



FILE NO. PAC-0232

NOTICE

- CORRECTION                      ○ PRODUCTION CHANGE  
○ SERVICE FLASH                  ○ ADD INFORMATION

PLEASE ADD THIS NOTICE TO THE MANUALS LISTED BELOW.

CATEGORY : Air Conditioner	DATE : January.2008
MODEL : XMHX1252	REF.No. : PL 834028
DESTINATION : USA	ISSUE No. : 1

THE REASON OF CHANGE..

- A : Misprint                      B : Quality Reliability                      C : Standardization  
D : Design Change              E : Addition of Missing Parts              F : Parts Compatibility

Page Section	Key. No.		Part No.	Description	Q'ty	Reference No.	Interchange-ability	Remarks
Page No3	30	Old	623 303 8216	Fan Motor SIC-72FV-D866-1	1	1FA-4-M5B0-08700	—	D
	30	New	623 307 1664	Fan Motor SIC-72FV-D866-1B	1	1FA-4-M5B0-09000	—	D
Page No3	44	Old	623 304 9373	Switch Ass'y FS-0218-102	1	8FA-0-5152-05500	—	D
	44	New	623 303 8346	Switch Ass'y FS-0218-102	1	8FA-0-5152-05000	—	D
Page No4	56	Old	623 304 9397	Mounting Plate	1	854-2-2362-23901	—	D
	56	New	623 307 1671	Mounting Plate	2	854-2-2362-24401	—	D
Page No2	57	Old		(Deletion of Illustration)			—	D
		New		—			—	D
Page No4	57	Old	623 304 9441	Cover Plate	1	854-2-2342-89801	—	D
		New		—			—	D

(1) Part No. 57 before it was used as Cover Plate was deleted for a design change.

# Parts List



File No.

# Air Conditioner

INDOOR UNIT  
XMHX1252  
Made in Japan

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Model No.	Prod.Code	Volt-Phase-Hertz
XMHX1252	1 854 035 78	208-230-1-60



## ATTENTION !

To ensure correct parts supply, please let us know followings,  
when you make service parts order:

1.Part No. 2.Description 3.Q'ty 4.Volts-Hz-Ph 5.Product Model No.

XMHX1252  
INDOOR UNIT

Key No.	Part No.	Description	Q'ty	Reference No.
* 1	623 303 8117	Heat Exch Ass'y	1	854-0-4124-66900
2	623 303 8100	Cabinet Ass'y	1	854-0-1104-46100
3	623 303 8094	Cover Plate	1	854-2-2342-89301
4	638 012 1915	Mounting Thermistor	1	826-2-5303-11100
* 5	623 303 8087	Terminal Base HP-T3052-1-6P	1	1FA-4-J3A0-34500
6	623 304 9298	Cover Plate	1	854-2-2342-897H1
7	623 171 4778	Clip	1	854-2-2315-10700
* 8	623 303 8063	Controller Ass'y CR-XM075XH-S	1	854-9-9536-05474
* 9	623 171 4884	Thermistor Ass'y KTEC-35-S98	1	854-0-5259-64500
* 10	623 303 8162	Thermistor Ass'y PB2M-41E-S15-1	1	8FA-0-5259-34900
* 11	623 303 8155	Thermistor Ass'y PB2M-41E-S14-2	1	8FA-0-5259-35100
* 12	623 304 9311	Motor Pump Ass'y ZPLD-12230ST-XH-	1	8FA-0-5264-06900
13	623 119 5058	Screw Special	4	854-2-1356-13801
* 14	623 304 9304	Fan Ass'y	1	854-0-2501-32110
15	623 171 4839	Clip	1	854-2-2315-10801
16	623 303 8124	Drain Hose	1	854-2-4297-21600
17	623 101 8968	Strainer Ass'y	1	854-0-4522-13100
* 18	623 179 0444	Fuse BET5A	1	1FJ-4-S3A0-00500
19	623 029 6534	Nut Special Ass'y	3	851-0-2395-10501
20	623 029 6497	Nut Special Ass'y	1	851-0-2395-10201
21	623 160 8206	Insulation Special	1	854-2-2411-24110
22	623 304 9328	Insulation Special	1	854-2-2411-58410
23	623 303 8186	Hook Plate	3	854-2-1130-33001
24	623 303 8179	Hook Plate	1	854-2-1130-33101
25	623 096 5966	Spacer SPLSN-4	11	851-2-5366-03700
26	623 303 8247	Packing	1	854-2-1362-50800
* 27	623 303 8230	Magnetic Coil UKV-A054	1	1FA-4-L8A0-42600
28	623 303 8223	Mounting Plate	1	854-2-4134-82201
29	623 101 9132	Cap Rubber	1	854-2-4109-10200
* 30	623 307 1664	Fan Motor SIC-72FV-D866-1B	1	1FA-4-M5B0-09000
* 31	623 175 2251	Solenoid Control Valve UKV-18D31	1	854-2-4548-20200
* 32	623 303 8209	Thermistor Ass'y KTEC-35-S85	1	8FA-0-5259-35600
33	623 304 9366	Joint Drain	1	854-2-2334-27110
* 34	623 304 9359	Drain Pan Ass'y	1	854-0-2301-651H2
35	623 304 9342	Elec. Wiring Diagram	1	8FA-2-5250-39600
36	623 303 8285	Cover,Elec.Component Box	1	854-2-5304-66101
37	623 303 8278	Elec Component Box Ass'y	1	854-0-5311-10100
38	623 027 4990	Bushing	1	800-2-5337-17900
39	623 303 8261	Support, Evaporator	1	854-2-2232-31301
40	623 304 9335	Nozzle	1	854-2-2519-20310
41	638 020 7220	Vibration Insulation	1	854-2-2475-17200
42	623 303 8360	Mounting Plate	1	854-2-4134-82101
43	623 304 9380	Cover Ass'y, Evaporator	1	854-0-2317-233H2
* 44	623 303 8346	Switch Ass'y FS-0218-102	1	8FA-0-5152-05000
* 45	623 303 8339	P.C.B. Ass'y POW-XM075XH-S	1	8FA-0-5282-02700
46	623 303 4188	Screw Special	5	854-2-1356-23200
47	623 303 8322	Cover,Elec.Component Box	1	854-2-5304-66201
48	623 148 5876	Mounting Thermostat	2	852-2-5303-22401
49	623 304 4842	Cushion Rubber	3	854-2-2534-23900
50	623 304 9434	Elec Component Box	1	854-2-5306-34001

NOTE: Metal and plastic parts will be supplied basically with necessary heat insulation pads or packing. Each key number with an asterisk (\*) means the recommended service parts.

**ATTENTION !**

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1.Part No. 2.Description 3.Q'ty 4.Volts-Hz-Ph 5.Product Model No.

XMHX1252  
INDOOR UNIT

Key No.	Part No.	Description	Q'ty	Reference No.
51	623 304 9427	Notes	1	854-2-5265-00100
52	623 303 8384	Clamper PLWS-3	4	854-2-5323-13800
53	638 020 4069	Mounting Thermistor	1	826-2-5303-11300
54	623 304 9410	Mounting Plate Ass'y	1	854-0-2323-74001
55	623 304 9403	Cover Terminal	1	854-2-5305-22401
56	623 307 1671	Mounting Plate	2	854-2-2362-24401
	623 201 1050	Operation Manual	1	854-6-4189-83700

NOTE: Metal and plastic parts will be supplied basically  
with necessary heat insulation pads or packing.  
Each key number with an asterisk (\*) means the  
recommended service parts.

For Parts or Service Contact  
SANYO HVAC SERVICE CENTER  
SANYO Fisher Service Company  
1165 Allgood Road, Suite 22, Marietta, GA 30062 U.S.A.  
300 Applewood Crescent, Concord, Ontario, L4K 5C7, CANADA  
- 4 - 3/08 Printed in Japan