



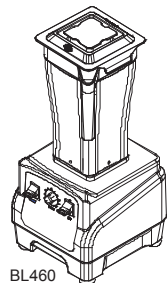
Rev B, Nov 2012

EXPLODED  
DRAWING

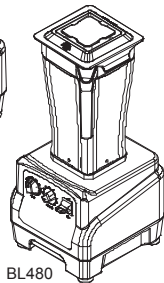
BLENDER  
Model BL400  
Series

A

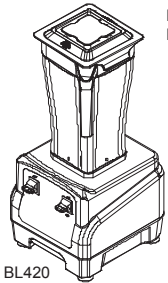
B



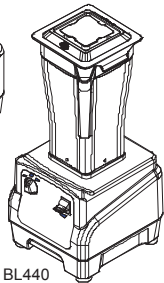
BL460  
BL470



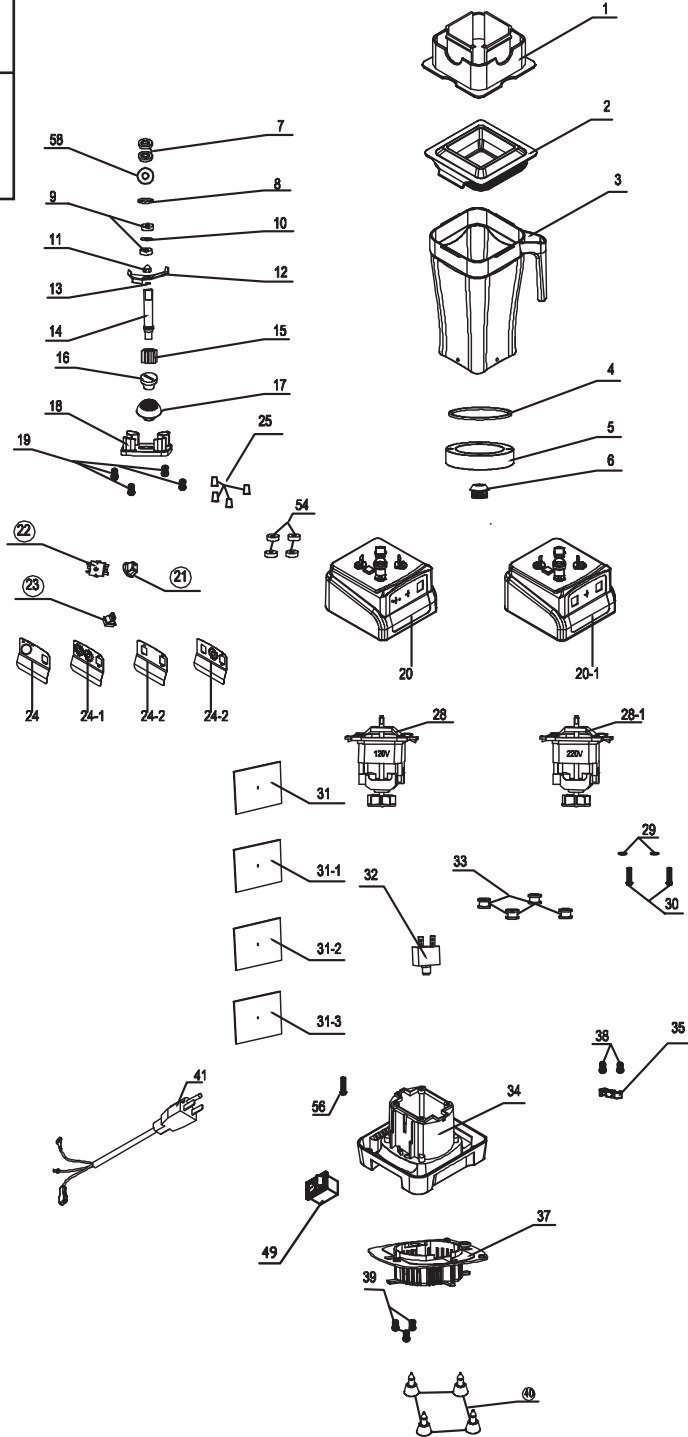
BL480  
BL490



BL420  
BL430



BL440  
BL450



No.	Part #	Description	Extended	Qty
1	PBL6-01	Lid Plug	64 & 82 Oz. Container	1
2	PBL6-02	Lid	64 & 82 Oz. Container	1
3	PBL6-03-64	Container 64 Oz. Tritan		1
	PBL6-03-82	Container 82 Oz. Tritan		1
4	PBL6-04	Gasket for Knife Assembly		1
5	PBL6-05	Heavy Duty Retainer Nut	Stainless Steel	1
6	PBL6-06	Knife Assembly Drive Socket		1
7	PBL6-07	Knife Assembly Seal		1
8	PBL6-08	Knife Assembly O-Ring		1
9	PBL6-09	Knife Assembly SS Bearing	One (1) Bearing	2
10	PBL6-10	Knife Assembly Washer		1
11	PBL6-11	Knife Assembly Shaft Top Nut		1
12	PBL6-12	Knife Two Blade	Stainless Steel	1
13	PBL6-13	Knife Washer		1
14	PBL6-14	Knife Assembly Shaft		1
15	PBL6-15	Clutch		1
16	PBL6-16	Driver Assembly		1
NP	PBL6-KNIFE	Knife Assembly		1
17	PBL6-17	Drive Socket		1
NP	PBL6-CONT-64	64 Oz. Container Assembly	Parts 1, 2, 3-64, 4 through 17	1
NP	PBL6-CONT-82	82 Oz. Container Assembly	Parts 1, 2, 3-82, 4 through 17	1
18	PBL6-18	Container Holder	Rubber	1
19	PBL6-19	Screw #1	One (1) Screw	4
20	PBL4-20-4080-R	Upper Housing BL440/480	Red	1
	PBL4-20-4080-S	Upper Housing BL440/480	Silver	1
	PBL4-20-4080-B	Upper Housing BL440/480	Black	1
20-1	PBL4-20-2060-R	Upper Housing BL420/460	Red	1
	PBL4-20-2060-S	Upper Housing BL420/460	Silver	1
	PBL4-20-2060-B	Upper Housing BL420/460	Black	1
21	PBL4-21	Control Switch Knob	One (1) Knob	1
22	PBL4-22	Toggle Switch	One (1) Switch	1
23	PBL4-23	Toggle Switch Pulse	One (1) Switch	2
24	PBL4-24-O420	Control Plate Cover Omega BL420/430	Stainless Steel	1
	PBL4-24-O440	Control Plate Cover Omega BL440/450	Stainless Steel	1
	PBL4-24-O460	Control Plate Cover Omega BL460/470	Stainless Steel	1
	PBL4-24-O480	Control Plate Cover Omega BL480/490	Stainless Steel	1
25	PBL6-25	Waterproof Ring		1
28	PBL6-28-120	Motor 120V		1
	PBL6-28-240-5	Motor 240V		1
29	PBL6-29	Spring Washer	One (1) Washer	2
30	PBL6-30	Screw #3	One (1) Screw	2
31	PBL4-31-460	Main PCB BL460/470 120V		1
	PBL4-31-462	Main PCB BL460/470 240V		1
	PBL4-31-480	Main PCB BL480/490 120V		1
	PBL4-31-482	Main PCB BL480/490 240V		1
32	PBL6-32	Reset Switch		1
33	PBL6-33	Motor Dampening Rubber	One (1) Piece	4
34	PBL4-34B	Lower Housing	Black	1
35	PBL6-35	Fixing Plate		1
37	PBL6-37B	Lower Housing Cover	Black	1
38	PBL6-27-38-39	Screw #2	One (1) Screw	2
39	PBL6-27-38-39	Screw #2	One (1) Screw	3
40	PBL4-40	Foot	One (1) Foot	4
41	PCORD	Power Cord 120V	3-Prong	1
49	PBL6-49-120	Power Switch 120V	20A	1
	PBL6-49-240	Power Switch 240V	12A	1
54	PBL4-54	Nylon Washer		4
56	PBL4-56	Screw #3		1
57	PBL4-57	Screw #4		1
58	PBL4-58	Washer		1

1

2

3

4