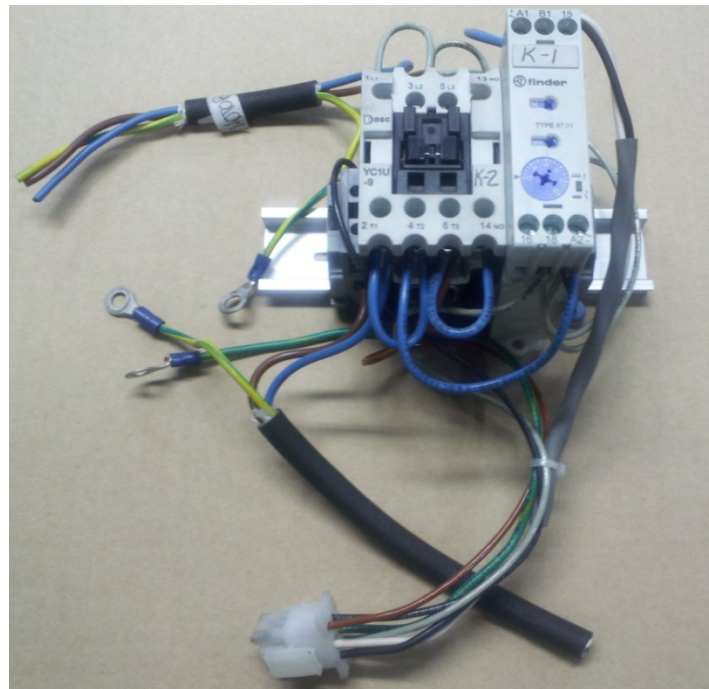


Quality Industries

FMA015RT & FMA015RT-240

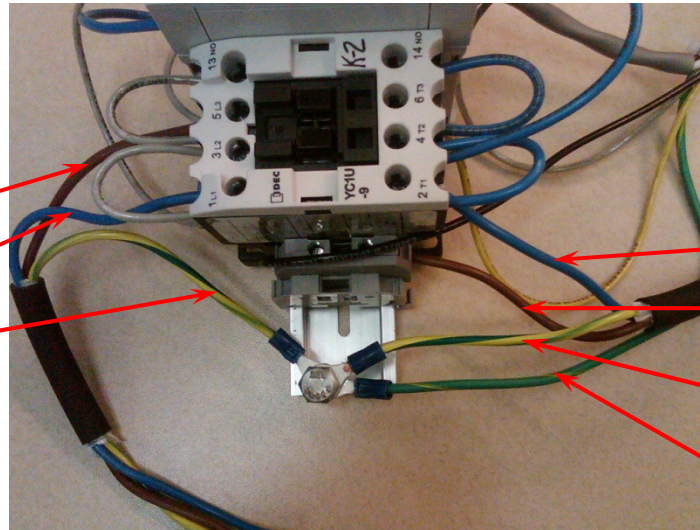
Retrofit Timer

Field Wiring Instructions



Motor Cord Connection

Hot Wire to L3 on Contactor
Neutral to L1 on Contactor
Green/Yellow Wire to Ground

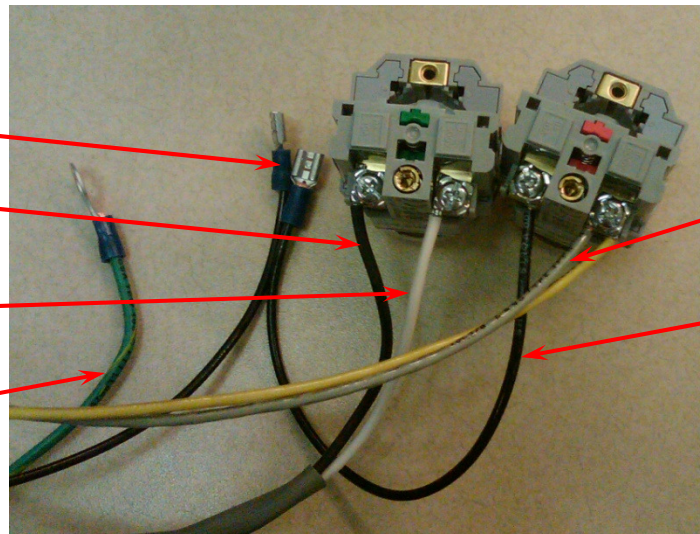


Power Cord Connection

Neutral to T1 on Contactor
Hot wire to Din Terminal
(across from Black Wire)
Green/Yellow Wire to
Ground
Green/Yellow Wire to
Ground

Start Switch Connection (Switch Not Included)

Black wire to reset
Black wire from Twisted
Connection to one terminal
White wire from Twisted
Connection to one terminal
Green/Yellow wire to ground



Stop Switch Connection (Switch Not Included)

Yellow(or Brown) & Gray
wires to same terminal on
Stop Switch
Black wire from other
terminal to reset

Proximity Switch connection for units with safety cover

