

INSTALLATION AND OPERATING MANUAL



**Models 504A–2004A
Types H, WH & P**



PLEASE SEE VERSA IC MANUAL (P/N 241493) FOR
DETAILS ON THE CONTROLS OPERATIONS.

NOTICE

SCAN WITH QR EQUIPPED SMART
DEVICE FOR ONLINE MANUAL.



AHRI certification applies to H models only.

⚠ WARNING: Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury, exposure to hazardous materials* or loss of life. Review the information in this manual carefully. *This unit contains materials that have been identified as carcinogenic, or possibly carcinogenic, to humans.

FOR YOUR SAFETY: Do not store or use gasoline or other flammable vapors and liquids or other combustible materials in the vicinity of this or any other appliance. To do so may result in an explosion or fire.

WHAT TO DO IF YOU SMELL GAS:

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

Installation and service must be performed by a qualified installer, service agency or the gas supplier.

This manual should be maintained in legible condition and kept adjacent to the heater or in a safe place for future reference.



Effective: 05-30-25
Replaces: 03-26-25
P/N 241512 Rev. 15



Revision 15 reflects the following changes:

Added "Labor and Shipping Costs" section to the Raypak Pool warranty only.



TABLE OF CONTENTS

1. WARNINGS	4	Electrical Power Connections	24
Pay Attention to These Terms.	4	Field Wiring Connection	26
2. GENERAL SAFETY.....	6	Venting	28
Time/Temperature Relationships in Scalds	6	Venting Installation Tips	30
3. BEFORE INSTALLATION.....	7	Venting Configurations.....	30
Product Receipt.....	7	5. CONTROLS.....	36
Model Identification	7	User Interface.....	38
Ratings and Certifications	7	6. WIRING DIAGRAM	44
Installations at Elevation	7	7. START-UP.....	45
Component Locations	8	Pre Start-up.....	45
General Information	9	Start-Up.....	46
4. INSTALLATION.....	9	8. OPERATION.....	49
Installation Codes.....	9	Lighting Instructions	49
Equipment Base.....	9	To Turn Off Gas To Appliance	49
Clearances	9	9. TROUBLESHOOTING	49
Indoor Installations	9	10. MAINTENANCE.....	52
Outdoor Installations	10	Suggested Minimum Maintenance Schedule.....	52
Combustion and Ventilation Air	12	Preventive Maintenance Schedule.....	53
Indoor Units.....	12	Filter Maintenance	53
Air Filter.....	12	Filter Replacement.....	53
Conventional Combustion Air Supply	13	11. ILLUSTRATED PARTS LIST.....	55
Ducted Combustion Air	14	12. IMPORTANT INSTRUCTIONS FOR THE COMMONWEALTH OF MASSACHUSETTS	62
TruSeal™	14	13. START-UP CHECKLIST	63
Water Piping.....	14	14. WARRANTY	64
Hydronic Heating.....	16	15. QR CODES	66
Pump Selection.....	16		
Applications and Modes.....	17		
Domestic Hot Water	19		
Pool Heating.....	21		
Gas Supply.....	22		

THIS INSTALLATION MANUAL MAY NOT BE THE LATEST REVISION PRINTED AT THE TIME OF PRODUCT SHIPMENT. VISIT THE RAYPAK WEBSITE TO VERIFY THE MANUAL DELIVERED WITH YOUR RAYPAK UNIT IS THE MOST UP-TO-DATE VERSION OR USE THE QR CODE AVAILABLE WITHIN THIS MANUAL ON PAGE 66.



1. WARNINGS

Pay Attention to These Terms.

⚠ DANGER	Indicates the presence of immediate hazards which will cause severe personal injury, death or substantial property damage if ignored.
⚠ WARNING	Indicates the presence of hazards or unsafe practices which could cause severe personal injury, death or substantial property damage if ignored.
⚠ CAUTION	Indicates the presence of hazards or unsafe practices which could cause minor personal injury or product or property damage if ignored.
CAUTION	CAUTION used without the warning alert symbol indicates a potentially hazardous condition which could cause minor personal injury or product or property damage if ignored.
NOTE	Indicates special instructions on installation, operation, or maintenance which are important but not related to personal injury hazards.

⚠ DANGER: Make sure the gas on which the heater will operate is the same type as that specified on the heater rating plate.

⚠ WARNING: Should overheating occur or the gas supply valve fail to shut, do not turn off or disconnect the electrical supply to the heater. Instead, shut off the gas supply at a location external to the heater.

⚠ WARNING: Do not use this heater if any part has been under water. Immediately call a qualified service technician to inspect the heater and to replace any part of the control system and any gas control which has been under water.

⚠ WARNING: To minimize the possibility of improper operation, serious personal injury, fire, or damage to the heater:

- Always keep the area around the heater free of combustible materials, gasoline, and other flammable liquids and vapors.
- Heater should never be covered or have any blockage to the flow of fresh air to the heater.

⚠ WARNING: Risk of electrical shock. More than one disconnect switch may be required to de-energize the equipment before servicing.

⚠ CAUTION: This heater requires forced water circulation when the burner is operating. See minimum and maximum flow rates. Severe damage will occur if the heater is operated without proper water flow circulation.

⚠ WARNING: Both natural gas and propane have an odorant added to aid in detecting a gas leak. Some people may not physically be able to smell or recognize this odorant. If you are unsure or unfamiliar with the smell of natural gas or propane, ask your local gas supplier. Other conditions, such as "odorant fade," which causes the odorant to diminish in intensity, can also hide, camouflage, or otherwise make detecting a gas leak by smell more difficult.

⚠ WARNING: UL-recognized fuel gas detectors are recommended in all enclosed propane and natural gas applications wherein there is a potential for an explosive mixture of fuel gas to accumulate and their installation should be in accordance with the detector manufacturer's recommendations and/or local laws, rules, regulations, or customs.

⚠ CAUTION: Operation of this heater in low temperature systems requires special piping. Harmful internal condensation will occur if the inlet water temperature does not exceed 120°F. Warranty claims will be denied when condensation occurs.

⚠ CAUTION: If this heater is to be installed above radiation level, it must be provided with a low water cut-off device at the time of heater installation.

⚠ CAUTION: If this heater is to be installed in a negative- or positive-pressure equipment room, there are special installation requirements. Consult factory for details.

⚠ WARNING: For appliances that allow indoor installation within a residential living space or home, the installer must verify that at least one carbon monoxide alarm has been installed within a residential living space or home following the alarm manufacturer's instructions and applicable local codes before putting the appliance into operation.

⚠ WARNING: For appliances that allow indoor installation within a residential living space or home, note that this product burns gas to produce heat. The appliance must be properly installed, operated, and maintained to avoid exposure to appreciable levels of carbon monoxide and the installer is required to confirm that at least one carbon monoxide alarm is installed in the living space before the appliance is put into operation. It is important for the carbon monoxide alarms to be installed, maintained, and replaced following the alarm manufacturer's instructions and applicable local codes.



⚠ WARNING: According to the Standard of Safety UL 4200A, which applies to consumer products containing button batteries or coin cell batteries, it is important to adhere to the following safety statements:

- Remove and immediately recycle or dispose of used batteries according to local regulations and keep away from children. Do NOT dispose of batteries in household trash or incinerate.
- Even used batteries may cause severe injury or death.
- Call a local poison control center for treatment information.
- Compatible battery type: CR1225.
- Nominal battery voltage: 3V.
- Non-rechargeable batteries are not to be recharged.
- Do not force discharge, recharge, disassemble, heat above (manufacturer's specified temperature rating) or incinerate. Doing so may result in injury due to venting, leakage or explosion resulting in chemical burns.
- Ensure the batteries are installed correctly according to polarity (+ and -).
- Do not mix old and new batteries, different brands or types of batteries, such as alkaline, carbon-zinc, or rechargeable batteries.
- Remove and immediately recycle or dispose of batteries from equipment not used for an extended period of time according to local regulations.
- Always completely secure the battery compartment. If the battery compartment does not close securely, stop using the product, remove the batteries, and keep them away from children.

⚠ WARNING

- **INGESTION HAZARD:** This product contains a button cell or coin battery.
- **DEATH** or serious injury can occur if ingested.
- A swallowed button cell or coin battery can cause **Internal Chemical Burns** in as little as **2 hours**.
- **KEEP** new and used batteries **OUT OF REACH of CHILDREN**
- **Seek immediate medical attention** if a battery is suspected to be swallowed or inserted inside any part of the body.





2. GENERAL SAFETY

To meet commercial hot water use needs, the high limit safety control on this water heater will shut off the main gas valve before the outlet temperature reaches 210°F (99°C). However, water temperatures over 125°F (52°C) can cause instant severe burns or death from scalds. When supplying general purpose hot water, the recommended initial setting for the temperature control is 125°F (52°C).

This section applies to Hot Water Supply Boilers and Hot Water Heaters ONLY. For sanitary rinse applications where outlet temperatures of 180°F to 195°F (82°C to 91°C) are required, a boiler is recommended since the 210°F (99°C) limit on water heaters will NOT allow the heater to maintain these desired sanitary rinse temperatures.

Safety and energy conservation are factors to be considered when setting the water temperature on the thermostat. The most energy-efficient operation will result when the temperature setting is the lowest that satisfies the needs of the application.

Water temperature over 125°F (52°C) can cause instant severe burns or death from scalds. Children, disabled and elderly are at highest risk of being scalded.

- Feel water before bathing or showering.
- Temperature limiting valves are available.

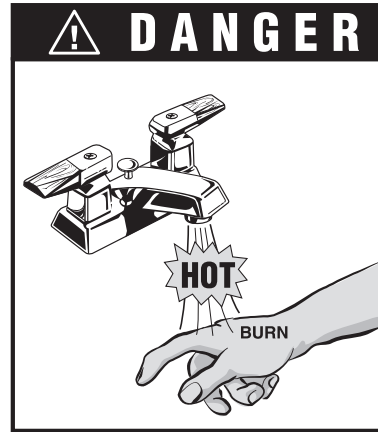
Maximum water temperatures occur just after the heater's burner has shut off. To determine the water temperature being delivered, turn on a hot water faucet and place a thermometer in the hot water stream and read the thermometer.

NOTE: When this water heater is supplying general purpose hot water for use by individuals, a thermostatically controlled mixing valve for reducing point of use water temperature is recommended to reduce the risk of scald injury. Contact a licensed plumber or the local plumbing authority for further information.

CAUTION: Hotter water increases the risk of scalding! There is a hot water scald potential if the thermostat is set too high.

Time/Temperature Relationships in Scalds

The following chart details the relationship of water temperature and time with regard to scald injury and may be used as a guide in determining the safest water temperature for your applications.



Water temperature over 125°F can cause instant severe burns or death from scalds.

Children, disabled, and elderly are at highest risk of being scalded.

See instruction manual before setting temperature at water heater.

Feel water before bathing or showering.

Temperature limiting valves are available, see manual.

Water Temp.	Time To Produce Serious Burn
120°F (49°C)	More than 5 minutes
125°F (52°C)	1-1/2 to 2 minutes
130°F (54°C)	About 30 seconds
135°F (57°C)	About 10 seconds
140°F (60°C)	Less than 5 seconds
145°F (63°C)	Less than 3 seconds
150°F (66°C)	About 1-1/2 seconds
155°F (68°C)	About 1 seconds

Table courtesy of The Shriners Burn Institute

Table A. Time to Produce Serious Burn



3. BEFORE INSTALLATION

Raypak strongly recommends that this manual be re-viewed thoroughly before installing your MVB heater. Please review the General Safety information before installing the heater. Factory warranty does not apply to heaters that have been improperly installed or operated. (Refer to the warranty at the back of this manual.) Installation and service must be performed by a qualified installer, service agency or gas supplier. If, after reviewing this manual, you still have questions which this manual does not answer, please contact your local Raypak representative or visit our website at www.raypak.com.

Thank you for purchasing a Raypak product. We hope you will be satisfied with the high quality and durability of our equipment.

Product Receipt

On receipt of your heater it is suggested that you visually check for external damage to the shipping crate. If the crate is damaged, make a note to that effect on the Bill of Lading when signing for the shipment. Next, remove the heater from the shipping packaging. Report any damage to the carrier immediately.

On occasion, items are shipped loose. Be sure that you receive the correct number of packages as indicated on the Bill of Lading.

Claims for shortages and damages must be filed with the carrier by consignee. Permission to return goods must be received from the factory prior to shipping. Goods returned to the factory without an authorized Returned Goods Receipt number will not be accepted. All returned goods are subject to a restocking charge.

When ordering parts, you must specify the model and serial number of the heater. When ordering under warranty conditions, you must also specify the date of installation.

Purchased parts are subject to replacement only under the manufacturer's warranty. Debits for defective replacement parts will not be accepted. Parts will be replaced in kind only per Raypak's standard warranties.

Model Identification

The model identification number and heater serial number are found on the heater rating plate located on the upper rear jacket panel of the heater. The model number will have the form H7-0504A or similar depending on the heater size and configuration. The letter(s) in the first group of characters identifies the application (H = Hydronic Heating, WH = Domestic Hot Water (DHW), and P = Pool heating). The number which follows identifies the firing mode (7 = electronic modulation).

The second group of characters identifies the size of the heater (the four numbers representing the approximate MBTUH input), and, where applicable, a letter, indicating the manufacturing series.

Ratings and Certifications

Standards:

- ANSI Z21.13 CSA 4.9 - latest edition, Gas-Fired Hot Water Boilers
- CAN 3.1 - latest edition, Industrial and Commercial Gas-Fired Package Boilers
- ANSI Z21.10.3 CSA 4.3 - latest edition, Gas Water Heaters
- ANSI Z21.56 CSA 4.7 - latest edition, Gas-Fired Pool Heaters
- SCAQMD Rule 1146.2
- Low-lead content (<.25%) CSA-certified

All MVB heaters are National Board Registered, and design-certified and tested by the Canadian Standards Association (CSA) for the U.S. and Canada. Each heater is constructed in accordance with Section IV of the American Society of Mechanical Engineers (ASME) Heater Pressure Vessel Code and bears an ASME stamp. H models bear the ASME "H" stamp; WH models and P models bear the ASME "HLW" stamp. This heater also complies with the latest edition of the ASHRAE 90.1 Standard.

⚠ WARNING: Altering any Raypak pressure vessel by installing replacement heat exchangers, tube bundle headers, or any ASME parts not manufactured and/or approved by Raypak will instantly void the ASME and CSA ratings of the vessel. Altering the ASME or CSA ratings of the vessel also violates national, state, and local approval codes.

Installations at Elevation

Rated inputs are suitable for up to 4,500 ft. (1,372 m) elevation without de-rating. Consult your local representative or the factory for installations at altitudes over 4,500 ft. (1,372 m) above sea level. No hardware changes are required to the heaters for installations up to 10,000 ft. (3,048 m) (adjustments may be required).



Component Locations

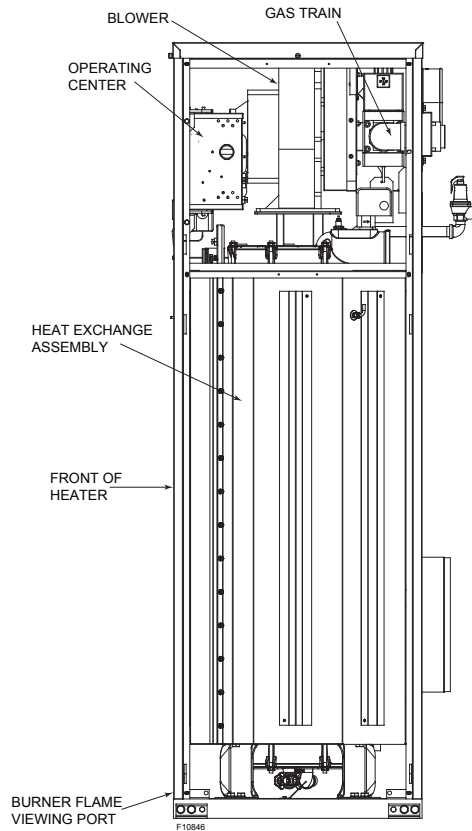


Figure 1. Component Locations – Side

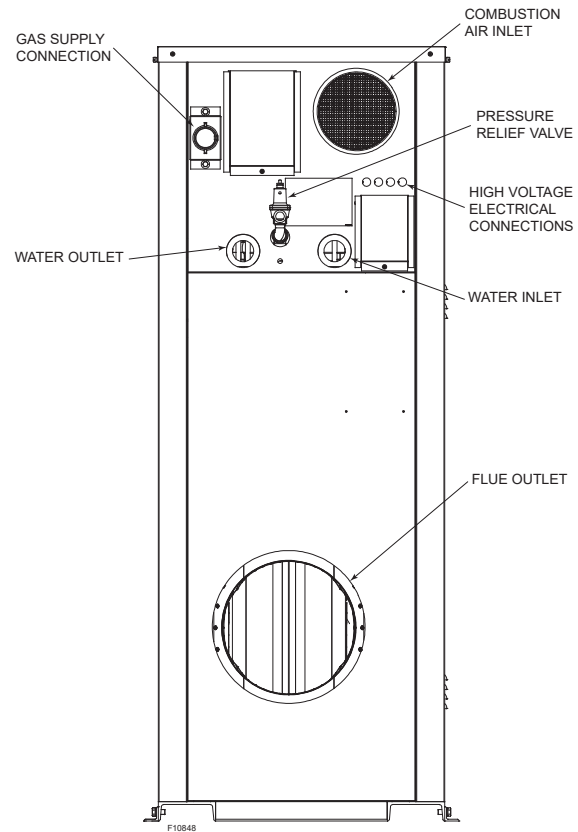


Figure 3. Component Locations – Rear

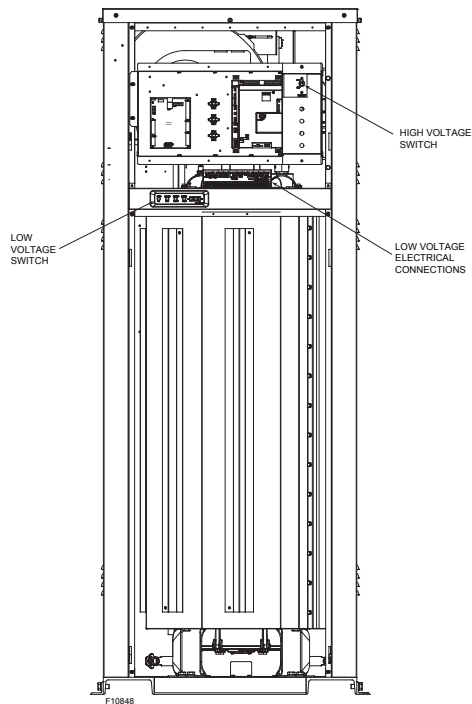


Figure 2. Component Locations – Front

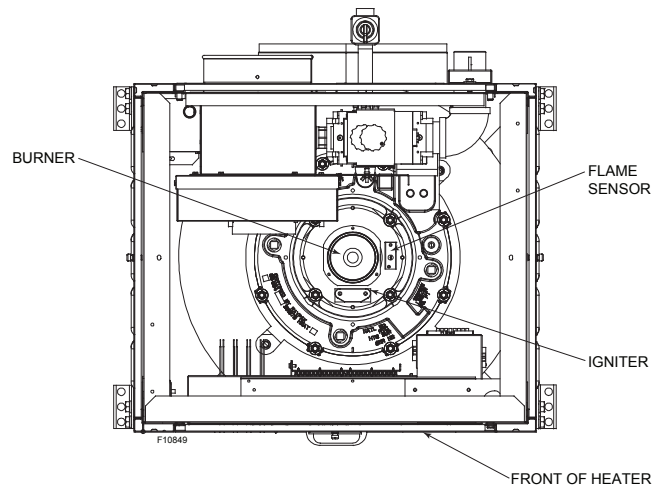


Figure 4. Component Locations – Top

General Information

Model No.	Input MBTUH (KwH)		Water Conn. NPT in. (mm)	Gas Conn. NPT in. (mm)		Vent Size in. (mm)	
	Max.*	Min.*		N	P	Flue	Intake
504A	500 (147)	300 (88)	2 (50)	1 (25)	1 (25)	8 (200)	6 (150)
754A	750 (220)	450 (132)	2 (50)	1 (25)	1 (25)	10 (254)	6 (150)
1104A	1100 (322)	660 (193)	2-1/2 (65)	1-1/4 (32)	1 (25)	10 (254)	6 (150)
1504A	1500 (440)	900 (263)	2-1/2 (65)	1-1/4 (32)	1 (25)	12 (304)	8 (200)
2004A	1999 (586)	1199 (351)	2-1/2 (65)	2 (50)	1 (25)	14 (344)	8 (200)

*H7 units only

Table B. Basic Data

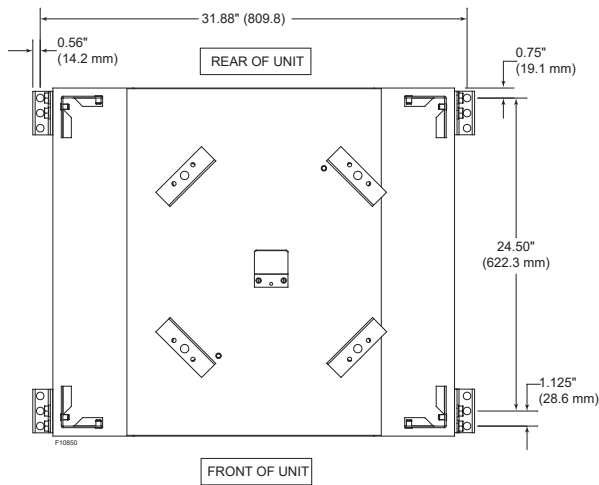


Figure 5. Anchor Hole Locations

4. INSTALLATION

Installation Codes

Installations must follow these codes:

- Local, state, provincial, and national codes, laws, regulations and ordinances
- National Fuel Gas Code, ANSI Z223.1/NFPA 54 – latest edition (NFGC)
- National Electrical Code, ANSI/NFPA 70 - latest edition (NEC)
- Standard for Controls and Safety Devices for Automatically Fired Boilers, ANSI/ASME CSD-1, (CSD-1) when required
- For Canada only: CAN/CSA B149.1 Natural Gas and Propane Installation Code and CSA C22.1 C.E.C. Part 1 (C22.1)

Equipment Base

The heater should be mounted on a level, structurally sound surface. The heater is approved for installation on a combustible surface but must **NEVER** be installed on carpeting. Gas-fueled equipment installed in enclosed parking garages must be located at least 18" (457 mm) above the floor.

In addition, the heater shall be installed such that the gas ignition system components are protected from water (dripping, spraying, rain, etc.) during appliance operation or service (circulator replacement, control replacement, etc.).

If the heater needs to be secured to the ground, use the hole pattern shown in **Figure 5**, following local codes. Additional clearance may be required when using the factory anchor bracket.

CAUTION: This heater should be located in an area where water leakage will not result in damage to the area adjacent to the appliances or to the structure. When such locations cannot be avoided, it is recommended that a suitable catch pan, adequately drained, be installed under the appliance. The pan must not restrict air flow.

Clearances

Heater Side	Minimum Clearances from Combustible Surfaces in. (mm)	Minimum Service Clearance in. (mm)
Floor ¹	0	0
Rear	12 (305)	24 (610)
Right Side	1 (25)	1 (25) ²
Left Side	1 (25)	1 (25) ²
Top	0	10 (254)
Front	Open	24 (610)
Vent	1 (25)	1 (25)

¹ DO NOT install on carpeting.

² 1" (25 mm) service clearance on either side requires 12" (305 mm) clearance on the opposite side.

Table C. Clearances – Indoor Installations

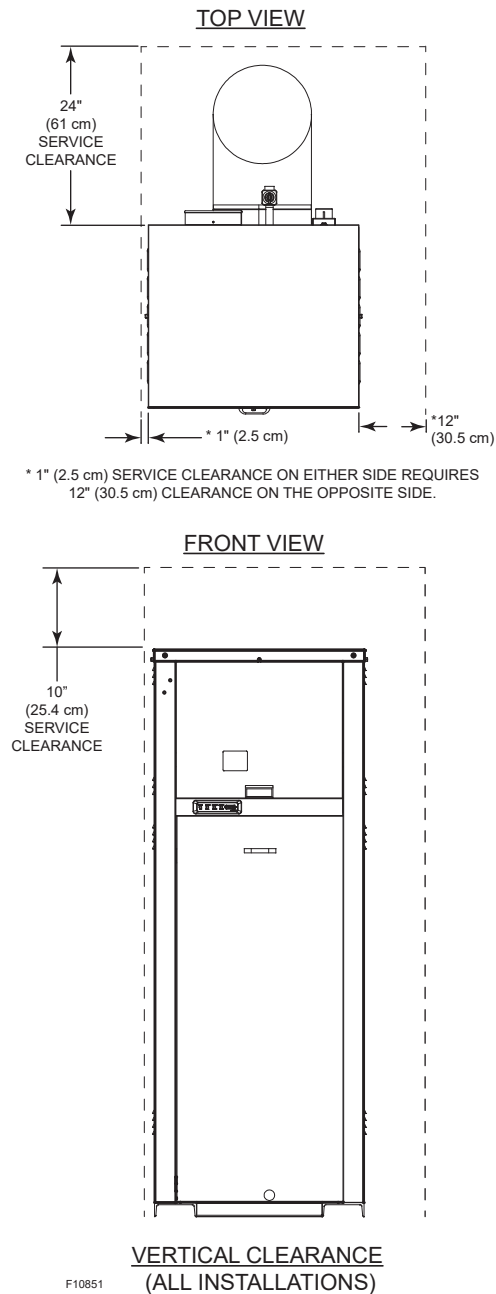
Indoor Installations

When installed according to the listed minimum clearances from combustible construction, these heaters can still be serviced without removing permanent structural construction around the heater. However, for ease of servicing, a clearance of at least 24" (610 mm) in front, 1" (25 mm) on the side, at least 24" (610 mm) on the rear and 10" (254 mm) above the top of the heater is required. This will allow the heater to be serviced in its installed location without movement or removal of the heater.



Service clearances less than the minimum may require removal of the heater to service either the heat exchanger or the burner components.

In either case, the heater must be installed in a manner that will enable the heater to be serviced without removing any structure around the heater.



Outdoor Installations

Outdoor installation **REQUIRES** the use of the combustion air intake elbow. The intake elbow must be ordered when ordering the unit and is shipped loose for field installation. The intake air elbow **MUST** be installed on the air filter intake at the rear of the unit during installation. The intake elbow **MUST** be oriented with the open end facing downward. Heaters must not be installed under an overhang unless clearances are in accordance with local installation codes and the requirements of the gas supplier. Three sides must be open in the area under the overhang. Roof water drainage must be diverted away from heaters installed under overhangs.

Heater Side	Min. Clearance from Combustible Surfaces	Minimum Service Clearance
Rear	12" (305)	24" (610)
Front	Open	24" (610)
Right-Side	1" (25)	1" (25)
Left-Side	1" (25)	1" (25)
Top	Unobstructed	10" (254)
Vent Termination	12" (305)	12" (305)

Table D. Clearances – Outdoor Installations

Figure 6. Minimum Clearances from Combustible Surfaces – Indoor and Outdoor Installations

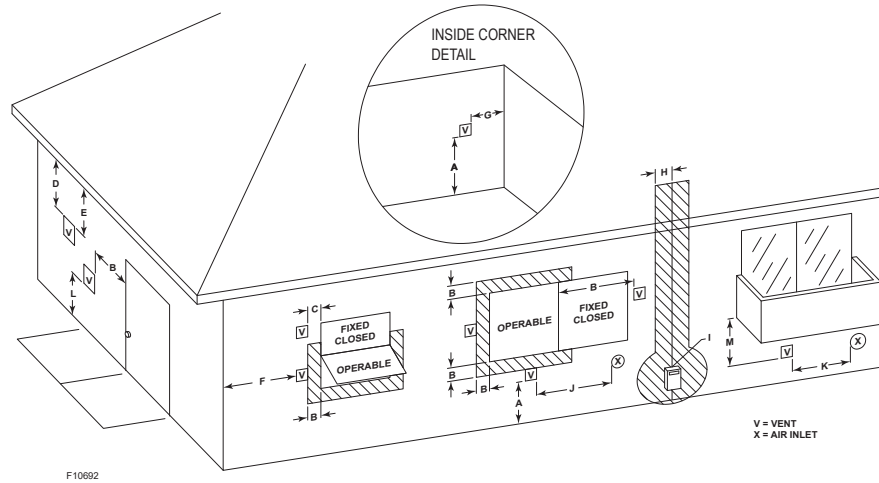


Figure 7. Minimum Clearances from Vent/Air Inlet Terminations – Indoor and Outdoor Installations

		U.S. Installations ¹	Canadian Installations ²
A	Clearance above grade, veranda, porch, deck, or balcony	1' (30 cm)	1' (30 cm)
B	Clearance to window or door that may be opened	4' (1.2 m) below or to side of opening	3' (91 cm)
C	Clearance to permanently closed window	*	*
D	Vertical clearance to ventilated soffit located above the terminal within a horizontal distance of 2' (61 cm) from the centerline of the terminal	5' (1.5 m)	*
E	Clearance to unventilated soffit	*	*
F	Clearance to outside corner	*	*
G	Clearance to inside corner	6' (1.83 m)	*
H	Clearance to each side of center line extended above meter/regulator assembly	*	3' (91 cm) within a height 15' above the meter/regulator assembly
I	Clearance to service regulator vent outlet	*	6' (1.83 m)
J	Clearance to non-mechanical air supply inlet to building or the combustion air inlet to any other appliance	4' (1.2 m) below or to side of opening; 1' (30 cm) above opening	3' (91 cm)
K	Clearance to mechanical air supply inlet	3' (91 cm) above if within 10' (3 m) horizontally	6' (1.83 m)
L	Do not terminate above paved sidewalk or paved driveway	+	Slip hazard due to frozen condensate
M	Clearance under veranda, porch, deck or balcony	*	1' (30 cm) ³

¹ In accordance with the current ANSI Z223.1/NFPA 54 National Fuel Gas Code.

² In accordance with the current CAN/CSA-B149.1 Installation Codes.

³ Permitted only if veranda, porch, deck, or balcony is fully open on a minimum of two sides beneath the floor and top of terminal, and underside of veranda, porch, deck or balcony is greater than 1' (30 cm).

* Clearances in accordance with local installation codes and the requirements of the gas supplier.

+ 7' (2.13 m) for mechanical draft systems (Category I appliances).

Table E. Vent/Air Inlet Termination Clearances



Combustion and Ventilation Air

NOTE: Use of this heater in construction areas where fine particulate matter, such as concrete or dry-wall dust, is present may result in damage to the heater that is not covered by the warranty. If operated in a construction environment, a clean source of combustion air must be provided directly to the heater.

Inside Air Contamination

All heaters experience some condensation during start-up. The condensate from flue gas is acidic. Combustion air can be contaminated by certain vapors in the air which raise the acidity of the condensate. Higher acidity levels attack many materials including stainless steel, which is commonly used in high efficiency systems. The heater can be supplied with corrosion-resistant, non-metallic intake air vent material. You may, however, choose to use outside combustion air for one or more of these reasons:

1. Installation is in an area containing contaminants listed below which will induce acidic condensation.
2. You want to reduce infiltration into your building through openings around windows and doors.

Products causing contaminated combustion air:

- spray cans containing chloro/fluorocarbons
- permanent wave solutions
- chlorinated waxes/cleaners
- chlorine-based swimming pool chemicals
- calcium chloride used for thawing
- sodium chloride used for water softening
- refrigerant leaks
- paint or varnish removers
- hydrochloric acid/muriatic acid
- cements and glues
- antistatic fabric softeners used in clothes dryers
- chloride-type bleaches, detergents, and cleaning solvents found in household laundry rooms
- adhesives used to fasten building products
- similar products

Areas where contaminated combustion air commonly exists:

- dry cleaning/laundry areas
- metal fabrication plants
- beauty shops
- refrigeration repair shops
- photo processing plants
- auto body shops
- plastic manufacturing plants
- furniture refinishing areas and establishments
- new building construction
- remodeling areas
- open pit skimmers

Check for areas and products listed above before installing heater. If found:

- remove products permanently, OR
- install TruSeal direct vent.

Indoor Units

This heater must be supplied with sufficient quantities of non-contaminated air to support proper combustion and equipment ventilation. Combustion air can be supplied via conventional means where combustion air is drawn from the area immediately surrounding the heater, or via direct vent, where combustion air is drawn directly from outside. All installations must comply with the requirements of the NFGC (U.S.) and B149.1 (Canada), and all local codes.

CAUTION: Combustion air must not be contaminated by corrosive chemical fumes which can cause non-warranted damage to the heater.

NOTE: It is recommended that the intake vent be insulated to minimize sweating.

Air Filter

An air filter is supplied standard with the heater. This filter is shipped loose for field installation. Refer to the Air Filter Kit Installation Instructions (Part No. 241338) for details. (See **Figure 34** for outdoor installation).

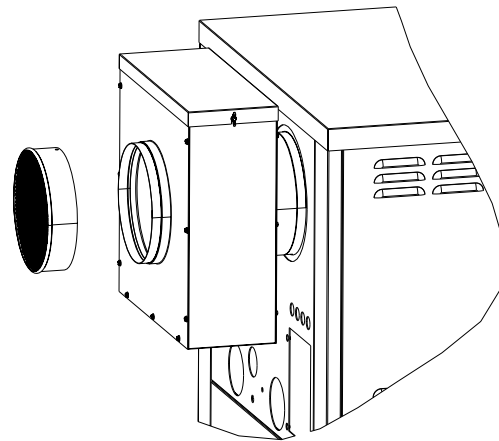


Figure 8. Air Filter Box



Conventional Combustion Air Supply

U.S. Installations

▲ CAUTION: Use TruSeal combustion air if damaging airborne contaminants are or may be present in the heater area. See "Inside Air Contamination" on page 12.

All Air from Inside the Building

The confined space shall be provided with TWO permanent openings communicating directly with an additional room(s) of sufficient volume so that the combined volume of all spaces meets the criteria for a room large in comparison (NFGC). The total input of all gas utilization equipment installed in the combined space shall be considered in making this determination. Each opening shall have a minimum free area of 1 in.² per 1,000 BTUH (2,225 mm² per kW) of the total input rating of all gas utilization equipment in the confined space, but not less than 100 in.² (645 cm²). One opening shall commence within 12 in. (305 mm) of the top, and one opening shall commence within 12 in. (305 mm) of the bottom of the enclosure. The minimum dimension of air openings shall be not less than 3 in. (76 mm) in any direction.

All Air from Outdoors

The confined space shall communicate with the outdoors in accordance with one of the methods below. The minimum dimension of air openings shall not be less than 3 in. (76 mm) in any direction. Where ducts are used, they shall be of the same cross-sectional area as the net free area of the openings to which they connect.

1. **Two permanent openings**, one commencing within 12 in. (305 mm) of the top, and one commencing within 12 in. (305 mm) of the bottom of the enclosure, shall be provided. The openings shall communicate directly, or by ducts, with the outdoors or spaces (crawl or attic) that freely communicate with the outdoors.
 - a. Where directly communicating with the out-doors or where communicating to the outdoors through vertical ducts, **each opening** shall have a minimum free area of 1 in.² per 4,000 BTUH (550 mm² per kW) of total input rating of all equipment in the enclosure.
 - b. Where communicating with the outdoors through horizontal ducts, each opening shall have a minimum free area of 1 in.² per 2,000 BTUH (1,100 mm² per kW) of total input rating of all equipment in the enclosure.
2. **One permanent opening**, commencing within 12 in. (305 mm) of the top of the enclosure, shall be permitted where the equipment has clearances of at least 1 in. (25 mm) from the sides and back and 6 in. (152 mm) from the front of the appliance. The opening

shall directly communicate with the out-doors or shall communicate through a vertical or horizontal duct to the outdoors or spaces that freely communicate with the outdoors, and shall have a minimum free area of:

- a. 1 in.² per 3,000 BTUH (740 mm² per kW) of the total input rating of all equipment located in the enclosure, and

▲ WARNING: Do not use the "one permanent opening" method if the equipment room is under negative pressure conditions.

- b. Not less than the sum of the areas of all vent connectors in the confined space.

▲ CAUTION: All combustion air must be drawn from the air outside of the building; the mechanical equipment room must communicate directly with the outdoors.

Canadian Installations

1. Ventilation of the space occupied by the heater shall be provided by an opening(s) for ventilation air at the highest practical point communicating with the outdoors. The total cross-sectional area of such an opening(s) shall be at least 10% of the area required in 2. and 3. (below), but in no case shall the cross-sectional area be less than 10 in.² (65 cm²).
2. For heaters using a barometric damper in the vent system there shall be a permanent air supply opening(s) having a cross section area of not less than 1 in.² per 7,000 BTUH (320 mm² per kW) up to and including 1 million BTUH, plus 1 in.² per 14,000 BTUH (160 mm² per kW) in excess of 1 million BTUH. This opening(s) shall be either located at or ducted to a point not more than 18 in. (450 mm) nor less than 6 in. (152 mm) above the floor level. The duct can also "goose neck" through the roof. The duct is preferred to be straight down and terminated 18 in. (450 mm) from the floor, but not near piping. This air supply opening requirement shall be in addition to the air opening for ventilation air required in 1. (above).

▲ WARNING: Care must be taken to ensure that the equipment room is not under negative pressure conditions.

3. For heaters not using a barometric damper in the vent system, and when air supply is provided by natural air flow from outdoors for a power burner and there is no draft regulator, **drafthood** or similar flue gas dilution device installed in the same space, in addition to the opening for ventilation air required in 1., there shall be a permanent air supply opening(s) having a total cross-sectional area of not less than 1 in.² for each 30,000 BTUH (74 mm² per kW) of total rated input of the burner(s), and the location of the opening(s) shall not interfere with the intended purpose of the opening(s) for ventilation air referred to in 1. This opening(s) can be ducted to a point not more than 18



in. (450 mm) nor less than 6 in. (152 mm) above the floor level. The duct can also “goose neck” through the roof. The duct is preferred to be straight down 18 in. (450 mm) from the floor, but not near piping.

4. Refer to the B149.1 Installation Code for additional information

Ducted Combustion Air

Instead of drawing combustion air from the room, combustion air may be brought directly to the unit via ductwork. PVC, CPVC, or single-wall galvanized sealed ducting may be used.

1. Install combustion air duct in accordance with **Figure 32** (horizontal) or **Figure 33** (vertical) of this manual.
2. Ventilation of the space occupied by the heater(s) is recommended and can be provided by an opening(s) for ventilation air at the highest practical point communicating with the outdoors. The total cross-sectional areas should be at least 1 in.² of free area per 20,000 BTUH (111 mm² per kW) of total input rating of all equipment in the room, when the opening is communicating directly with the outdoors or through vertical duct(s). The total cross-sectional area should be at least 1 in.² of free area per 10,000 BTUH (222 mm² per kW) of total input rating of all equipment in the room, when the opening is communicating with the outdoors through horizontal duct(s). Damage to the equipment due to inadequate ventilation of the space is not a warrantable failure.
3. In cold climates, and to mitigate potential freeze-up, Raypak highly recommends the installation of a motorized sealed damper to prevent the circulation of cold air through the heater during the non-operating hours.

TruSeal™

TruSeal is Raypak's option for meeting direct vent requirements. The duct will attach directly to the air collar located on the inline Air Filter Box (shipped loose), using 3-4 sheet metal screws (not supplied) equally positioned around the circumference of the duct. The screen assembly should be removed before attaching any air duct. The screws and duct connection point must be sealed with RTV (not supplied). TruSeal is generally used when damaging contaminants are present in the mechanical room. In addition, the flue must be of a sealed-joint design to ensure that the complete air system and combustion system is isolated from room air.

All ducting **MUST** be self-supported.

Motorized Combustion Air Dampers or Louvers

When motorized dampers or louvers are communicating directly with outside combustion air, they must be interlocked with each appliance in the equipment room, to ensure proper operation. See "Field Wiring Connection" on page 26 for proper wiring instructions, using Fan/Damper dry contacts and external interlock.

Water Piping

General

The heater should be located so that any water leaks will not cause damage to the adjacent area or structures.

CAUTION: This heater requires forced water circulation when the burner is operating. See Table F and Table G for minimum and maximum flow rates. The pump must be interlocked with the heater to prevent heater operation without water circulation.

NOTE: Minimum pipe size for in/out connections is 2 in. NPT for 504A and 754A models and 2-1/2 in NPT for 1104A–2004A models. Verify proper flow rates and ΔT as instructed in this manual.

Relief Valve Piping

WARNING: Pressure relief valve discharge piping must be piped near the floor and close to a drain to eliminate the potential of severe burns. Do not pipe to any area where freezing could occur. Refer to local codes.

Temperature & Pressure Gauge

The temperature and pressure gauge is shipped loose for field installation and must be installed within 12 inches of the boiler outlet (if possible) in an easily readable location. Installation must comply with ASME Section IV as well as all applicable national, state and local codes.

Hydrostatic Test

Unlike many types of heaters, this heater does not require hydrostatic testing prior to being placed in operation. The heat exchanger has already been factory-tested and is rated for 160 psi operating pressure. However, Raypak does recommend hydrostatic testing of the piping connections to the heater and the rest of the system prior to operation. This is particularly true for hydronic systems using expensive glycol-based anti-freeze.

Raypak recommends conducting the hydrostatic test before connecting gas piping or electrical supply.

Leaks must be repaired at once to prevent damage to the heater. NEVER use petroleum-based stop-leak compounds.

To perform hydrostatic test:

1. Connect fill water supply. Fill heater with water. Carefully fill the rest of the system, making sure to eliminate any entrapped air by using high-point vents. Close feed valve. Test at standard operating pressure for at least 24 hours.
2. Make sure constant **gauge** pressure has been maintained throughout test.
3. Check for leaks. Repair any that are found.

Flushing/Cleaning of System Piping

Many of the chemicals used to perform this function will harm the heat exchanger as well as some gaskets and seals within the unit, causing a non-warrantable failure. When required, Raypak recommends the boiler be isolated from the system piping prior to flushing or cleaning with any cleaning agent.

Cold Water Operation

This heater is equipped with a proprietary condensate evaporation system which will evaporate any condensate that may begin to accumulate inside the primary heat exchanger with water temperatures as low as 120°F (49°C).

⚠ CAUTION: Damage due to internal condensation may occur if the heater inlet water temperature does not exceed 120°F (49°C) within 7-minutes of start-up.

Hydronic systems where the inlet water temperature is initially below 120°F (49°C) and then rises above that temperature **MUST** have a low-temperature operation system (**Figure 9** through **Figure 11**) to prevent problems with condensation. Inlet water temperatures below 120°F (49°C) can excessively cool the products of combustion, resulting in collection of condensate in the heat exchanger area beyond the capacity of the condensate evaporation system.

Failure to reach or exceed 120°F (49°C) may damage or cause failure of the heat exchanger, combustion chamber, or other parts within the combustion chamber. It can cause operational problems, bad combustion, sooting, flue gas leakage and reduced service life of the appliance and the vent system. A bypass allows part of the heater discharge water to be mixed with the cooler water returning to the heater inlet to increase the heater inlet temperature above 120°F (49°C). This precautionary measure should prevent the products of combustion from condensing beyond the ability of the condensate management system employed in this heater in most installations.

Warranty claims will be denied for damage or failures caused by condensation.

Cold Water Starts (CWS)

Hydronic systems where the inlet water temperature is initially below 120°F (49°C) and then rises above that temperature **must** have cold water start protection. Known protection methods consist of mixing heated outlet water with the inlet water using a bypass to raise the inlet to 120°F (49°C) or higher. Once the system is heated up and has return water temperatures of 120°F (49°C) or higher, the mixing of outlet water with inlet water is no longer needed and the bypass can be shut off. If the bypass is not shut off as the system heats up, the outlet temperature may continue to climb and trip the high limit, thereby shutting down the heater. Thus an automatic valve system, such as a three-way proportional valve to control the bypass, should be used. The CWS option is **ONLY** offered for use on closed-loop hydronic systems. It is **NOT** available for systems in contact with potable water.

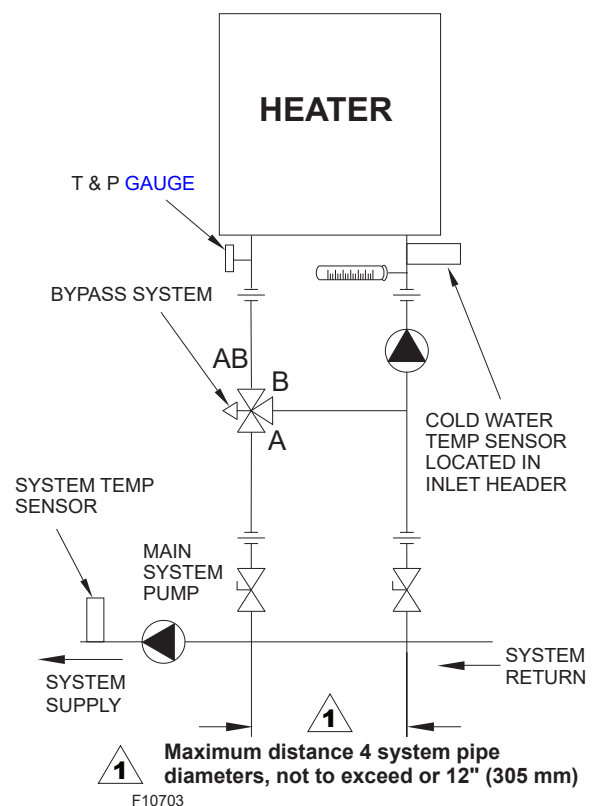


Figure 9. Cold Water Start

Cold Water Run (CWR)

Cold water run (CWR) differs from cold water start (CWS) in that the system water entering the heater remains below 120°F (49°C) continuously. Typically, this is the case in swimming pool heating and water source heat pump applications; it may also be the case for certain domestic hot water installations. If the system water is kept in a narrow temperature range of no more than 10°F (5°C), a permanent manual bypass can be employed and manually adjusted to achieve an inlet temperature of 120°F (49°C) or higher as adjusted at the minimum temperature in this narrow temperature range (i.e. Range 75°F (24°C) to 85°F



(29°C) adjust bypass with temperature at 75°F (24°C) so that when temperature is 85°F (29°C), minimum inlet temperature would be 130°F (54°C).

An injector pump arrangement may be used to keep the heater loop at or above 120°F (49°C). An injector pump approach has the added value of being able to adjust automatically to changes in the system water coming back to the heater.

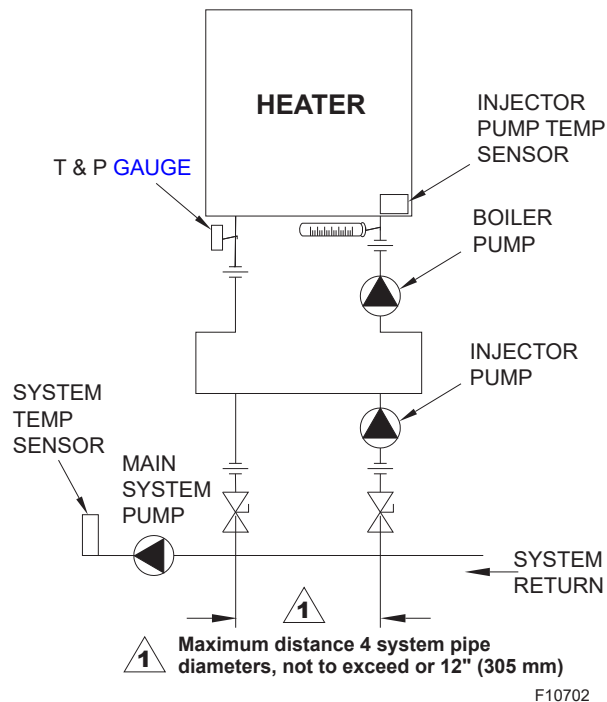


Figure 10. Cold Water Run Schematic

“H” Bypass

Adjustment of the manual bypass valve is critical to proper operation of the heater. The manual bypass valve should be adjusted to achieve a minimum inlet water temperature of 105°F (40°C) for Pool Heater (P) versions and 120°F (49°C) for Hydronic Heating (H7) or Domestic Hot Water (WH7) versions and a system supply water temperature below 140°F (60°C). When starting with a cold pool, make initial adjustments. Make final adjustments when pool water approaches desired temperature.

For the H-bypass, use the following instructions to set the manual bypass:

1. Turn on pump.
2. Turn on heater and wait until heater goes to full fire.
3. With the heater is operating at 100% firing rate, set Valve A (the bypass) to the half-open position, and Valve B to fully-open position. See **Figure 11**.

NOTE: Opening the valve will increase the temperature and closing the valve will decrease the temperature.

4. Adjust Valve A until the inlet water temperature is 105°F (40°C) or 120°F (49°C) depending upon heater type.

5. If this process does not raise the inlet water temperature to 105°F (40°C) for Pool Heater (P) versions and 120°F (49°C) for Hydronic Heating (H7) or Domestic Hot Water (WH7) versions and Valve A is fully open, then slowly throttle Valve B closed to increase the inlet water temperature to the required temperature.

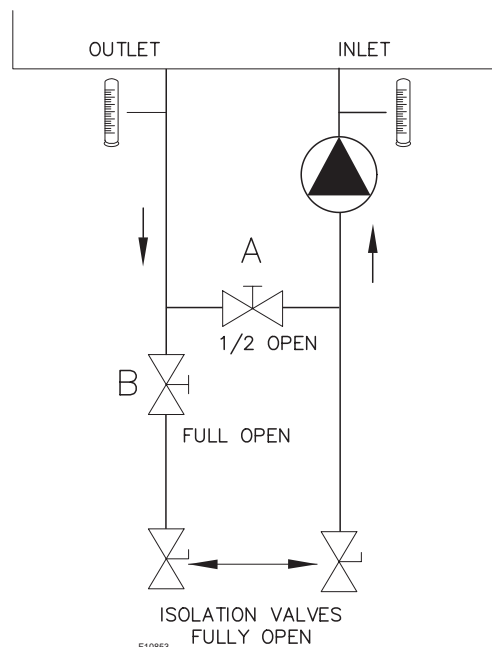


Figure 11. Hydronic Heating “H” Bypass Setting

Hydronic Heating

Pump Selection

NOTE: For automatic temperature adjustment, a Cold Water Run (CWR) system can be used instead of a manual bypass. See Figure 10.

In order to ensure proper performance of your heater system, you must install a correctly-sized pump. Raypak requires designing for a ΔT within the range of 16°F to 39°F (9°C to 22°C). See **Table F** for acceptable flow rates for each model (ΔT is the temperature difference between the inlet and outlet water when the heater is firing at full rate).



MVB Model	20°F (11°C) ΔT		30°F (17°C) ΔT		39°F (22°C) ΔT		Min. Flow			Max. Flow		
	GPM (lpm)	ΔP (ft. wc)	GPM (lpm)	ΔP (ft. wc)	GPM (lpm)	ΔP (ft. wc)	GPM (lpm)	ΔP (ft. wc)	ΔT °F (°C)	GPM (lpm)	ΔP (ft. wc)	ΔT °F (°C)
504A	42 (159)	2.7	28 (106)	1.4			25 (95)	1.1	34 (1)	100 (379)	11.3	8 (4)
754A	63 (238)	6.0	42 (159)	2.9	32 (121)	1.8	32 (121)	1.8	39 (4)	100 (379)	13.8	13 (7)
1104A	92 (348)	13.3	62 (235)	6.7	47 (178)	4.3	47 (178)	4.3	39 (4)	113 (428)	18.6	16 (9)
1504A			84 (318)	13.3	65 (246)	8.4	65 (246)	8.4	39 (4)	113 (428)	22.2	22 (12)
2004A			112 (424)	26.9	86 (326)	16.7	86 (326)	16.7	39 (4)	13 (428)	27.2	30 (17)

Notes: Basis for minimum flow is ΔT. Basis for maximum flow is gpm.

Table F. [H] Boiler Rates of Flow and Pressure Drops

Feedwater Regulator

Raypak recommends that a feedwater regulator be installed and set at 12 psi minimum pressure at the highest point of the system. Install a check valve or back flow device upstream of the regulator, with a manual shutoff valve as required by local codes.

Piping

All high points should be vented. A heater installed above radiation level must be provided with a low water cut-off device (sales order option F-10). This heater, when used in connection with a refrigeration system, must be installed so that the chilled medium is piped in parallel with the heater with appropriate valves to prevent the chilled medium from entering the heater. The piping system of a hot water heater connected to heating coils located in air handling units where they may be exposed to circulating refrigerated air, must be equipped with flow control valves or other automatic means to prevent gravity circulation of the heater water during the cooling cycle. It is highly recommended that the piping be insulated.

NOTE: Hot water heating systems all have unique levels of operating diversity that must be accounted for in the system design. The system should always include adequate system flow in excess of the connected boiler flow for proper operation. Where the system flow may drop below the connected boiler flow a buffer/decoupler may be needed. Failure to design for adequate flow (i.e. bypasses, 3 way control valves, flow limiting balance devices, buffer tanks, etc.) will result in boiler short cycling and may reduce boiler life. Always contact your local Raypak representative for system design assistance to avoid these issues.

Air-Separation/Expansion Tank

All heaters should be equipped with a properly sized expansion tank and air separator fitting as shown in **Figure 12**.

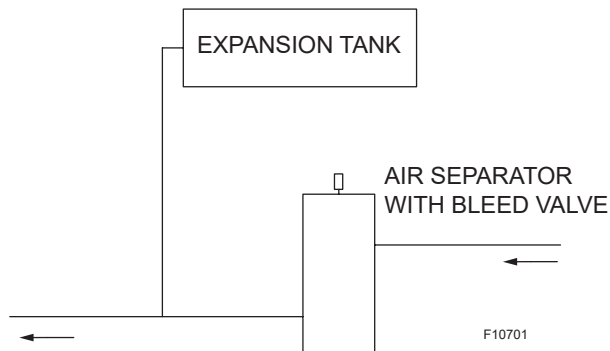


Figure 12. Air-Separation/Expansion Tank

Three-Way Valves

Three-way valves intended to regulate system water temperatures by reducing flow in the boiler should not be used. Raypak heaters are high-recovery, low-mass heaters which are not subject to thermal shock.

Applications and Modes

The VERSA IC® Control system is designed for a wide range of applications. The installer/design engineer should refer to the following Modes to determine which best fits the intended application and functionality for the unit being installed.

Type H models of MVB have three modes available to them to address the various applications the units can be applied to. Type WH units will only have the WH configuration available to them for use with potable water applications when directly connected to a hot water storage tank. In any piping system using primary/secondary logic, the system flow must be at least 15% higher than the flow through the boiler.

For detailed information on the VERSA IC® control system, see manual part number 241493. This manual can be found in the document library at www.raypak.com or can be viewed on your smart device. See QR Code on page 66.

Mode 1 (Type H Units Only)

This mode selection is for hydronic heating systems with single or multiple boilers (consult the VERSA IC® manual 241493 for additional information on Cascade Systems) in primary/secondary piping configuration with or without Outdoor Air Reset (S4). The system temperature is controlled by the System sensor (S3). The Boiler Pump (P1) runs during any call-for-heat. The System Pump (P2) runs whenever the system is enabled for heating and the outdoor air temperature is lower than the warm weather shut down (WWSD) temperature setting (if utilized). The Boiler Pump and System Pump are delayed “off” as user defined in the **ADJUST** menu (images show 4 boilers for illustration only).

NOTE: MODE 1 can also be used for process heating applications in conjunction with a buffer/storage tank when operating temperatures above 160°F are required. Care must be given to ensure water hardness is no more than 15 grains per gallon for scale-free operation.

NOTE: See VERSA IC® manual (241493) for additional details. 241493 can be found in the Raypak document library at www.raypak.com or can be viewed on your smart device. See QR Code on page 66.

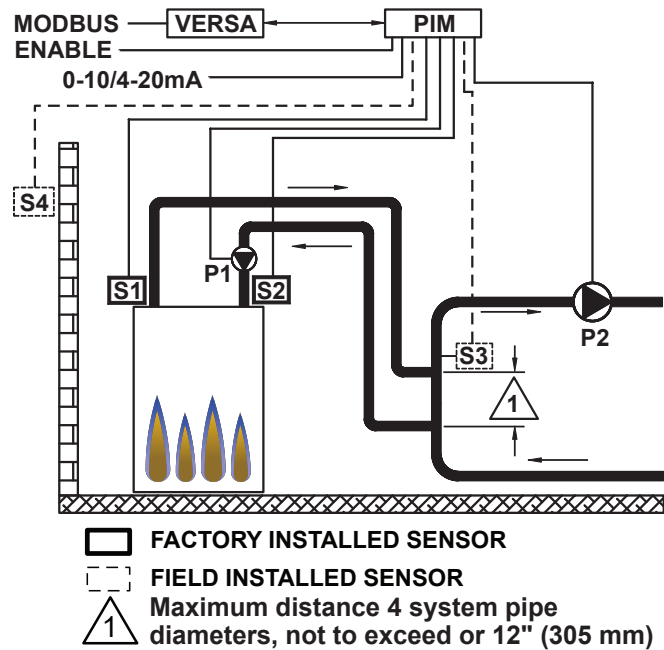


Figure 13. MODE 1 - Single Boiler with Primary/Secondary Piping

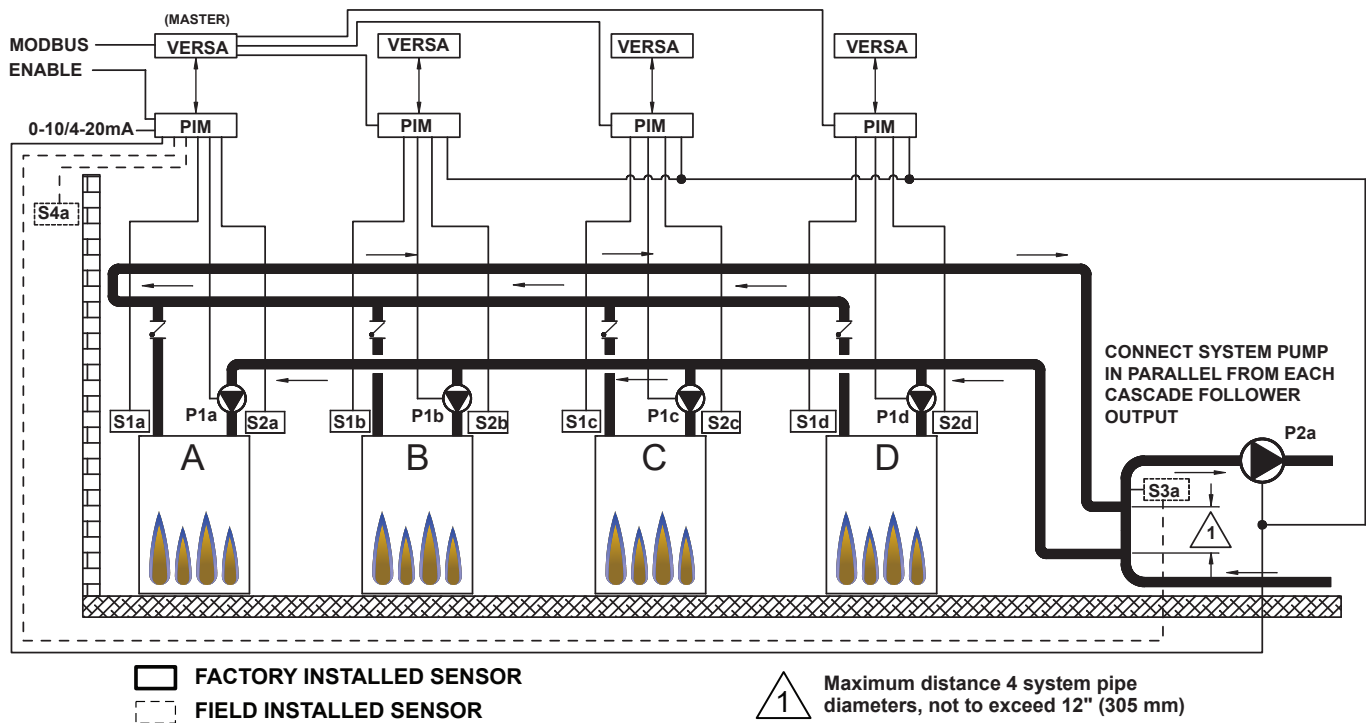


Figure 14. MODE 1 - Boiler Cascade with Primary/Secondary Piping

Mode 2 (Type H Units Only)

This mode selection is for hydronic heating systems with single or multiple boilers in primary/secondary piping configuration with or without Outdoor Air Reset (S4) with indirect DHW on the system loop (with or without priority). The system temperature is controlled by the System sensor (S3). The Indirect DHW sensor (S5) determines the indirect call/tank setpoint. The system temperature is boosted to Target Max when using the Indirect DHW sensor (S5) during an indirect call-for-heat. Priority mode toggles off the System Pump (P2) when an indirect call-for-heat is present. The Boiler Pump (P1) runs during any call-for-heat. The Indirect DHW Pump (P3) runs during an indirect call-for-heat with no "off" delay. The Boiler Pump (P1) and System Pump (P2) delay "off" as user defined in the **ADJUST** menu. The System Pump (P2) runs whenever the system is enabled for heating and the outdoor air temperature is lower than the WWSD temperature setting (if utilized) unless an indirect call-for-heat is present with priority.

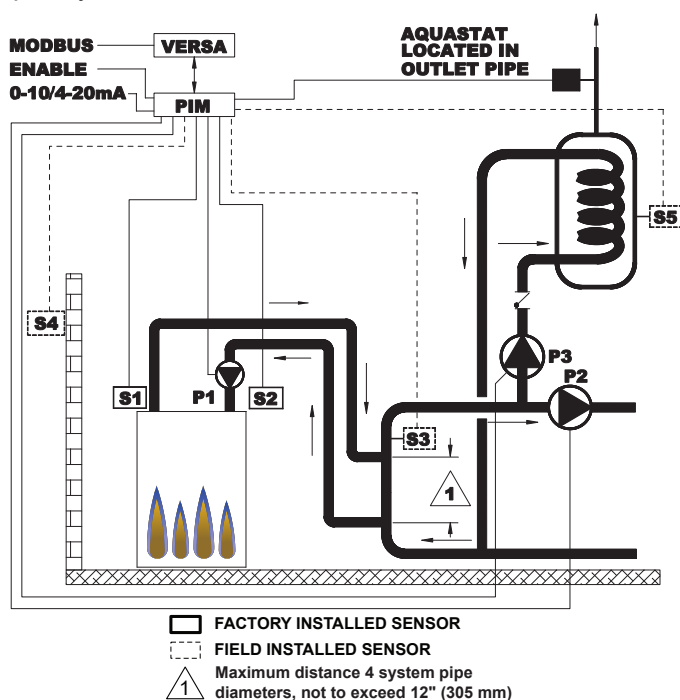


Figure 15. **MODE 2 - Single Boiler with Indirect on System Loop**

Mode 3 (Type H Units Only)

This mode selection is for hydronic heating systems with single or multiple boilers in primary/secondary piping configuration with or without Outdoor Air Reset (S4) with indirect DHW on the boiler loop (with priority). The system temperature is controlled by the Supply sensor (S3) whenever the indirect call-for-heat is not active. The DHW Supply sensor (S5) determines the indirect call/tank setpoint. During an indirect call-for-heat the boiler firing rate is determined by the water temperature at the Indirect Supply sensor (S6) and the Target Max setting when using the Indirect DHW sensor (S5). The Boiler Pump (P1) runs during all heat calls regardless of priority. The Indirect

DHW Pump (P3) runs during an indirect call-for-heat with no "off" delay. The Boiler Pump (P1) and System Pump (P2) delay "off" as user defined in the **ADJUST** menu. The system pump (P2) runs whenever the system is enabled for heating and the outdoor air temperature is lower than the WWSD temperature setting (if utilized) unless an indirect call-for-heat is present.

NOTE: A Tank Aquastat can be used in lieu of the Indirect DHW Sensor (S5). See the **VERSA IC®** manual (241493) for additional details.

NOTE: In cascade configuration, the system pump and DHW pump (if applicable) outputs from each cascade member and must be connected in parallel to active the system pump and DHW pump during "limp-along" operation respectively. See the **VERSA IC®** manual (241493) for additional details.

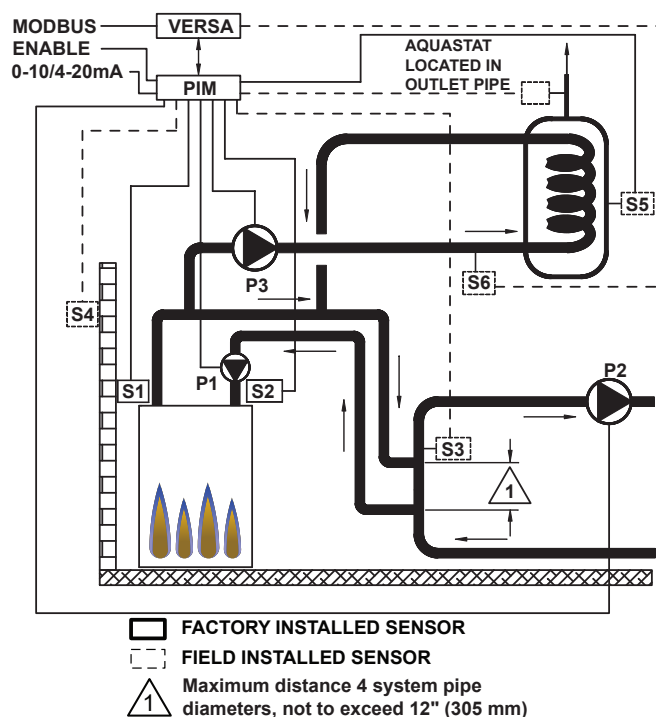


Figure 16. **MODE 3 - Single Boiler with Indirect on Boiler Loop**

Domestic Hot Water

When designing the water piping system for domestic hot water applications, water hardness should be considered. **Table G** indicates the suggested flow rates for soft, medium and hard water. Water hardness is expressed in grains per gallon.



MVB Model	WATER HARDNESS														
	SOFT ^{1,3}					MEDIUM					HARD ¹				
	0-4 Grains Per Gallon					5-15 Grains Per Gallon					16-25 ² Grains Per Gallon				
	ΔT °F (°C)	GPM (lpm)	ΔP (ft. wc)	MTS (in)	SHL (ft. wc)	ΔT °F (°C)	GPM (lpm)	ΔP (ft. wc)	MTS (in)	SHL (ft. wc)	ΔT °F (°C)	GPM (lpm)	ΔP (ft. wc)	MTS (in)	SHL (ft. wc)
504A	17 (9)	50 (189)	3.6	2	8.3	17 (9)	50 (189)	3.6	2	8.3	9 (5)	95 (360)	10.4	2	25.7
754A	26 (14)	50 (189)	4	2	8.7	17 (9)	73 (276)	7.8	2	1.3	14 (8)	90 (341)	11.4	2	25.3
1104A	21 (12)	85 (322)	11.5	2-1/2	16.2	21 (12)	85 (322)	11.5	2-1/2	16.2	15 (14)	116 (439)	19.6	2-1/2	27.8
1504A	27 (15)	94 (356)	18.4	2-1/2	24	24 (13)	105 (397)	22.5	2-1/2	29.3	22 (12)	115 (435)	26.5	2-1/2	34.6
2004A	29 (16)	117 (443)	32.6	2-1/2	40.9	29 (16)	117.2 (444)	32	2-1/2	40.9	29 (16)	117 (443)	32.6	2-1/2	40.9

ΔT = Temperature rise, °F (°C)

ΔP = Pressure drop through heat exchanger, ft

SHL = System head loss, ft (based on heater and tank connections of no more than 100 eq. ft. (30.5 m) of tubing)

gpm = Gallons per minute, flow rate

MTS = Minimum tubing size

¹ Must utilize optional cupronickel tubes. If over 25 grains per gallon (3.8 l), a water softener/treatment system must be utilized.

² Caution: For scale-free operation with "Hard Water" (16-25 grains per gallon of total hardness), the operating control must NOT be set higher than 130°F (54°C). For higher than 130°F (54°C) operation, a water softener/treatment system must be utilized.

³ Care should be given to prevent over-softening of the water as over-softened water can become aggressive. Cupronickel tubes are recommended for water softened below 5 grains per gallon.

Table G. [WH] Water Heater Flow Rate Requirements

WH – Direct DHW Configuration

When the unit is ordered as a "WH" configuration the only application available to it is direct DHW with single or multiple heaters. The tank temperature is controlled by the System sensor (S3). The Boiler Pump (P1) runs during any call-for-heat. The System Pump (P2) output is active whenever the system is enabled. The Boiler Pump is delayed "off" after the Tank Target temperature is achieved and as user defined in the **ADJUST** menu.

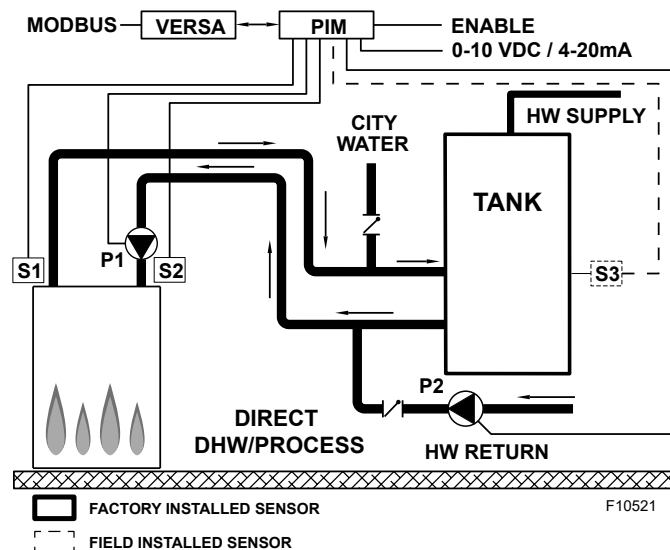


Figure 17. WH Units - Single Water Heater with Tank H Units - Single Boiler with Process Tank

NOTE: WH units will operate to a maximum tank temperature of 160°F (71°C). For temperatures required above 160°F (71°C) an "H" model boiler must be used and great care must be given to ensure water hardness is no more than 15 grains per gallon for scale free operation. MODE 1 should be used and configured for setpoint operation for process heating applications.

Potable Water and Space Heating

CAUTION: When this heater is used for both potable water and space heating, observe the following to ensure proper operation.

1. All piping materials and components connected to the water heater for the space heating application shall be suitable for use with potable water.
2. Toxic chemicals, such as used for boiler treatment, shall not be introduced into the potable water used for space heating.
3. If the heater will be used to supply potable water, it shall not be connected to any heating system or components previously used with a non-potable water heating appliance.
4. When the system requires water for space heating at temperatures higher than 140°F (60°C), a means such as a mixing valve shall be installed to temper the water in order to reduce scald hazard potential.

Automatic Chemical Feeders

All chemicals must be introduced and completely diluted into the water before being circulated through the heater. High chemical concentrations will result when the pump is not running (e.g. overnight).

NOTE: If local codes require a vacuum relief valve, acquire one locally and install per valve manufacturer's instructions.



NOTE: High chemical concentrates from feeders that are out of adjustment will cause rapid corrosion to the heat exchanger. Such damage is not covered under the warranty.

NOTE: Failure of a heat exchanger due to lime scale build-up on the heating surface, low pH or other chemical imbalance is non-warrantable.

CAUTION: Combustion air must not be contaminated by corrosive chemical fumes which can cause unwarrantable damage to the heater.

Pool Heating

When a boiler or water heater is used in a pool heating application, ensure that all the following installation requirements are met.

The MVB must be equipped with an external pump and bypass arrangement. See **Table I** for bypass material types. This arrangement blends outlet water with the inlet water to increase the inlet water temperature to a minimum of 105°F (40°C) thereby reducing the likelihood of condensation forming on the heat exchanger. The pump also serves to circulate water through the heater from the main system piping.

CAUTION: Power to the heater should be interlocked with the main system pump to make sure the heater does not fire without the main system pump in operation. Improper flow control can damage the heater. Uncontrolled flow (too high) or restricted flow (too low) can seriously damage the heater. Follow these instructions to make sure your heater is properly installed.

To complete the installation of the pool heater, the pool thermostat must be installed in the main return water line, upstream of the heater. This will ensure that the heater will be energized at the right time.

CAUTION: Combustion air must not be contaminated by corrosive chemical fumes which can damage the heater and can cause unwarrantable damage to the heater.

Models	H-Bypass Material	CWR Bypass Material
504	CPVC	Copper
754		
1104		
1504		
2004		

Table I. H-Bypass & CWR Materials

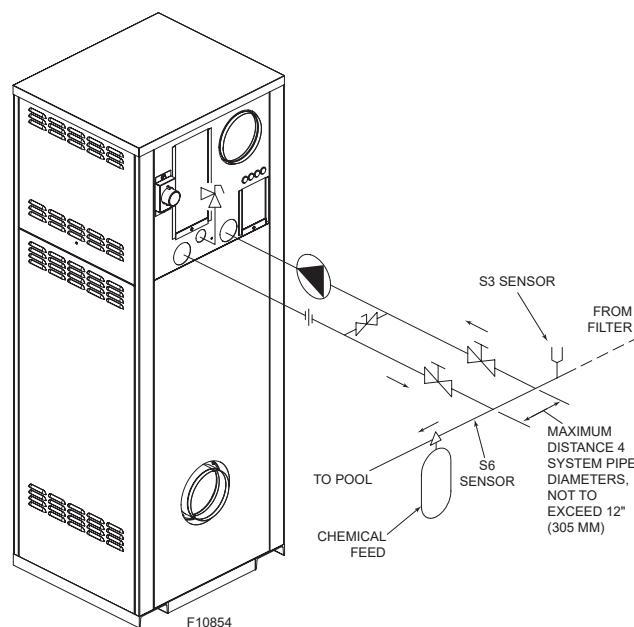


Figure 18. Single Pool Heater Application

Winterizing Your Heater

Heaters installed outdoors as pool heaters in freezing climate areas should be shut down for the winter. To shut down the heater, turn off manual main gas valve and main gas shutoff isolation valves. Drain the heater using the hose bibs located on the bottom of the heat exchanger.

NOTE: There are 2 separate drains on the MVB that must BOTH be drained to protect the heat exchanger. These are both accessible by removing the lower front door from the heater. Drain any piping of all water that may experience below-freezing temperatures.

RATES OF FLOW AND PRESSURE DROPS								
Model No.	20°F ΔT		Maximum Flow			Minimum Flow		
	GPM (L/min)	ΔP ft.wc. (kPa)	GPM (L/min)	ΔP ft.wc. (kPa)	ΔT °F (°C)	GPM (L/min)	ΔP ft.wc. (kPa)	ΔT °F (°C)
504A	42 (159)	2.7 (8)	100 (379)	11.3 (33.78)	8.0 (4.4)	25 (95)	1.1 (3)	34 (18.8)
754A	63 (239)	6.0 (18)	100 (379)	13.8 (41.25)	13 (7.2)	32 (121)	1.8 (5)	39 (21.6)
1104A	92 (349)	13.3 (40)	113 (428)	18.6 (55.6)	16 (8.8)	47 (178)	4.3 (13)	39 (21.6)
1504A			113 (428)	22.2 (66.36)	22 (12.2)	65 (246)	8.4 (25)	39 (21.6)
2004A			113 (428)	27.2 (81.3)	30 (16.6)	86 (326)	16.7 (50)	39 (21.6)

Table H. [P] Pool Flow Rate and Pressure Drop



Pool/Spa Water Chemistry

CAUTION: Corrosive water can cause unwarrantable damage to the heater.

NOTE: Chemical imbalance can cause severe damage to your heater and associated equipment.

Chemical imbalance can cause severe damage to the pool heater and associated equipment. Maintain the water chemistry according to the chart below. If the mineral content and dissolved solids in the water become too high, scale forms inside the heat exchanger tubes, reducing heater efficiency and damaging the heater. If the pH drops below 7.2, this will cause corrosion of the heat exchanger and severely damage the heater. Heat exchanger damage resulting from chemical imbalance is not covered by the warranty.

Recommended Level(s)	Fiberglass Pools	Fiberglass Spas	Other Pool and Spa Types
Water Temperature	68-88°F (20-31°C)	89-104°F (31-40°C)	68-104°F (20-40°C)
pH	7.3-7.4	7.3-7.4	7.6-7.8
Total Alkalinity (ppm)	120-150	120-150	80-120
Calcium Hardness (ppm)	200-300	150-200	200-400
Salt (ppm)	6000 Maximum	6000 Maximum	6000 Maximum
Free Chlorine (ppm)*	2-3	2-3	2-3
Total Dissolved Solids (ppm)	3000 Maximum	3000 Maximum	3000 Maximum

*Free Chlorine MUST NOT EXCEED 5 ppm!

Table J. Pool Water Chemistry

For your health and the protection of your pool equipment, it is essential that your water be chemically balanced. The following levels must be used as a guide for balanced water.

Occasional chemical shock dosing of the pool or spa should not damage the heater providing the water is balanced.

Automatic chemical dosing devices and salt chlorinators are usually more efficient in heater water, unless controlled, they can lead to excessive chlorine level which can damage your heater.

Further advice should be obtained from your pool or spa builder, accredited pool shop, or chemical supplier for the correct levels for your water.

Automatic Chlorinators and Chemical Feeders

All chemicals must be introduced and completely diluted into the pool or spa water before being circulated through the heater. Do not place sanitizing chemicals in the skimmer. High chemical concentrations will result when the pump is not running (e.g. overnight).

Chlorinators must feed downstream of the heater and have an anti-siphoning device to prevent chemical back-up into the heater when the pump is shut off.

NOTE: High chemical concentrates from feeders and chlorinators that are out of adjustment will cause rapid corrosion to the heat exchanger. Such damage is not covered under the warranty.

Gas Supply

DANGER: Make sure the gas on which the heater will operate is the same type as specified on the heater's rating plate.

Gas piping **must** have a sediment trap ahead of the heater gas controls, **and** a manual shutoff valve located outside the heater jacket. It is recommended that a union be installed in the gas supply piping adjacent to the heater for servicing. The gas supply pressure to the heater must not exceed 10.5 in. WC for natural gas or 13.0 in. WC for propane gas. A pounds-to-inches regulator must be installed to reduce the gas supply pressure if it is higher than noted above. This regulator should be placed a minimum distance of 10 times the pipe diameter upstream of the heater gas controls. Refer to **Table K** for maximum pipe lengths.

Model No.	Maximum Equivalent Length, ft. (m)									
	1 in. NPT		1-1/4 in. NPT		1-1/2 in. NPT		2 in. NPT		2-1/2 in. NPT	
	NAT	PRO	NAT	PRO	NAT	PRO	NAT	PRO	NAT	PRO
504A	15 (4.6)	35 (10.7)	65 (19.8)	150 (45.7)	130 (39.6)	360 (109.7)				
754A	5 (1.5)	15 (4.6)	65 (19.8)	100 (30.5)	75 (22.9)	180 (54.9)	250 (76.2)			
1104A			35 (10.7)	55 (16.8)	35 (10.7)	90 (27.4)	125 (38.1)	300 (91.4)	300 (91.4)	
1504A			10 (3.0)	15 (4.6)	15 (4.6)	25 (7.6)	60 (18.3)	150 (45.7)	150 (45.7)	275 (83.8)
2004A							35 (10.7)	90 (27.4)	85 (25.9)	210 (64.0)

Natural Gas – 1,000 BTU/ft³, 0.60 specific gravity at 0.5 in. WC pressure drop

Propane Gas – 2,500 BTU/ft³, 1.53 specific gravity at 0.6 in. WC pressure drop

Elbow = 10 ft. effective length

Table K. Gas Supply Piping Length

Gas Supply Connection

⚠ CAUTION: The heater must be disconnected from the gas supply during any pressure testing of the gas supply system at test pressures in excess of 1/2 psi (3.45 kPa).

The heater must be isolated from the gas supply piping system by closing the upstream manual shutoff valve during any pressure testing of the gas supply piping system at test pressures equal to or greater than 1/2 psi (3.45 kPa). Relieve test pressure in the gas supply line prior to re-connecting the heater and its manual shut-off valve to the gas supply line. **FAILURE TO FOLLOW THIS PROCEDURE MAY DAMAGE THE GAS VALVE.** Over-pressurized gas valves are not covered by warranty. The heater and its gas connections shall be leak-tested before placing the appliance in operation. Use soapy water for leak test. **DO NOT** use an open flame.

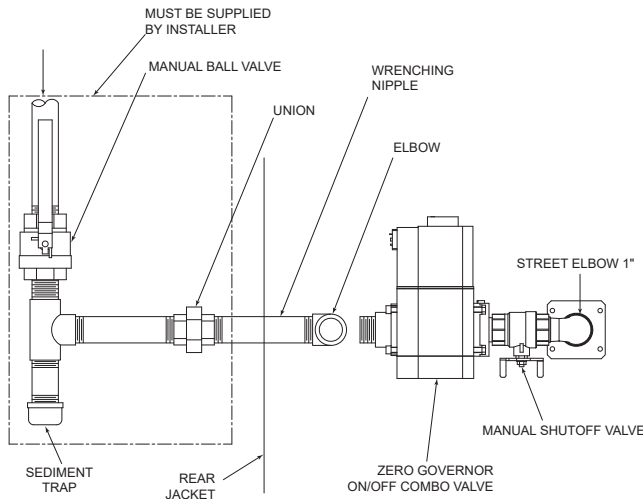


Figure 19. Gas Supply Connection

⚠ CAUTION: Do not use Teflon tape on gas line pipe thread. A pipe compound rated for use with natural and propane gases is recommended. Apply sparingly only on male pipe ends, leaving the two end threads bare.

⚠ CAUTION: Support gas supply piping with hangers, not by the heater or its accessories. Make sure the gas piping is protected from physical damage and freezing, where required.

Gas Regulator Best Practices

From the gas pressure regulator it is recommended to have no less than 10 pipe diameters of straight smooth pipe downstream of the regulator discharge and to have no less than 10 linear feet (not including fittings) between the regulator and the inlet to the appliance for proper operation.

Gas Supply Pressure

A minimum of 4.0 in. WC upstream gas pressure under full load and a maximum gas supply pressure setpoint of 10.5 in. WC under load and no-load conditions for natural gas. A minimum of 4.0 in. WC upstream gas pressure under full load and a maximum gas supply pressure setpoint of 13.0 in. WC is required for propane gas. The gas pressure regulator(s) supplied on the heater is for low-pressure service. If upstream pressure exceeds 1/2 psi at any time, an intermediate gas pressure regulator, of the lockup type, must be installed. This regulator should be placed a minimum distance of 10 times the pipe diameter upstream of the heater gas controls.

⚠ CAUTION: For proper operation, no more than a 30% drop in gas supply pressure from no-load to full-load conditions is acceptable. Under no circumstances should the pressure be outside the listed operational range.

When connecting additional gas utilization equipment to the gas piping system, the existing piping must be checked to determine if it has adequate capacity for the combined load.

NOTE: During normal operation, carbon dioxide should be $9.0\% \pm 0.2\%$ at full fire for natural gas and $10.2\% \pm 0.2\%$ for propane gas. Carbon monoxide should be <150 ppm.



Electrical Power Connections

Installations must follow these codes:

- National Electrical Code and any other national, state, provincial or local codes or regulations having jurisdiction.
- Safety wiring must be NEC Class 1.
- Heater must be electrically grounded as required by the NEC.
- In Canada, CSA C22. 1 C.E.C. Part 1.

The MVB 504A-1504A heaters are wired for 120 VAC, 12 amps while the MVB 2004A heaters are wired for 120 VAC, 18 amps. Consult the wiring diagram shipped with the heater. Before starting the heater, check to ensure proper voltage to the heater and pump.

Pumps must use a separate power supply and run the power through the pump contactor, which is located in the rear wiring box. Use appropriately-sized wire as defined by NEC, CSA and/or local codes. All primary wiring should be 125% of minimum rating.

If any of the original wire as supplied with the heater must be replaced, it must be replaced with 105°C wire or its equivalent.

All high voltage wiring connections to the MVB heater are made inside the rear wiring box as shown in **Figure 20**. Power for indirect DHW pump not exceeding 5 amps should be taken from terminals 4 (Hot), 5 (Com), and 6 (Gnd). Power for system pump not exceeding 5 amps should be taken from terminals 7 (Hot), 8 (Com), and 9 (Gnd). Power for boiler pumps must be routed through the pump contactor; 30A supply is required. Power for pumps must be a separate circuit wired through the pump contactor. Power to the MVB heater should be connected to terminals 1, 2, and 3 as noted in **Figure 20**. All low voltage wiring, including sensors, interlocks, enable/disable, and various options are wired into terminals 1–24 on the front wiring panel as noted in **Figure 24**.

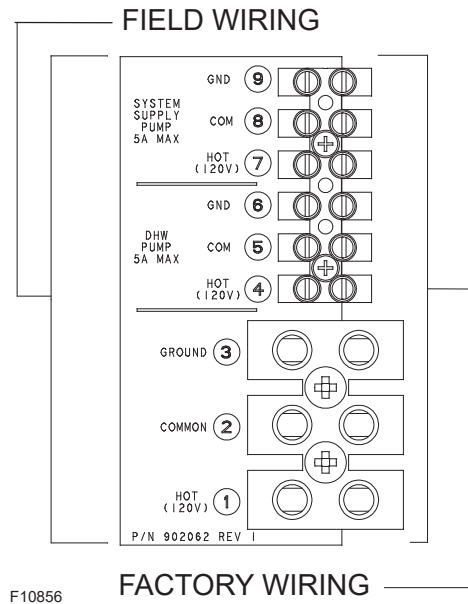


Figure 20. Wiring Electrical Connections

Field-Connected Controllers

It is strongly recommended that all individually-powered control modules and the heater should be supplied from the same power source.

NOTE: Field-supplied isolation relays should be installed when field-connected controllers are mounted more than 50 equivalent feet (18 AWG) from heater. See wiring diagrams.

NOTE: Minimum 18 AWG, 105°C, stranded wire must be used for all low voltage (less than 30 volts) external connections to the unit. Solid conductors should not be used because they can cause excessive tension on contact points. Install conduit as appropriate. All high voltage wires must be the same size (105°C, stranded wire) as the ones on the unit or larger.

Check the Power Source

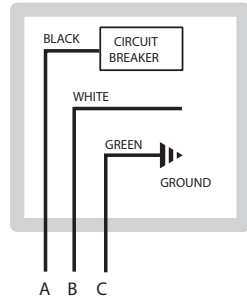


Figure 21. Wiring Connections

⚠ WARNING: Using a multi-meter, check the following voltages at the circuit breaker panel prior to connecting any equipment. Make sure proper polarity is followed and house ground is proven (See Figure 21).

Check the power source:

AC = 108 VAC Minimum, 132 VAC MAX

AB = 108 VAC Minimum, 132 VAC MAX

BC = <1 VAC Maximum

Making the Electrical Connections

Refer to **Figure 20** and **Figure 21**.

1. Verify that circuit breaker is properly sized by referring to heater rating plate. A dedicated circuit breaker should be provided.
2. NOTE: Current draw noted on rating plate does not include pump current.
3. Turn off all power to the heater. Verify that power has been turned off by testing with a multi-meter prior to working with any electrical connections or components.
4. Observe proper wire colors while making electrical connections. Many electronic controls are polarity sensitive. Components damaged by improper electrical installation are not covered by warranty.
5. Provide overload protection and a disconnect means for equipment serviceability as required by local and state code.
6. Install heater controls, thermostats, or building management systems in accordance with the applicable manufacturers' instructions.
7. Conduit should not be used as the earth ground.

NOTE: A grounding electrode conductor shall be used to connect the equipment grounding conductors, the equipment enclosures, and the grounded service conductor to the grounding electrode.

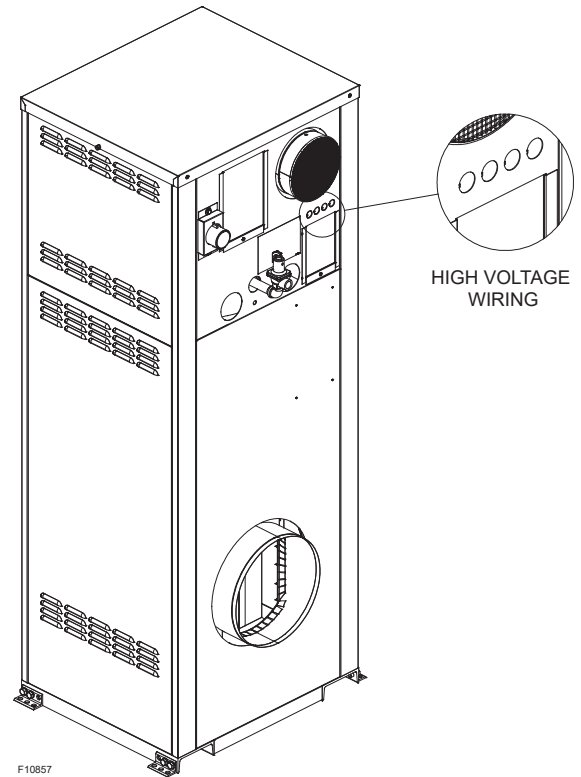


Figure 22. Wiring Location

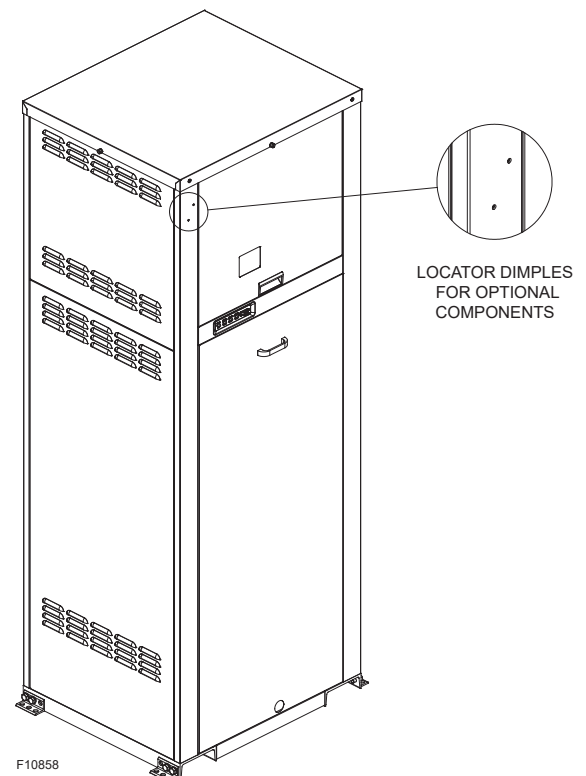


Figure 23. Locator Dimples for Optional Components



Field Wiring Connection

CAUTION: Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

DANGER: SHOCK HAZARD

Make sure electrical power to the heater is disconnected to avoid potential serious injury or damage to components.

Wiring the Enable/Disable

Connect the Enable/Disable wiring to the field wiring terminal (shown in **Figure 24**). Alternately, any dry contact closure (including a remote thermostat) across these terminals will enable the MVB unit to run. Caution should be used to ensure neither of the terminals becomes connected to ground.

Wiring the Outdoor Sensor

1. There is no connection required if an outdoor sensor is not used in this installation.
2. If using an Outdoor Sensor (option B-32), connect the sensor wires to the terminals marked OUTDOOR SENSOR (see **Figure 24**). Caution should be used to ensure neither of these terminals becomes connected to ground.
3. Use a minimum 18 AWG wire for runs of up to 150 feet.

Mount the outdoor sensor on an exterior surface of the building, preferably on the north side in an area that will not be affected by direct sunlight and that will be exposed to varying weather conditions.

Wiring the Indirect Sensor

1. An indirect sensor connection is not required if an indirect water heater is not used in the installation.
2. When the Indirect DHW call-for-heat is active, the PIM™ communicates this to the VERSA. The VERSA calculates the optimal operation and sends the firing rate and pump output requests to the PIM so it can activate the Indirect DHW pump and Boiler pump as needed. If an optional Indirect DHW sensor is connected, the PIM will pass this signal to the VERSA. This allows the VERSA to optimize the Indirect DHW demand to maintain the Indirect DHW setpoint. The Indirect DHW thermostat switch closure is still required when using the Indirect DHW sensor. If a VERSA is not present the PIM shall activate the Indirect DHW pump whenever the Indirect DHW call is active. The Boiler pump will also be activated based on the Indirect DHW piping configuration setting. Consult the VERSA IC® manual (241493) for additional configurations.
3. Connect the indirect tank sensor to the terminals marked INDIRECT DHW SENSOR (see wiring diagram). Caution should be used to ensure neither of these terminals becomes connected to ground.

NOTE: Alternately, a thermostat contact closure can be used in lieu of the sensor for indirect operation. Connect the thermostat to the terminals marked INDIRECT DHW OVERRIDE.

CAUTION: Sensor and control wiring must NOT be run in conduit or chases with line voltage.

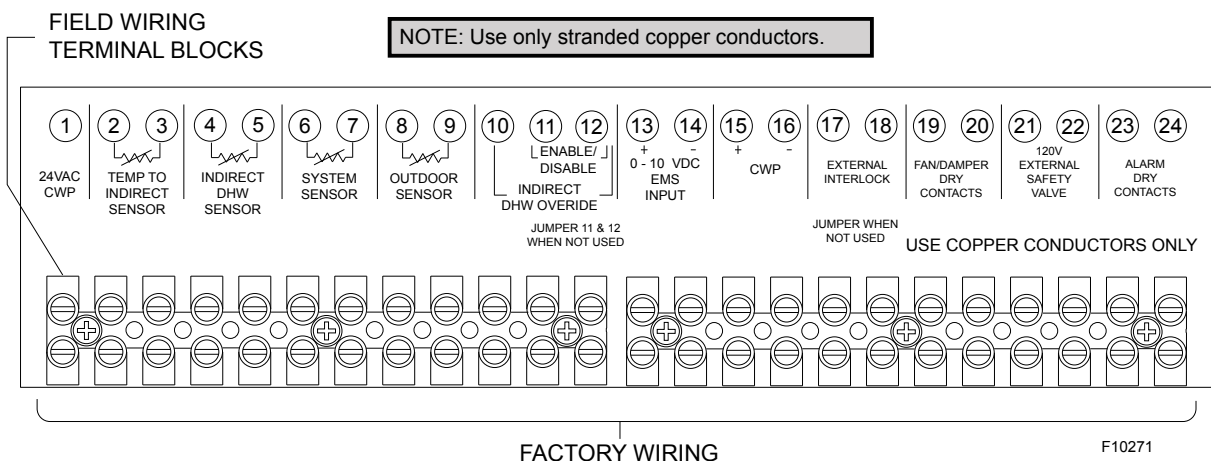


Figure 24. Low Voltage Field Wiring



Wiring the Optional 0–10 Volt Building Control Signal

1. A signal from an energy management system may be connected to the MVB boiler. This signal should be a 0-10 volt positive DC signal, and an energy management system can be used to control either the setpoint temperature of a single MVB or a cascade of multiple boilers (consult the VERSA IC® manual (241493) for additional information on Cascade Systems), or the firing rate of a single MVB boiler.
2. To enable this remote control function, set dip switch 5 to the UP position on the PIM. Dip switch 5 Toggles between an EMS (UP) signal or a demand signal from the VERSA (DOWN). Dip switch 2 on the PIM toggles between a Direct Drive (UP) input and a Target Temperature (DOWN) setpoint.
3. For a 4-20 mA application, refer to the VERSA IC® manual (241493).
4. Connect an Energy Management system or other auxiliary control signal to the terminals marked 0-10V (+ /-) on the field wiring terminals (see **Figure 24**). Caution should be used to ensure that the +0-10V connection does not create a short to ground.

Wiring the Cascade System Communication Bus

Refer to VERSA IC® manual (241493) for details on Cascade wiring and communication setup.

Cascade System Pump and Sensor Wiring

1. On the boiler designated as the Master, connect the system pump enable wiring to the terminal block at the rear of the unit. The connections are dry contacts rated for pilot duty only (5A maximum).
2. Connect the boiler pump enable wires to the terminal block at the rear of their unit. The connections are dry contacts rated for pilot duty only (5A maximum).
3. Connect the system supply sensor to terminals 6 and 7 on the field wiring strip located on the Master PIM (See **Figure 24**).
4. Connect the Outdoor sensor (if used) to terminals 8 and 9 on the field wiring strip located on the Master boiler (See **Figure 24**).
5. Connect the Enable/Disable wiring to terminals 11 and 12 on the field wiring strip located on the Master boiler (See **Figure 24**). This connection must be provided through dry contacts closure.

NOTE: This dry contacts closure can come from a room thermostat or a remote relay. No power of any kind should be applied to either of these terminals.

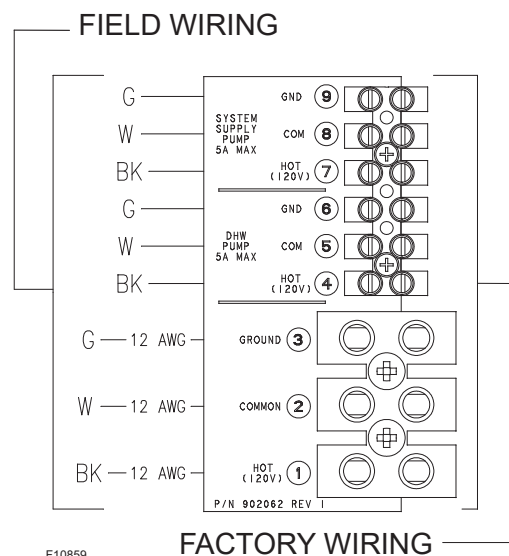


Figure 25. MVB Cascade Master Pumps

Cascade Follower Pump and Sensor Wiring

1. Once the primary boiler has been identified, additional boilers will be designated as follower boilers. Ensure dip switch 2 on each follower VERSA is set to the OFF/Down position.
2. For each follower boiler, connect the boiler pump wires to the pump contactor at the rear of each unit.
3. The System and DHW pump outputs are not used in the Cascade Follower configuration.

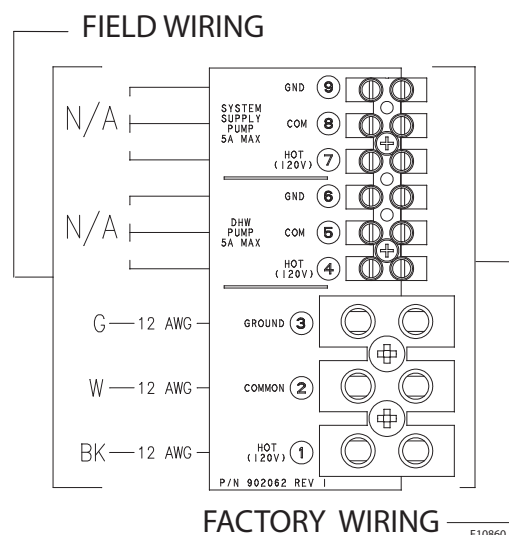


Figure 26. VERSA Follower

Modbus BMS Communication

The VERSA IC® control is equipped as standard with a communications port for connectivity to building automation via Modbus protocol. Refer to the VERSA IC® manual (241493) for further information.



Alarm Connection

An alarm annunciator or light may be connected to the alarm contacts on the field wiring terminals. The Alarm Contacts are 3A rated dry contacts on a normally-open relay that close during fault or lockout conditions, and the maximum voltage across the contacts is 30 VAC or 30 VDC. See the Field Wiring as shown in **Figure 24**.

In a cascade system, the alarm output of the master boiler will be active if either the master boiler or follower(s) have a lockout condition. This feature can be enabled or disabled, refer to VERSA IC® manual (241493) for further details on "Cascaded Alarm".

Venting

General

CAUTION: Proper installation of flue venting is critical for the safe and efficient operation of the heater.

Appliance Categories

Heaters are divided into four categories based on the pressure produced in the exhaust and the likelihood of condensate production in the vent.

Category I – A heater which operates with a non-positive vent static pressure and with a vent gas temperature that avoids excessive condensate production in the vent.

Category II – A heater which operates with a non-positive vent static pressure and with a vent gas temperature that may cause excessive condensate production in the vent.

Category III – A heater which operates with a positive vent pressure and with a vent gas temperature that avoids excessive condensate production in the vent.

Category IV – A heater which operates with a positive vent pressure and with a vent gas temperature that may cause excessive condensate production in the vent.

See **Table L** for appliance category requirements.

NOTE: Ensure that clearances are maintained per Table C and Table D.

CAUTION: Condensate drains for the vent piping are required for installations of the MVB. Follow vent manufacturer instructions for installation and location of condensate drains in the vent. Condensate drain must be primed with water to prevent gas flue leak and must be routed to an appropriate container for neutralization before disposal, as required by local codes.

NOTE: For additional information on appliance categorization, see appropriate ANSI Z21 Standard and the NFGC (U.S.), or B149.1 (Canada), or applicable provisions of local building codes.

WARNING: Contact the manufacturer of the vent material if there is any question about the appliance categorization and suitability of a vent material for application on a Category I or III vent system. Using improper venting materials can result in personal injury, death or property damage.

CAUTION: Vent piping is hot. Raypak recommends the use of double wall or insulated wall pipe to prevent personal injury.

Extractors, Draft Inducers, and Motorized Flue Dampers

When extractors or inducers are used in the venting system, they must be interlocked with each connected appliance, to ensure proper operation. If individual motorized dampers are used, they must be interlocked to their respective appliance. See "Field Wiring Connection" on page 26 for proper wiring instructions, using Fan/Damper dry contacts and external interlock.

Support of Vent Stack

The weight of the vent stack or chimney must not rest on the heater vent connection. Support must be provided in compliance with applicable codes. The vent should also be installed to maintain proper clearances from combustible materials. Use insulated vent pipe spacers where the vent passes through combustible roofs and walls.

Combustion Air Supply	Exhaust Configuration	Heater Venting Category	Certified Materials	Combustion Air Inlet Material
From Inside Building (Non-Direct Venting)	Vertical Venting	I FAN	B-Vent Equivalent	
	Horizontal Through-the-Wall Venting	III	Stainless Steel	
From Outside Building (Direct Venting)	Vertical Venting	I FAN	B-Vent Equivalent	Galvanized Steel PVC ABS CPVC
	Horizontal Through-the-Wall Venting	III	Stainless Steel	

Table L. Venting Category Requirements

Vent Terminal Location

NOTE: During winter months check the vent cap and make sure no blockage occurs from build-up of snow or ice.

NOTE: D15 Vent Termination Caps are CSA-certified with unit up to 40 mph maximum windspeed.

1. Condensate can freeze on the vent cap. Frozen condensate on the vent cap can result in a blocked flue condition.
2. Give special attention to the location of the vent termination to avoid possibility of property damage or personal injury.
3. Gases may form a white vapor plume in winter. The plume could obstruct a window view if the termination is installed near windows.
4. Prevailing winds, in combination with below-freezing temperatures, can cause freezing of condensate and water/ice build-up on buildings, plants or roofs.
5. The bottom of the vent terminal and the air intake shall be located at least 12" (305 mm) above grade, including normal snow line.
6. Uninsulated single-wall metal vent pipe shall not be used for venting this appliance without insulation.
7. Through-the-wall vents for Category I and III appliances shall not terminate over public walkways or over an area where condensate or vapor could create a nuisance or hazard or could be detrimental to the operation of regulators, relief valves, or other equipment.
8. Locate and guard vent termination to prevent accidental contact by people or pets.
9. DO NOT terminate vent in window well, stairwell, alcove, courtyard or other recessed area.
10. DO NOT terminate above any door, window, or gravity air intake. Condensate can freeze, causing ice formations.
11. Locate or guard vent to prevent condensate from damaging exterior finishes. Use a rust-resistant sheet metal backing plate against brick or masonry surfaces.
12. DO NOT extend exposed vent pipe outside of building beyond the minimum distance required for the vent termination. Condensate could freeze and block vent pipe.

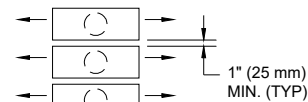
U.S. Installations

Refer to the latest edition of the National Fuel Gas Code.

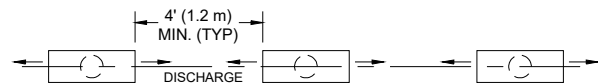
Vent termination requirements are as follows:

1. Vent must terminate at least 4 ft. (1.2 m) below, 4 ft. (1.2 m) horizontally from or 1 ft. (0.3 m) above any door, window or gravity air inlet to the building.
2. The vent must not be less than 7 ft. (2.1 m) above grade when located adjacent to public walkways.
3. Terminate vent at least 3 ft. (0.9 m) above any forced air inlet located within 10 ft. (3 m).
4. Vent must terminate at least 4 ft. (1.2 m) horizontally, and in no case above or below unless 4 ft. (1.2 m) horizontal distance is maintained, from electric meters, gas meters, regulators, and relief equipment.
5. Terminate vent at least 6 ft. (1.8 m) away from adjacent walls.
6. DO NOT terminate vent closer than 5 ft. (1.5 m) below roof overhang.
7. The vent terminal requires a 12 in. (0.3 m) vent terminal clearance from the wall.
8. Terminate vent at least 1 ft. (0.3 m) above grade, including normal snow line.
9. Multiple direct vent installations require a 4 ft. (1.2 m) clearance between the ends of vent caps located on the same horizontal plane.

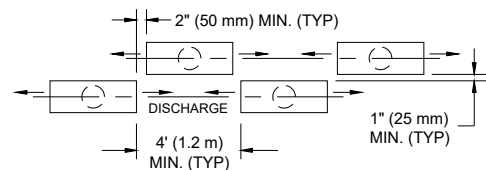
⚠ WARNING: The Commonwealth of Massachusetts requires that sidewall vented heaters, installed in every dwelling, building or structure used in whole or in part for residential purposes, be installed using special provisions as outlined on page 60 of this manual.



VENT CAPS STACKED VERTICALLY
FLUE GASES MOVING IN PARALLEL



VENT CAPS ALL AT SAME ELEVATION
FLUE GASES MOVING TOWARD EACH OTHER



VENT CAPS AT STAGGERED ELEVATIONS
FLUE GASES MOVING TOWARD EACH OTHER

F10704

Figure 27. Vent Cap Configurations



Canadian Installations

Refer to latest edition of the B149.1 Installation Code.

A vent shall not terminate:

10. Directly above a paved sidewalk or driveway which is located between two single-family dwellings and serves both dwellings.
11. Less than 7 ft (2.13 m) above a paved sidewalk or paved driveway located on public property.
12. Within 6 ft (1.8 m) of a mechanical air supply inlet to any building.
13. Above a meter/regulator assembly within 3 ft (915 mm) horizontally of the vertical centerline of the regulator.
14. Within 6 ft (1.8 m) of any gas service regulator vent outlet.
15. Less than 1 ft (305 mm) above grade level.
16. Within 3 ft (915 mm) of a window or door which can be opened in any building, any non-mechanical air supply inlet to any building or the combustion air inlet of any other appliance.
17. Underneath a veranda, porch or deck, unless the veranda, porch or deck is fully open on a minimum of two sides beneath the floor, and the distance between the top of the vent termination and the underside of the veranda, porch or deck is greater than 1 ft (305 mm).

Venting Installation Tips

Support piping:

- horizontal runs—at least every 5 ft (1.5m)
- vertical runs—use braces
- under or near elbow

⚠ WARNING: Examine the venting system at least once a year. Check all joints and vent pipe connections for tightness, corrosion or deterioration.

Venting Configurations

For heaters connected to gas vents or chimneys, vent installations shall be in accordance with the NFGC (U.S.), or B149.1 (Canada), or applicable provisions of local building codes.

Vertical Venting (Fan-Assisted Category I)

Installation

Natural draft venting uses the natural buoyancy of the heated flue products to create a thermal driving head that expels the exhaust gases from the flue. The MVB heaters use an internal fan in the combustion process, which also increases flue carrying capacity while maintaining cat I conditions. See the FAN column of the cat I flue tables. The negative draft must be within the range of -.01 to -.08 in. WC as measured 12 in. (305 mm) above the appliance flue outlet to ensure proper operation.

Vent material must be listed by a nationally-recognized test agency.

In some cases it may be necessary to install a single-acting barometric damper 5 ft (1.5 m) above the flue collar to provide draft relief and maintain this draft range.

The venting for Category I appliances shall be determined per the NFGC (U.S.) or B149.1 (Canada).

The connection from the appliance vent to the stack must be as direct as possible and shall be the same diameter as the vent outlet. The horizontal breaching of a vent must have an upward slope of not less than 1/4 inch per linear foot from the heater to the vent terminal. The horizontal portions of the vent shall also be supported for the design and weight of the material employed to maintain clearances and to prevent physical damage or separation of joints.

NOTE: When an existing Category I appliance is removed or replaced, the original venting system may no longer be sized properly. Improperly-sized venting system can cause formation of condensate, leakage and spillage, etc.

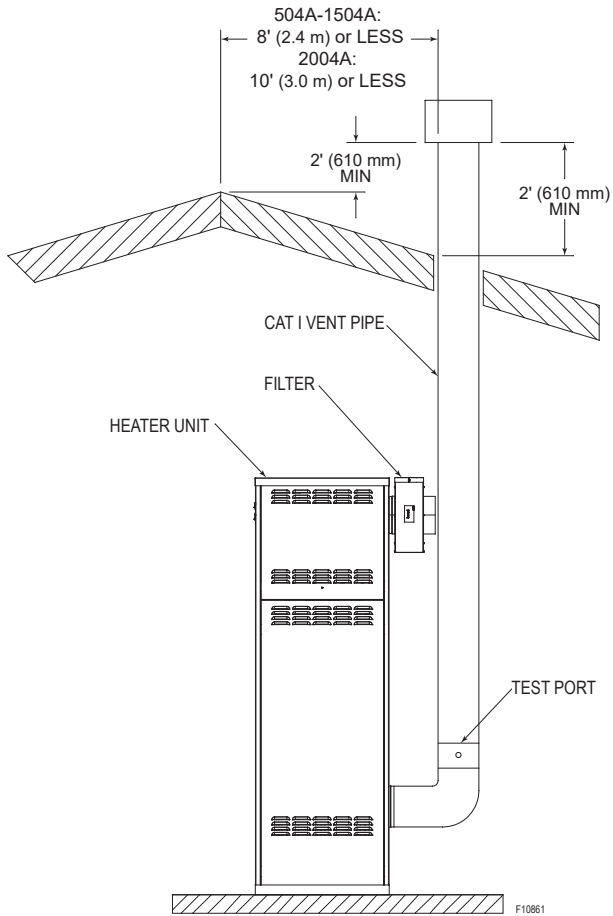
Model No.	Certified Vent Material	Vent Size in.	Vertical Vent Height ¹ , ft. (m)		Combustion Air Intake Pipe Material	Air Inlet Max. Length ² , ft. (m)		
			Min.	Max.		6" Ø	8" Ø	10" Ø
504A	Category I (Type B Equivalent)	8 (203)	5 (1.5)	25 (7.6)	Galvanized Steel, PVC, ABS, CPVC	45 (14)	100 ³ (31) ³	
754A		10 (267)						
1104A		10 (267)					45 (14m)	85 ³ (26) ³
1504A		12 (305)						
2004A		14 (357)						

¹ Vent lengths are based on a lateral length of 2 ft (0.6 m). Refer to the latest edition of the NFGC for further details. When vertical height exceeds 25 ft (7.6 m), draft relief must be provided. Consult factory prior to installation.

² Subtract 10 ft per elbow. Max. 4 elbows.

³ Adapters supplied by others.

Table M. Category I Vertical Venting


Figure 28. Vertical Venting

Termination

NOTE: A vent adapter (field-supplied) may be required to connect the Category I vent to the heater.

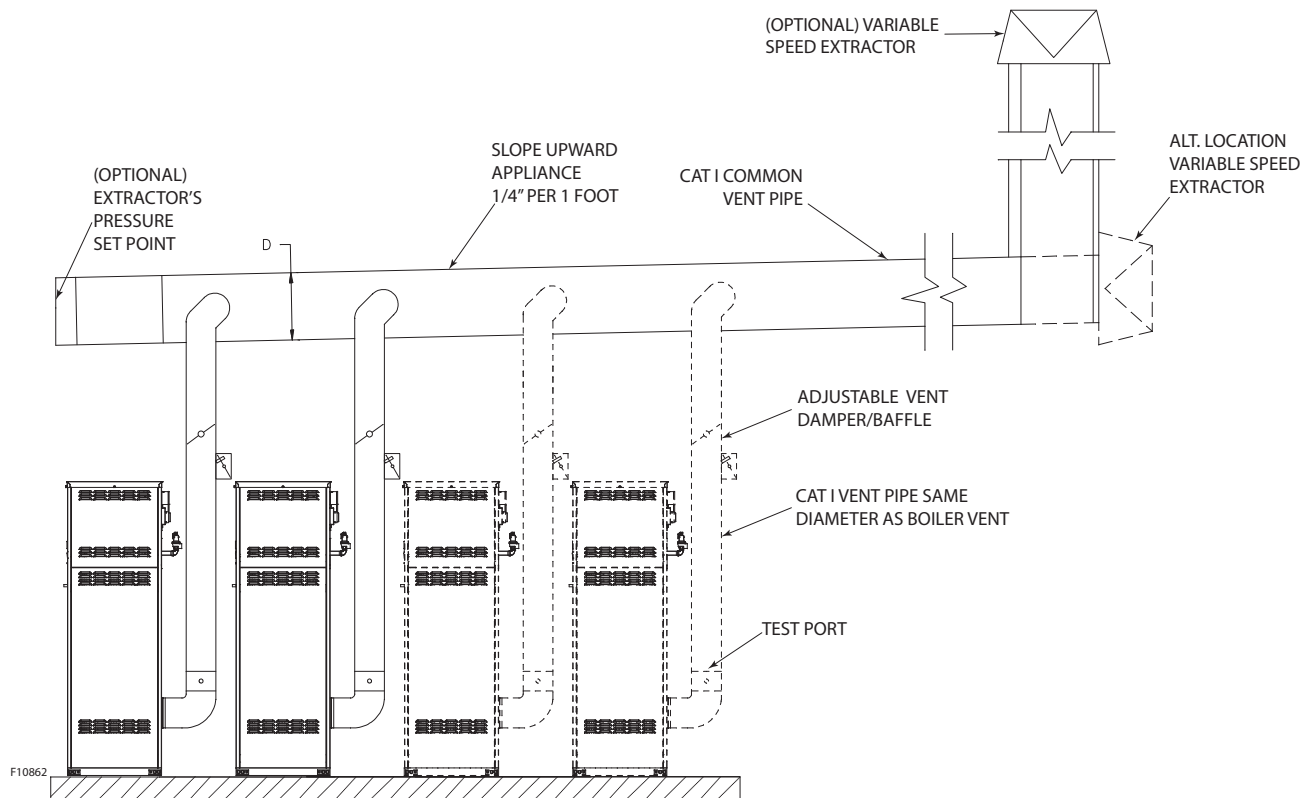
The vent terminal should be vertical and should terminate outside the building at least 2 ft. (0.6 m) above the highest point of the roof that is within 8 ft. (2.4 m) for models 504 to 1504 and within 10 ft. (3 m) for model 2004. The vent cap should have a minimum clearance of 4 ft. (1.2 m) horizontally from and in no case above or below (unless a 4 ft. (1.2 m) horizontal distance is maintained) electric meters, gas meters, regulators and relief equipment.

The distance of the vent terminal from adjacent public walkways, adjacent buildings, open windows and building openings must be consistent with the NFGC (U.S.) or B149.1 (Canada). Gas vents supported only by flashing and extended above the roof more than 5 ft. (1.5 m) should be securely guyed or braced to withstand snow and wind loads.

CAUTION: A listed vent cap terminal suitable for connection to the Cat I vent materials, adequately sized, must be used to evacuate the flue products from the building.

Common Venting

Manifolds that connect more than one heater to a common chimney must be sized to handle the combined load. Consult available guides for proper sizing of the manifold and the chimney. At no time should the area of the common


Figure 29. Typical Common Venting



vent be less than the area of the largest heater exhaust outlet.

Common venting systems may be too large once an existing unit is removed. At the time of removal of an existing appliance, **the following steps must be followed** with each appliance remaining connected to the common venting system placed in operation, while the other appliances remaining connected to the common venting system are not in operation.

Raypak does not support common venting under cat III (positive pressure) conditions such as sidewall vent termination. In such cases, use a variable-speed extractor to draw the entire common stack to negative pressure. See **Figure 29**.

⚠ WARNING: Vent connectors serving appliances vented by natural draft shall not be connected into any portion of mechanical draft systems operating under a positive pressure.

⚠ CAUTION: Vent connectors for natural draft venting systems must be Type B or better.

1. Seal any unused opening in the common venting system.
2. Visually inspect the venting system for proper size and horizontal pitch and verify there is no blockage, restriction, leakage, corrosion or other unsafe condition.
3. Insofar as is practical, close all building doors and windows and all doors between the space in which the appliances remaining connected to the common venting system are located and other spaces of the building. Turn on clothes dryers and any appliance not connected to the common vent system. Turn on any exhaust fans, such as range hoods and bathroom exhausts, at maximum speed. Do not operate summer exhaust fan. Close fireplace dampers.
4. Place in operation the appliances being inspected. Follow the manufacturer's instructions for lighting each appliance. Adjust thermostat so appliance will operate continuously.
5. Check the pressure at a pressure tap located 12 in. (305 mm) above the bottom joint of the first vertical vent pipe. Pressure should be anywhere between -0.01 and -0.08 in. (-.25 and -.2)WC.
6. After it has been determined that each appliance remaining connected to the common venting system properly vents when tested as outlined above, return doors, windows, exhaust fans, fireplace dampers and other gas burning appliances to their previous conditions of use.
7. Any improper operation of the common venting system should be corrected so that the installation conforms with the NFGC (U.S.) or B149.1 (Canada). When re-sizing any portion of the common venting

system, the common venting system should be re-sized to approach the minimum size as determined using the appropriate tables in Appendix G in the NFGC (U.S.) or B149.1 (Canada).

Engineered Vent Systems

Table M provides boiler discharge vent volumes of flue products at full fire for the calculation of appropriate vent sizing for common venting.

⚠ WARNING: Vent connectors serving any other appliances shall not be connected into any portion of mechanical draft systems operating under a positive pressure. If an MVB heater is installed to replace an existing heater, the vent system **MUST** be verified to be of the correct size and Category. If it is **NOT**, it **MUST** be replaced.

NOTE: For extractor sizing, typical CO₂ levels are 9.0% for natural gas and 10.2% for LP gas and flue temperature of 350°F (177°C). measured at test port 12" above the flue collar.

Model No.	Vent Size in. (mm)	Volume of Flue Products (CFM)
504A	8 (203)	170
754A	10(254)	260
1104A	10 (254)	380
1504A	12 (305)	510
2004A	14 (356)	680

NOTE: Data for 100% firing rate.

Table N. Typical Volume of Flue Products

Horizontal Through-the-Wall Venting (Category III)

Installation

These installations utilize the heater-mounted blower to vent the combustion products to the outdoors. Combustion air is taken from inside the room and the vent is installed horizontally through the wall to the outdoors. Adequate combustion and ventilation air must be supplied to the equipment room in accordance with the NFGC (U.S.) or B149.1 (Canada).

The total length of the horizontal through-the-wall (sidewall) flue system should not exceed 75 equivalent ft in length. If horizontal run exceeds 75 equivalent ft, an appropriately-sized variable-speed extractor must be used. Each elbow used is equal to 10 ft of straight pipe. For example, this will allow installation in one of the following arrangements:

- 75' (23 m) of straight flue pipe
- 65' (20 m) of straight flue pipe and one elbow
- 55' (17 m) of straight flue pipe and two elbows
- 45' (14 m) of straight pipe and three elbows

The vent cap is not considered in the overall length of the venting system.

When installing multiple sidewall vent terminations, follow guidelines in **Figure 27**. The horizontal portions of the vent shall also be adequately supported to prevent sagging.

The vent must be installed to prevent flue gas leakage. Care must be taken during assembly to ensure that all joints are sealed properly and are airtight. The vent must be installed to prevent the potential accumulation of condensate in the vent pipes. It is required that:

1. The vent must be installed with a condensate drain located in proximity to the heater as directed by the vent manufacturer.
2. The vent must be installed with a slight upward slope of not less than 1/4 inch per foot of horizontal run to the vent terminal.
3. The vent must be double wall or insulated through the length of the horizontal run.

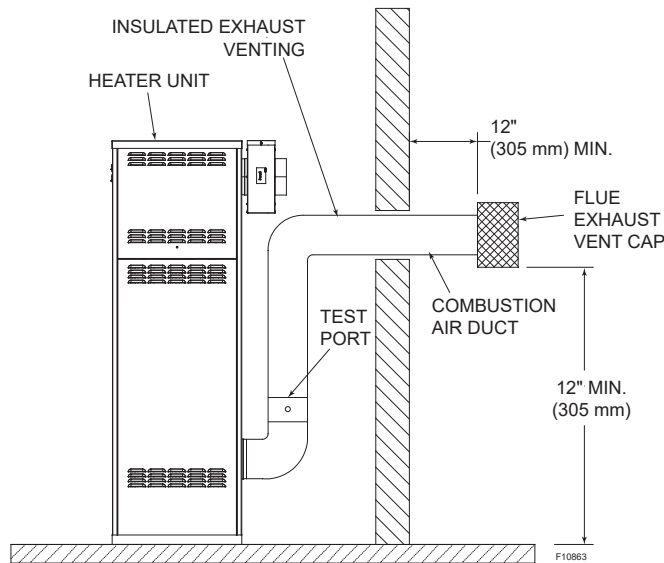


Figure 30. Horizontal Through-the-Wall Venting with Ducted Combustion Air

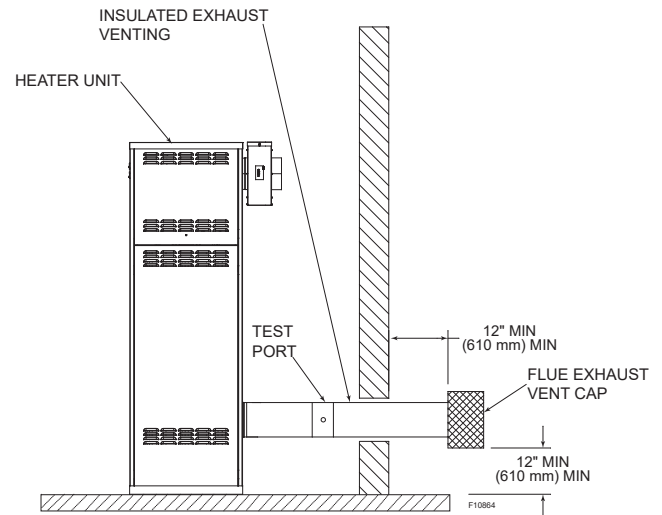


Figure 31. Alt. Horizontal Through-the-Wall Direct Venting

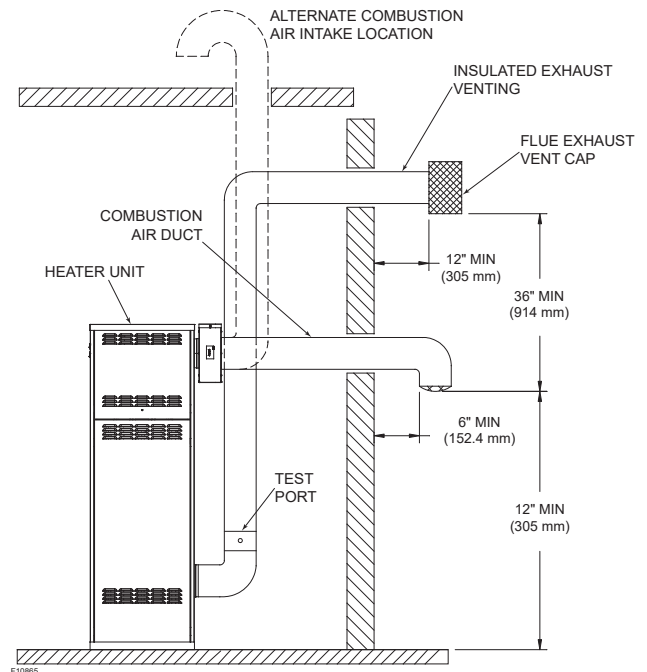


Figure 32. Horizontal Through-the-Wall Venting with Ducted Combustion Air

Model No.	Certified Vent Material	Vent Size in. (mm)	Maximum Horizontal Vent Length ft. (m) ¹	Combustion Air Intake Pipe Material	Air Inlet Max. Length ¹ ft. (m)		
					6" Ø	8" Ø	10" Ø
504A	Category III	8 (203)	75 (23)	Galvanized Steel, PVC, ABS, CPVC	45 (14)	100 ² (31) ²	
754A		10 (254)					
1104A		10 (254)				45 (14)	85 ² (26) ²
1504A		12 (305)					
2004A		14 (356)					

¹ Subtract 10 ft per elbow. Max. 4 elbows.

² Adapters supplied by others.

Table O. Category III Horizontal Vent & Horizontal, Ducted Combustion Air



Termination

The sidewall vent cap **MUST** be mounted on the exterior of the building, and cannot be installed in a well or below grade. The vent cap must be installed at least 1 ft (30.5 cm) above ground level and above normal snow levels. **The Raypak approved stainless steel flue sidewall vent cap must be used (sales order option D-15).** The vent terminal must be located **NO CLOSER** than 12" (305 mm) off the wall.

⚠ WARNING: No substitutions of flue pipe or vent cap material are allowed. Such substitutions would jeopardize the safety and health of inhabitants.

Vertical Venting with Ducted Combustion Air

Installation

These installations utilize the heater-mounted blower to draw combustion air from outdoors and vent combustion products to the outdoors.

The total length of air supply pipe cannot exceed the distances listed in **Table J** and **Table L**. Each elbow used is equal to 10 ft (3 m) of straight pipe. This will allow installation in any arrangement that does not exceed the lengths shown in **Table M** and **Table O**.

The vent cap is not considered in the overall length of the venting system.

Care must be taken during assembly that all joints are sealed properly.

The vent must be installed to prevent the potential accumulation of condensate in the vent pipes. It is required that:

1. The vent must be installed with a slight upward slope of not more than 1/4 inch per foot of horizontal run to the vent terminal.
2. The entire vent must be double wall or insulated through its length.

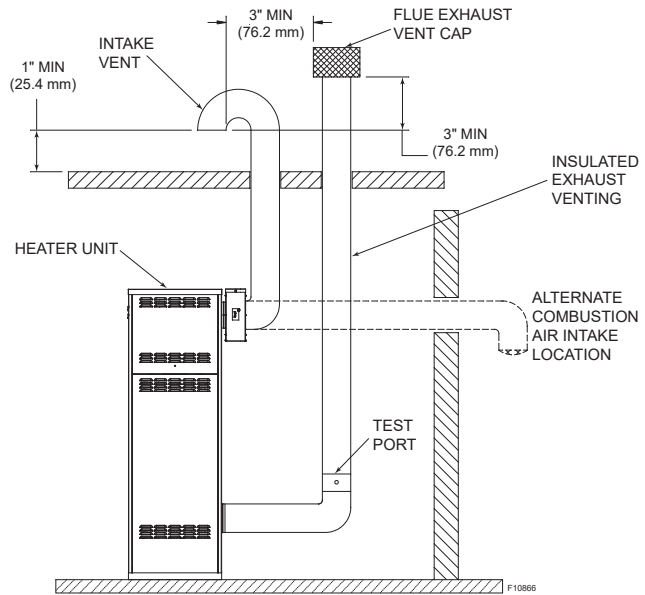


Figure 33. Vertical Vent with Ducted Combustion Air

Termination

The vent cap **MUST** be mounted on the exterior of the building. The sidewall vent cap cannot be installed in a well or below grade. The vent cap must be installed at least 1 ft (30.5 cm) above ground level and above normal snow levels.

The vent cap **MUST NOT** be installed with any combustion air inlet directly above a vent cap. This vertical spacing would allow the flue products from the vent cap to be pulled into the combustion air intake installed above.

This type of installation can cause non-warrantable problems with components and poor operation of the heater due to the recirculation of flue products. Multiple vent caps installed in the same horizontal plane must have a 4 ft (1.2 m) clearance from the side of one vent cap to the side of the adjacent vent cap(s).

Combustion air supplied from outdoors must be free of particulate and chemical contaminants. To avoid a blocked flue condition, keep the vent cap clear of snow, ice, leaves, debris, etc.

Model No.	Certified Vent Material	Vent Size in. (mm)	Vertical Vent Height ¹ ft. (m)		Combustion Air Intake Pipe Material	Air Inlet Max. Length ² ft. (m)		
			Min.	Max.		6" Ø	8" Ø	10" Ø
504A	Category I (Type B Equivalent)	8 (203)	5 (1.5)	25 (7.6)	Galvanized Steel, PVC, ABS, CPVC	45 (14)	100 ³ (31) ³	
754A		10 (267)						
1104A		10 (267)						
1504A		12 (305)					45 (14)	85 ³ (26m) ³
2004A		14 (357)						

¹ Vent lengths are based on a lateral length of 2 ft (61 cm). Refer to the latest edition of the NFPA for further details. When vertical height exceeds 25 ft (7.6 m), draft relief must be provided. Consult factory prior to installation.

² Subtract 10 ft (3 m) per elbow. Max. 4 elbows.

³ Adapters supplied by others.

Table P. Category I Vertical Venting



⚠ WARNING: No substitutions of flue pipe or vent cap material are allowed. Such substitutions would jeopardize the safety and health of inhabitants.

⚠ CAUTION: A listed vent cap terminal, adequately sized, must be used to evacuate the flue products from the building.

Outdoor Installation

Units installed outdoors must be vented with listed Category I (Type B double-wall or equivalent) vent material per the following instructions and installed with the factory-supplied outdoor vent kit. A special vent cap and air intake elbow are provided in accordance with CSA requirements. These must be installed directly on the vent pipe as illustrated in **Figure 33**.

Care must be taken when locating the heater outdoors, because the flue gases discharged from the vent cap can condense as they leave the cap. Improper location can result in damage to adjacent structures or building finish. For maximum efficiency and safety, the following precautions must be observed:

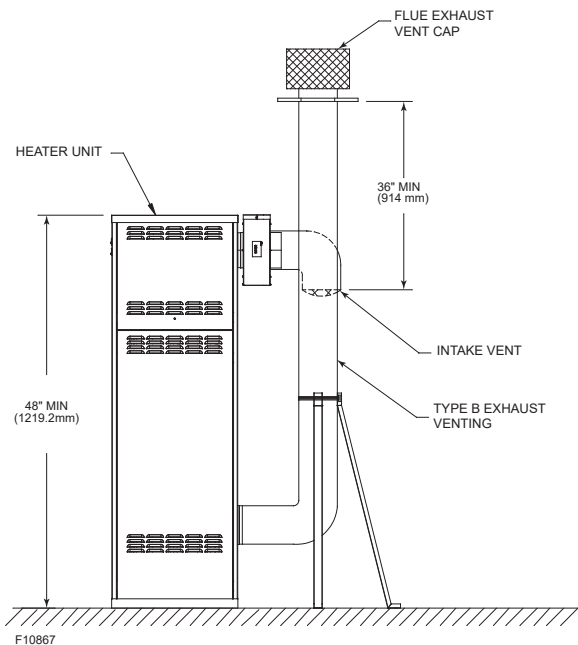


Figure 34. Outdoor Venting

1. Outdoor models must be installed outdoors and must use the outdoor vent cap and air intake elbow available from the manufacturer (sales order option D-11).
2. Periodically check venting system. The heater's venting areas must never be obstructed in any way and minimum clearances must be observed to prevent restriction of combustion and ventilation air. Keep area clear and free of combustible and flammable materials.

3. Do not locate adjacent to any window, door, walkway, or gravity air intake. The vent must be located a minimum of 4 ft (1.2 m) horizontally from such areas.
4. Install above grade level and above normal snow levels.
5. Vent terminal must be at least 3 ft (0.9 m) above any forced air inlet located within 10 ft (3 m).

Freeze Protection

NOTE: The vent cap and air intake elbow must be furnished by the heater manufacturer in accordance with its listing (sales order option D-11).

To enable freeze protection, dip switch position 7 (on the PIM) must be turned on (UP position). This is the default position.

If the water temperature drops below 45°F (7°C) on the Outlet or Inlet sensors, the Boiler pump is enabled. The pump is turned off when both the Inlet and Outlet temperatures rise above 50°F (10°C).

If either the Outlet or Inlet temperature drops below 38°F (3°C), the VERSA starts the burner at the minimum firing rate. The burner cycle will terminate when both the Inlet and Outlet temperatures rise above 42°F (6°C).

5. CONTROLS

⚠ WARNING: Installation, adjustment and service of heater controls, including timing of various operating functions, must be performed by a qualified installer, service agency or the gas supplier. Failure to do so may result in control damage, heater malfunction, property damage, personal injury, or death.

⚠ WARNING: Turn off the power to the heater before installation, adjustment or service of any heater controls. Failure to do so may result in board damage, heater malfunction, property damage, personal injury, or death.

⚠ CAUTION: This appliance has provisions to be connected to more than one supply source. To reduce the risk of electric shock, disconnect all such connections before servicing.

⚠ CAUTION: Risk of electric shock: More than one disconnect switch may be required to de-energize the equipment before servicing.

Ignition Control Functions

When there is a call-for-heat, and all safeties are closed, then the combustion air blower starts to purge air from the combustion chamber. After the pre-purge, the igniter is energized. The standard ignition module will lock-out after failing to light 3 times during a call-for-heat. To reset the lock-out, press and release the **RESET** button located on the user interface. The control will automatically reset after 1 hour. When in lock-out the control will run the blower through a post-purge cycle.

The single-try ignition module (part of the [CSD-1](#) option) will attempt to light only one time before lock-out occurs. To reset the lock-out, press and release the **RESET** button located on the user interface.

Turning off the power to the heater WILL NOT reset the single-try ignition module.

NOTE: Ignition modules are common for all model sizes. However, model-specific operating parameters are defined by their respective ID cards.

High Limit—Manual-Reset

This heater is equipped with a fixed-setting manual-reset high limit temperature device as standard. It may also have an additional optional adjustable manual-reset high temperature device.

- H models are set at 240°F (116°C)
- WH models are set at 200°F (93°C)
- P models are set at 180°F (82°C)

The optional adjustable manual-reset high limit is located inside the cabinet on the upper left corner post. Access the limit by hinging the control box open to view and make adjustments.

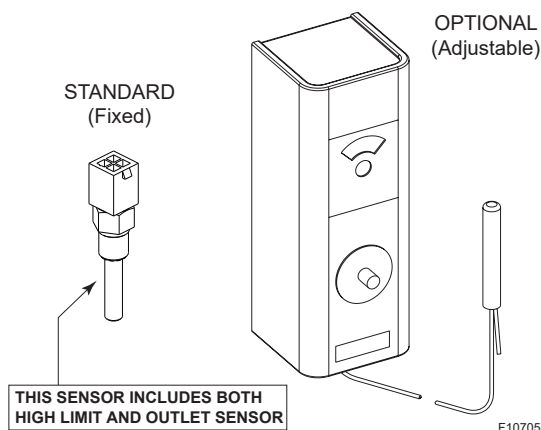


Figure 35. High Limit (Manual-Reset)

Standard

The fixed-setting manual-reset high limit is built into the PIM, it utilizes a dual-element sensor located on the outlet (see **Figure 35**). To reset a high limit lock-out, press and release the **RESET** button located on the user interface.

High Limit – Auto-Reset (Optional)

This heater may be equipped with an optional adjustable auto-reset high limit temperature device.

The optional adjustable auto-reset high limit is located inside the cabinet on the upper left corner post. Access the limit by hinging the control box open to view and make adjustments. Adjust the setting to approx. 20°F (10°C) above desired outlet temperature.

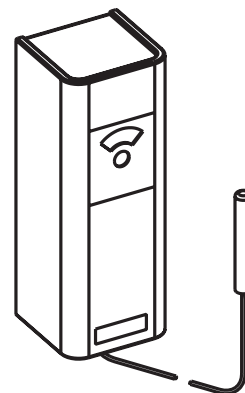


Figure 36. Adjustable High Limit (Auto-Reset)

Flow Switch

This standard, dual-purpose control, mounted and wired in series with the main gas valve, shuts off heater in case of pump failure or low water flow.

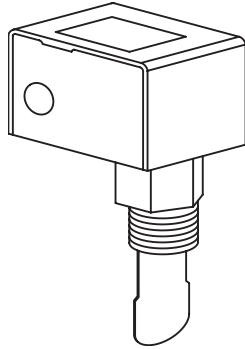


Figure 37. Flow Switch

Low Water Cut-Off (Optional)

The optional low water cut-off automatically shuts down the burner whenever water level drops below the level of the sensing probe. A 5-second time delay prevents premature lockout due to temporary conditions such as power fluctuations or air pockets.

High & Low Gas Pressure Switches (Optional)

The optional low gas pressure switch mounts upstream of the gas valve (on the inlet flange to the gas valve) and is accessible through the removable access panels on the side or front of the heater to reset the gas pressure switch, as necessary. It is used to ensure that sufficient gas pressure is present for proper valve/regulator performance. The low gas pressure switch automatically shuts down the heater if gas supply drops below the factory setting of 3.0 in. (76 mm) WC for natural gas or propane gas.

The optional high gas pressure switch connection mounts down-stream of the gas valve. Special ports are located on the backside of the gas valve and accessible from the front of the heater (to reset the gas pressure switch) or through the removable access panels on the rear of the heater (to reset the gas pressure switch), as necessary. If the gas pressure regulator in the valve fails, the high gas pressure switch automatically shuts down the burner.

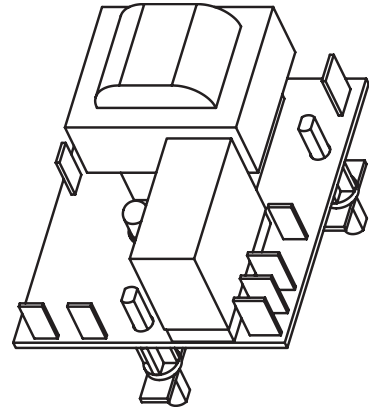


Figure 38. Low Water Cut-Off

Operation of either the High or Low Gas Pressure Switch will turn on an LED inside the switch housing. Push the top of the plastic switch housing as shown in **Figure 39** to reset a tripped pressure switch. The LED will go out when the switch is reset.

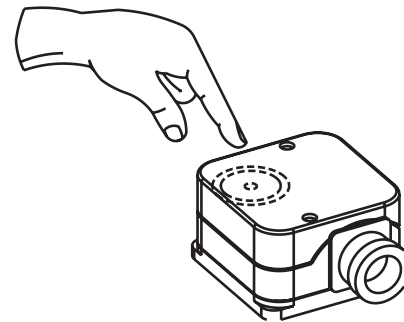


Figure 39. High/Low Gas Pressure Switch

Blocked Vent Switch

This heater is equipped with a blocked vent pressure switch to prevent the operation of the heater when too much of the vent is blocked. This switch is located on the right side of the heater near the right rear corner.

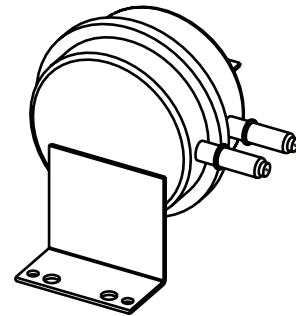


Figure 40. Blocked Vent Switch



User Interface

The touchscreen user interface uses a high definition 7" capacitive screen. It includes an extensive graphical library used to represent different pipe configurations, error location, and operation of the unit. The touchscreen has the same basic menu distribution as the original LCD Display, when pressing the MENU button the menu bar becomes visible at the bottom of the screen allowing navigation through four additional sub-menus (VIEW, ADJUST, BOILER, and TOOLS).

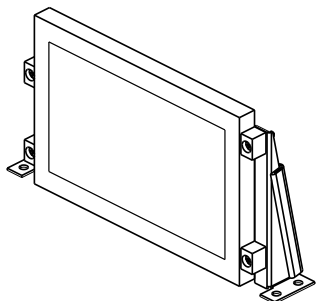


Figure 41. User Interface

For detailed descriptions of the various screens, page flows and basic instructions, consult the Touchscreen Quick Start User Guide (241630) and VERSA IC® manual (241493).

If your unit has Raymote installed, refer to the Raymote installation and operation manual (241788).

NOTE: These documents can be found in the Raypak document library at www.raypak.com or can be viewed on your smart device. See QR Codes on page 66.

Adjusting the MVB Setpoint

To adjust the setpoint on the MVB:

Use the **MENU** button to open the menu options, select the **ADJUST** menu, go to System Settings page. Once in the system settings screen use the Setpoint item. Adjust the setpoint using the UP and **DOWN** arrow. Minimum is 50°F (10°C), Maximum is the PIM value, and the default is 180°F (82°C) for H models and 125°F (52°C) for WH models.

View Menu

The **VIEW** menu is the default menu. It displays sensor temperatures, the modulation rate of the blower, heater cascade status, pump operation and CFH information. Some of the items displayed are mode specific and are only observable when its corresponding mode is active.

Menu - Initial Adjustment

To change settings on the touchscreen, press MENU icon, Adjust icon, System settings, System menu to open Adjust Settings menu. The ADJUST menu allows the installer to make adjustments to items shown in **Table R**.

Refer to the VERSA IC® manual (241493) for detailed setup instructions.

Item	Application	Description
OUTDOOR	H MODE 1, 2, 3	Outdoor air temperature
Boil Target	H MODE 1, 2, 3	Current target temperature
SUPPLY	H MODE 1, 2, 3	Current system supply temperature
Boil OUTLET	All	Current boiler outlet temperature
Boil INLET	All	Current boiler inlet temperature
Boil ΔT	All	Current temperature difference between boiler outlet and boiler inlet
DHW SUPPLY	H MODE 2, 3	Current indirect DHW supply temperature
TANK DHW	WH	Current tank temperature
BOILER STATUS	All	IDLE, PREP, IGN, MOD RATE %, POST, SOFT

Table Q. View Menu



Item	Application	Range	Description	Default
BOILER 1	All	ON <> OFF	Enable or Disable the operation of boilers on FT bus, 1 is enabled by default	ON
TARGET	H MODE 1, 2, 3	RSET <> SETP	RSET = Outdoor Reset, SETP =Setpoint	SETP
TANK SETP	WH	OFF, 50°F to 160°F (10°C to 71°C)	Tank setpoint temperature	125°F (55°C)
TANK DIFF	WH	2°F to 10°F (1°C to 5°C)	Tank Differential temperature	3°F (2°C)
MODE	H MODE 1, 2, 3	1, 2, 3	Piping and application configuration.	1
SETPPOINT	H MODE 1, 2, 3	50°F (10°C) to PIM value*	Boiler target temperature while a heat demand is present for setpoint operation	180°F (82°C)
OUT START	H MODE 1, 2, 3	35°F to 85°F (2°C to 29°C)	Outdoor starting temperature - outdoor reset	70°F (21°C)
OUT DESIGN	H MODE 1, 2, 3	-60°F to 45°F (-51°C to 7°C)	Outdoor design temperature - outdoor reset	10°F (-12°C)
Boil START	H MODE 1, 2, 3	35°F to 150°F (2°C to 66°C)	Starting boiler target temperature when the outdoor temperature is at outdoor start outdoor reset	70°F (21°C)
Boil DESIGN	H MODE 1, 2, 3	70°F to 200°F (21°C to 93°C)	Design boiler target temperature when the outdoor temperature is at outdoor design outdoor reset	180°F (82°C)
Boil MASS	All	1<>2<>3	Thermal mass of the boiler	1
TARGET MAX	H MODE 1, 2, 3	100°F (38°C) to PIM value*	Maximum target system temperature	220°F (104°C)
TARGET MIN	H MODE 1, 2, 3	OFF, 50°F to 190°F (10°C to 88°C)	Minimum target system temperature	50°F (10°C)
TARGET DIFF	H MODE 1, 2, 3	2°F to 42°F (1°C to 24°C)	Differential for target system temperature	10°F (6°C)
Cascade Type	Cascade Master Only	SEQ, PAR	Cascade operation type	SEQ
Cascade Delay	Cascade Master Only	AUTO<> 0:10...10:00	Cascade Interstage delay before calling next boiler.	AUTO
Cascade Alarm	Cascade Master Only	ON <> OFF	Cascade Alarm to all units in case of any unit presents alarm.	ON
DHW SENSOR	H MODE 1, 2, 3	OFF <> ON	Selects whether a DHW sensor is used for indirect DHW tank	OFF
DHW DIFF	H MODE 2, 3	2°F to 10°F (1°F to 5°C)	Differential for the target indirect DHW tank temperature	6°F (3°C)
IND SUPPLY	H MODE 2, 3	OFF, 50°F (10°C) to PIM value*	Target boiler temperature for the DHW heat exchanger during indirect DHW operation	180°F (82°C)
DHW PRIORITY	H MODE 2	OFF <> ON	Selects whether or not Indirect DHW priority is active during indirect DHW operation	OFF
PRI OVR	H MODE 2, 3	Au, 0:10hr to 2:00hr	Sets the length of the indirect DHW priority override time	1:00hr
BOIL PURGE	All	0:20min to 10:00min	Sets the length of the boiler pump post purge	20 seconds
SYS PURGE	All	OFF, 0:20min to 20:00min	Sets the length of the system pump post purge	20 seconds
WWSD	H MODE 1, 2, 3	40°F to 100°F (4°C to 38°C)	The system warm weather shutdown temperature outdoor reset	70°F (21°C)
UNITS	All	deg F <> deg C	Show units using icons in display	deg F
MODBUS	All	OFF<>MNTR<>TEMP<>RATE	ModBus Operating Mode: Off, Monitor, Temp Control, Rate Control	OFF
ADDRESS	All	1 to 247	ModBus slave address	1
DATA TYPE	All	RTU <> ASCI	Modbus data type	RTU
BAUD RATE	All	2400<>9600<>19K2<>57K6<>115K		19K2
PARITY	All	NONE<>EVEN<>ODD		EVEN

Table R. Setup/Adjust Menu



Boiler Menu

The Boiler View displays various items regarding ignition, temperature monitoring, and modulation rates. As well as software and hardware information

Item	Application	Description
IGNITION	All	Current State of Ignition
LIMIT TEMP	All	Current Limit Temperature
AUX TEMP	H MODE 3	Current Auxiliary Temperature
EMS Vdc	All	Current EMS signal in Volts DC
FIRE RATE	All	PIM firing rate
SPEED X1000 BLOWER	All	Blower speed, Revolutions/Minute
HIGH LIMIT	All	High Limit Setting *
H L OFFSET	All	High Limit Offset *
CASCADE	TN-BUS Cascade Follower	Set Cascade ID for TN-bus follower, see VERSA IC® manual (241493)
OPERATOR	All	Operator Limit Potentiometer (PIM) setting
AUTO DIFF	H MODE 1, 2, 3	Current auto differential
PUMP PREPt	All	Duration of pump prepurge
BLOW PREPt	All	Duration of blower prepurge
BLOW PREPr	All	Blower % during prepurge
BLOW POSTt	All	Duration of blower postpurge
BLOW POSTr	All	Blower % during postpurge
MIN RATE	All	Minimum modulation rate % during operation *
START RATE	All	Start modulation rate % during ignition *
MAX RATE	All	Maximum modulation rate % during operation *
FLAME CUR	All	Flame current in micro-amps
IGN TYPE	All	PIM board type
MASS	All	Thermal mass of the boiler
ID CARD	All	Identifies OEM identity card
PIM ID	All	Identifies OEM PIM PCB
SW ID	All	PIM software identification number

* Fixed values based on ID card

Table S. Boiler Menu



Monitor Menu

The Monitor Menu records and displays critical Boiler information, such as, Cycle times, Run times, and Maximum/Minimum temperature readings depending on the setup.

Item	Application	Description
RUN TIME Burner 1	All	Burner run time (hours). Press UP/DOWN for 1 sec to clear.
Cycles Burner	All	Number of burner cycles. Press UP/DOWN for 1 sec to clear.
RUN TIME Boiler pump	All	Boiler pump run time (hours). Press UP/DOWN for 1 sec to clear.
RUN TIME System pump	All	System pump run time (hours). Press UP/DOWN for 1 sec to clear.
RUN TIME DHW pump	H MODE 2, 3	DHW pump run time (hours). Press UP/DOWN for 1 sec to clear.
OUTLET HI	All	Records the highest boiler outlet temperature. Press UP/DOWN for 1 sec to clear.
OUTLET LO	All	Records the lowest boiler outlet temperature. Press UP/DOWN for 1 sec to clear.
INLET HI	All	Records the highest boiler inlet temperature. Press UP/DOWN for 1 sec to clear.
INLET LO	All	Records the lowest boiler outlet temperature. Press UP/DOWN for 1 sec to clear.
OUTDOOR HI	H MODE 1, 2, 3	Records the highest outdoor temperature. Press UP/DOWN for 1 sec to clear.
OUTDOOR LO	H MODE 1, 2, 3	Records the lowest outdoor temperature. Press UP/DOWN for 1 sec to clear.
SYSTEM HI	All	Records the highest supply temperature. Press UP/DOWN for 1 sec to clear.
SYSTEM LO	All	Records the lowest supply temperature. Press UP/DOWN for 1 sec to clear.
IND HI	H MODE 1, 2, 3	Records the highest Indirect supply temperature. Press UP/DOWN for 1 sec to clear.
IND LO	H MODE 1, 2, 3	Records the lowest Indirect supply temperature. Press UP/DOWN for 1 sec to clear.
DHW HI	WH	Records the highest DHW temperature. Press UP/DOWN for 1 sec to clear.
DHW LO	WH	Records the lowest DHW temperature. Press UP/DOWN for 1 sec to clear.

Table T. Monitor Menu



Toolbox Menu

The Toolbox Menu logs all error codes from the BTCII and PIM, as well as other functions. Up to 15 error codes can be logged for a maximum of 24-days.

Item	Description
Lookup Active Error	Look up and display the active error info.
USER TEST	Select ON to start the function. The setting returns to default after the test is run. (See "User Test" on page 47 for details.)
MAX HEAT	Select ON to start the function. The setting will time out to OFF after 24 hours or can be set to OFF again by the user. (See VERSA IC® manual 241493 for details.)
P/N 104901	Software number of the Raypak VERSA
DEFAULTS	Resets to factory settings. Press UP and DOWN for 1 second to show CLR and load factory defaults to all settings. This will also clear all history.
HISTORY lookup logged error	Displayed when an error code is present. 1 indicates the most recent error code. Press UP and DOWN for 1 second to clear the error logs.

Table U. Toolbox Menu

Outdoor Reset Concept

The Temperature controller can change the System Set Point based on outdoor temperature (Outdoor Reset). The temperature controller varies the temperature of the circulating heating water in response to changes in the outdoor temperature. The heating water temperature is controlled through the modulation and/or sequencing of the cascade. The Temperature controller can also control the system circulating pump with an adjustable Outdoor Cutoff.

When the outdoor temperature is above the Outdoor Cutoff, the pump is turned off and no heating water is circulated through the system. When the outdoor temperature drops below the Outdoor Cutoff, the system pump relay is activated and the heating water circulates through the system. The temperature of the heating water is controlled by the Reset Ratio, Water Offset, and changes with the outdoor temperature.

Reset Ratio/Outdoor Reset

When a building is being heated, heat escapes through the walls, doors, and windows to the colder outside air. The colder the outside temperature, the more heat escapes. If you can input heat into the building at the same rate that it is lost out of the building, then the building temperatures will remain constant. The Reset Ratio is an adjustment that lets you achieve this equilibrium between heat input and heat loss. The starting point for most systems is the 1.00 (OD):1.00 (SYS) (Outdoor Temperature: Heating Water Temperature) ratio. This means that for every degree the outdoor temperature drops, the temperature of the heating water will increase one degree.

With the VERSA, both ends of the slope are adjustable. It is factory set at 70°F (21°C) water temperature (Boil START) at 70°F (21°C) outdoor air (OUT START), and 180°F (82°C) water temperature (Boil DESIGN) at 10°F (-12°C) outdoor air (OUT DESIGN).

Each building has different heat loss characteristics. A very well insulated building will not lose much heat to the outside air, and may need a Reset Ratio of 2.00 (OD):1.00 (SYS) (Outdoor: Water). This means the outdoor temperature would have to drop 2 degrees to increase the water temperature 1 degree. On the other hand, a poorly insulated building may need a Reset Ratio of 1.00 (OD):2.00 (SYS). This means that for each degree the outdoor temperature dropped the water temperature will increase 2 degrees.

The VERSA Reset Ratio allows for full customization to match any buildings heat loss characteristics. A heating curve that relies not only on Outdoor temperature but also on the type of radiation will improve heat comfort. The user can fine tune these adjustments based on the specific building need.

Reset Ratio Settings

The controller uses the four following settings to determine the reset ratio:

1. **Boiler Start (Boil START).** The Boil START temperature is the theoretical boiler supply water temperature

that the heating system requires when the outdoor air temperature equals the OUT START temperature setting. The Boil START is typically set to the desired building temperature.

2. **Outdoor Start (OUT START).** The OUT START temperature is the outdoor temperature at which the control provides the Boil START water temperature to the system. The OUT START is typically set to the desired building temperature.
3. **Outdoor Design (OUT DESIGN).** The OUT START is the outdoor temperature that is typical coldest annual temperature where the building is located. This temperature is used when completing heat loss calculation for the building.
4. **Boiler Design (Boil DESIGN).** The Boil DESIGN temperature is the water temperature required to heat the boiler zones when the outdoor air is as cold as the OUT DESIGN temperature.

Warm Weather Shut Down (WWSD)

When the outdoor air temperature rises above the WWSD setting, the control turns on the WWSD segment in the display. When the control is in the Warm Weather Shut Down, the Dem 1 segment is displayed if there is a heat demand. However, the control does not operate the boiler to satisfy this demand. The control continues to respond to DHW demands.

Reset Ratio

The controller uses the following four settings to calculate the Reset Ratio (RR). For example, when using the default values, the RR is:

$$\text{RESET RATIO} = \frac{(\text{OUTDOOR START} - \text{OUTDOOR DESIGN})}{(\text{BOILER DESIGN} - \text{BOILER START})}$$

$$\text{RR} = (70 - 10) / (180 - 70) = 0.55$$

Therefore, the RR is 0.55:1 (Outdoor : Water).

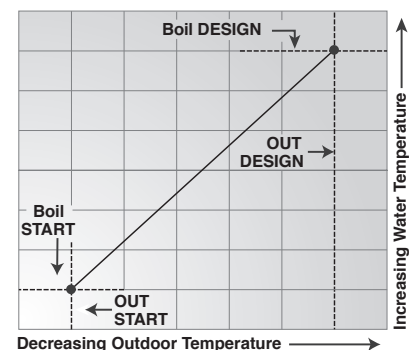
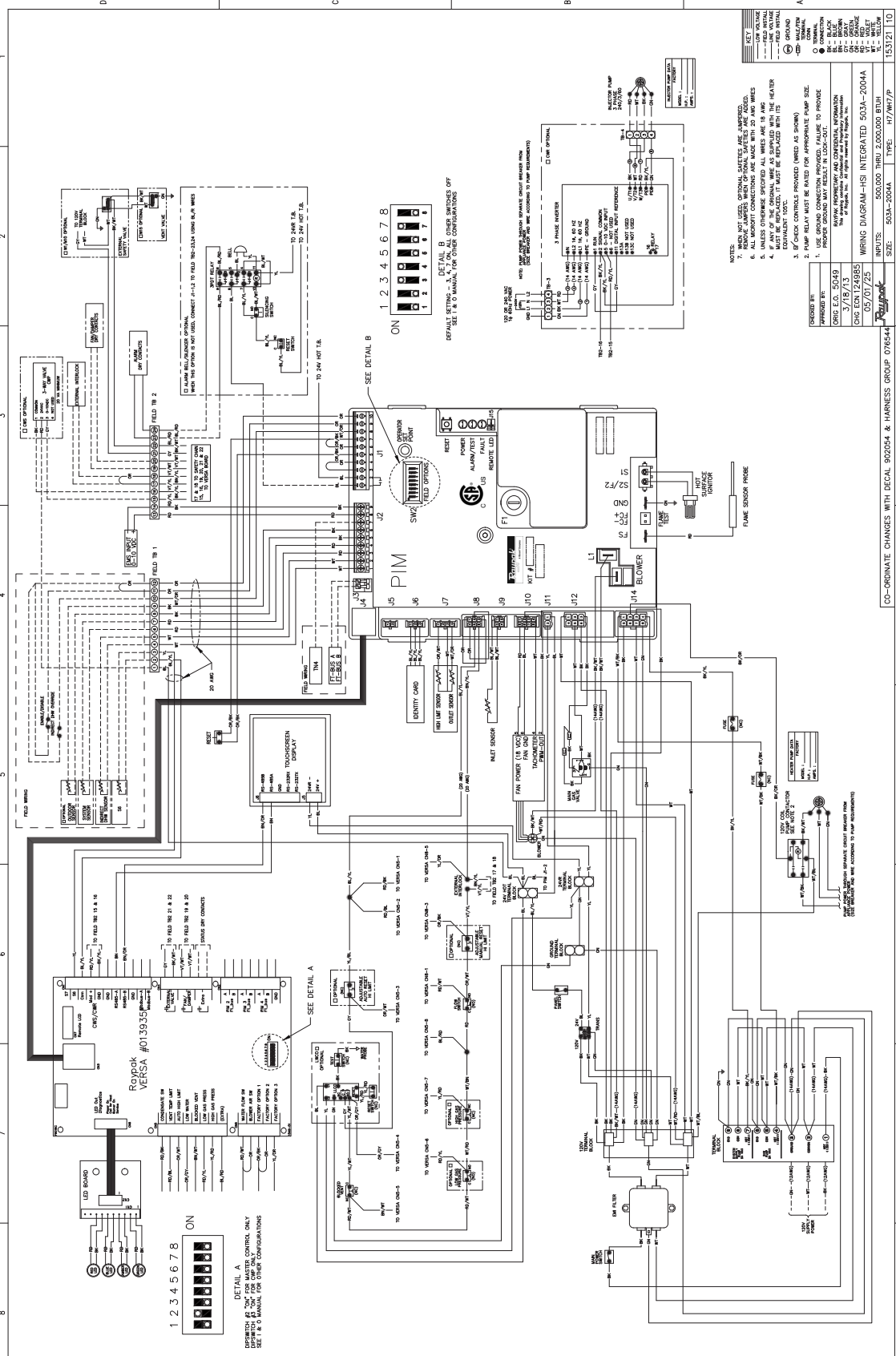


Figure 42. Reset Ratio

NOTE: The wiring diagrams in this manual show all standard options. Refer to the large wiring diagram provided with your boiler for options installed on your specific unit(s).

6. WIRING DIAGRAM





7. START-UP

NOTE: The following steps must be performed by a factory-trained technician.

Pre Start-up

Filling System (Heating Boilers)

Fill system with water. Purge all air from the system. Lower system pressure. Open valves for normal system operation, and fill system through feed pressure. Manually open air vent on the compression tank until water appears, then close vent.

Air Purge (Domestic Hot Water/Pool Heaters)

Purge all air from system before heater operation. This can be normally accomplished by opening a down-stream valve.

CAUTION: An air vent valve should be installed at the highest point in the system for proper operation. If water piping is located higher than the header, an air vent valve should be located at the highest point in the installed system.

Venting System Inspection

1. Check all vent pipe connections and flue pipe material.
2. Make sure vent terminations are installed per code and are clear of all debris or blockage.

For Your Safety

WARNING: If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

This appliance has a hot surface igniter. It is equipped with an ignition device which automatically lights the burners. Do not try to light the burners by hand.

BEFORE OPERATING, smell all around the appliance area for gas. Be sure to smell near the floor because some gas is heavier than air and will settle on the floor.

WHAT TO DO IF YOU SMELL GAS:

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any telephone in your building.
- Immediately call your gas supplier from a neighbor's telephone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.
- Use only your hand to turn the gas control valve handle. Never use tools. If the handle will not turn by hand, do not try to repair it; call a qualified service technician. Forced or attempted repair may result in a fire or explosion.

- Do not use this appliance if any part has been under water, immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.
- Check around unit for debris and remove combustible products, i.e. gasoline, etc.

Pre Start-up Check

1. Verify the heater is filled with water.
2. Check system piping for leaks. If found, repair immediately.
3. Vent air from system. Air in system can interfere with water circulation.
4. Purge air from gas line to heater.

Initial Start-up

Required tools

- (1) 12-0-12 (24" scale) U-tube manometer
 - (2) 6-0-6 (12" scale) U-tube manometer
 - Screwdrivers (assorted sizes and shapes)
 - (1) Crescent wrench (8" or 10")
 - (1) Multi-meter
 - (1) Amp probe
- (Metric Allen wrenches will be required for servicing the gas valve, but not during start-up)

NOTE: Digital manometers are not recommended.

Preparation

Check Power Supply

With multi-meter at incoming power, check voltage between:

Hot - Common (≈ 120 VAC)

Hot - Ground (≈ 120 VAC)

Common - Ground (< 1 VAC)

Attach Manometers to Measure Pressures

1. Turn off main gas valve.
2. Attach (1) 12" (305 mm) scale manometer to an upstream bleedle valve on the gas supply pipe to the heater (Measure point "A" in **Figure 43**).
3. Attach (1) 12" (305 mm) scale manometer on the fan suction pressure hose. Pull black cap from air pressure tee as shown in **Figure 44** and connect the manometer. NOTE: Retain caps for reinstallation later.

WARNING: Do not turn on gas at this time.

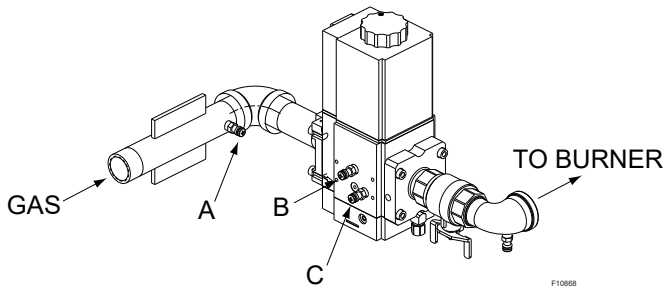


Figure 43. Gas Pressure Measurement Locations

Check Gas Supply Pressure

1. Slowly turn on main gas shutoff valve.
2. Read the gas supply pressure from the manometer; minimum supply pressure for natural gas is 4.0 in. (102 mm) WC, recommended supply is 7.0 in. (178 mm) WC, minimum supply pressure for propane gas is 4.0 in. WC, recommended supply is 11.0 in. (279 mm) WC (dynamic readings, full fire input).
3. If the gas pressure is greater than 14.0 in. (357 mm) WC, turn off the main gas shutoff valve, upstream of the heater.

Start-Up

NOTE: The values in Table U represent the conditions when the heater is at full firing rate at sea level.

NOTE: Pressure and combustion data are provided with the heater.

1. Turn power on.
2. Turn on the heater, wait approximately 15 seconds after the blower starts, the igniter should start to glow (observable through the observation port located at the front, below the gas valve). Look into the sight glass located just below the gas valve near the front of the unit to check igniter operation. Gas valve should open in 45-60 seconds.
3. The heater ignites at 30% to 50% of full rate (as indicated on the LCD display of the temperature controller located behind the front panel).
4. If the burner fails to light on the first trial, it will try for ignition up to three times before going into lockout with the standard ignition module. If the heater is equipped with the optional single-try ignition module, it will go into lockout.
5. Wait until the controller indicates 100% on the firing rate display screen (approximately 30 seconds).

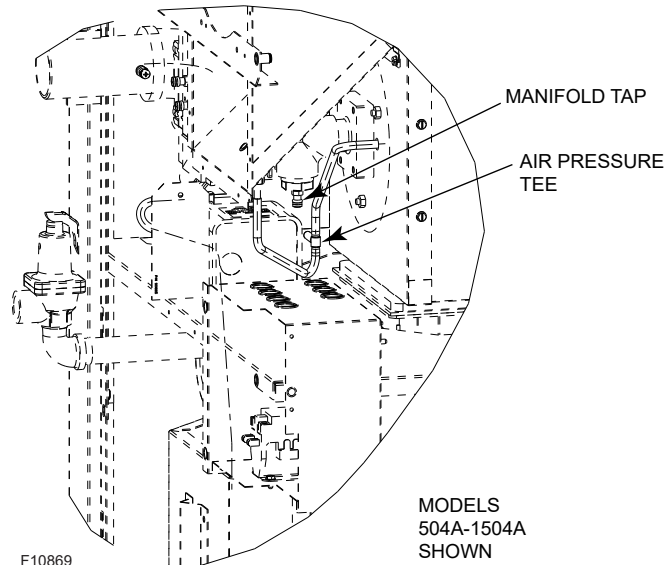


Figure 44. Air Pressure Tee

Blower Check

1. Check blower suction using the manometer attached to the air pressure tee, with the heater firing at 100% input. The reading should be as noted in Table U for both natural and propane gas.
2. When firing at 100%, the desired heater combustion CO₂ is 8.5% to 9.5% for natural gas and 9.7% to 10.7% for propane with CO less than 100 ppm. If this combustion cannot be achieved with the blower suction within the tolerances specified in Table U contact the factory.
3. **For Models H and WH only:** CO₂ and CO levels must be checked at minimum fire. When firing at minimum fire, the desired combustion CO₂ is 7.5 to 9.0% for natural gas and 8.5 to 10.0% for propane gas with CO less than 100 ppm; and if the CO is above 100 ppm in either case, stop running the unit and contact your Raypak representative. Visit www.raypak.com for contact information.

NOTE: Technician performing initial start-up must carry a calibrated combustion analyzer to ensure desired combustion levels are achieved.

⚠ WARNING: The unit has been factory tested and pre-certified at the reference gas pressure as shown on the unit decal. If the desired CO₂ and CO values are not achieved at the listed air pressure in Table U within the tolerance specified, contact your local Raypak Representative or Raypak Factory for direction. Do not alter the settings of installed components. Tampering with preset values can lead to poor performance of the unit and result in personal injury, death or property damage.



Model	Air Pressure Setting (in. WC)		Setting Tolerance
	Nat. Gas	Propane	
504A	-4.1	-4.3	± 0.2 in. WC
754A	-4.1	-4.3	± 0.2 in. WC
1104A	-4.1	-4.3	± 0.2 in. WC
1504A	-4.1	-4.3	± 0.2 in. WC
2004A	-4.1	-4.3	± 0.2 in. WC

Table V. MVB Air Pressure Settings

User Test

Set DIP switch #1 on the VERSA IC® control to “ON”. On Touchscreen, click Menu icon, Tools icon, Systems Tools, Press “Start” to initiate User Test sequence.

- User Test START is displayed.
- Pressing Hold/Skip button advance through the user test.
- The Boil MIN/MAX steps for burner operation are only run for enabled boilers.
- Local Heat/DHW/EMS demands **must** be present for burner operation.
- On the first press of the Hold/Skip button, the test step is held and “HOLD” is flashed at 1Hz.
- On the second press of the Up button, the test step is incremented.
- If boiler outlet temperature reaches the PIM Hi-Limit, the boiler will be ramped down to keep the temperature in a safe range.
- Press of the Hold/Skip button from Boiler Max will End the User Test function.

Number Field	Output Action
SYS	System Pump relay turns on.
DHW	DHW Pump relay turns on.
PMP 1	System and Boiler Pump relays turn on.
Boil 1	Ignite Boiler Burner.
Min 1	Hold Boiler at Min Fire.
Max 1	Ramp Boiler to Max Fire and hold.

Table W. User Test Fields

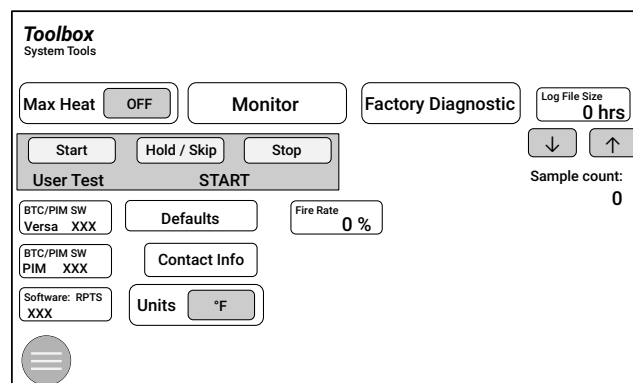


Figure 45. Touchscreen Toolbox Menu

Safety Inspection

1. Check all thermostats and high limit settings.
2. During the following safety checks leave manometers hooked up, check and record.
3. If other gas-fired appliances in the room are on the same gas main, check all pressures on the MVB with all other equipment running.
4. Check thermostats for ON-OFF operation.
5. Check high limits for ON-OFF operation.
6. While in operation, check flow switch operation.
7. Check the low gas pressure switch (if provided). (For proper adjustment, use the attached manometers, if available, to set pressure. The scales on the switch are approximate only.) Low gas pressure switch (if provided) must be set at 3.0 in. WC for natural gas and propane gas.
8. Make sure that the high gas pressure switch is set to 3.0 in. WC for both natural gas and propane gas.

Finishing

1. Record all data on the “Start-up Checklist” located at the back of this manual.
2. Disconnect the manometers and reconnect the cap on the fan pressure tee and reinsert the sealing screws into the bleedle valves.
3. Start-up is complete and the heater should be operating properly.

Follow-Up

Safety checks must be recorded as performed.

Turn heater on. After main burner ignition:

1. Check manometer for proper readings.
2. Cycle heater several times and re-check readings.
3. Remove all manometers and replace caps and screws.
4. Check for gas leaks one more time.



Leak Test Procedure: Dual-Seat Gas Valve

Proper leak testing requires three pressure test points in the gas train. Remove the upper front panel and swing the front J-box out of the way to access the gas valve for this test. Refer to **Figure 46**.

Test point A is a bleedle valve located upstream of the combination gas valve on the supply manifold.

Test point B is a bleedle valve located between the two automatic gas valve seats.

Test point C is a bleedle valve located downstream of both automatic gas valve seats and upstream of the manual valve.

These tests are to be conducted with the electrical power to the heater turned OFF.

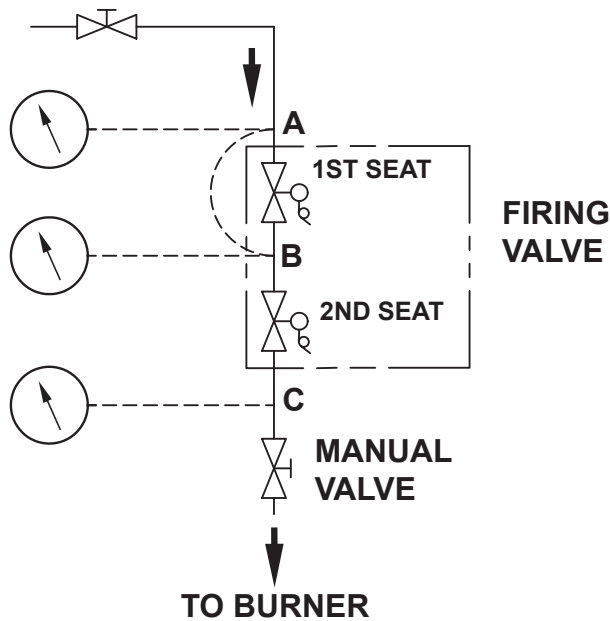


Figure 46. Leak Test Procedure

1. Manually close the downstream leak test valve.
2. Open the bleedle valve at test point A and connect a manometer to it. Verify that there is gas pressure and that it is within the proper range (NOTE: must not exceed 14.0 in.(357 mm) WC).
3. Open test point B and connect a rubber tube to it. Connect the other end of the tube to a manometer and look for a build-up of pressure. Increasing pressure indicates a leaking gas valve which must be replaced.
4. Next, close the upstream manual gas valve (field-supplied) and remove the manometers from the bleedle valves in test point A and test point B. Connect a rubber tube from the test point A bleedle valve to the test point B bleedle valve and open the upstream manual gas valve. Make sure that test point A & B bleedle valves have been opened so as to allow gas to flow. This will bring gas pressure to the second valve seat.

5. Open the bleedle valve at test point C and connect a second rubber tube to it. Connect the other end of the tube to a manometer and look for a build-up of pressure. Increasing pressure indicates a leaking gas valve which must be replaced.
6. Remove rubber tube and manometers. Close each bleedle valve as the tubes are removed.
7. After no leakage has been verified at all valve seats and test valve, open downstream leak test valve and restore electrical power to the heater.

Post Start-Up Check

Check off steps as completed:

1. Verify that the heater and heat distribution units or storage tank are filled with water.
2. Confirm that the caps on the automatic air vent valves were opened two full turns during the venting procedure.
3. Verify that air has been purged from the system.
4. Verify that air has been purged from the gas piping, and that the piping has been checked for leaks.
5. Confirm that the proper start-up procedures were followed.
6. Inspect burner to verify flame.
7. Test safety controls: If heater is equipped with a low water cut-off or additional safety controls, test for operation as outlined by manufacturer. Burner should be operating and should go off when controls are tested. When safety devices are restored, burners should re-ignite after pre-purge time delay.
8. To test the fixed manual-reset high limit built into the PIM, first set dip switch #8 on the PIM to the ON position. This will activate a Commission Test Mode which will turn on the amber Alarm/Test LED on the PIM. The fixed high limit setting is temporarily overridden to match the setpoint potentiometer position on the PIM. The high limit can now be adjusted by the potentiometer to assist in commission testing and verification of high limit functionality. The VERSA IC® will allow one-time operation of the limit and then must be returned to normal operation by turning dip switch #8 back to the OFF position. Power to the unit must then be cycled off, then on to return to normal operation.
9. Test ignition system safety device:
 - a. Close manual gas valve. Turn power on.
 - b. Close Enable/Disable circuit to call-for-heat.
 - c. The burner should attempt three trials for ignition for the standard model and then lock out. Single try ignition modules will try only once and then lock out.



- d. Open manual gas valve. Reset the ignition control by pressing for one second and then releasing the reset button on either the user interface or at the PIM to clear the ignition fault.
10. To restart system, follow lighting instructions in the Operation section.
11. Check to see that the high limit control is set above the design temperature requirements of the system. For multiple zones: Check to make sure the flow is adjusted as required in each zone.
12. Check that the heater is cycled with the thermostat. Raise the setting on the thermostat to the highest setting and verify that the heater goes through the normal start-up cycle. Reduce to the lowest setting and verify that the heater goes off.
13. Observe several operating cycles for proper operation.
14. Set the heater thermostat to desired temperature.
15. Review all instructions shipped with this heater with owner or maintenance person, return to envelope and give to owner or place the instructions inside front panel on heater.
10. If the appliance will not operate, follow the instructions "To Turn Off Gas To Appliance," and call your service technician or gas supplier.
11. Replace upper front panel.
12. If heater fails to start, verify the following:
 - a. There are no loose connections or that the service switch is off.
 - b. High temperature limit switch (optional) is set above water temperature or manual-reset high limit is not tripped.
 - c. Enable/Disable circuit is closed.
 - d. Gas is on at the meter and the heater.
 - e. Incoming dynamic gas pressure to the gas valve is NOT less than 4.0 in. WC for natural gas or propane gas.

8. OPERATION

Lighting Instructions

For sequence of operation, see the VERSA IC instruction manual 241493.

1. Before operation, make sure you have read all of the safety information in this manual.
2. Remove upper front panel.
3. Set the thermostat to the lowest setting.
4. Turn off all electrical power to the appliance.
5. This appliance is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.
6. Turn on main manual gas valve field installed near gas inlet connection on back of heater.
7. Wait 5-minutes to clear out any gas. Then smell for gas, especially near the floor. If you then smell gas, STOP! Follow the steps in the safety information on the front cover of this manual. If you do not smell gas, go to next step.
8. Turn on all electrical power to the appliance.
9. Set thermostat to desired setting. The appliance will operate. The igniter will glow after the pre-purge time delay (15 seconds). After igniter reaches temperature (30 seconds) the main valve should open. System will try for ignition up to three times (one time on optional single-try ignition module). If flame is not sensed, lockout will commence.

To Turn Off Gas To Appliance

1. Shut off manual gas valve field installed near gas inlet connection on back of heater.
2. Remove upper front panel.
3. Adjust setpoint to lowest setting.
4. Turn off all electrical power to the appliance if service is to be performed.
5. Replace access panel.

9. TROUBLESHOOTING

MVB Error Codes

If any of the sensors detect an abnormal condition or an internal component fails during the operation of the MVB, the display may show the error. This code may either be the result of a temporary condition in which case the display will revert to its normal readout when the condition is corrected, or it may be the result of a condition that the controller has evaluated as not safe to restart the unit. In this case, the unit control will be locked out, requiring the maintenance person to manually reset the control by pressing and releasing the **RESET** button.

Heater Errors

When an error condition occurs, the controller will display an error code on the display module. These error codes and several suggested corrective actions are included in the MVB Fault Text section on the following page.



Heater Faults

1. When a fault condition occurs, the controller will flash a red light on the PIM and display the error code on the user interface. The alarm output will also be activated. Most fault conditions will also cause the boiler pump to run in an attempt to cool the unit.
2. Note the error code, either through the flash code on the PIM and/or from the Toolbox menu on the user interface, and reference the explanation of the fault along with troubleshooting steps in the MVB fault text section.
3. Press and release the **RESET** button to clear the fault on the user interface and resume operation. Be sure to observe the operation of the unit for a period of time to ensure correct operation and no reoccurrence of fault code(s).

Raymote Troubleshooting

Please refer to the Raymote installation and operation manual (241788).

NOTE: Raymote Manual part number: 241788 can be found in the Raypak document library at www.raypak.com or can be viewed on your smart device. See QR Code on page 66.

⚠ DANGER: When servicing or replacing components that are in direct contact with the water, be certain that:

- There is no pressure in the boiler. (Pull the release on the relief valve. Do not depend on the pressure gauge reading).
- The boiler water is not hot.
- The electrical power is off.

⚠ WARNING: When servicing or replacing any components of this unit be certain that:

- The gas is off.
- All electrical power is disconnected.

⚠ WARNING: Do not use this appliance if any part has been under water. Improper or dangerous operation may result. Contact a qualified service technician to inspect the boiler and to repair or replace any part of the boiler that has been under water prior to placing the boiler back in operation.

⚠ CAUTION: Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing. See wiring diagram.

⚠ CAUTION: If overheating occurs or the gas supply fails to shut off, do not turn off electrical power to the circulating pump. This may aggravate the problem and increase the likelihood of boiler damage. Instead, shut off the gas supply to the boiler at the gas service valve.

MVB Fault Text

Error Display

If there is an active error, then it is displayed as the first item in the Toolbox Menu and it is the default display for the control until the error is resolved.

Error Item	Description and Troubleshooting
OUTLET SEN	Check the outlet water sensor and its wiring.
LIMIT SEN	Check the high limit sensor and its wiring.
INLET SEN	Check the inlet sensor and its wiring.
GAS PRESS	Check PIM wiring.
IGNITION	Reset control, push and release RESET button
LIMIT TRIP	Boiler temperature tripped the high limit.
FLAME	False flame detected. Shut off gas supply, recycle power.
ID CARD	Identity card, check ID card and wiring.
IGN CTRL	Internal control fault. Reset power, replace control.
DELTA T	Temperature difference between the inlet and outlet exceeded the setpoint. Check water flow.
LOW 24VAC	Low 24 VAC power. Check power supply wiring and transformer.
BLOW SPEED	Blower speed out of range. Check blower wiring and blower.

Table X. Error Display



LED Error Code Listing

Active errors detected are indicated by LED lights on the PIM.

LED Code	Error Mode	Recommended Troubleshooting
Off	Normal Operation	
Red LED steady ON, Green Power LED OFF	ID Card Fault	Check that the proper ID card is securely connected. Perform a power and system restart.
Steady ON	Internal Control Failure	Perform a power and system reset. If fault remains, replace PIM.
1 flash	N/A	N/A
2 flashes	False Flame Error	Check for proper gas valve closure. Clean burner and electrodes.
3 flashes	Ignition Lockout Fault	Check the gas supply.
4 flashes	N/A	N/A
5 flashes	Low Voltage Fault	Check the 24 VAC input voltage. The voltage must be above 18.0 VAC.
6 flashes	N/A	N/A
7 flashes	Hi-Limit Fault	Check for proper water flow. Check hi-limit and outlet sensor.
8 flashes	Sensor Fault	See VERSA for fault identification. Check sensor wiring.
9 flashes	N/A	N/A
10 flashes	N/A	N/A
11 flashes	N/A	N/A
12 flashes	N/A	N/A
13 flashes	Hi-Temperature Delta Fault	Check pump operation. Confirm proper water flow across heat exchanger.
14 flashes	Ft-Bus Communications Fault	Verify VERSA is connected and operating. Check the cable between the VERSA and PIM.
15 flashes	Safety circuit open	Confirm all safeties are functioning normally. Check continuity at J8, pins 5 and 6 at the PIM.

Table Y. PIM LED Error Codes



Sensor Resistance Values

Water Sensor / Outdoor Sensor	
Water Temperature, °F (°C)	Resistance (ohms)
32 (0)	32550
41 (5)	25340
50 (10)	19870
59 (15)	15700
68 (20)	12490
77 (25)	10000
86 (30)	8059
95 (35)	6535
104 (40)	5330
113 (45)	4372
122 (50)	3605
131 (55)	2989
140 (60)	2490
149 (65)	2084
158 (70)	1753
167 (75)	1481
176 (80)	1256
185 (85)	1070
194 (90)	915
203 (95)	786
212 (100)	667

Table Z. Approximate Sensor Resistance Values

10. MAINTENANCE

Suggested Minimum Maintenance Schedule

Regular service by a qualified service agency and maintenance must be performed to ensure maximum operating efficiency.

Daily and monthly maintenance as outlined below may be performed by on-site maintenance staff.

Daily

1. Check that the area where the heater is installed is free from combustible materials, gasoline, and other flammable vapors and liquids.
2. Check for and remove any obstruction to the flow of combustion or ventilation air to heater.

Monthly

1. Check for piping leaks around pumps, mixing valves, relief valves, and other fittings. If found, repair at once. DO NOT use petroleum-based stop-leak compounds.

2. Visually inspect burner flame.
3. Visually inspect venting system for proper function, deterioration or leakage.
4. Visually inspect for proper operation of the condensate drain in the venting. If leaks are observed repair at once.
5. Check air vents for leakage.

Yearly (Beginning Of Each Heating Season)

Schedule annual service by qualified service agency.

1. Visually check top of vent for soot. Call service person to clean. Some sediment at bottom of vent is normal.
2. Visually inspect venting system for proper function, deterioration or leakage. Ensure that condensate drain is inspected and ensure that condensate is being directed to appropriate condensate management system or drain, as required by local codes.
3. Check that area is free from combustible materials, gasoline, and other flammable vapors and liquids.
4. Check air filter and replace as necessary.
5. Follow pre-start-up check in the Start-up section.
6. Visually inspect burner flame. It should be light blue at full input. Remove and visually inspect hot surface igniter and sensor for damage, cracking or debris build-up.
7. Check operation of safety devices. Refer to manufacturers' instructions.
8. Follow oil-lubricating instructions on pump (if required). Over-oiling will damage pump. Water-lubricated circulators do not need oiling.
9. To avoid potential of severe burn, DO NOT REST HANDS ON OR GRASP PIPES. Use a light touch; return piping will heat up quickly.
10. Check blower and blower motor.
11. Check for piping leaks around pumps, relief valves and other fittings. Repair, if found. DO NOT use petroleum-based stop-leak.

Periodically

1. Check relief valve. Refer to manufacturer's instructions on valve.
2. Test low water cut-off (if equipped). Refer to manufacturer's instructions.



Preventive Maintenance Schedule

The following procedures are recommended and are good practice for all MVB installations.

Daily

1. Check gauges, monitors and indicators.
2. Check instrument and equipment settings. (See ""Post Start-Up Check" on page 48.)
3. Check burner flame. (Should see light blue flame at full input rate).

Weekly

For low-pressure heaters, test low-water cut-off device. (With heater in pre-purge, depress the low water cut-off test button. Appliance should shut off and ignition fault light should come on. Depress reset button on front of heater control panel to reset).

Monthly

1. Check flue, vent, stack, or outlet dampers.
2. Test blower air pressure. (See "Blower Check" on page 46.)
3. Test high and low gas pressure interlocks (if equipped). (See "Safety Inspection" on page 47.)

Semi-Annually

1. Recalibrate all indicating and recording gauges.
2. Check flame failure detection system components.
3. Confirm firing rate on the unit by clicking on the view icon and selecting the Master Info screen.
4. Check piping and wiring of all interlocks and shut-off valves.
5. Check air filter and replace as necessary.

Annually

1. Test flame failure detection system and pilot turndown.
2. Test high limit and operating temperature. (See ""Post Start-Up Check" on page 48.)
3. Check flame sensor.
4. Conduct a combustion test at full fire. Carbon dioxide should be 8.5 to 9.5% at full fire for natural gas, and 9.7 to 10.7% for propane gas. Carbon monoxide should be < 150 ppm.
5. **For Models H and WH only:** Check emission at minimum fire and record CO and CO₂ reading. CO must be less than 100 ppm for all fuels. CO₂ must be 7.5 to 9.0% for natural gas, 8.5 to 10.0% for propane gas. If CO and CO₂ are not within these ranges, stop running the unit and contact your Raypak representative.

6. Check valve coil for 60 cycle hum or buzz. Check for leaks at all valve fittings using a soapy water solution (while heater is operating). Test other operating parts of all safety shutoff and control valves and increase or decrease settings (depending on the type of control) until the safety circuit opens. Reset to original setting after each device is tested.
7. Perform leakage test on gas valves. (See **Figure 46.**)
8. Inspect and clean burner using shop air.

As Required

1. Recondition or replace low water cut-off device (if equipped).
2. Check sediment trap and gas strainers.
3. Check flame failure detection system. (See ""Post Start-Up Check" on page 48.)
4. Check igniter. Resistance reading should be 40-75 ohms at 77°F (25°C.)
5. Check flame signal strength. (Flame signal should be greater than 1 **microampere** as measured at the 2 pins on the bottom of the PIM).
6. Confirm firing rate on the unit by clicking on the view icon and selecting the Master Info screen. Also confirm the air pressure settings and combustion settings as described in "Blower Check" on page 46.

NOTE: Technician performing the periodic check up must carry a calibrated combustion analyzer to ensure desired combustion levels are being maintained.

7. Test safety relief valves in accordance with ASME Heater and Pressure Vessel Code Section IV.

Filter Maintenance

- Inspect quarterly.

NOTE: Use Raypak replacement filters, kit number **012553F** (12"X12") for models 504A-1104A and kit number **012552F** (16"X16") for models 1504A-2004A.

- Replace when tracking pressure exceeds -0.5 in. WC at 100% fan speed.

Filter Replacement

1. Remove the filter box cover by loosening and removing the two wing nuts holding it in place.

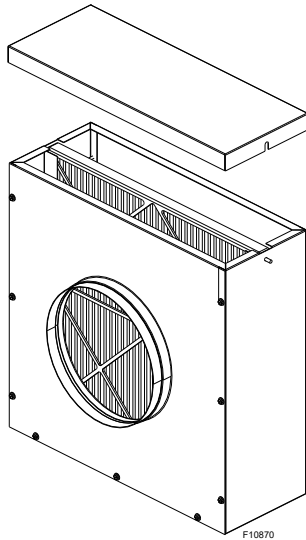


Figure 47. Remove the Air Filter Box Cover

2. Remove the filter by lifting it straight up and out of the slot in the filter box.

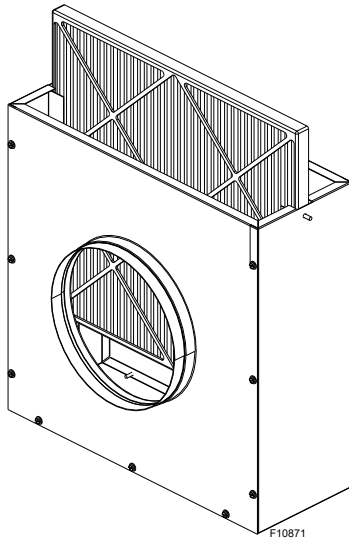
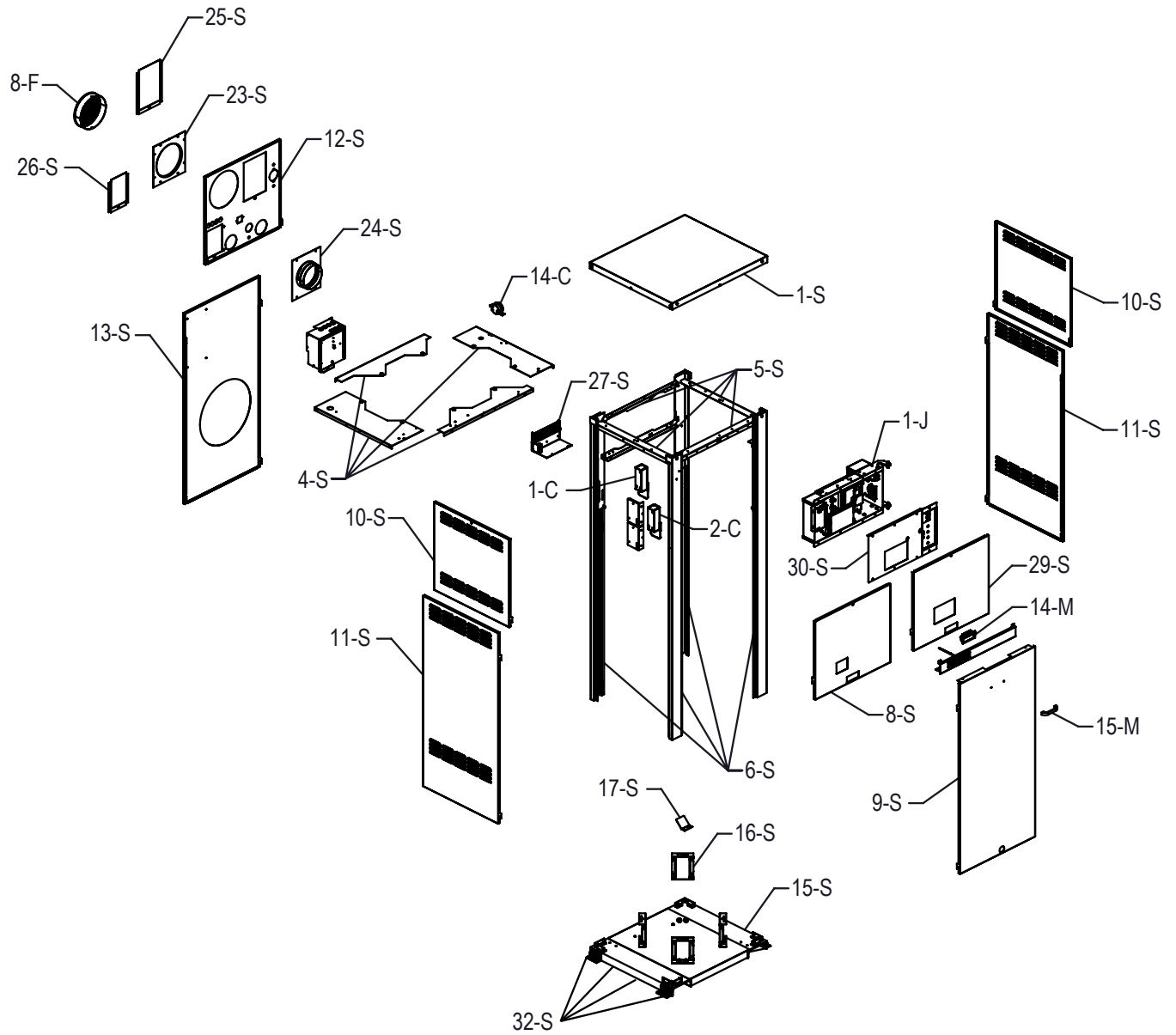


Figure 48. Remove the Air Filter

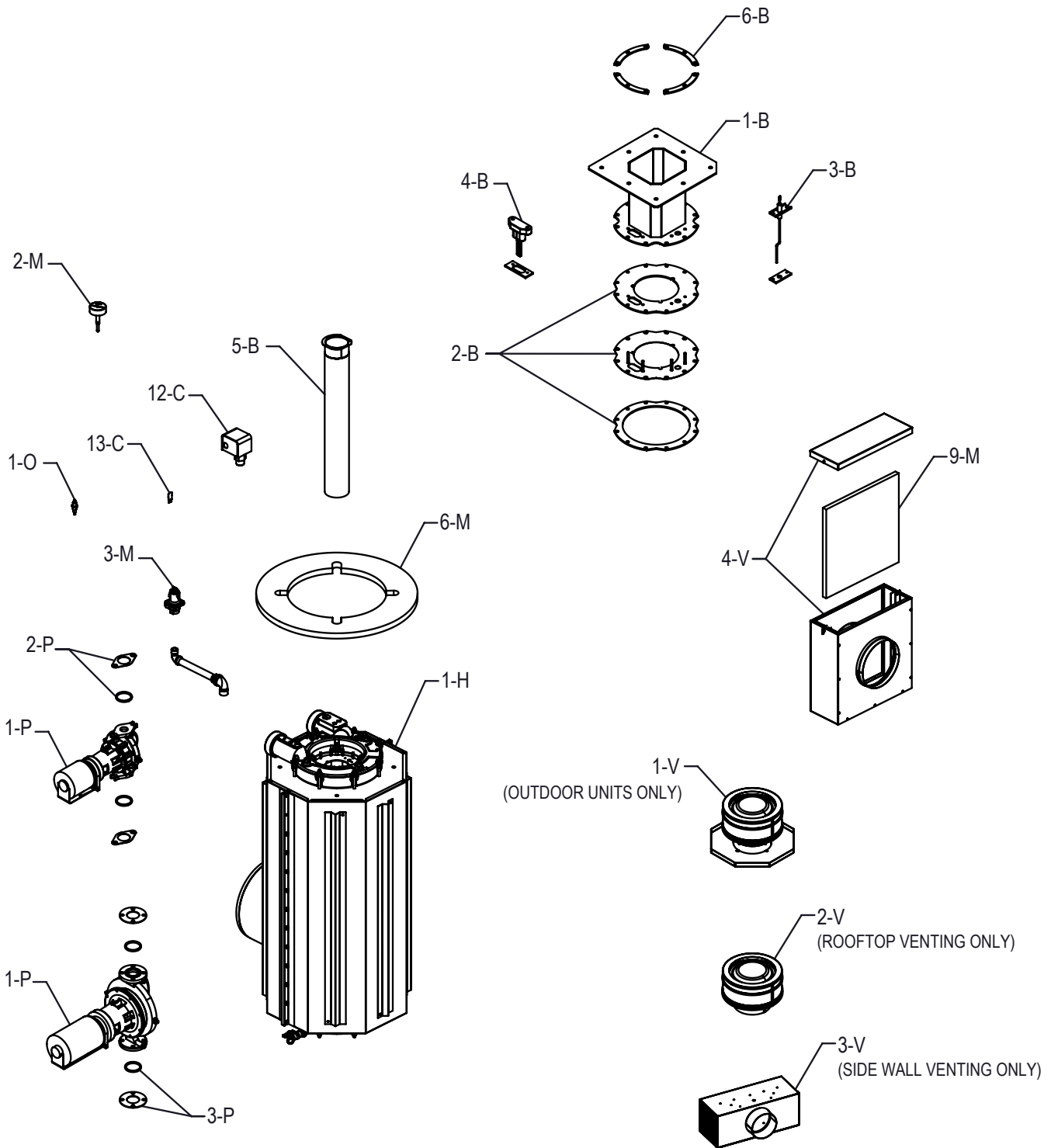
3. Reverse steps 1 and 2 to install the new filter. Use Raypak replacement filters, kit number [012553F](#) (12"X12") for models 503A-1104A and kit number [012552F](#) (16"X16") for models 1504A-2004A.

11. ILLUSTRATED PARTS LIST

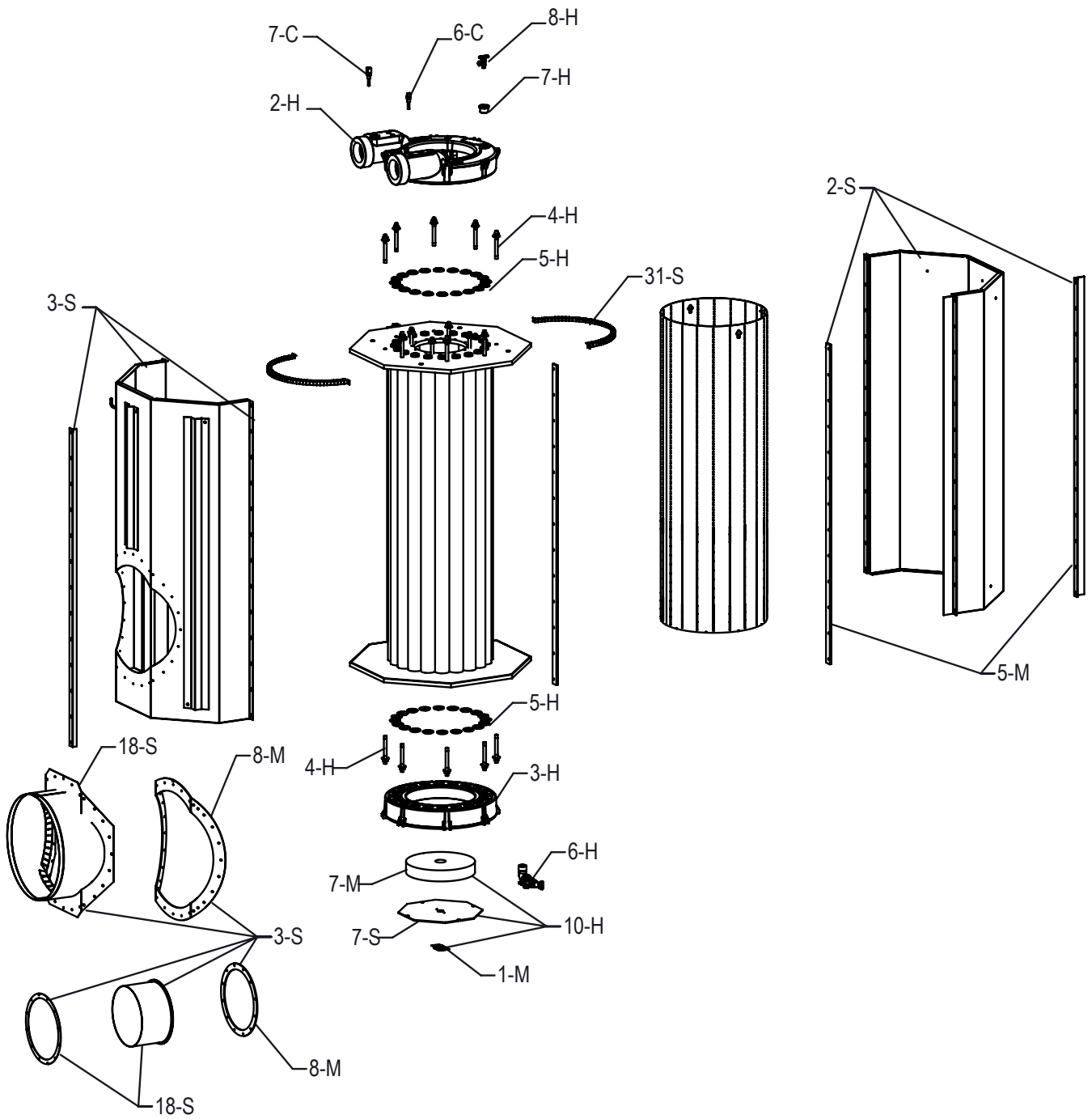




INSTALLATION & OPERATION MANUAL

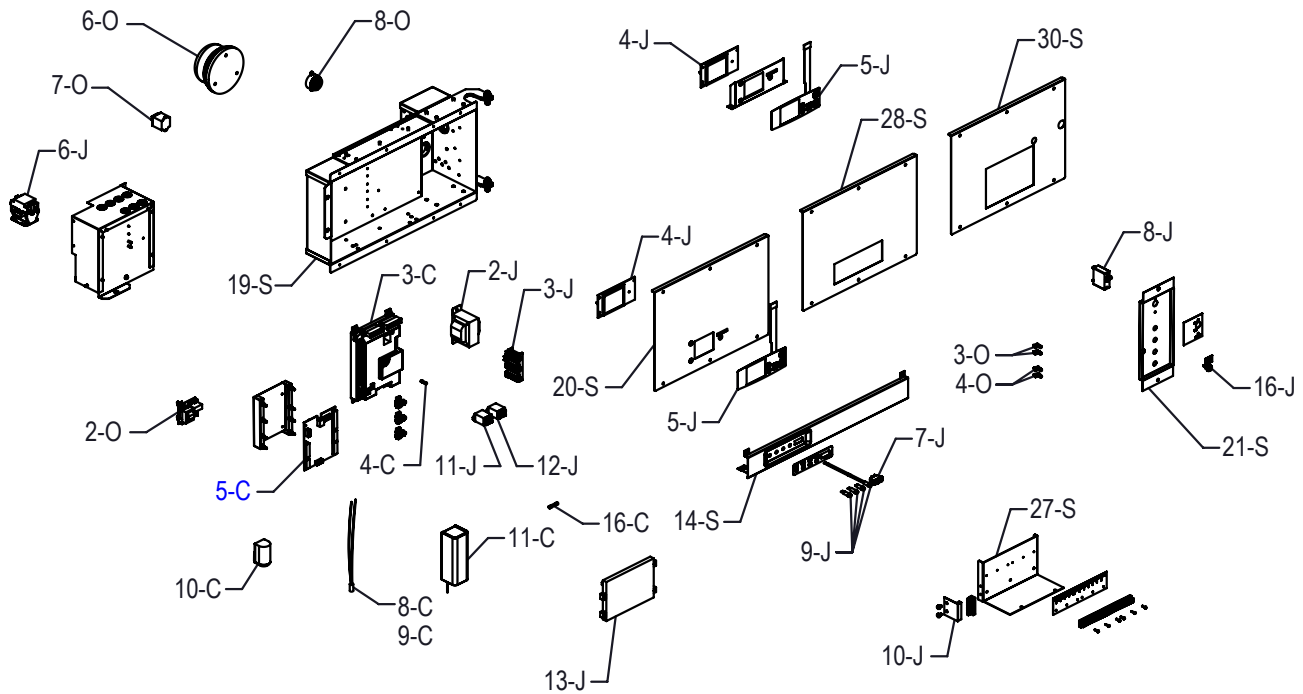


HEAT EXCHANGER DETAIL

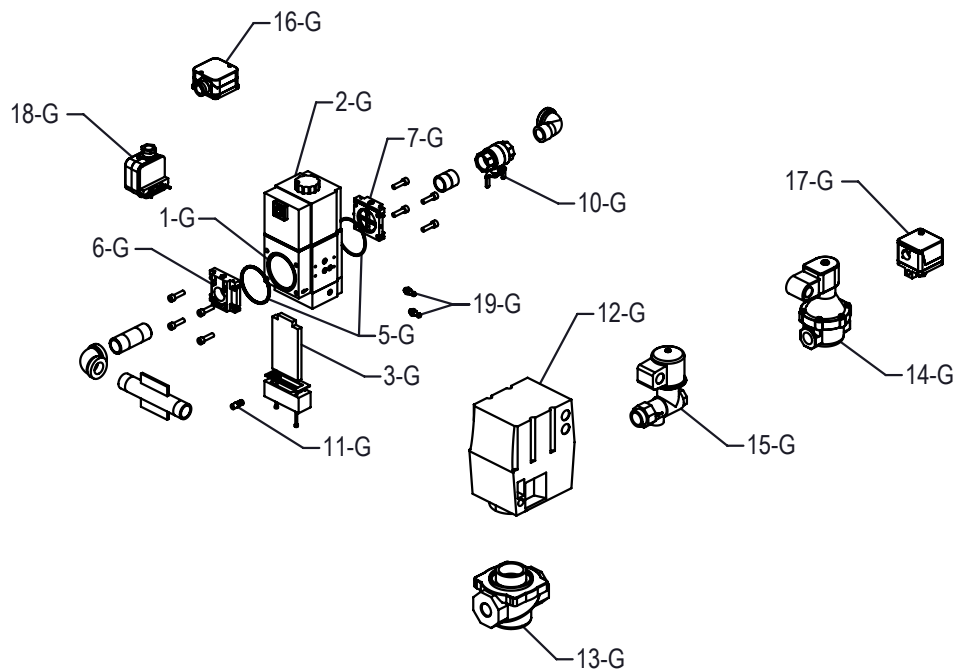




ELECTRICAL COMPONENT DETAIL



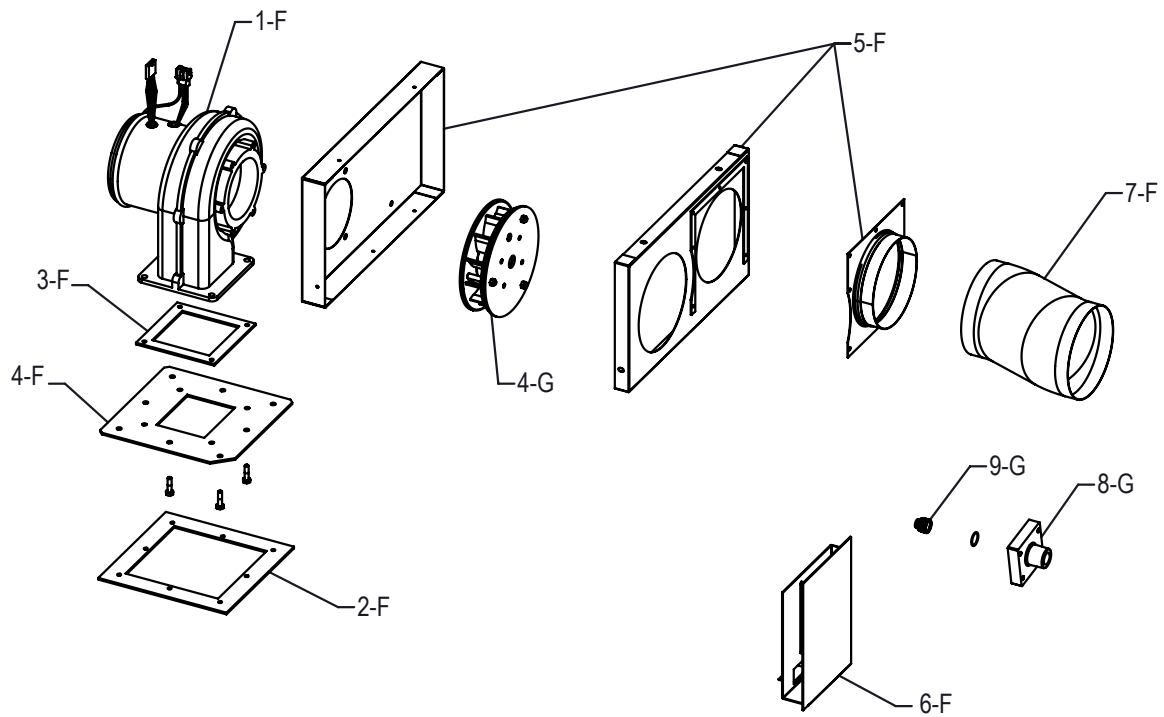
GAS TRAIN DETAIL



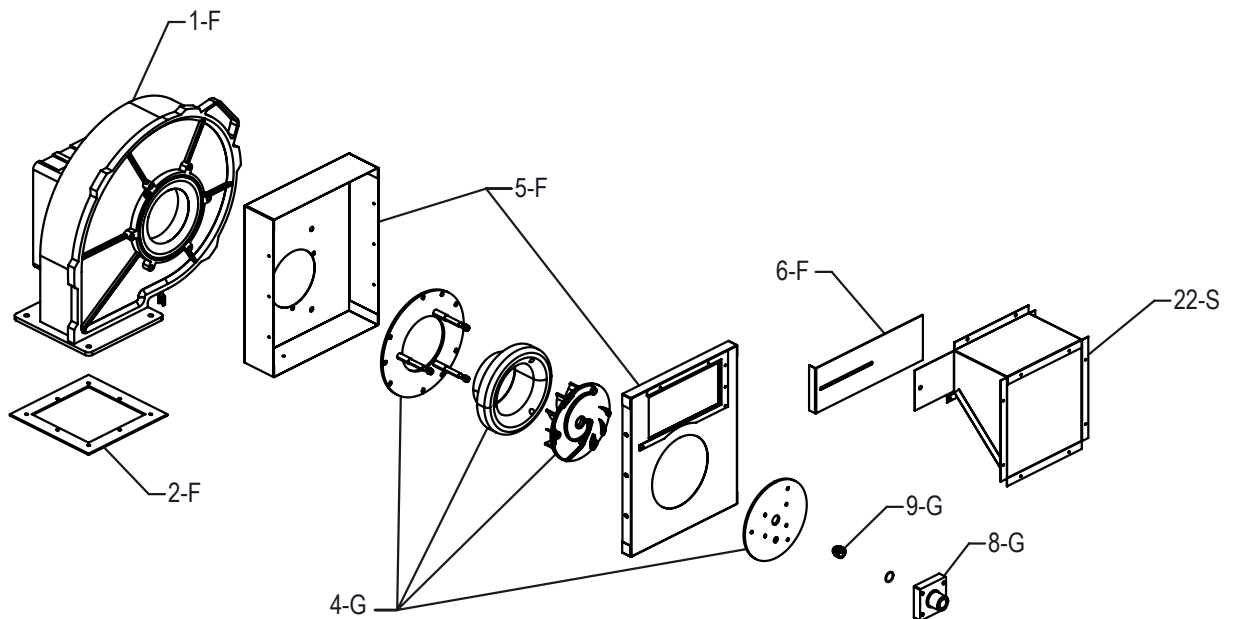


BLOWER DETAIL

MODELS 504A-1504A



MODEL 2004A





INSTALLATION & OPERATION MANUAL

CALL OUT	DESCRIPTION	504A	754A	1104A	1504A	2004A
B	BURNER ASSEMBLY					
1-B	Adapter Assembly	011749F	011749F	011749F	011749F	011750F
2-B	Adapter Gaskets and Heat Shield	011751F	011751F	011751F	011751F	011751F
3-B	Flame Sensor Probe	011752F	011752F	011752F	011752F	011752F
4-B	Igniter	007400F	007400F	007400F	007400F	007400F
5-B	Burner	011753F	011754F	011754F	011755F	011756F
6-B	Stiffener-Fan Riser	017176F	017176F	017176F	017176F	017176F
C	CONTROLS					
1-C	Auto-Reset Adjustable High Limit 240F Max	007141F	007141F	007141F	007141F	007141F
	Auto-Reset Adjustable High Limit 200F Max	012546F	012546F	012546F	012546F	012546F
	Auto-Reset Adjustable High Limit 180F Max	006445F	006445F	006445F	006445F	006445F
2-C	Manual-Reset Adjustable High Limit 240F	007144F	007144F	007144F	007144F	007144F
	Manual-Reset Adjustable High Limit 200F	008081F	008081F	008081F	008081F	008081F
	Manual-Reset Adjustable High Limit 180F	009554F	009554F	009554F	009554F	009554F
3-C	PIM (Platform Ignition Module) Multi-Try	014324F	014324F	014324F	014324F	014324F
	PIM (Platform Ignition Module) Single-Try CSD-1	014325F	014325F	014325F	014325F	014325F
4-C	Fuse 5 Amp (Fast-Acting)	013971F	013971F	013971F	013971F	013971F
5-C	PC Board VERSA IC	100-10000823	100-10000823	100-10000823	100-10000823	100-10000823
6-C	Inlet Sensor (2 Wire)	013175F	013175F	013175F	013175F	013175F
7-C	Outlet/Limit Sensor (4-Wire)	013932F	013932F	013932F	013932F	013932F
8-C	System Water Sensor 10K	010787F	010787F	010787F	010787F	010787F
9-C	Indirect DHW Sensor 10K	010787F	010787F	010787F	010787F	010787F
10-C	Sensor Outdoor Air B-32	010786F	010786F	010786F	010786F	010786F
11-C	Indirect Tank Aquastat Control B-65	007148F	007148F	007148F	007148F	007148F
12-C	Flow Switch	007142F	007142F	007142F	007142F	007142F
13-C	Flow Switch Paddle (Taco)	010026F	010026F	010026F	010026F	010026F
14-C	Vent Pressure Switch	011862F	011862F	011760F	011862F	011760F
15-C	Rubber Tube 1/4" I.D. 4 FT (Not Shown)	100-10001130	100-10001130	100-10001130	100-10001130	100-10001130
	Rubber Tube 1/4" I.D. 8 FT (Not Shown)	100-10001129	100-10001129	100-10001129	100-10001129	100-10001129
16-C	Fuse 5 Amp (Pump) (Slow Blow)	013972F	013972F	013972F	013972F	013972F
J	CONTROL BOX					
1-J	Control Box Complete	N/A	N/A	N/A	N/A	N/A
2-J	Transformer 120/24 100 VA	007494F	007494F	007494F	007494F	007494F
3-J	Terminal Block w / Ground Lug	008523F	008523F	008523F	008523F	008523F
4-J	LCD Display PC Board	013939F	013939F	013939F	013939F	013939F
13-J	Touchscreen Display	018438F	018438F	018438F	018438F	018438F
14-J	SD Card Programmed (Not Shown)	015887F	015887F	015887F	015887F	015887F
5-J	Switch/Decal Membrane	013937F	013937F	013937F	013937F	013937F
11-J	Relay DPDT 24V NO	011720F	011720F	011720F	011720F	011720F
12-J	Relay DPDT 120V NO/NC	013243F	013243F	013243F	013243F	013243F
6-J	Pump Contactor 120 VAC (Wiring Box)	007906F	007906F	007906F	007906F	007906F
7-J	Rocker Switch	009493F	009493F	009493F	009493F	009493F
8-J	On / Off Shut Down Switch 30-Amp	007380F	007380F	007380F	007380F	007380F
9-J	Indicator Lamp LED	011848F	011848F	011848F	011848F	011848F
10-J	PC Board Adapter Status Lights Wiring	014712F	014712F	014712F	014712F	014712F
16-J	Reset Switch for Touchscreen	015879F	015879F	015879F	015879F	015879F
F	FAN					
1-F	Blower Combustion Air	014556F	014556F	014556F	014556F	011765F
2-F	Blower Gasket	011885F	011885F	011885F	011885F	011885F
3-F	Adapter Gasket	011886F	011886F	011886F	011886F	N/A
4-F	Adapter Plate	011887F	011887F	011887F	011887F	N/A
5-F	Plenum Assembly	011863F	011863F	011863F	011863F	011864F
6-F	Air Shutter	011875F	011875F	011875F	011875F	011876F
7-F	Hose Duct 6"	007420F	007420F	007420F	007420F	N/A
8-F	Screen Intake Vent Cap	007162F	007162F	007162F	011865F	011865F
G	GAS TRAIN					
1-G	Valve Gas Modulating 120V (Dungs) Natural Gas	013200F	013200F	013200F	013200F	014415F
	Valve Gas Modulating 120V (Dungs) Propane Gas	013200F	013200F	013200F	013200F	013200F
2-G	Valve Coil 120V Nat	013201F	013201F	013201F	013201F	014693F
	Valve Coil 120V Pro	013201F	013201F	013201F	013201F	013201F
3-G	Inlet Gas Filter Natural Gas	012294F	012294F	012294F	012294F	012295F
	Inlet Gas Filter Propane Gas	012294F	012294F	012294F	012294F	012294F
4-G	Swirlor	011888F	011888F	011888F	011888F	011889F
5-G	O-Rings (Includes Gas Valve and Adapter O-Rings)	012440F	012440F	012440F	012440F	012441F
6-G	Adapter Gas Valve 1" Inlet (Includes O-Rings)	011915F	011915F	011915F	011915F	011915F
	Adapter Gas Valve 1-1/4" Inlet (Includes O-Rings)	N/A	N/A	011916F	011916F	N/A
	Adapter Gas Valve 2" Inlet (Includes O-Rings)	N/A	N/A	N/A	N/A	011917F
7-G	Adapter Gas Valve Outlet w/Shutter (Includes O-Ring) Natural	013206F	013206F	013206F	013206F	014557F
	Adapter Gas Valve Outlet w/Shutter (Includes O-Ring) Propane	013206F	013206F	013206F	013206F	013206F
8-G	Adapter Swirl Plate	012298F	012298F	012298F	012298F	012298F
9-G	Nozzle Natural Gas	012304F	012304F	012304F	014467F	014467F
	Nozzle Propane Gas	012304F	012304F	012304F	012304F	012304F
10-G	Valve Gas Ball (WOG)	011769F	011769F	011769F	011769F	011769F
11-G	Bleedle Valve 1/8 MPT	007423F	007423F	007423F	007423F	007423F
19-G	Bleedle Valve G1/8 BSP	015400F	015400F	015400F	015400F	015400F
12-G	Motorized Safety Shutoff Valve M-1 (Optional)	011908F	011908F	011908F	011908F	011908F
13-G	Gas Valve Body M1 Nat (Optional)	014014F	014014F	014015F	014015F	014558F
	Gas Valve Body M1 Pro (Optional)	014014F	014014F	014014F	014014F	014014F
14-G	Solenoid Safety Shutoff Valve M-10 Nat (Optional)	011909F	011909F	011910F	011910F	011911F
	Solenoid Safety Shutoff Valve M-10 Pro (Optional)	011909F	011909F	011909F	011909F	011909F
15-G	Vent Valve Gas M-15 Nat (Optional)	011913F	011913F	011914F	011914F	011914F
	Vent Valve Gas M-15 Pro (Optional)	011913F	011913F	011913F	011913F	011913F
16-G	Switch Low Gas Pressure (Optional)	011770F	011770F	011770F	011770F	011770F
17-G	Switch Low Gas Pressure w/M-1 or M-10 (Optional)	007187F	007187F	007187F	007187F	007187F
18-G	Switch High Gas Pressure (Optional)	011771F	011771F	011771F	011771F	011771F

If you need information for an older model heater, go to the Raypak website's model number history: <https://www.raypak.com/technical-resources/documents/link>; or contact your Raypak representative for assistance.

Find a Raypak representative for Commercial or Pool product: <https://www.raypak.com/commercial-sales-rep/> or <https://www.raypak.com/pool-heater-sales-rep/>.



INSTALLATION & OPERATION MANUAL

CALL OUT	DESCRIPTION	504A	754A	1104A	1504A	2004A
H	HEAT EXCHANGER					
1-H	Heat Transfer Cupronickel Bronze (Includes 16-S)	014627F	014628F	014629F	014630F	014631F
	Heat Transfer Cupronickel Cast Iron (Includes 16-S)	014632F	014633F	014634F	014635F	014636F
	Heat Transfer Copper Bronze (Includes 16-S)	014637F	014638F	014639F	014640F	014641F
	Heat Transfer Copper Cast Iron (Includes 16-S)	014642F	014643F	014644F	014645F	014646F
2-H	Inlet/Outlet Header Bronze	014587F	014587F	014619F	014619F	014619F
	Inlet/Outlet Header Cast Iron	014588F	014588F	014620F	014620F	014620F
3-H	Return Header Bronze	007204F	007204F	007204F	007204F	007204F
	Return Header Cast Iron	012330F	012330F	012330F	012330F	012330F
4-H	Stud Bolt	009104F	009104F	009104F	009104F	009104F
5-H	Header Gasket (20 PCS)	007343F	007343F	007343F	007343F	007343F
6-H	Drain Valve	006536F	006536F	006536F	006536F	006536F
8-H	Manual Air Vent Valve	016970F	016970F	016970F	016970F	016970F
7-H	Manual Air Vent Valve Bushing	016282F	016282F	016282F	016282F	016282F
9-H	Automatic Air Vent Valve (Not shown)(For units built prior to 2/15/18)	011866F	011866F	011866F	011866F	011866F
10-H	Insulation/Sight Glass & Header Cover	017058F	017058F	017058F	017058F	017058F
M	MISCELLANEOUS COMPONENTS					
1-M	Window Combustion Chamber	006947F	006947F	006947F	006947F	006947F
2-M	T & P Gauge 0-75 PSI	007205F	007205F	007205F	007205F	007205F
	T & P Gauge 0-200 PSI	007399F	007399F	007399F	007399F	007399F
	T & P Gauge 0-230 PSI	014221F	014221F	014221F	014221F	014221F
3-M	PRV 30 PSI	007217F	007218F	007219F	007219F	007219F
	PRV 45 PSI	007220F	007346F	007221F	007221F	007221F
	PRV 60 PSI	007222F	007222F	007222F	007222F	007222F
	PRV 75 PSI	007223F	007223F	007223F	007223F	007223F
	PRV 125 PSI	011912F	011912F	007224F	007224F	007224F
	PRV 150 PSI	007225F	007225F	007225F	007225F	007225F
4-M	RTV Sealant 2.8 oz. (Not Shown)	008924F	008924F	008924F	008924F	008924F
	RTV Sealant 10 oz. (Not Shown)	005755F	005755F	005755F	005755F	005755F
5-M	Flue Collector Vertical Seal Gasket	011772F	011772F	011772F	011772F	011772F
6-M	Heat Transfer Insulation Blanket	011896F	011896F	011896F	011896F	011896F
7-M	Insulation Blanket Return Header	007241F	007241F	007241F	007241F	007241F
8-M	Flue Exhaust Adapter Gasket	009736F	012264F	012264F	012265F	012266F
9-M	Inline Intake Air Filter Premium Pleated	012553F	012553F	012553F	012552F	012552F
10-M	Touch-up Paint					
	Green	750125	750125	750125	750125	750125
	Cool Dark Gray	750256	750256	750256	750256	750256
11-M	Wire Harness	014624F	014624F	014624F	014624F	014624F
12-M	LCD Display Wire Harness	014554F	014554F	014554F	014554F	014554F
13-M	LED Status Lights Wire Harness	014555F	014555F	014555F	014555F	014555F
16-M	Versa IC Communication Cable	015556F	015556F	015556F	015556F	015556F
18-M	Identification Card Harness	017035F	017035F	017035F	017035F	017035F
14-M	Plastic Handle	012681F	012681F	012681F	012681F	012681F
15-M	Metal Handle	014650F	014650F	014650F	014650F	014650F
19-M	Sealant Tape (gray) Specify Length (Not Shown)	800351	800351	800351	800351	800351
	OPTIONS					
1-O	Remote Sensor (LWCO)	007228F	007228F	007228F	007228F	007228F
2-O	Control PC Board (LWCO)	007157F	007157F	007157F	007157F	007157F
3-O	Test / Reset Switch (LWCO)	005641F	005641F	005641F	005641F	005641F
4-O	Silencer/Reset Switch (Alarm)	005641F	005641F	005641F	005641F	005641F
6-O	Alarm Bell 4" 24V	005643F	005643F	013242F	013242F	013242F
7-O	Relay 3PDT 24 VAC (Alarm)	014717F	014717F	014717F	014717F	014717F
8-O	Alarm Buzzer 24V	005640F	005640F	005640F	005640F	005640F
P	PUMPS*					
1-P	Pump -Circulating - Bronze (Soft Water)	007226F	007226F	007227F	011845F	007351F
	Pump -Circulating - Bronze (Medium Water)	007226F	007347F	011845F	007351F	007937F
	Pump -Circulating - Bronze (Hard Water)	007349F	007349F	007351F	007351F	007937F
	Pump -Circulating - CI (Soft Water)	007232F	007232F	007233F	011846F	007357F
	Pump -Circulating - CI (Medium Water)	007232F	007353F	011846F	007357F	007938F
	Pump -Circulating - CI (Hard Water)	007355F	007355F	007357F	007357F	007938F
2-P	Pump Flange Gasket (2-Bolt)	013423F	013423F	013423F	013423F	013423F
3-P	Pump Flange Gasket (4-Bolt)	N/A	N/A	N/A	N/A	014000F
S	SHEETMETAL					
1-S	Jacket Top	014589F	014589F	014589F	014589F	014589F
2-S	Flue Collector Front (No Opening) (Includes 5-M)	012267F	012268F	012269F	012270F	012271F
3-S	Flue Collector Rear (Opening) (Includes 5-M, 8-M and 18-S)	012272F	012273F	012274F	012275F	012276F
4-S	Heat Transfer Supports	014590F	014590F	014590F	014590F	014590F
5-S	Upper Cabinet Supports	014651F	014651F	014651F	014651F	014651F
6-S	Vertical Cabinet Supports with Stiffeners	014591F	014592F	014593F	014594F	014596F
7-S	Return Header Cover	007257F	007257F	007257F	007257F	007257F
8-S	Jacket Upper Front Panel w/LCD Display	014598F	014598F	014598F	014598F	014599F
29-S	Jacket Upper Front Panel for Touchscreen	016197F	016197F	016197F	016197F	016198F
9-S	Jacket Lower Front Panel	014600F	014601F	014602F	014603F	014605F
10-S	Jacket Upper Side Panel	014607F	014607F	014607F	014607F	014608F
11-S	Jacket Lower Side Panel	011819F	011820F	011821F	011822F	011824F
12-S	Jacket Upper Rear Panel	014609F	014609F	014610F	014611F	014612F
13-S	Jacket Lower Rear Panel	012277F	012278F	012279F	012280F	012281F
14-S	Upper Front Panel w/LED Lights	014613F	014613F	014613F	014613F	014613F
15-S	Base Assembly	009129F	009129F	009129F	009129F	009129F
16-S	Leg Bracket (4-pcs per boiler)	007306F	007306F	007306F	007306F	007306F
17-S	Base Reflector Panel	007307F	007307F	007307F	007307F	007307F
18-S	Flue Exhaust Adapter Assembly	011901F	012282F	012282F	012283F	012284F
19-S	Control Box Assy	014614F	014614F	014614F	014614F	014614F
20-S	Control Box Cover Panel for Digital Display	014615F	014615F	014615F	014615F	014615F
28-S	Control Box Cover Panel without Digital Display	014698F	014698F	014698F	014698F	014698F
30-S	Control Box Cover panel for Touchscreen Display	016201F	016201F	016201F	016201F	016201F
21-S	Control Box Cover Panel with Power Switch	014616F	014616F	014616F	014616F	014616F
22-S	Intake Air Adapter	N/A	N/A	N/A	N/A	011881F
23-S	Intake Air Collar (Outside)	011898F	011898F	011898F	011899F	011882F
24-S	Intake Air Collar (Inside)	011905F	011905F	011905F	011905F	N/A
25-S	Access Panel	014617F	014617F	014617F	014617F	014618F
26-S	Access Panel Wiring Box	011906F	011906F	011906F	011906F	011906F
27-S	Wiring Panel 24V	014519F	014519F	014519F	014519F	014519F
31-S	Heat Shield Baffle	007212F	007212F	007212F	007212F	007212F
32-S	Mounting Bracket	100-10001220	100-10001220	100-10001220	100-10001220	100-10001220
V	VENTING					
1-V	Outdoor Stack	014623F	014552F	014552F	014553F	014649F
2-V	Vent Cap Vertical for Indoor Units	010803	010804	010804	010805	010806
3-V	Vent Cap Horizontal Thru-the-Wall for Indoor Units	006646	006650	006650	007001	007002
4-V	Inline Air filter Premium (Complete)	012460	012460	012460	012461	012461

* For individual pump parts see separate pump parts IPL 9300.100



12. IMPORTANT INSTRUCTIONS FOR THE COMMONWEALTH OF MASSACHUSETTS

The Commonwealth of Massachusetts requires compliance with regulation 248 CMR 4.00 and 5.00 for installation of through – the – wall vented gas appliances as follows:

(a) For all sidewall horizontally-vented gas-fueled equipment installed in every dwelling, building or structure used in whole or in part for residential purposes, including those owned or operated by the Commonwealth and where the sidewall exhaust vent termination is less than seven (7) feet above finished grade in the area of the venting, including but not limited to decks and porches, the following requirements shall be satisfied:

1. INSTALLATION OF CARBON MONOXIDE DETECTORS. At the time of installation of the sidewall horizontally-vented gas-fueled equipment, the installing plumber or gasfitter shall observe that a hard wired carbon monoxide detector with an alarm and battery back-up is installed on the floor level where the gas equipment is to be installed. In addition, the installing plumber or gasfitter shall observe that a battery operated or hard wired carbon monoxide detector with an alarm is installed on each additional level of the dwelling, building or structure served by the sidewall horizontal vented gas-fueled equipment. It shall be the responsibility of the property owner to secure the services of qualified licensed professionals for the installation of hardwired carbon monoxide detectors

a. In the event that the sidewall horizontally-vented gas-fueled equipment is installed in a crawl space or an attic, the hard wired carbon monoxide detector with alarm and battery back-up may be installed on the next adjacent floor level.

b. In the event that the requirements of this subdivision can not be met at the time of completion of installation, the owner shall have a period of thirty (30) days to comply with the above requirements; provided, however, that during said thirty (30) day period, a battery operated carbon monoxide detector with an alarm shall be installed.

2. APPROVED CARBON MONOXIDE DETECTORS. Each carbon monoxide detector as required in accordance with the above provisions shall comply with NFPA 720 and be ANSI/UL 2034 listed and IAS certified.

3. SIGNAGE. A metal or plastic identification plate shall be permanently mounted to the exterior of the building at a minimum height of eight (8) feet above grade directly in line with the exhaust vent terminal for the horizontally-vented gas-fueled heating appliance or equipment. The sign shall read, in print size no less than one-half (1/2) inch in size, "GAS VENT DIRECTLY BELOW. KEEP CLEAR OF ALL OBSTRUCTIONS".

4. INSPECTION. The state or local gas inspector of the sidewall horizontally-vented gas-fueled equipment shall not approve the installation unless, upon inspection, the inspector observes carbon monoxide detectors and signage installed in accordance with the provisions of 248 CMR 5.08(2)(a)1 through 4.

(b) **EXEMPTIONS:** The following equipment is exempt from 248 CMR 5.08(2)(a)1 through 4:

1. The equipment listed in Chapter 10 entitled "Equipment Not Required To Be Vented" in the most current edition of NFPA 54 as adopted by the Board; and

2. Product Approved sidewall horizontally-vented gas-fueled equipment installed in a room or structure separate from the dwelling, building or structure used in whole or in part for residential purposes.

(c) **MANUFACTURER REQUIREMENTS - GAS EQUIPMENT VENTING SYSTEM PROVIDED.** When the manufacturer of Product Approved sidewall horizontally-vented gas equipment provides a venting system design or venting system components with the equipment, the instructions provided by the manufacturer for installation of the equipment and the venting system shall include:

1. Detailed instructions for the installation of the venting system design or the venting system components; and

2. A complete parts list for the venting system design or venting system.

(d) **MANUFACTURER REQUIREMENTS - GAS EQUIPMENT VENTING SYSTEM NOT PROVIDED.** When the manufacturer of a Product Approved sidewall horizontally-vented gas-fueled equipment does not provide the parts for venting the flue gases, but identifies "special venting systems", the following requirements shall be satisfied by the manufacturer:

1. The referenced "special venting system" instructions shall be included with the appliance or equipment installation instructions; and

2. The "special venting systems" shall be Product Approved by the Board, and the instructions for that system shall include a parts list and detailed installation instructions.

(e) A copy of all installation instructions for all Product Approved sidewall horizontally-vented gas-fueled equipment, all venting instructions, all parts lists for venting instructions, and/or all venting design instructions shall remain with the appliance or equipment at the completion of the installation.

GAS PRESSURE SUPERVISION

The Commonwealth of Massachusetts requires listed high and low gas pressure switches (manual-reset) for any model with a maximum firing input greater than 1,000,000 Btu/Hr in accordance with 248 CMR 7.04(11)(d).

A gas pressure regulator (field-supplied) is required in the gas train ahead of the heater, for heaters having input rates greater than 1,000,000 Btu/Hr, in accordance with 248 CMR 7.04 Figure 3B requirements.



13. START-UP CHECKLIST

START-UP CHECKLIST FOR FAN-ASSISTED RAYPAK PRODUCTS

This start-up checklist is to be completely filled out by the service technician starting up the Raypak boilers or heaters for the first time. All information may be used for warranty purposes and to ensure that the installation is correct. Additionally this form will be used to record all equipment operation functions and required settings.

GAS SUPPLY DATA

Regulator Model & Size _____ / _____ CFH
Gas Line Size (in room) _____ In. NPT
Length of Gas Line _____ Eq Ft
Low Gas Pressure Setting _____ In. WC
High Gas Pressure Setting _____ In. WC
Gas Shutoff Valve Type _____
(Ball, Lube cock)
Port _____ Std _____ Full

VISUAL INSPECTION OF COMPONENTS

Verify inspection was done and condition of components are in good working order with a "yes"

Wiring Harness _____ Y/N
Burner (flame) _____ Y/N
Refractory (Visual) _____ Y/N
Remote flame sense _____ Y/N
Covers in place for outdoor _____ Y/N

VENTING

Vent Size: _____ Stack Height: _____
Vent Material: _____ sketch vent on reverse side ***
Vent Termination Type: _____
Combustion Air Openings: Low _____ in²
Ventilation Air High _____ in²

HO₂T (XVers ONLY, If equipped)

O₂ sensor cable is connected to the O₂ sensor _____
DDC power switch is in the ON position _____
Maintenance switch is in the OFF position _____
Actuator stops are in the correct position _____

CLEARANCES

Front Clearance _____ In.
Right Side Clearance _____ In.
Left Side Clearance _____ In.
Rear Clearance _____ In.
Overhead Clearance _____ In.

ELECTRICAL

Voltage Supply (VAC) _____ No Load _____
Load _____
Voltage -24 VAC _____ VAC
Voltage Com to Ground _____ VAC
Hot Surface Igniter _____ Ohms
Auto High-Limit Setting _____ deg F
Manual-Reset High-Limit Setting _____ deg F
Operating Control Setting _____ deg F

Sketch plumbing on reverse side

WATER SUPPLY

Flow Rate in GPM or Delta T _____ If Avail
Measure flow rate at full fire _____
Pump Purge setting _____ Minutes
Low Water Cutoff _____ Test
Plumbing Size _____
Pump Size: _____ (Boiler) Pump HP: _____
Impeller trim _____ Pump Model _____
Louvers _____ Screens _____

RAYMOTE (If equipped)

Wi-Fi signal available in boiler room _____
Boiler provisioned with valid WiFi credentials _____
Wi-Fi signal strength (RSSI > -80) _____

EMISSIONS SETTINGS AND TEST INFORMATION

	(AT FULL-FIRE)	(AT MIN. FIRE)
Blower Suction Pressure	_____ In. WC	_____ In. WC
Supply Gas Pressure	_____ In. WC	_____ In. WC
Verify stable pressure static and dynamic condition		

Nominal Factory Recommended Settings

See manual or card tag
See manual or card tag

The following measurements must be obtained with a calibrated combustion analyzer.

O ₂	_____ %	_____ %	See manual
CO	_____ PPM	_____ PPM	Less than 100 PPM
CO ₂	_____ %	_____ %	See manual

Model Number: _____
*** Note: draw venting with details, such as extractors,
barometric dampers, blast dampers or draft inducers

Serial Number: _____
Site Elevation Above Sea Level _____ Ft.

Job Name _____
Address _____
Physical Location of Boiler: Indoors _____; Outdoors _____; Ground Level _____; Roof _____; Below Grade _____
Mechanical Contractor / Installer _____
Date and Time of Start-up _____ Print Name and Signature of Start-up Technician _____

Information must be emailed to: Warranty@Raypak.com in order to ensure warranty consideration Attn: Service Manager



14. WARRANTY



LIMITED PARTS WARRANTY MVB – TYPES H, WH MODELS 504A-2004A

SCOPE

Raypak, Inc. ("Raypak") warrants to the original owner that all parts of this heater which are actually manufactured by Raypak will be free from failure under normal use and service for the specified warranty periods and subject to the conditions set forth in this Warranty. Labor charges and other costs for parts removal or reinstallation, shipping and transportation are not covered by this Warranty but are the owner's responsibility.

HEAT EXCHANGER WARRANTY

Domestic Hot Water

Five (5) years from date of heater installation. Includes copper heat exchanger with bronze waterways.

Ten (10) years from date of heater installation. Includes only cupro-nickel heat exchanger with bronze waterways.

Space Heating (Closed Loop System)

Ten (10) years from date of heater installation. Includes both cupro-nickel and copper heat exchanger with bronze or cast iron water-ways.

Thermal Shock Warranty

Twenty-five (25) years from date of heater installation against "Thermal Shock" (excluded, however, if caused by heater operation at large changes exceeding 150°F between the water temperature at intake and heater temperature, or operating at heater temperatures exceeding 230°F).

ANY OTHER PART MANUFACTURED BY RAYPAK

One (1) year warranty from date of heater installation, or eighteen (18) months from date of factory shipment based on Raypak's records, whichever comes first.

SATISFACTORY PROOF OF INSTALLATION DATE, SUCH AS INSTALLER INVOICE, IS REQUIRED. THIS WARRANTY WILL BE VOID IF THE HEATER RATING PLATE IS ALTERED OR REMOVED.

ADDITIONAL WARRANTY EXCLUSIONS

This warranty does not cover failures or malfunctions resulting from:

1. Failure to properly install, operate or maintain the heater in accordance with our printed instructions provided;
2. Abuse, alteration, accident, fire, flood and the like;
3. Sediment or lime build-up, freezing, or other conditions causing inadequate water circulation;
4. High velocity flow exceeding heater design rates;
5. Failure of connected systems devices, such as pump or controller;
6. Use of non-factory authorized accessories or other components in conjunction with the heater system;
7. Failing to eliminate air from, or replenish water in, the connected water system;
8. Misuse or neglect, including but not limited to freeze-ups, operating the heater with cabinet door off, having flow restrictions or obstructions between the heater outlet and pool/spa or not maintaining proper chemical balance (pH level must be between 7.2 and 7.8 and total alkalinity between 100 and 150 PPM. Total Dissolved Solids (TDS) must be no greater than 2500 PPM).

PARTS REPLACEMENT

Under this Warranty, Raypak will furnish a replacement for any failed part. The failed part must first be returned to Raypak if requested, with transportation charges prepaid, and all applicable warranty conditions found satisfied. The replacement part will be warranted for only the unexpired portion of the original warranty. Raypak makes no warranty whatsoever on parts not manufactured by it, but Raypak will apply any such warranty as may be provided to it by the parts manufacturer.

TO MAKE WARRANTY CLAIM

Promptly notify the original installer, supplying the model and serial numbers of the unit, date of installation and description of the problem. The installer must then notify his Raypak distributor for instructions regarding the claim. If either is not available, contact Service Manager, Raypak, Inc., 2151 Eastman Avenue, Oxnard, CA 93030 or call (805) 278-5300. In all cases proper authorization must first be received from Raypak before replacement of any part.

EXCLUSIVE WARRANTY - LIMITATION OF LIABILITY

This is the only warranty given by Raypak. No one is authorized to make any other warranties on Raypak's behalf. THIS WARRANTY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. RAYPAK'S SOLE LIABILITY AND THE SOLE REMEDY AGAINST RAYPAK WITH RESPECT TO DEFECTIVE PARTS SHALL BE AS PROVIDED IN THIS WARRANTY. IT IS AGREED THAT RAYPAK SHALL HAVE NO LIABILITY, WHETHER UNDER THIS WARRANTY, OR IN CONTRACT, TORT, NEGLIGENCE OR OTHERWISE, FOR ANY SPECIAL, CONSEQUENTIAL, OR INCIDENTAL DAMAGE, INCLUDING DAMAGE FROM WATER LEAKAGE. Some states do not allow limitations on how long an implied warranty lasts, or for the exclusion of incidental or consequential damages. So the above limitation or exclusion may not apply to you.

This Limited Warranty gives you specific legal rights. You may also have other rights which may vary from state to state. We suggest that you complete the information below and retain this certificate in the event warranty service is needed. Reasonable proof of the effective date of the warranty (date of installation) must be presented, otherwise, the effective date will be based on the rate of manufacture plus thirty (30) days.

Original Owner _____

Model Number _____

Mailing Address _____

Serial Number _____

Date of Installation _____

City _____ State _____ Zip Code _____

Installation Site _____

Daytime Telephone Number _____

Contractor/Installer _____



LIMITED PARTS WARRANTY
MVB – TYPE P
MODELS 504A–2004A

SCOPE

Raypak, Inc. ("Raypak") warrants to the original owner that all parts of this heater which are actually manufactured by Raypak will be free from failure under normal use and service for the specified warranty periods and subject to the conditions set forth in this Warranty.

HEAT EXCHANGER WARRANTY

Five (5) years from date of heater installation. Includes cupronickel heat exchanger with bronze waterways.

Thermal Shock Warranty

Twenty-five (25) years from date of heater installation against "Thermal Shock" (excluded, however, if caused by heater operation at large changes exceeding 150°F between the water temperature at intake and heater temperature, or operating at heater temperatures exceeding 230°F).

ANY OTHER PART MANUFACTURED BY RAYPAK

One (1) Year Warranty from date of heater installation, or eighteen (18) months from date of factory shipment based on Raypak's records, whichever comes first.

SATISFACTORY PROOF OF INSTALLATION DATE, SUCH AS INSTALLER INVOICE, IS REQUIRED. THIS WARRANTY WILL BE VOID IF THE HEATER RATING PLATE IS ALTERED OR REMOVED.

LABOR AND SHIPPING COSTS

This Limited Warranty covers the reasonable cost of labor for repairs or replacements covered by this Limited Warranty up to \$1000 per heater for one (1) year from date of heater installation, or eighteen months from date of factory shipment based on Raypak's records, whichever comes first, provided that said repairs or replacements are performed by a Raypak designated service provider during the Applicable Warranty Period and Raypak has pre authorized said repair or replacement. This Limited Warranty does not cover any travel time or other labor costs. Furthermore, this Limited Warranty does not cover any shipping costs to and from the service provider or to or from the installation site. All of the foregoing costs and expenses are your responsibility.

ADDITIONAL WARRANTY EXCLUSIONS

This warranty does not cover failures or malfunctions resulting from:

1. Failure to properly install, operate or maintain the heater in accordance with our printed instructions provided;
2. Abuse, alteration, accident, fire, flood and the like;
3. Sediment or lime build-up, freezing, or other conditions causing inadequate water circulation;
4. High velocity flow exceeding heater design rates;
5. Failure of connected systems devices, such as pump or controller;
6. Use of non-factory authorized accessories or other components in conjunction with the heater system;
7. Chemical contamination of combustion air or use of chemical additives to water.
8. Misuse or neglect, including but not limited to freeze-ups, operating the heater with cabinet door off, having flow restrictions or obstructions between the heater outlet and pool/spa or not maintaining proper chemical balance (pH level must be between 7.2 and 7.8 and total alkalinity between 100 and 150 PPM. Total Dissolved Solids (TDS) must be no greater than 2500 PPM).

PARTS REPLACEMENT

Under this Warranty, Raypak will furnish a replacement for any failed part. The failed part must first be returned to Raypak if requested, with transportation charges prepaid, and all applicable warranty conditions found satisfied. The replacement part will be warranted for only the unexpired portion of the original warranty. Raypak makes no warranty whatsoever on parts not manufactured by it, but Raypak will apply any such warranty as may be provided to it by the parts manufacturer.

TO MAKE WARRANTY CLAIM

Promptly notify the original installer, supplying the model and serial numbers of the unit, date of installation and description of the problem. The installer must then notify his Raypak distributor for instructions regarding the claim. If either is not available, contact Service Manager, Raypak, Inc., 2151 Eastman Avenue, Oxnard, CA 93030 or call (805) 278-5300. In all cases proper authorization must first be received from Raypak before replacement of any part.

EXCLUSIVE WARRANTY - LIMITATION OF LIABILITY

This is the only warranty given by Raypak. No one is authorized to make any other warranties on Raypak's behalf. THIS WARRANTY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. RAYPAK'S SOLE LIABILITY AND THE SOLE REMEDY AGAINST RAYPAK WITH RESPECT TO DEFECTIVE PARTS SHALL BE AS PROVIDED IN THIS WARRANTY. IT IS AGREED THAT RAYPAK SHALL HAVE NO LIABILITY, WHETHER UNDER THIS WARRANTY, OR IN CONTRACT, TORT, NEGLIGENCE OR OTHERWISE, FOR ANY SPECIAL, CONSEQUENTIAL, OR INCIDENTAL DAMAGE, INCLUDING DAMAGE FROM WATER LEAKAGE. Some states do not allow limitations on how long an implied warranty lasts, or for the exclusion of incidental or consequential damages. So the above limitation or exclusion may not apply to you.

This Limited Warranty gives you specific legal rights. You may also have other rights which may vary from state to state. We suggest that you complete the information below and retain this certificate in the event warranty service is needed. Reasonable proof of the effective date of the warranty (date of installation) must be presented, otherwise, the effective date will be based on the rate of manufacture plus thirty (30) days.

Original Owner

Mailing Address

City State Zip Code

Daytime Telephone Number

Model Number

Serial Number

Date of Installation

Installation Site

Contractor/Installer



15. QR CODES

View this Installation Manual and corresponding manuals on your smart device.

These QR Codes will take you to the most current version of each manual. Previous versions of manuals can be found in the document library at Raypak.com.

P/N: 241512 MVB H WH P 504A-2004A



P/N: 241493 VERSA IC Control Installation Manual



P/N: 241630 VERSA IC Quick Start Guide



P/N: 241788 Raymote Operation Instructions





NOTES