



# **STEAM 'N' HOLD™ STEAMER PARTS MANUAL**

For Models with Serial Number 29030 and Above

MP4007-0808

AccuTemp Products, Inc. 8415 North Clinton Park Fort Wayne, IN 46825 260.469.3040

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# DOCUMENT HISTORY

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Current revision:  
Date:

Prior revision: -  
Date: None

Change

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## Steam"N"Hold Current Production

PART NUMBER	DESCRIPTION	MODEL	PAGE
<b>Buzzers</b>			
ATOE-2807-1	Buzzer, Timer/Low Water	S3 & S6	22-23
<b>Door Quick Release Door -Current Production</b>			
AT1A-2912-1	QR Door Replacement - Right Hinged (floating inner)	S6	15
AT1A-2912-3	QR Door Replacement - Left Hand (floating inner)	S6	15
AT1A-2426-5	Floating Inner Door - Right hand	S6	17-18
AT1A-2426-6	Floating Inner door - Left Hand	S6	17-18
AT1A-2427-1	Valve Bracket Assy- (w/cups & rod)	S3 & S6	19
AT1A-2644-2	Quick Release Door handle	S3 & S6	16
AT1G-1830-1	Seal, QRD Suction Cup	S3 & S6	19
AT1H-2046-1	QRD, Spring Compression	S3 & S6	17-18
AT1M-3045-1	QRD Valve Cover	S3 & S6	17-18
AT1M-3046-1	QRD Latch Backer Plate -RH	S3 & S6	16
AT1M-3046-2	QRD Latch Backer Plate -LH	S3 & S6	16
AT1H-2058-2	Door Hinge (Pair)	S3 & S6	16
ATOF-2691-41011	Nut, 10-24 Waxed Nyloc	S3 & S6	16
ATOF-2061-41160	Screw, 10-24x13/4" Flat Hd Machine	S3 & S6	16
ATOF-2061-41140	Screw, 10-24x3/4" Flat Hd Machine	S3 & S6	16
<b>Door Gasket</b>			
AT1G-2633-1	Gasket, Door S6 - Six Pan	S3 & S6	17-18
AT1G-2633-2	Gasket, Door S3 - 3 Pan	S3 & S6	17-18
<b>Fittings/Screws</b>			
ATOF-2691-41011	Nyloc Nut, Serrated hex #10-24	S3 & S6	Not Shown
ATOF-2875-51050	Screw 1/4-20UNC x 5/8 Hex Head Machine Screw	S3 & S6	28
ATOF-1922-5000	Washer, 1/4" Helical Coil ( Drain Pan Bracket)	S3 & S6	28
ATOP-2987-2	Nylon Tee - Barbed 1/2x1/2x1/2	S3 & S6	21
ATOF-1046-31030	Truss Screws#8 x 3/8 SS	S3	11-12
ATOF-2777-31030	Screw, Self Tapping Truss Head 3/8"	S6	6,9
AT1P-2239	Ball Valve (drain)	S3 & S6	6,9,11-12
<b>Fuses</b>			
ATOE-3162-1	Fuse, Slo-Blo 1/2 Amp	S3 & S6	22-23
ATOE-2731-1	Fuse, Slo-Blo 3 Amp	S3 & S6	22-23
<b>Gauges</b>			
AT1A-3303-1	2" Thermometer Assembly	S3 & S6	13-14
ATOH-2614-1	2 " Vacuum Gauge Assembly	S3 & S6	13-14
ATOH-3544-1	2" Lens Cover for Thermometer and Vacuum Gauge	S3 & S6	Not Shown
<b>Heaters</b>			
AT1A-3530-1	Cast Heater Kit; 208v 6kw, 230/7.3, 240/8, 380/6.7, 400/7.4, 415/8, 440/9, 480/10.7	S3 & S6	34
AT1A-3530-2	Cast Heater Kit; 240k/6kw	S3 & S6	34
AT1A-3530-3	Cast Heater Kit; 208v/8kw, 240/10.7, 380/9, 400/10, 415/10.7, 480/14	S3 & S6	34
AT1A-3530-4	Cast Heater Kit; 208v/12.0kw, 240/16, 380/13, 400/14.8, 415/16, 440/18	S3 & S6	34
AT1A-3530-6	Cast Heater Kit; 208v 10.0kw	S3 & S6	34
AT1A-3530-7	Cast Heater Kit; 208v 17.0kw	S3 & S6	34
<b>Hoses</b>			
ATOP-2714-1	Hose Clamp 1/4	S3 & S6	21
ATOP-2714-2	Hose Clamp 1/2	S3 & S6	21
AT1P-2558-1	Hose 1/2 - 14"	S3 & S6	21
AT1P-2555-1	1/4" Silicone Hose - per ft'	S3 & S6	6,9
AT1P-2555-2	1/2" Silicone Hose - per ft'	S3 & S6	21
<b>Lamps</b>			

## Steam"N"Hold Current Production

PART NUMBER	DESCRIPTION	MODEL	PAGE
ATOE-1800-5	Pilot Lamp Unit, 208/240V (Red)	S6	13-14
ATOE-1800-4	Pilot Lamp Unit, 208/240V (Green)	S6	13-14
ATOE-1800-6	Pilot Lamp Unit, 208/240V (Amber)	S6	13-14
ATOE-1800-9	Pilot Lamp Unit, 208/240V (Clear)	S6	13-14
<b>Legs</b>			
ATOH-3040-1	Rubber Foot Tip (Cooker)	S3 & S6	31
AT1A-3030-1	Leg Assembly Kit, Steamer	S3 & S6	32
<b>Misc. Electronic</b>			
ATOE-2717-1	MOV Transient Suppressor, 275V	S3 & S6	
<b>Misc. Hardware</b>			
AT1M-2590-1	Bracket, Interior Tray Left	S6	6,10
AT1M-2590-1	Bracket, Interior Tray Right	S6	6,10
AT1A-2548-1	Assembly, Pan Rack	S3	11-12
AT1M-2872-1	Drain Pan Bracket	S3 & S6	28
<b>Overlay Graphics</b>			
AT1L-2804-3	Overlay, 180M Timer and External Thermostat	S6	13-14
AT1L-2804-1	Overlay, 90M Timer and External Thermostat	S6	13-14
AT1L-2804-2	Overlay, 90M Timer and Internal Thermostat	S6	13-14
AT1L-2804-4	Overlay, 20 Minute Timer	S6	13-14
AT1L-2804-5	Overlay, 180 Minute Timer	S6	13-14
AT1L-2575-1	Overlay, 90 Minute Timer and External Thermostat	S3	13-14
AT1L-2575-2	Overlay, 90 Minute Timer and Internal Thermostat	S3	13-14
AT1L-2529-1	Overlay, Instructions	S3 & S6	15
<b>Overtemp</b>			
AT1E-2653-3	Overtemp - Cast Heater Only	S3 & S6	6,9, 11-12
<b>PCB</b>			
AT1E-2593-1	Light Control Board	S3	12-Nov
<b>Power Cords</b>			
ATOA-2788-10	17KW Power Cord Assy	S6	
<b>Relays</b>			
ATOE-2059-3	Solid State Relay, (D & A2450)	S3 & S6	27
ATOE-2996-1	Heat Pad - SSR	S3 & S6	27
ATOE-1587-1	Contact, 3 Pole 208/240	S3 & S6	6,9,11-12
ATOE-2825-1	Control Relay, 208V 3PDT	S3 & S6	21-22
ATOE-2825-2	Control Relay, 240V 3PDT	S3 & S6	21-23
ATOE-2825-3	Control Relay, 208/240V 3PDT ( Replaces -1 or -2)	S3 & S6	21-24
<b>Sheet Metal</b>			
AT1M-2979-1	Exterior Shell, Steamer - 6 Pan - Internal Muffler	S6	24-26
AT1M-2979-2	Exterior Shell, Steamer - 6 Pan 14 KW and above - Internal Muffler	S6	24-26
AT1M-2981-1	Side Panel - 6 Pan, Right	S6	6,9
AT1M-2781-2	Bottom Shell, 6 Pan Steamer	S6	6,9
AT1M-2981-2	Side Panel - 6 Pan, Left	S6	6,9
<b>Stands</b>			
ATOH-2479-7	Stand Caster, Non-Break	Stand	Not Shown
ATOH-2479-8	Stand Caster, Break	Stand	Not Shown
<b>Switches</b>			
ATOE-2874-2	Toggle Switch - Fast Cook/Thermostat	S6	13-14
AT1E-2647-1	Pressure Switch - Single Pressure Switch	S3 & S6	13-14
AT1E-2647-2	Pressure Switch - Dual Pressure Switch -14 KW and above	S3 & S6	13-14
ATOE-3336-1	Operator, AB Rotary Switch	S3	13-14
ATOE-3337-1	On Pushbutton, Steamer	S6	13-14
ATOE-3337-2	Off Pushbutton, Steamer	S3 & S6	13-14
ATOE-3338-1	On Contact, Steamer	S3 & S6	13-14
ATOE-3338-2	Off Contact, Steamer	S3 & S6	13-14
ATOE-3339-1	Pushbutton Lock Ring	S3 & S6	13-14

### Steam"N"Hold Current Production

PART NUMBER	DESCRIPTION	MODEL	PAGE
<b>Timers</b>			
<a href="#">AT0E-2297-1</a>	Timer, 90 Minute	S3 & S6	13-14
<a href="#">AT0E-2297-2</a>	Timer, 180 Minute	S3 & S6	13-14
<a href="#">AT0E-2297-3</a>	Timer, 20 Minute	S3 & S6	13-14
<a href="#">AT0H-1455-2</a>	Thermostat/Timer Repl. Knob-soft grip	S3 & S6	13-14
<b>Thermocouples</b>			
<a href="#">AT0E-3386-1</a>	Thermocouple	S3 & S6	6,9,11-12
<b>Thermostats</b>			
<a href="#">AT0E-2559-2</a>	AC Thermostat, Calibrated (100-200 F)	S3 & S6	13-14
<b>Transformer</b>			
<a href="#">AT0E-2662-1</a>	Transformer - for 440/480V	S3 & S6	24-25
<b>Vacuum Pumps</b>			
<a href="#">AT1E-2991-1</a>	Vacuum Pump, Gast (new style)	S3 & S6	20
<a href="#">RK935</a>	Gast Vacuum Pump Rebuild Kit	S3 & S6	Not Shown
<b>Water Sensor</b>			
<a href="#">AT1E-2652</a>	Probe Water Sensor	S3 & S6	6,9,11-12
<a href="#">AT1E-2654-1</a>	PCB, Water Board Sensor	S3 & S6	20-21

**AT1A-3470 MODULAR BOM FOR 6 PAN STEAMERS**

To build up a complete 6 pan steamer assembly BOM, begin with the desired steamer model number, created from the Steamer Model String Number Configuration (AT1T-2611), and follow steps 1 through 4.

Example: S62083D0803020

**STEP 1. MODULE, VOLTAGE WATTAGE PHASE**

Using model string digits 1 through 10, locate the generic model number in the chart and find the corresponding Module, Voltage Wattage Phase.

Example:  
Generic Model No. = S62083D080XXXX  
Voltage Wattage Phase Module No. = AT1A-3472-28

DIGITS 1-10 GENERIC MODEL No.	MODULE, VOLTAGE WATTAGE PHASE	RATED VOLTAGE / WATTAGE / AMPERAGE <sup>ⓑ</sup>
S62081D060XXXX	AT1A-3472-25	208V 6.0KW 16.7A
S62083D080XXXX	AT1A-3472-28	208V 8.0KW 22.2A
S62083D100XXXX	AT1A-3472-29	208V 10.0KW 27.8A
S62083D120XXXX	AT1A-3472-30	208V 12.0KW 33.3A
S62083D170XXXX	AT1A-3472-31	208V 17.0KW 47.2A
S62301D073XXXX	AT1A-3472-32	230V 7.3KW 31.9A
S62401D060XXXX	AT1A-3472-33	240V 6.0KW 25.0A
S62403D080XXXX	AT1A-3472-36	240V 8.0KW 19.3A
S62403D107XXXX	AT1A-3472-37	240V 10.7KW 25.7A
S62403D160XXXX	AT1A-3472-39	240V 16.0KW 38.5A
S63805D067XXXX	AT1A-3472-40	380V 6.7KW 10.2A
S63805D090XXXX	AT1A-3472-41	380V 9.0KW 13.5A
S63805D130XXXX	AT1A-3472-43	380V 13.0KW 20.3A
S64005D074XXXX	AT1A-3472-40	400V 7.4KW 10.7A
S64005D100XXXX	AT1A-3472-41	400V 10.0KW 14.2A
S64005D148XXXX	AT1A-3472-43	400V 14.8KW 21.3A
S64155D080XXXX	AT1A-3472-40	415V 8.0KW 11.1A
S64155D107XXXX	AT1A-3472-41	415V 10.7KW 14.8A
S64155D160XXXX	AT1A-3472-43	415V 16.0KW 22.1A
S64403D090XXXX	AT1A-3472-47	440V 9.0KW 11.8A
S64403D180XXXX	AT1A-3472-51	440V 18.0KW 23.5A
S64803D140XXXX	AT1A-3472-52	480V 14.0KW 17.1A

<sup>ⓑ</sup>

**STEP 2. MODULE, CONTROL PANEL**

Add the Module, Control Panel derived from model string digits 11 & 12. See AT1T-2611 for internal thermostat settings represented by digit 12.

Example:  
(S62083D0803020)  
30 = AT1A-3078-7

DIGITS 11 & 12	CONTROL PANEL MODULE
30	AT1A-3078-7
31	AT1A-3078-10
32	AT1A-3078-10
33	AT1A-3078-10
34	AT1A-3078-10
35	AT1A-3078-10
36	AT1A-3078-10
40	AT1A-3078-8
41	AT1A-3078-11
42	AT1A-3078-11
43	AT1A-3078-11
44	AT1A-3078-11
45	AT1A-3078-11
46	AT1A-3078-11
50	AT1A-3078-9
51	AT1A-3078-12
52	AT1A-3078-12
53	AT1A-3078-12
54	AT1A-3078-12
55	AT1A-3078-12
56	AT1A-3078-12

**STEP 3. MODULE, COMMON COMPONENTS**

Add the Module, Common Components derived from the model string digits 13 & 14.

Examples:  
(S62083D0803020)  
20 = AT1A-3377-5

DIGITS 13 & 14	COMMON COMPONENTS MODULE	MODULE DESCRIPTION
20	AT1A-3377-5	RH CHAMBER
22	AT1A-3377-5	RH CHAMBER
24	AT1A-3377-7	RH CHAMBER
25	AT1A-3377-5	RH CHAMBER
30	AT1A-3377-6	LH CHAMBER
32	AT1A-3377-6	LH CHAMBER
34	AT1A-3377-8	LH CHAMBER
35	AT1A-3377-6	LH CHAMBER

**NOTES:**

- SHEETS 2 THROUGH SHEET 5 SHOW COMPONENT AND MODULE ASSEMBLY ORIENTATIONS.

**EXAMPLE RESULT:**

S62083D0803020 is made from modules AT1A-3472-28 + AT1A-3078-7 + AT1A-3377-5 + AT1T-3079-0

**STEP 4. MODULE, SPECIAL OPTION**

Add the Module, Special Option derived from model string digit 14 for modification of a standard model steamer.

Example:  
(S62083D0803020)  
0 = AT1T-3079-0

DIGIT 14	MODULE, SPECIAL OPTION DESCRIPTION	MODULE, SPECIAL OPTION CONFIGURATION
0	DRAIN PAN RAILS	AT1T-3079-0
2	MARITIME SPECS	AT1T-3079-2
4	TAMPER-PROOF SPECS <sup>ⓑ</sup>	AT1T-3079-4
5	4" LEGS WITH BULLET FEET	AT1T-3079-5

Unless otherwise specified, Dimensions: Inches Bore: .005 Tolerances: Angular: ±1° 2-Place Decimal: ±.02 3-Place Decimal: ±.005 T/LR: ±.005 Material: V125 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing		Name ALB gls gls gls gls	Date 08-07-2007 08-07-2007 08-07-2007 08-07-2007	AccuTemp Products, Inc 8415 N. Clinton Park Fort Wayne, IN 46825
Drawn	Checked	Project Eng	Material	
Finish: N/A		Title: 6 PAN FINAL		
Scale: 1:8		ECN: 352		
Drawing No.: AT1A-3470		Rev: B		
Sheet 1 of 5				

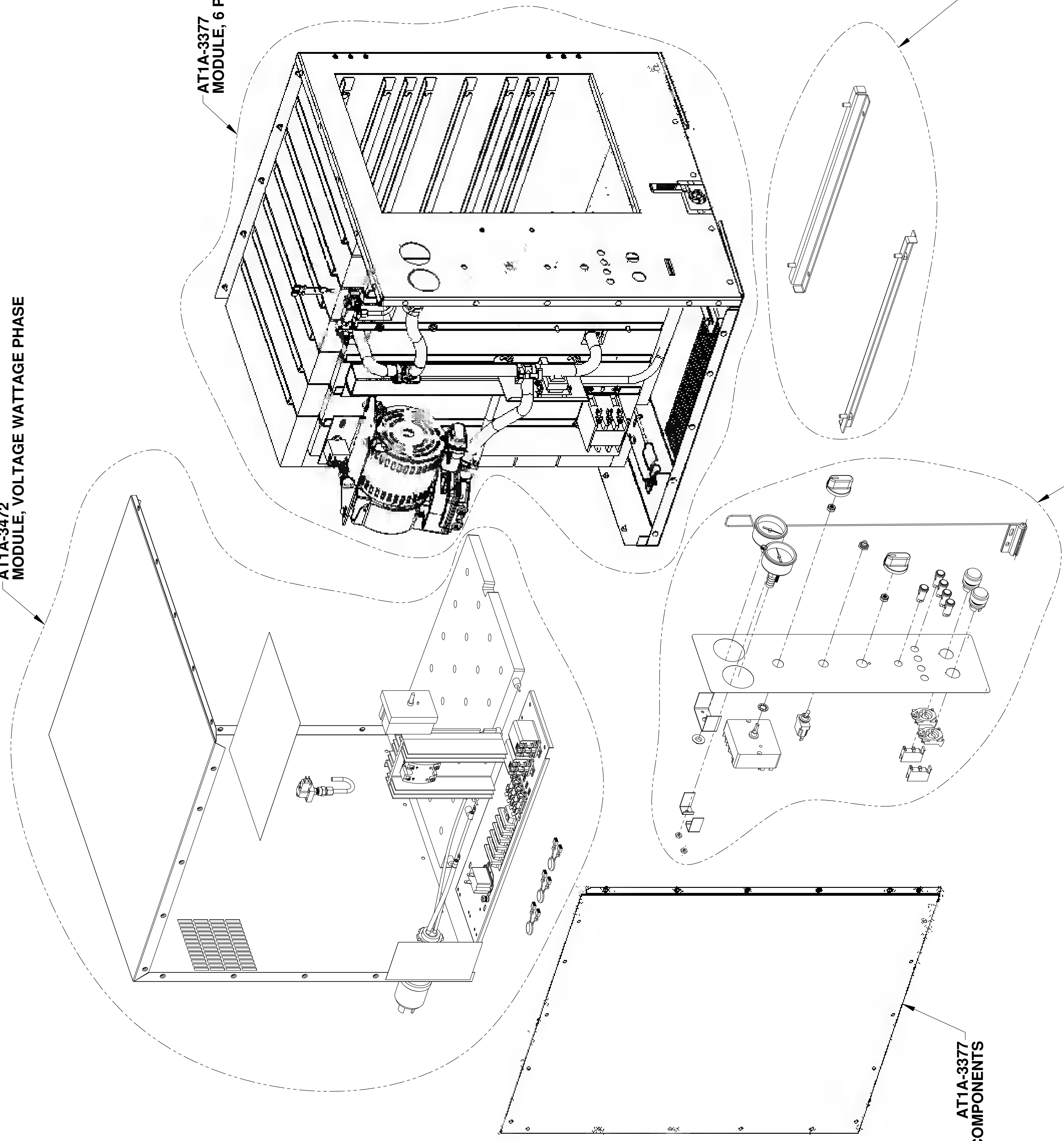
AT1A-3472  
MODULE, VOLTAGE WATTAGE PHASE

AT1A-3377  
MODULE, 6 PAN COMMON COMPONENTS

AT1A-3377  
MODULE, 6 PAN COMMON COMPONENTS

AT1A-3078  
MODULE, STEAMER CONTROL PANEL

AT1T-3079  
MODULE, SPECIAL OPTION



Unless otherwise specified, dimensions are in inches.		Name	Date
Threads 90°	ALB	ALB	08-07-2007
Tolerances:	CLS	CLS	08-07-2007
Angular .1°	Project Eng	Project Eng	08-07-2007
2 Place Decimal .02	Material:	Material:	
1 Place Decimal .005			
1/16 .005			
1/32 .005			
1/64 .005			
1/125 Micro Inches			
GD&T Per ANSI Y14.5M			
Comments:	Finish:	Finish:	
Do Not Scale Drawing	N/A	N/A	

AccuTemp Products, Inc  
8415 N. Clinton Park  
Fort Wayne, IN 46825

**AccuTemp**

**BOM**  
**6 PAN FINAL**

Drawing No.: **AT1A-3470**

Rev: **B**

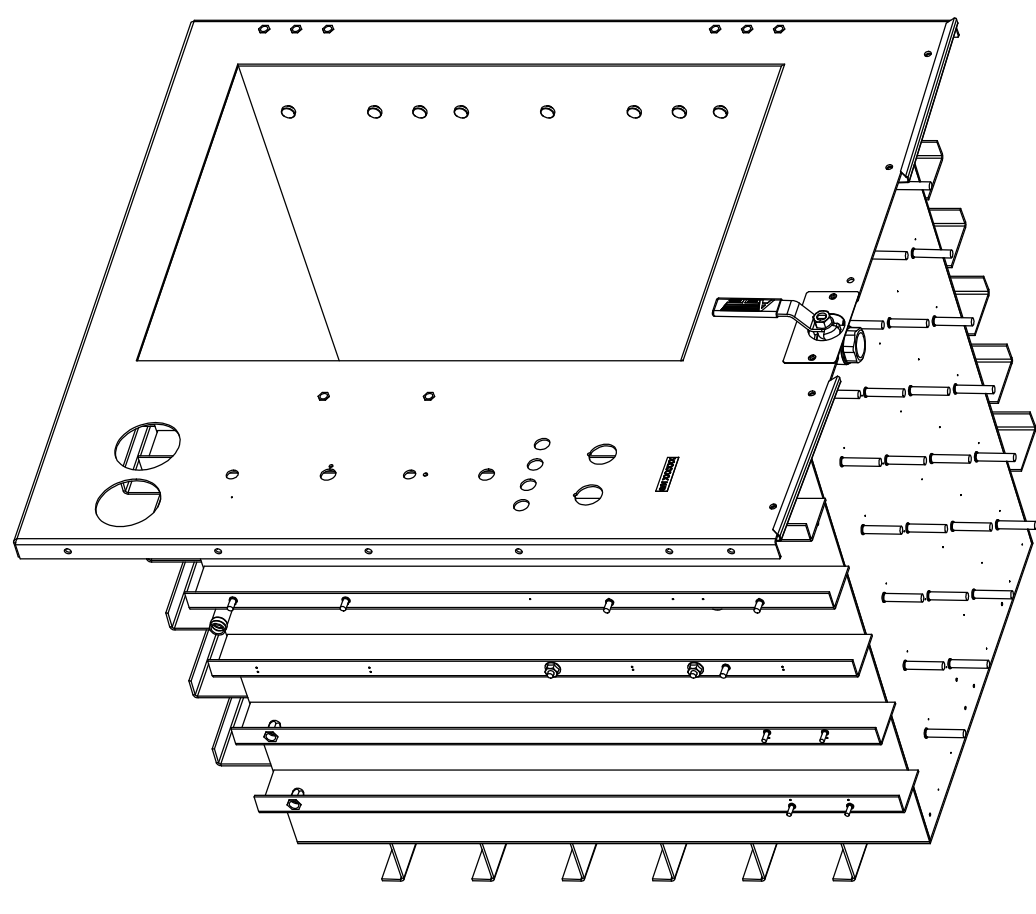
Size: **D**

Scale: 1/4" = 1"

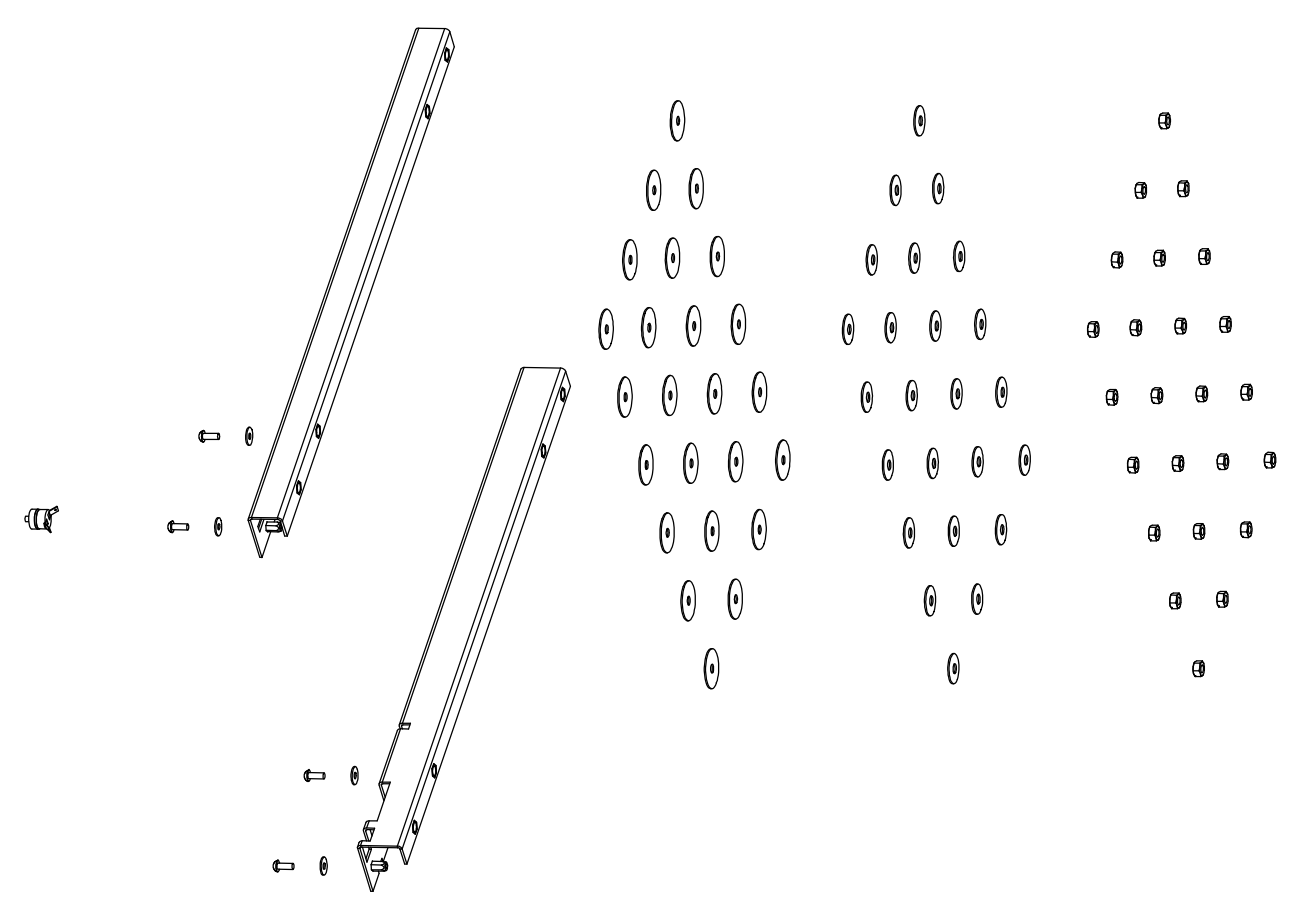
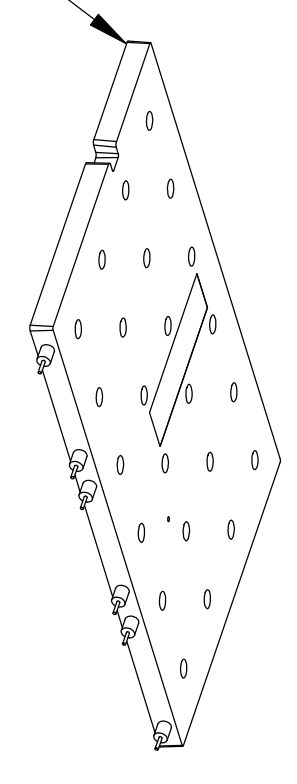
ECN: 352

Sheet 2 of 5


1



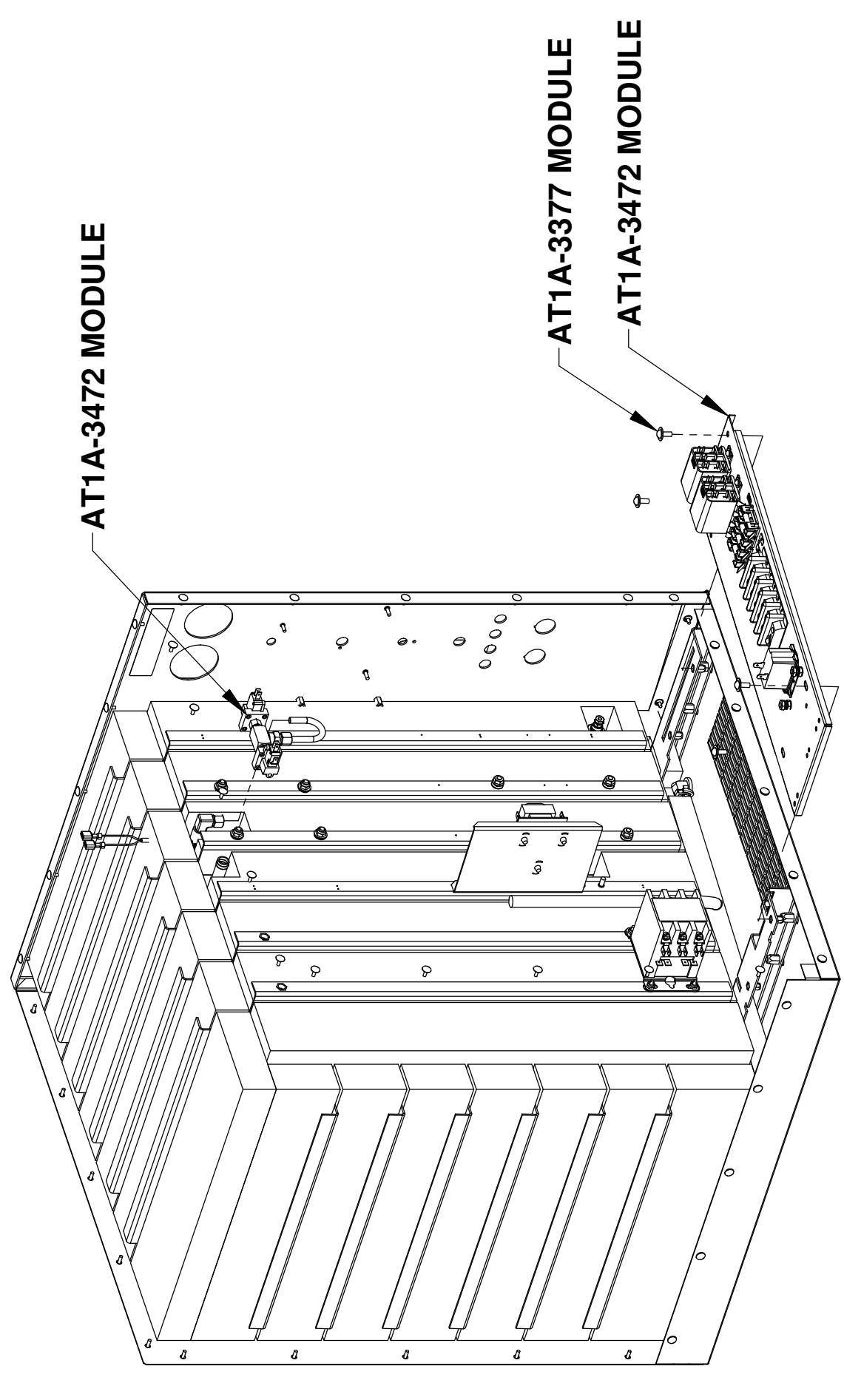
AT1A-3472 MODULE  
(REMAINING ITEMS BELONG  
TO AT1A-3377)



ALL MODELS

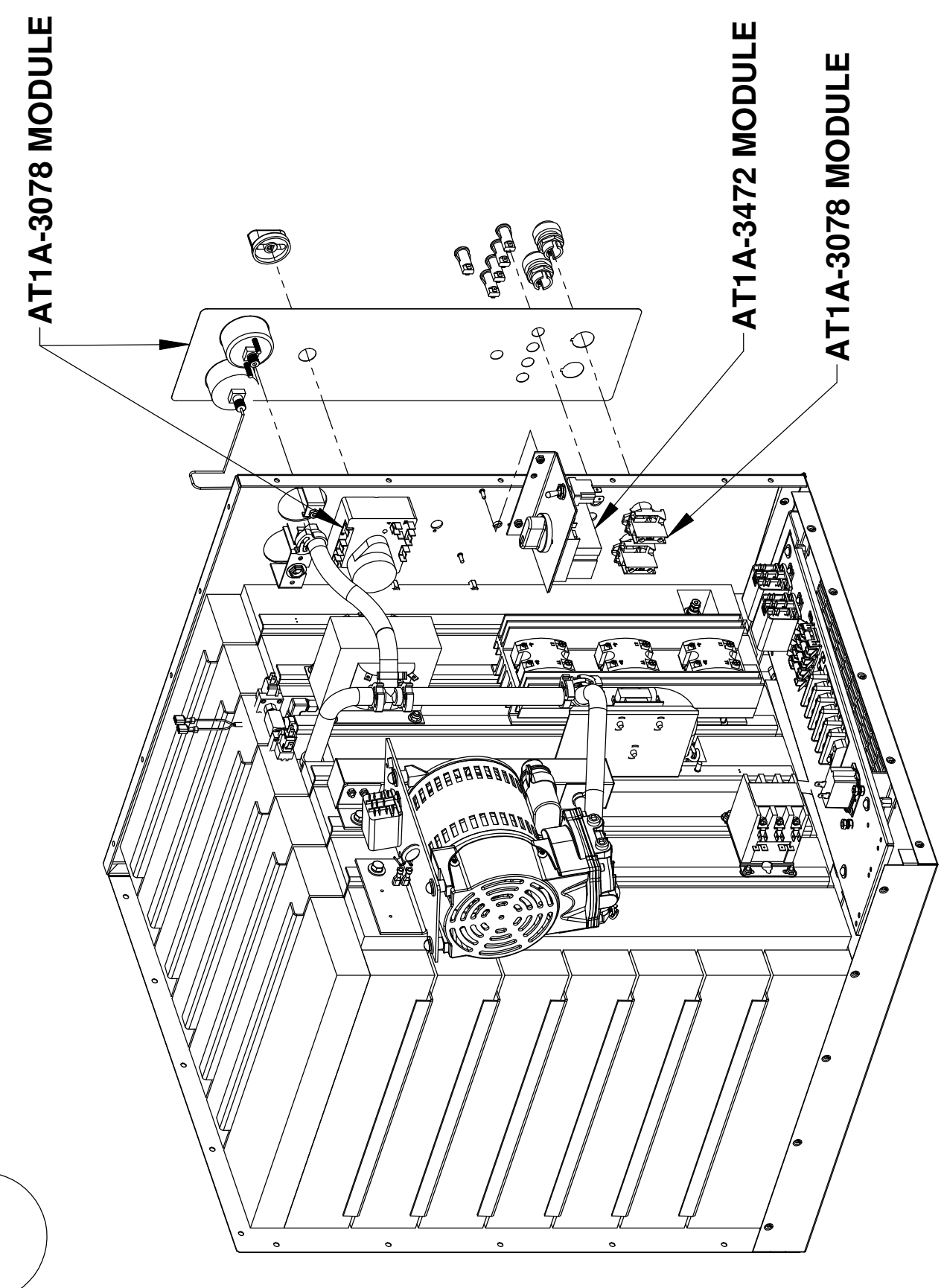
Unless otherwise specified, Parts: .005" Inches Bore: .001" Inches Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 TYP: ±.005 GD&T Per ANSI Y14.5M		Drawn ALB	Date 08-07-2007	AccuTemp Products, Inc 8415 N. Clinton Park Fort Wayne, IN 46825
Checked GJS	Project Eng GJS	Name ALB	Date 08-07-2007	 <b>BOM, 6 PAN FINAL</b>
Project Eng GJS	Material: N/A	Project Eng GJS	Date 08-07-2007	
Comments: Do Not Scale Drawing		Finish: N/A	Size: D	Rev: B
			Scale: 1:6	ECN: 352

2



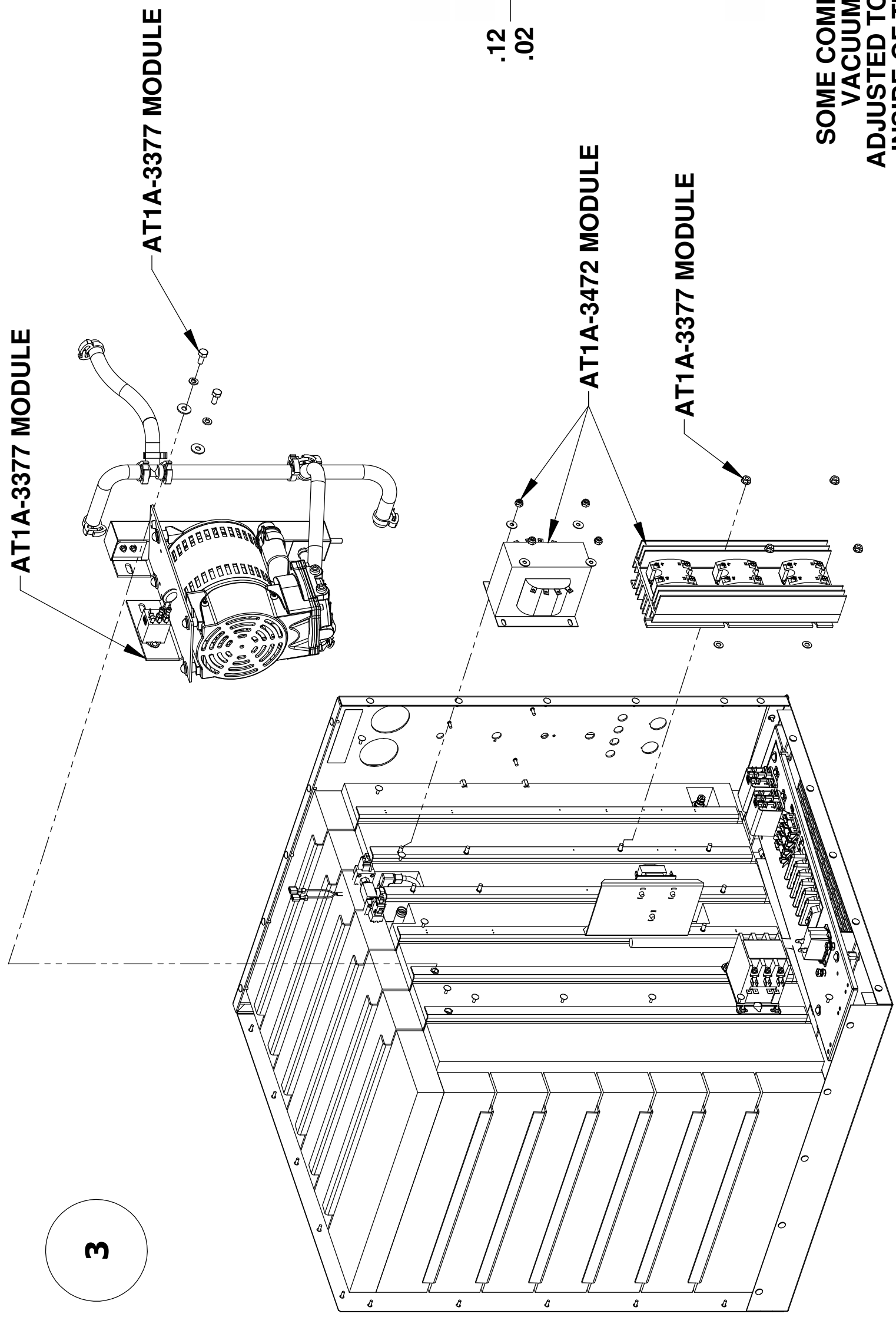
SOME COMPONENTS ARE REMOVED FOR CLARITY  
(SEE INDIVIDUAL MODULAR DRAWINGS FOR APPLICABLE PART NUMBERS)

4



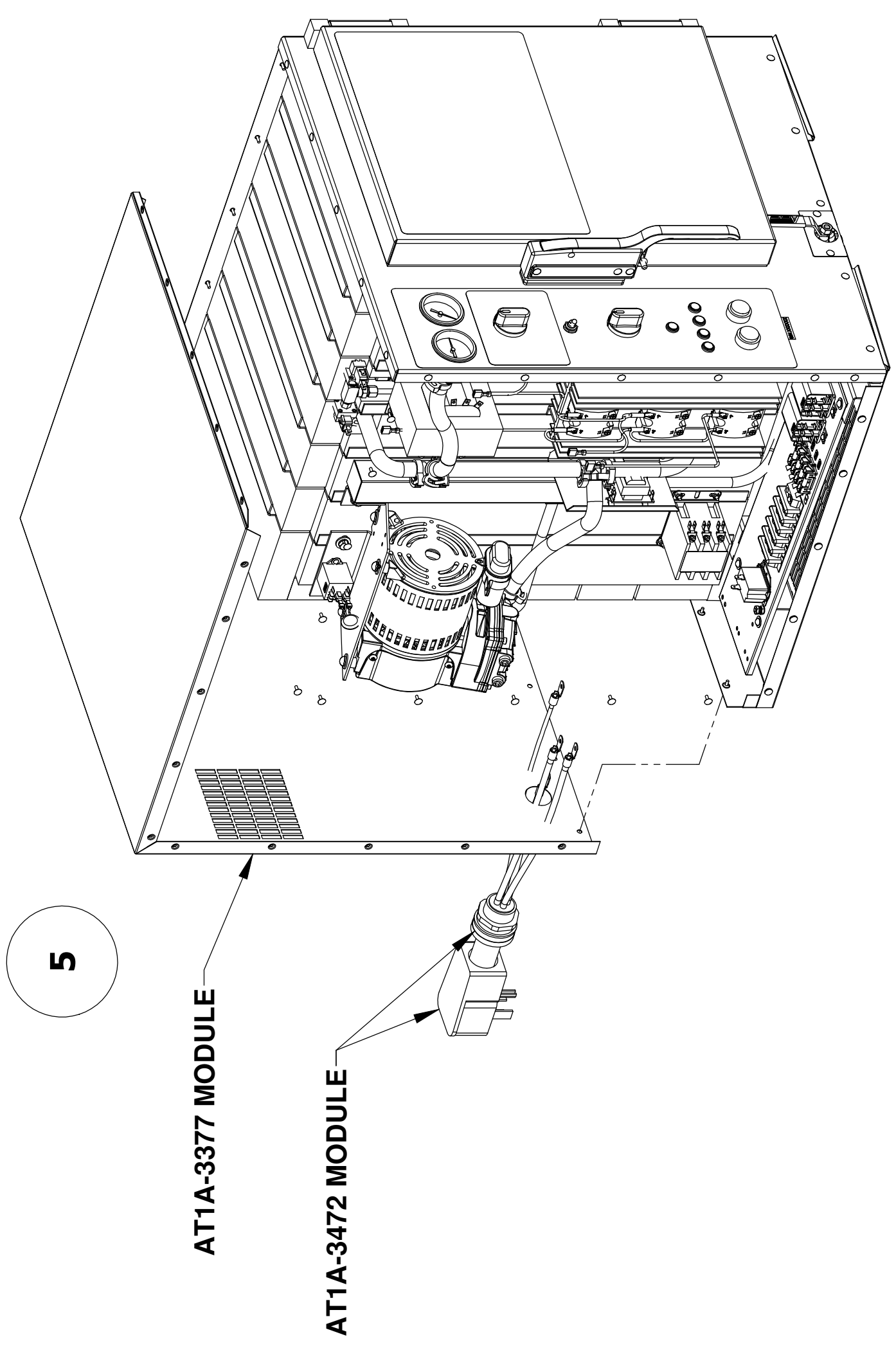
SOME COMPONENTS ARE REMOVED FOR CLARITY  
(SEE INDIVIDUAL MODULAR DRAWINGS FOR APPLICABLE PART NUMBERS)

3



SOME COMPONENTS ARE REMOVED FOR CLARITY  
VACUUM PUMP SHOULD BE INSTALLED AND  
ADJUSTED TO THE DIMENSION SHOWN BETWEEN THE  
INSIDE OF THE EXTERIOR SHELL AND THE VACUUM  
PUMP HEAD

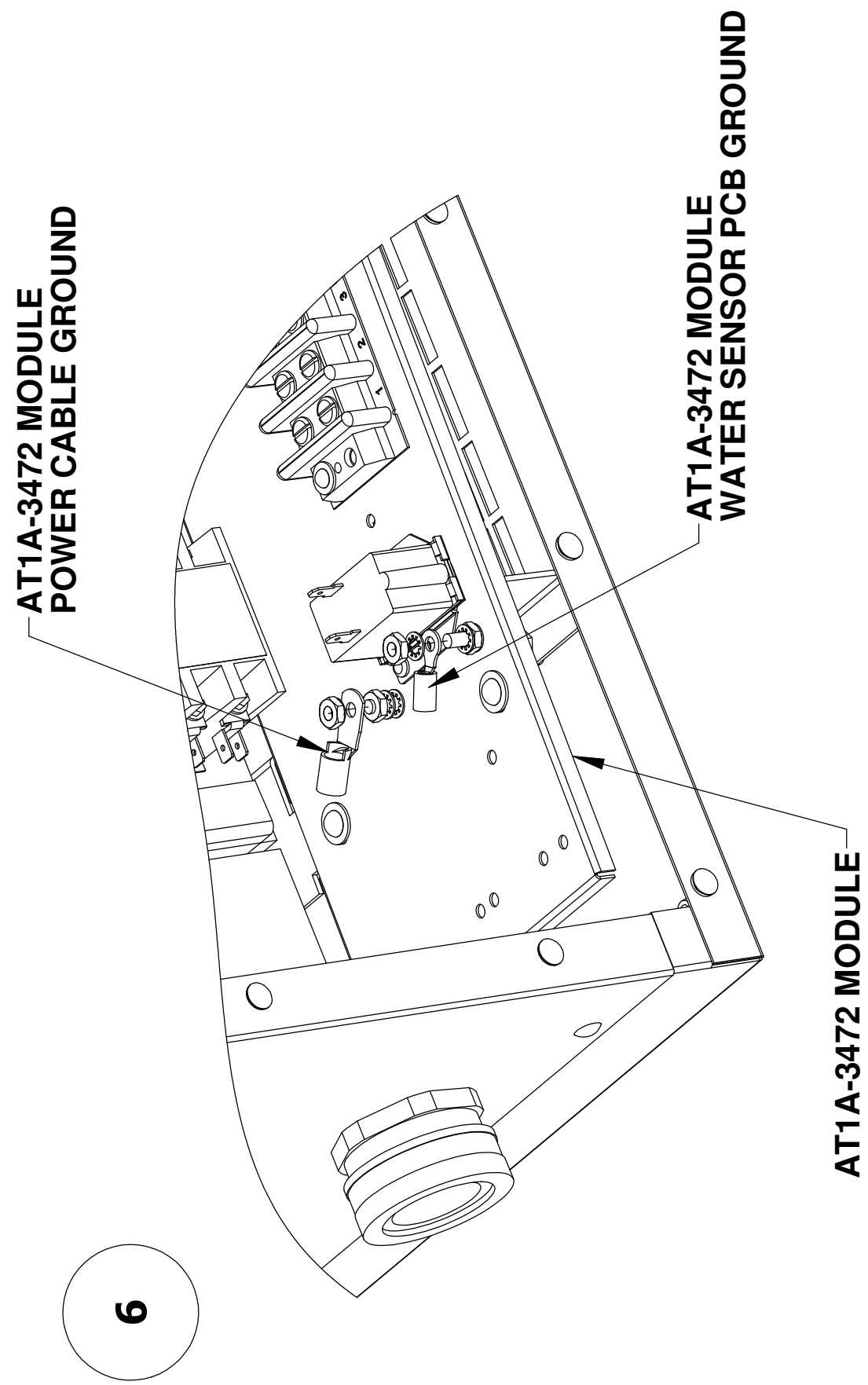
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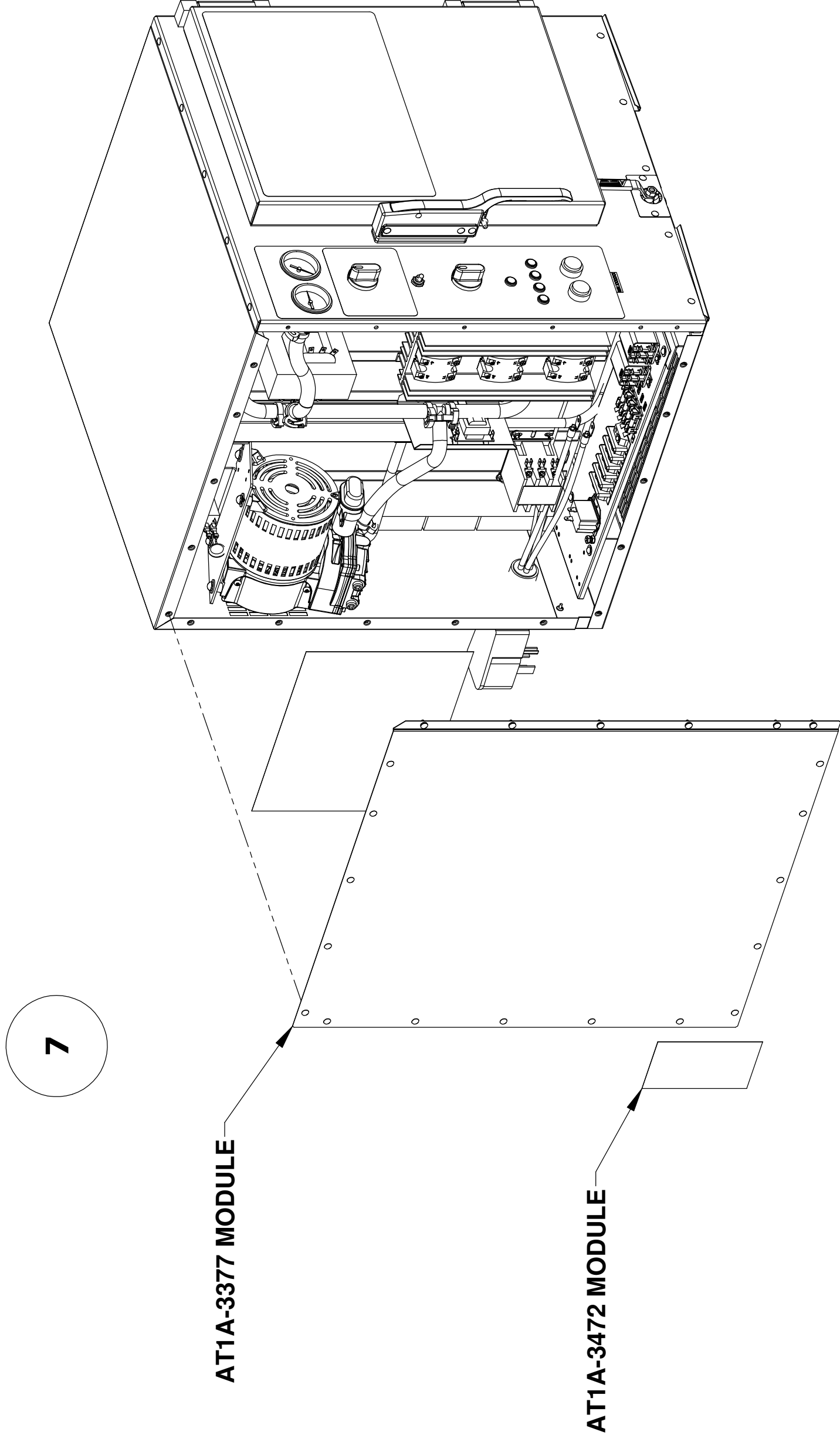
SOME COMPONENTS ARE REMOVED FOR CLARITY  
(SEE INDIVIDUAL MODULAR DRAWINGS FOR APPLICABLE PART NUMBERS)

Unless otherwise specified, Dimensions in inches		Name	Date	AccuTemp Products, Inc 8415 N. Clinton Park Fort Wayne, IN 46825	
Bore	±.005	ALB	08-07-2007	Drawn	ALB
Radial	±.005	CLS	08-07-2007	Checked	CLS
Angular	±.1°	CLS	08-07-2007	Project Eng	CLS
2 Place Decimal	±.005	CLS	08-07-2007	Material:	N/A
Tolerance	±.005	CLS	08-07-2007	Finish:	N/A
GD&T Per ANSI Y14.5M				Comments:	
Do Not Scale Drawing					

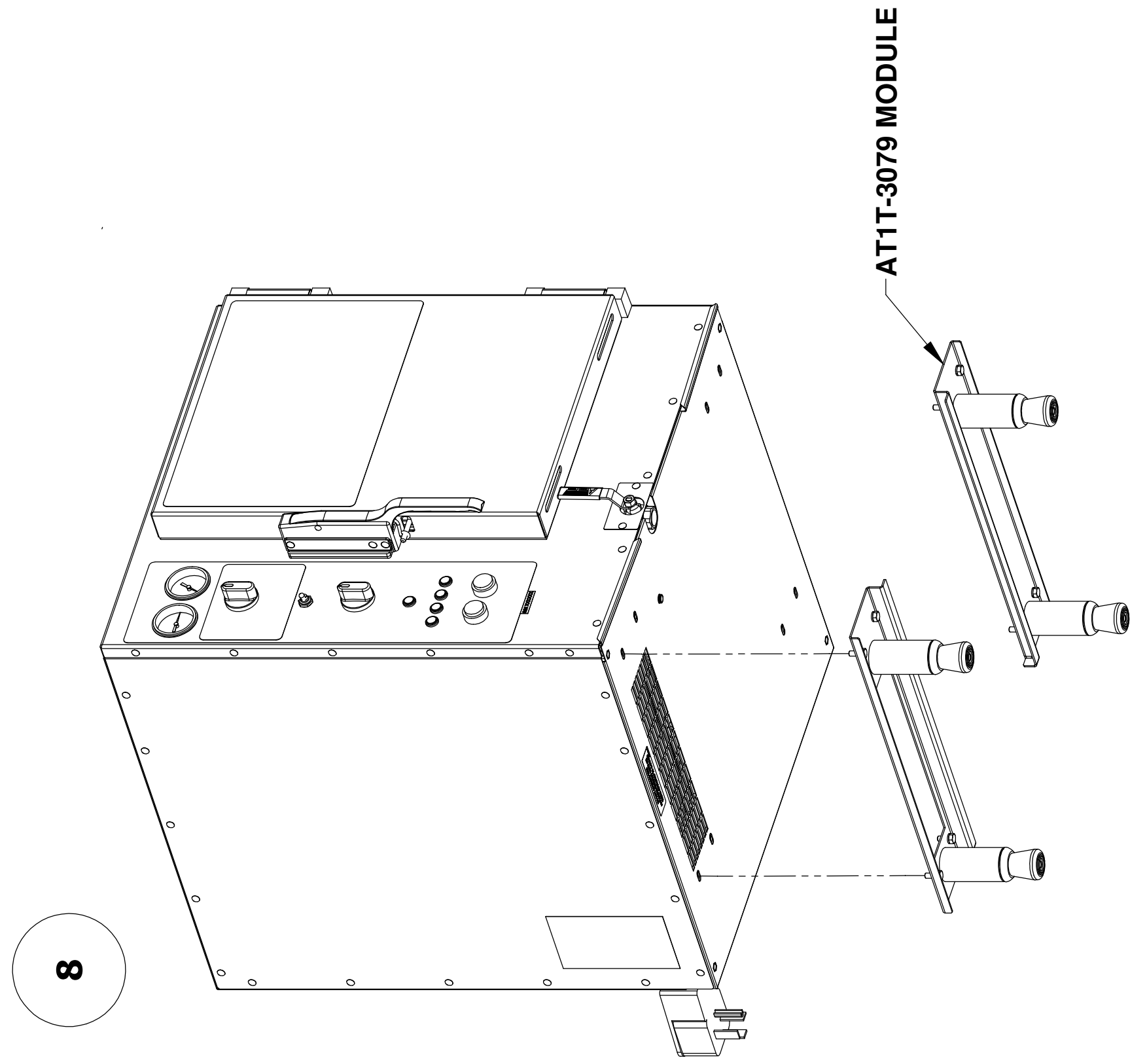
**BOM**  
6 PAN FINAL  
Drawing No.: **AT1A-3470**  
Rev: **B**  
Scale: 1:6 ECN: 352  
Sheet 4 of 5



SOME COMPONENTS ARE REMOVED FOR CLARITY  
(SEE INDIVIDUAL MODULAR DRAWINGS FOR APPLICABLE PART NUMBERS)

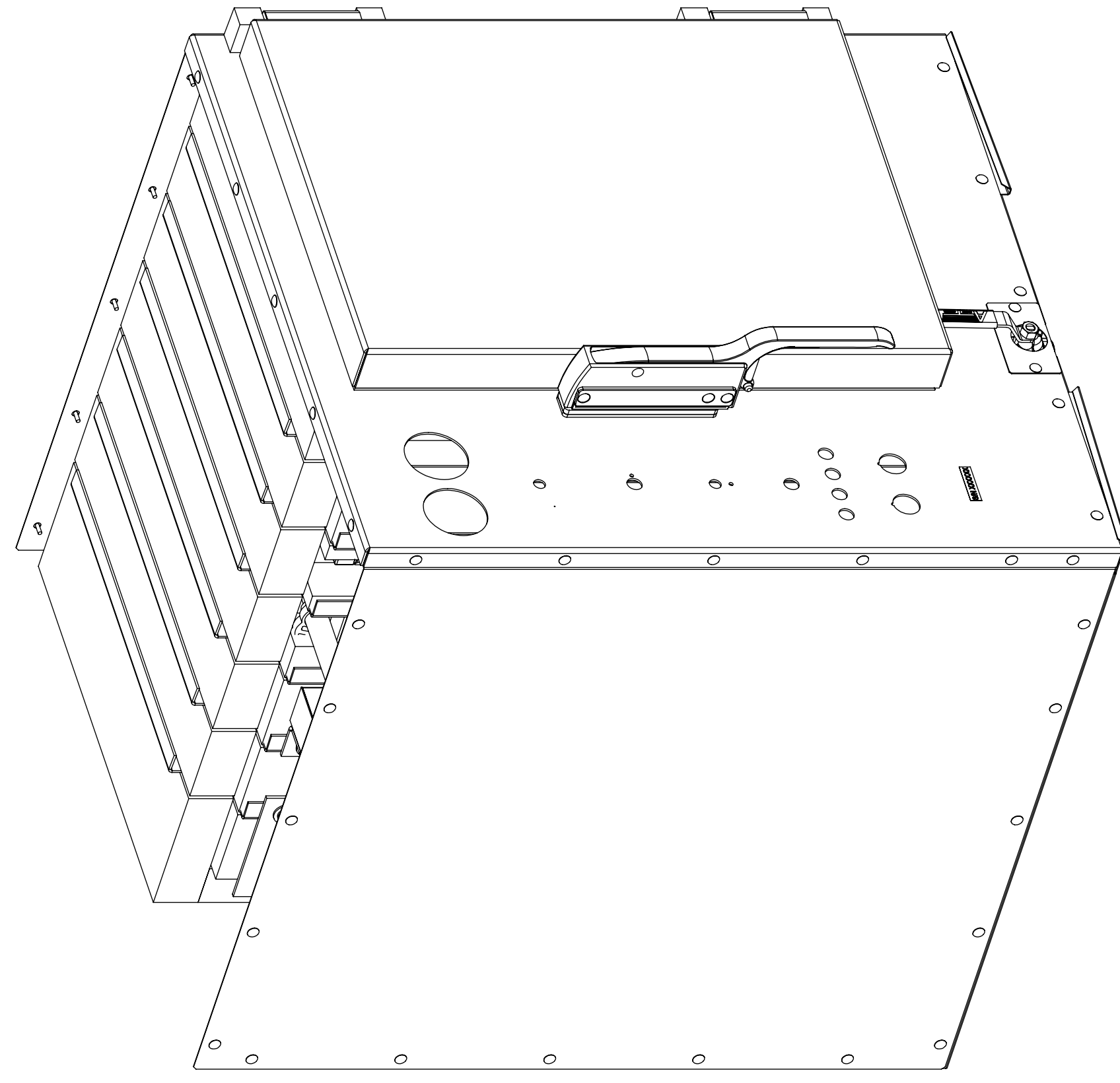


SOME COMPONENTS ARE REMOVED FOR CLARITY  
(SEE INDIVIDUAL MODULAR DRAWINGS FOR APPLICABLE PART NUMBERS)



SOME COMPONENTS ARE REMOVED FOR CLARITY  
(SEE INDIVIDUAL MODULAR DRAWINGS FOR APPLICABLE PART NUMBERS)

Unless otherwise specified, Dimensions in Inches		Name	Date	AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825		
Drawn	ALB	08-07-2007	08-07-2007		<b>BOM</b> <b>6 PAN FINAL</b>	
Checked	GLS	08-07-2007	08-07-2007			
Project Eng	GLS	08-07-2007	08-07-2007	Size:	D	
Material:	N/A	Finish:	N/A	Drawing No.:	AT1A-3470	
Comments:	Do Not Scale Drawing	Scale:	1:6	ECN:	352	
					Rev:	B
					Sheet 5 of 5	



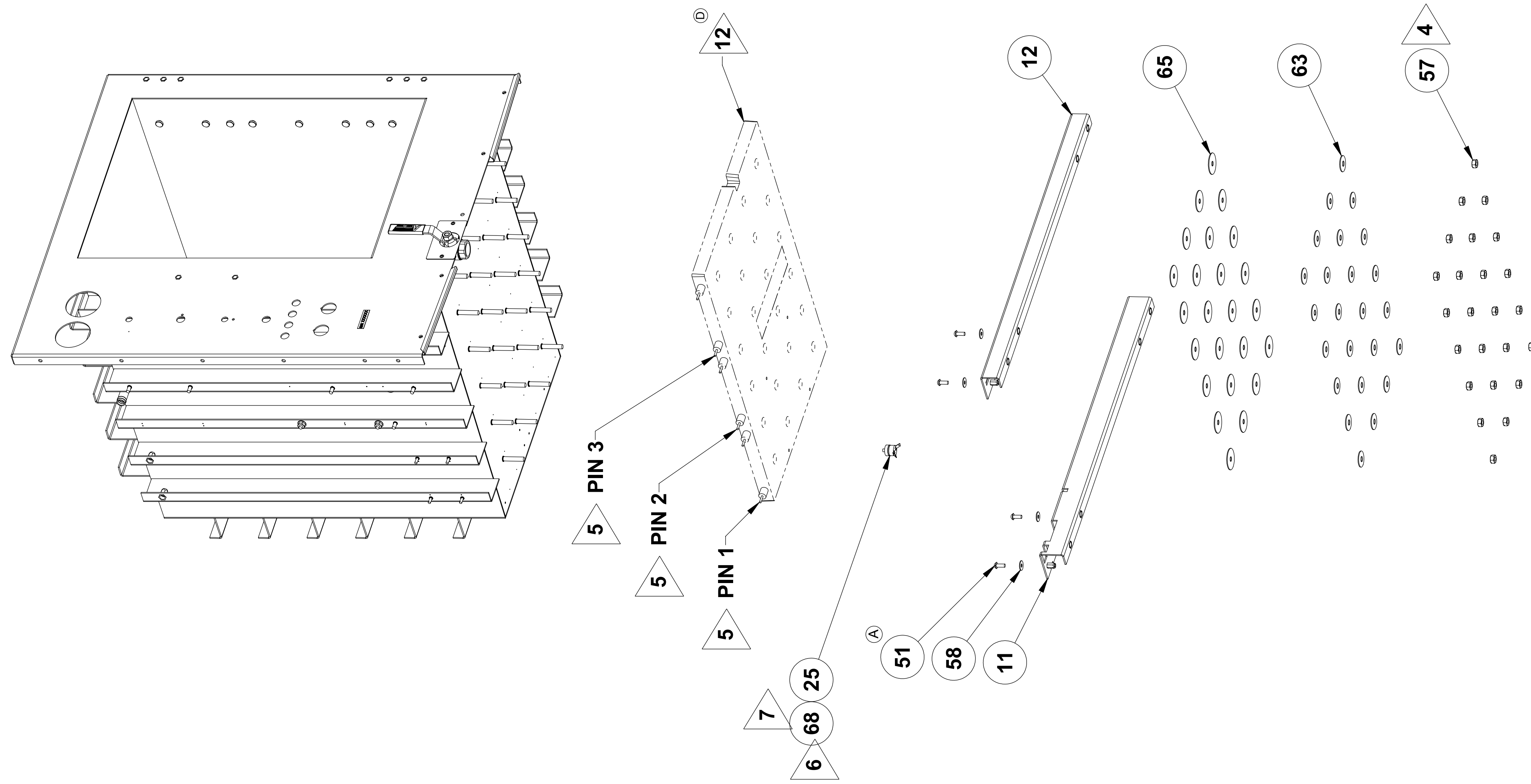
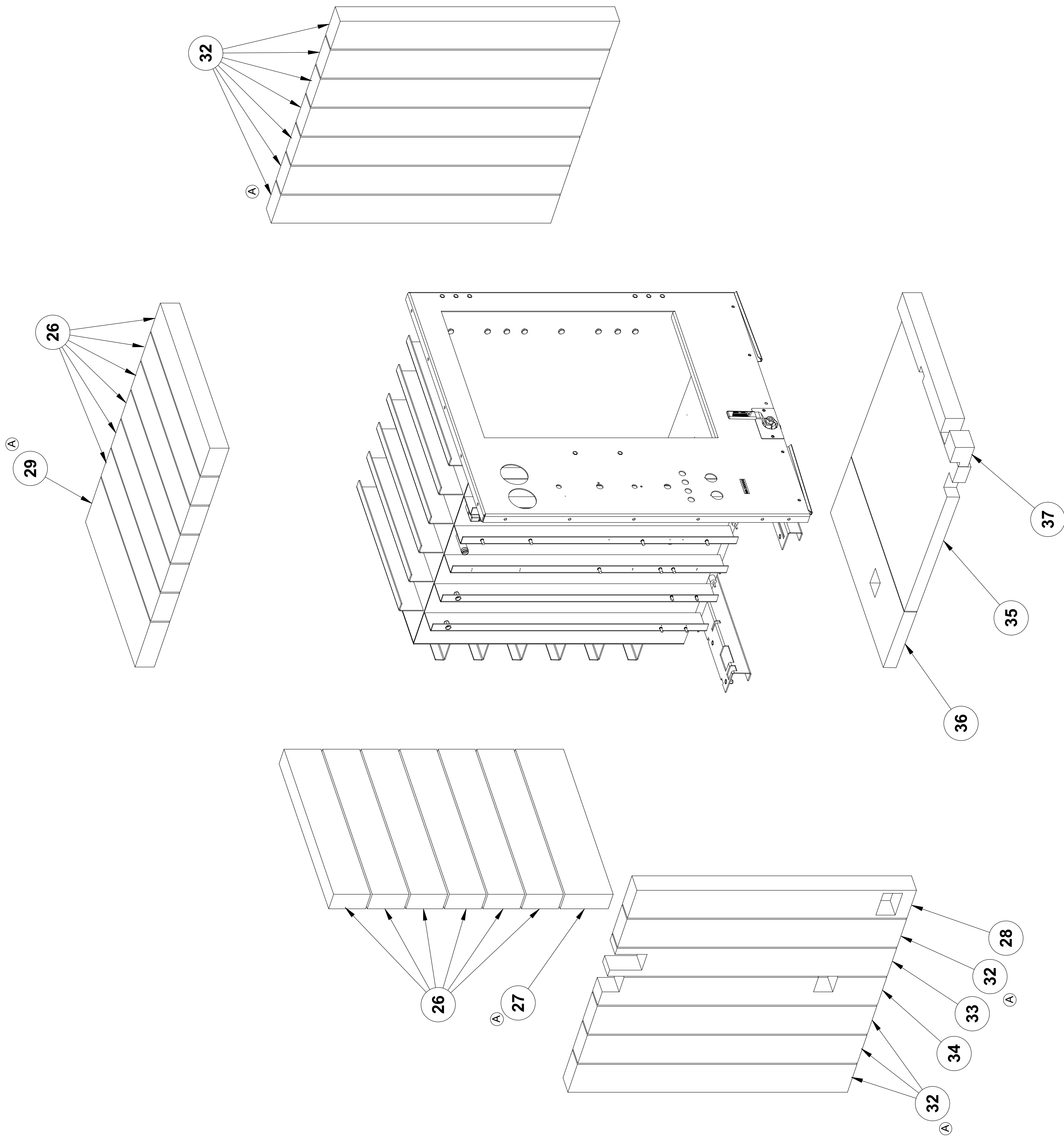
QTY	AT1A-3377-8	AT1A-3377-7	AT1A-3377-6	AT1A-3377-5	AT1A-3377-4	AT1A-3377-3	AT1A-3377-2	AT1A-3377-1	PART NUMBER	ITEM	DESCRIPTION
1	1	1	1	1	1	1	1	1	AT1E-2654-1	76	PCB, 208/240VAC WATER SENSOR
1	1	1	1	1	1	1	1	1	AT1M-3428-2	75	BRACKET, WATER SENSOR AUTO-FILL
1	1	1	1	1	1	1	1	1	AT1A-3099-1	74	ASSY, GAST VACUUM PUMP MUFFLER
1	1	1	1	1	1	1	1	1	AT1L-3357-1	73	LABEL, SERIAL NUMBER DATA
2	2	2	2	2	2	2	2	2	AT0F-3448-31036	72	SCREW, #6-32x3/8" DRL SPAN PAN HD MACH
1	1	1	1	1	1	1	1	1	AT1F-1046-31030	72	SCREW, #6-32 x 3/8 PHLP TRUSS HEAD
1	1	1	1	1	1	1	1	1	AT1L-2624-1	71	LABEL, STEAMER LEGS
1	1	1	1	1	1	1	1	1	AT1P-2239-1	70	BALL VALVE
1	1	1	1	1	1	1	1	1	AT0H-3102-1	69	PIPE THREAD SEALANT
1	1	1	1	1	1	1	1	1	AT0H-3412-1	68	WAKEFIELD 120 THERMAL JOINT COMPOUND
1	1	1	1	1	1	1	1	1	AT0H-3065-2	67	THREAD LOCKER LIQUID 246
24	24	24	24	24	24	24	24	24	AT0F-3405-1	66	THREAD LOCKER LIQUID 243
8	8	8	8	8	8	8	8	8	AT0F-2899-1	64	WASHER, FENDER
24	24	24	24	24	24	24	24	24	AT0F-2663-2	63	WASHER, FIBER
2	2	2	2	2	2	2	2	2	AT0F-2663-1	63	WASHER, Ø.937 OD BELLEVILLE
2	2	2	2	2	2	2	2	2	AT0F-1922-50002	61	WASHER, 1/4" HELICAL SPRING LOCK
2	2	2	2	2	2	2	2	2	AT0F-1052-53000	60	WASHER 1/4 PLAIN CUSTOM
4	4	4	4	4	4	4	4	4	AT0F-1052-51002	59	WASHER 1/4 TYPE B PLAIN
24	24	24	24	24	24	24	24	24	AT0F-1052-41002	58	WASHER #10 TYPE B PLAIN
1	1	1	1	1	1	1	1	1	AT0F-3401-1	57	NUT, SPECIAL LOCKING 1/4-20UNC-2B
1	1	1	1	1	1	1	1	1	AT0F-2895-51002	56	NUT, CENTERLOCK LOCK
6	6	6	6	6	6	6	6	6	AT0F-2691-21002	55	NUT, #6-32 NYLOC
9	9	9	9	9	9	9	9	9	AT0F-1017-41002	54	NUT, #10-24UNC HEX SERRATED
2	2	2	2	2	2	2	2	2	AT0F-3448-21106	53	SCREW, #6-32x1 1/4" DRL SPAN PAN HD MACH
57	57	57	57	57	57	57	57	57	AT0F-2755-21100	53	SCREW, #6-32UNC X 1 1/4 PHILIPS ROUND HEAD MACHINE
4	4	4	4	4	4	4	4	4	AT0F-2777-31030	52	SCREW, #8 TYPE AB X 3/8 TRUSS HD
4	4	4	4	4	4	4	4	4	AT0F-2755-41042	51	SCREW, #10-24UNC X 1/2 PHILIPS ROUND HEAD MACHINE
8	8	8	8	8	8	8	8	8	AT0F-3480-41066	50	SCREW, #10-24 x 3/4" DRL SPAN FLT HD MACH
2	2	2	2	2	2	2	2	2	AT0F-2061-41060	50	SCREW, #10-24 x 3/4" FLAT HD MACHINE
2	2	2	2	2	2	2	2	2	AT0F-2875-51052	49	SCREW, 1/4-20UNC X 5/8 HEX HEAD MACHINE
1	1	1	1	1	1	1	1	1	AT1A-3387-1	48	LOOSE PIECES, STEAMER
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4	4	4	4	4	4	4	4	4	AT0P-2714-2	45	1/2" ID HOSE CLAMP
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1	1	1	1	1	1	1	1	1	AT0E-3386-1	40	THERMOCOUPLE, RING
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1	1	1	1	1	1	1	1	1	AT1I-2866-10	38	INSULATION, STEAMER
1	1	1	1	1	1	1	1	1	AT1I-2866-19	37	INSULATION, STEAMER
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1	1	1	1	1	1	1	1	1	AT1I-2866-16	34	INSULATION, STEAMER
1	1	1	1	1	1	1	1	1	AT1I-2866-15	33	INSULATION, STEAMER
11	11	11	11	11	11	11	11	11	AT1I-2866-11	32	INSULATION, STEAMER
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1	1	1	1	1	1	1	1	1	AT1I-2866-6	29	INSULATION, STEAMER
1	1	1	1	1	1	1	1	1	AT1I-2866-5	28	INSULATION, STEAMER
1	1	1	1	1	1	1	1	1	AT1I-2866-2	27	INSULATION, STEAMER
12	12	12	12	12	12	12	12	12	AT1I-2866-1	26	INSULATION, STEAMER
1	1	1	1	1	1	1	1	1	AT1E-2653-3	25	OVERTEMP SWITCH
1	1	1	1	1	1	1	1	1	AT1M-2651-2	24	OVERTEMP BRACKET
1	1	1	1	1	1	1	1	1	AT0E-1587-1	23	3 POLE CONTACTOR
1	1	1	1	1	1	1	1	1	AT1M-2905-2	21	PAN RACK SOLID RIGHT HAND
1	1	1	1	1	1	1	1	1	AT1M-2905-1	20	PAN RACK SOLID LEFT HAND
8	8	8	8	8	8	8	8	8	AT1M-2590-2	19	RAIL, PAN SUPPORT RIGHT HAND
8	8	8	8	8	8	8	8	8	AT1M-2590-1	18	RAIL, PAN SUPPORT LEFT HAND
1	1	1	1	1	1	1	1	1	AT1M-3348-1	17	COVER, STEAMER DRAIN
1	1	1	1	1	1	1	1	1	AT1M-2863-3	16	CENTER HEATER MOUNT
1	1	1	1	1	1	1	1	1	AT1M-2573-2	15	D RIP EDGE
1	1	1	1	1	1	1	1	1	AT1M-2573-1	14	D RIP EDGE
1	1	1	1	1	1	1	1	1	AT1A-3066-6	13	HOSE ASSEMBLY
1	1	1	1	1	1	1	1	1	AT1A-3400-2	12	HEATER MOUNTING BRACKET ASSY
1	1	1	1	1	1	1	1	1	AT1A-3400-1	11	HEATER MOUNTING BRACKET ASSY
1	1	1	1	1	1	1	1	1	AT1A-2626-3	10	ASSY, FRONT BOTTOM Z BRACKET
1	1	1	1	1	1	1	1	1	AT1A-2623-3	9	ASSY, REAR BOTTOM Z BRACKET
1	1	1	1	1	1	1	1	1	AT1A-3066-4	8	HOSE ASSEMBLY
1	1	1	1	1	1	1	1	1	AT1H-2432-J	7	SHIM
1	1	1	1	1	1	1	1	1	AT1H-2432-H	6	SHIM
1	1	1	1	1	1	1	1	1	AT1A-2912-6	5	DOOR ASSEMBLY 6 PAN LEFT HAND PRISON
1	1	1	1	1	1	1	1	1	AT1A-2912-5	5	DOOR ASSEMBLY 6 PAN RIGHT HAND PRISON
1	1	1	1	1	1	1	1	1	AT1A-2912-3	5	DOOR ASSEMBLY 6 PAN LEFT HAND
1	1	1	1	1	1	1	1	1	AT1M-2981-2	4	DOOR ASSEMBLY 6 PAN RIGHT HAND
1	1	1	1	1	1	1	1	1	AT1M-2981-1	3	PANEL, LEFT SIDE
1	1	1	1	1	1	1	1	1	AT1A-3409-2	2	PANEL, RIGHT SIDE
1	1	1	1	1	1	1	1	1	AT1A-2968-8	1	BOTTOM SHELL (6 PAN)
1	1	1	1	1	1	1	1	1	AT1A-2968-7	1	CHAMBER WELD ASSEMBLY 6 PAN STEAMER - LH CAST TAMPER-PROOF
1	1	1	1	1	1	1	1	1	AT1A-2968-6	1	CHAMBER WELD ASSEMBLY 6 PAN STEAMER - RH CAST
1	1	1	1	1	1	1	1	1	AT1A-2968-5	1	CHAMBER WELD ASSEMBLY 6 PAN STEAMER - RH CAST
1	1	1	1	1	1	1	1	1	AT1A-2968-4	1	CHAMBER WELD ASSEMBLY 6 PAN STEAMER - LH CAST
1	1	1	1	1	1	1	1	1	AT1A-2968-3	1	CHAMBER WELD ASSEMBLY 6 PAN STEAMER - RH CAST
1	1	1	1	1	1	1	1	1	AT1A-2968-2	1	CHAMBER WELD ASSEMBLY 6 PAN STEAMER - LH FIREBAR TAMPER-PROOF UNIT
1	1	1	1	1	1	1	1	1	AT1A-2968-1	1	CHAMBER WELD ASSEMBLY 6 PAN STEAMER - LH FIREBAR

AccuTemp Products, Inc.  
 Dimensional, Fabrication, & Assembly  
 Fort Wayne, IN 46825

Module 6 PAN  
 COMMON COMPONENTS  
 E AT1A-3377 F

Scale: 14 EDCN 328 Sheet 1 of 5

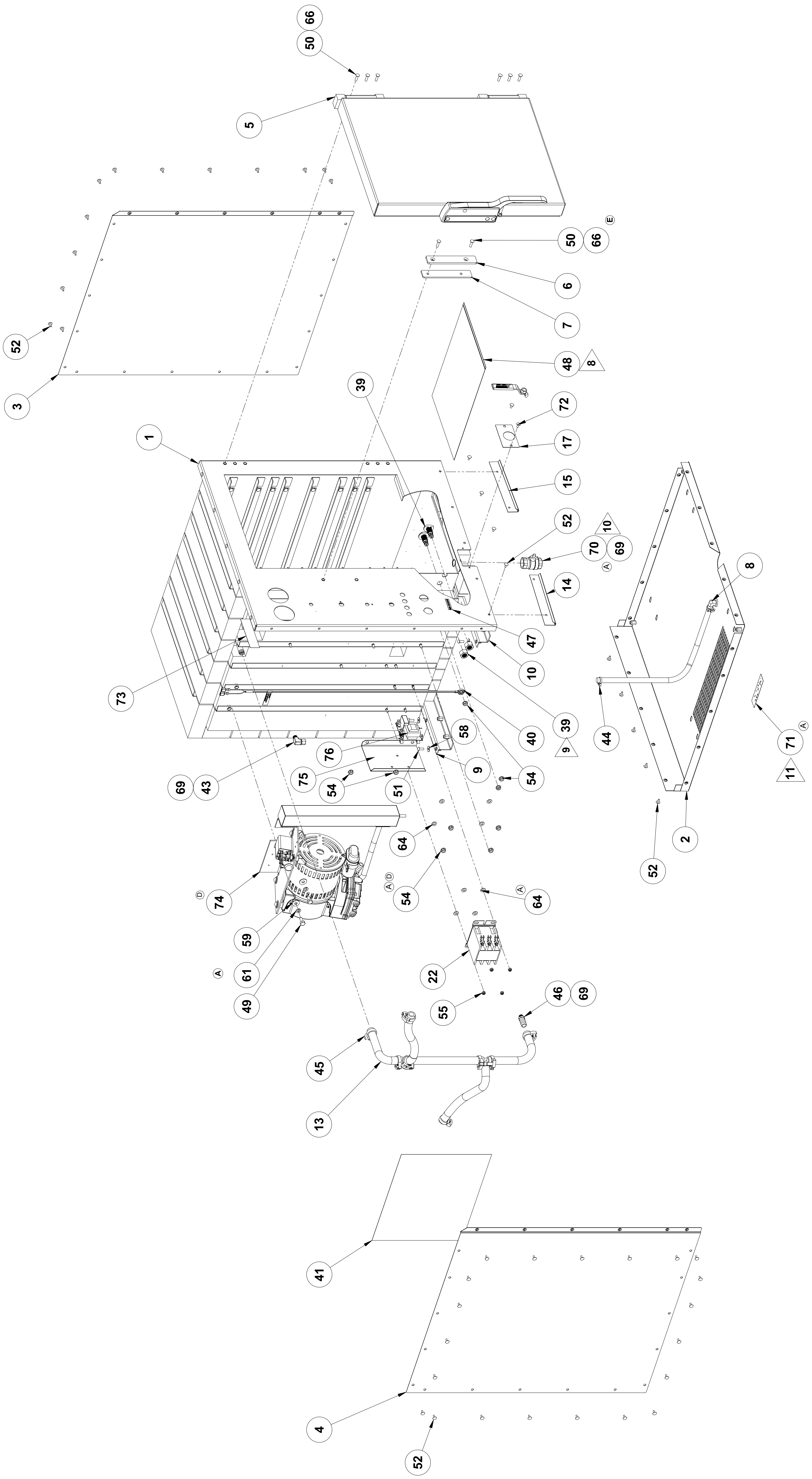
Do Not Scale Drawing



AT1A-3377-5 THRU AT1A-3377-8  
 OTHERWISE SAME AS AT1A-3377-1 THRU AT1A-3377-4  
 SOME COMPONENTS ARE REMOVED FOR CLARITY

AccuTemp Products, Inc. Fort Wayne, IN 46826		<b>MODULE 6 PAN</b> <b>COMMON COMPONENTS</b>	
Name: <b>AT1A-3377</b> Drawn: <b>NA</b> Checked: <b>NA</b> Project ETO: <b>NA</b> Project: <b>NA</b> Title: <b>NA</b>	Date: <b>NA</b> Drawn: <b>NA</b> Checked: <b>NA</b> Project ETO: <b>NA</b> Project: <b>NA</b> Title: <b>NA</b>	Scale: <b>E</b> Finish: <b>NA</b>	Scale: <b>F</b> Finish: <b>NA</b>

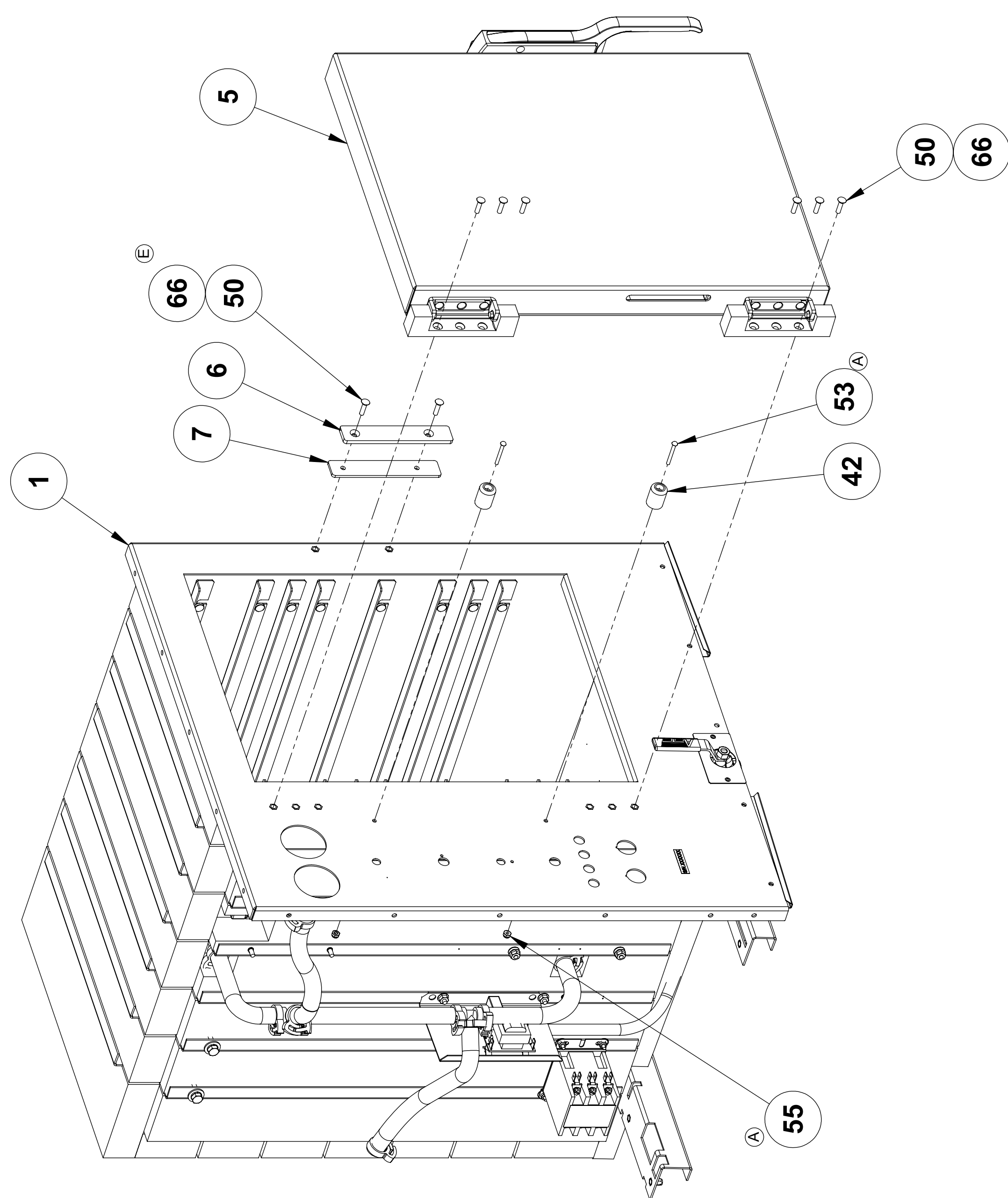




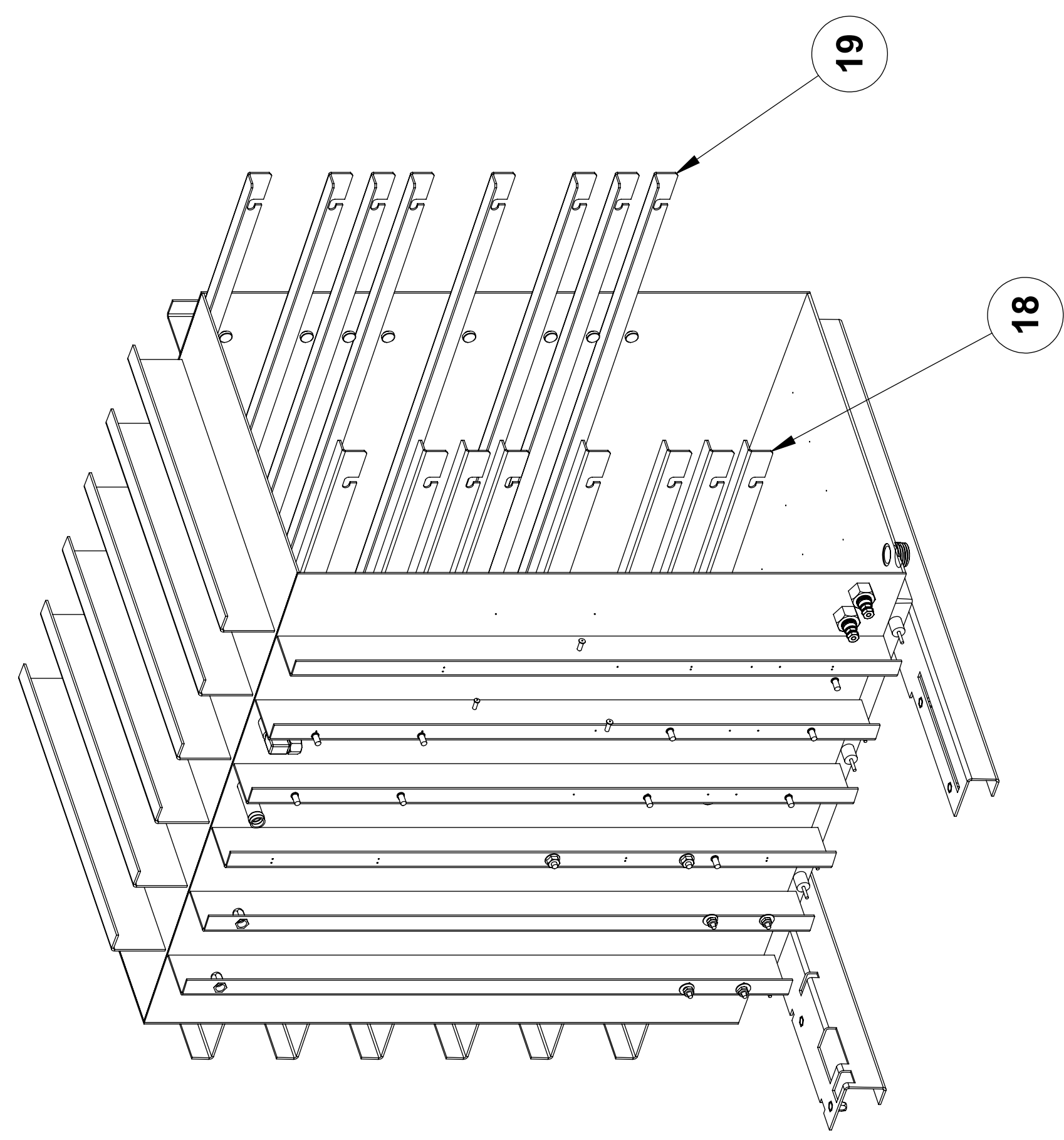
**AT1A-3377-1 THRU AT1A-3377-8**

**SOME COMPONENTS ARE REMOVED FOR CLARITY**

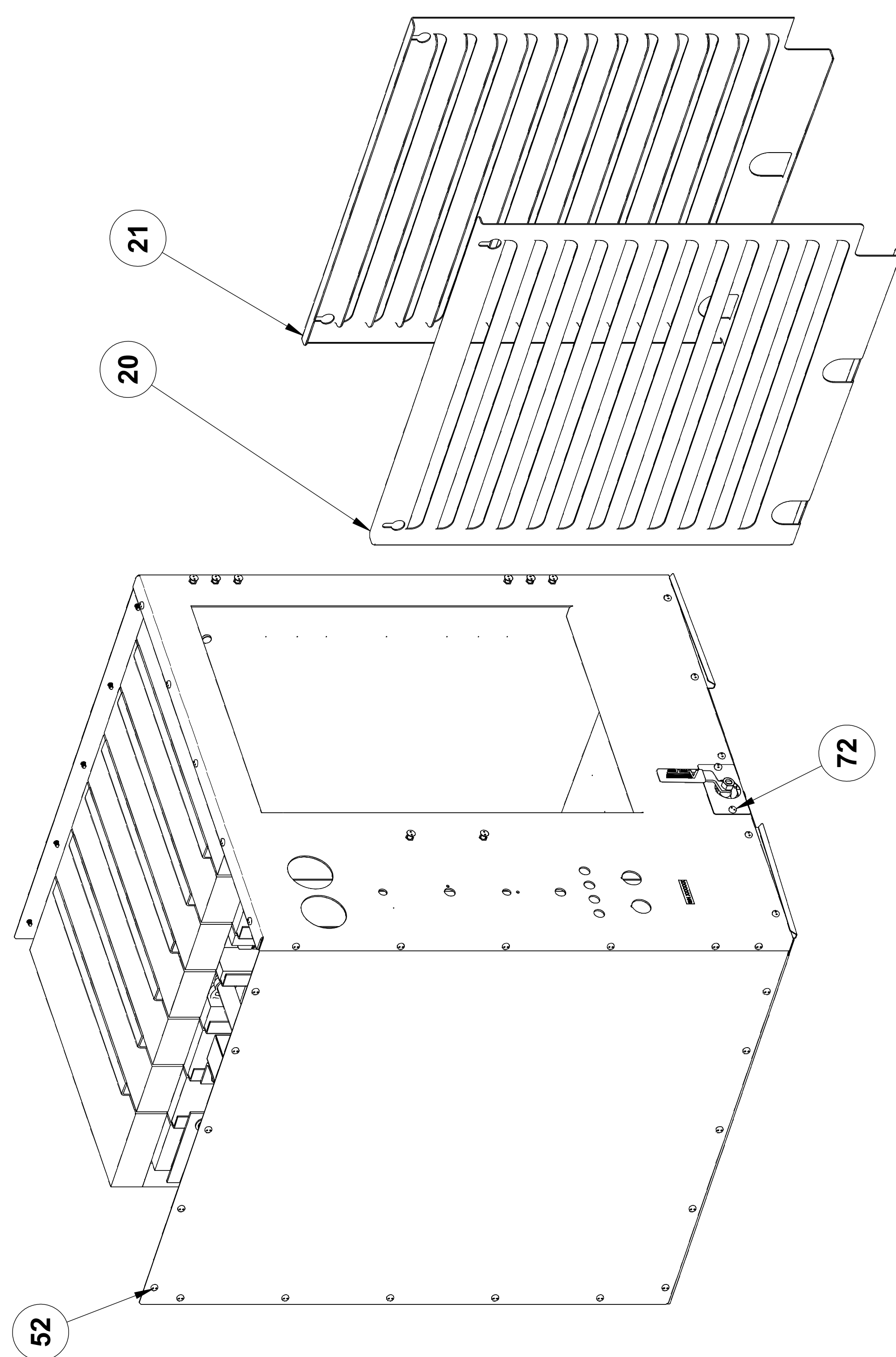
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Author: <b>DRP</b> 2. Place Dimension: <b>0.00</b> 3. Place Dimension: <b>0.00</b> 4. Place Dimension: <b>0.00</b> 5. Place Dimension: <b>0.00</b> 6. Place Dimension: <b>0.00</b> 7. Place Dimension: <b>0.00</b> 8. Place Dimension: <b>0.00</b> 9. Place Dimension: <b>0.00</b> 10. Place Dimension: <b>0.00</b> 11. Place Dimension: <b>0.00</b> 12. Place Dimension: <b>0.00</b> 13. Place Dimension: <b>0.00</b> 14. Place Dimension: <b>0.00</b> 15. Place Dimension: <b>0.00</b> 16. Place Dimension: <b>0.00</b> 17. Place Dimension: <b>0.00</b> 18. Place Dimension: <b>0.00</b> 19. Place Dimension: <b>0.00</b> 20. Place Dimension: <b>0.00</b> 21. Place Dimension: <b>0.00</b> 22. Place Dimension: <b>0.00</b> 23. Place Dimension: <b>0.00</b> 24. Place Dimension: <b>0.00</b> 25. Place Dimension: <b>0.00</b> 26. Place Dimension: <b>0.00</b> 27. Place Dimension: <b>0.00</b> 28. Place Dimension: <b>0.00</b> 29. Place Dimension: <b>0.00</b> 30. Place Dimension: <b>0.00</b> 31. Place Dimension: <b>0.00</b> 32. Place Dimension: <b>0.00</b> 33. Place Dimension: <b>0.00</b> 34. Place Dimension: <b>0.00</b> 35. Place Dimension: <b>0.00</b> 36. Place Dimension: <b>0.00</b> 37. Place Dimension: <b>0.00</b> 38. Place Dimension: <b>0.00</b> 39. Place Dimension: <b>0.00</b> 40. Place Dimension: <b>0.00</b> 41. Place Dimension: <b>0.00</b> 42. Place Dimension: <b>0.00</b> 43. Place Dimension: <b>0.00</b> 44. Place Dimension: <b>0.00</b> 45. Place Dimension: <b>0.00</b> 46. Place Dimension: <b>0.00</b> 47. Place Dimension: <b>0.00</b> 48. Place Dimension: <b>0.00</b> 49. Place Dimension: <b>0.00</b> 50. Place Dimension: <b>0.00</b> 51. Place Dimension: <b>0.00</b> 52. Place Dimension: <b>0.00</b> 53. Place Dimension: <b>0.00</b> 54. Place Dimension: <b>0.00</b> 55. Place Dimension: <b>0.00</b> 56. Place Dimension: <b>0.00</b> 57. Place Dimension: <b>0.00</b> 58. Place Dimension: <b>0.00</b> 59. Place Dimension: <b>0.00</b> 60. Place Dimension: <b>0.00</b> 61. Place Dimension: <b>0.00</b> 62. Place Dimension: <b>0.00</b> 63. Place Dimension: <b>0.00</b> 64. Place Dimension: <b>0.00</b> 65. Place Dimension: <b>0.00</b> 66. Place Dimension: <b>0.00</b> 67. Place Dimension: <b>0.00</b> 68. Place Dimension: <b>0.00</b> 69. Place Dimension: <b>0.00</b> 70. Place Dimension: <b>0.00</b> 71. Place Dimension: <b>0.00</b> 72. Place Dimension: <b>0.00</b> 73. Place Dimension: <b>0.00</b> 74. Place Dimension: <b>0.00</b> 75. Place Dimension: <b>0.00</b> 76. Place Dimension: <b>0.00</b>	Name: <b>DRP</b> Dimension: <b>Module</b> Drawn: <b>DRP</b> Checked: <b>DRP</b> Project ETO: <b>DRP</b> Project: <b>AT1A-3377</b> Title: <b>MODULE 6 PAN COMMON COMPONENTS</b>	Name: <b>DRP</b> Dimension: <b>Module</b> Drawn: <b>DRP</b> Checked: <b>DRP</b> Project ETO: <b>DRP</b> Project: <b>AT1A-3377</b> Title: <b>MODULE 6 PAN COMMON COMPONENTS</b>	Name: <b>DRP</b> Dimension: <b>Module</b> Drawn: <b>DRP</b> Checked: <b>DRP</b> Project ETO: <b>DRP</b> Project: <b>AT1A-3377</b> Title: <b>MODULE 6 PAN COMMON COMPONENTS</b>
Comments: <b>Do Not Scale Drawing</b>	Name: <b>DRP</b> Dimension: <b>Module</b> Drawn: <b>DRP</b> Checked: <b>DRP</b> Project ETO: <b>DRP</b> Project: <b>AT1A-3377</b> Title: <b>MODULE 6 PAN COMMON COMPONENTS</b>	Name: <b>DRP</b> Dimension: <b>Module</b> Drawn: <b>DRP</b> Checked: <b>DRP</b> Project ETO: <b>DRP</b> Project: <b>AT1A-3377</b> Title: <b>MODULE 6 PAN COMMON COMPONENTS</b>	Name: <b>DRP</b> Dimension: <b>Module</b> Drawn: <b>DRP</b> Checked: <b>DRP</b> Project ETO: <b>DRP</b> Project: <b>AT1A-3377</b> Title: <b>MODULE 6 PAN COMMON COMPONENTS</b>
Scale: <b>1:1</b>	Name: <b>DRP</b> Dimension: <b>Module</b> Drawn: <b>DRP</b> Checked: <b>DRP</b> Project ETO: <b>DRP</b> Project: <b>AT1A-3377</b> Title: <b>MODULE 6 PAN COMMON COMPONENTS</b>	Name: <b>DRP</b> Dimension: <b>Module</b> Drawn: <b>DRP</b> Checked: <b>DRP</b> Project ETO: <b>DRP</b> Project: <b>AT1A-3377</b> Title: <b>MODULE 6 PAN COMMON COMPONENTS</b>	Name: <b>DRP</b> Dimension: <b>Module</b> Drawn: <b>DRP</b> Checked: <b>DRP</b> Project ETO: <b>DRP</b> Project: <b>AT1A-3377</b> Title: <b>MODULE 6 PAN COMMON COMPONENTS</b>



**LEFT HAND DOOR**  
**AT1A-3377-2,-4,-6, & -8**  
**SOME COMPONENTS ARE REMOVED FOR CLARITY**



**AT1A-3377-1,-2,-5 & -6**  
**SOME COMPONENTS ARE MODIFIED OR REMOVED FOR CLARITY**

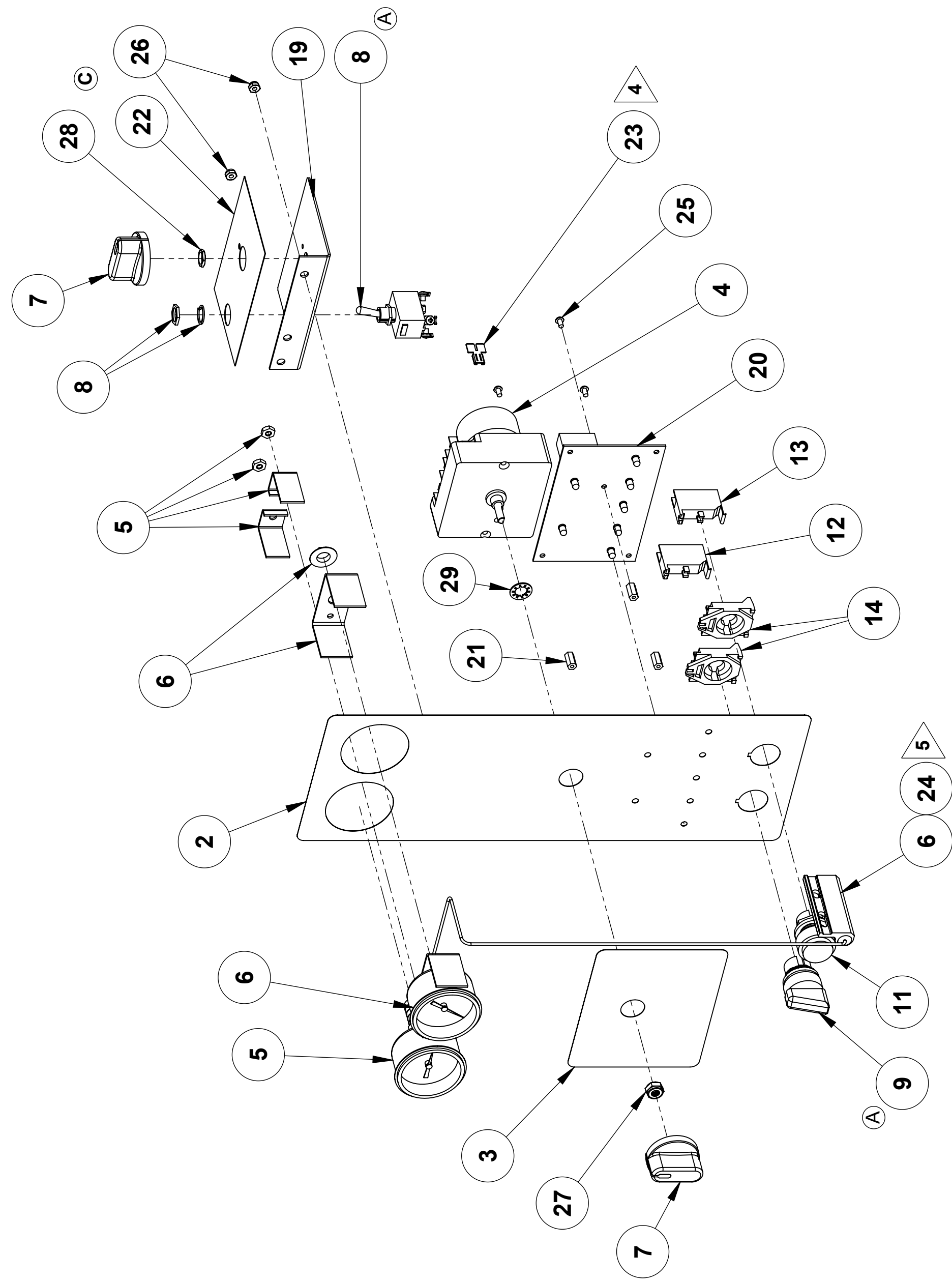


**PRISON SPEC**  
**AT1A-3377-3,-4,-7, & -8**  
**SOME COMPONENTS ARE REMOVED FOR CLARITY**

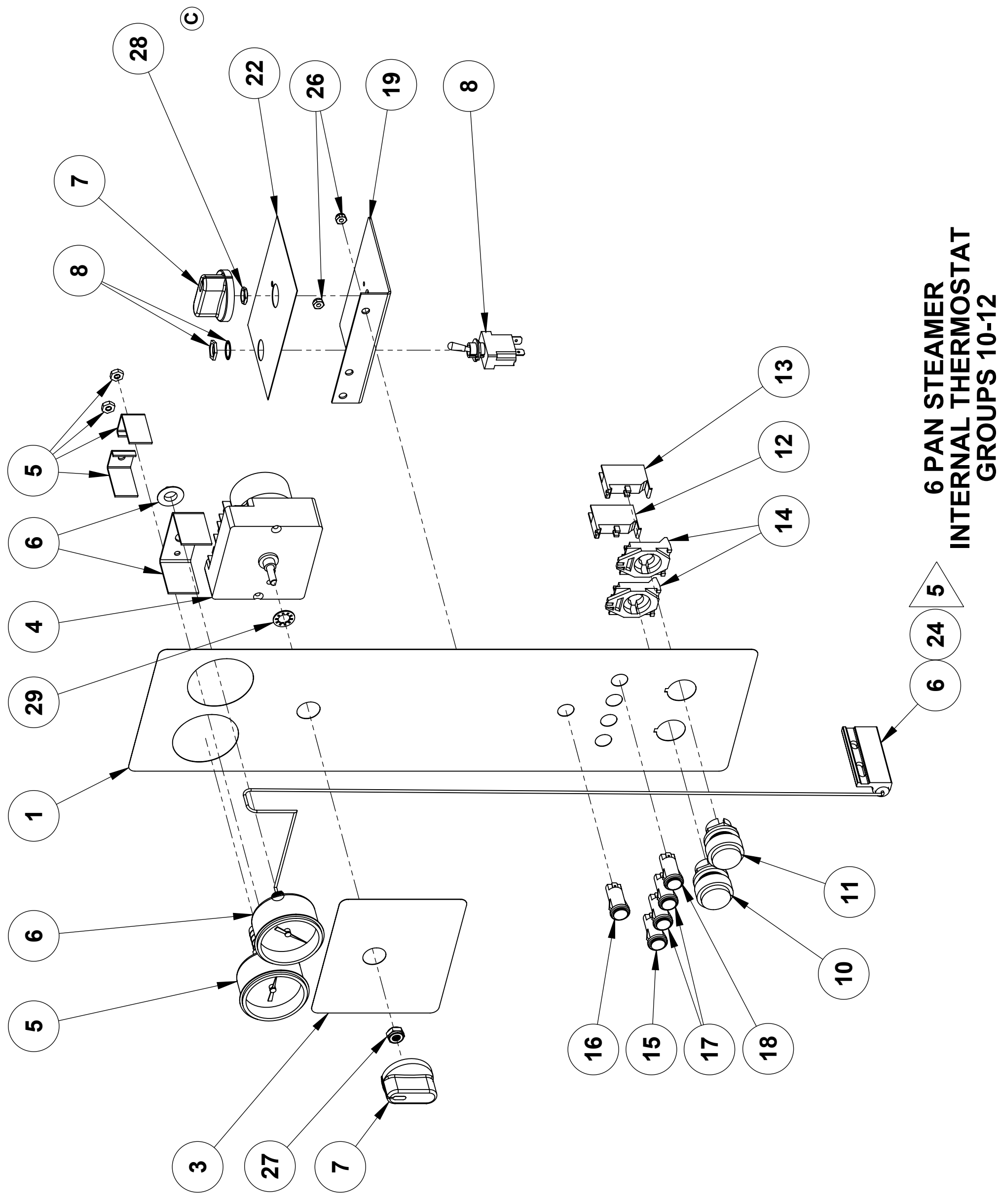




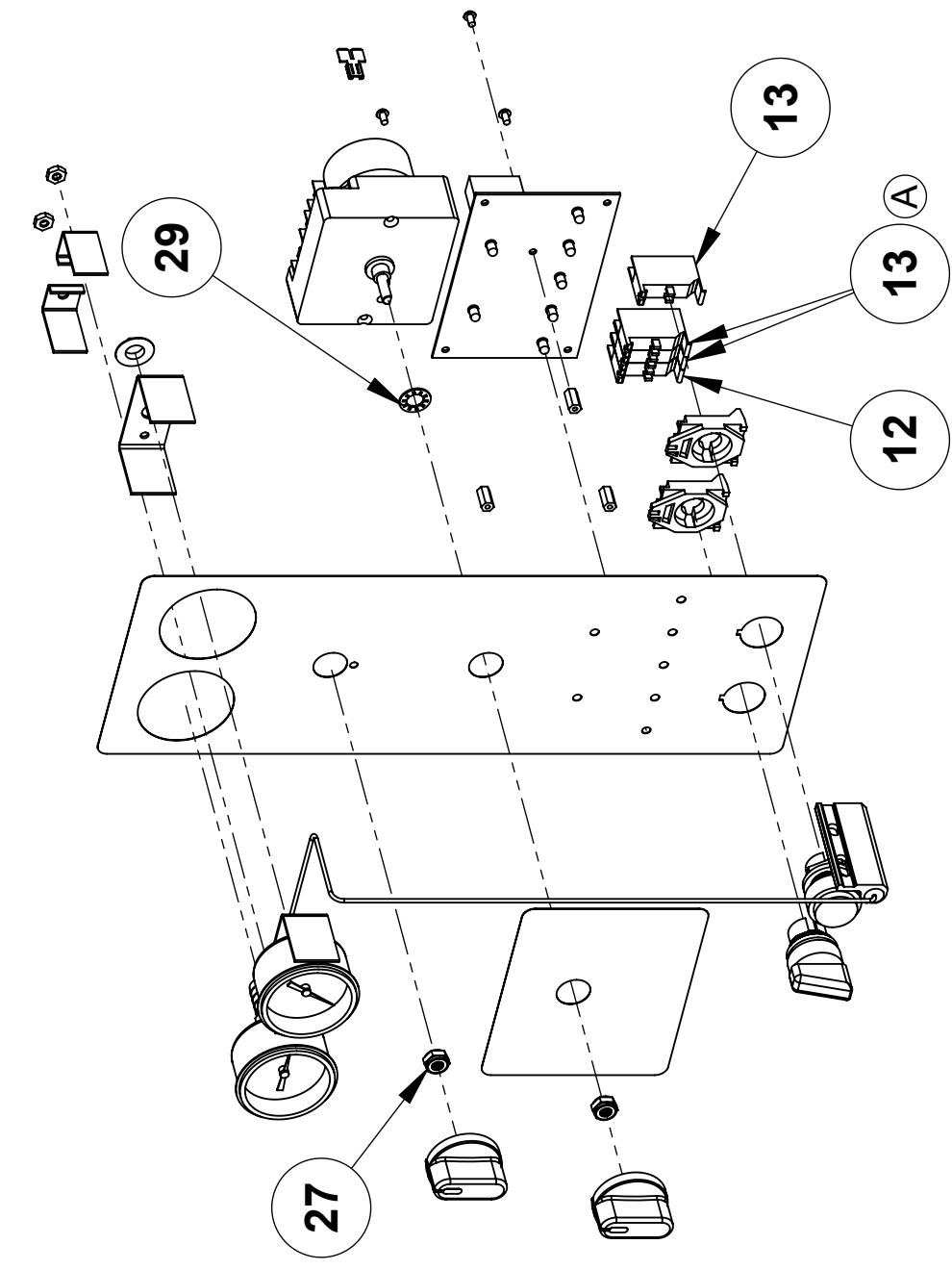




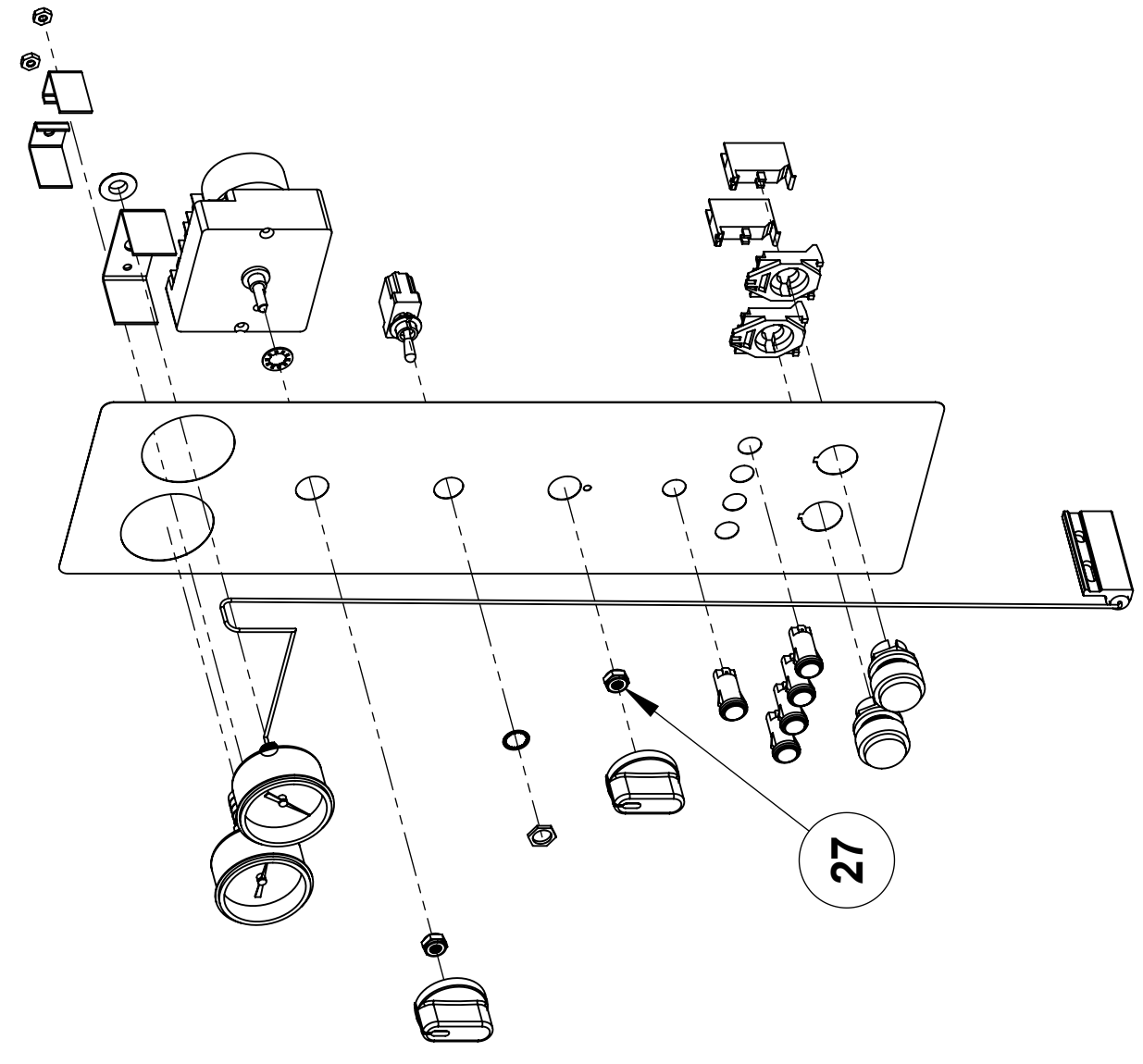
**3 PAN STEAMER  
INTERNAL THERMOSTAT  
GROUPS 4-6**



**6 PAN STEAMER  
INTERNAL THERMOSTAT  
GROUPS 10-12**

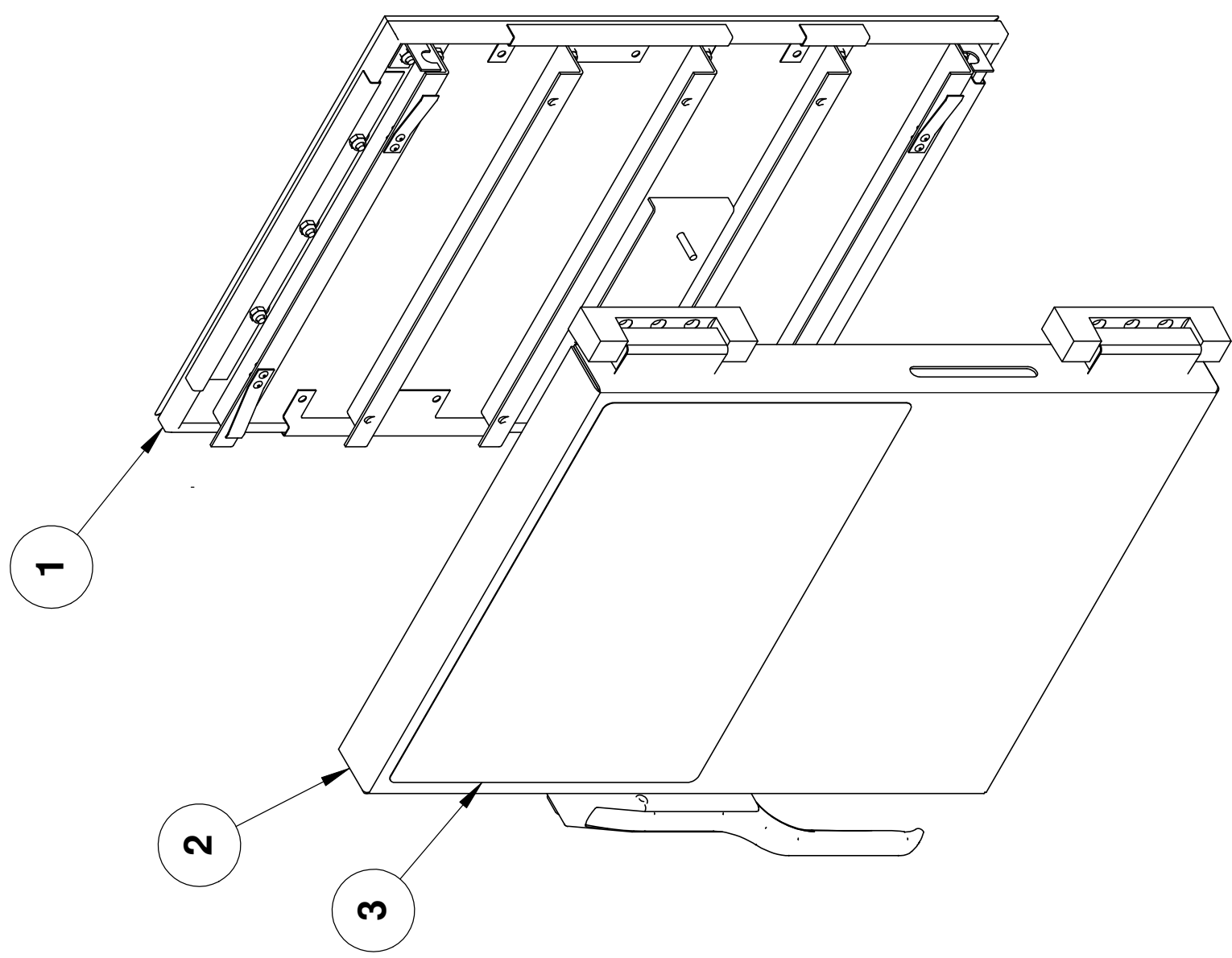


**3 PAN STEAMER  
EXTERNAL THERMOSTAT  
GROUPS 1-3  
OTHERWISE SAME AS GROUPS 4-6**

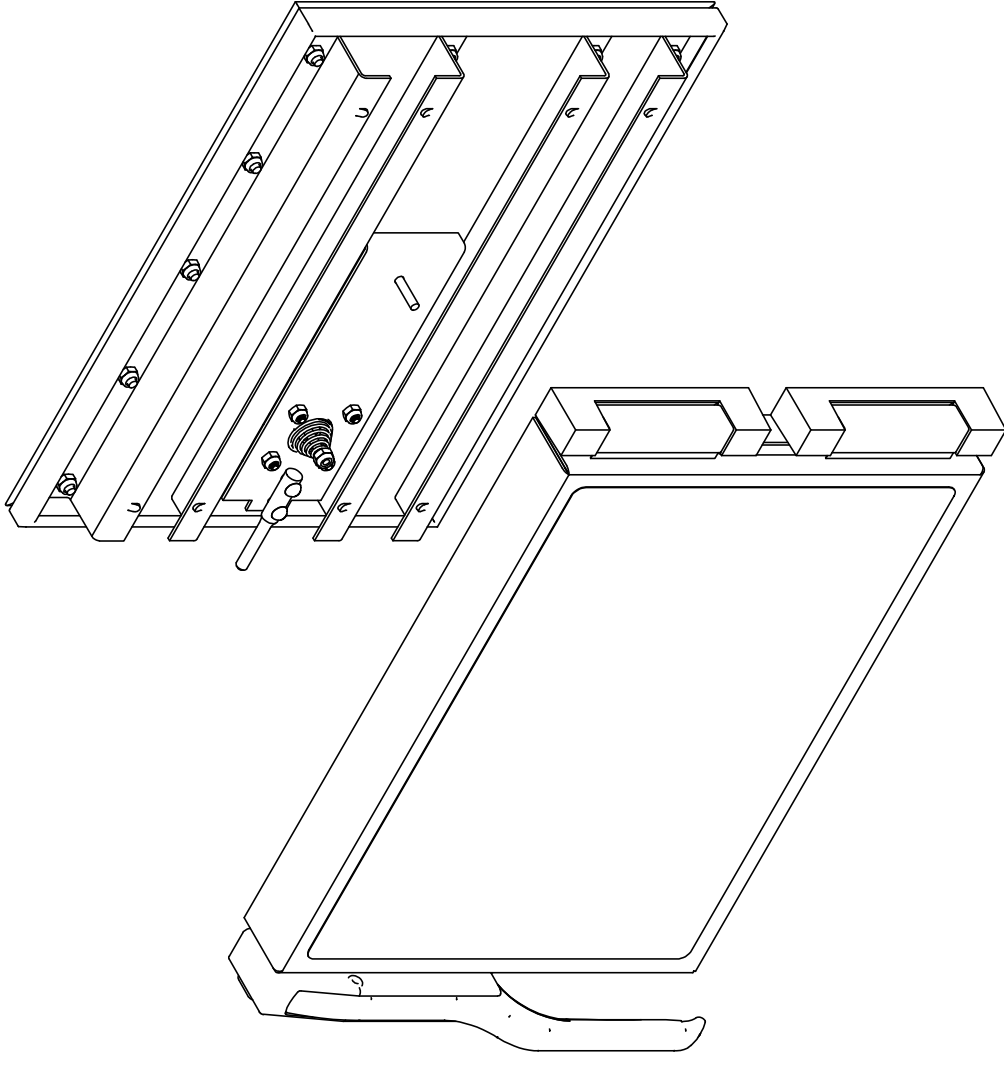


**6 PAN STEAMER  
EXTERNAL THERMOSTAT  
GROUPS 7-9  
OTHERWISE SAME AS GROUPS 10-12**

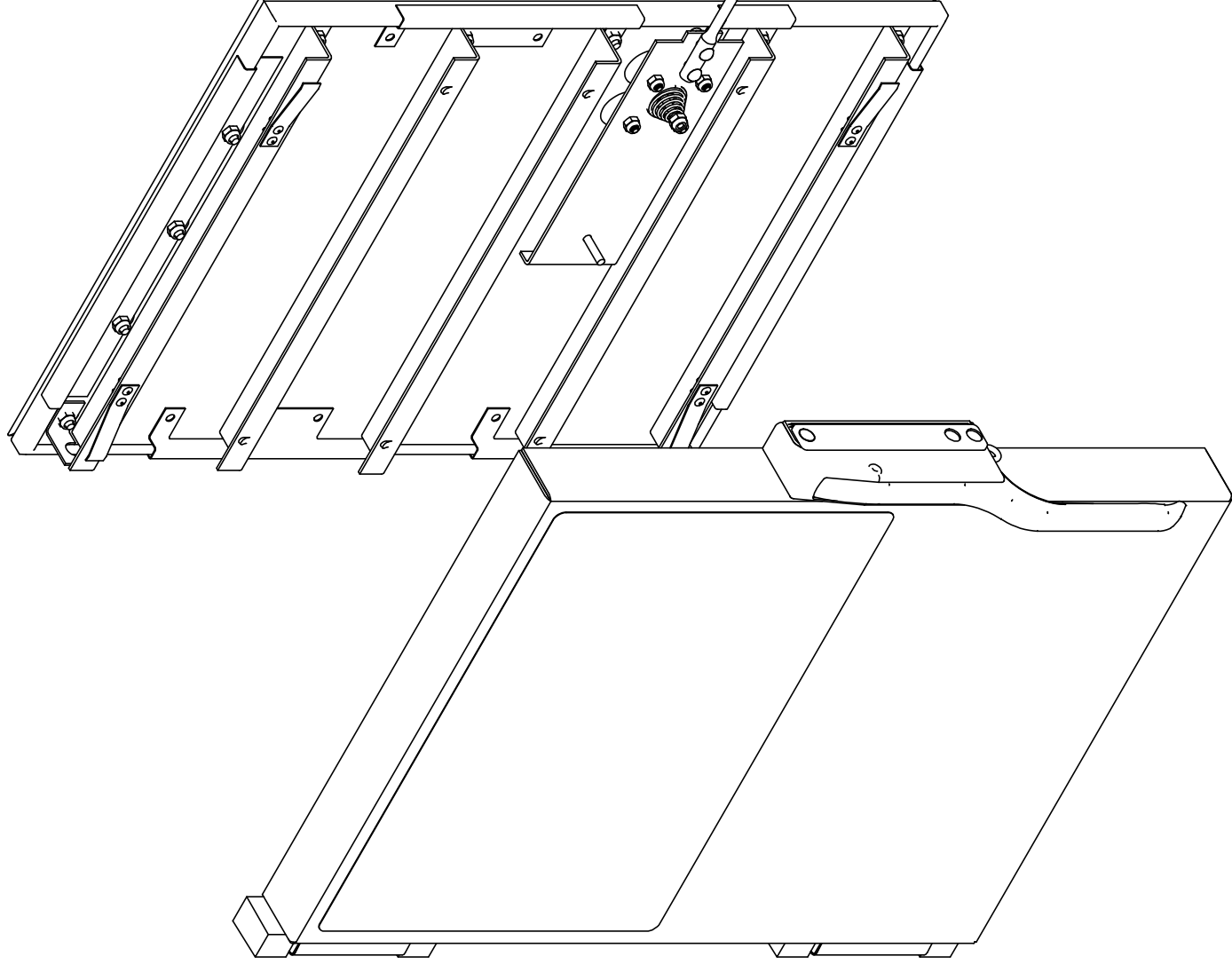
Unless otherwise specified, all dimensions are in inches.		Name	Date	AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825	
Drawn	ALB	10/12/2006	Drawn	ALB	10/12/2006
Checked	LRW	10/12/2006	Checked	LRW	10/12/2006
Project Eng.	LRW	10/12/2006	Project Eng.	LRW	10/12/2006
Material: N/A		Title: MODULE CONTROL PANEL			
Comments: Do Not Scale Drawing		Size: D		Drawing No.: AT1A-3078	
		Finish: N/A		Rev: C	
		Scale: 1:4		ECN: 328	
				Sheet 2 of 2	



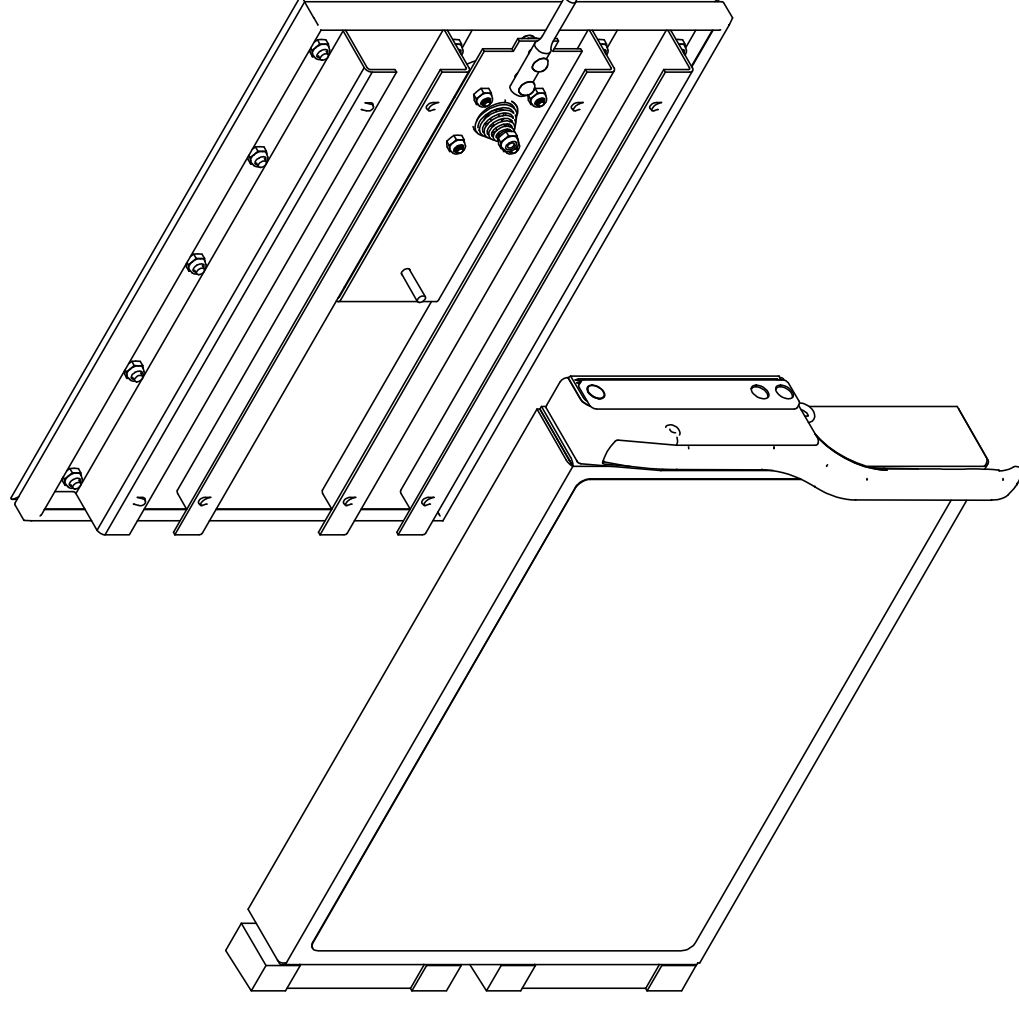
**AT1A-2912-1 & AT1A-2912-5**  
DOOR ASSEMBLY 6 PAN RIGHT HAND



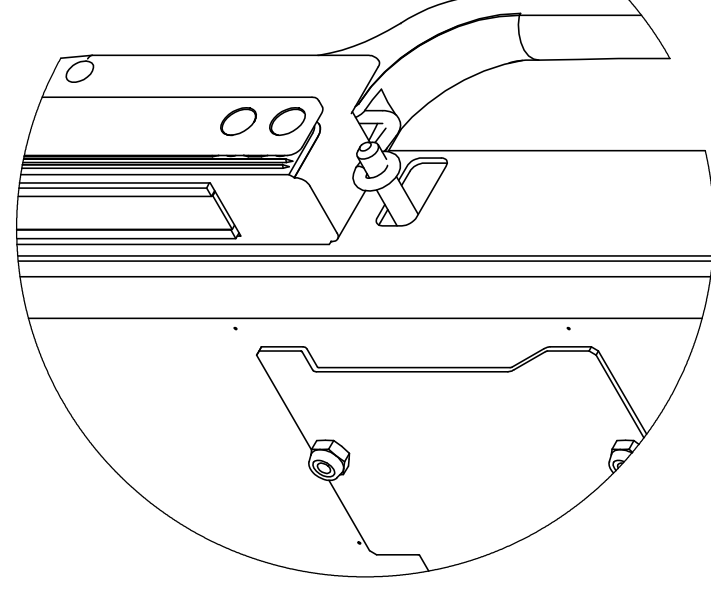
**AT1A-2912-2**  
DOOR ASSEMBLY 3 PAN RIGHT HAND



**AT1A-2912-3 & AT1A-2912-6**  
DOOR ASSEMBLY 6 PAN LEFT HAND



**AT1A-2912-4**  
DOOR ASSEMBLY 3 PAN LEFT HAND



**TYP INNER DOOR (ITEM #1) & OUTER DOOR (ITEM #2) ASSEMBLY**

		PART NUMBER		ITEM		DESCRIPTION	
1	1	1	1	1	1	3	OVERLAY, INSTRUCTIONS, STEAMER
1	-	1	-	1	-	2	OUTER DOOR ASSEMBLY 6 PAN LEFT HAND
-	1	-	-	-	-	2	OUTER DOOR ASSEMBLY 6 PAN RIGHT HAND
-	-	1	-	-	-	2	OUTER DOOR ASSEMBLY 3 PAN LEFT HAND
-	-	-	1	-	-	2	OUTER DOOR ASSEMBLY 6 PAN LEFT HAND
-	-	-	-	1	-	2	OUTER DOOR ASSEMBLY 3 PAN RIGHT HAND
-	-	-	-	-	1	2	OUTER DOOR ASSEMBLY 6 PAN RIGHT HAND
-	-	-	-	-	-	1	INNER DOOR ASSEMBLY 3 PAN LEFT HAND
1	-	-	1	-	-	1	INNER DOOR ASSEMBLY 6 PAN LEFT HAND
-	-	-	-	1	-	1	INNER DOOR ASSEMBLY 3 PAN RIGHT HAND
-	1	-	-	-	-	1	INNER DOOR ASSEMBLY 6 PAN RIGHT HAND

Ⓑ

Ⓑ

Unless otherwise specified:  
Dimensions: Inches  
Bends: 90°  
Tolerances:  
Angular: ±1°  
2 Place Decimal: ±.02  
3 Place Decimal: ±.005  
1 Place Decimal: ±.005  
Material:  
GD&T Per ANSI Y14.5M  
Comments:  
Do Not Scale Drawing

Drawn	ALB	Date	07/14/04
Checked	RP	Project Eng	022305
Project Eng	RP	Material	022305

Name: ALB  
Title: RP

AccuTemp Products, Inc.  
8415 N. Clinton Park  
Fort Wayne, IN 46825

**AccuTemp**

**DOOR ASSEMBLY QUICK RELEASE**

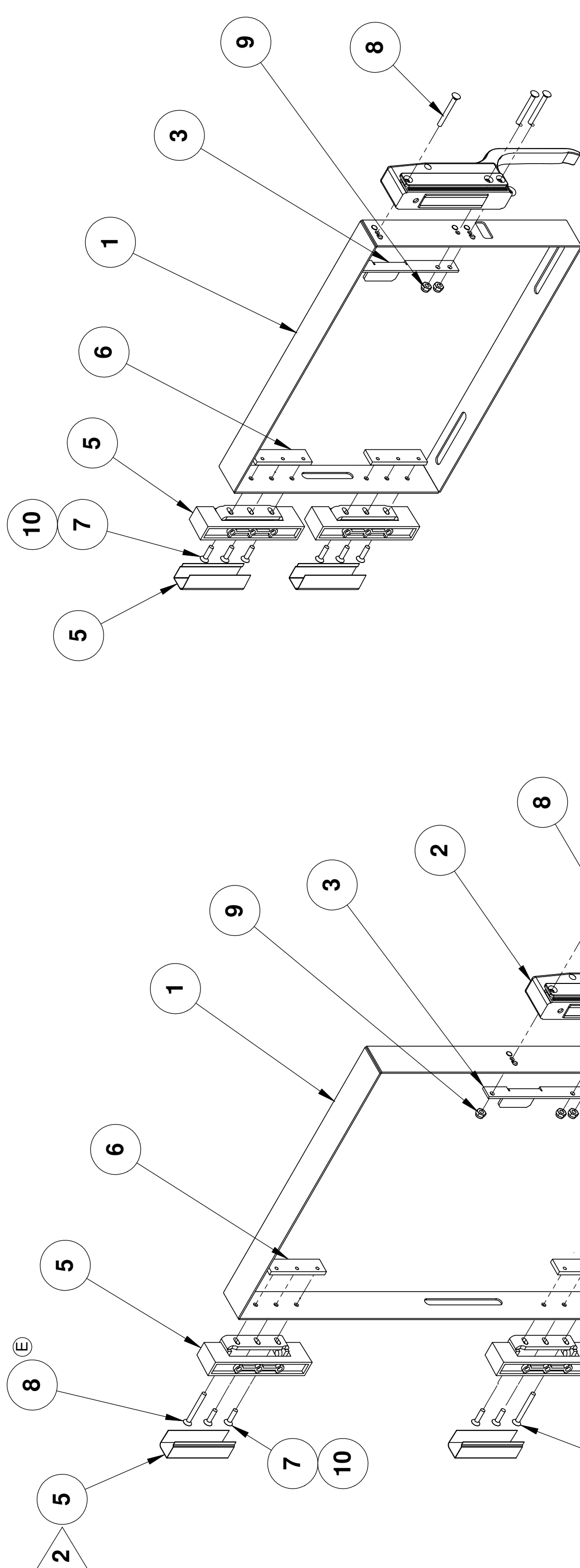
Size: Drawing No.: **AT1A-2912** Rev. **B**

Scale: 1:2 ECN: **AT1A-2912** Sheet 1 of 1

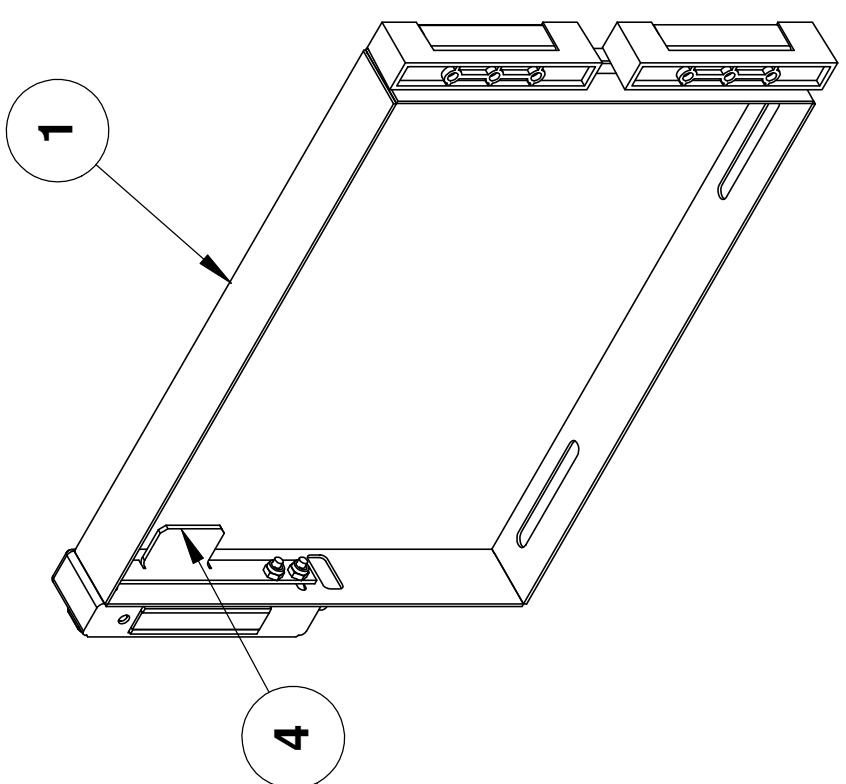
**NOTE:**

1. APPLY ITEM #10 ON ITEM #7 BEFORE ANY ASSEMBLY.
2. REMOVE ITEM #5 COVER FOR AT1A-2428-5 & -6

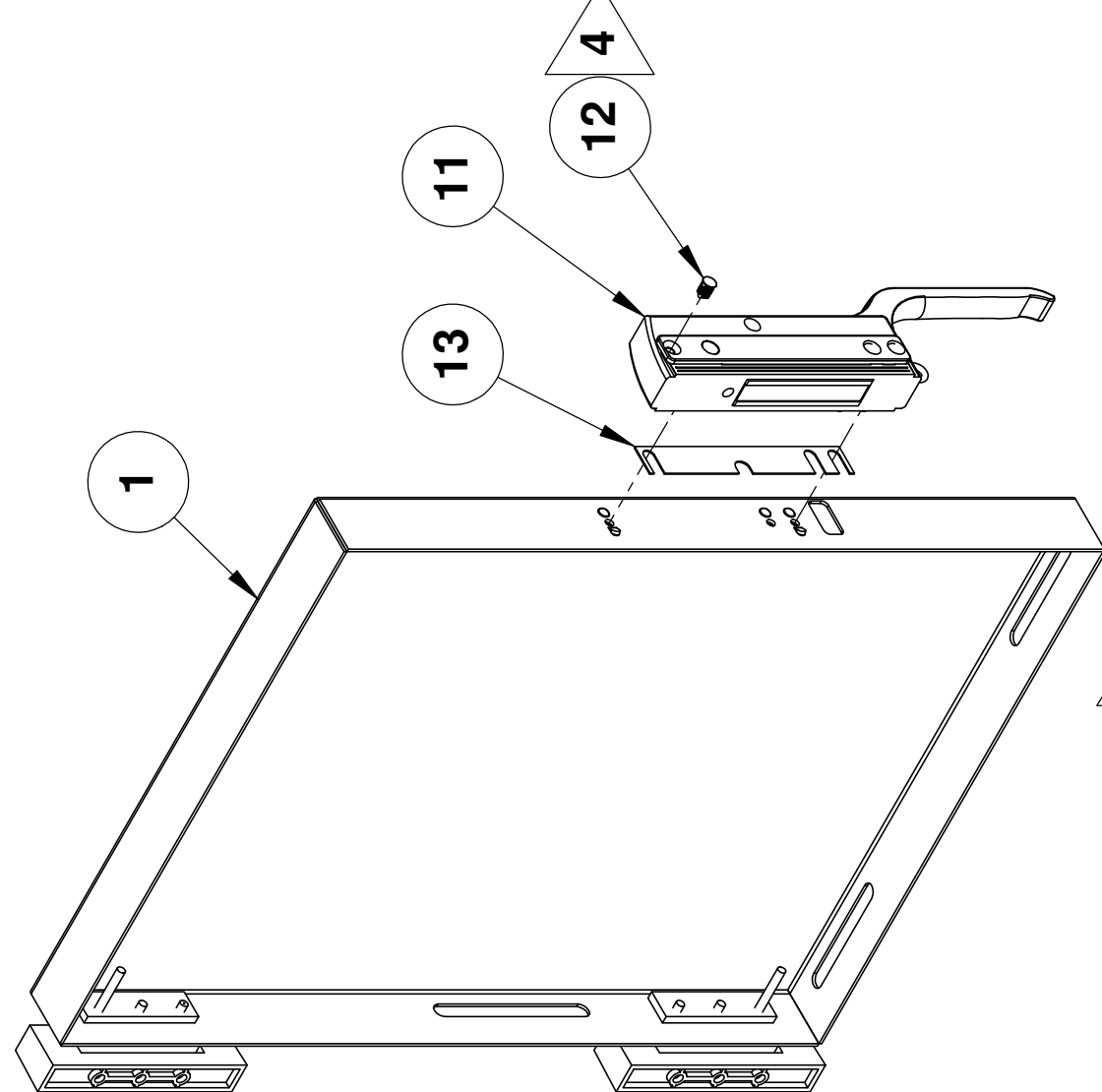
- 3 AT1A-2428-7 IS AN INTERIM REPLACEMENT FOR AT1A-2428-1.
- 4 PUSH ITEM 12 FIRMLY INTO ITEM 11 UNTIL SUB-FLUSH IN COUNTERSUNK HOLE.



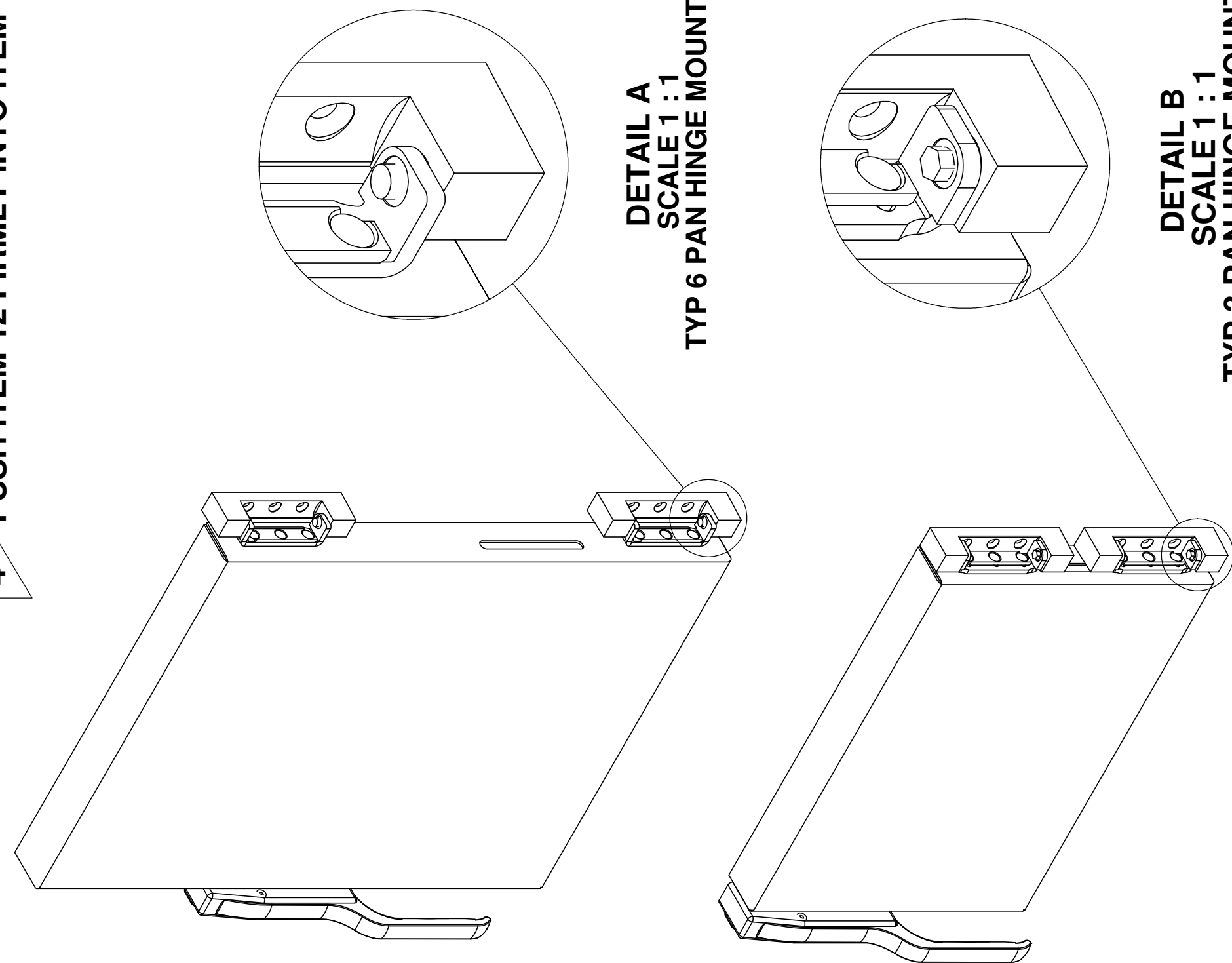
**AT1A-2428-2  
OUTER DOOR ASSEMBLY 3 PAN RIGHT HAND**



**AT1A-2428-4  
OUTER DOOR ASSEMBLY 3 PAN LEFT HAND  
(SAME AS -2 EXCEPT AS SHOWN)**



**AT1A-2428-7  
OUTER DOOR ASSEMBLY 6 PAN RIGHT HAND  
(SAME AS -1, EXCEPT AS SHOWN)**



**DETAIL A  
SCALE 1 : 1  
TYP 6 PAN HINGE MOUNTING**

**DETAIL B  
SCALE 1 : 1  
TYP 3 PAN HINGE MOUNTING**

QTY	AT1A-2428-7	AT1A-2428-6	AT1A-2428-5	AT1A-2428-4	AT1A-2428-3	AT1A-2428-2	AT1A-2428-1	PART NUMBER	ITEM NO.	Description
1	1	1	1	1	1	1	1	AT1M-3523-1	13	SPACER, LATCH
1	1	1	1	1	1	1	1	AT0F-3537-1	12	BARBED PUSH FASTENER
1	1	1	1	1	1	1	1	AT1A-3536-1	11	LATCH HANDLE ASSEMBLY, INTERIM
3	3	3	3	3	3	3	3	AT0H-3065-1	10	THREAD LOCKER LIQUID 243
5	5	5	5	5	5	5	5	AT0F-2691-41011	9	NUT, #10-24 x 1 3/4" FLAT HD MACHINE
5	5	5	5	5	5	5	5	AT0F-2061-41140	8	SCREW, #10-24 x 2" DRL SPAN FLT HD MACH
4	4	4	4	4	4	4	4	AT0F-3480-41166	8	SCREW, #10-24 x 3/4" FLAT HD MACHINE
4	4	4	4	4	4	4	4	AT0F-3480-41066	7	SCREW, #10-24 x 3/4" FLAT HD MACHINE
2	2	2	2	2	2	2	2	AT0F-2061-41060	7	SCREW, #10-24 x 3/4" FLAT HD MACHINE
2	2	2	2	2	2	2	2	AT1M-2689-1	6	HINGE MOUNTING PLATE
2	2	2	2	2	2	2	2	AT1H-2058-2	5	HINGE, STEAMER DOOR
1	1	1	1	1	1	1	1	AT1M-3046-2	4	LATCH MOUNTING PLATE LEFT HAND
1	1	1	1	1	1	1	1	AT1M-3046-1	3	LATCH MOUNTING PLATE RIGHT HAND
1	1	1	1	1	1	1	1	AT1A-2644-2	2	LATCH HANDLE ASSEMBLY
1	1	1	1	1	1	1	1	AT1M-2434-4	1	OUTER DOOR PANEL 3 PAN LEFT HAND
1	1	1	1	1	1	1	1	AT1M-2434-3	1	OUTER DOOR PANEL 6 PAN LEFT HAND
1	1	1	1	1	1	1	1	AT1M-2434-2	1	OUTER DOOR PANEL 3 PAN RIGHT HAND
1	1	1	1	1	1	1	1	AT1M-2434-1	1	OUTER DOOR PANEL 6 PAN RIGHT HAND

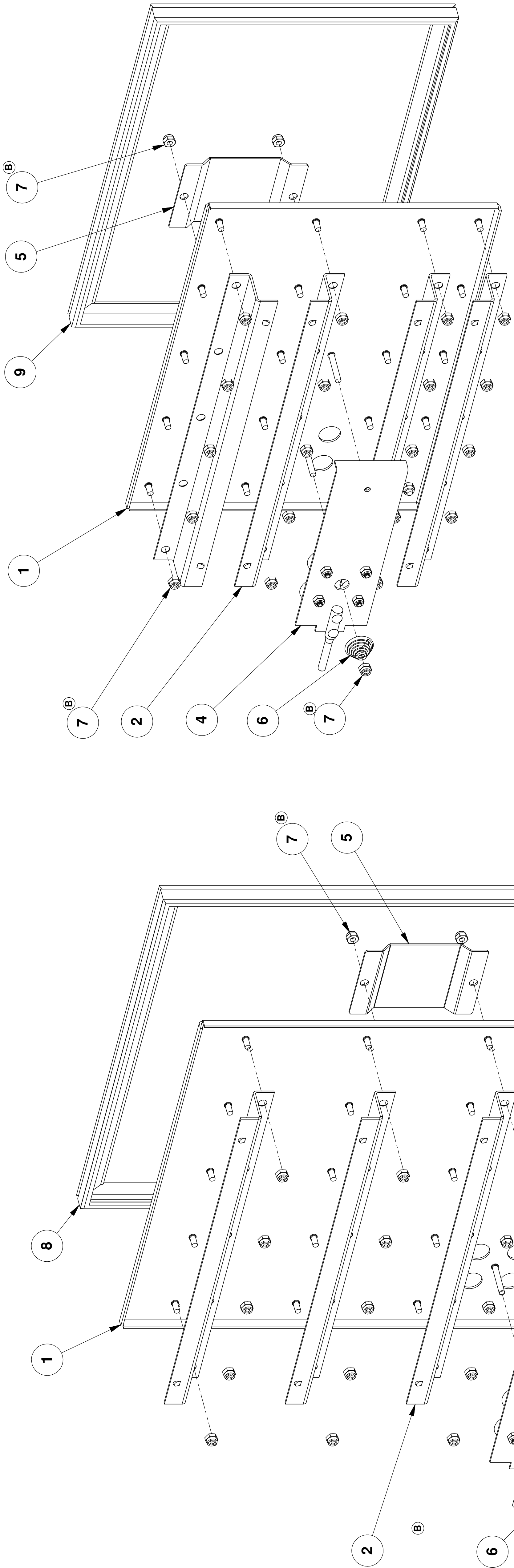
Unless otherwise specified, Dimensions: Inches  
 Tolerances:  
 Angular: ±1°  
 2 Place Decimal: ±.02  
 3 Place Decimal: ±.005  
 1 Place: ±.005  
 1/16: ±.005  
 1/32: ±.005  
 1/64: ±.005  
 GD&T Per ANSI Y14.5M  
 Comments:  
 Do Not Scale Drawing

Name: ALB  
 Date: 2/2/2005  
 Checked: RP  
 Project/Eng: RP  
 Title: 2/2/2005

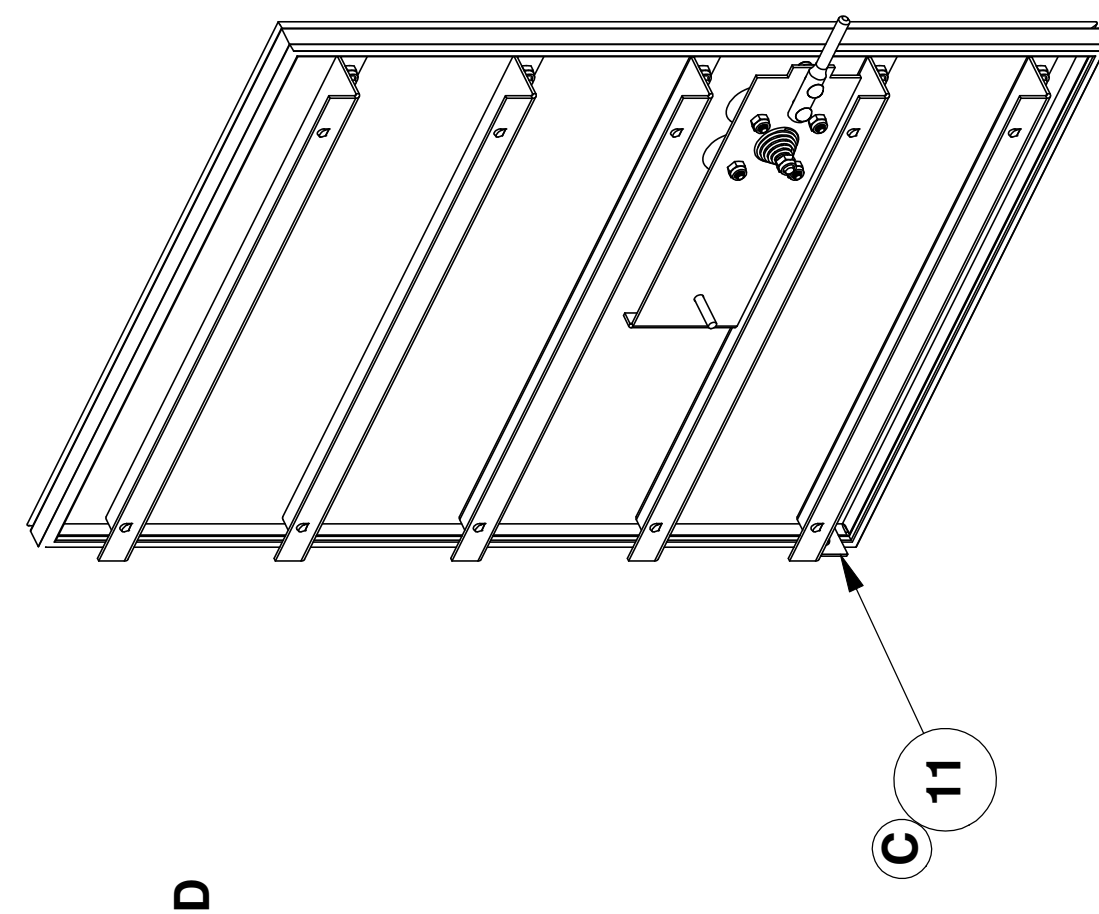
AccuTemp Products, Inc.  
 8415 N. Clinton Park  
 Fort Wayne, IN 46825

**OUTER DOOR ASSEMBLY  
 QUICK RELEASE**

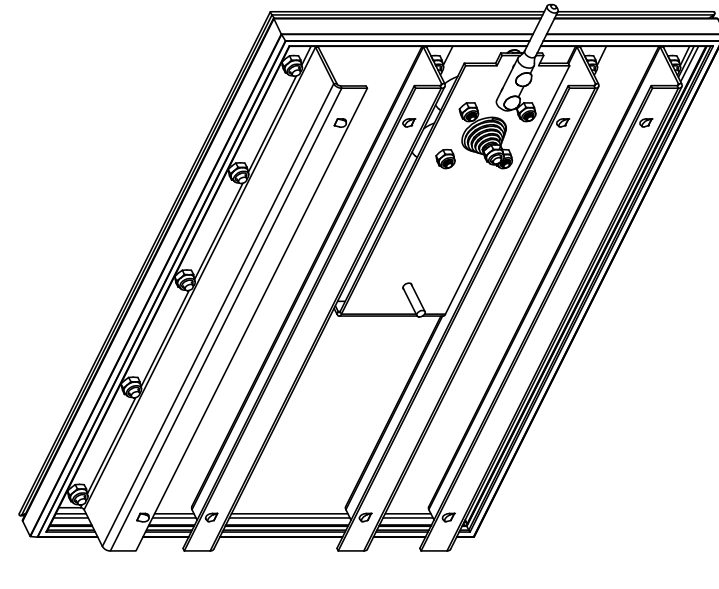
Size: Drawing No.: **D** AT1A-2428  
 Rev: **I**  
 Scale: 1:2 ECN: ECN 364  
 Sheet 1 of 1



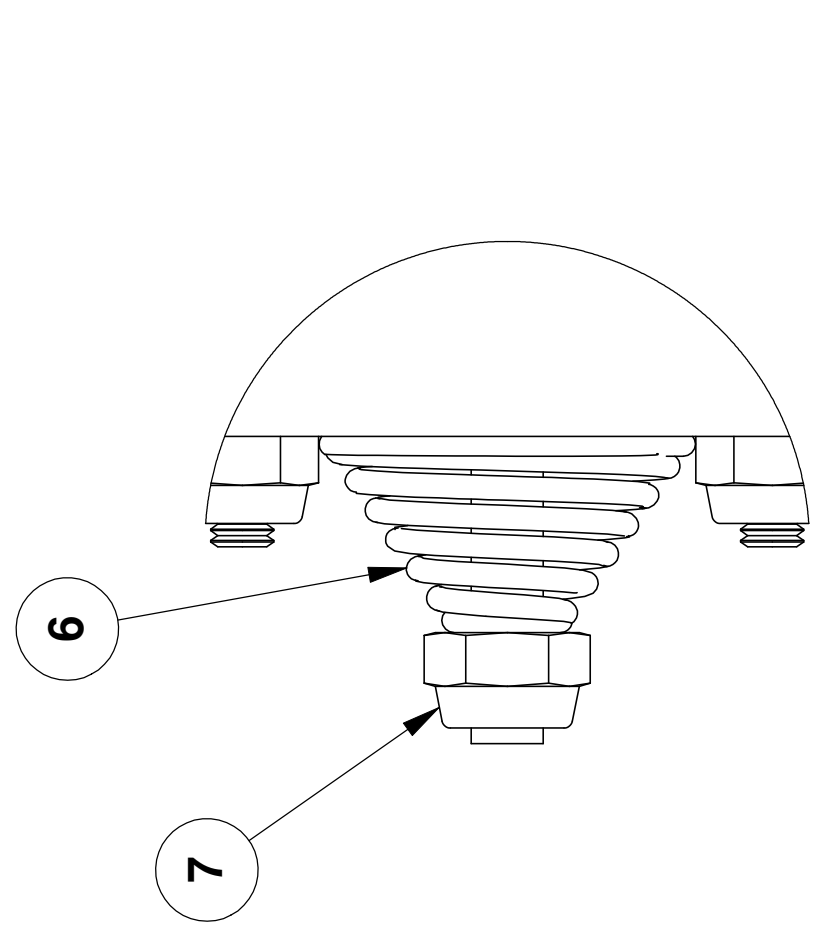
**AT1A-2426-2  
INNER DOOR ASSEMBLY 3 PAN RIGHT HAND**



**AT1A-2426-3  
INNER DOOR ASSEMBLY 6 PAN LEFT HAND  
(SAME AS -1 EXCEPT AS SHOWN)**



**AT1A-2426-4  
INNER DOOR ASSEMBLY 3 PAN LEFT HAND  
(SAME AS -2 EXCEPT AS SHOWN)**



**NUT (ITEM #6) TOP SURFACE TO BE FLUSH PLUS 1/2 ± 1/4 TURNS WITH WELD STUD END**

ITEM NO.	PART NUMBER	DESCRIPTION
1	AT1A-2426-6	INNER DOOR GASKET (6 PAN)
2	AT1A-2426-5	SPRING, INNER DOOR
3	AT1A-2426-4	BLIND RIVET
4	AT1A-2426-3	RETAINER, SIDE DOOR GASKET
5	AT1A-2426-2	RETAINER, DOOR GASKET
6	AT1A-2426-1	RETAINER, SIDE SMALL DOOR GASKET
7	AT1A-2426-1	BRACKET, DOOR
8	AT1A-2426-1	BRACKET, DOOR
9	AT1A-2426-1	INNER DOOR GASKET (3 PAN)
10	AT1A-2426-1	INNER DOOR GASKET (6 PAN)
11	AT1A-2426-1	NUT, #10-24 WAXED NYLOC
12	AT1A-2426-1	COMPRESSION SPRING
13	AT1A-2426-1	VALVE COVER
14	AT1A-2426-1	Z BRACKET, INNER DOOR
15	AT1A-2426-1	Z BRACKET, INNER DOOR
16	AT1A-2426-1	INNER DOOR WELDMENT 6 PAN LEFT HAND
17	AT1A-2426-1	INNER DOOR WELDMENT 6 PAN RIGHT HAND
18	AT1A-2426-1	INNER DOOR WELDMENT 3 PAN LEFT HAND
19	AT1A-2426-1	INNER DOOR WELDMENT 3 PAN RIGHT HAND
20	AT1A-2426-1	INNER DOOR WELDMENT 6 PAN LEFT HAND
21	AT1A-2426-1	INNER DOOR WELDMENT 6 PAN RIGHT HAND

Unless otherwise specified:  
 Dimensions: Inches  
 Bends: 90°  
 Tolerances:  
 Angular: ±1°  
 2 Place Decimal: ±.02  
 3 Place Decimal: ±.005  
 1 Place: ±.005  
 1/25 Micro Inches  
 GD&T Per ANSI Y14.5M  
 Comments:  
 Do Not Scale Drawing

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 8415 N. Clinton Park  
 Fort Wayne, IN 46825

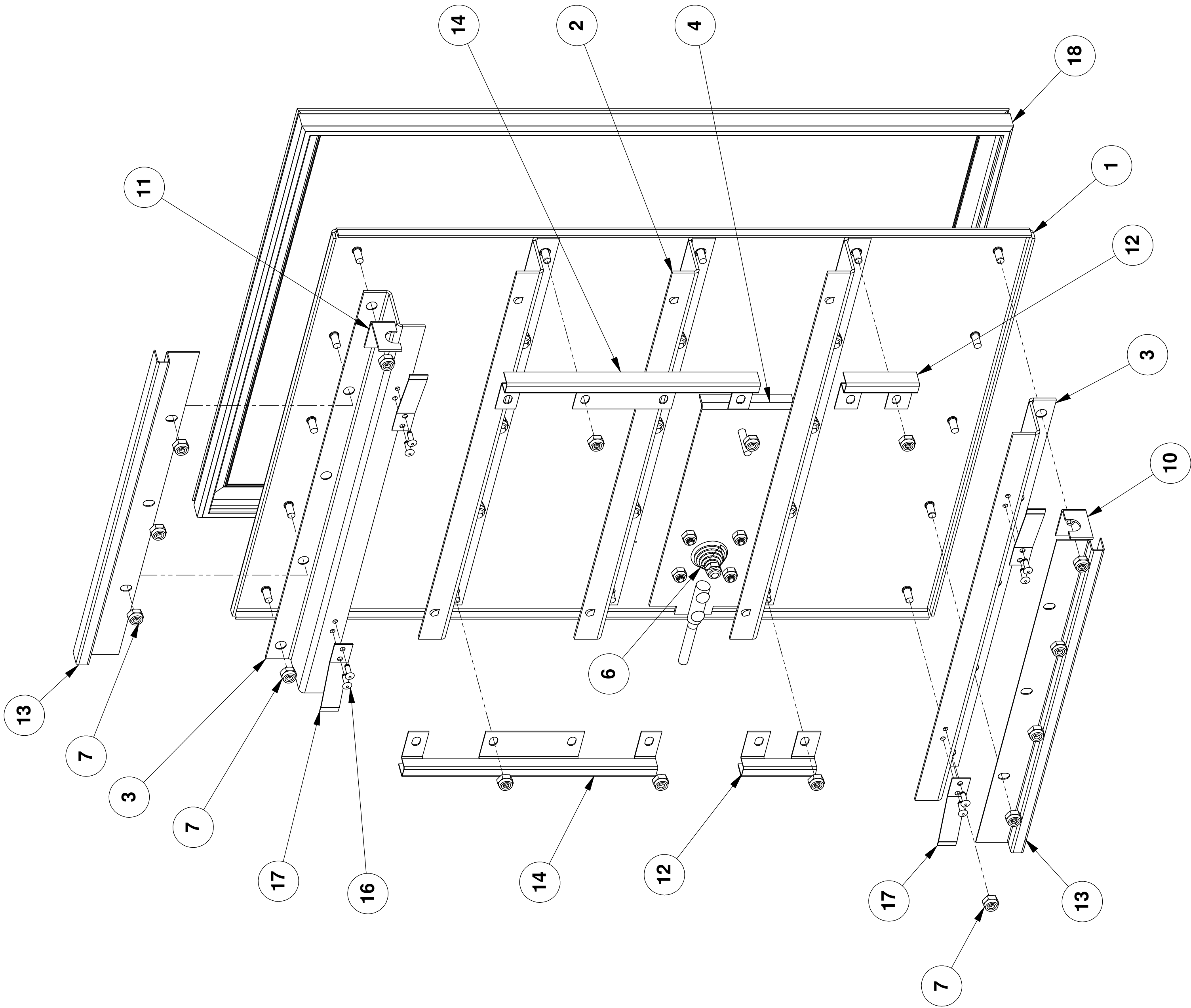
Inner Door Assembly  
 Quick Release

Size: Drawing No.: AT1A-2426  
 Rev: E

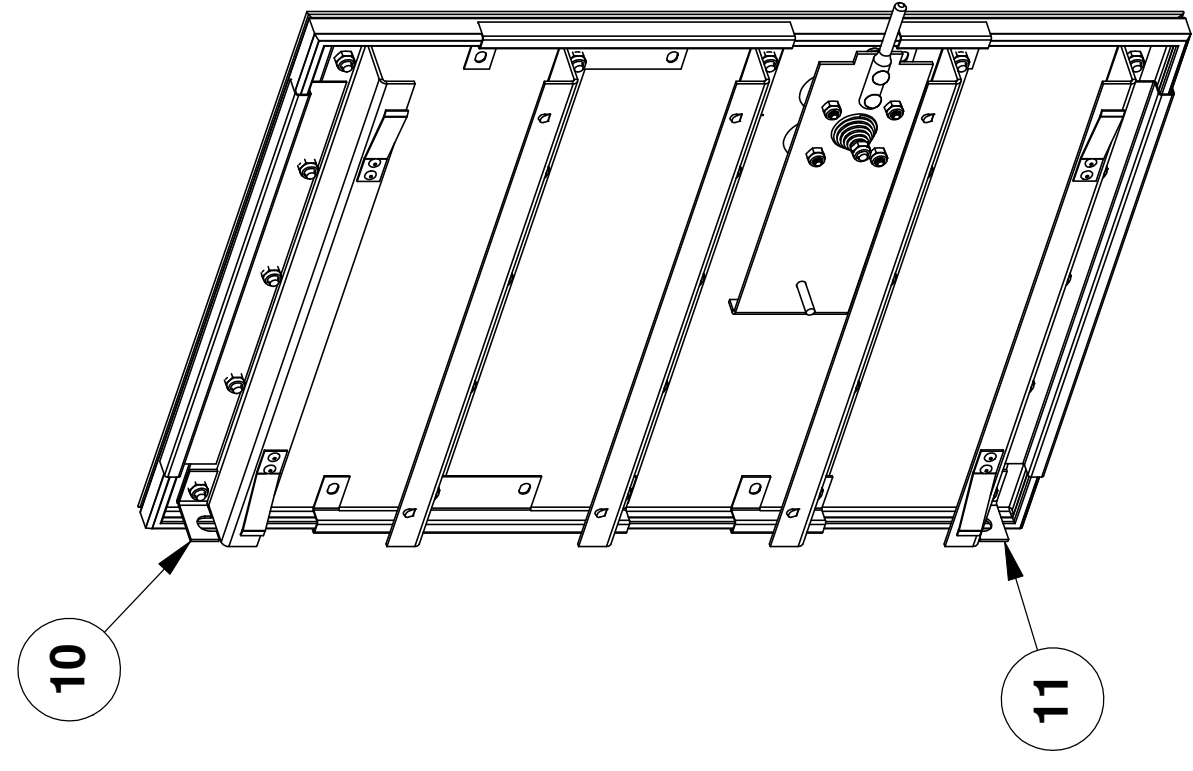
Name: ALB 02/29/05  
 Checked: RP 02/29/05  
 Project Eng: RP 02/29/05

Finish: N/A  
 Do Not Scale Drawing

Scale: 1:1 ECN: 030  
 Sheet 1 of 2



**AT1A-2426-5**  
**INNER DOOR ASSEMBLY 6 PAN RIGHT HAND**  
**OTHERWISE SAME AS AT1A-2426-1**



**AT1A-2426-6**  
**INNER DOOR ASSEMBLY 6 PAN LEFT HAND**  
**OTHERWISE SAME AS AT1A-2426-5**

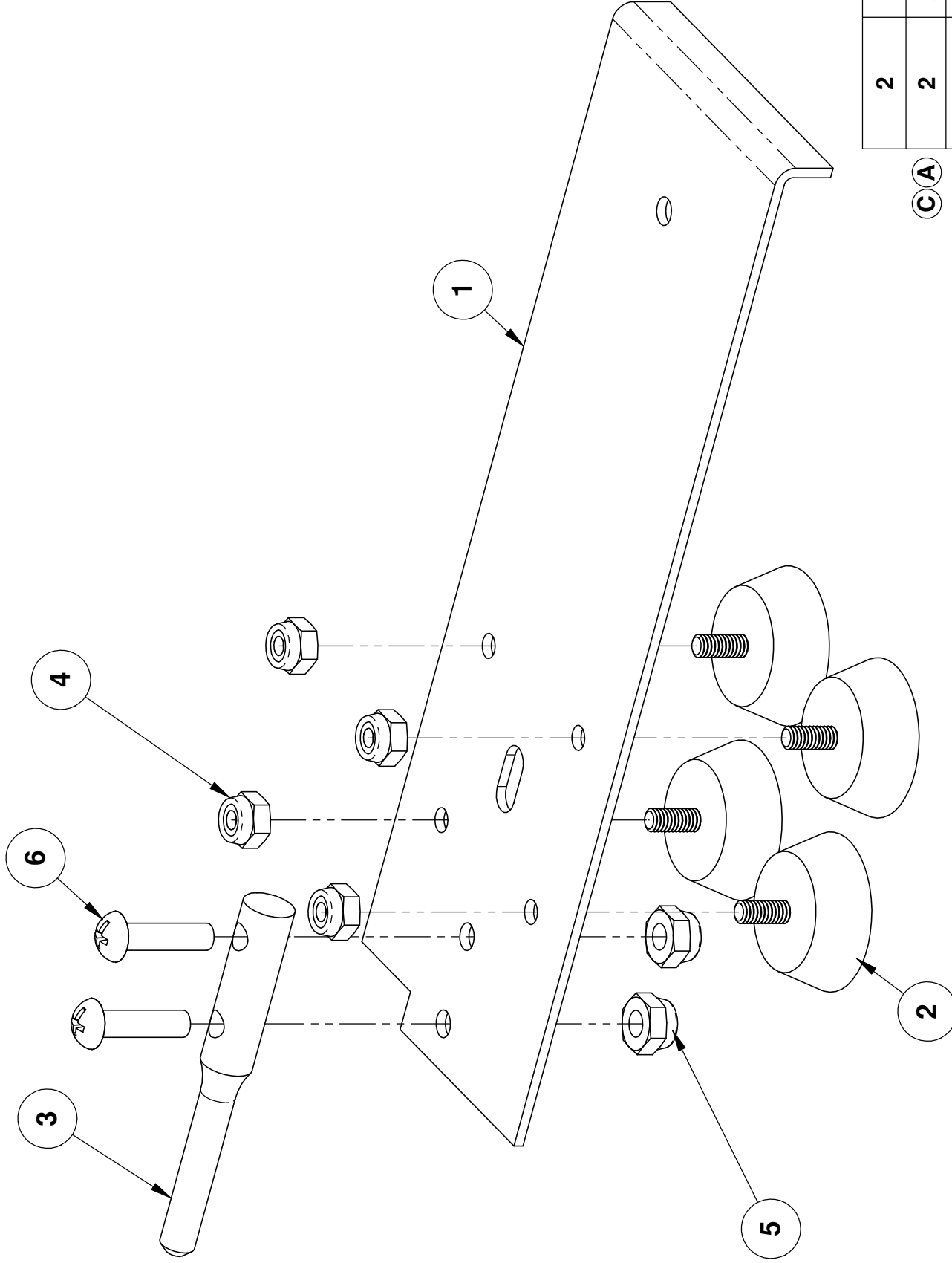
Unless otherwise specified, dimensions in inches		Name	Date
Bends: 90°	Drawn	ALB	02/29/05
Tolerances:	Checked	RP	02/29/05
Angular: ±1°	Project Eng	RP	02/29/05
2 Place Decimal: ±.02	Material:		
1 Place Decimal: ±.005	Finish:	N/A	
1/16" = .005	Comments:		
1/32" = .0025			
1/64" = .00125			
GD&T Per ANSI Y14.5M			
Do Not Scale Drawing			

AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825	
<b>AccuTemp</b>	
<b>INNER DOOR ASSEMBLY</b>	
<b>QUICK RELEASE</b>	
Size: Drawing No.:	Rev.:
<b>D</b> AT1A-2426	<b>E</b>
Scale: 1:2	ECN: 030
Sheet 2 of 2	

**NOTE:**

- ASSEMBLE ITEM #2 AND ITEM #4 TILL ITEM #4 TOUCHES AND SET FIRMLY WITH ITEM #1. ONCE THIS POSITION IS ACHIEVED, DO NOT OVER TORQUE ITEM #4



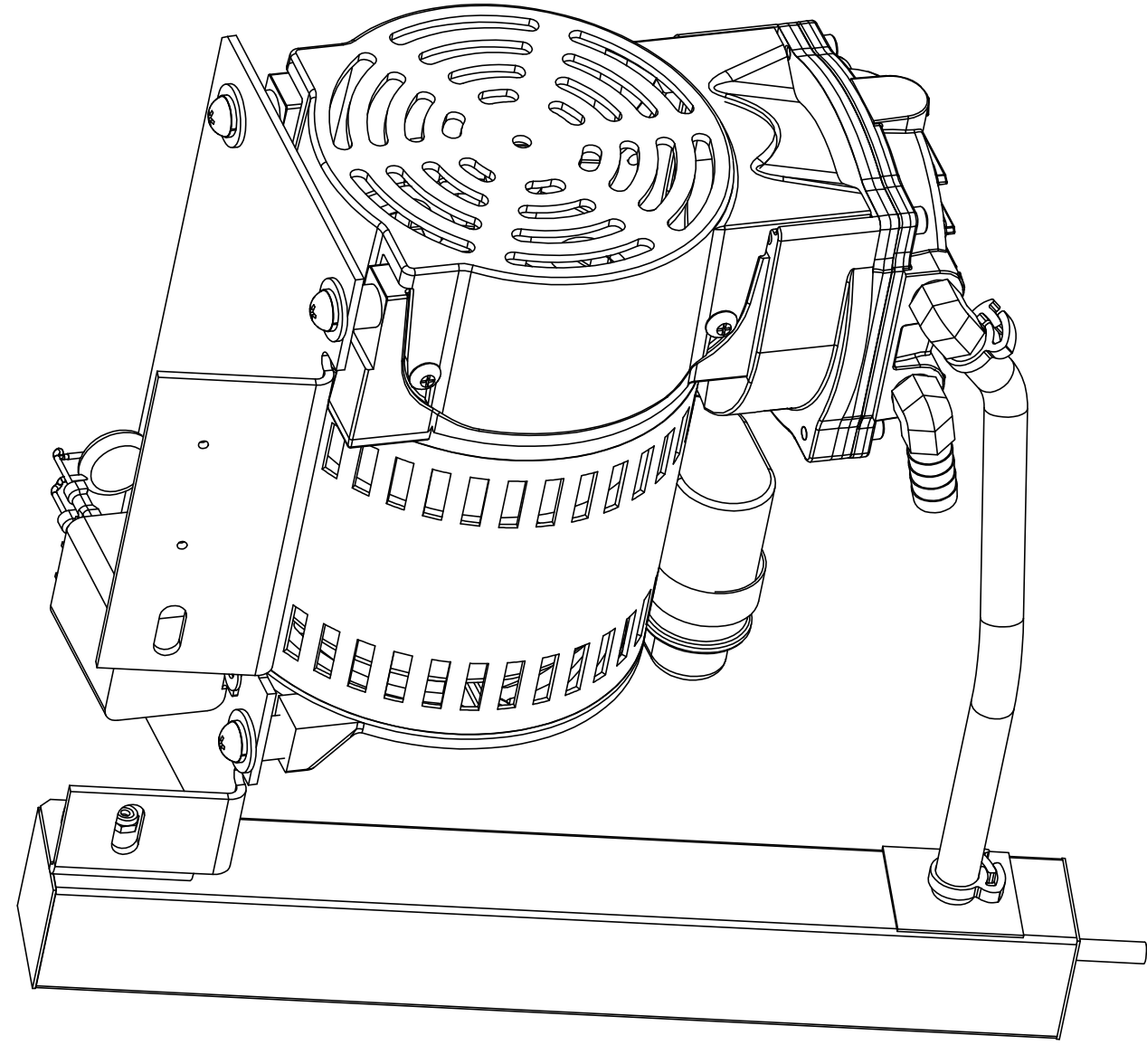
**AT1A-2427-1**

QTY.	PART NO.	ITEM	DESCRIPTION
2	<b>AT0F-2755-41060</b>	6	SCREW, #10-24UNC X 3/4 PHILIPS ROUND HEAD MACHINE
2	<b>AT0F-2691-41011</b>	5	NUT, #10-24 WAXED NYLOC
4	<b>AT0F-2691-31011</b>	4	NUT, #8-32 WAXED NYLOC
1	<b>AT1M-2734-1</b>	3	DOOR PIN, QUICK RELEASE
4	<b>AT1G-1830-1</b>	2	SEAL, QUICK RELEASE DOOR
1	<b>AT1M-2430-1</b>	1	VALVE BRACKET, QUICK REL. DOOR

Drawn		Name	Date
JAH		JAH	10/09/03
Checked		Name	Date
RP		RP	02/16/04
Proj. Engr.		Name	Date
RP		RP	02/16/04
Material:		N/A	
Finish:		N/A	

Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 T.I.R ±.005 √125 Micro Inches GD&T Per ANSI Y14.5M		AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
Comments: Do Not Scale Drawing		AccuTemp <b>VALVE BRACKET ASSY.</b>
Size: <b>B</b>	Drawing No.: <b>AT1A-2427</b>	Rev. <b>C</b>
Scale: 1:1	EDR: 030	Sheet 1 of 1



**NOTES:**

- 1 STRIP GREEN GROUND WIRE AND ADD SPECIFIED RING TERMINAL.
- 2 STRIP BLUE & WHITE WIRE LEADS AND ADD SPECIFIED TERMINALS AND MOV ASSY.
- 3 FOR 6 PAN STEAMER WIRING DETAILS SEE SCHEMATIC AT1T-2988. FOR 3 PAN STEAMER WIRING DETAILS SEE SCHEMATIC AT1T-2622.
- 4 ATTACH LABEL SHOWING "CR3" MARKING TO TOP OF RELAY (AT0E-2825).
- 5. APPLY THREAD SEALANT TO 90° ELBOWS BEFORE MOUNTING TO VACUUM PUMP.

AR	AR	AT0H-3102-1	19	PIPE THREAD SEALANT
4	4	AT0F-2691-21002	18	NUT, #6-32 NYLOC
4	4	AT0F-1922-50002	17	WASHER, 1/4" HELICAL SPRING LOCK
4	4	AT0F-1052-51002	16	WASHER 1/4 TYPE B PLAIN
2	2	AT0F-1052-21002	15	WASHER #6 TYPE B PLAIN
4	4	AT0F-2755-51082	14	SCREW, 1/4-20UNC X 1 PHILIPS ROUND HEAD MACHINE
2	2	AT0F-2755-21042	13	SCREW, #6-32UNC X 1/2 PHILIPS ROUND HEAD MACHINE
2	2	AT0P-2714-1	12	1/4" HOSE CLAMP
1	1	AT0E-2680-11	11	18-22 AWG INSULATED RING TERMINAL 1/4 STUD
2	2	AT0E-2699-4	10	QD TERMINAL FEMALE INSULATED 14-16 AWG .187 x .020 TAB
1	1	AT0P-2867-2	9	90° ELBOW 1/4 NPT X 1/2 BARB
1	1	AT0P-2867-1	8	90° ELBOW 1/4 NPT X 1/4 BARB
1	1	AT0E-2825-3	7	GENERAL PURPOSE RELAY 208/240V
-	-	AT0E-2825-2	7	GENERAL PURPOSE RELAY 240VAC
4	4	AT1M-2664-1	6	SPACER, HEATER
1	1	AT1E-2991-1	5	VACUUM PUMP, GAST
1	1	AT0A-2736-1	4	MOV- TERMINALS ASSEMBLY
1	1	AT1P-2558-15	3	HOSE, Ø 1/4 SILICONE
1	1	AT1A-2984-1	2	SQUARE TUBE MUFFLER ASSEMBLY
1	1	AT1M-2993-1	1	VACUUM PUMP BRKT, GAST

QTY	AT1A-3099-1	PART NUMBER	ITEM	DESCRIPTION
1	AT1A-3099-2			

AT1A-3099-1 & AT1A-3099-2

AccuTemp Products, Inc.  
8415 N. Clinton Pk.  
Fort Wayne, IN 46825

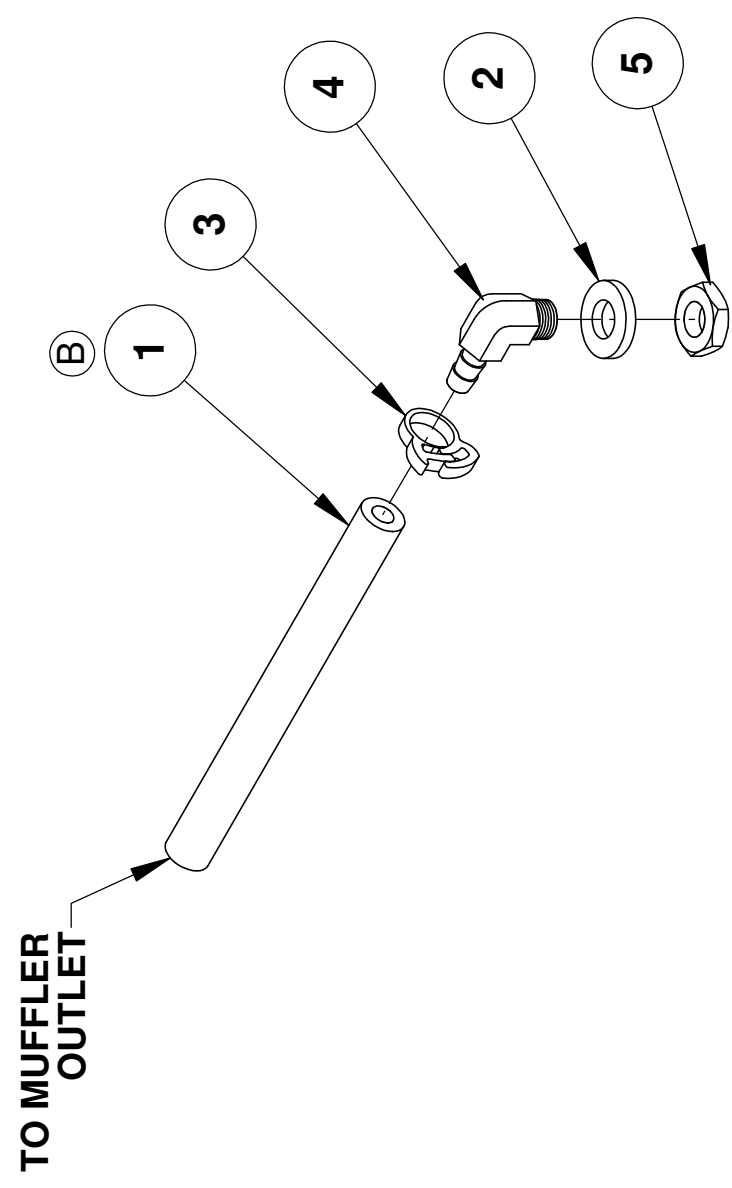
AccuTemp

Unless otherwise specified:  
Dimensions: inches  
Bends: 90°  
Tolerances:  
Angular: ±1°  
2 Place Decimal: ±.02  
3 Place Decimal: ±.005  
Material:  
GD&T Per ANSI Y14.5M  
Comments:  
Do Not Scale Drawing

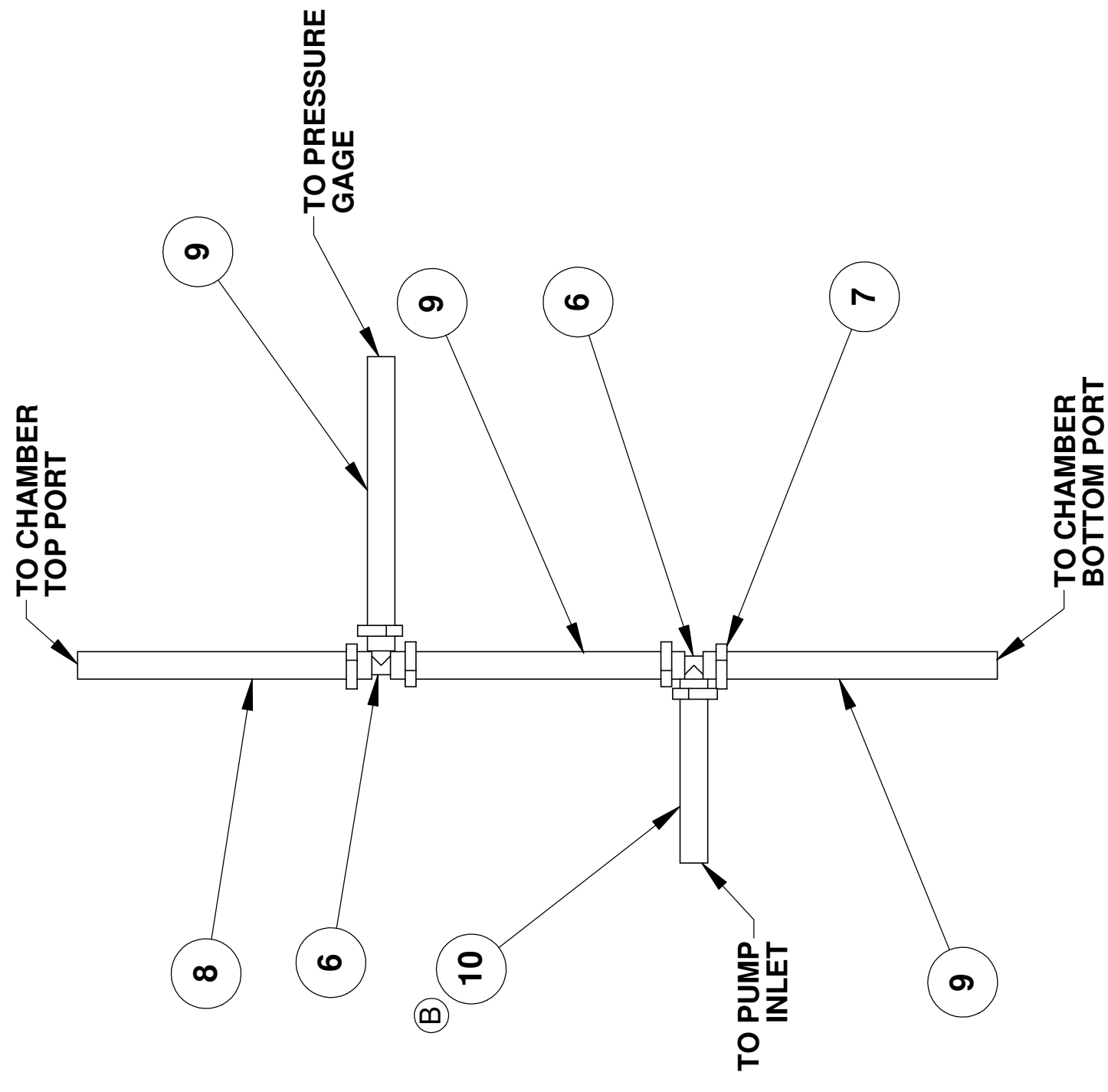
Name: AR  
Date: 3/22/2008  
Drawn: AR  
Checked: AR  
Project Eng: LNW  
Title: 3/22/2008

ASSY, GAST VACUUM PUMP MUFFLER

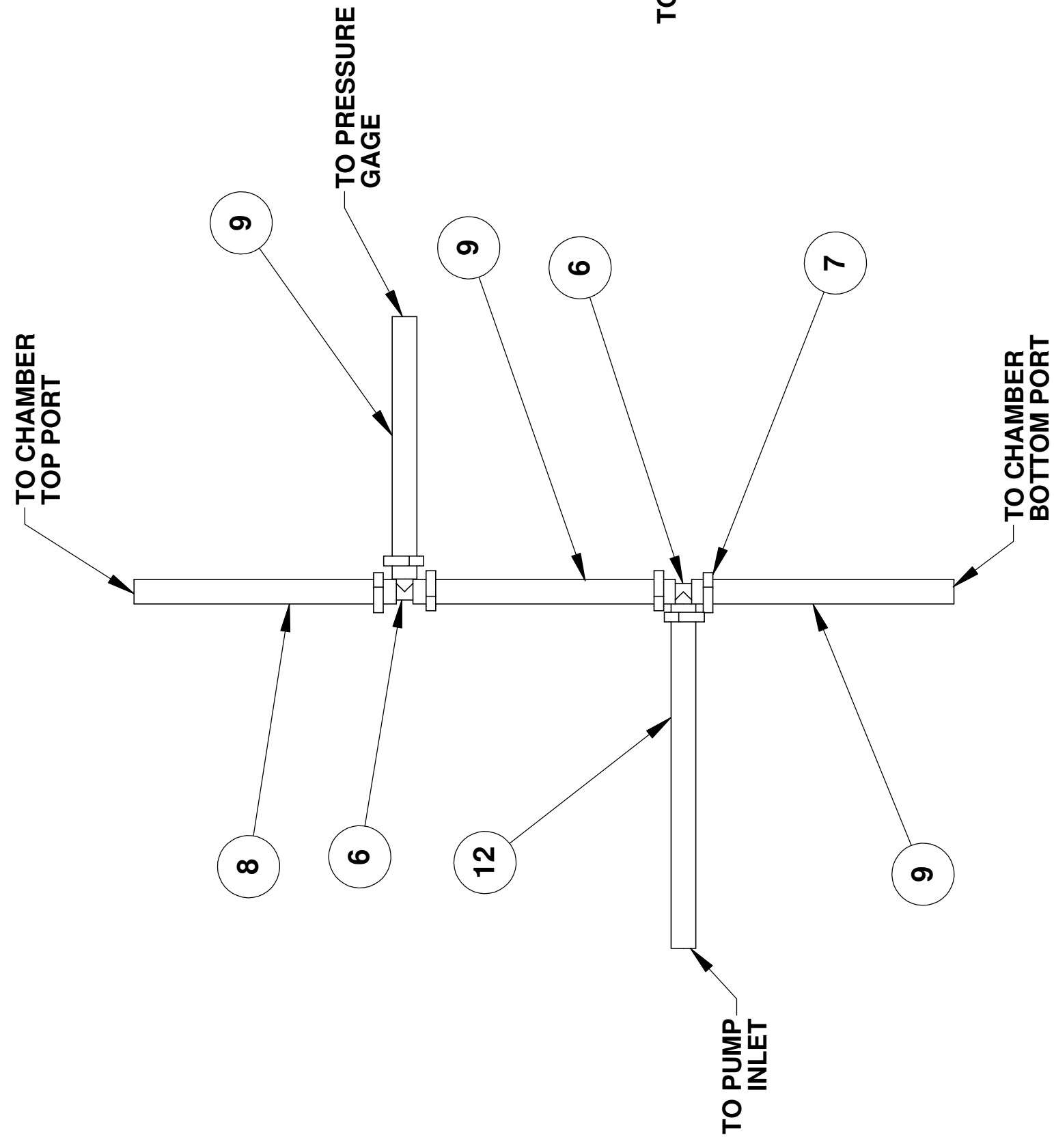
Rev: C  
Drawing No: AT1A-3099  
Size: D  
Scale: 1:2 EDR: 124  
Sheet 1 of 1



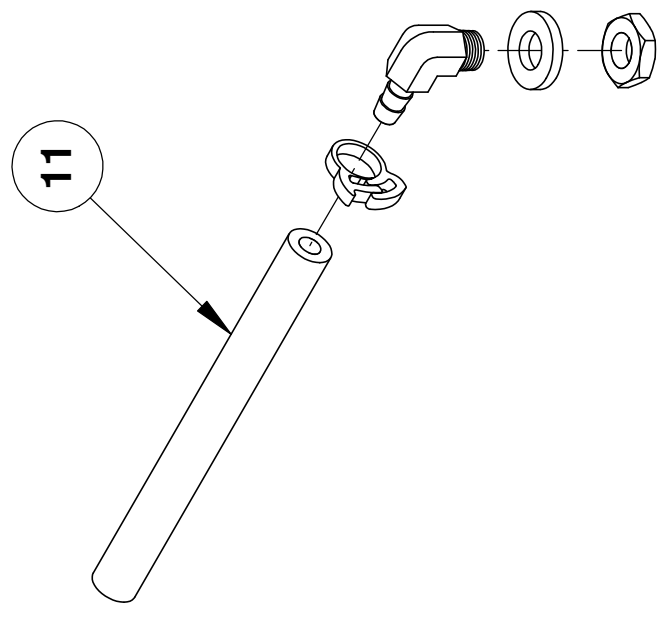
AT1A-3066-1



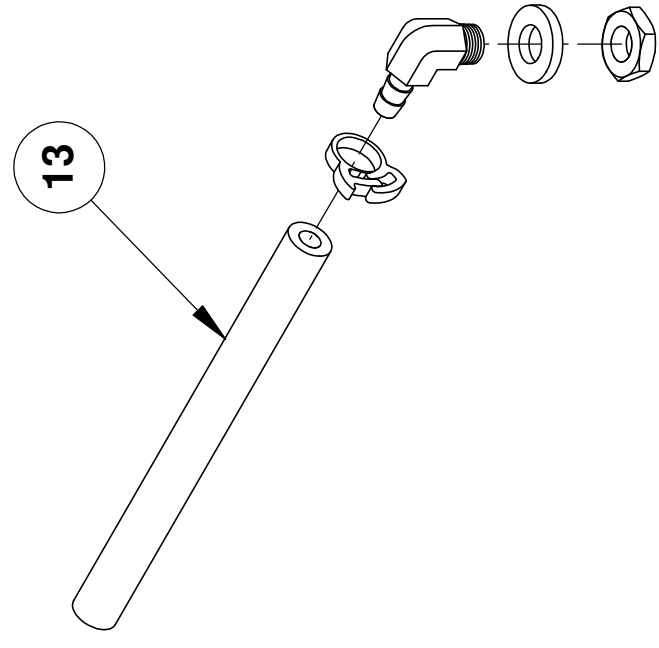
AT1A-3066-2



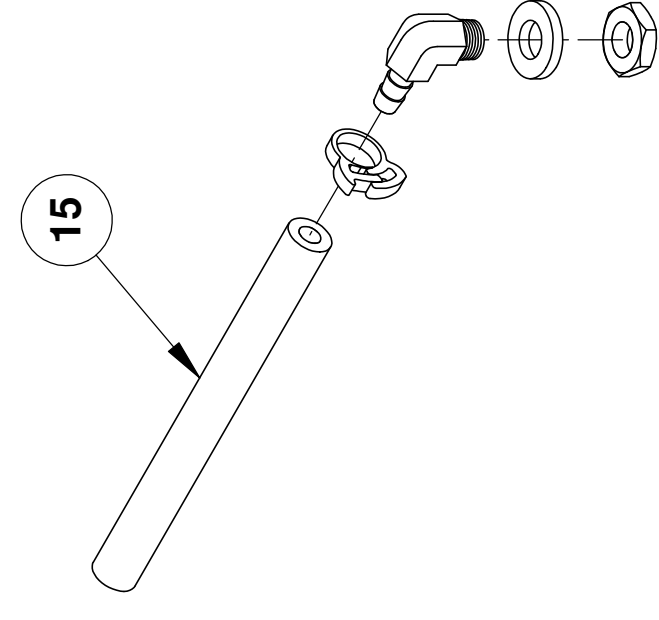
AT1A-3066-6



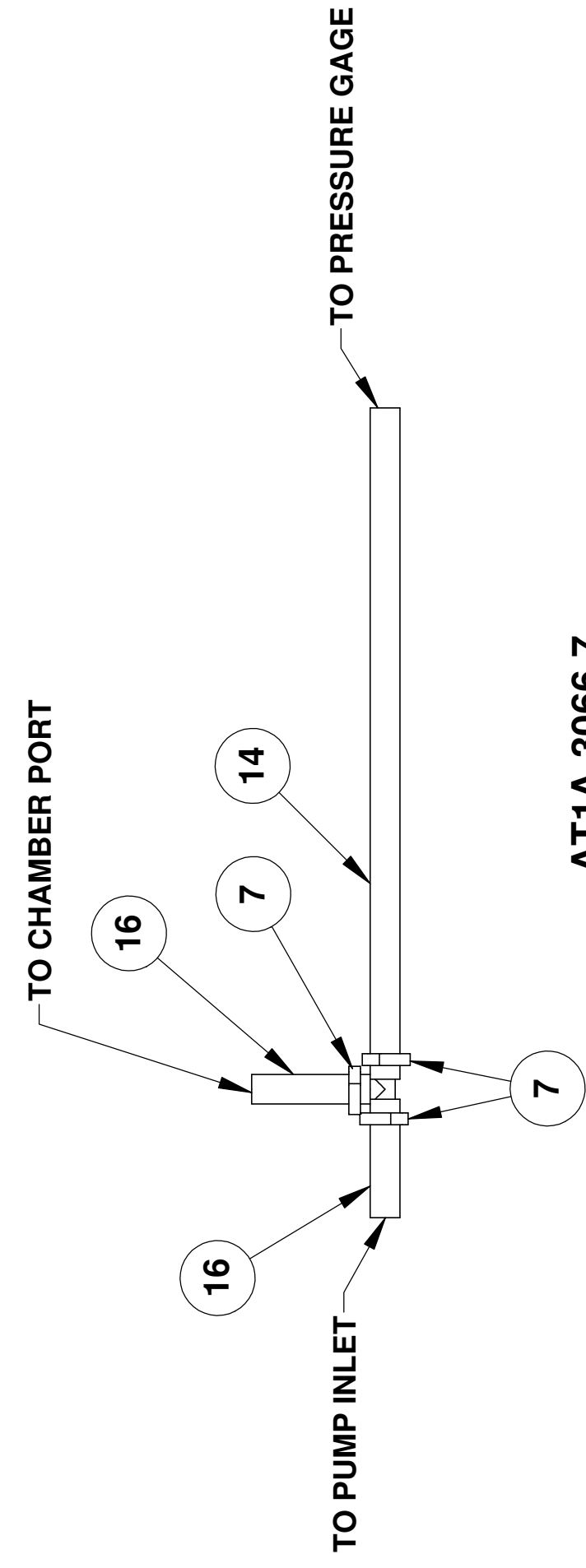
AT1A-3066-3  
OTHERWISE SAME AS AT1A-3066-1



AT1A-3066-4  
OTHERWISE SAME AS AT1A-3066-1



AT1A-3066-5  
OTHERWISE SAME AS AT1A-3066-1



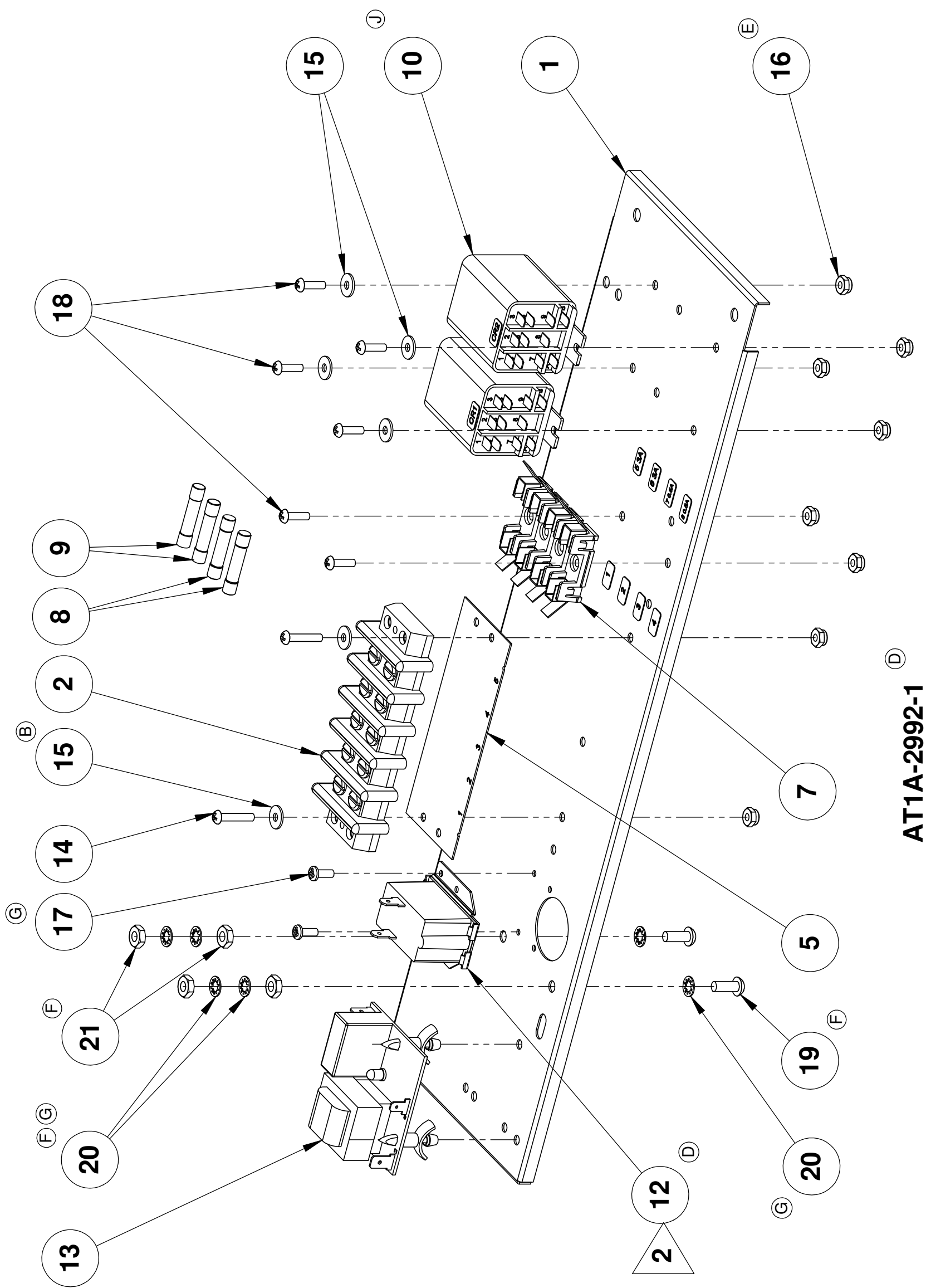
AT1A-3066-7

QTY	AT1A-3066-7	QTY	AT1A-3066-6	QTY	AT1A-3066-5	QTY	AT1A-3066-4	QTY	AT1A-3066-3	QTY	AT1A-3066-2	QTY	AT1A-3066-1	PART NUMBER	ITEM	DESCRIPTION
2	-	-	-	-	-	-	-	-	-	-	-	-	-	AT1P-2558-18	16	HOSE, Ø½ SILICONE
-	-	-	1	-	-	-	-	-	-	-	-	-	-	AT1P-2558-16	15	HOSE, Ø¼ SILICONE
1	-	-	-	-	-	-	-	-	-	-	-	-	-	AT1P-2558-7	14	HOSE, Ø½ SILICONE
-	-	-	-	1	-	-	-	-	-	-	-	-	-	AT1P-2558-21	13	HOSE, Ø¼ SILICONE
-	1	-	-	-	-	-	-	-	-	-	-	-	-	AT1P-2558-17	12	HOSE, Ø½ SILICONE
-	-	-	-	-	-	-	-	1	-	-	-	-	-	AT1P-2558-14	11	HOSE, Ø¼ SILICONE
-	-	-	-	-	-	-	-	-	1	-	-	-	-	AT1P-2558-11	10	HOSE, Ø½ SILICONE
-	3	-	-	-	-	-	-	-	-	3	-	-	-	AT1P-2558-10	9	HOSE, Ø½ SILICONE
-	1	-	-	-	-	-	-	-	-	-	1	-	-	AT1P-2558-9	8	HOSE, Ø½ SILICONE
3	6	-	-	-	-	-	-	-	-	-	6	-	-	ATOP-2714-2	7	1/2" HOSE CLAMP
1	2	-	-	-	-	-	-	-	-	-	2	-	-	ATOP-2987-2	6	BARBED TEE FITTING, 1/2 X 1/2 X 1/2
-	-	-	1	1	1	1	1	1	1	1	-	-	-	ATOP-2868-1	5	PIPE NUT, NPSL
-	-	-	1	1	1	1	1	1	1	1	-	-	-	ATOP-2867-3	4	90° ELBOW 1/8 NPT X 1/4 BARB
-	-	-	-	1	1	1	1	1	1	1	-	-	-	ATOP-2714-1	3	1/4" HOSE CLAMP
-	-	-	-	1	1	1	1	1	1	1	-	-	-	ATOF-2869-1	2	FLAT WASHER
-	-	-	-	-	-	-	-	-	-	-	-	-	-	AT1P-2558-13	1	HOSE, Ø¼ SILICONE

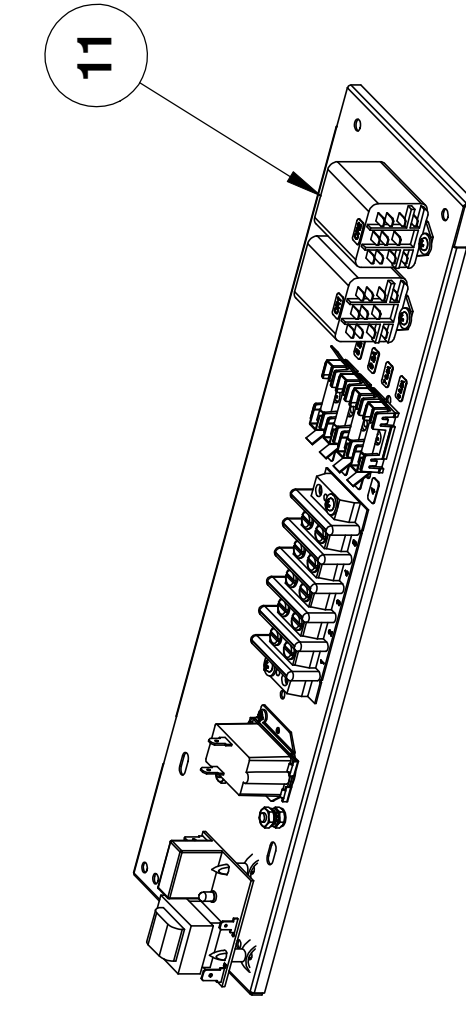
Unless otherwise specified, dimensions are in inches.		Name	Date	AccuTemp Products, Inc.
Drawn	ALB	4/4/2005	8415 N. Clinton Park	
Checked	RP	4/4/2005	Fort Wayne, IN 46825	
Project Eng	RP	4/4/2005	Title:	
Material:	N/A			
Angular: ±1°				
2 Place Decimal				
1 Place Decimal				
Tolerance: ±.005				
1/125 Micro Inches				
GD&T Per ANSI Y14.5M				
Comments:				
Do Not Scale Drawing				
Finish:	N/A			
Size:	D			
Rev:	E			
Scale:	1:4			
Sheet	1 of 1			

(A) NOTE:

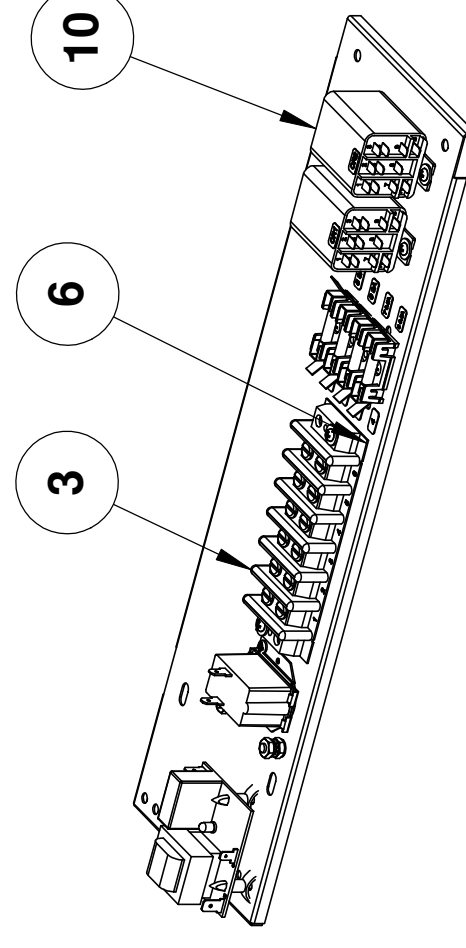
- 1 ATTACH, APPROXIMATELY AS SHOWN, LABELS SHOWING "5 3A", "6 3A", "7 0.5A", "8 0.5A", "1", "2", "3", "4", "CR1" & "CR2" MARKINGS.
- 2 USE 2 OF THE 4 AVAILABLE MOUNTING HOLES, ONE ON EITHER SIDE OF THE BUZZER.



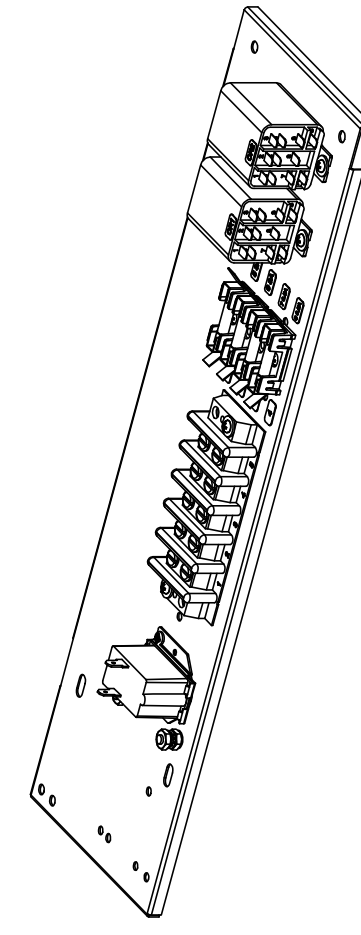
AT1A-2992-1 (D)



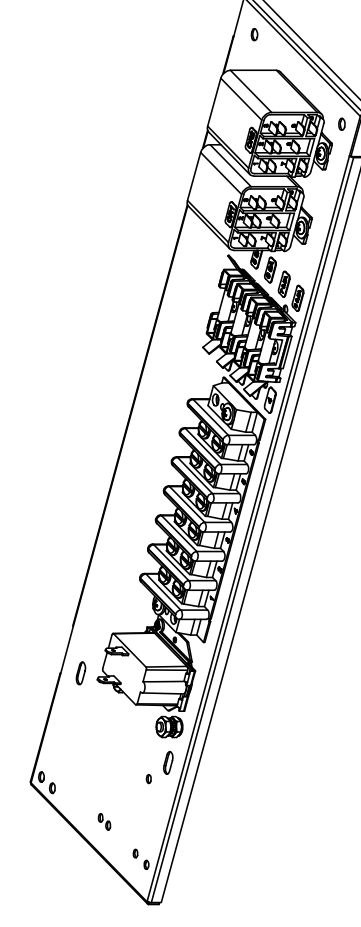
(D) AT1A-2992-2  
OTHERWISE SAME AS AT1A-2992-1



(D) AT1A-2992-4  
OTHERWISE SAME AS AT1A-2992-1



(1) AT1A-2992-9  
OTHERWISE SAME AS AT1A-2992-1



(1) AT1A-2992-5  
OTHERWISE SAME AS AT1A-2992-4

QTY	AT1A-2992-9	AT1A-2992-5	AT1A-2992-4	AT1A-2992-2	AT1A-2992-1	PART NUMBER	ITEM	DESCRIPTION
4	4	4	4	4	4	AT0F-2778-41002	21	NUT, #10-24 UNC-2B HEX MACHINE SCREW
6	6	6	6	6	6	AT0F-2666-40000	20	WASHER, #10 INTERNAL TOOTH LOCK
2	2	2	2	2	2	AT0F-2755-41042	19	SCREW, #10-24UNC X 1/2 PHILIPS ROUND HEAD MACHINE
6	6	6	6	6	6	AT0F-2755-21042	18	SCREW, #6-32UNC x 1/2 PHILIPS ROUND HEAD MACHINE
2	2	2	2	2	2	AT0F-3222-21035	17	SCREW, #6-32UNC x 3/8 PHILLIPS PAN HEAD TYPE F
8	8	8	8	8	8	AT0F-2691-21002	16	NUT, #6-32 NYLOC
6	6	6	6	6	6	AT0F-1052-21002	15	WASHER #6 TYPE B PLAIN
2	2	2	2	2	2	AT0F-2755-21062	14	SCREW, #6-32UNC x 3/4 PHILIPS ROUND HEAD MACHINE
-	-	1	1	1	1	AT1E-2654-1	13	PCB, 208/240VAC WATER SENSOR
1	1	1	1	1	1	AT0E-2807-1	12	BUZZER
-	-	-	-	-	-	AT0E-2825-2	11	GENERAL PURPOSE RELAY 240VAC
2	2	2	2	2	2	AT0E-2825-3	10	GENERAL PURPOSE RELAY 208/240V
2	2	2	2	2	2	AT0E-2731-1	9	FUSE 3 AMP 250V
2	2	2	2	2	2	AT0E-3162-1	8	FUSE 1/2 AMP 250V FAST ACTING
1	1	1	1	1	1	AT0E-2708-2	7	3AG OMNI-BLOK FUSE BLOCK 4 POS
-	-	1	1	-	-	AT0E-3062-3	6	MARKER STRIP BARRIER BLOCK 6 POS
1	-	-	-	1	1	AT0E-3062-2	5	MARKER STRIP BARRIER BLOCK 5 POS
-	-	-	-	-	-		4	
-	1	1	1	-	-	AT0E-1134-6	3	6 POSITION TERMINAL BLOCK
1	-	-	-	1	1	AT0E-1134-5	2	5 POSITION TERMINAL BLOCK
1	1	1	1	1	1	AT1M-2990-1	1	COMPONENT PLATE

**OBSELETE - USE AT1A-2992-1**

Unless otherwise specified, Dimensions in Inches  
 Holes: 90°  
 Tolerances:  
 Angular: ±1°  
 2 Place Decimal: ±.02  
 3 Place Decimal: ±.015  
 4 Place Decimal: ±.005  
 TLR: ±.005  
 Material:  
 Finish:  
 Comments:  
 Do Not Scale Drawing

AccuTemp Products, Inc.  
 8415 N. Clinton Park  
 Fort Wayne, IN 46825

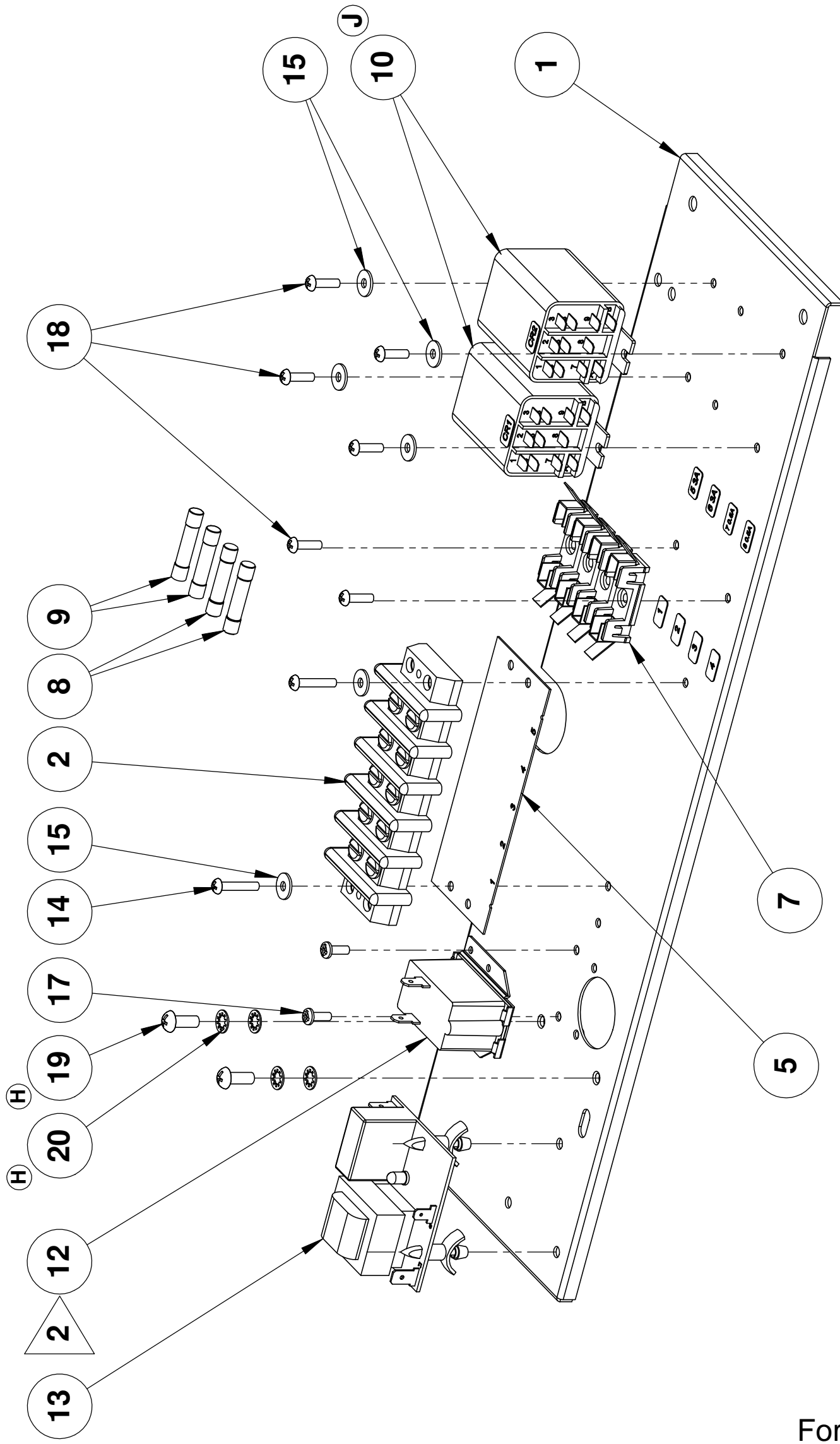
Drawn: ALB 3/25/2005  
 Checked: RP 3/27/2005  
 Project Eng: RP 3/27/2005  
 Title: COMPONENT BRACKET ASSEMBLY STEAMER

Size: Drawing No.: D AT1A-2992  
 Rev: J  
 Scale: 1:4 EDR: 21  
 Sheet 1 of 2

**(A) NOTE:**

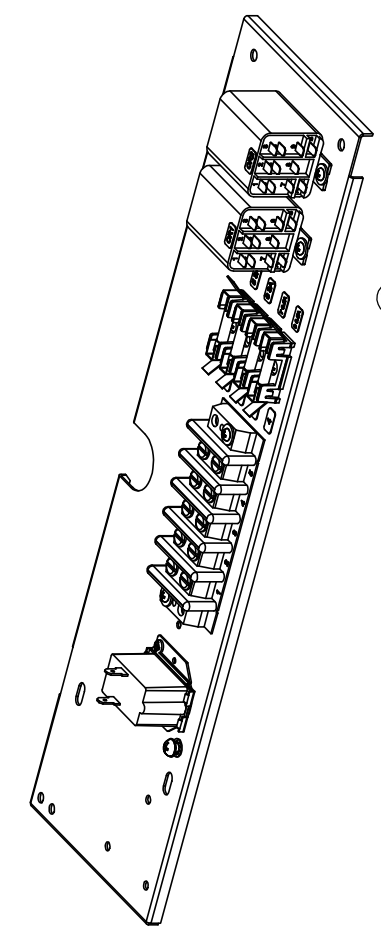
**1** ATTACH, APPROXIMATELY AS SHOWN, LABELS SHOWING "5.3A", "6.3A", "7.0.5A", "8.0.5A", "1", "2", "3", "4", "CR1" & "CR2" MARKINGS.

**2** USE 2 OF THE 4 AVAILABLE MOUNTING HOLES, ONE ON EITHER SIDE OF THE BUZZER.

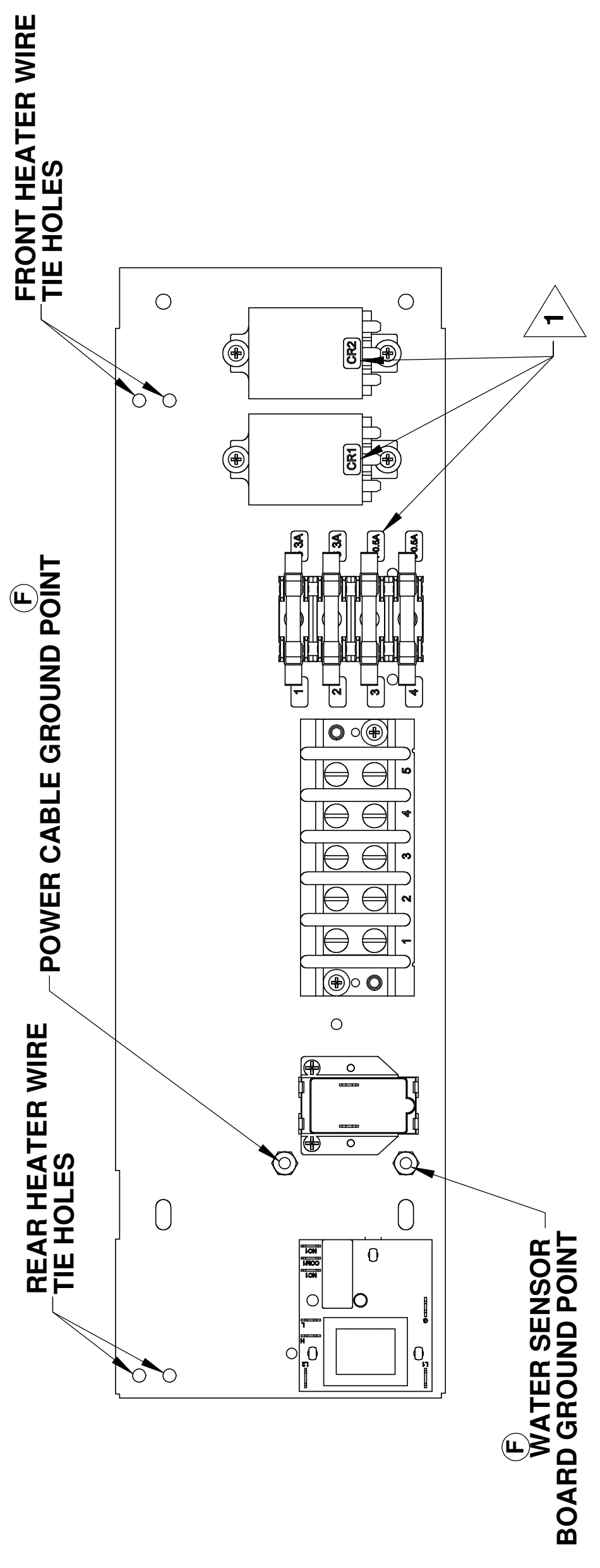


AT1A-2992-7  
OTHERWISE SAME AS AT1A-2992-6

AT1A-2992-6



AT1A-2992-8  
OTHERWISE SAME AS AT1A-2992-6



21	WASHER, #10 INTERNAL TOOTH LOCK
20	SCREW, #10-24UNC X 1/2 PHILIPS ROUND HEAD MACHINE
19	SCREW, #6-32UNC x 1/2 PHILIPS ROUND HEAD MACHINE
18	SCREW, #6-32UNC x 3/8 PHILLIPS PAN HEAD TYPE F
17	WASHER #6 TYPE B PLAIN
16	SCREW, #6-32UNC x 3/4 PHILIPS ROUND HEAD MACHINE
15	PCB, 208/240VAC WATER SENSOR
14	BUZZER
13	GENERAL PURPOSE RELAY 240VAC
12	GENERAL PURPOSE RELAY 208/240V
11	FUSE 3 AMP 250V
10	FUSE 1/2 AMP 250V FAST ACTING
9	3AG OMNI-BLOK FUSE BLOCK 4 POS
8	MARKER STRIP BARRIER BLOCK 5 POS
7	5 POSITION TERMINAL BLOCK
6	COMPONENT PLATE
5	
4	
3	
2	
1	

QTY	PART NUMBER	ITEM	DESCRIPTION
1	AT1A-2992-8		
1	AT1A-2992-7		
1	AT1A-2992-6		

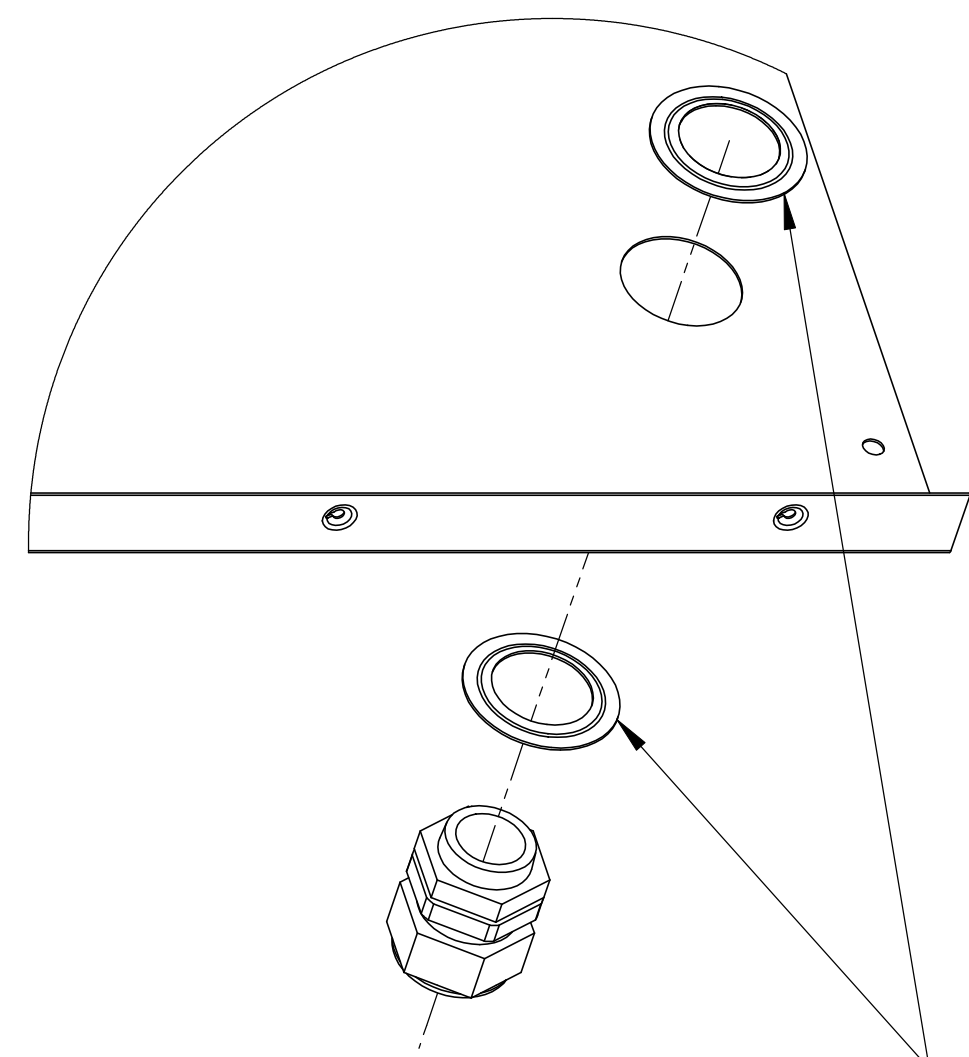
AccuTemp Products, Inc.  
8415 N. Clinton Park  
Fort Wayne, IN 46825

Drawn: ALB 3/22/2005  
Checked: RP 3/27/2005  
Project Eng: RP 3/27/2005  
Title: COMPONENT BRACKET ASSEMBLY STEAMER

Size: N/A  
Drawing No.: AT1A-2992  
Rev: J

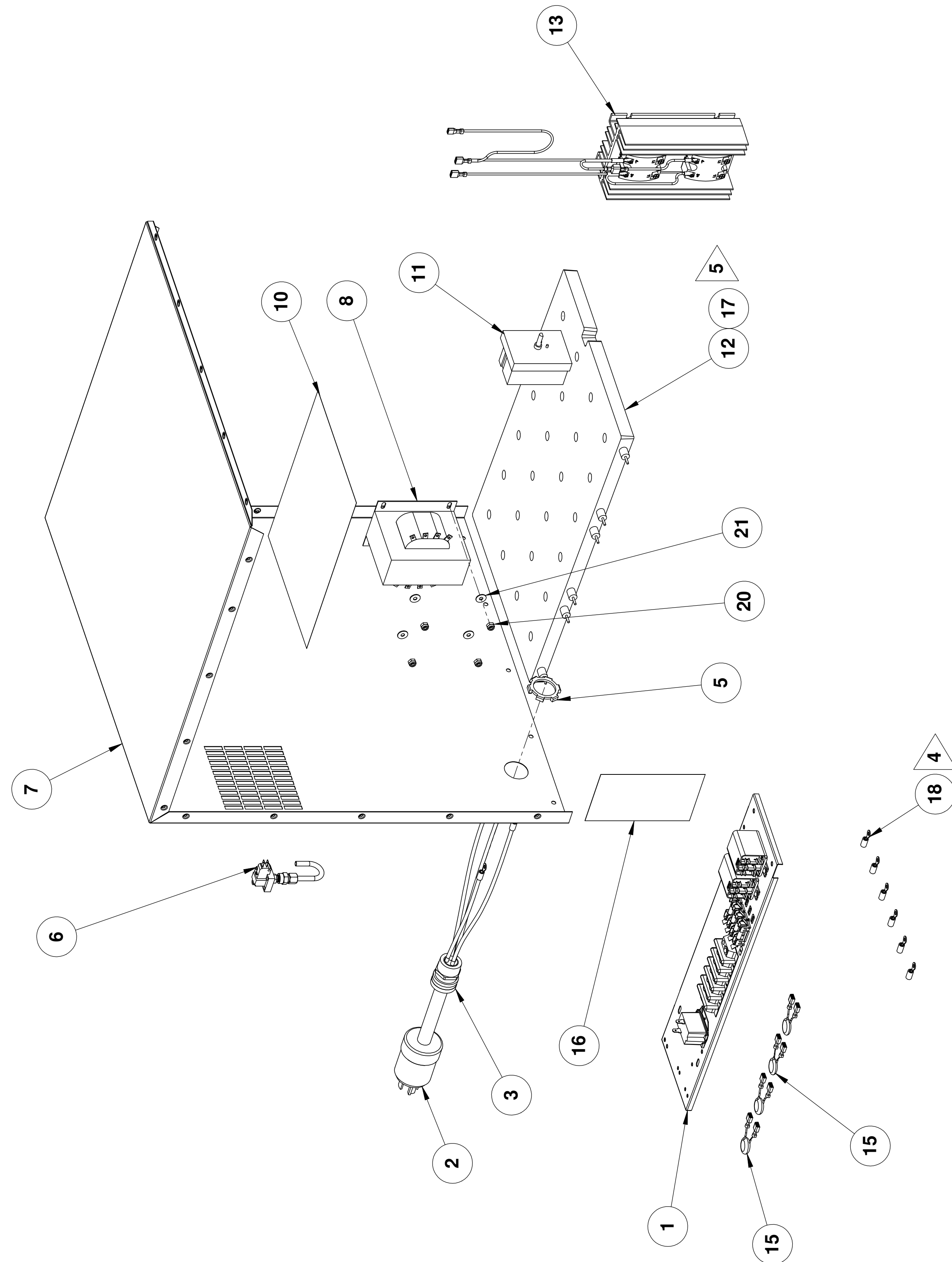
Scale: 1:2 ECN: Sheet 2 of 2



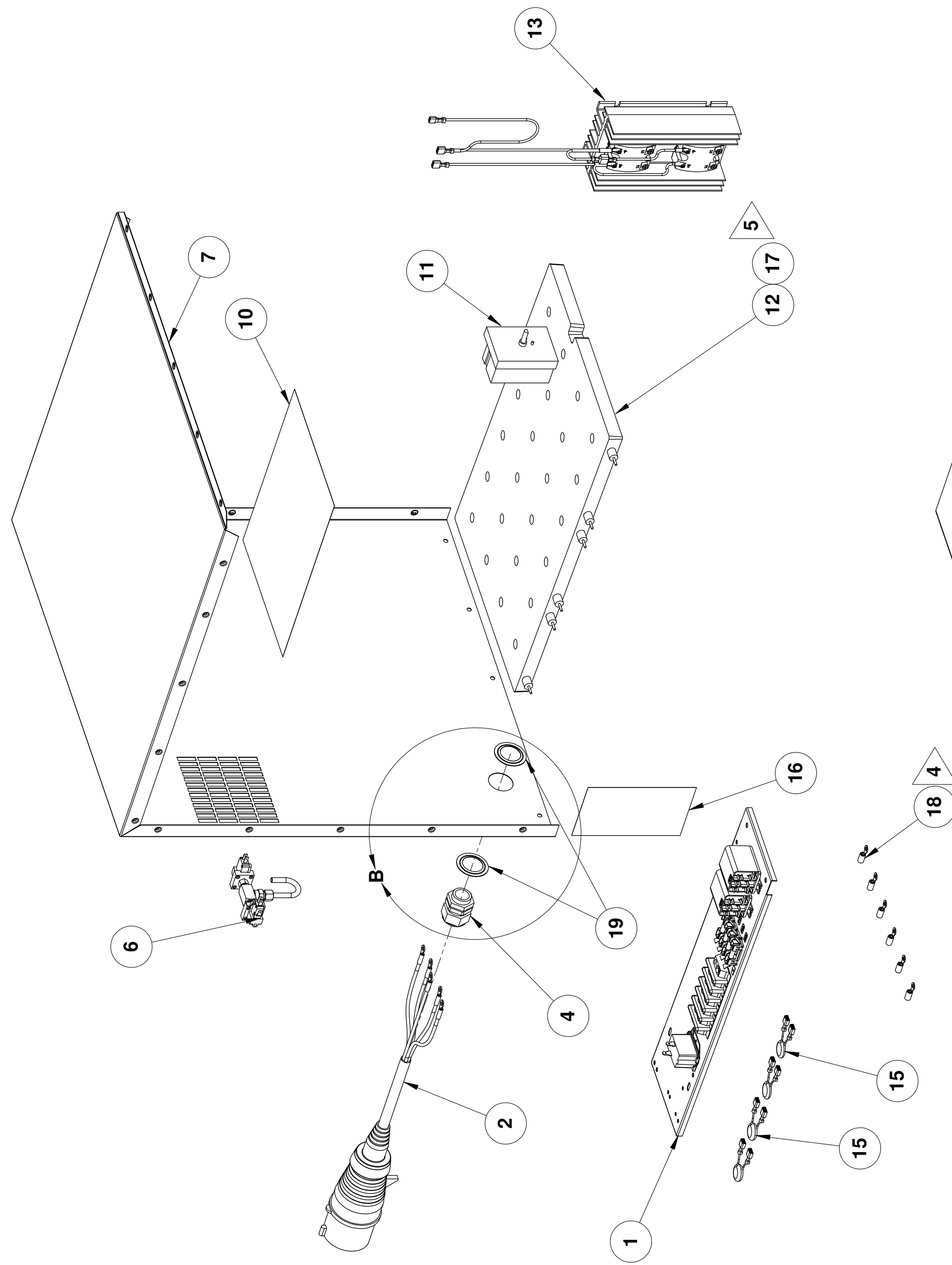


PLEASE NOTE ORIENTATION  
BOTH PARTS ARE MOUNTED IN THE SAME DIRECTION

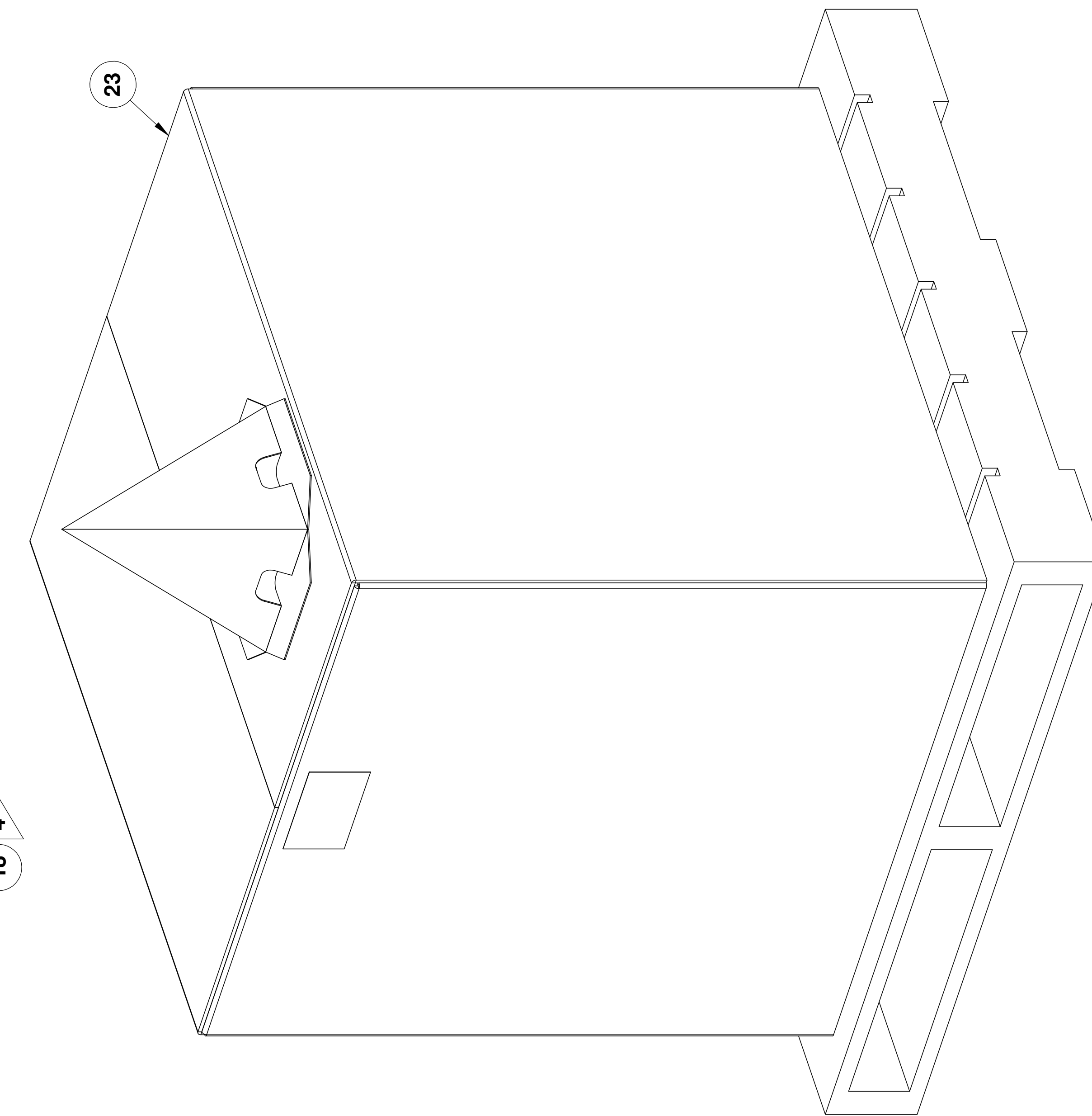
DETAIL B  
SCALE 1 : 2



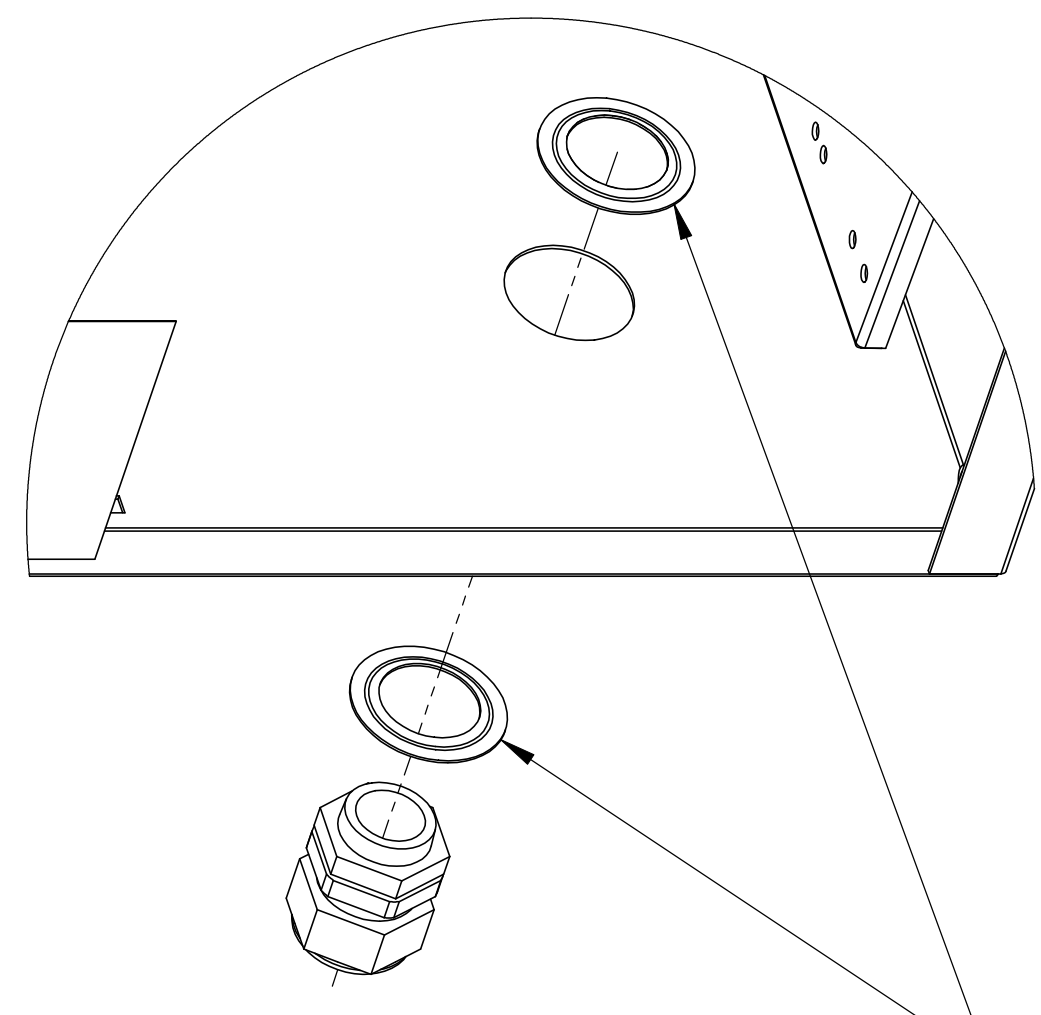
6 PAN STEAMER CONFIGURATION  
GROUPS 25, 38-31, 33, 36, 38, 39, 47, 51, 52



6 PAN STEAMER CONFIGURATION  
GROUPS 32, 40, 41, 43

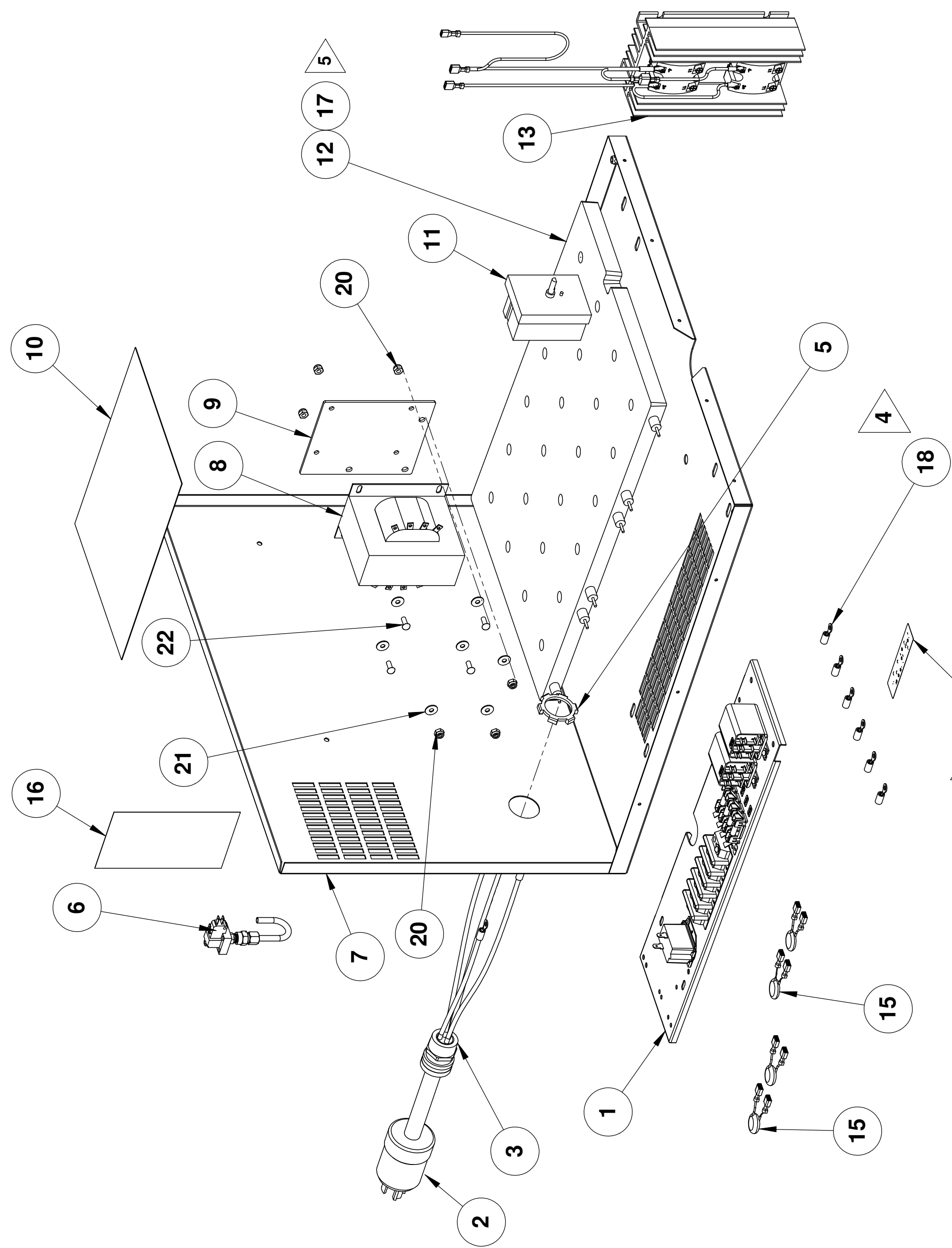


Official dimensions specified Dimensions: inches Tolerances:	Name	Date	AccuTemp Products, Inc. Fort Wayne, IN 46805
Angular: ±1° 2 Place Decimal : 0.05 Material: 3 Place Decimal : 0.005 Finish: G.D. & T.S. Micro Finish: 12.5 μm	Drawn	Checked	Project Eng
Comments: Do Not Scale Drawing	NA	NA	NA
	Scale: 1:1	EDN: S52	Sheet 3 of 5
	Module, Voltage Wattage Phase	Drawn	Rev
	E AT1A-3472	NA	C

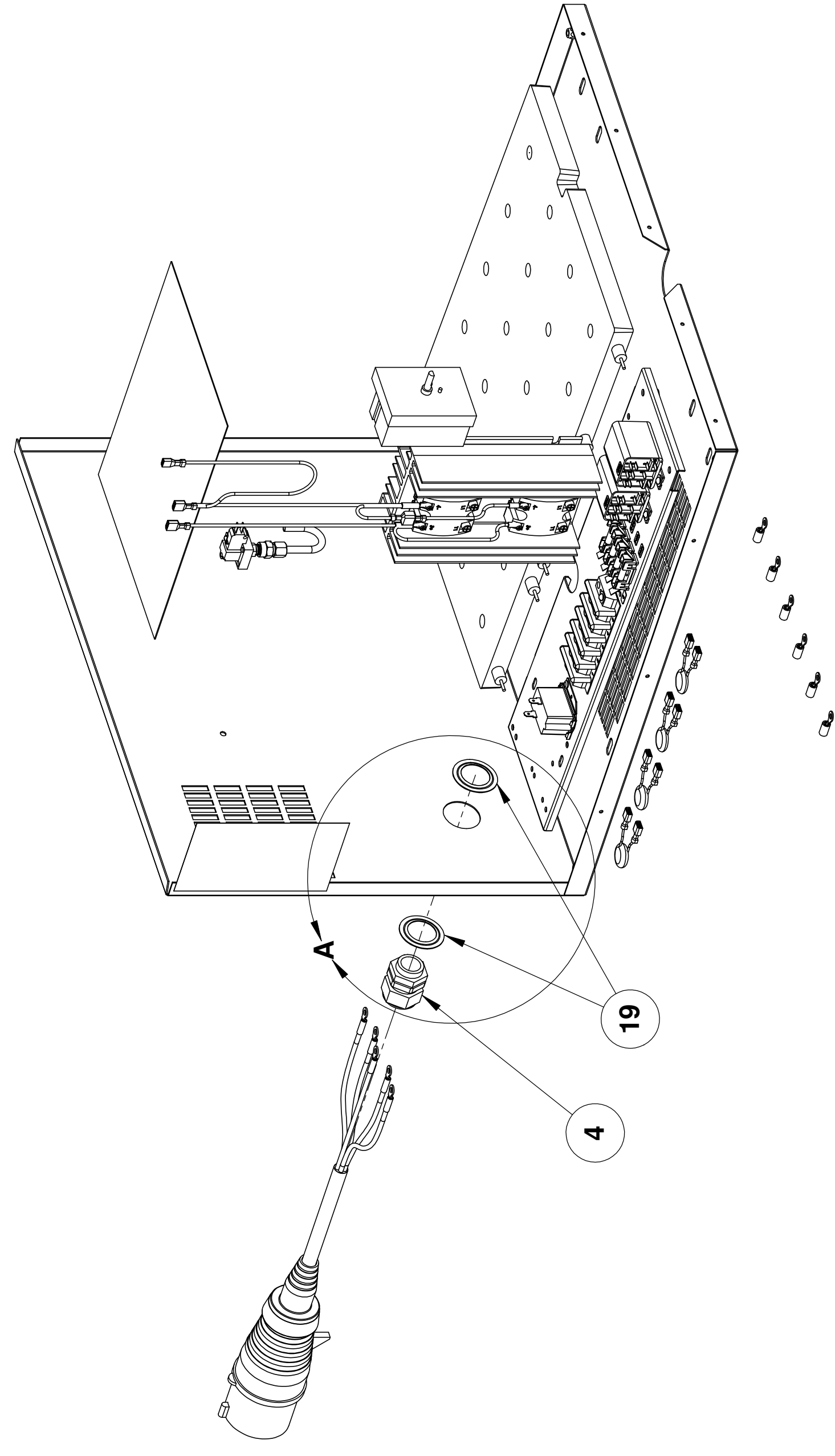


BOTH PARTS ARE MOUNTED IN THE SAME DIRECTION

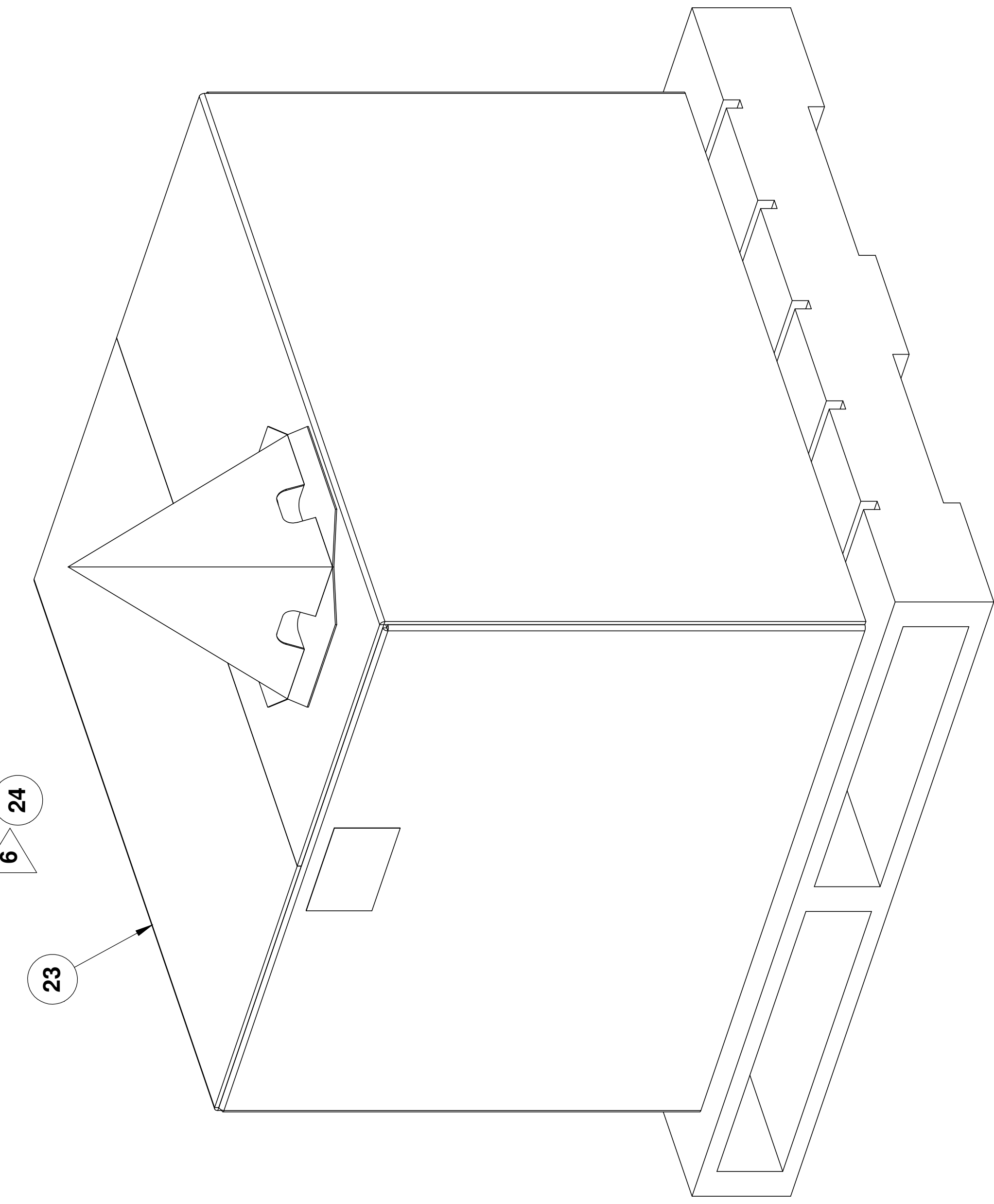
DETAIL A  
SCALE 1 : 2



3 PAN STEAMER CONFIGURATION  
GROUPS 1, 4-6, 8, 11, 13, 22

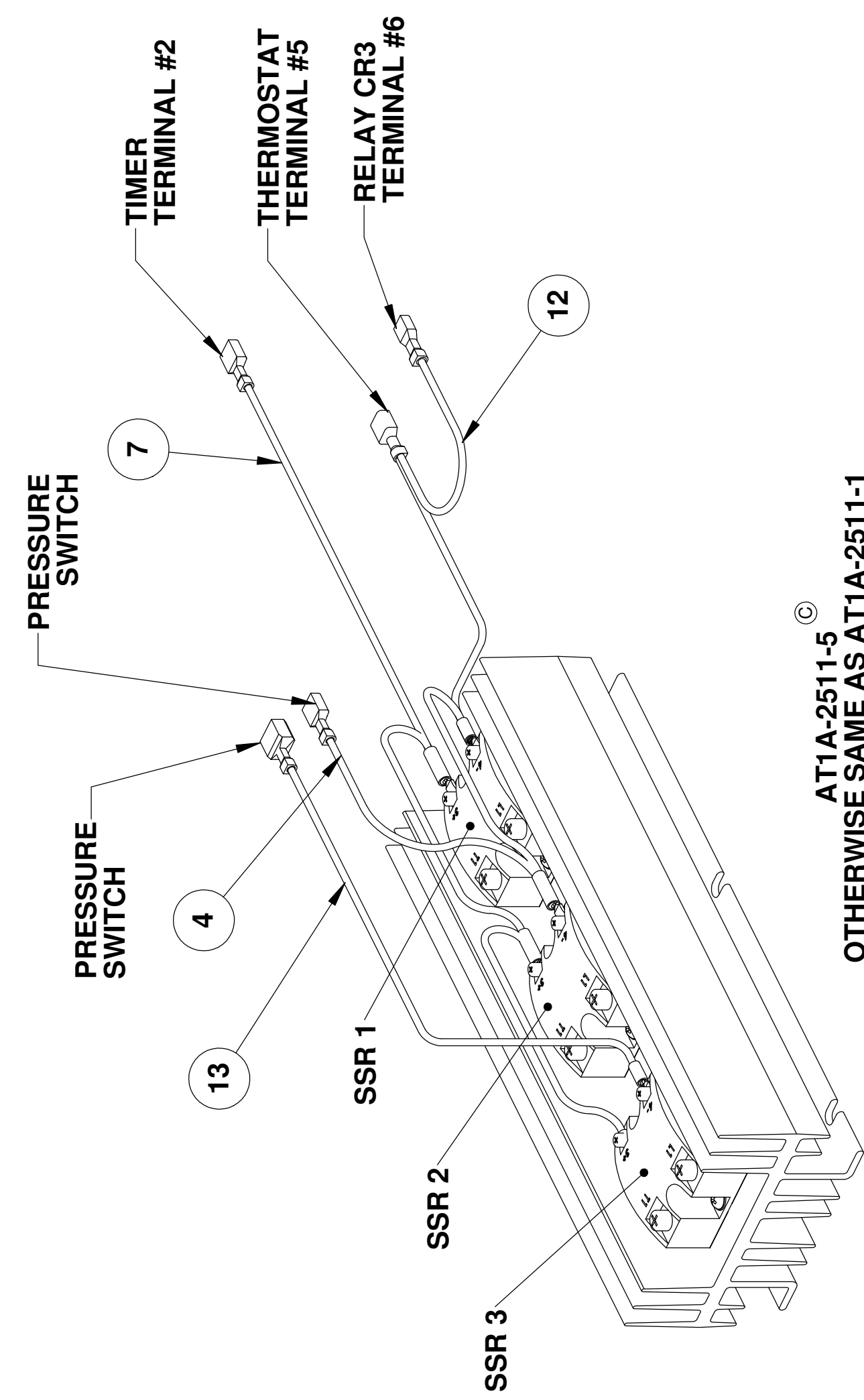
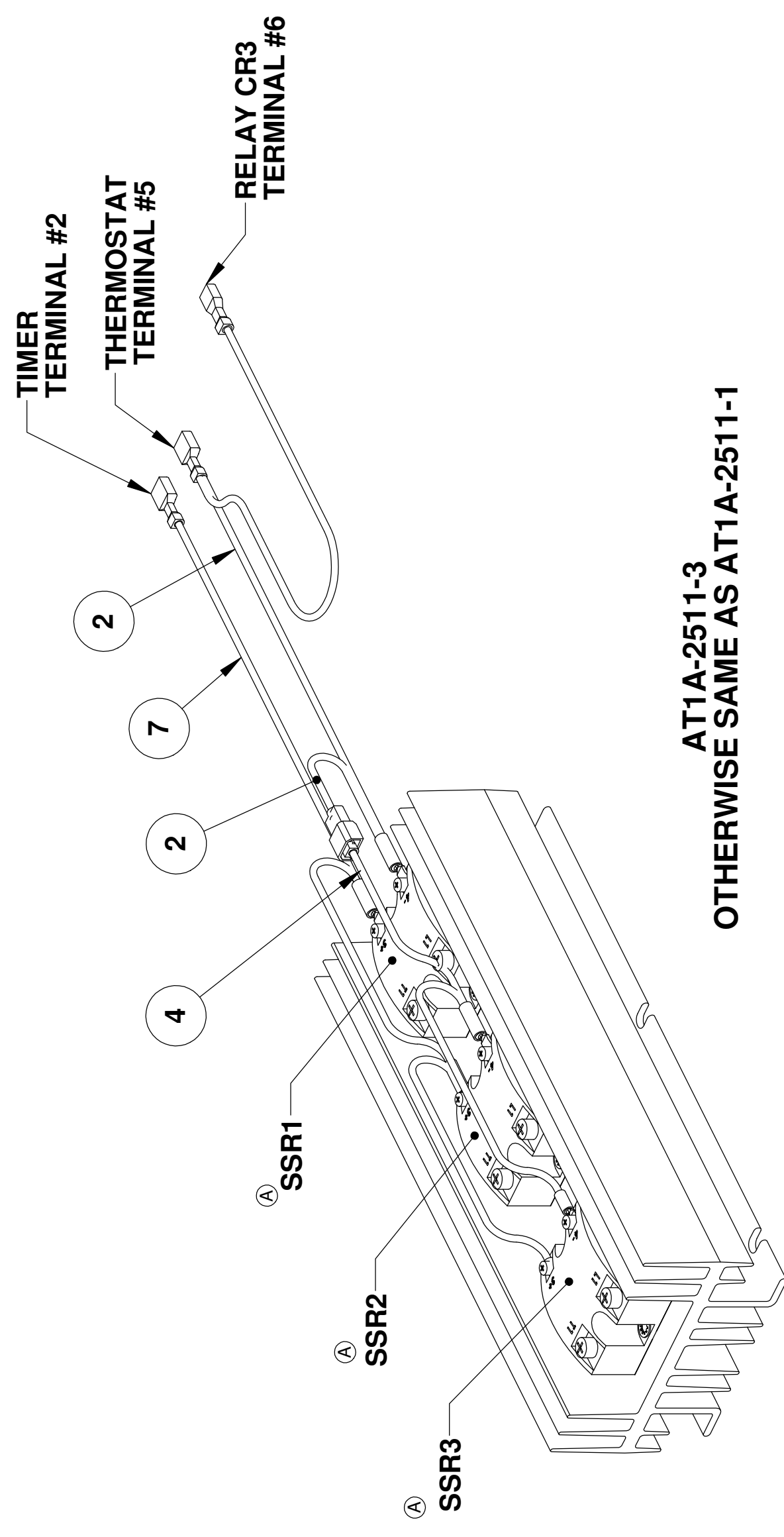
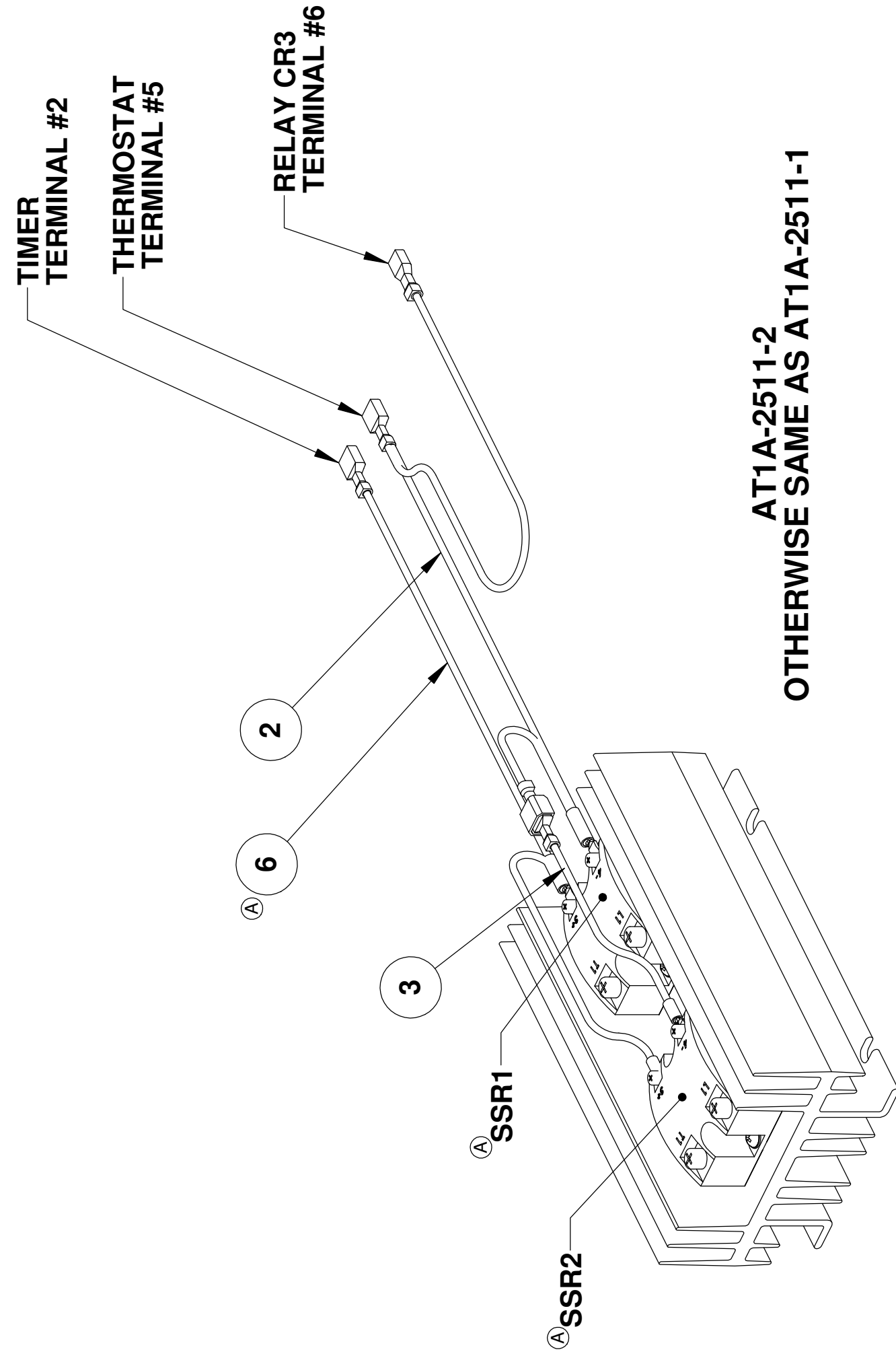
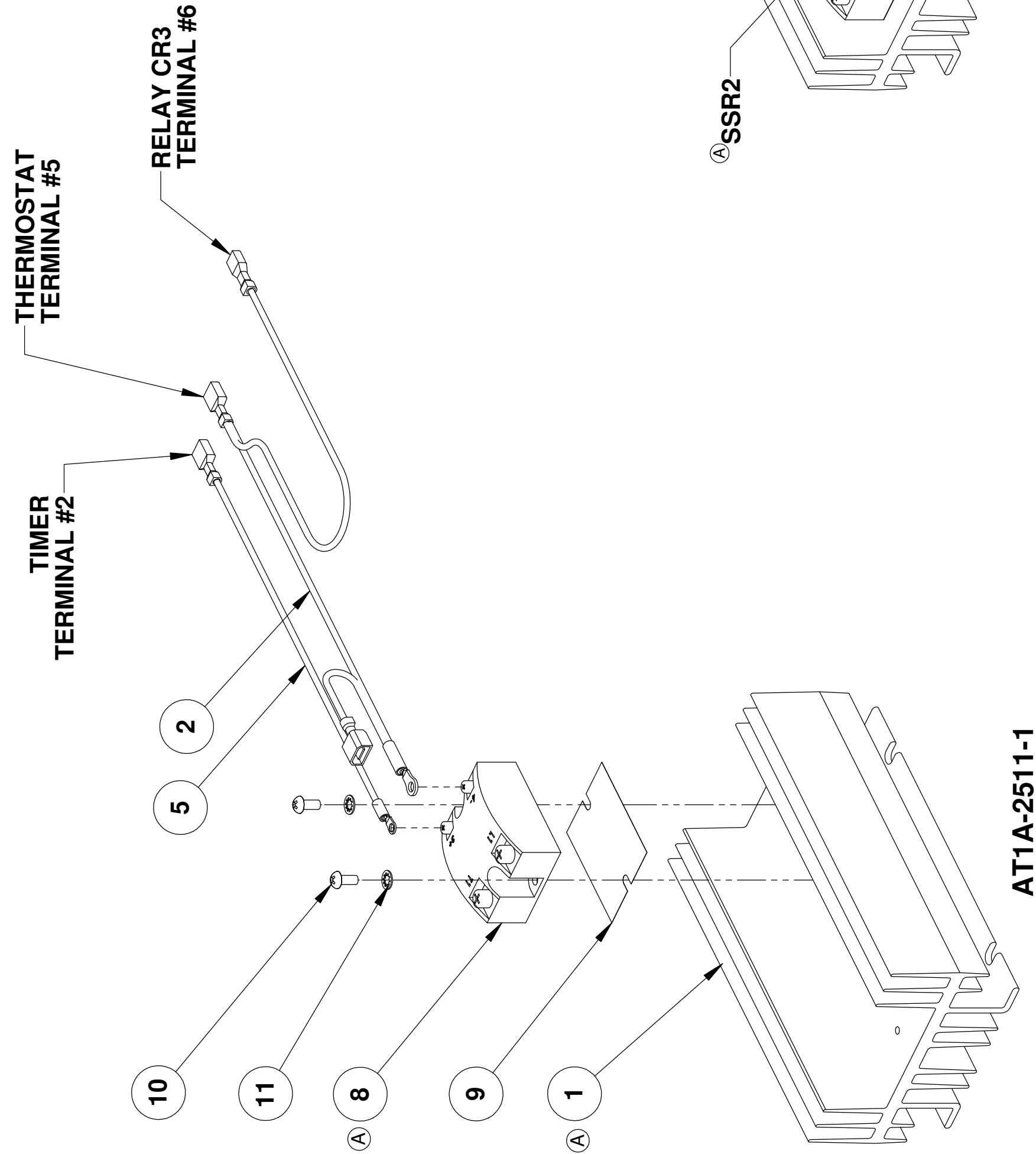


3 PAN STEAMER CONFIGURATION  
GROUPS 7, 14, 15  
OTHERWISE SAME AS GROUPS 1, 4-6, 8, 9, 11, 13, 22



3 PAN STEAMER CONFIGURATION  
GROUPS 1, 4-6, 8, 11, 13, 22

NOTES:  
 1. ITEM 9, PAD, SSR HEAT SINK CAN BE SUBSTITUTED WITH HEAT SINK COMPOUND



QTY	AT1A-2511-5	QTY	AT1A-2511-3	QTY	AT1A-2511-2	QTY	AT1A-2511-1	PART NO.	ITEM	DESCRIPTION
1	-	-	-	-	-	-	-	AT0A-1454-8	13	WIRE HARNESS ASSY
1	-	-	-	-	-	-	-	AT0A-1454-7	12	WIRE HARNESS ASSY
6	6	4	2	4	2	2	2	AT0F-2666-30000	11	WASHER, #8 INTERNAL TOOTH LOCK
6	6	4	2	4	2	2	2	AT0F-2755-31030	10	SCREW, #8-32UNC X 3/8 PHILIPS ROUND HEAD MACHINE
3	3	2	1	2	1	1	1	AT0E-2996-1	9	PAD, SSR HEAT SINK
3	3	2	1	2	1	1	1	AT0E-2059-3	8	RELAY, SOLID STATE
1	1	-	-	-	-	-	-	AT0A-1454-6	7	WIRE HARNESS ASSY, TRIPLE SSR ORANGE
-	-	1	-	-	-	-	-	AT0A-1454-5	6	WIRE HARNESS ASSY, DOUBLE SSR ORANGE
-	-	-	-	-	-	-	-	AT0A-1454-4	5	WIRE HARNESS ASSY, SINGLE SSR ORANGE
1	1	-	-	-	-	-	-	AT0A-1454-3	4	WIRE HARNESS ASSY, TRIPLE SSR WHT/BRN
-	-	1	-	-	-	-	-	AT0A-1454-2	3	WIRE HARNESS ASSY, DOUBLE SSR WHT/BRN
-	-	1	1	1	1	1	1	AT0A-1454-1	2	WIRE HARNESS ASSY, ALL SSR WHT/BRN
1	1	-	-	-	-	-	-	AT0E-2206-2	1	HEAT SINK, 10.50" LONG
-	-	1	-	-	-	-	-	AT0E-2206-1	1	HEAT SINK, 7.00" LONG

ECN	REV	DESCRIPTION	DATE	APPR
340	D	CHGD: (AT1A-2511-1 & 2) TIMER TERMINAL #2 WAS THERMOSTAT TERMINAL #5; THERMOSTAT TERMINAL #5 WAS THERMOSTAT TERMINAL #2	05-08-07	GLS/ALB
325	C	ADDED: AT1A-2511-5	02-09-07	LRW/ALB
281	B	UPDATED PICTORIAL	02-22-06	GLS/ALB
220	A	CHGD: (AT1A-2511-1) MNTG LOCATION OF ITEM ADDED: 31" LONG, 12" LONG, SSR1, SSR2, SSR3, THIS SURFACE UP	04-22-05	RP/ALB

AT1A-2511-5  
 OTHERWISE SAME AS AT1A-2511-1

AccuTemp Products, Inc  
 8415 N. Clinton Park  
 Fort Wayne, IN 46825

Drawn: 3-22-05  
 AIP: 3-22-05  
 Checked: GLS  
 Project Eng: GLS  
 Date: 3-22-05

Title: HEAT SINK ASSY

Scale: 1:1.5 EDR: 088

Sheet 1 of 1

BASE MODEL	SUPPLY VOLTAGE	PHASE / FREQUENCY	CONTROL SERIES	ENERGY INPUT (WATT)	TIMER CONFIGURATION	THERMOSTAT CONFIGURATION	R/L CONFIGURATION	LEG CONFIGURATION
S 6	2 0 8	3	D	0 8 0	3	0	0	0
1 2	3 4 5	6	7	8 9 10	11	12	13	14


MODEL STRING DIGIT:

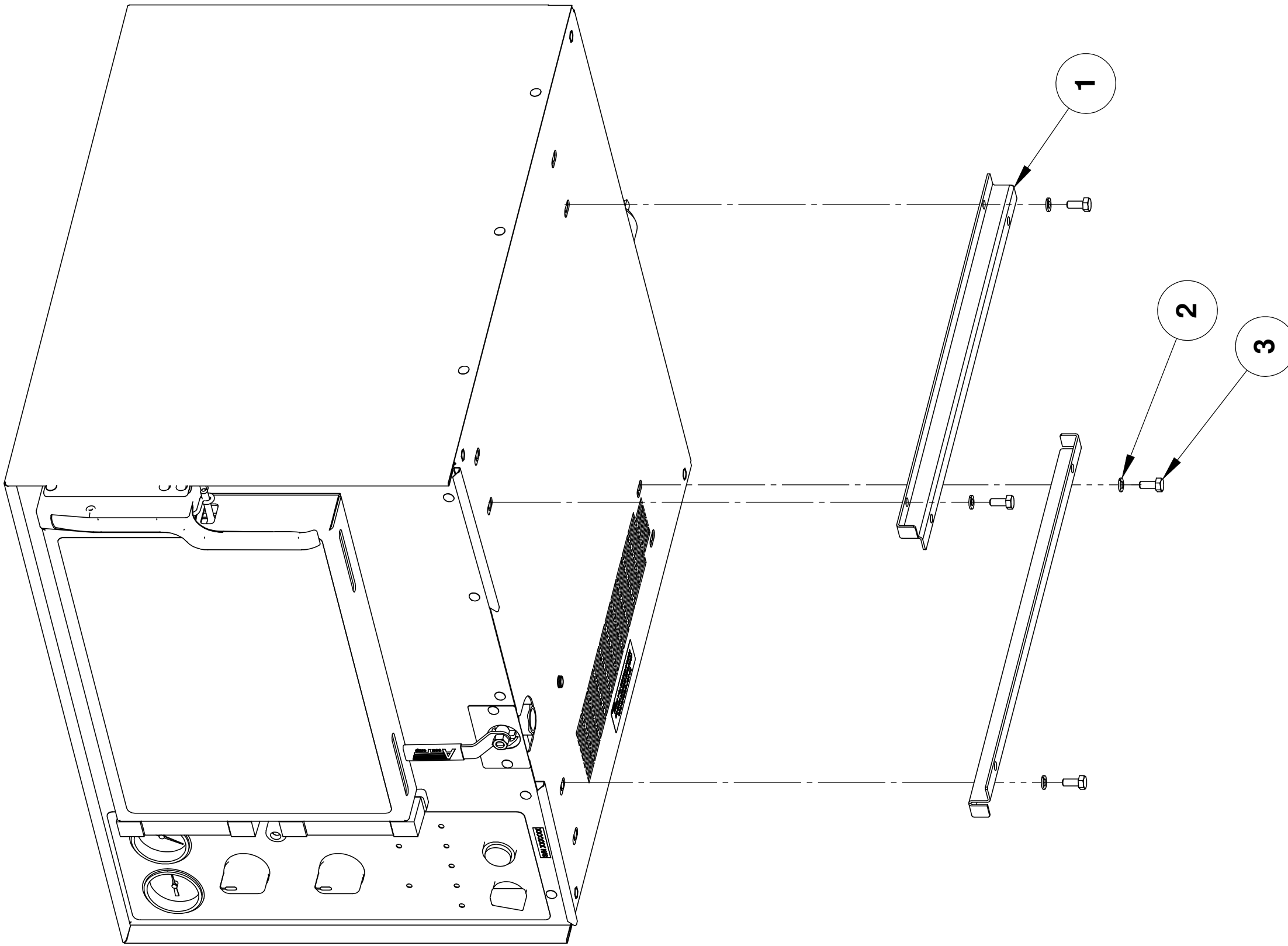
ⓑ

**DETAILED PRODUCT SPECIFICATION DRAWING  
FOR THE 14TH MODEL STRING DIGIT IN THE AT1T-2611  
STEAMER MODEL STRING CONFIGURATION**

**MODULE, SPECIAL OPTION**

- 0 = Drain Pan Rails
- 2 = Maritime Specs (6 Pan Only)
- 4 = Prison Specs (6 Pan Only)
- 5 = 4" Legs with Bullet Feet

		AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825	
Drawn ATP	Name ATP	Date 10/10/2006	Title: <b>MODULE, SPECIAL OPTION</b>
Checked LRW	Name LRW	Date 10/10/2006	
Project Eng GLS	Name GLS	Date 10/10/2006	
Material: N/A		Size: Drawing No.: <b>C AT1T-3079</b>	
Comments: Do Not Scale Drawing		Rev. <b>C</b>	
		Scale: 1:1 EON: 328	
		Sheet 1 of 5	



**INSTALLATION OF DRAIN PAN RAILS TO STEAMER ASSEMBLY  
(3 PAN STEAMER SHOWN, 6 PAN STEAMER IS THE SAME)**

**AT1T-3079-0**

**SPECIAL CONFIGURATION 0**

**DESCRIPTION**  
• Drain Pan Rails


**MODIFICATIONS:**  
• Add Drain Pan Rails Only (No Bullet Feet)

4	AT0F-2875-51050	3	SCREW, 1/4-20UNC X 5/8 HEX HEAD MACHINE
4	AT0F-1922-50000	2	WASHER, 1/4" HELICAL SPRING LOCK
2	AT1M-2872-1	1	DRAIN PAN BRACKET
QTY AT1T-3079-0	PART NUMBER	ITEM	DESCRIPTION

(A)

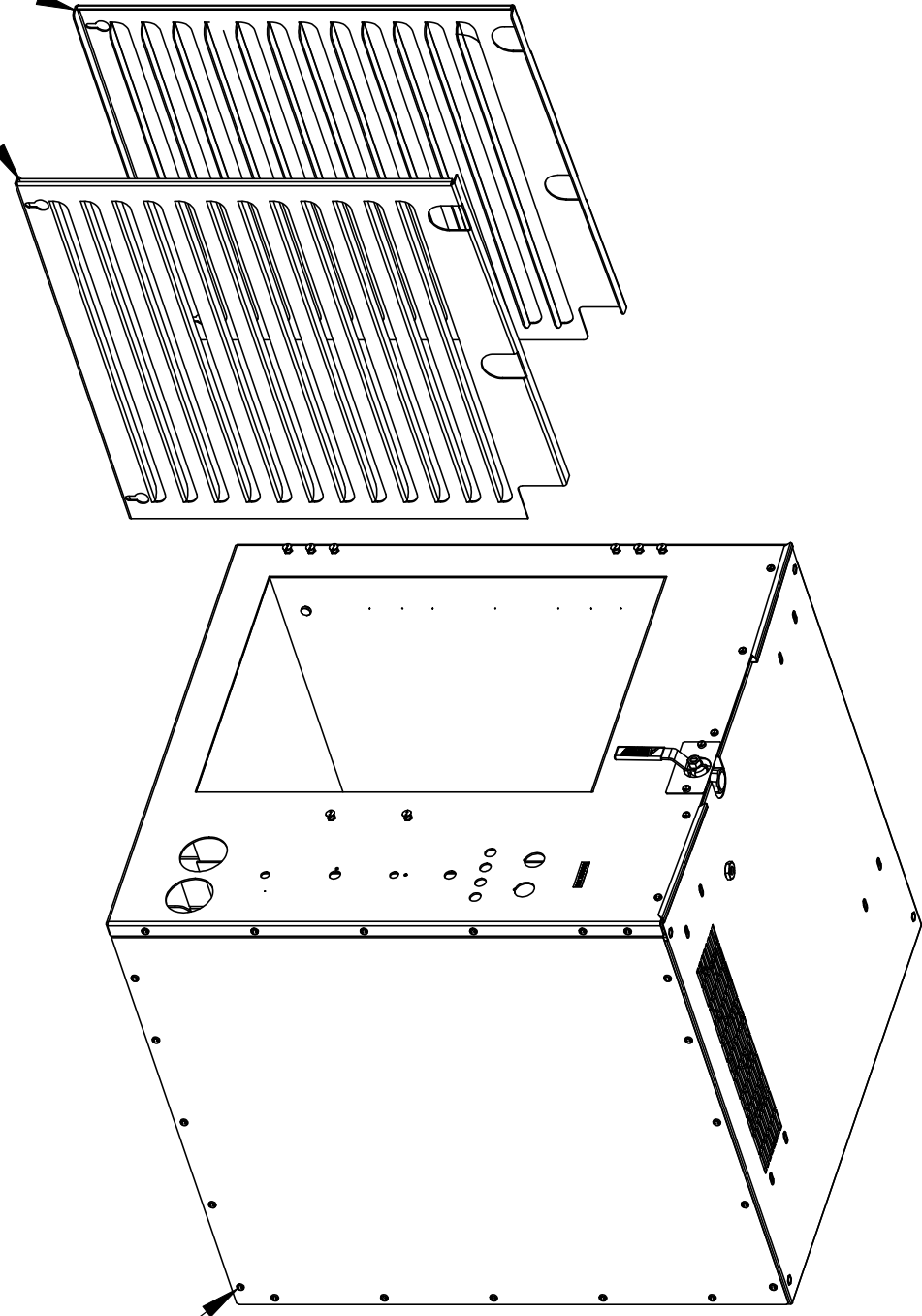
Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 T.I.R. ±.005 GD&T Per ANSI Y14.5M Comments:		Drawn ATP	Checked LRW	Project Eng GLS	Material: N/A	Date 10/10/2006
Do Not Scale Drawing		Finish: N/A		Title: MODULE: SPECIAL OPTION		AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
Size: Drawing No.: C AT1T-3079		Rev: C		Scale: 1:4		ECN: 328
						Sheet 2 of 5

**NOTES:**

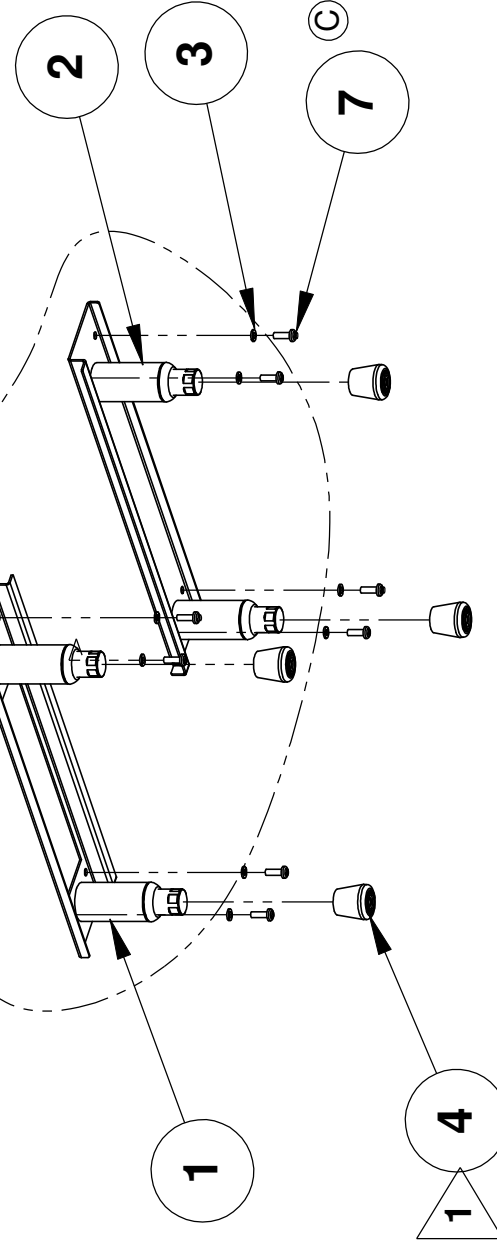
1  PACK ITEM 4 INTO THE BAG SHOWN ON AT1A-3387.

AT1A-3377 MODULE  
PAN RACK SOLID

AT1A-3377 MODULE  
SCREWS, TAMPER  
PROOF TRUSS HEAD



AT1A-3079-4 MODULE  
DRAIN PAN RAILS



**AT1T-3079-4**

SOME COMPONENTS ARE REMOVED FOR CLARITY

**SPECIAL CONFIGURATION 4**

**DESCRIPTION**

- Tamper Proof Screw, (2) Pan Rack Solid

**MODIFICATIONS:**

- Add 4" Legs with Bullet Feet (No Separate Drain Pan Rails)

QTY	PART NUMBER	ITEM	DESCRIPTION
8	AT0F-3448-51066	7	SCREW, 1/4-20 x 3/4" DRL SPAN PAN HD MACH
4	AT0H-3040-1	4	RUBBER BULLET FOOT TIP
8	AT0F-1922-50000	3	WASHER, 1/4" HELICAL SPRING LOCK
1	AT1A-3038-1	2	LEG BASE RIGHT ASSEMBLY
1	AT1A-3038-2	1	LEG BASE LEFT ASSEMBLY
AT1T-3079-4			

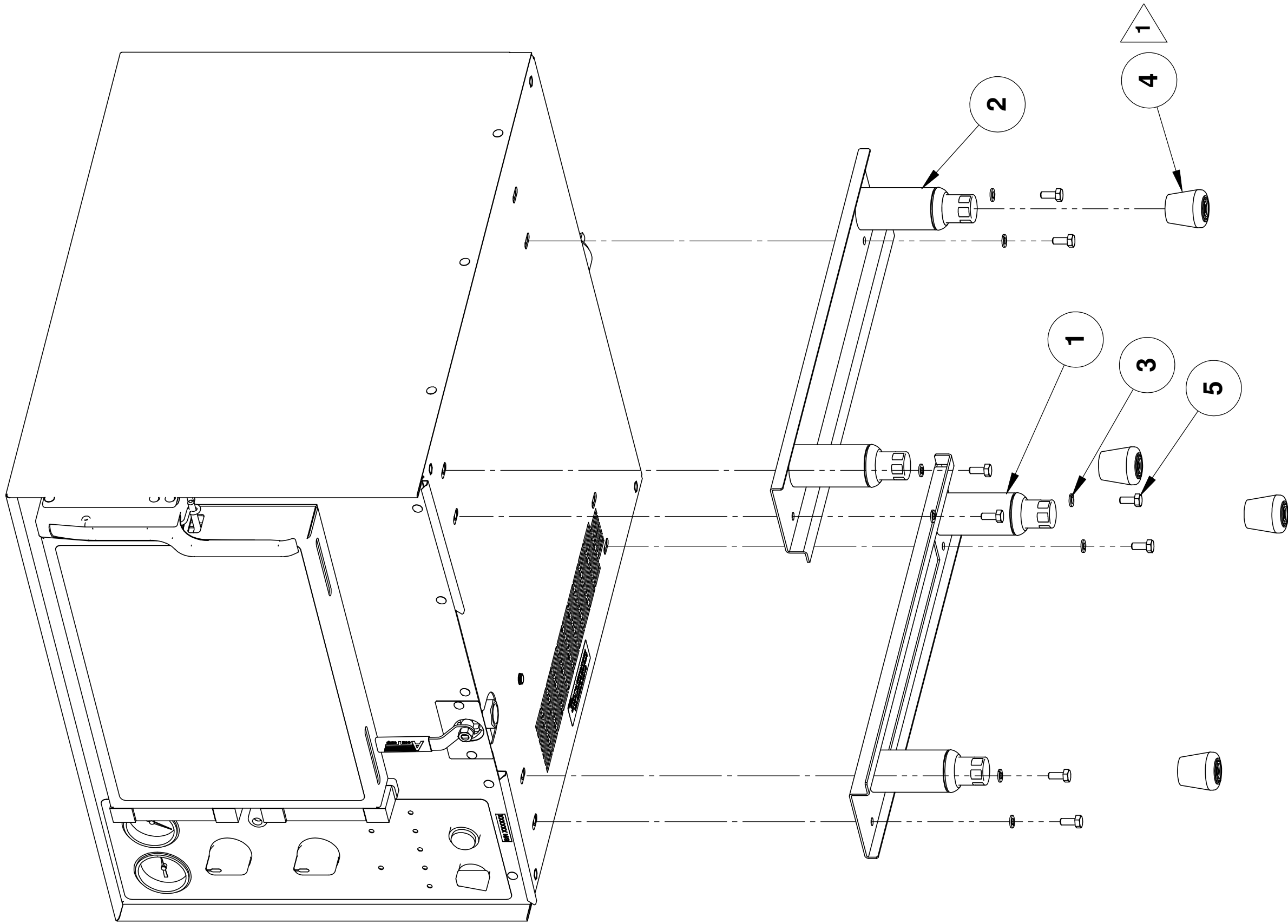
©

®

Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 T.I.R. ±.005 GD&T Per ANSI Y14.5M Comments:		Name ATP LRW GLS N/A N/A	Date 10/10/2006 10/10/2006 10/10/2006
Drawn Checked Project Eng Material:		AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825 Title: MODULE: SPECIAL OPTION Size: Drawing No.: C AT1T-3079 Rev. C Scale: 1:1 ECN: 328 Sheet 4 of 5	

**NOTES:**

1 PACK ITEM 4 INTO THE BAG SHOWN ON AT1A-3387.



**INSTALLATION OF FEET TO STEAMER ASSEMBLY  
(3 PAN STEAMER SHOWN, 6 PAN STEAMER IS THE SAME)**

**AT1T-3079-5**

**SPECIAL CONFIGURATION 5**

**DESCRIPTION**

- 4" Legs with Bullet Feet

**MODIFICATIONS:**

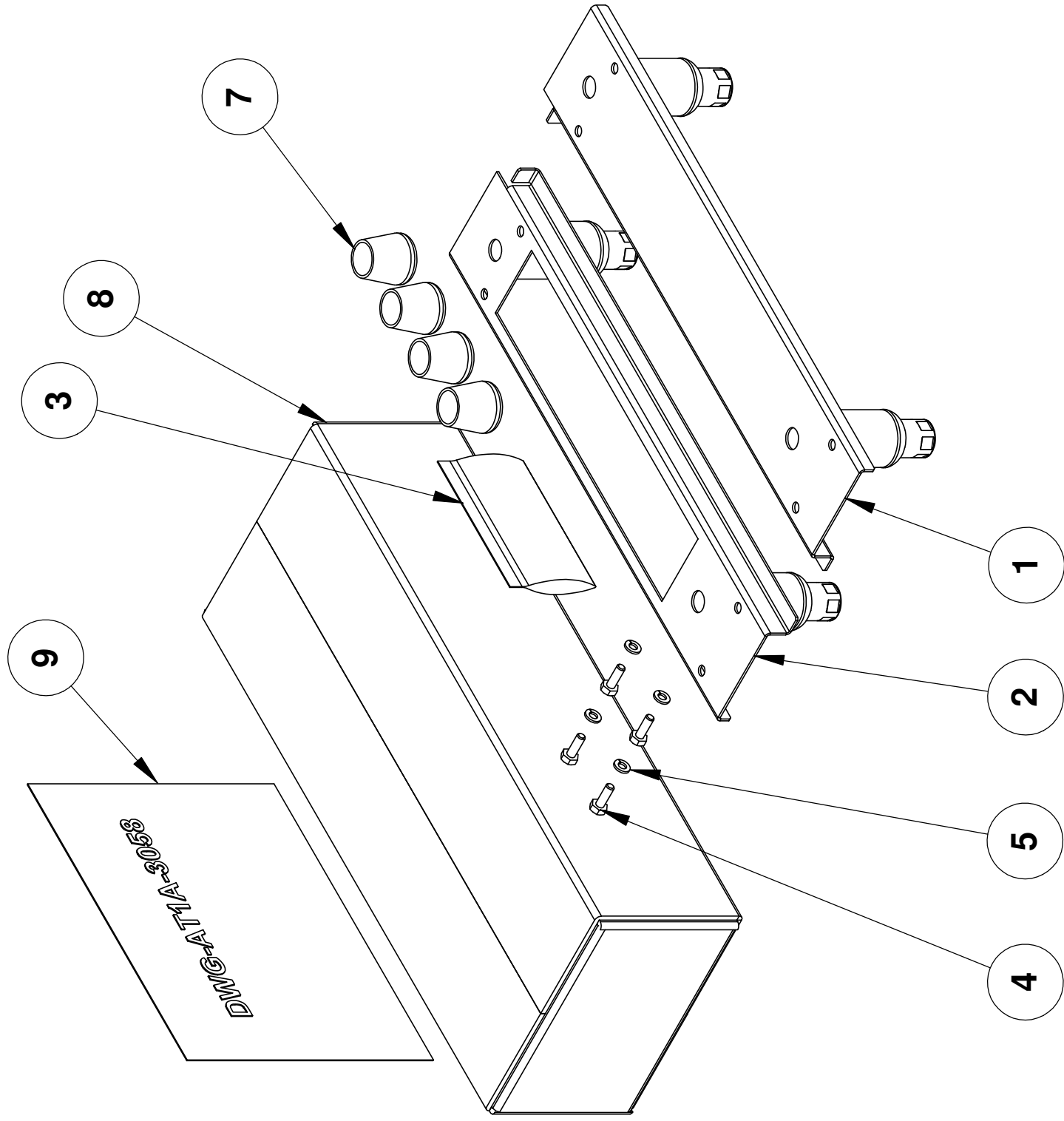
- Add 4" Legs with Bullet Feet (No Separate Drain Pan Rails)

QTY	PART NUMBER	ITEM	DESCRIPTION
8	AT0F-2875-51050	5	SCREW, 1/4-20UNC X 5/8 HEX HEAD MACHINE
4	AT0H-3040-1	4	RUBBER BULLET FOOT TIP
8	AT0F-1922-50000	3	WASHER, 1/4" HELICAL SPRING LOCK
1	AT1A-3038-1	2	LEG BASE RIGHT ASSEMBLY
1	AT1A-3038-2	1	LEG BASE LEFT ASSEMBLY
AT1T-3079-5			

(A)

Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 T.I.R. ±.005 GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing		Name ATP LRW GLS N/A	Date 10/10/2006 10/10/2006 10/10/2006	AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
Drawn Checked Project Eng Material:	Drawn ATP LRW GLS N/A	Title: MODULE: SPECIAL OPTION	Size: Drawing No.: C AT1T-3079 Rev. C	Scale: 1:4 EON: 328 Sheet 5 of 5

**NOTE:**  
 Ⓓ 1. ITEM #4 AND #5 TO BE INSERTED INTO ITEM #3.  
 THEN INSERT ITEM #1, #2, #3, #7 AND #9 INTO ITEM #8  
 AND SEAL WITH TAPE.

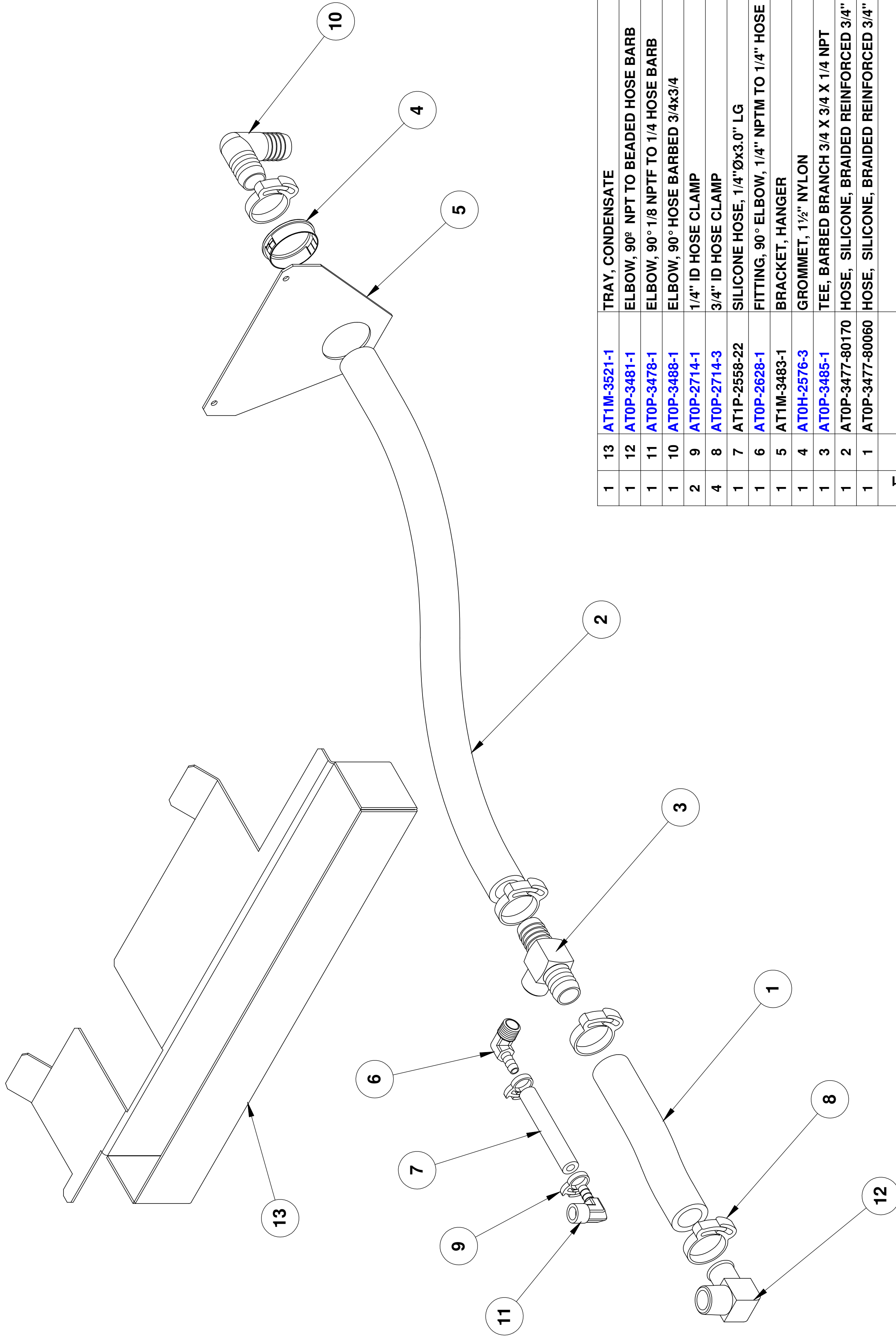


**AT1A-3030-1** Ⓓ  
**LEG ASSEMBLY KIT**

Ⓒ Ⓐ

QTY	PART NUMBER	ITEM	DESCRIPTION
1	AT1T-3058-1	9	INSTALLATION INSTRUCTIONS, LEG BASE ASSY
1	AT0S-3039-1	8	CARDBOARD BOX 19 1/2 X 7 1/4 X 4 3/8
4	AT0H-3040-1	7	RUBBER BULLET FOOT TIP
		6	
4	AT0F-1922-50002	5	WASHER, 1/4" HELICAL SPRING LOCK
4	AT0F-2875-51062	4	SCREW, 1/4-20UNC X 3/4 HEX HEAD MACHINE
1	AT0H-2782-1	3	BAG, 3 X 5 RECLOSABLE
1	AT1A-3038-2	2	LEG BASE LEFT ASSEMBLY
1	AT1A-3038-1	1	LEG BASE RIGHT ASSEMBLY

Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular: +1° 2 Place Decimal ±.02 3 Place Decimal ±.005 T, L, R: .005 ±.125 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing		Name ALB	Date 01-13-05
Drawn	Checked	Project Eng	Material:
RP	RP	N/A	Finish:
Scale: 1:4		Drawing No.: <b>AT1A-3030</b>	
Title: <b>LEG BASE ASSEMBLY KIT</b>		Rev: <b>D</b>	
Scale: 1:4		EDR: 078	
Sheet 1 of 1		AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825	



**AT1A-3463-1**

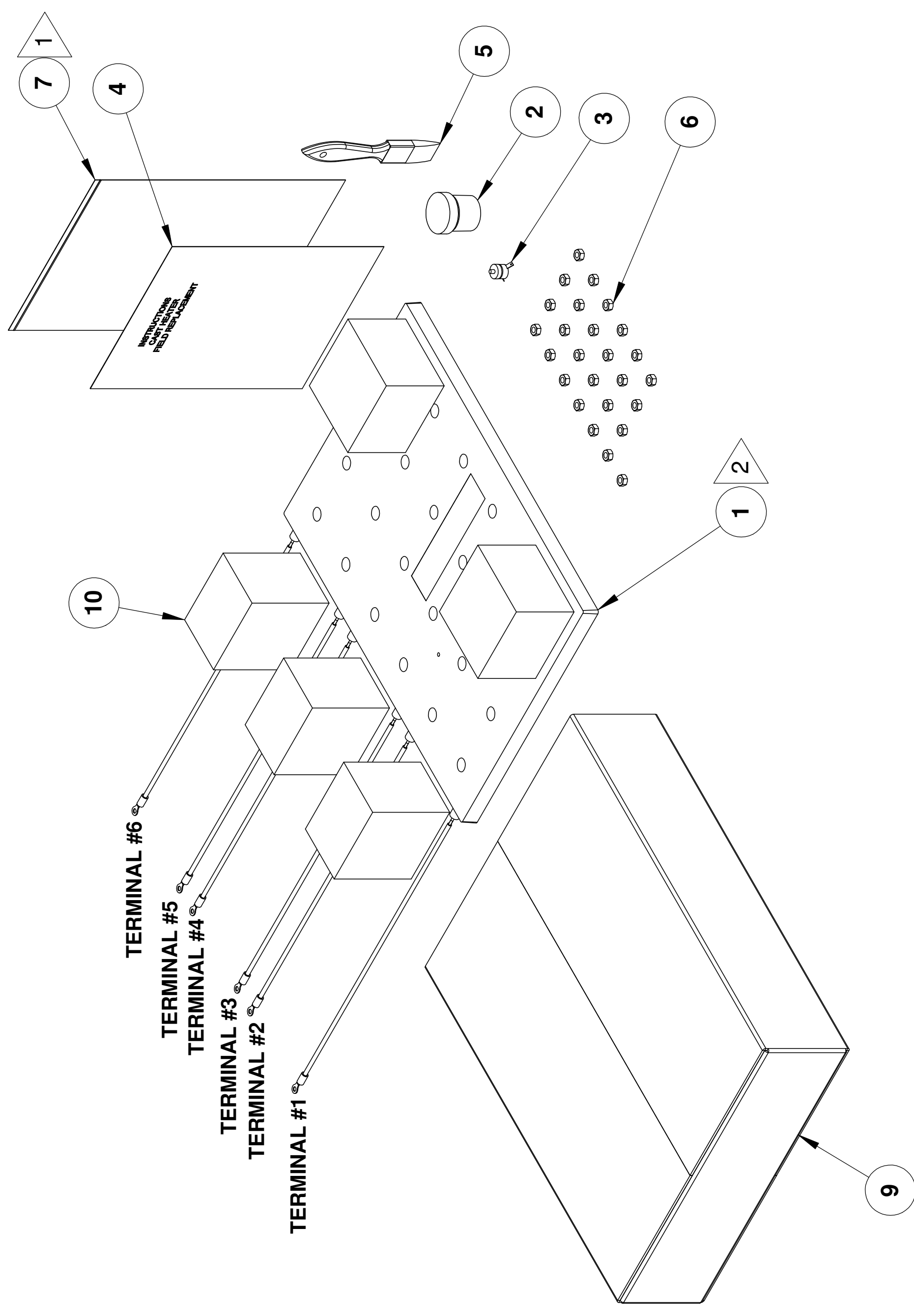
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	AT1M-3521-1	TRAY, CONDENSATE
1	1	AT0P-3481-1	ELBOW, 90° NPT TO BEADED HOSE BARB
1	1	AT0P-3478-1	ELBOW, 90° 1/8 NPTF TO 1/4 HOSE BARB
1	1	AT0P-3488-1	ELBOW, 90° HOSE BARBED 3/4x3/4
2	9	AT0P-2714-1	1/4" ID HOSE CLAMP
4	4	AT0P-2714-3	3/4" ID HOSE CLAMP
1	7	AT1P-2558-22	SILICONE HOSE, 1/4"Øx3.0" LG
1	6	AT0P-2628-1	FITTING, 90° ELBOW, 1/4" NPTM TO 1/4" HOSE BARB
1	5	AT1M-3483-1	BRACKET, HANGER
1	4	AT0H-2576-3	GROMMET, 1/2" NYLON
1	3	AT0P-3485-1	TEE, BARBED BRANCH 3/4 X 3/4 X 1/4 NPT
1	2	AT0P-3477-80170	HOSE, SILICONE, BRAIDED REINFORCED 3/4" IDx17" LG
1	1	AT0P-3477-80060	HOSE, SILICONE, BRAIDED REINFORCED 3/4" IDx6" LG

ITEM	QTY	PART NUMBER	DESCRIPTION
1	13	AT1M-3521-1	TRAY, CONDENSATE
1	12	AT0P-3481-1	ELBOW, 90° NPT TO BEADED HOSE BARB
1	11	AT0P-3478-1	ELBOW, 90° 1/8 NPTF TO 1/4 HOSE BARB
1	10	AT0P-3488-1	ELBOW, 90° HOSE BARBED 3/4x3/4
2	9	AT0P-2714-1	1/4" ID HOSE CLAMP
4	4	AT0P-2714-3	3/4" ID HOSE CLAMP
1	7	AT1P-2558-22	SILICONE HOSE, 1/4"Øx3.0" LG
1	6	AT0P-2628-1	FITTING, 90° ELBOW, 1/4" NPTM TO 1/4" HOSE BARB
1	5	AT1M-3483-1	BRACKET, HANGER
1	4	AT0H-2576-3	GROMMET, 1/2" NYLON
1	3	AT0P-3485-1	TEE, BARBED BRANCH 3/4 X 3/4 X 1/4 NPT
1	2	AT0P-3477-80170	HOSE, SILICONE, BRAIDED REINFORCED 3/4" IDx17" LG
1	1	AT0P-3477-80060	HOSE, SILICONE, BRAIDED REINFORCED 3/4" IDx6" LG

Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 T.I.R. ±.005 √125 Micro Inches GD&T Per ANSI Y14.5M Comments:		Name GLS Date 5/1/2008	
Drawn GLS Checked GLS Project Eng N/A Material:		Title: <b>KIT, STEAMER DRAIN</b>	
Do Not Scale Drawing		Size: Drawing No.: <b>C AT1A-3463</b> Rev. <b>A</b>	
		Scale: 1:1 EON: 422 Sheet 1 of 1	


**AccuTemp Products, Inc.**  
 8415 N. Clinton Park  
 Fort Wayne, IN 46825

PART NUMBER	RATED VOLTAGE / WATTAGE									
	208V 6.0KW	230V 7.3KW	240V 8.0KW	380V 6.7KW	400V 7.4KW	415V 8.0KW	440V 9.0KW	480V 10.7KW		
AT1A-3530-1										
AT1A-3530-2			240V 6.0KW							
AT1A-3530-3	208V 8.0KW		240V 10.7KW	380V 9.0KW	400V 10.0KW	415V 10.7KW		480V 14.0KW		
AT1A-3530-4	208V 12.0KW		240V 16.0KW	380V 13.0KW	400V 14.8KW	415V 16.0KW	440V 18.0KW			
AT1A-3530-6	208V 10.0KW									
AT1A-3530-7	208V 17.0KW									



NOTES:

- 1 PLACE ITEMS 2 THRU 6 INTO ITEM 7.
- 2 WRAP ITEM 1 WITH ITEM 8.

QTY	AT1A-3530-7	QTY	AT1A-3530-6	QTY	AT1A-3530-4	QTY	AT1A-3530-3	QTY	AT1A-3530-2	QTY	AT0A-2615-1	ITEM	PART NUMBER	DESCRIPTION
5	1	1	1	1	1	1	1	1	1	1	1	10	AT0S-3535-1	PLANK FOAM
AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	9	AT0S-3533-1	BOX, CARDBOARD
1	1	1	1	1	1	1	1	1	1	1	1	8	AT0S-2770-1	FOAM OR BUBBLE WRAP
25	25	25	25	25	25	25	25	25	25	25	25	7	AT0H-2782-2	BAG, 9 X 12 RECLOSABLE
1	1	1	1	1	1	1	1	1	1	1	1	6	AT0F-3401-1	NUT, SPECIAL LOCKING 1/4-20UNC-2B
1	1	1	1	1	1	1	1	1	1	1	1	5	AT0H-3532-1	PAINT BRUSH
1	1	1	1	1	1	1	1	1	1	1	1	4	AT1T-3534-1	INSTRUCTIONS, CAST HEATER FIELD REPLACEMENT
1	1	1	1	1	1	1	1	1	1	1	1	3	AT1E-2653-3	OVERTEMP SWITCH
1	1	1	1	1	1	1	1	1	1	1	2	AT0H-3412-2	WAKEFIELD 120 THERMAL JOINT COMPOUND	
1	-	-	-	-	-	-	-	-	-	-	-	1	AT1A-3531-7	CAST HEATER ASSEMBLY
-	1	-	-	-	-	-	-	-	-	-	-	1	AT1A-3531-6	CAST HEATER ASSEMBLY
-	-	-	1	-	-	-	-	-	-	-	-	1	AT1A-3531-4	CAST HEATER ASSEMBLY
-	-	-	-	-	1	-	-	-	-	-	-	1	AT1A-3531-3	CAST HEATER ASSEMBLY
-	-	-	-	-	-	-	-	-	-	-	-	1	AT1A-3531-2	CAST HEATER ASSEMBLY
-	-	-	-	-	-	-	-	-	-	-	1	AT1A-3531-1	CAST HEATER ASSEMBLY	

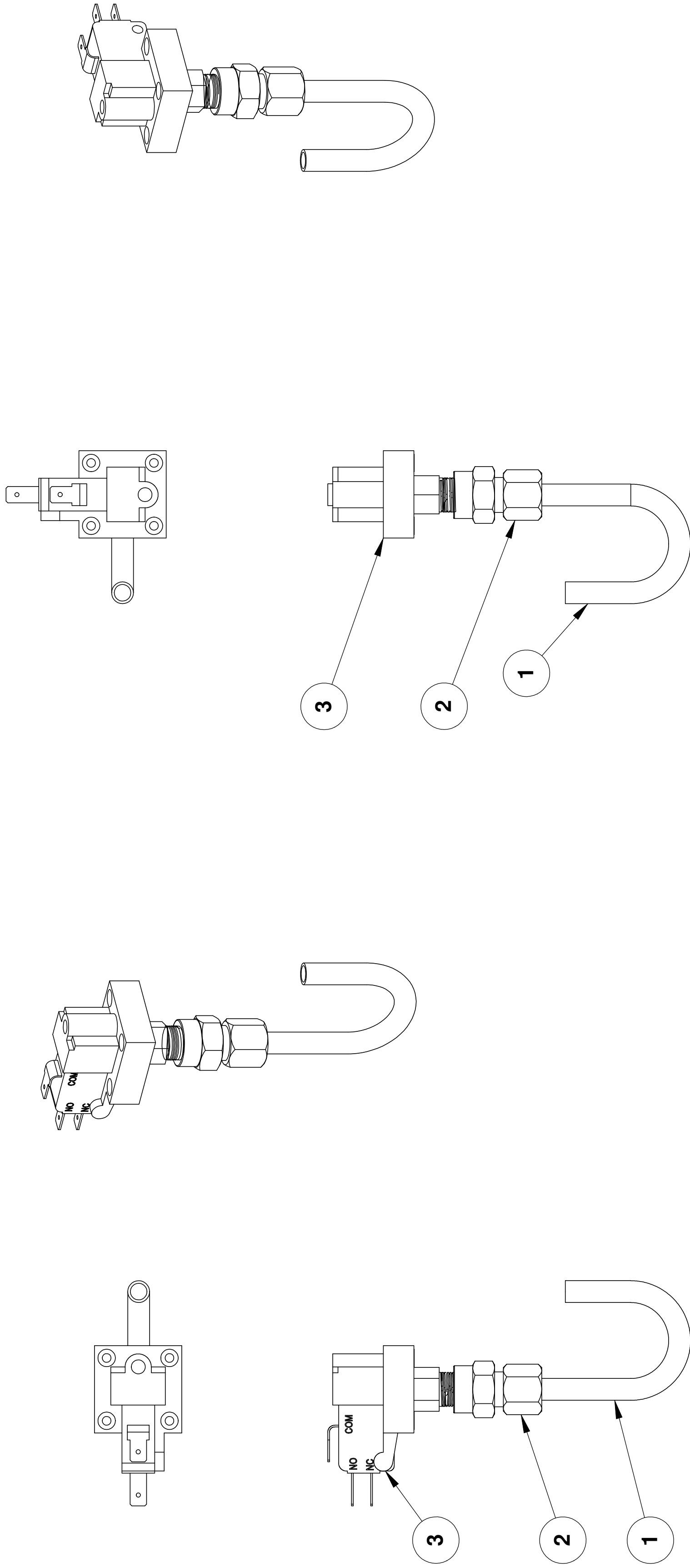
Unless otherwise specified, Dimensions: Inches  
Bends: 90°  
Tolerances:  
Angular: ±1°  
2 Place Decimal  
1 Place Decimal  
1.125 Micro Inches  
GD&T Per ANSI Y14.5M  
Comments:  
Do Not Scale Drawing

Drawn	ALB	Date	5/8/2008
Checked	LRW	Date	5/8/2008
Project Eng	LRW	Date	5/8/2008
Material:	N/A	Title:	CAST HEATER REPLACEMENT KIT
Finish:	N/A	Size:	D
		Rev:	A
		Part No:	AT1A-3530
		ECN:	0

AccuTemp Products, Inc.  
8415 N. Clinton Park  
Fort Wayne, IN 46825

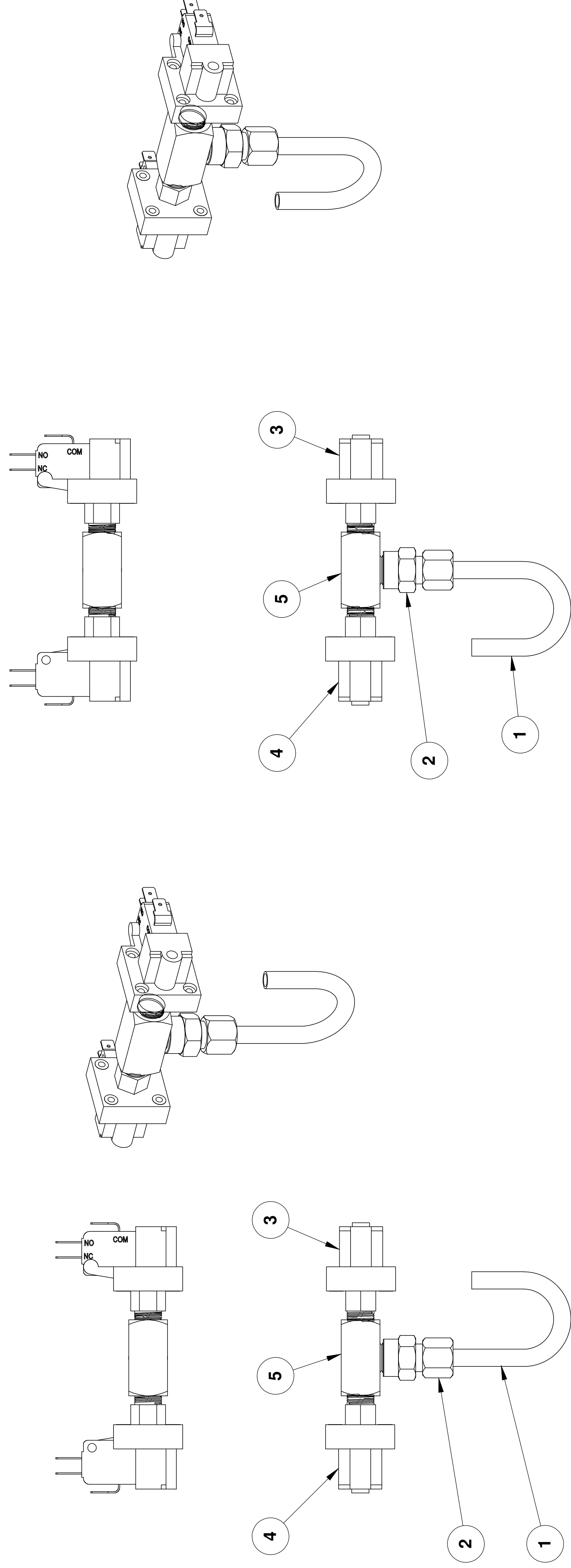
NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL PIPE THREADS TO BE SEALED WITH TEFLON THREAD SEALANT TAPE.



AT1A-3295-1

AT1A-3295-2



AT1A-3295-3

AT1A-3295-4

AR	AR	AR	AR	ATOP-3063-1	6	1/4" TEFLON TAPE
1	1	-	-	ATOP-2858-2	5	TEE MALE BRANCH
1	1	-	-	AT1E-2647-2	4	PRESSURE SWITCH, HIGH
1	1	1	1	AT1E-2647-1	3	PRESSURE SWITCH, LOW
1	1	1	1	ATOP-3293-1	2	COMPRESSION FITTING TO FEMALE NPT
1	1	1	1	AT1P-3297-1	1	TUBING, PRESSURE SWITCH

PART NUMBER		ITEM		DESCRIPTION	
AT1A-3295-1	QTY	AT1A-3295-1	6	1/4" TEFLON TAPE	
AT1A-3295-2	QTY	AT1A-3295-2	5	TEE MALE BRANCH	
AT1A-3295-3	QTY	AT1A-3295-3	4	PRESSURE SWITCH, HIGH	
AT1A-3295-4	QTY	AT1A-3295-4	3	PRESSURE SWITCH, LOW	
		ATOP-3293-1	2	COMPRESSION FITTING TO FEMALE NPT	
		AT1P-3297-1	1	TUBING, PRESSURE SWITCH	

Unless otherwise specified, Dimensions: inches		Name	Date	AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825	
Tolerances:		ALB	7/11/2005	A	
Bore: .0015		Checked	11/12/05	Temp	
Angular: .1°		Project Eng	11/20/05	Title:	
2 Place Decimal: .02		Material:		PRESSURE SWITCH ASSEMBLY	
3 Place Decimal: .005		Finish:		Drawing No.: AT1A-3295	
Tolerance: .005		Comments:		Size: D	
GD&T Per ANSI Y14.5M		Do Not Scale Drawing		Rev: -	
				Scale: 1:1 EDR: 130	
				Sheet 1 of 1	

ECN	REV	DESCRIPTION	DATE	LEC/ALB	APPR
-	-	EDR-130 RELEASED TO PRODUCTION	08-22-06		

REVISIONS

# WARRANTY

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## LIMITED WARRANTY

### One Year – Parts and Labor U.S. & Canada Only

AccuTemp Products, Inc. (AccuTemp) warrants that your AccuTemp equipment will be free of defects in material and workmanship under normal use for a period of twelve (12) months from installation or fifteen (15) months from date of shipment from AccuTemp, whichever date first occurs (the Warranty Period). Registration of AccuTemp equipment is required at the time of installation. Damage to AccuTemp equipment that occurs during shipment must be reported to the carrier, and is not covered under this warranty. The reporting of any damage during shipment is the sole responsibility of the commercial purchaser/user of such AccuTemp equipment.

AccuTemp provides an active service department, which should be contacted and advised of service issues, regardless of the warranty period. During the warranty period, AccuTemp agrees to repair or replace, at its option, F.O.B. factory, any part which proves to be defective due to defects in material or workmanship, provided the equipment has not been altered in any way and has been properly installed, maintained, and operated in accordance with the instructions in the AccuTemp Owners Manual. During the warranty period, AccuTemp also agrees to pay for any factory authorized equipment service agency (within the continental United States and Canada) for reasonable labor required to repair or replace, at our option, F.O.B. factory, any part which proves to be defective due to defects in materials or workmanship, provided the service agency has received advance approval from AccuTemp factory service to perform the repair or replacement. This warranty includes travel time not to exceed two hours and mileage not to exceed 50 miles (100 miles round trip), but does not include post start-up assistance or training, tightening of loose fittings or external electrical connections, minor adjustments, maintenance, or cleaning. AccuTemp will not reimburse the expense of labor required to replace parts after the expiration of the warranty period.

Proper installation is the responsibility of the dealer, owner-user, or installing contractor and is not covered by this warranty. Improper installation can affect your warranty. Installation is the responsibility of the Dealer, Owner/User or the Installation Contractor. See the Installation section of the Owners Manual. While AccuTemp products are built to comply with applicable standards for manufacturers, including Underwriters Laboratories (UL) and National Sanitation Foundation (NSF), it is the responsibility of the owner and the installer to comply with any applicable local codes that may exist.

AccuTemp makes no other warranties or guarantees, whether expressed or implied, including any warranties of performance, merchantability, or fitness for any particular purpose. AccuTemp's liability on any claim of any kind, including negligence, with respect to the goods and services covered hereunder, shall in no case exceed the price of the goods and services, or parts thereof, which gives rise to the claim. In no event shall AccuTemp be liable for special, incidental, or consequential damages, or damages in the nature of penalties.

This constitutes the entire warranty, which supersedes and excludes all other warranties, whether written, oral, or implied.