

LEVELING UNIT

LEVEL THE MERCHANDISER BY TURNING THE ADJUSTABLE FEET IN OR OUT UNTIL THE UNIT IS LEVEL.

TEMPERATURE CONTROL

WITH THE TEMPERATURE CONTROL ON "HI" THE ELEMENT DELIVERS UNINTERRUPTED FULL HEAT. BETWEEN "LO" AND "5" ANY DESIRED AMOUNT OF HEAT CAN BE OBTAINED BETWEEN 6% AND 60% FULL HEAT.

IF PREHEATING IS DESIRED SET THE CONTROL AT "HI" FOR APPROXIMATELY 20 MINUTES.

PUT HOT PRECOOKED FOOD SUCH AS CHICKEN, FISH, RIBS AND FRENCH FRIES IN PANS AND INSERT IN THE UNIT. SET THE DIAL ON THE TEMPERATURE CONTROLS TO THE REQUIRED NUMBER TO MAINTAIN THE TEMPERATURE DESIRED. BECAUSE THE CONSISTENCY OF DIFFERENT FOODS VARIES, AND BECAUSE LIQUIDS AND SOLIDS ABSORB HEAT AT DIFFERENT RATES, IT IS IMPRACTICAL TO SPECIFY THE EXACT DIAL SETTING, THEREFORE, WE HAVE INDICATED THE SETTINGS WITH A SERIES OF NUMBERS. A LITTLE EXPERIENCE WILL GIVE YOU THE PROPER SETTING FOR VARIOUS FOODS YOU ARE SERVING. USE OF A THERMOMETER TO DETERMINE FOOD TEMPERATURE IS RECOMMENDED. FOOD TEMPERATURE MUST BE MAINTAINED AT A MINIMUM OF 140 F.

TURN THE TEMPERATURE CONTROL TO THE "OFF" POSITION WHEN THE UNIT IS NOT IN USE.

CAUTION: DO NOT OVERHEAT THE UNIT. IF YOU DO, IT WILL TAKE CONSIDERABLE TIME TO COOL TO THE PROPER TEMPERATURE.

DUE TO THE INTENDED USE OF HOT FOOD MERCHANDISERS THE METAL SURFACES BECOME VERY HOT WHEN THE MERCHANDISER IS OPERATED AT FULL HEAT CONTINUOUSLY. CARE MUST BE TAKEN NOT TO TOUCH THESE SURFACES WHEN THE MERCHANDISER HAS BEEN HEATED AT "HI" FOR EXTENDED PERIODS OF TIME.

BOTH MODELS FEATURE SEPARATE CONTROLS FOR BASE AND TOP HEATING ELEMENTS TO KEEP FOOD AT THE DESIRED TEMPERATURE AND TO ASSURE FRESHNESS.

MODELS HFM 1-2 AND HFM 1-3 (TEMPERATURE CONTROLS)

WITH BOTH TEMPERATURE CONTROLS SET AT ANY SETTING OTHER THAN OFF, HEAT IS SUPPLIED BY BOTH TOP AND BASE HEATING ELEMENTS.

MODELS HFM 2-5 HFM 2-7 (TEMPERATURE CONTROLS)

WITH BOTH TEMPERATURE CONTROLS SET AT ANY SETTING OTHER THAN OFF, HEAT IS SUPPLIED BY TOP, BOTTOM AND SHELF HEATING ELEMENTS.

THE SHELF AND BOTTOM HEATING ELEMENTS ARE CONTROLLED BY THE LEFT CONTROL AND THE TOP HEATING ELEMENTS BY THE RIGHT CONTROL.

SIGNAL LIGHTS

BOTTOM ON AND TOP ON SIGNAL LIGHTS ARE PROVIDED TO INDICATE WHICH HEATING ELEMENTS ARE ON.

SWITCH

AN ON/OFF SWITCH IS PROVIDED TO CONTROL THE DISPLAY LAMP BULBS. WHEN THE COLOR ON SWITCH LEVER SHOWS, THE SWITCH IS ON.

LAMP BULBS

USE ONLY 40 WATT 120 VOLT MEDIUM BASE INCANDESCENT LAMP BULBS ON 120 VOLT HFM 1-2 AND HFM 2-5 MERCHANDISERS AND 60 WATT LAMP BULBS ON 1-3 AND 2-7 MERCHANDISERS.

USE ONLY 50 WATT 250 VOLT MEDIUM BASE INCANDESCENT LAMP BULBS ON 208 AND 240 VOLT MERCHANDISERS.

LAMP AND ELEMENT SHIELD

MODELS HFM 1-2 AND 1-3 HAVE A TOP LAMP AND ELEMENT SHIELD. MODELS HFM 2-5 AND 2-7 HAVE ONE TOP AND ONE SHELF LAMP AND ELEMENT SHIELD. THESE SHIELDS MAY BE REMOVED FOR CLEANING AT A SINK.

TO REMOVE LAMP AND ELEMENT SHIELD

1. TURN HEAT CONTROLS AND LAMP SWITCH "OFF". SLIDE THE GLASS DOORS OPEN. ALLOW THE MERCHANDISER TO COOL TO ROOM TEMPERATURE.
2. REMOVE THE GLASS DOORS BY GRASPING DOOR AT EACH SIDE AND RAISING THE DOOR FROM ITS LOWER TRACK. TILT BOTTOM OF DOOR TOWARD OUTSIDE OF BASE AND LOWER THE DOOR FROM TOP TRACK.
3. LATCH KNOB OF LAMP AND ELEMENT SHIELDS ARE LOCATED INSIDE THE UNIT AT ITS TOP AND UNDERSIDE OF SHELF AT DOOR SIDE OF MERCHANDISER.
4. TURN THE KNOB TO RELEASE THE LATCH AND REMOVE THE SHIELDS FROM THE MERCHANDISER.
5. REPLACE THE SHIELDS BY INSERTING THE PIN ON SHIELD IN HOLE OF LEFT BRACKET AND SLIDING PIN ON SHIELD INTO SLOT OF RIGHT BRACKET. SWING THE SHIELD UP INTO POSITION AND TURN LATCH KNOB TO LATCH IN PLACE. MAKE SURE SHIELDS ARE FULLY LATCHED BY PULLING DOWN ON KNOB.

TO REPLACE LAMP BULBS

1. TURN OFF MERCHANDISER, OPEN DOORS AND ALLOW MERCHANDISER TO COOL TO ROOM TEMPERATURE.
2. TURN LATCH KNOB TO RELEASE LATCH AND LOWER THE SHIELD.
3. REPLACE THE LAMP BULBS WITH BULBS OF THE PROPER WATTAGE AS SPECIFIED UNDER "LAMP BULBS" HEADING.
4. SWING SHIELD UP INTO POSITION AND LATCH SECURELY.

DOOR REMOVAL

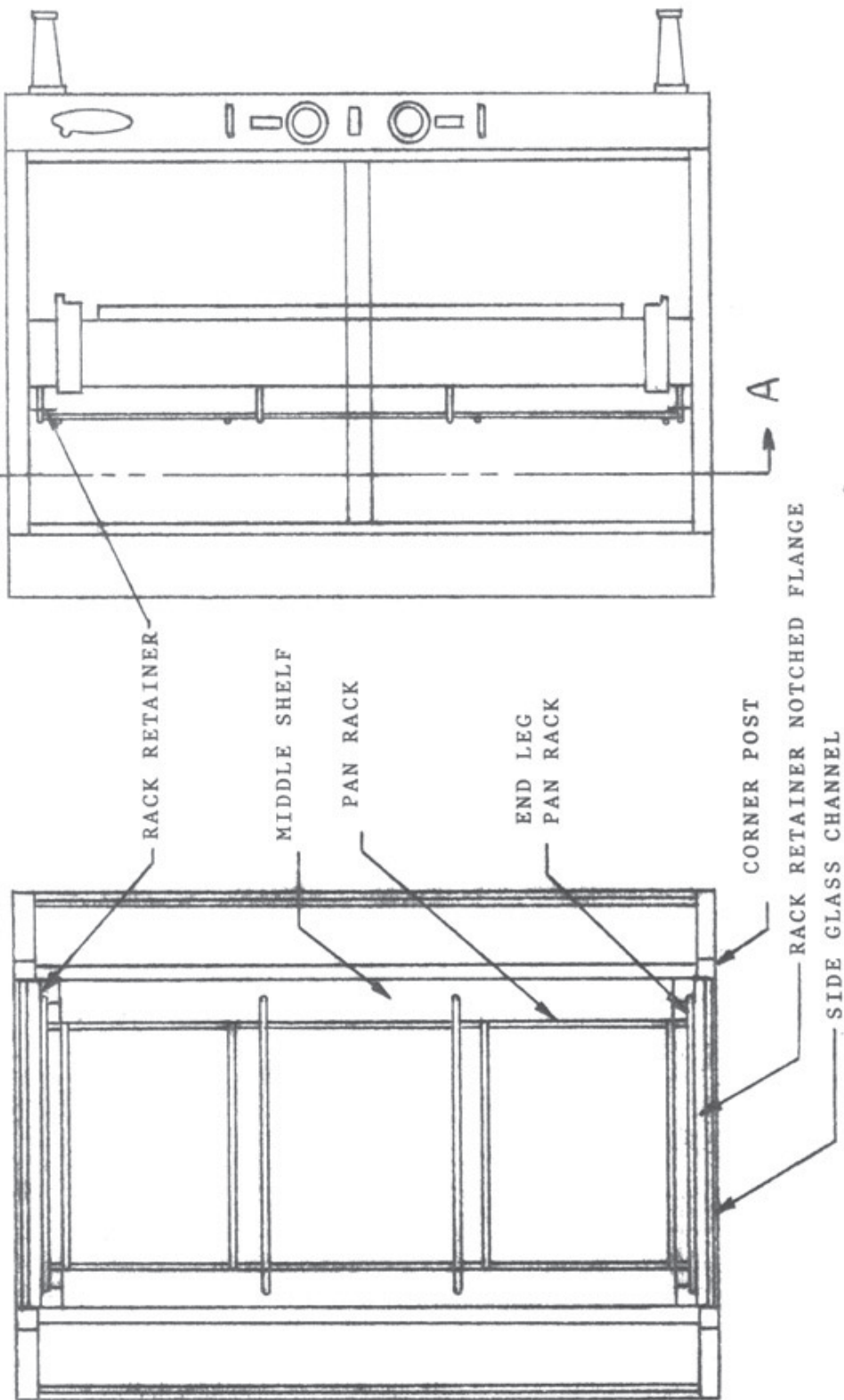
1. GRASP DOOR AT EACH SIDE AND RAISE DOOR FROM ITS LOWER TRACK.
2. TILT BOTTOM OF DOOR TOWARD OUTSIDE OF BASE AND LOWER DOOR FROM TOP TRACK.

MAINTENANCE AND REPAIRS

CONTACT THE FACTORY OR ONE OF ITS REPRESENTATIVES OR A LOCAL SERVICE COMPANY FOR SERVICE OR MAINTENANCE IF REQUIRED.

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TOP CUT AWAY VIEW A-A



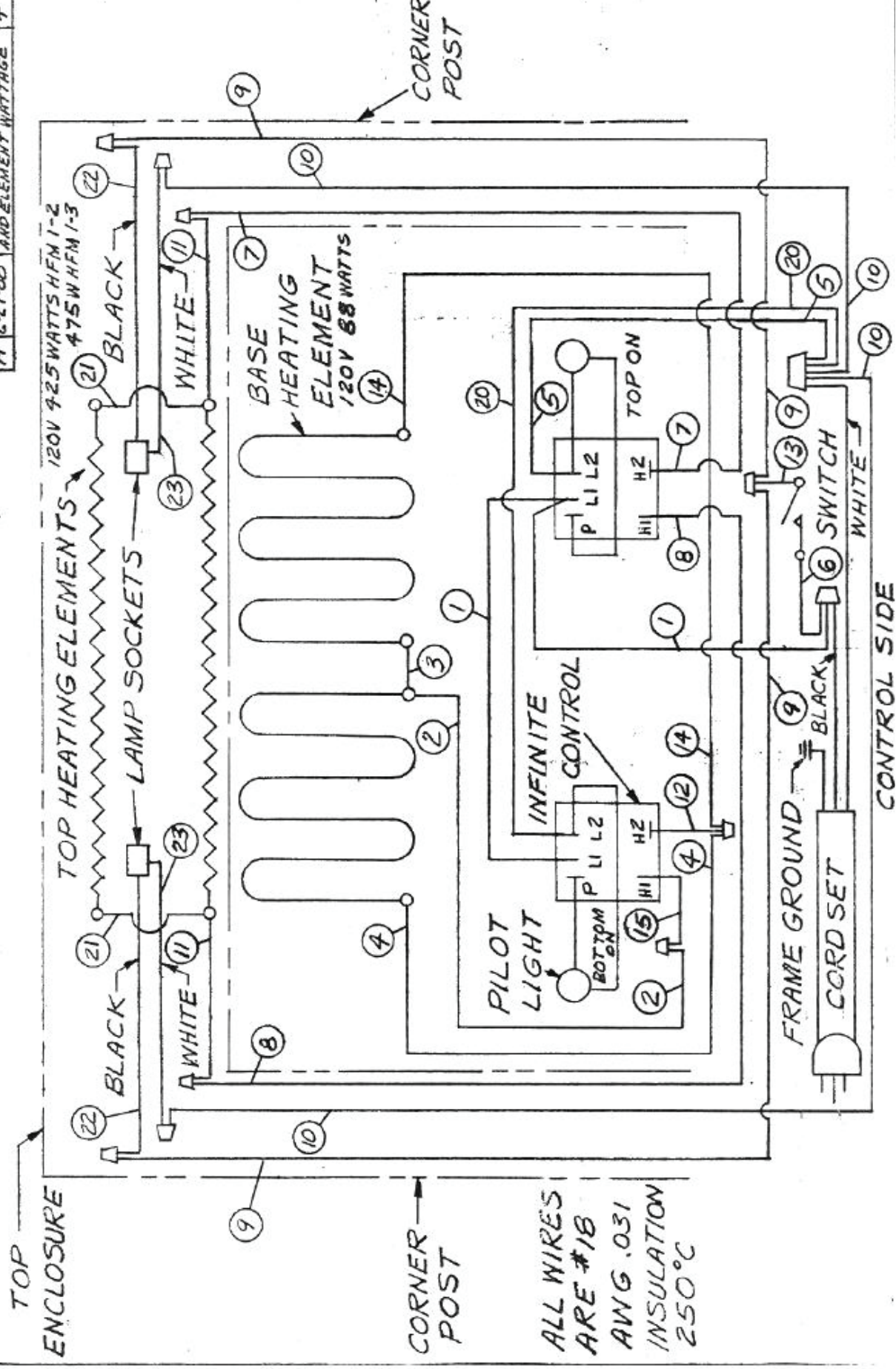
Place rack retainers between corner post with notched flange up and toward the middle of the cabinet. As shown in top cut away view A-A.

Push the rack retainers against the side glass channels.

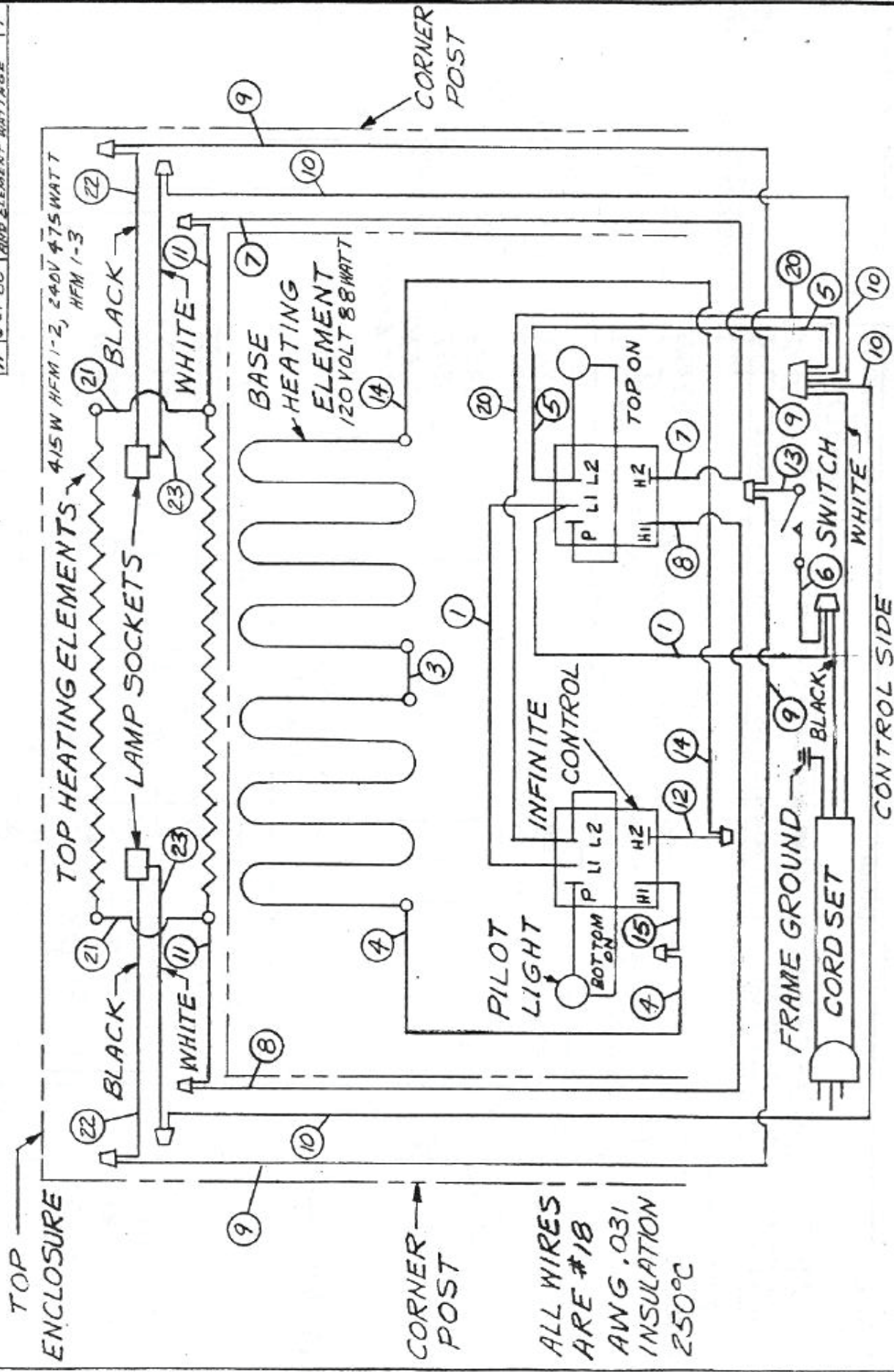
Place the pan rack's end legs into the notched flange of each retainer as shown in top cut away view A-A.

Use long rack retainers for the bottom shelf and short rack retainers for the middle shelf.

MATERIAL		FINISH		MODEL NO. HFM 1-2 HFM 1-3 120 VOLT		PART NO.	
DR. 25	CK.	DATE 4-29-87	STAR MANUFACTURING CO.		TITLE WIRING DIAGRAM		
LIMITS UNLESS OTHERWISE NOTED FRACTIONS $\pm 1/64$ DECIMALS $\pm .005$			9325 OLIVE BOULEVARD ST. LOUIS MO. 63132		CHANGES		
					LTR	DATE	CHANGE
					A	6-29-88	ADDED MODEL HFM 1-3 AND ELEMENT WATTAGE
							DR
							R



MATERIAL		FINISH		MODEL NO. HFM 1-2 HFM 1-3 208 AND 240 VOLT		PART NO.	
DR. <i>RT</i>	CK.	DATE 4-29-87	LIMITS UNLESS OTHERWISE NOTED FRACTIONS ± 1/64 DECIMALS ± .005	STAR MANUFACTURING CO.		TITLE	
		9328 OLIVE BOULEVARD ST. LOUIS MO. 63132		CHANGES		WIRING DIAGRAM	
				LTR	DATE	CHANGE	DR
				A	6-29-88	ADDED MODEL HFM 1-3 AND ELEMENT WATTAGE	5



MATERIAL

FINISH

MODEL NO. HFM 2-5
HFM 2-7
120 VOLT

PART NO.

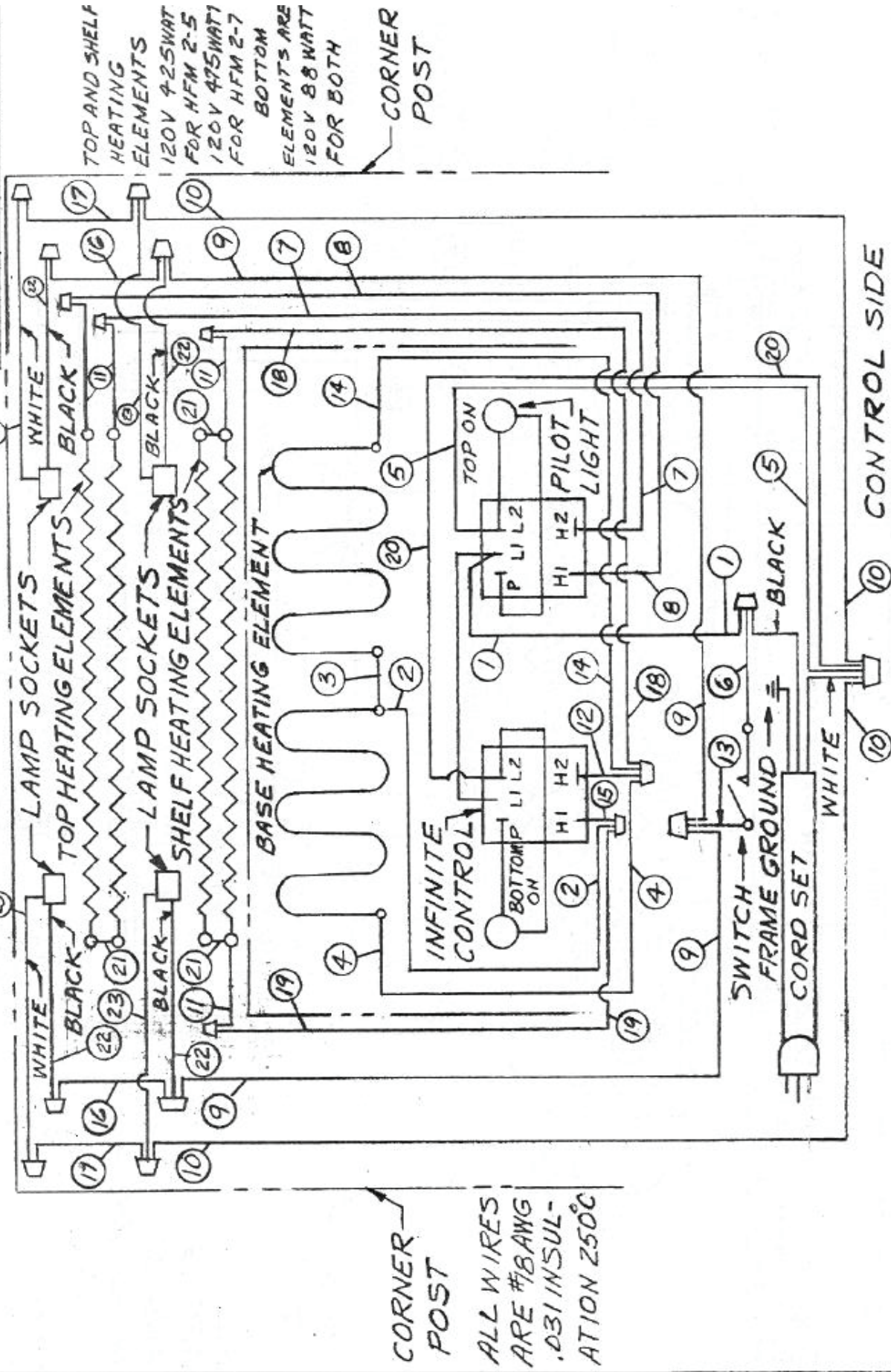
DR. *PLT* CK. DATE 4-27-87LIMITS UNLESS OTHERWISE NOTED
FRACTIONS $\pm 1/64$ DECIMALS $\pm .005$

STAR MANUFACTURING CO.

9325 OLIVE BOULEVARD ST. LOUIS MO. 63132

TITLE WIRING DIAGRAM

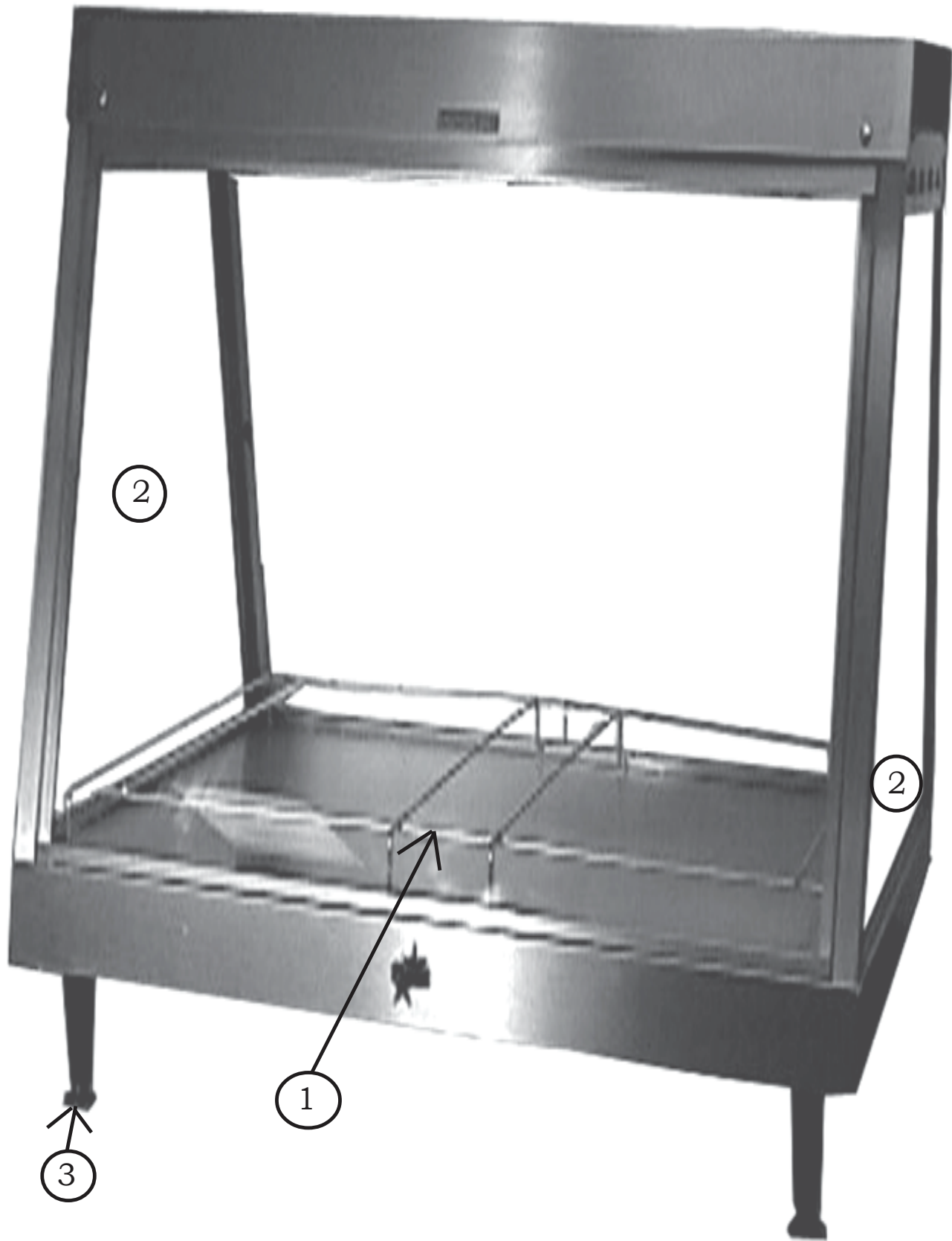
CHANGES	LTR	DATE	CHANGE	BY
1	A	6-29-88	ADDED MODEL HFM 2-7 120V ELEMENT WATTAGE	R



MATERIAL	FINISH	MODEL NO. HFM 2-5 HFM 2-7 208 AND 240 VOLT	PART NO.
DR. <i>ELT</i>	DATE 4-27-87	STAR MANUFACTURING CO.	TITLE WIRING DIAGRAM
LIMITS UNLESS OTHERWISE NOTED FRACTIONS $\pm 1/64$ DECIMALS $\pm .005$		9328 OLIVE BOULEVARD ST. LOUIS MO. 63132	CHANGES
LAMP SOCKETS	TOP HEATING ELEMENTS	LAMP SOCKETS	SHELF HEATING ELEMENTS
WHITE	BLACK	BLACK	BLACK
17	16	22	23
10	9	11	21
22	23	21	22
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PARTS LIST

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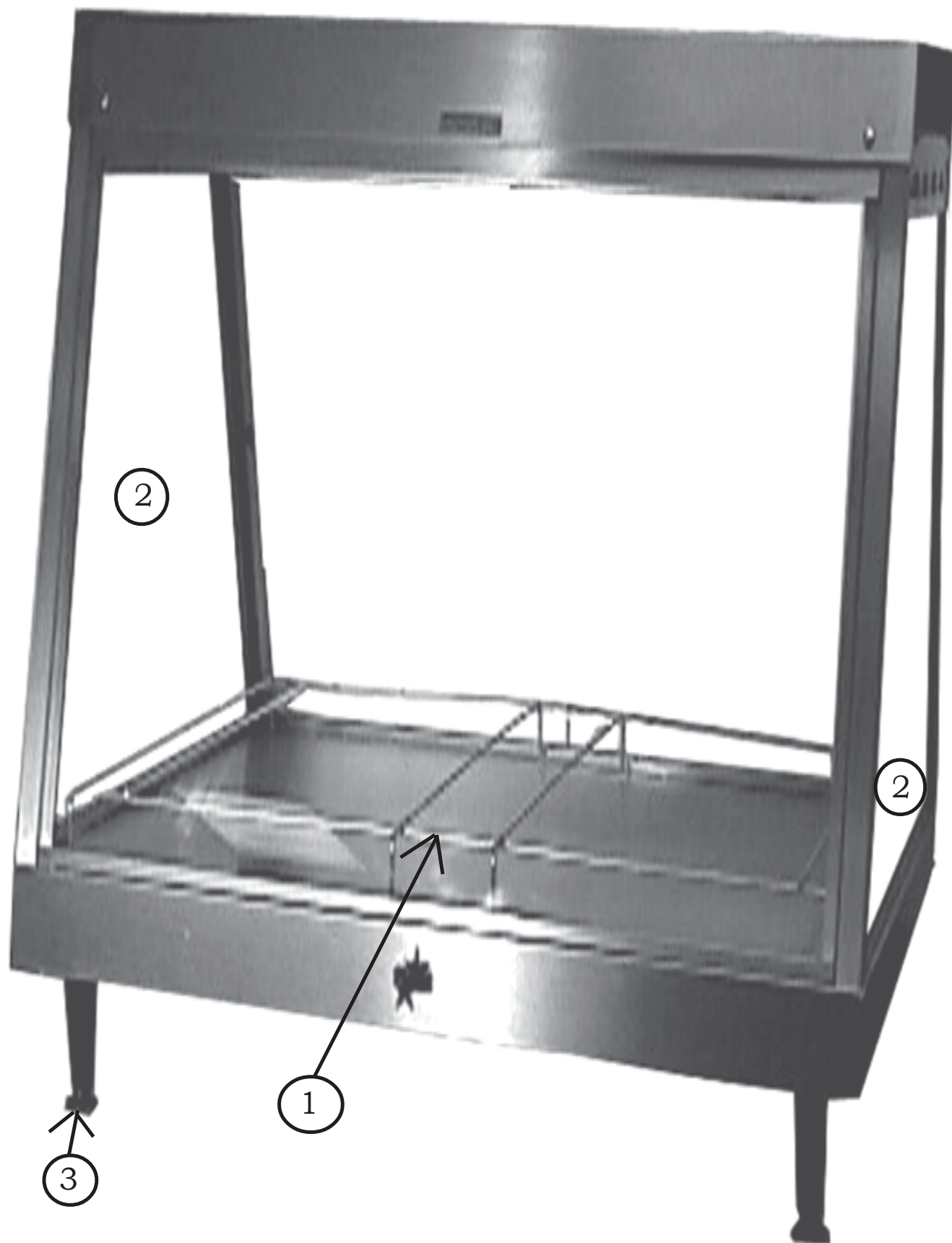
PARTS LIST

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HFM1-2 HOT FOOD MERCHANDISER				
Fig No	Part No	Qty	Description	Application
1	D4-12930	1	PAN RACK ASSEMBLY (2 PANS)	
	2A-Y6131	8	TIP - ROD	
	2D-Y1143	2	PAN - FULL	(OPTION # P1220)
	2D-Y6452	2	WIRE GRATE - FULL PAN	(OPTION # S1220)
2	2Q-Y5956	2	GLASS - END	
	2Q-Y5957	1	GLASS - FRONT	
	2Q-Y5955	2	GLASS - DOOR	
	2C-Y1136	4	SCREW - DOOR	
	D4-Y6399	4	BUSHING - DOOR PULL	
	2R-Y6087	2	PULL - DOOR	
	2I-Y6261	4	BUMPER	
	2K-Y3240	1	BUSHING - STRAIN RELIEF	(120V)
	2K-7889	1	BUSHING - STRAIN RELIEF	(240V)
	D4-12931	1	CORD SET ASSEMBLY	(120V)
3	D4-12932	1	CORD SET ASSEMBLY	(240V)
	2R-Y5092	4	FOOT	
NI	2E-Y6144	1	SWITCH - ON/OFF	
	2B-Y5980	2	SHIELD - KNOB	
	2R-9193	2	BUTTON - INDICATOR	
	2R-Y5682	2	KNOB - CONTROL	
	2J-6402	2	INFINITE CONTROL	(120V)
	2J-6403	2	INFINITE CONTROL	(240V)
	D4-12917	1	PILOT LIGHT ASSEMBLY - "TOP"	
	D4-12928	1	PILOT LIGHT ASSEMBLY - "BOTTOM ON"	
	2N-Y5958	2	ELEMENT - BASE	87.5 WATTS (120V) (1.5A)
	2N-Y5943	2	ELEMENT - TOP	425 WATTS (120V) (7.9A)
	2N-Y5945	2	ELEMENT - TOP	415 WATTS (208V)
	2N-Y5947	2	ELEMENT - TOP	415 WATTS (240V)
	D4-12941	2	SOCKET ASSEMBLY	
	2S-Y5944	2	LAMP	40 WATTS (120V)
	2S-H8046	2	LAMP	40 WATTS (240V)
	D4-12933	1	TOP SHIELD ASSEMBLY COMPLETE	
	D4-Y6560	2	RETAINER - FULL PAN RACK	



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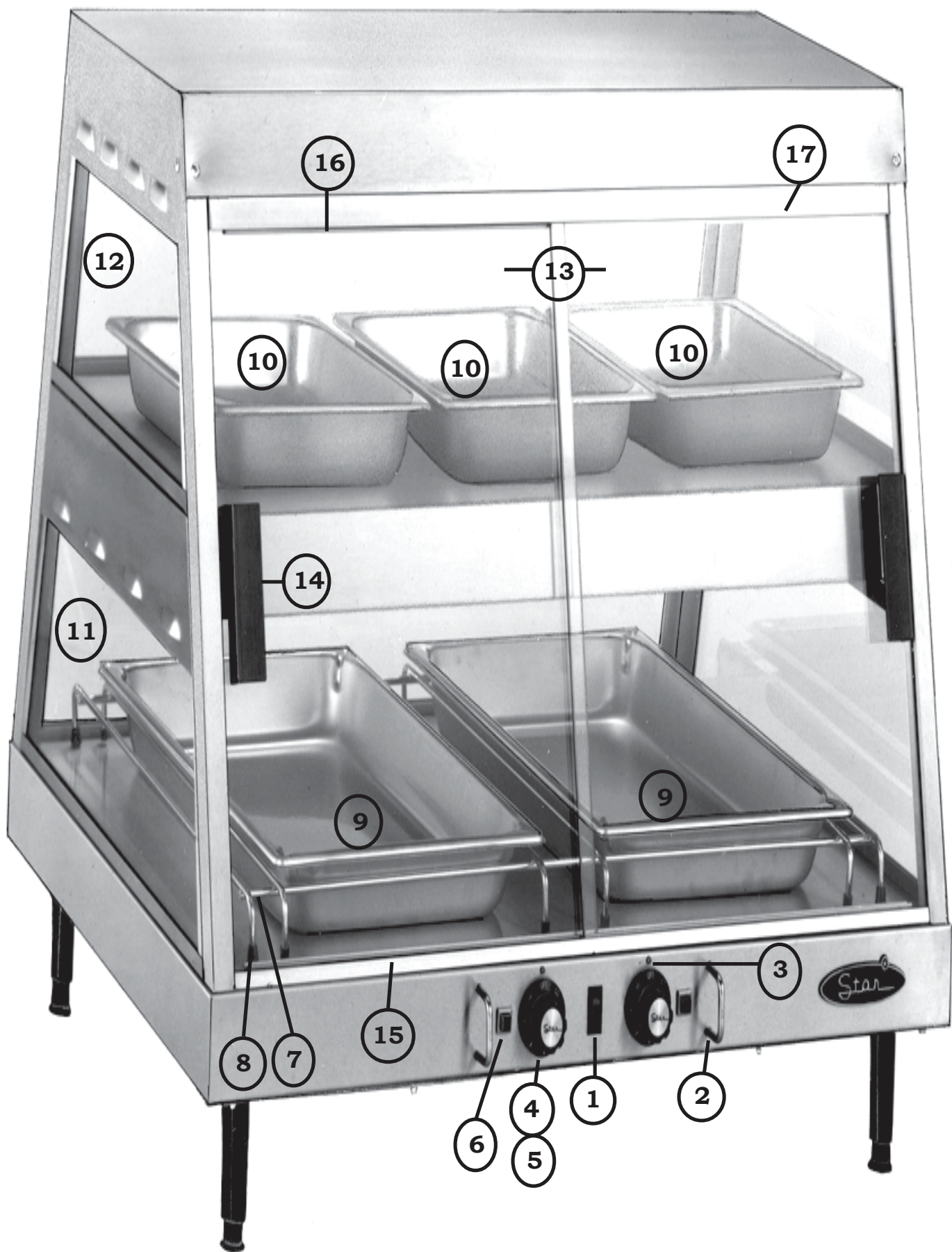
PARTS LIST

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HFM1-3 HOT FOOD MERCHANDISER				
Fig No	Part No	Qty	Description	Application
1	D4-12955	1	THREE FULL PAN RACK ASSEMBLY	(3 PANS-not as pictured)
	2A-Y6131	8	TIP - ROD	
	2D-Y1143	3	PAN - FULL	(OPTION # P1220)
	2D-Y6452	3	WIRE GRATE - FULL PAN	(OPTION # S1220)
2	2Q-Y5956	2	GLASS - END	
	2Q-Y6204	1	GLASS - FRONT	
	2Q-Y6203	2	GLASS - DOOR	
	2C-Y1136	4	SCREW - DOOR	
	D4-Y6399	4	BUSHING - DOOR PULL	
	2R-Y6087	2	PULL - DOOR	
	2I-Y6261	4	BUMPER	
	D4-Y6244	1	RETAINER DOOR - TOP	
	2K-Y3240	1	BUSHING - STRAIN RELIEF	(120V)
	2K-7889			(240V)
3	D4-12931	1	CORD SET ASSEMBLY	(120V)
	D4-12932			(240V)
	2R-Y5092	4	FOOT	
NI	2R-Y1334	4	KNOB - SPACER	
	2E-Y6144	1	SWITCH - ON/OFF	
	2B-Y5980	2	SHIELD - KNOB	
	2R-9193	2	BUTTON - INDICATOR	
	2R-Y5682	2	KNOB - CONTROL	
	2J-6402	2	INFINITE CONTROL	(120V)
	2J-6403			(208V / 240V)
	D4-12917	1	PILOT LIGHT ASSEMBLY	"TOP"
	D4-12928			"BOTTOM ON"
	2N-Y5958	2	ELEMENT - BASE, 87.5 WATTS	(120V) (1.5A)
	2N-Y6222	2	ELEMENT - TOP 425 WATTS	(120V) (7.9A)
	2N-Y6223	2	ELEMENT - TOP 415 WATTS	(208V / 240V)
	D4-12941	2	SOCKET ASSEMBLY	
	2S-Y6281	2	LAMP 60 WATTS	(120V)
	2S-H8046	2	LAMP 50 WATTS	(240V)
	D4-12965	1	TOP SHIELD ASSEMBLY COMPLETE	
	D4-Y6560	2	RETAINER - FULL PAN RACK	



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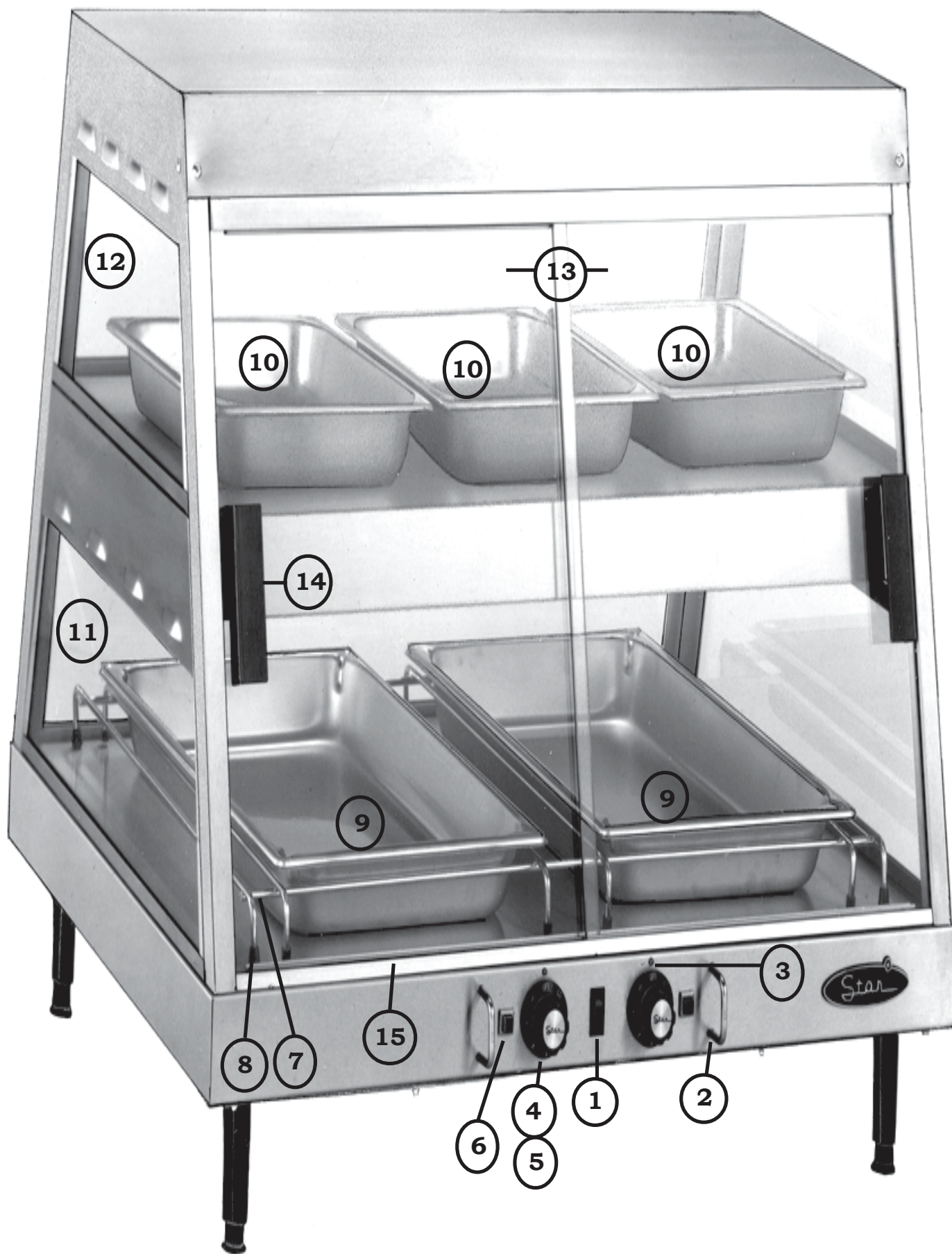
PARTS LIST

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HFM2-5 HOT FOOD SERVER				
Fig No	Part No	Qty	Description	Application
1	2E-Y6144	1	SWITCH - ON/OFF	
2	2B-Y5980	2	SHIELD - KNOB	
3	2R-9193	2	BUTTON - INDICATOR	
4	2R-Y5682	2	KNOB - CONTROL	
5	2J-6402	2	INFINITE CONTROL	(120V)
	2J-6403	2	INFINITE CONTROL	(208V /240V)
6	D4-12917	1	PILOT LIGHT ASSEMBLY	"TOP ON"
	D4-12928	1	PILOT LIGHT ASSEMBLY	"BOTTOM ON"
	D4-Y6560	2	RETAINER - FULL PAN RACK	
7	D4-12930	1	PAN RACK ASSEMBLY	(2 PANS)
	D4-Y6559	2	RETAINER - HALF PAN RACK	
	D4-25914	1	HALF PAN RACK ASSEMBLY	(3 PANS)
8	2A-Y6131	16	TIP - ROD	
9	2D-Y1143	2	PAN - FULL	(OPTION # P1220)
	2D-Y6452	3	WIRE GRATE - FULL PAN	(OPTION # S1220)
10	2D-Y6316	3	PAN - HALF	(OPTION # P1210)
	2D-Y6451	3	WIRE GRATE - HALF PAN	(OPTION # S1210)
11	2Q-Y5999	2	GLASS - END LOWER	
12	2Q-Y6000	2	GLASS - END UPPER	
13	2Q-Y5955	2	GLASS - DOOR	
	2C-Y1136	4	SCREW - DOOR	
	D4-Y6399	4	BUSHING - DOOR PULL	
14	2R-Y6087	2	PULL - DOOR	
15	D4-12902	1	DOOR TRACK ASSEMBLY	(bottom)
16	D4-Y5967	1	RETAINER - DOOR	(top)
17	D4-Y5968	1	TRACK - DOOR	(top)
	2I-Y6261	4	BUMPER	
18	2R-Y5092	4	FOOT	
	2N-Y5958	2	ELEMENT - BASE, 87.5 WATTS	(120V) (1.5A)
	2N-Y5943	4	ELEMENT - TOP & SHELF, 425 WATTS	(120V) (3.5A)
	2N-Y5945	4	ELEMENT - TOP & SHELF, 415 WATTS	(208V)
	2N-Y5947	4	ELEMENT - TOP & SHELF, 415 WATTS	(240V)
19	2Q-Y6001	1	GLASS - UPPER FRONT	
20	2Q-Y6002	1	GLASS - LOWER FRONT	
NI	D4-12941	4	SOCKET ASSEMBLY	
	2S-Y5944	4	LAMP, 40 WATTS	(120V)
	2S-H8046		LAMP, 50 WATTS	(240V)
	D4-12933	1	TOP SHIELD ASSEMBLY COMPLETE	
	D4-25915	1	SHELF SHIELD ASSEMBLY COMPLETE	
	2K-Y3240	1	BUSHING - STRAIN RELIEF	(120V)
	2K-7889			(240V)
	D4-12931	1	LEAD IN CORD ASSEMBLY	(120V)
	D4-12932			(240V)



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HFM2-7 HOT FOOD MERCHANDISER				
Fig No	Part No	Qty	Description	Application
1	2E-Y6144	1	SWITCH - ON/OFF	
2	2B-Y5980	2	SHIELD - KNOB	
3	2R-9193	2	BUTTON - INDICATOR	
4	2R-Y5682	2	KNOB - CONTROL	
5	2J-6402	2	INFINITE CONTROL	120V
	2J-6403			208/240V
6	D4-12917	1	PILOT LIGHT ASSEMBLY	"TOP ON"
	D4-12928			"BOTTOM ON"
	D4-Y6560	2	RETAINER - FULL PAN RACK	
7	D4-12955	1	PAN RACK ASSEMBLY (3 PANS - not as shown)	
	D4-Y6559	2	RETAINER - HALF PAN RACK	
	D4-25928	1	HALF PAN RACK ASSEMBLY	(4 PANS - not as shown)
8	2A-Y6131	16	TIP - ROD	
9	2D-Y1143	2	PAN - FULL (OPTION # P1220)	
	2D-Y6452	3	WIRE GRATE - FULL PAN (OPTION # S1220)	
10	2D-Y6316	3	PAN - HALF (OPTION # P1210)	
	2D-Y6451	3	WIRE GRATE - HALF PAN (OPTION # S1210)	
11	2Q-Y5999	2	GLASS - END LOWER	
12	2Q-Y6000	2	GLASS - END UPPER	
13	2Q-Y6203	2	GLASS - DOOR	
	2C-Y1136	4	SCREW - DOOR	
	D4-Y6399	4	BUSHING - DOOR PULL	
14	2R-Y6087	2	PULL - DOOR	
	2I-Y6261	4	BUMPER	
18	2R-Y5092	4	FOOT	
	2N-Y5958	2	ELEMENT - BASE	87.5 WATTS (120V, 1.5A)
	2N-Y6222	4	ELEMENT - TOP & SHELF	475 WATTS (120V, 7.9A)
	2N-Y6223	4	ELEMENT - TOP & SHELF	475 WATTS (208/240V)
19	2Q-Y6204	1	GLASS - FRONT	
NI	D4-12941	4	SOCKET ASSEMBLY	
	2S-Y6281	4	LAMP, 60 WATTS	120V
	2S-H8046	4	LAMP, 50 WATTS	240V
	D4-12964	1	TOP SHIELD ASSEMBLY COMPLETE	
	D4-25925	1	SHELF SHIELD ASSEMBLY COMPLETE	
	2K-Y3240	1	BUSHING - STRAIN RELIEF	120V
	2K-7889			240V
	D4-12931	1	LEAD IN CORD ASSEMBLY	120V
	D4-12932			240V
	2R-Y1334	4	KNOB - SPACER	