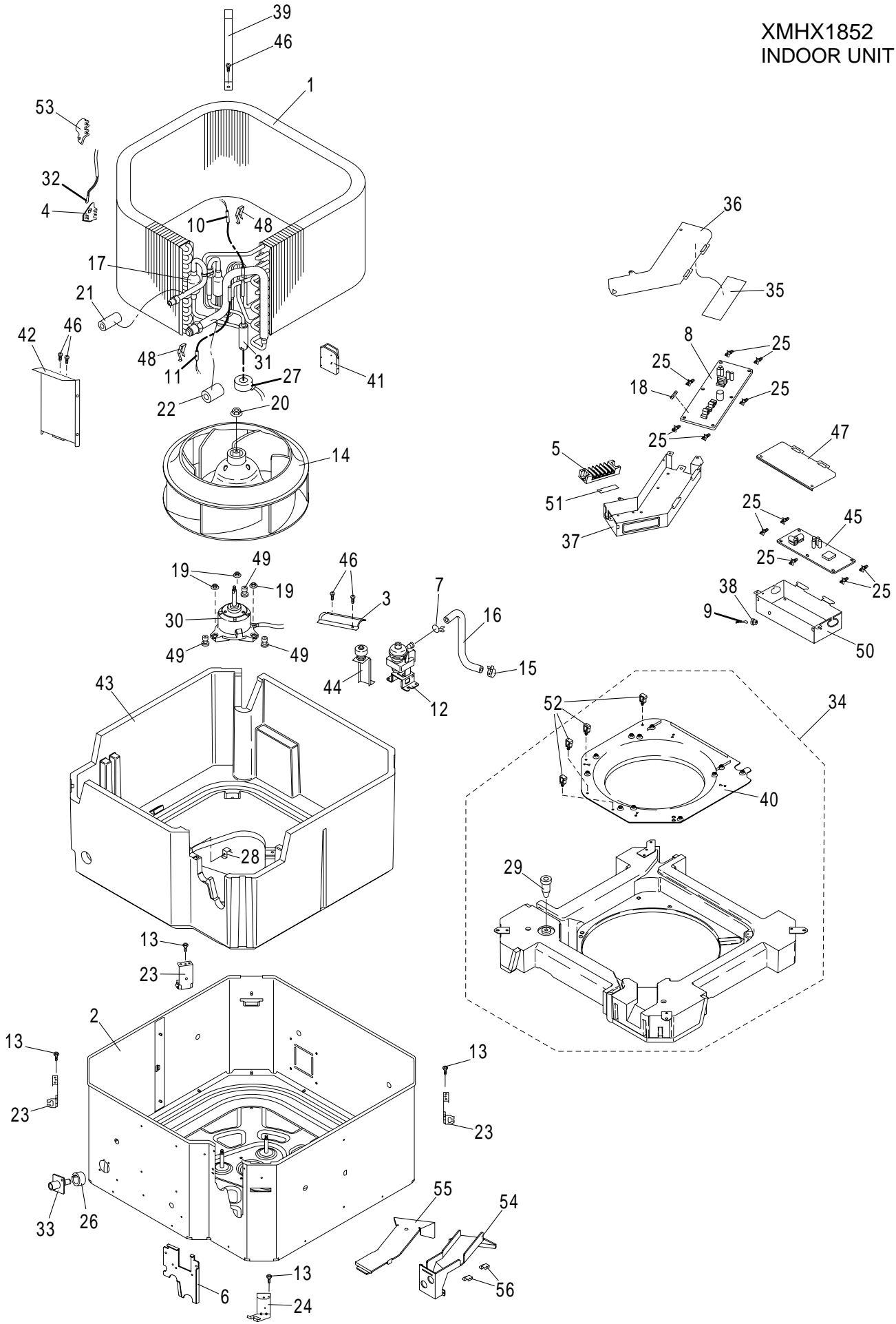


XMHX1852
INDOOR UNIT



ATTENTION !

To ensure correct parts supply, please let us know followings,
when you make service parts order:

1.Part No. 2.Description 3.Q'ty 4.Volts-Hz-Ph 5.Product Model No.

XMHX1852
INDOOR UNIT

KeyNo.	Part No.	Description	Q'ty	Reference No.
* 1	623 303 8414	Heat Exch Ass'y	1	854-0-4124-67000
2	623 303 8100	Cabinet Ass'y	1	854-0-1104-46100
3	623 303 8094	Cover Plate	1	854-2-2342-89301
4	638 012 1915	Mounting Thermistor	1	826-2-5303-11100
* 5	623 303 8087	Terminal Base HP-T3052-1-6P	1	1FA-4-J3A0-34500
6	623 304 9298	Cover Plate	1	854-2-2342-897H1
7	623 171 4778	Clip	1	854-2-2315-10700
* 8	623 313 5984	Controller Ass'y CR-XMHX1252	1	854-9-9536-05757
* 9	623 171 4884	Thermistor Ass'y(TA) KTEC-35-S98	1	854-0-5259-64500
* 10	623 303 8162	Thermistor Ass'y(E1) PB2M-41E-S15-1	1	8FA-0-5259-34900
* 11	623 303 8155	Thermistor Ass'y(E3) PB2M-41E-S14-2	1	8FA-0-5259-35100
* 12	623 304 9311	Motor Pump Ass'y ZPLD-12230ST-XH-	1	8FA-0-5264-06900
13	623 119 5058	Screw Special	4	854-2-1356-13801
* 14	623 304 9304	Fan Ass'y	1	854-0-2501-32110
15	623 171 4839	Clip	1	854-2-2315-10801
16	623 303 8124	Drain Hose	1	854-2-4297-21600
17	623 101 8968	Strainer Ass'y	1	854-0-4522-13100
* 18	623 179 0444	Fuse BET5A	1	1FJ-4-S3A0-00500
19	623 029 6534	Nut Special Ass'y	3	851-0-2395-10501
20	623 029 6497	Nut Special Ass'y	1	851-0-2395-10201
21	623 160 8206	Insulation Special	1	854-2-2411-24110
22	623 304 9328	Insulation Special	1	854-2-2411-58410
23	623 303 8186	Hook Plate	3	854-2-1130-33001
24	623 303 8179	Hook Plate	1	854-2-1130-33101
25	623 096 5966	Spacer SPLSN-4	11	851-2-5366-03700
26	623 303 8247	Packing	1	854-2-1362-50800
* 27	623 303 8230	Magnetic Coil(PMV) UKV-A054	1	1FA-4-L8A0-42600
28	623 303 8223	Mounting Plate	1	854-2-4134-82201
29	623 101 9132	Cap Rubber	1	854-2-4109-10200
* 30	623 307 1664	Fan Motor SIC-72FV-D866-1B	1	1FA-4-M5B0-09000
* 31	623 175 2336	Solenoid Control Valve UKV-25D32	1	854-2-4548-20300
* 32	623 303 8209	Thermistor Ass'y(BL) KTEC-35-S85	1	8FA-0-5259-35600
33	623 304 9366	Joint Drain	1	854-2-2334-27110
* 34	623 304 9359	Drain Pan Ass'y	1	854-0-2301-651H2
35	623 304 9342	Elec. Wiring Diagram	1	8FA-2-5250-39600
36	623 303 8285	Cover,Elec.Component Box	1	854-2-5304-66101
37	623 303 8278	Elec Component Box Ass'y	1	854-0-5311-10100
38	623 027 4990	Bushing	1	800-2-5337-17900
39	623 303 8261	Support, Evaporator	1	854-2-2232-31301
40	623 304 9335	Nozzle	1	854-2-2519-20310

NOTE: Metal and plastic parts will be supplied basically with necessary heat insulation pads or packing. Each key number with an asterisk (*) means the recommended service parts.

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To ensure correct parts supply, please let us know followings,
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1.Part No. 2.Description 3.Q'ty 4.Volts-Hz-Ph 5.Product Model No.

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KeyNo.	Part No.	Description	Q'ty	Reference No.
41	638 020 7220	Vibration Insulation	1	854-2-2475-17200
42	623 303 8360	Mounting Plate	1	854-2-4134-82101
43	623 304 9380	Cover Ass'y, Evaporator	1	854-0-2317-233H2
* 44	623 303 8346	Switch Ass'y FS-0218-102	1	8FA-0-5152-05000
* 45	623 303 8339	P.C.B. Ass'y POW-XM075XH-S	1	8FA-0-5282-02700
46	623 303 4188	Screw Special	5	854-2-1356-23200
47	623 303 8322	Cover,Elec.Component Box	1	854-2-5304-66201
48	623 148 5876	Mounting Thermostat	2	852-2-5303-22401
49	623 304 4842	Cushion Rubber	3	854-2-2534-23900
50	623 304 9434	Elec Component Box	1	854-2-5306-34001
51	623 304 9427	Notes	1	854-2-5265-00100
52	623 303 8384	Clamper PLWS-3	4	854-2-5323-13800
53	638 020 4069	Mounting Thermistor	1	826-2-5303-11300
54	623 304 9410	Mounting Plate Ass'y	1	854-0-2323-74001
55	623 304 9403	Cover Terminal	1	854-2-5305-22401
56	623 307 1671	Mounting Plate	2	854-2-2362-24401
	623 201 1050	Operation Manual	1	854-6-4189-83700

NOTE: Metal and plastic parts will be supplied basically
with necessary heat insulation pads or packing.
Each key number with an asterisk (*) means the
recommended service parts.

For Parts or Service Assistance please contact your local Sanyo HVAC Contractor or Distributor

United States: SCS, HVAC Solutions

Web: www.SanyoHVAC.com

Parts: hvac.parts@sna.sanyo.com

Service: hvac.service@sna.sanyo.com

Canada: Sanyo Canada Inc.

Web: www.SanyoHVAC.com

Parts/Service: hvac@sci.sanyo.com

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