

INTRODUCTION

This service manual covers the installation, operation, maintenance and service of this ice machine.

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Service Parts lists and Wiring diagrams are located in the center of this manual, printed on yellow paper.

This manual was printed on recycled paper.

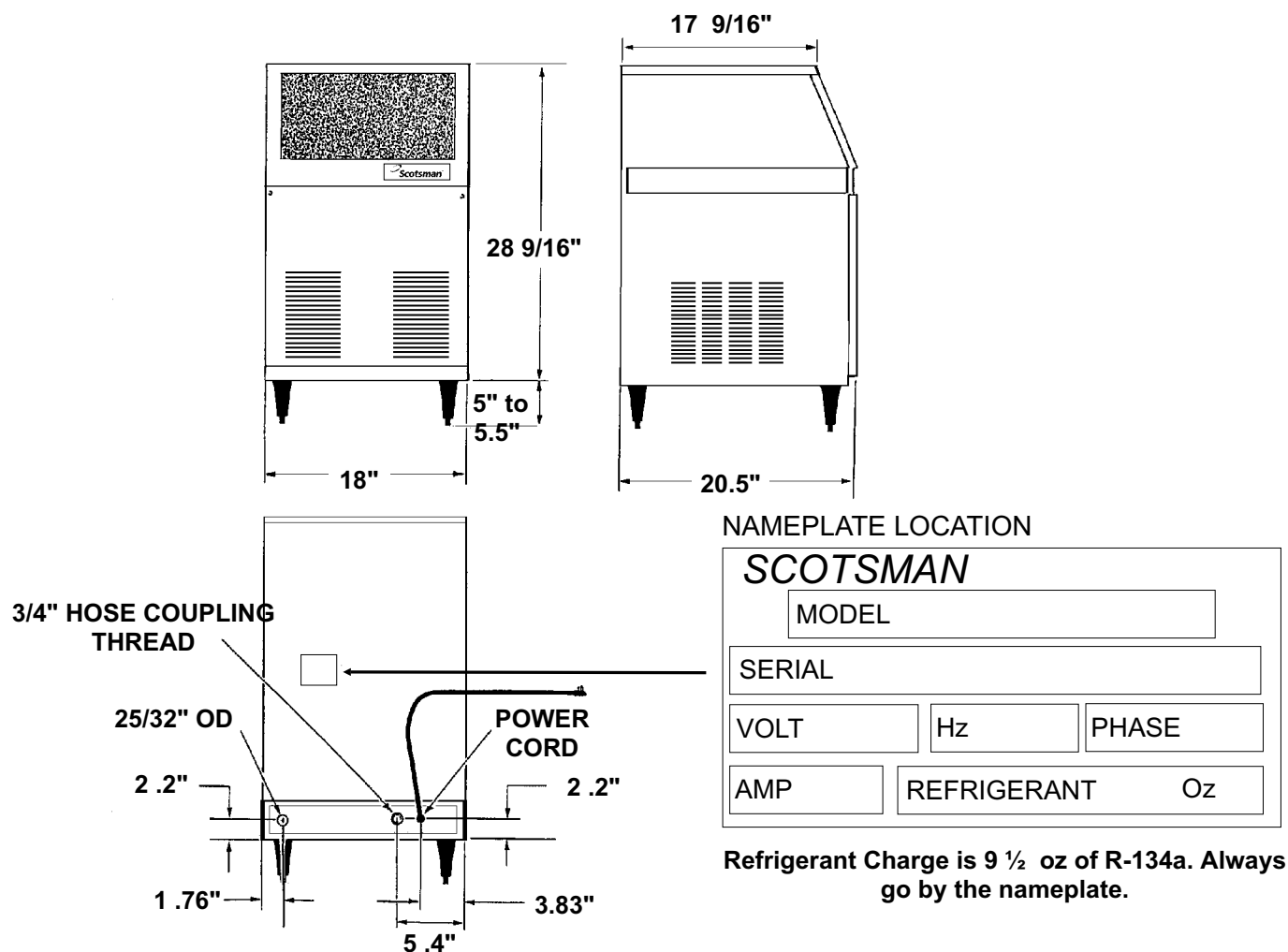
Keep this manual for future reference.

Note the Warning symbol, it marks a possible hazard.



CSE60

SPECIFICATIONS



SPECIFICATIONS

Model Number	Dimensions H" X W" X D" W/out legs	Cube Size	Basic Electrical	Max. Fuse Size
CSE60A-1A	28.56 X 18 X 20.5	Medium	115/60/1	15

The finish is stainless steel with a galvanized back panel. Minimum circuit ampacity is used to determine wire size per national electric code. Refrigerant type is R-134a.

OPERATING REQUIREMENTS:

	MINIMUM	MAXIMUM
Air Temperature	50° F.	100° F.
Water Temperature	40° F.	100° F.
Water Pressure	20 PSIG	100 PSIG
Voltage	103.5V	126.5V

Scotsman Ice Systems are designed and manufactured with the highest regard for safety and performance. They meet or exceed the standards of UL, CUL and NSF.

Scotsman assumes no liability or responsibility of any kind for products manufactured by Scotsman that have been altered in any way, including the use of any parts and/or other components not specifically approved by Scotsman.

Scotsman reserves the right to make design changes and/or improvements at any time. Specifications and designs are subject to change without notice.

FOR THE INSTALLER

Location:

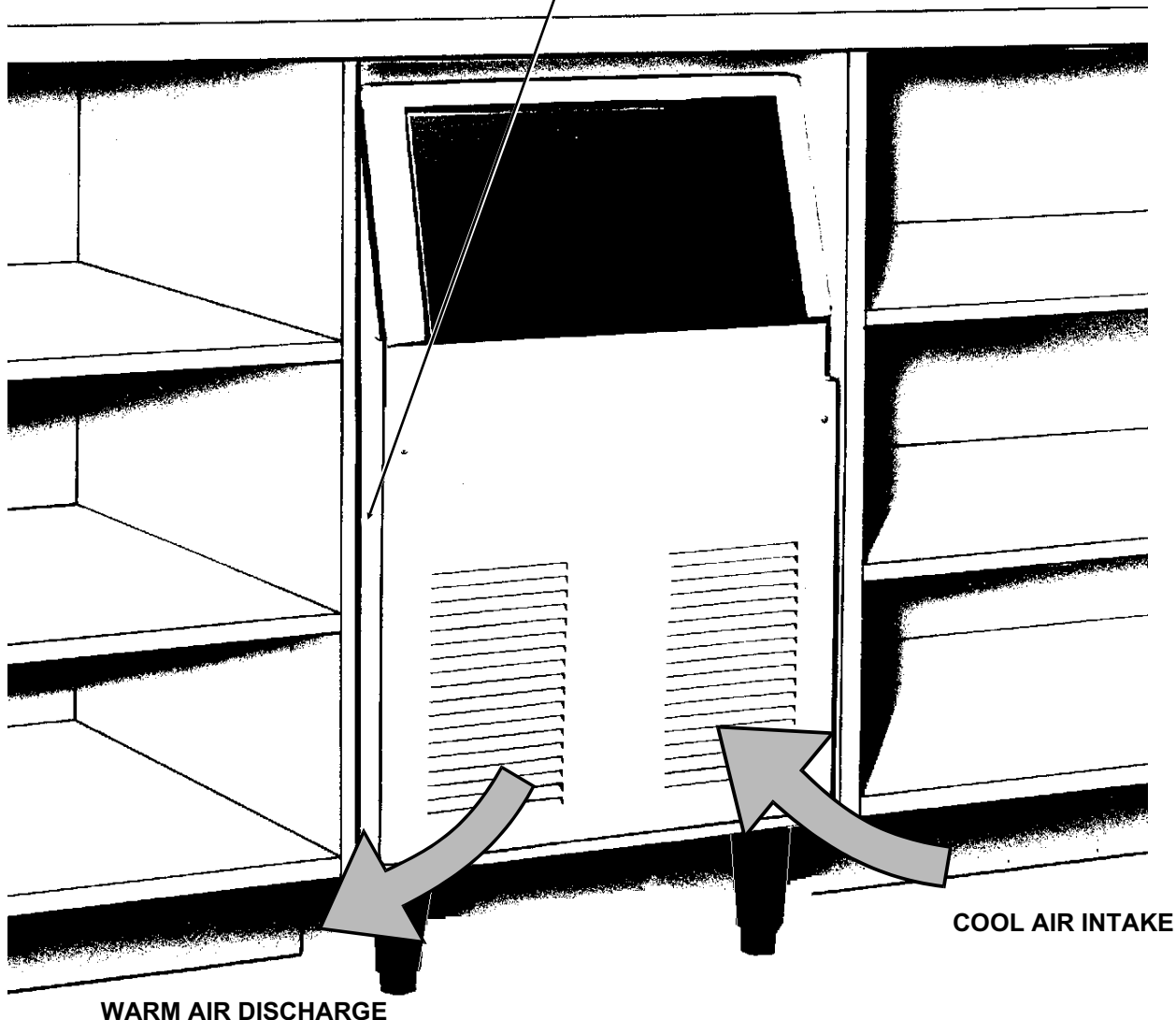
Prior consideration for the location shall include:

- Indoors, with a minimum room temperature of 50°F. and a maximum room temperature of 100°F.
- Water temperature to the machine should be between 40°F. and 100°F.
- Service Access. Allow enough space at the back of the cabinet for the utilities to be connected. Allow enough space for the machine to be pulled out from its installed location. Do not build a floor in front of the machine that would prevent its removal.

- Air circulation: The front panel **MUST** remain unobstructed. Do not block with any type of door or curtain.

If the unit is built in, it will pull air in from the right side of the front panel, and exhaust it out the left side of the front panel. If the left side of the machine is left open, warm air will be discharged from the left side panel.

**IF BUILT IN, THIS SIDE
SHOULD BE TIGHT AGAINST
THE CABINET TO PREVENT
AIR RECIRCULATION**



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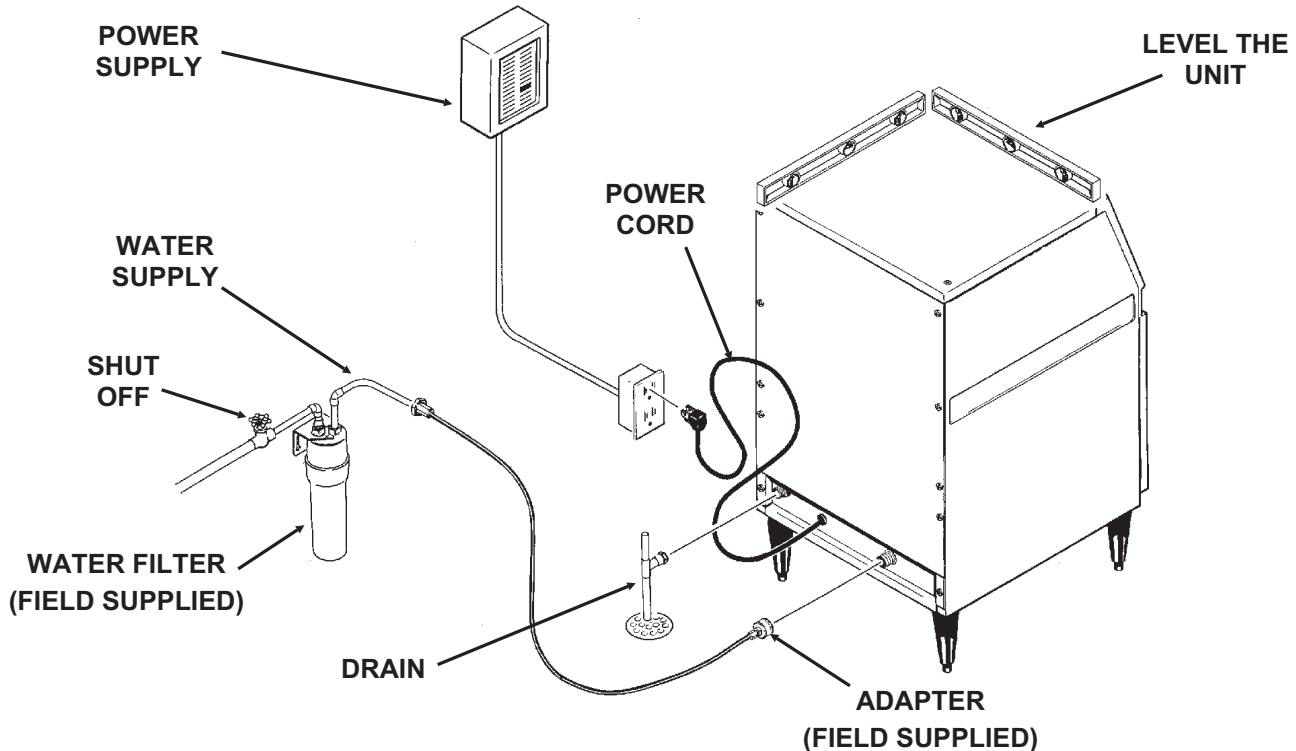
FOR THE PLUMBER

Water supply and drain connections.

1. The recommended water supply line is a 3/8" o.d. copper tube, the water pressure must have a minimum incoming pressure of 20 psig.
2. Connect the tubing to the 3/4" GAS / BSPP thread water inlet fitting at the back of the ice maker. An adapter is available, the part numbers are: F733219-03 and F640134-00.
3. Install a shut off valve in the incoming water line near the ice maker so that the water can be shut off for service.
4. Connect a gravity drain line to the drain connection at the ice maker. A minimum slope of 1/4" fall per foot of horizontal run is recommended. Install the drains per the local codes.

Note: Although soft, easily kinked vinyl tubing is not recommended for a drain, a short length of 3/4" ID vinyl tubing is required to connect a rigid drain tube to the 20 mm (25/32") fitting on the back of the machine.

A vent is recommended on the highest point of the drain tube, and the drain tubing must be rigid pipe. Do NOT use flexible tubing for the entire drain system. A short section of 3/4" ID flexible tubing and suitable hose clamps may be used to interconnect a rigid drain system to the .78" OD (20 mm) plastic drain fitting on the ice machine.



ELECTRICAL

1. Locate the nameplate on the lower rear panel and check that the location source voltage and capacity are correct for this unit. The unit is equipped with a grounded plug connection.

Under no circumstances must the ground post be altered or removed.

Extension cords are not permitted.

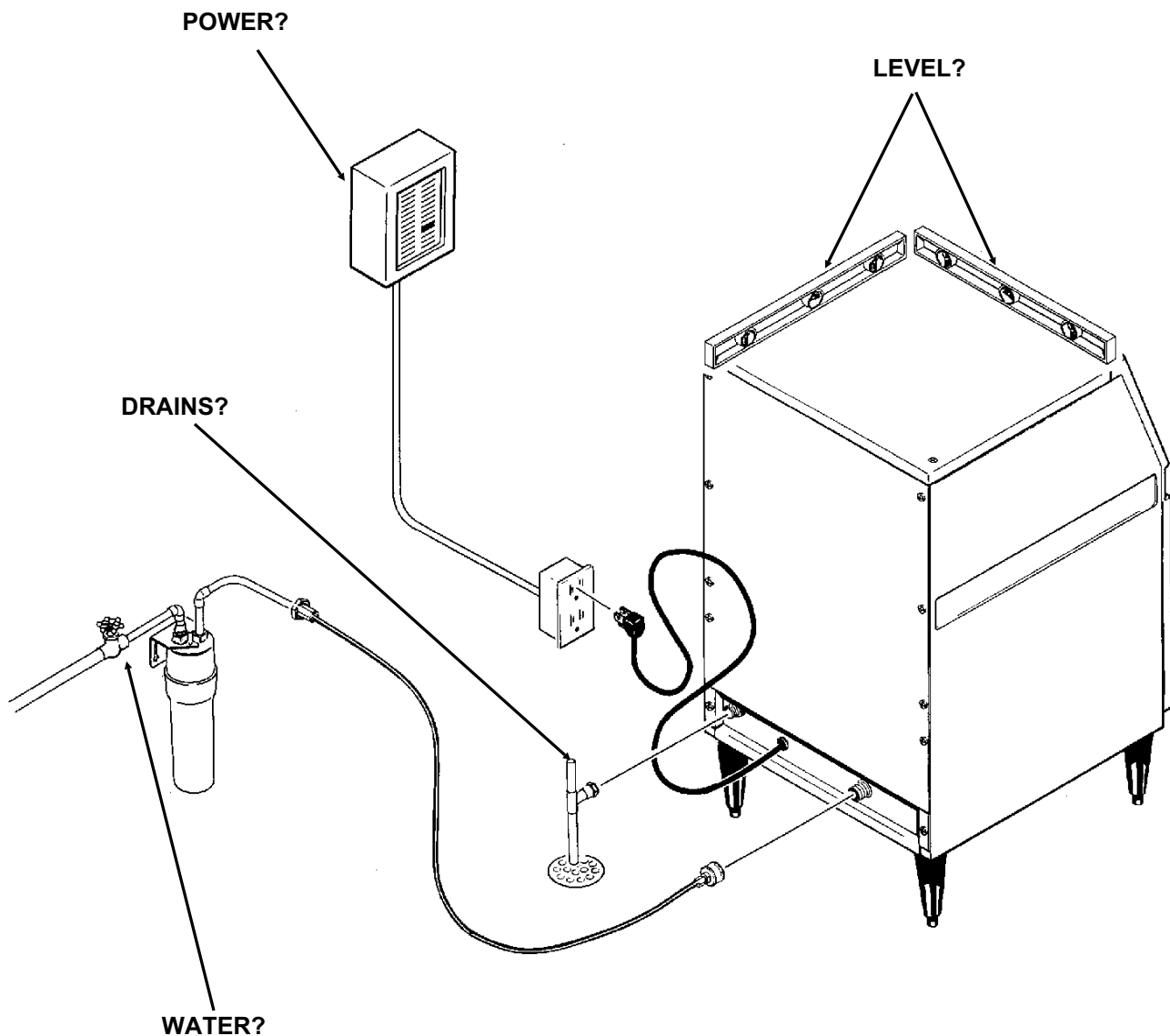
Be certain that the ice maker is connected to its own electrical circuit and is individually fused. The maximum allowable voltage variation should not exceed ten percent of the nameplate rating.

All external wiring should conform to the National, State, and local electrical code requirements. Usually an electrical permit and the services of a licensed electrician will be required to install the receptacle.

INSTALLATION

FINAL CHECK

1. Is the Cabinet level?
2. Have all the electrical and piping connections been made?
3. Has the voltage been tested and checked against the nameplate rating?
4. Is the unit plugged into a separate electrical circuit?
5. Is the water supply line shut off valve installed and is the water turned on?
6. Have the bin interior, and the cabinet exterior been wiped clean?
7. Are all internal parts in place, including the spray platform and curtain?
8. Have the internal refrigerant lines been checked for rubbing and chaffing?
9. Has the machine been installed where it is indoors, in a controlled environment, with adequate air circulation around the machine, and where it can be serviced?



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INITIAL START UP

1. Open water supply valve.
2. Move electrical breaker or switch to the on position.
3. Remove front panel.
4. Check the cube size control shaft, it should be in a preset cube size position. If not, turn it clockwise until the unit comes on. Note: cube size adjustments may be required. Start with the shaft in the "mid" position.
5. The machine will go thru a "dry" cycle, this will take about 10 minutes. Then the water fill and harvest cycle will begin.

6. Observe the water fill cycle:

- The water inlet valve opens.
- Incoming water flows from the valve through the tubing to the top of the ice maker.
- Water flows around the inverted ice cube cups and drains through holes into the reservoir.
- The reservoir begins to fill up with water.
- Water continues to enter the machine and overflows a standpipe in the reservoir and down the drain.

This will take about 3 / minutes. After that the freeze cycle will begin.

7. Check the operation of the freezing cycle:

- Compressor is running.
- Water pump is spraying water through the spray nozzles.
- Ice making begins, the water gets very cold, and ice begins to form in the cube molds.

8. Check that the plastic curtain assembly hangs down evenly in the opening and that no large streams of water are passing through.

Note: Some water will drip from the reservoir as the machine runs. This is normal.

9. After about 20 minutes the machine will begin to release the ice, this is called the harvest cycle.

Observe the first cube harvest:

- Check the size of the ice cubes.

Note: The normal size of the ice cube has a 1/4" depression in the wide end.

If the cubes are not filled out, adjust the machine to make larger ice cubes by turning the cube size control shaft clockwise.

If the cubes are overfilled, adjust the machine to make smaller ice cubes by turning the cube size control counter-clockwise.

In both cases, the next cycle of cubes harvested must be observed, and further corrections may be needed.

If the ice cubes are cloudy, an extreme water condition may exist. Confirm that they are cloudy by placing them in a glass of cold water. If, in the water, they remain cloudy, you may want to have the water tested by a water treatment specialist.

If the ice cubes are cloudy only on the bottom or in the center, the machine may be running out of water before the end of the freezing cycle.

10. Test the bin full shut off. To test this, hold some ice on the bin thermostat bracket (the stainless steel tube on the left side of the ice storage bin). The ice maker should stop within a few minutes of having ice on that tube.

11. Fill out the Warranty Registration and Customer Evaluation form, and mail it to Scotsman.

12. Make sure the user understands the operation and maintenance requirements for the ice maker. Leave the service manual and the name of the local Scotsman service agency with the user.

HOW IT WORKS:

COMPONENT DESCRIPTION

Cube Size Control

The cube size control is located in front of the control box, behind the front panel. The sensing capillary tube of the cube size control is routed out of the control box into its bulb holder on the evaporator coil. It is a reverse acting temperature control with double throw contacts. Turning its knob all the way counterclockwise also shuts off the ice maker.

The control determines the length of the freezing cycle and correspondingly the size of the cube. A lower setting will produce a smaller cube, and a higher setting will make a larger cube. The cube size control changes its contacts when the evaporator reaches its preset temperature, starting the harvest cycle. When the sensing tube of the cube size control reaches the high preset temperature, the contacts change again, restarting the freeze cycle.

Compressor Toggle Switch.

The compressor toggle switch is located on the side of the control box. When moved to the ON position, it makes a circuit to the compressor. When moved to the OFF position, the other components will still operate.

High Temperature Cut Out

This control senses the temperature of the discharge line and will open to stop the operation of the ice machine should the discharge temperature exceed the preset maximum (175°F). After it cools to 140°F. it must then be manually reset to restart the machine by pushing the button at the front of the control box.

Water Pump

The water pump operates during the freezing cycle only, pumping water through the spray nozzles into the inverted spray cups.

Inlet Water Solenoid Valve

The water solenoid valve, located in the back panel of the unit, is energized only during the harvest or cleaning cycles. When energized it allows a metered amount of water to flow into the machine (.21 g.p.m.) This water flows to the top of the evaporator and then down into the reservoir.

Bin Thermostat Control

The bin thermostat control body is located in front of the control box just beside the cube size control. The thermostat sensing tube is located in the ice storage bin on the left side wall where it automatically shuts the ice maker off when the bin is full and restarts when ice is removed. Factory settings are 1 degree C (36 degrees F) cut out and 4 degrees C (39 degrees F) cut in. It can be adjusted by turning the adjustment screw visible through the control box cover.

Hot Gas Valve Assembly

The hot gas valve assembly is comprised of two parts, the valve body and the coil. These parts are located on the discharge line of the compressor and are activated by the cube size control (harvest cycle). When the coil of the hot gas valve is energized, it magnetically lifts the plunger in the hot gas valve body. This allows hot refrigerant gas to by-pass the condenser and go directly to the evaporator.

Spray Platform and Chute

The spray system used on this unit is of the stationary type. The water is forced by the water pump into the platform chamber and sprayed into the inverted cup molds through a set of six spray nozzles.

Fan Motor

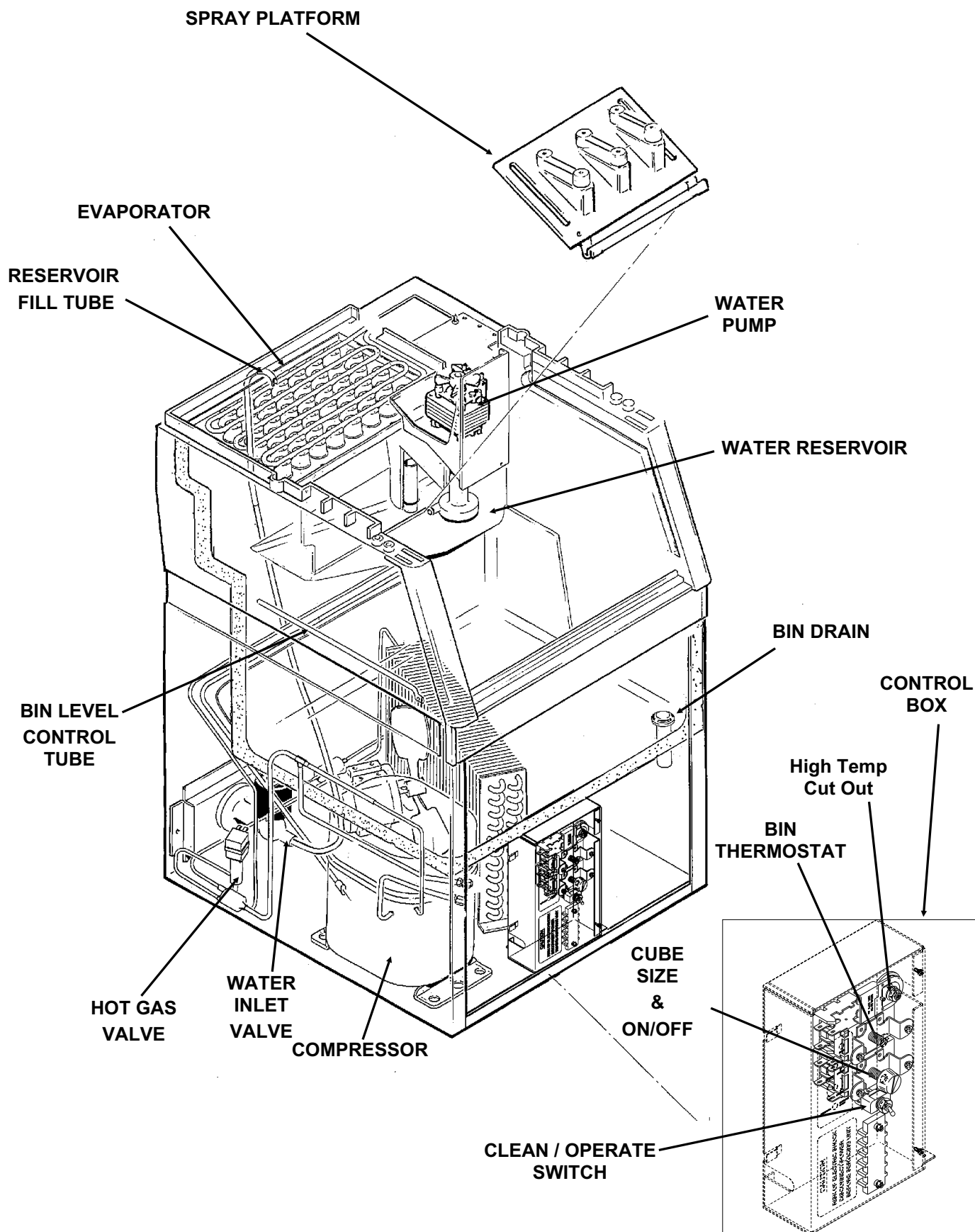
The fan motor is electrically connected through the cube size control and runs only during the freezing cycle.

Hermetic Motor Compressor

The compressor is a vapor pump, forcing refrigerant gas throughout the refrigeration system.

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COMPONENT LOCATION



HOW IT WORKS:

WATER

Freezing cycle

The refrigeration process creates cold temperatures within the evaporator coils and removes heat from the water sprayed up into the inverted ice cube cups. When enough heat is removed, the water changes into ice, and forms where it is the coldest: in the ice cube cups.

Minerals contained in the supply water will not freeze and are drained away. Mostly pure water will be frozen into the ice cubes.

During the freezing cycle, the compressor, fan motor, and water pump are operating. Water is continuously freezing or being sprayed and recirculated. When evaporator temperature is lowered to the cold temperature setting of the cube size control, it ends the freezing cycle and starts the harvest cycle.

Harvest cycle

The hot gas valve opens and hot refrigerant gas is discharged into the evaporator.

The inlet water valve opens and a fresh supply of water flows to the top of the evaporator and then drains into the reservoir.

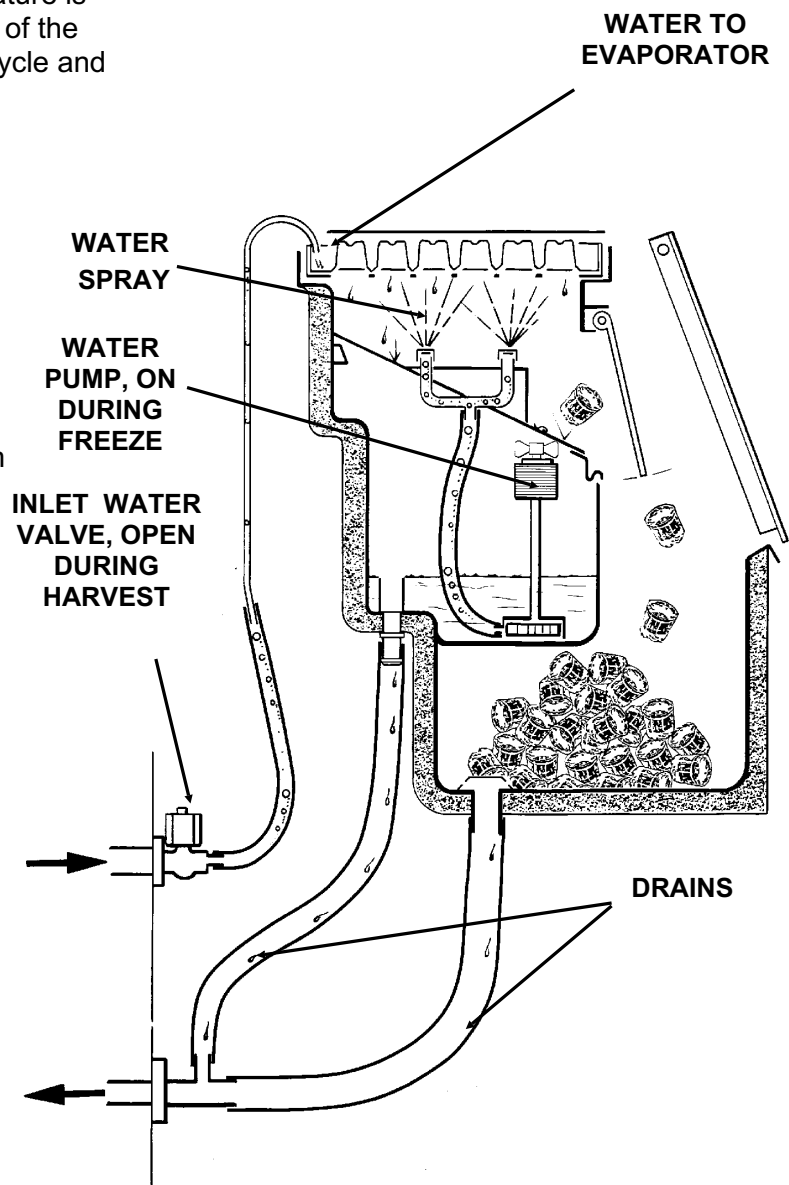
The ice cubes have been released from the inverted cube cups in the evaporator by the warming effect of the hot refrigerant gas condensing in the evaporator tubing, plus the incoming water flowing around the inverted cups. The released ice cubes drop onto the spray platform and through the curtain assembly into the ice storage bin.

The cube size control thermostat senses the warmer temperatures of the harvest cycle, and at a preset temperature, opens the circuit to the hot gas and inlet water valves. Both valves then close.

The harvest cycle is complete, and the freezing cycle restarts.

The automatic ice making process continues until the bin is full of ice, and the bin thermostat senses a colder temperature.

The bin thermostat then opens the circuit to all components and the automatic ice making process stops.



REFRIGERATION

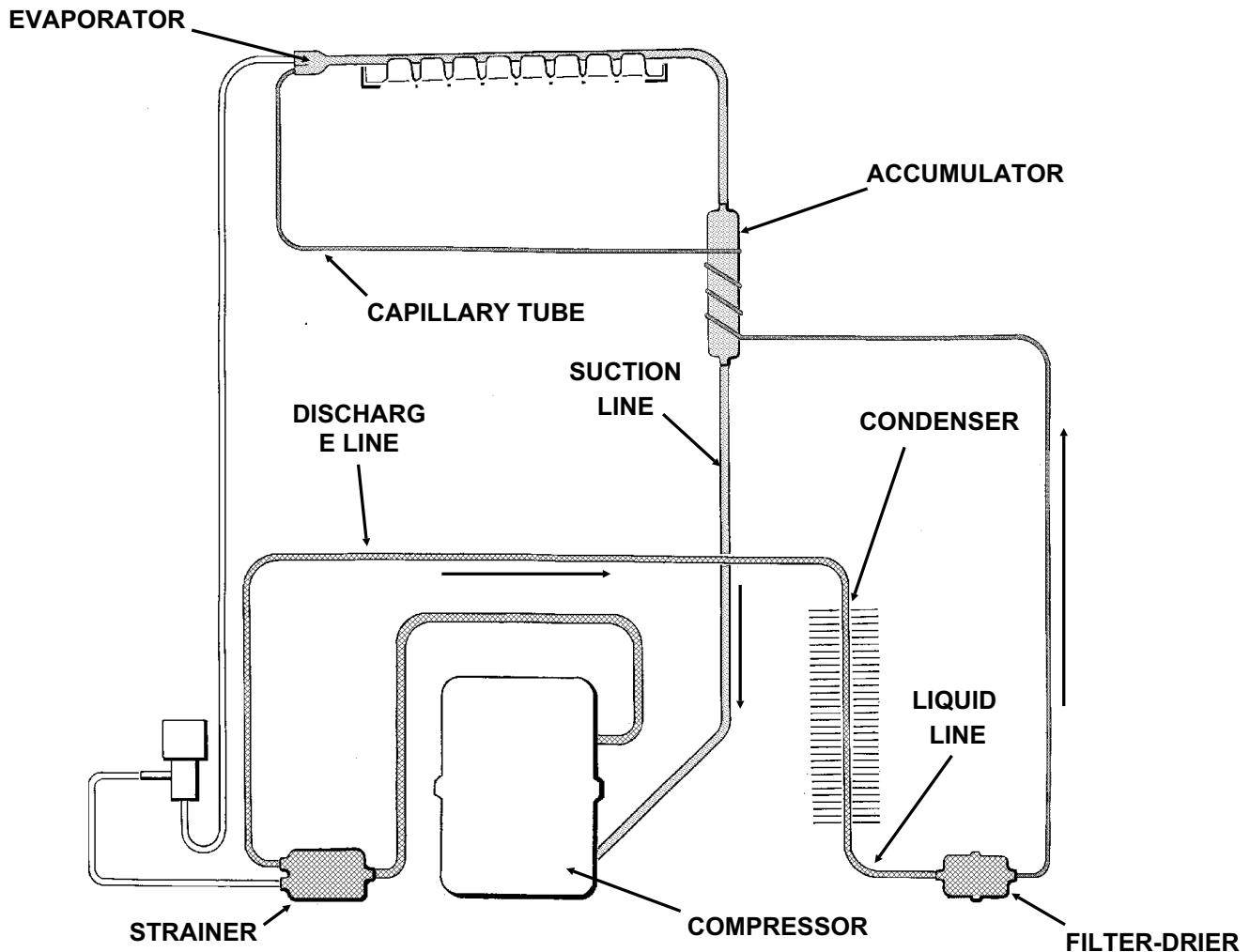
FREEZE CYCLE

The ice cubes are formed in an inverted mold that is refrigerated.

The refrigeration process begins at the **compressor**. There, refrigerant vapor is compressed and flows from the compressor through the **discharge line** as a high temperature, high pressure gas. In the discharge line there is a **strainer** with two outlets, one leads to the **condenser**, and one to a solenoid valve. Because the solenoid valve is closed, the gas flows to the condenser, where heat is transferred from the refrigerant to the air passing through the condenser. The refrigerant then condenses into a high pressure liquid.

From the condenser, the liquid refrigerant flows through the **liquid line**, and the liquid line **filter-drier**. After the filter drier, the liquid refrigerant enters the metering device, a **capillary tube**. After passing the restriction of the capillary tube, the refrigerant enters an area of relative low pressure, the **evaporator**. In the tubing of the evaporator, the liquid refrigerant expands and evaporates, absorbing heat from the evaporator tubing and anything in contact with it such as water sprayed against it.

The refrigerant, now a low pressure, low temperature vapor, flows into the **accumulator**, which traps excess liquid refrigerant. The vapor, now primarily a gas, goes through the **suction line** tube to the compressor where the cycle is repeated.



Refrigeration System Schematic

HOW IT WORKS:

REFRIGERATION

HARVEST CYCLE

(When the cubes are released)

The ice cubes have been formed in an inverted mold that was refrigerated.

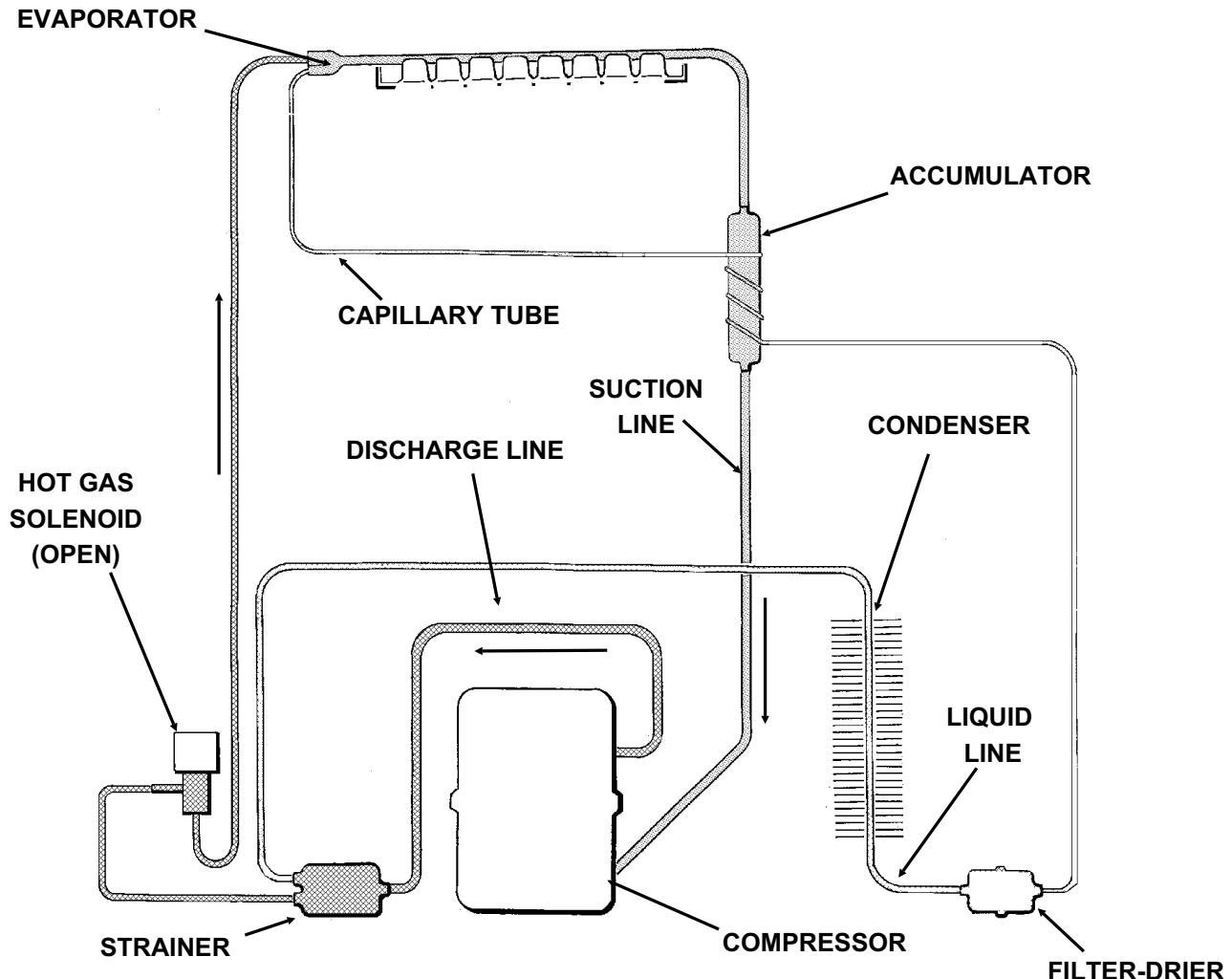
Now the refrigeration system will change to warm the cube mold and release the cubes.

The process begins at the **compressor**. There, refrigerant vapor is compressed and flows from the compressor through the **discharge line** as a high temperature, high pressure gas. Before the gas gets to the condenser, it goes through a **strainer**, the strainer outlet is connected to two tubes, one of which leads to an electric valve, the **hot gas solenoid**. When this valve opens, the refrigerant gas follows the path of least resistance and flows through the tubing from the

hot gas valve to the **evaporator**, where the ice cubes are frozen.

At the evaporator, the high temperature gases are cooled by the cold temperatures of the cube mold, and condense into liquid, transferring heat to the mold which warms up and releases the cubes.

The refrigerant, now a low pressure, low temperature vapor, flows into the **accumulator**, which traps excess liquid refrigerant. The vapor, now primarily a gas, goes through the **suction line** tube to the compressor where the cycle is repeated.



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OPERATION & ADJUSTMENT: OPERATING CHARACTERISTICS

The information shown below covers a wide range of air and water temperatures. It is intended as a guideline only, and is based on data compiled from NEW CLEAN units. Allow a variation from each end of the range given.

A. Refrigeration system pressures:

High Side (discharge)

End of Freeze cycle 125 - 130 psig

Harvest cycle 83 - 125 psig

Low side (suction)

End of Freeze cycle 1 - 3 psig

Harvest cycle (maximum) 120 psig

B. Freeze cycle time 20 - 25 minutes

C. Defrost cycle time 2 - 3 minutes

D. Compressor amps

Freeze cycle 4.3 to 3.6

Harvest cycle 3.6 to 7.7

ADJUSTMENT OF THE CUBE SIZE:

Adjust only when cubes are too big or small.

(See the illustration at the right.)

1. Remove front panel, locate knob.
2. To increase the size, turn knob 1/8 turn clockwise. To make the cubes smaller, turn the knob 1/8 turn counterclockwise.
3. Observe the size of the cubes in the next two harvest cycles, if more adjustment is needed, continue adjustments until the correct size is obtained.

ADJUSTMENT OF THE BIN THERMOSTAT CONTROL

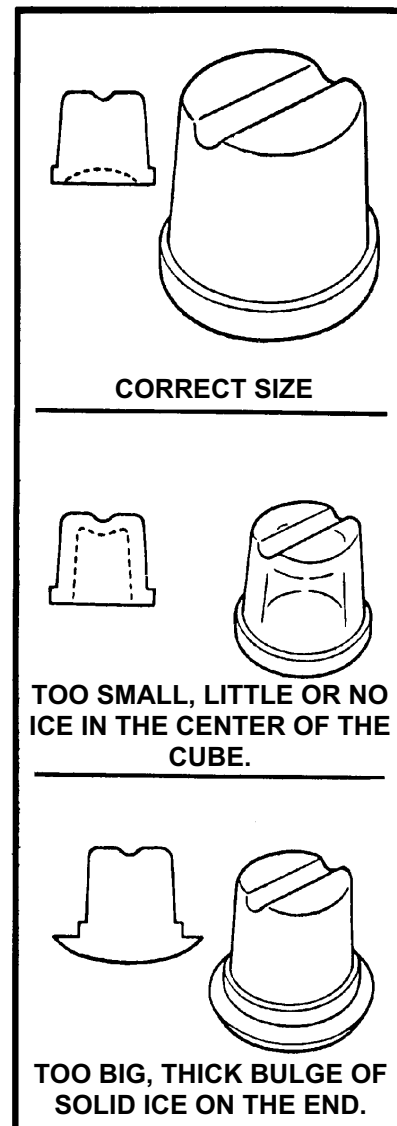
Adjust the bin thermostat when the ice maker turns off too soon (ice level low) or when it turns off too late (ice storage bin overfills.)

To increase the ice level in the storage bin:

- Rotate the bin thermostat adjustment screw (located under front panel on control box cover) clockwise one eighth turn at a time until the ice level that the machine maintains is correct.

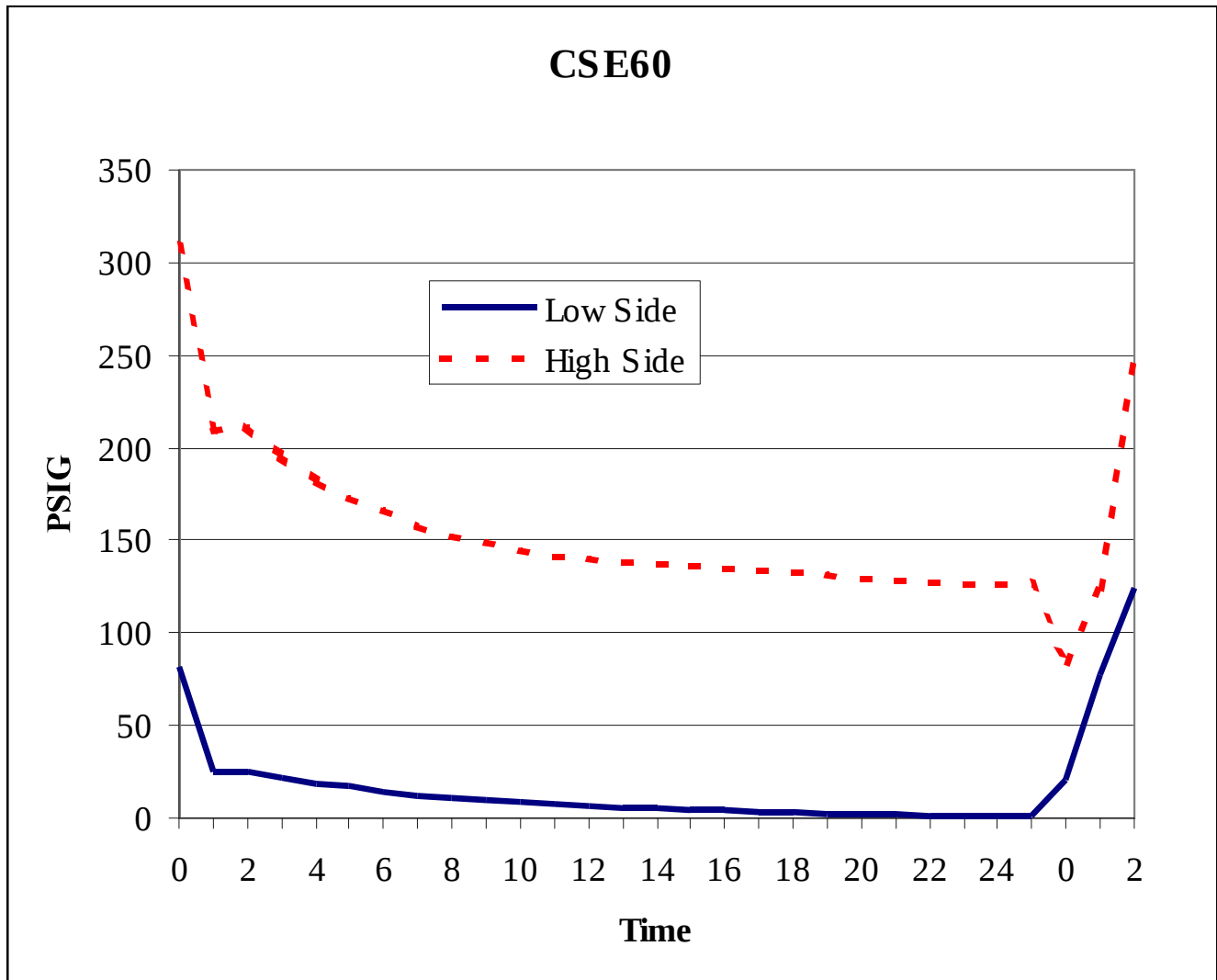
To decrease the ice level in the storage bin:

- Rotate the bin thermostat adjustment screw counterclockwise one eighth turn at a time until the ice level is correct.



GRAPH OF SYSTEM PRESSURES

This graph shows the system pressures during one full cycle at 90°F. Air and 70°F. water.

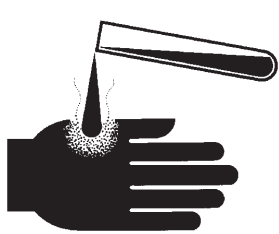


Typical ice weight per batch: 1 lb. 1 oz.

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SANITIZING AND CLEANING: In Place Cleaning

1. Remove the ice from the bin.
2. Remove front panel.
3. Rotate control knob counter clockwise to the Off position.
4. Turn off the water supply to the ice machine.
5. Remove top panel.
6. Remove plastic panel (evaporator cover) that covers evaporator section.
7. Remove curtain by pulling forward on the left end, and then pulling the curtain to the left and out of the machine.
8. Lift up spray platform, locate stand pipe to the right of the opening, and pull it out to drain the reservoir. Return the standpipe, spray platform, and curtain to their original positions.
9. Mix approximately 3 ounces (1/10 liter) of Scotsman Ice Machine Cleaner with 1.5 quarts (1.5 liter) of warm (95-115°F.) potable water, and pour this solution over the evaporator section (bright metal tubing and inverted cups in white plastic tray at the top of the ice machine).
10. Return the evaporator cover removed in step 6 to its normal position.
11. Rotate the control knob to the Normal position.
12. Operate the machine with the cleaning toggle switch in the Operation position for 5 minutes.
13. Switch the cleaning toggle switch to the Cleaning position and operate the machine for 1 minute.
14. Repeat steps 12 and 13 three times. After the third time rotate the control knob counter clockwise to the Off position.
15. Remove evaporator cover. Pour hot water over the entire surface of the evaporator section. Return evaporator cover to its original position.

⚠ WARNING 	Scotsman Ice Machine Cleaner contains acids. These compounds may cause burns. If swallowed, DO NOT induce vomiting. Give large amounts of water or milk. Call Physician immediately. In case of external contact, flush with water. KEEP OUT OF THE REACH OF CHILDREN.
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16. Pour hot water into the bin to melt any ice produced during cleaning, and to clean out the drain. Wipe the interior of the bin with mild soap and hot water, rinse with cold water.

To sanitize, mix a locally approved sanitizer solution and perform steps 17-31. A possible sanitizer solution may be obtained by mixing 1 ounce of household bleach with 2 gallons of **warm (95-115°F)** water.

17. Remove plastic panel (evaporator cover) that covers evaporator section.
18. Remove curtain by pulling forward on the left end, and then pulling the curtain to the left and out of the machine.
19. Lift up spray platform, locate stand pipe to the right of the opening, and pull it out to drain the reservoir. Return the standpipe, spray platform, and curtain to their original positions.
20. Pour sanitizer solution over the evaporator section (bright metal tubing and inverted cups in white plastic tray at the top of the ice machine).
21. Spray or wash the bottom of the evaporator cover and the edges of the evaporator section with the sanitizing solution.
22. Return the evaporator cover removed in step 17 to its normal position.
23. Rotate the control knob to the Normal position.
24. Operate the machine with the cleaning toggle switch in the Operation position for 4 minutes.
25. Switch the cleaning toggle switch to the Cleaning position and operate the machine for 1 minute.
26. Repeat steps 23 and 24 five times. After the fifth time rotate the control knob counter clockwise to the Off position.
27. Remove evaporator cover. Pour sanitizer solution over the entire surface of the evaporator section and wash or spray the evaporator cover bottom with sanitizer. Return evaporator cover to its original position.
28. Remove curtain, lift up spray platform, locate stand pipe to the right of the opening, and pull it out to drain the reservoir.
29. Thoroughly spray or wipe the interior of the ice storage bin, bottom of the evaporator cover and all of the spray platform with the sanitizing solution.
30. Completely immerse the curtain in the sanitizing solution.
31. Return the standpipe, spray platform, evaporator cover and curtain to their original positions.
32. Reconnect water supply.
33. Rotate control knob to its original position. Switch the cleaning toggle switch to the Cleaning position for two minutes and then switch it to the Operation position. Operate the machine until one batch of ice has been released into the bin. Pour warm water over the ice to melt it.
34. Return the front panel to its original position and secure with the original screws.

SERVICE DIAGNOSIS

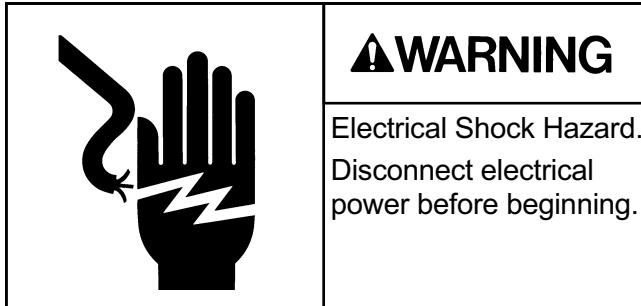
SYMPTOM	POSSIBLE CAUSE	SUGGESTED CORRECTION
Unit will not run	Blown fuse or breaker	Replace fuse & check for cause of blown fuse, reset breaker.
Compressor cycles intermittently	Low voltage	Check voltage at the supply to the building.
		Check circuit for overloading.
	Dirty condenser	Clean the condenser
	Air circulation blocked around unit	Allow sufficient air around unit
	Non condensable gas in system	Evacuate and recharge with nameplate charge
Cubes too small	Cube size control set too warm	Check and adjust for proper operation
	Partially restricted cap tube	Blow charge, evacuate with new drier, weigh in nameplate charge
	Moisture in system	Same as above
	Overcharged	Same as above
	Undercharged	Same as above, look for a leak.
Cloudy cubes	Spray nozzles plugged	Clean
	Needs cleaning	Clean with Scotsman Ice Machine Cleaner
Irregular size cubes, some cloudy	Some jets plugged	Clean jets
	Shortage of water	Check water supply
Cubes too large	Cube size control set improperly	Check and adjust for proper operation
Decreased ice capacity	Inefficient compressor	Replace

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SERVICE DIAGNOSIS

SYMPTOM	POSSIBLE CAUSE	SUGGESTED CORRECTION
Poor harvest	Too short defrost	Replace cube size control
	Not enough water	Check water supply
	Hot gas valve does not work	Replace
	Inlet water valve plugged	Clean or replace
	Air and water temp too low	Try to change location
No harvest	Cube size control does not work	Replace
	Hot gas valve does not work	Replace
	Water inlet valve does not work	Replace
Excessive water in ice storage bin	Drain plugged	Clean drain

REMOVAL AND REPLACEMENT

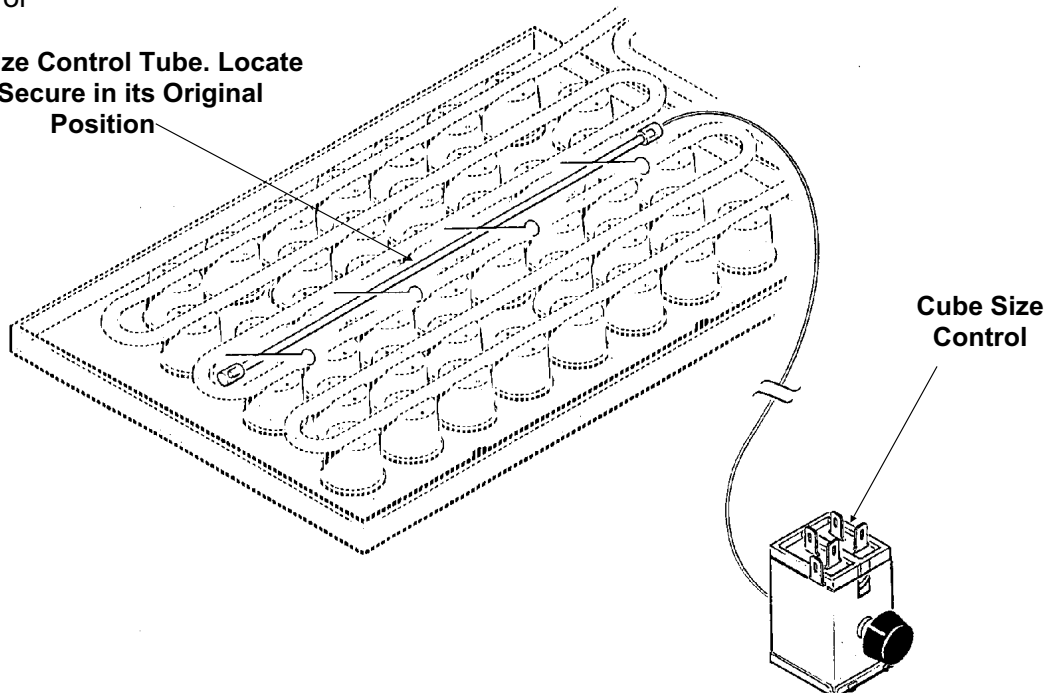


Bin Thermostat

1. Unplug the ice maker to disconnect electrical power.
2. Remove screws and cabinet front panel.
3. Remove screws and control box cover, disconnect electrical wires from bin thermostat control.
4. Dismount bin thermostat from the control box
5. Remove rear panel.
6. Pull bin thermostat capillary line from tube in ice storage bin. Remove complete control from ice machine.
7. Replace with new control in reverse order of removal.

Cube Size Control

Cube Size Control Tube. Locate and Secure in its Original Position



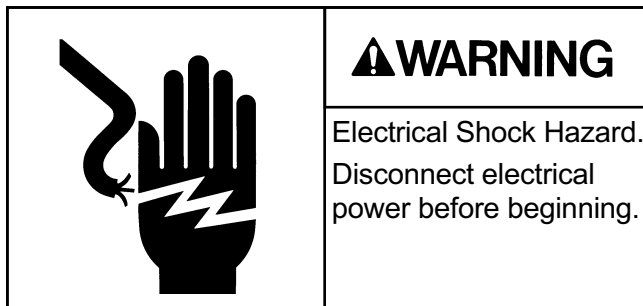
1. Unplug the ice maker to disconnect electrical power.
2. Remove screws and cabinet top, front, and rear panels.
3. Pull knob from cube size control shaft. Remove screws and control box cover to gain access to the cube size control body. Remove screws and dismount cube size control from control box. Disconnect electrical wires from cube size control.
4. At the top of the machine, unclip cube size thermostat tube holder from evaporator, (retain clips and tube assembly.) Pull cube size control capillary tube from the tube, and remove complete cube size control from the ice maker.
5. Insert capillary tube on new thermostat into tube holder, be sure that the end caps are in place.
6. Reverse the removal procedures to reinstall the cube size control. Adjust as needed.

Refrigeration System

Any time the refrigeration system is opened, the drier must be replaced, the system evacuated and the exact charge measured into the system. Any other procedure is NOT CORRECT, and will result in substandard performance.

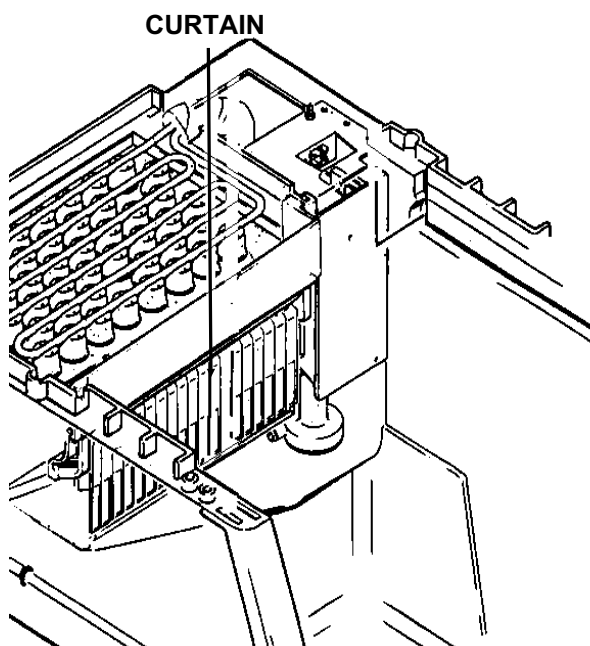
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REMOVAL AND REPLACEMENT



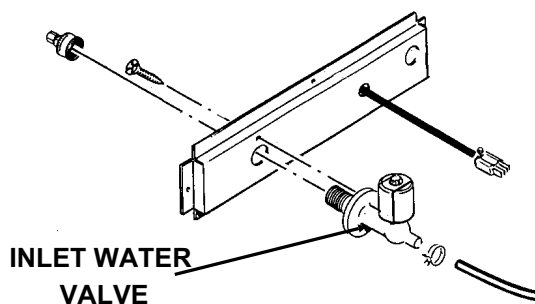
Spray Platform

1. Open ice bin door.
2. Pull out on the left side and remove curtain assembly.
3. Lift the spray platform up and pull out to get to the water hose at the base of the platform.
4. Pull hose off of connection to spray platform, and pull platform from ice maker.
5. To replace, reverse the removal procedures.



Water Inlet Valve

1. Unplug the ice maker to disconnect electrical power.
2. Shut off water supply to ice maker.
3. Remove the lower back panel, pull out to expose inlet water valve.
4. Disconnect electrical wires from inlet water valve.
5. Disconnect water lines to and from water valve.
6. Remove valve from ice maker.
7. Reverse removal procedure to replace.



Water Pump

1. Disconnect ice maker from electrical power.
2. Remove top panel.
3. Open ice bin door pull up through top and remove.
4. Remove curtain by pulling forward and out on the left end.
5. Remove 2 screws holding pump bracket to right side panel.
6. Disconnect 2 electrical leads and 1 ground wire from pump.
7. Pull out spray platform, lift pump and disconnect hose.
8. Pull water pump up and out of ice maker.
9. Dismount water pump from cover assembly (retaining the brackets), and remount the replacement pump in its place.
10. Reverse the balance of the steps to reassemble.