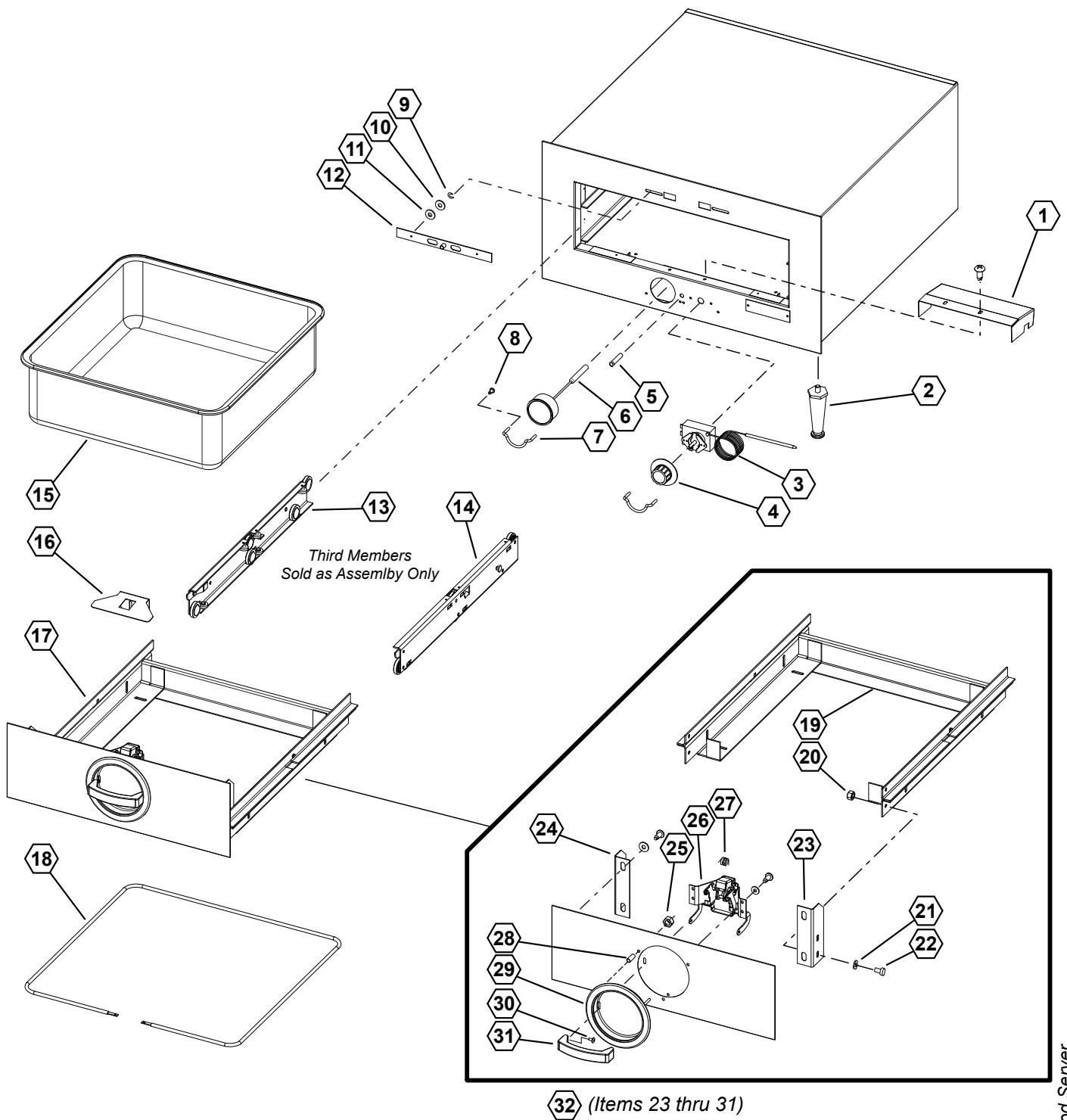




**Hot Food Server**  
 Single Drawer Models  
 Model: 3A20A, 3A80A, 3A81D



IL2097, Rev. - 10/11/2010

2M-3102301; Hot Food Server

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| ONE DRAWER HOT FOOD SERVER MODELS: 3A20A, 3A80A, 3A81D |              |                              |     |                                                                                    |
|--------------------------------------------------------|--------------|------------------------------|-----|------------------------------------------------------------------------------------|
| Fig No                                                 | Part No.     | Description                  | Qty | Application                                                                        |
| 1                                                      | C9-7005899   | COVER,T'STAT                 | 1   |                                                                                    |
| 2                                                      | 2R-1523B8301 | LEG, 4INBLACK PLASTIC        | 4   | 3A81D-120KFC, 3A81DT09-120, 3A81DT72-240                                           |
| 3                                                      | 2T-3B70A8929 | THERMOSTAT,100-200F          | 1   |                                                                                    |
| 4                                                      | 2R-2100087   | KNOB,TSTAT OFF & 0-10        | 1   |                                                                                    |
| 5                                                      | C9-TC0069    | LIGHT,SIGNAL ASSY RED-115    | 1   | 3A20AT09-120, 3A80AT09-120, 3A80AWC-120V, 3A81D-120KFC, 3A81DT09-120               |
|                                                        | C9-3B82D0181 | ASSY,LIGHT SIGNAL RED 250    |     | 3A80AT72-240, 3A81DT72-240                                                         |
| 6                                                      | 2T-3004112   | THERMOMETER                  | 1   |                                                                                    |
| 7                                                      | C9-3A80A3007 | GUARD,KNOB CONTROL           | 2   |                                                                                    |
| 8                                                      | 2C-K1DS195   | KNOB GUARD SCREW             | 4   |                                                                                    |
| 9                                                      | 2C-B102851   | RING,RETAINING               | 4   |                                                                                    |
| 9                                                      | 2C-B102851   | RING,RETAINING               | 6   | 3A81D-120KFC                                                                       |
| 10                                                     | 2C-2001748   | WASHER, SPRING #10           | 4   |                                                                                    |
| 11                                                     | 2C-3B82D8827 | WASHER,FLAT 7/16             | 4   |                                                                                    |
| 12                                                     | 2R-7610283   | ASSY,VENT SLIDE HFS          | 1   |                                                                                    |
| 13                                                     | C9-3B22D0045 | ASSY,CHANNEL THIRD MEMBER LF | 1   | 3A20AT09-120                                                                       |
|                                                        | C9-3B82D0069 | ASSY,CHANNEL THIRD MEMBER LF |     | 3A80AT09-120, 3A80AT72-240, 3A80AWC-120V, 3A81DT09-120, 3A81DT72-240               |
| 14                                                     | C9-3B22D0041 | ASSY,CHANNEL THIRD MEMBER RT | 1   | 3A20AT09-120                                                                       |
|                                                        | C9-3B82D0067 | ASSY,CHANNEL THIRD MEMBER RT |     | 3A80AT09-120, 3A80AT72-240, 3A80AWC-120V, 3A81DT09-120, 3A81DT72-240               |
| 15                                                     | 2D-3B22D8411 | PAN 17-5/8 X 17-5/8 X 5-1    | 1   | 3A20AT09-120                                                                       |
|                                                        | 2D-3B82D8411 | PAN 23-3/4 X 14-38 X 5-1     |     | 3A80AT09-120, 3A80AT72-240, 3A80AWC-120V, 3A81D-120KFC, 3A81DT09-120, 3A81DT72-240 |
| 16                                                     | C9-7007086   | COVER,CATCH HFS DRAWER       | 1   |                                                                                    |
| 17                                                     | C9-3B22D0143 | DRAWER CARRIAGE ASSY w/FRONT | 1   | 3A20AT09-120                                                                       |
|                                                        | C9-3B82D0179 | ASSY, DRAWER & CARRIAGE      |     | 3A80AT09-120, 3A80AT72-240, 3A80AWC-120V, 3A81D-120KFC                             |
| 18                                                     | 2N-3A20A8701 | ELEMENT,HEATING 115V 450W    | 1   | 3A20AT09-120                                                                       |
|                                                        | 2N-3A81D8701 | ELEMENT,HEATING 115V 450W    |     | 3A80AT09-120, 3A80AWC-120V, 3A81DT09-120                                           |
|                                                        | 2N-3A81D8703 | ELEMENT, HEATING 220V 450W   |     | 3A80AT72-240, 3A81DT72-240                                                         |
| 19                                                     | 2W-3B22D0079 | WLDMT, CARIAGE               | 1   | 3A20AT09-120                                                                       |
|                                                        | 2W-3B82D0151 | WLDMT, CARIAGE               |     | 3A80AT09-120, 3A80AT72-240, 3A80AWC-120V, 3A81D-120KFC, 3A81DT09-120, 3A81DT72-240 |
| 20                                                     | 2C-32259     | WELD NUT 1/4-20 SS           | 4   |                                                                                    |
| 21                                                     | 2C-A27469    | WASHER,FLAT 1/4IN 7/8OD 1    | 4   |                                                                                    |
| 22                                                     | 2C-A6153     | SCR,MS HH 1/4-20X1/2 18-8    | 4   |                                                                                    |
| 23                                                     | C9-3B82D4065 | DRAWER,FRT BRKT-LT           | 1   |                                                                                    |
| 24                                                     | C9-3B82D4063 | BRACKET,DRAWER FRONT RT      | 1   |                                                                                    |
| 25                                                     | 2C-2001347   | NUT,KEPS 8-32 ZP             | 3   |                                                                                    |
| 26                                                     | C9-3B82D0175 | ASSY,CATCH BRACKET & TRUS    | 1   |                                                                                    |
| 27                                                     | 2P-3B82D8401 | SPRING,DRAWER CATCH          | 1   |                                                                                    |
| 28                                                     | 2A-3B82D8311 | SPACER,DRAWER FRONT,3/16X    | 3   |                                                                                    |
| 29                                                     | C9-7608910   | ASSY,DRAWER CUP HANDLE       | 1   |                                                                                    |
| 31                                                     | 2R-3101758   | HANDLE,DRAWER                | 1   |                                                                                    |
| 30                                                     | 2C-3023A8811 | SCR,MS SLT FH 8-32X1/2 NP    | 2   |                                                                                    |

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| ONE DRAWER HOT FOOD SERVER MODELS: 3A20A, 3A80A, 3A81D |                              |                              |     |                                                                      |
|--------------------------------------------------------|------------------------------|------------------------------|-----|----------------------------------------------------------------------|
| Fig No                                                 | Part No.                     | Description                  | Qty | Application                                                          |
| 32                                                     | <a href="#">C9-3B72D0147</a> | ASSY,FRONT & CATCH DRAWER    | 1   | 3A20AT09-120                                                         |
|                                                        | <a href="#">C9-3B82D0177</a> | ASSY, DRAWER FRONT & CATCH   |     | 3A80AT09-120, 3A80AT72-240, 3A80AWC-120V, 3A81DT09-120, 3A81DT72-240 |
| NI                                                     | 2K-3002648                   | BUSHING, HEYCO STRAIGHT      | 1   | 3A81D-120KFC                                                         |
| NI                                                     | 2K-B212E8717                 | BUSHING, STRAIN RELIEF       | 1   | 3A81DT09-120                                                         |
| NI                                                     | C9-3A80A3009                 | COVER,BOTTOM                 | 1   | 3A20AT09-120, 3A80AT09-120, 3A80AT72-240, 3A80AWC-120V               |
| NI                                                     | <a href="#">C9-7605845</a>   | ASSY, CORDSET (5-15P) 125V15 | 1   | 3A81D-120KFC, 3A81DT09-120                                           |
| NI                                                     | <a href="#">C9-7610652</a>   | ASSY, CORDSET(6-15P) 250V15  | 1   | 3A81DT72-240                                                         |
| NI                                                     | C9-TC0049                    | CORD ASSY 120V 5-15P 8FT     | 1   | 3A80AWC-120V                                                         |
| WIRING DIAGRAMS                                        |                              |                              |     |                                                                      |
| NI                                                     | C9-3A20A8905                 | DIAGRAM,WIRING 115V          | 1   | 3A20AT09-120, 3A80AT09-120, 3A80AWC-120V                             |
| NI                                                     | C9-3A20A8907                 | DIAGRAM, WIRING 230V         | 1   | 3A80AT72-240                                                         |
| NI                                                     | C9-3A81D8901                 | DIAGRAM, WIRING 115V         | 1   | 3A81D-120KFC                                                         |
| NI                                                     | C9-3A81D8905                 | DIAGRAM, WIRING 220V         | 1   | 3A81DT72-240                                                         |
| INSTALL INSTRUCTIONS                                   |                              |                              |     |                                                                      |
| NI                                                     | C9-3200085                   | INST,INSTALL 3A20 HFS        | AR  | 3A20AT09-120, 3A80AT09-120                                           |

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