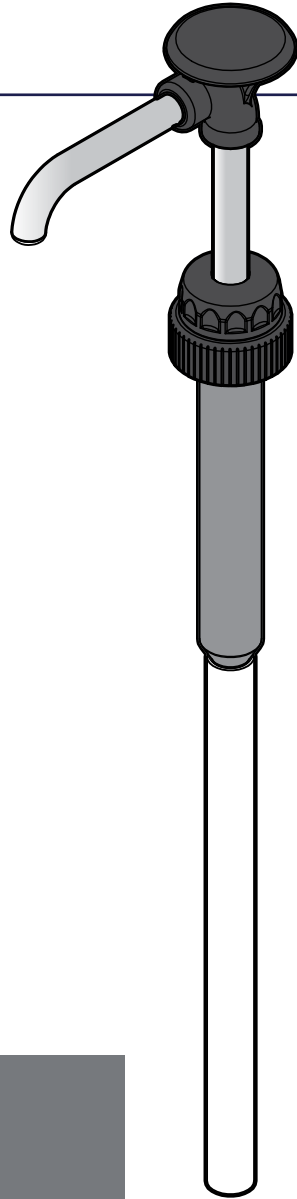


# SERVER.

• E S S E N T I A L S •

## Eco Pump™

MODELS:      BP-1/4  
                    BP-1/2



### ***Thank You***

for purchasing our Eco Pump™.  
This quality, NSF listed pump delivers precise portions and is a reliable alternative to the constant expense of disposable pumps.

CONSISTENT PORTIONS—SERVE BETTER

# BP-1/4 & BP-1/2 PUMP PARTS

## HEAD ASSEMBLY

DISCHARGE TUBE

LOCKING COLLAR

PISTON

SEAL  
88162

PINCH VALVE  
88188

Certain models may include  
**GAGING COLLAR**  
Install onto side of head assembly  
piston to reduce portion dispensed.



SPRING



## CYLINDER ASSEMBLY

CAP

CYLINDER

STAINLESS  
STEEL BALL  
5/16" DIAMETER  
88258

(Ball snaps inside  
cylinder and can  
always remain installed,  
even during cleaning.)

FOOD  
EQUIPMENT  
LUBRICANT  
40179



21" BRUSH  
82526



Certain models may include  
**EXTENSION TUBE**

Add to bottom of  
Cylinder Assembly  
to extend length.

# SAFETY



According to food and safety regulations, most foods must be stored and/or served at certain temperatures or they could become hazardous. Check with local food and safety regulators for specific guidelines.

Be aware of the product you are serving and the temperature the product is required to maintain. Server Products, Inc. cannot be responsible for the serving of potentially hazardous product.

## IMPORTANT

**Clean, rinse, sanitize, and dry parts daily or regularly to comply with local sanitization requirements.**



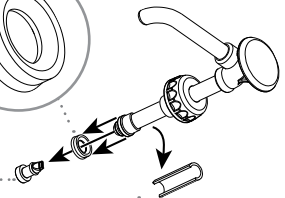
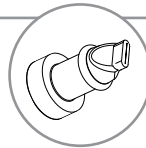
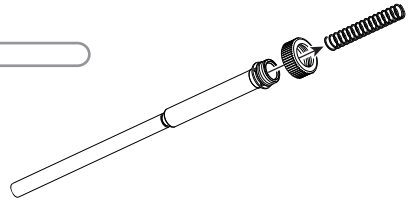
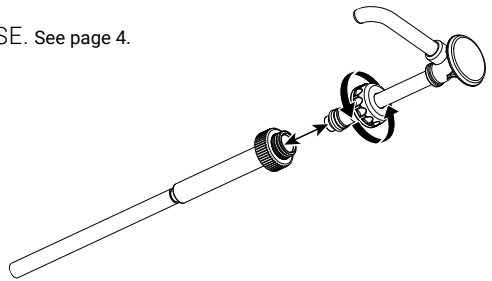
NSF International lists this pump as: "Not acceptable for dispensing potentially hazardous foods."

# DISASSEMBLY

DISASSEMBLE AND WASH ALL PARTS PROPERLY BEFORE USE. See page 4.

**During disassembly, collect small parts in a container to prevent loss.**

- 1** REMOVE PUMP from container of product.
- 2** SEPARATE CYLINDER ASSEMBLY & HEAD Loosen locking collar to release.
- 3** REMOVE SPRING & CAP FROM CYLINDER
- 4** REMOVE PINCH VALVE from head assembly.
- 5** REMOVE SEAL from head assembly by pressing it down and off with thumb. Do not use a sharp tool.
- 6** REMOVE ANY GAGING COLLAR if necessary for cleaning.



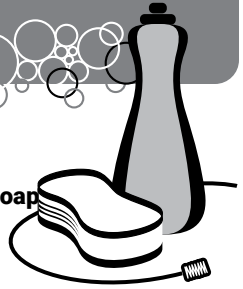
# CLEANING

- 1 FLUSH & RINSE**  
all pump surfaces with hot water.  
Place lower end of pump into container of hot water and operate pump until all remaining product is expelled and only hot water is discharged.

- 2 DISASSEMBLE & CLEAN**  
all washable parts with soap and hot water (See DISASSEMBLY on page 3.)

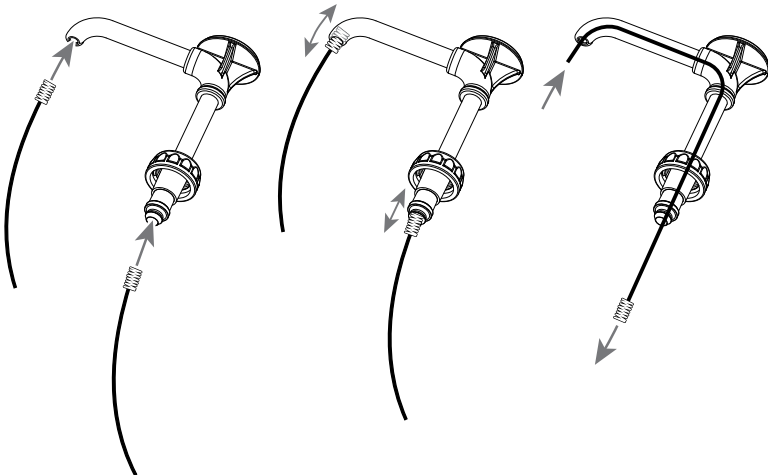
**USE A SMALL NYLON BRUSH**  
to thoroughly clean inside discharge tube and any confined areas.

**YES!**  
Use dishwashing soap,  
hot water  
and nylon brush



*Pump is dishwasher safe.*

- 3 RINSE**  
fully with clear water.
- 4 SANITIZE**  
all parts according to local sanitization requirements. All parts in contact with food must be sanitized.
- 5 AIR DRY**  
all parts fully.



# CLEAN-IN-PLACE PROCEDURE FOR PUMPS

## 1 CLEAN

- Pump out all (if any) remaining food product from inside pump body.
- Wash and rinse off outside of pump body.
- Flush out and rinse inside of pump.
- Place lower end of pump into container full of water and operate pump until all (if any) remaining product is expelled and only warm water flows from discharge tube.
- Mix 2 tsp (5 mL) of dishwashing detergent with 1 quart (.95 L) of hot tap water (approximately 110°F/43°C).
- Place lower end of pump into cleaning mixture. Pump until all cleaning mixture is expelled.

## 2 RINSE

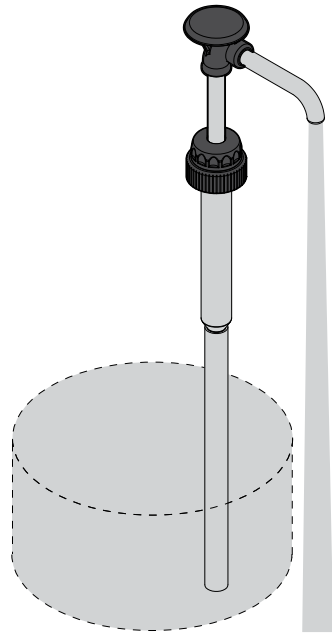
- Place lower end of pump into 2 cups (.5 L) of hot tap water (approximately 110°F/43°C) and pump until all tap water is expelled.

## 3 SANITIZE

- Mix one 1 oz (30 mL) packet of KAY-5 Sanitizer/Cleaner (EPA REG No. 5389-15) with 2.5 gallons (9.5 L) of tap water (approximately room temperature).
- Place lower end of pump into this sanitizing mixture and repeatedly operate pump until 1 quart (.95 L) sanitizing mixture is pumped through pump.

## 4 RINSE

- Place lower end of pump into 1 cup (.24 L) of hot tap water (approximately 110°F/43°C) and pump until all tap water is expelled.



# CARE OF STAINLESS STEEL

## This durable pump includes stainless steel components.

If you notice corrosion beginning on any stainless steel surface, you may need to change the cleansing agent, sanitizing agent, or the cleaning procedures you are using.

- A mildly abrasive nylon or brass brush may be used to remove any stubborn deposits.
- Fully rinsing and drying all parts can help prevent corrosion. Elements and minerals in tap water can accumulate on stainless steel parts and create corrosion.
- Do not use abrasive, caustic or ammonia based cleansers.
- Do not use products containing acids, alkalines, chlorine, or salt. These agents can corrode stainless steel.
- Do not use metal scrapers or cleaning pads that could scratch surfaces.

# ASSEMBLY

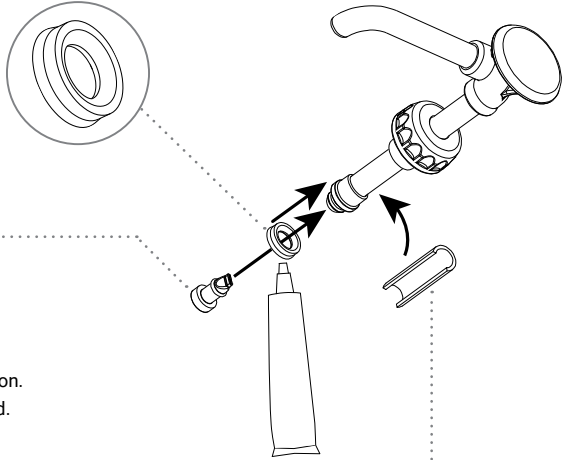


PRACTICE SAFETY. WASH ALL PARTS PROPERLY BEFORE USE. See page 4.

1

**INSTALL SEAL**  
onto head assembly piston.  
Apply small amount of food  
equipment lubricant inside seal.

**TIP:**  
Flared end of seal must face down.



2

**INSTALL PINCH VALVE**

**TIP:** Squeeze the pinch valve open  
before installation to ensure it isn't  
stuck shut.

Install pinch valve into bottom of piston.  
Press pinch valve securely to seal end.

**OPTIONAL: ADD GAGING COLLAR**

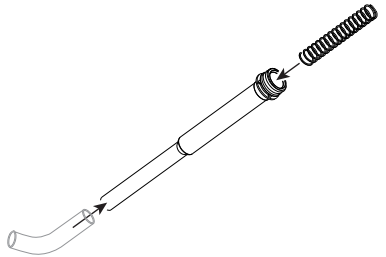
(if included) to reduce portion size.

3

**INSERT SPRING  
INTO CYLINDER**

**OPTIONAL: ADD EXTENSION TUBE**

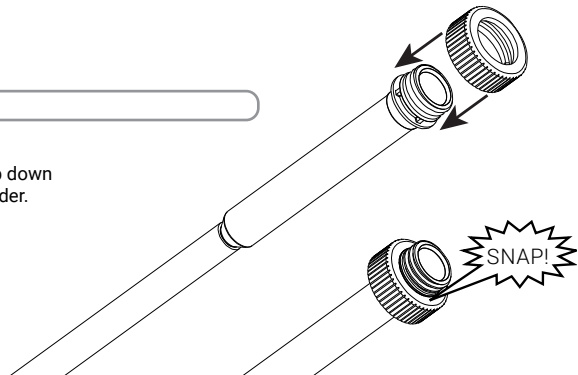
(if included) to bottom of cylinder if extra length  
will be needed to reach product  
at bottom of container.



4

**SNAP CAP  
ONTO CYLINDER**

Press firmly to secure cap down  
over all threading on cylinder.



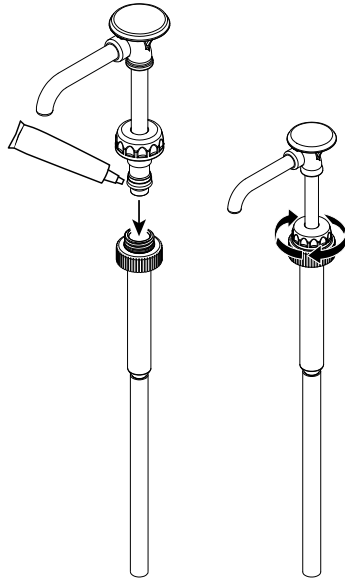
**5**

**INSTALL HEAD ASSEMBLY INTO CYLINDER**

Apply a small amount of food equipment lubricant to the outside of seal.

Slide locking collar down onto cylinder threading.

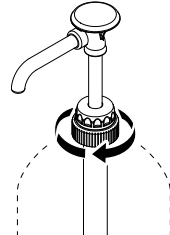
Tighten firmly to secure head assembly to cylinder.



**6**

**INSERT & SECURE PUMP TO PRODUCT CONTAINER.**

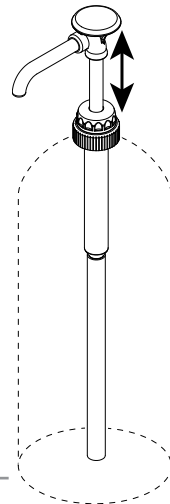
Tighten cap very firmly onto product container threading.



**7**

**PRIME PUMP**

Press pump several times until any air bubbles are eliminated and only product is dispensed.



# TROUBLESHOOTING

## PRODUCT OZZES OUT FROM LOCKING COLLAR?

- Ensure that the **cap** is **securely snapped** into place below all the threading on the cylinder.

## INCONSISTENT PORTIONS?

- **Clean pump.**
- Ensure product container is not empty and has **enough product** to pump.
- Ensure unit is **assembled correctly**.

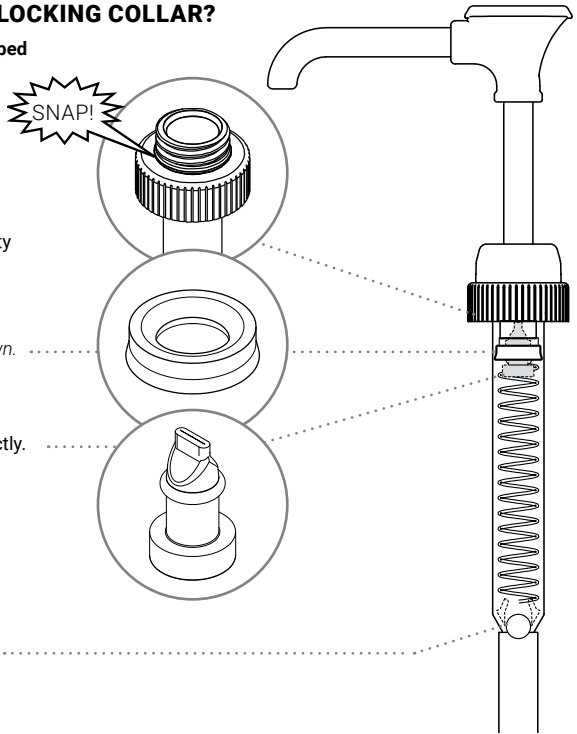
**TIP:** Flared end of **seal** must face down.

- Ensure **pinch valve** is installed correctly.

**TIP:** Squeeze the pinch valve open before installation to ensure it isn't stuck shut.

- Ensure that the **spring** is functional. Replace broken spring if necessary.

- Ensure that the **stainless steel ball** is snapped in place below tabs.



## SERVER PRODUCTS LIMITED WARRANTY

**2** YEAR WARRANTY

This Server product is backed by a two-year limited warranty against defects in materials and workmanship. See [Server-Products.com](http://Server-Products.com) for details.

## GENERAL SERVICE, REPAIR OR RETURNS

Before sending any item to Server Products for service, repair, or return, contact Server Products customer service to request a **Return Authorization Number**. Merchandise must be sent to Server Products with this number. Service is extremely prompt. Typically, units are repaired and ship out within 48 hours of receipt.

Merchandise being returned for credit must be in new and unused condition and not more than 90 days old and will be subject to a 20% restocking charge.

## NEED HELP?

**Server Products Inc.**  
3601 Pleasant Hill Road  
Richfield, WI 53076 USA

**Chat with us!**  
[spsales@server-products.com](mailto:spsales@server-products.com)  
262.628.5600 | 800.558.8722

Please be prepared with your **Model, P/N** and **Series** located on the lid or base of the unit.

Example: 

MODEL XXXX P/N #####		SERIES ##X ##X
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