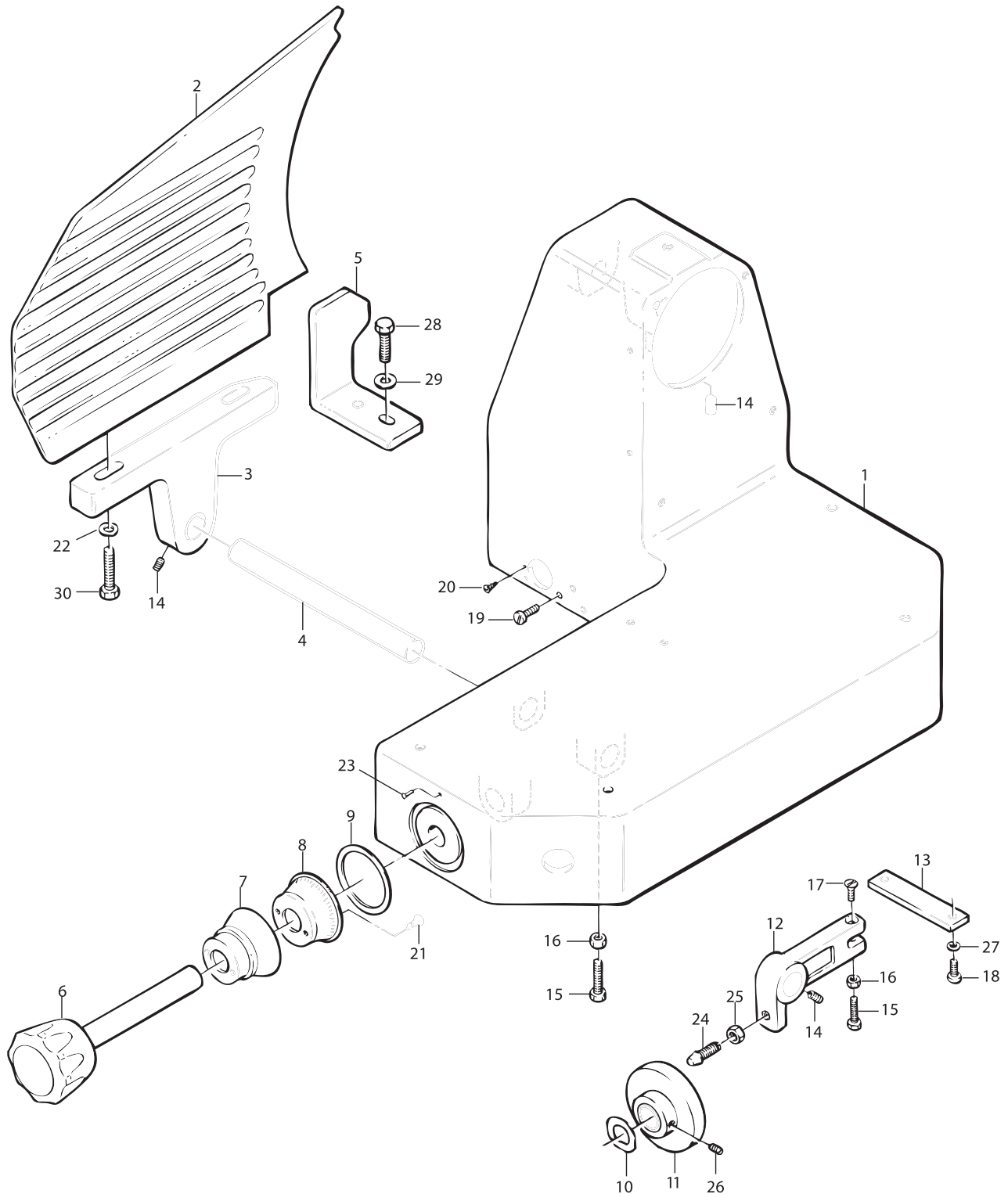


# Parts Breakdown

Model MS-IT-0330-V 13648

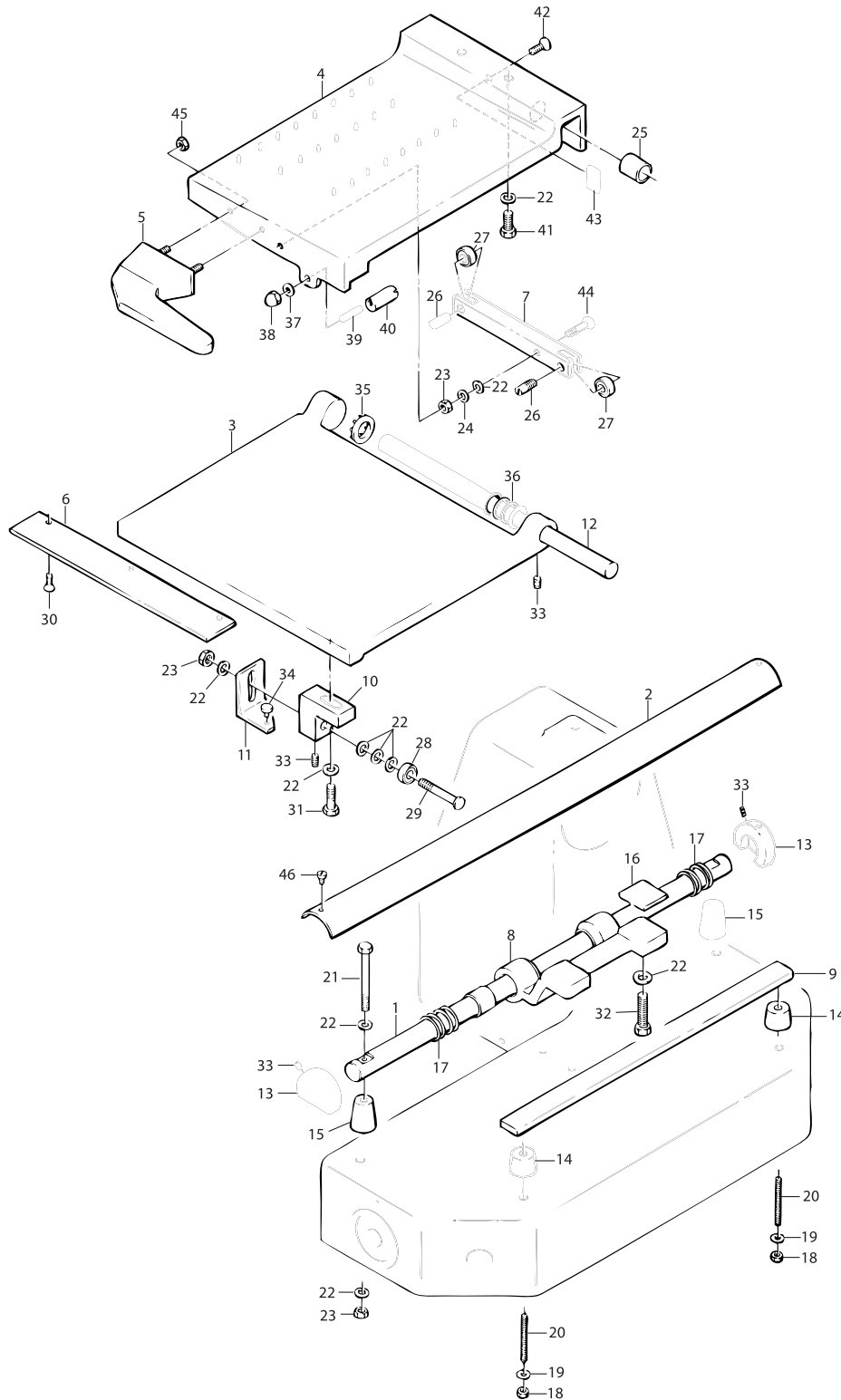
Stand



# Parts Breakdown

Model MS-IT-0330-V 13648

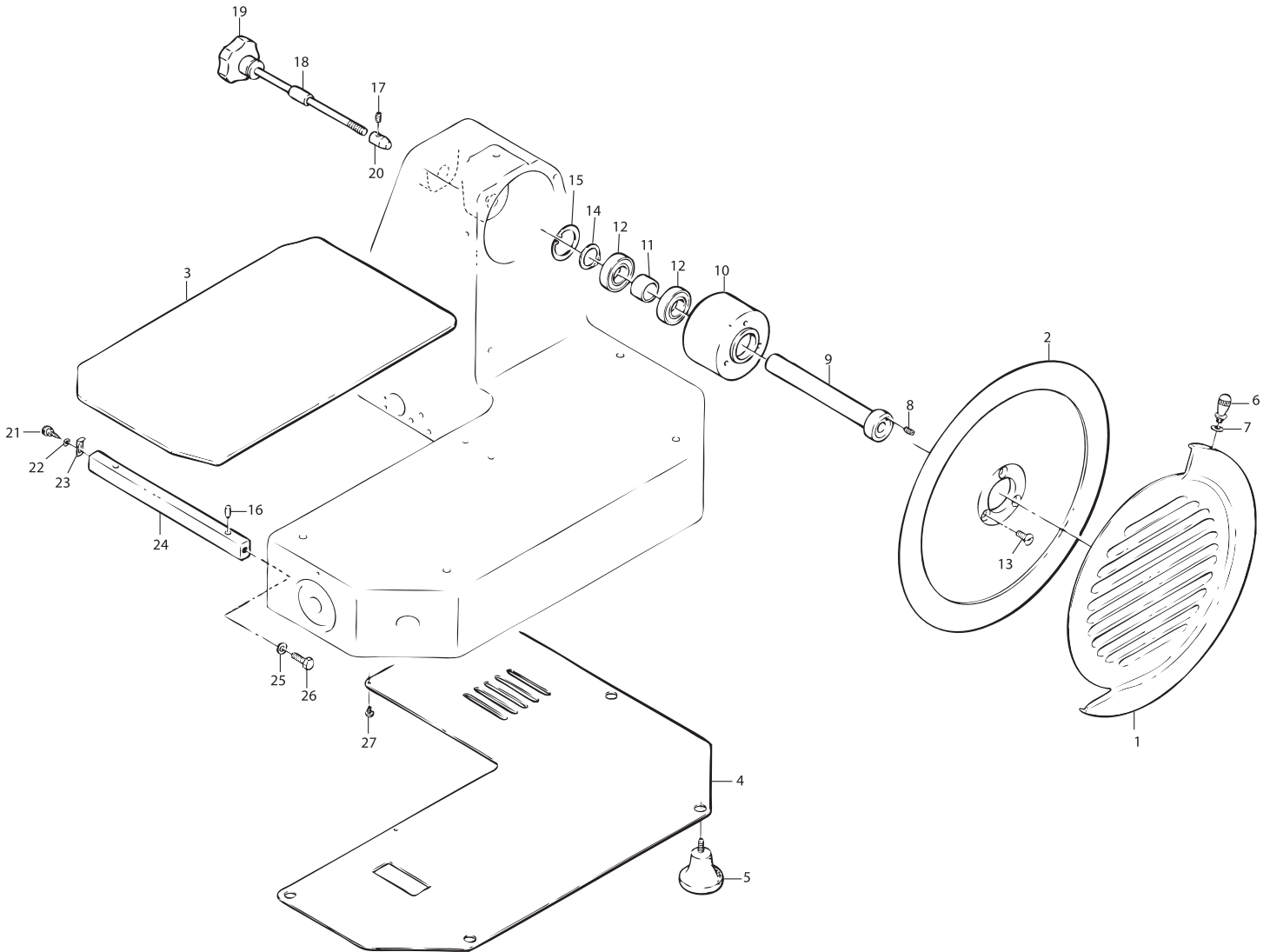
Guide



# Parts Breakdown

Model MS-IT-0330-V 13648

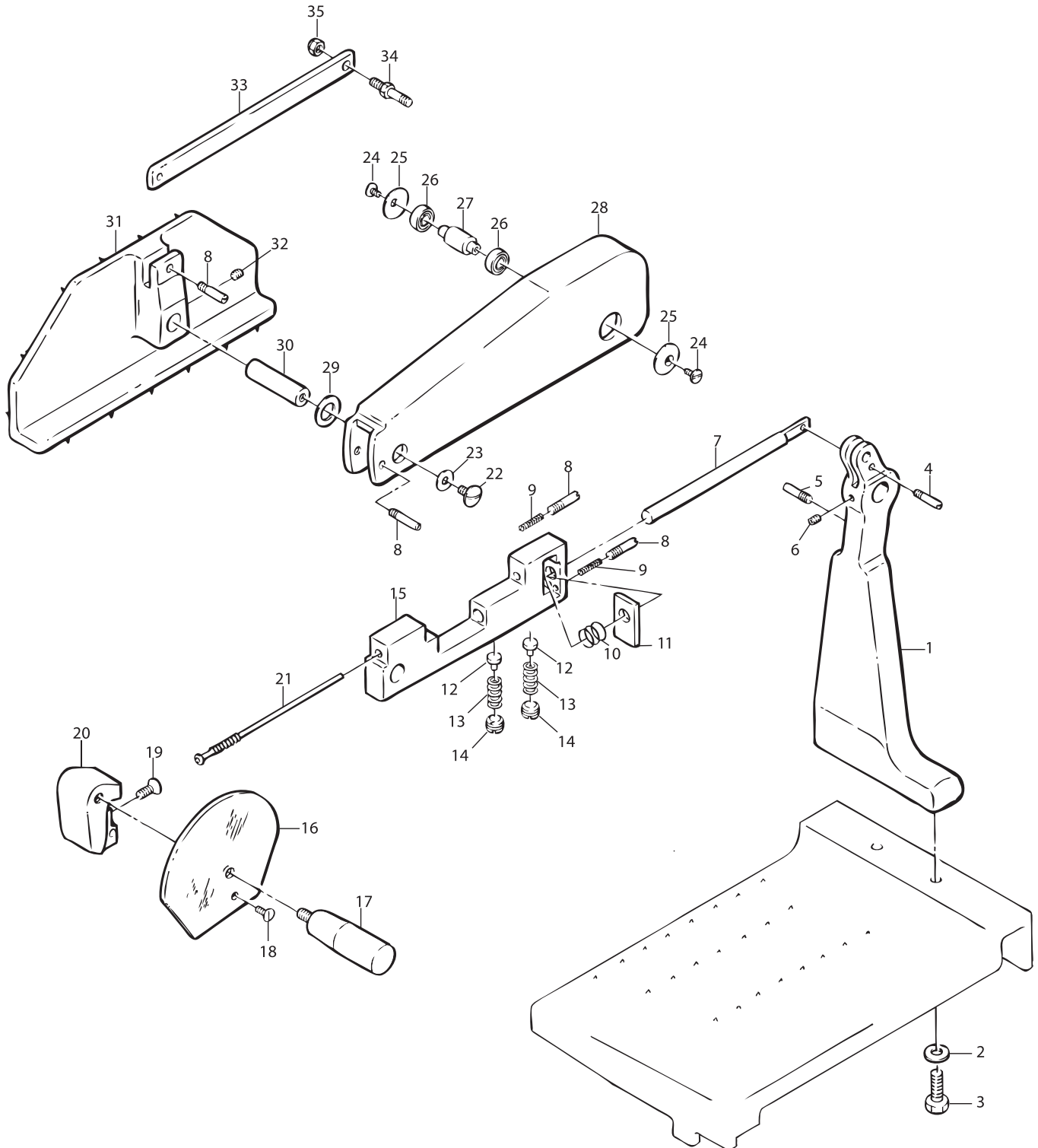
Blade Assembly



# Parts Breakdown

Model MS-IT-0330-V 13648

Meat Tray Assembly

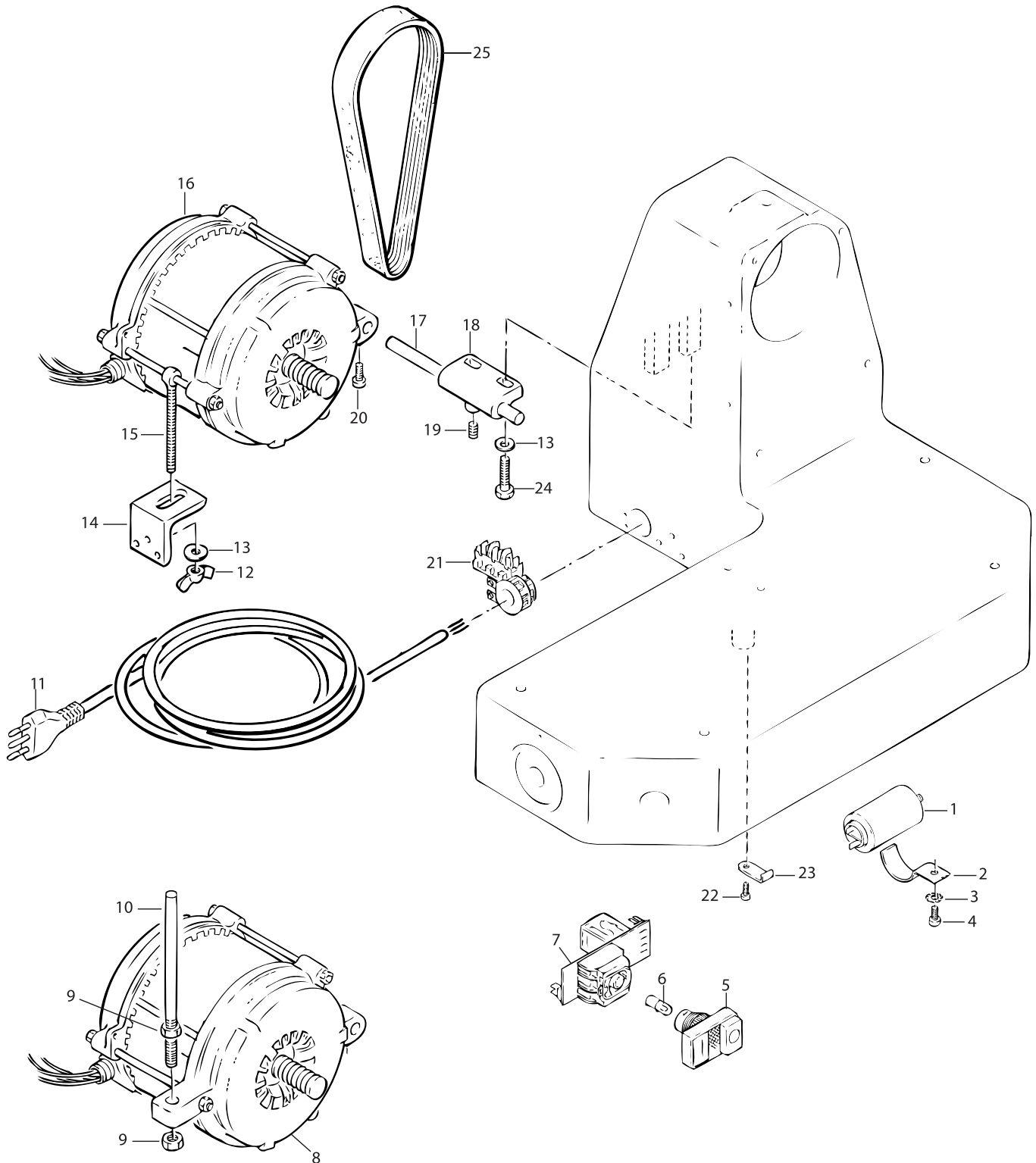




# Parts Breakdown

Model MS-IT-0330-V 13648

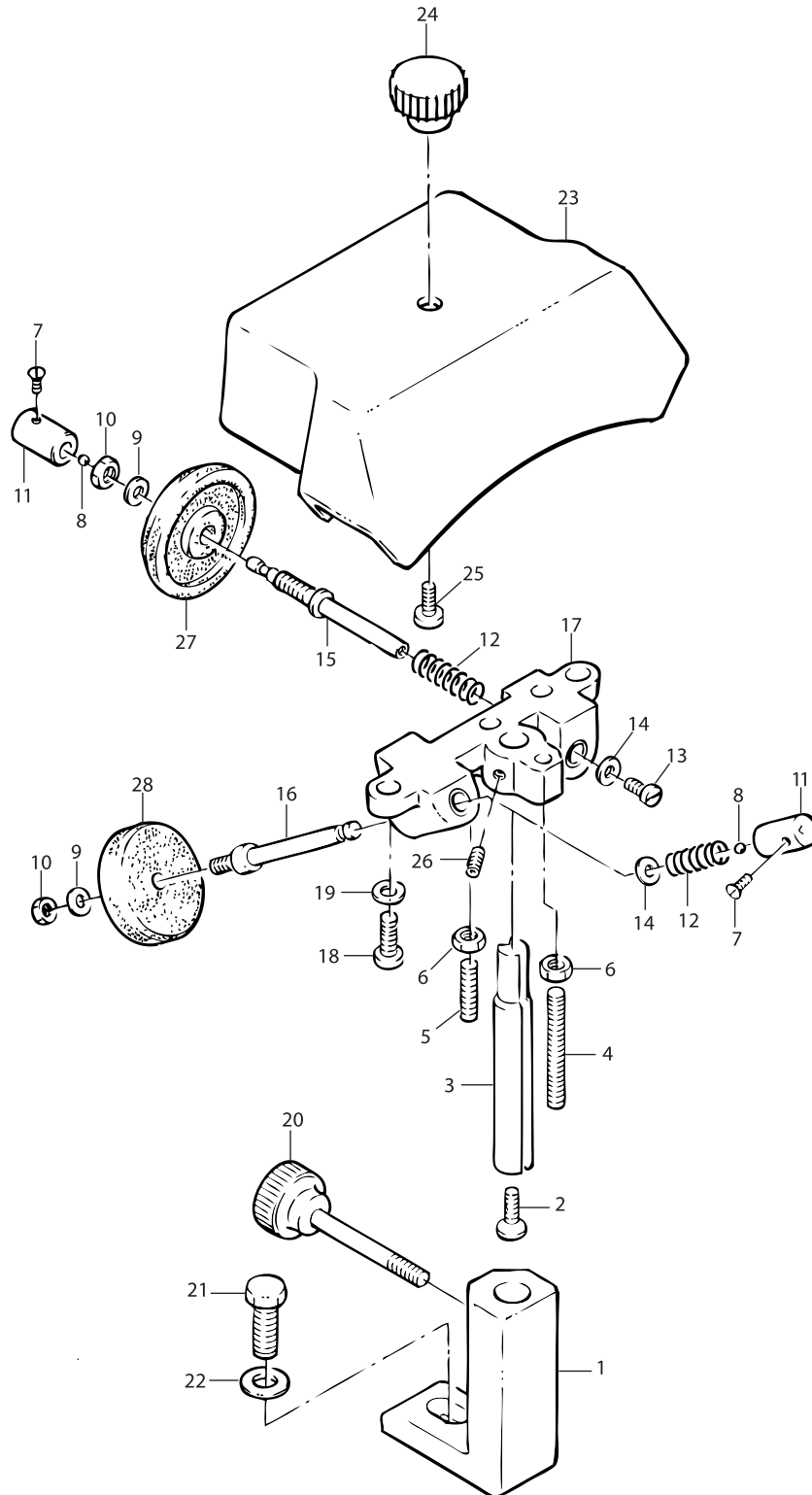
Electrical Components



# Parts Breakdown

Model MS-IT-0330-V 13648

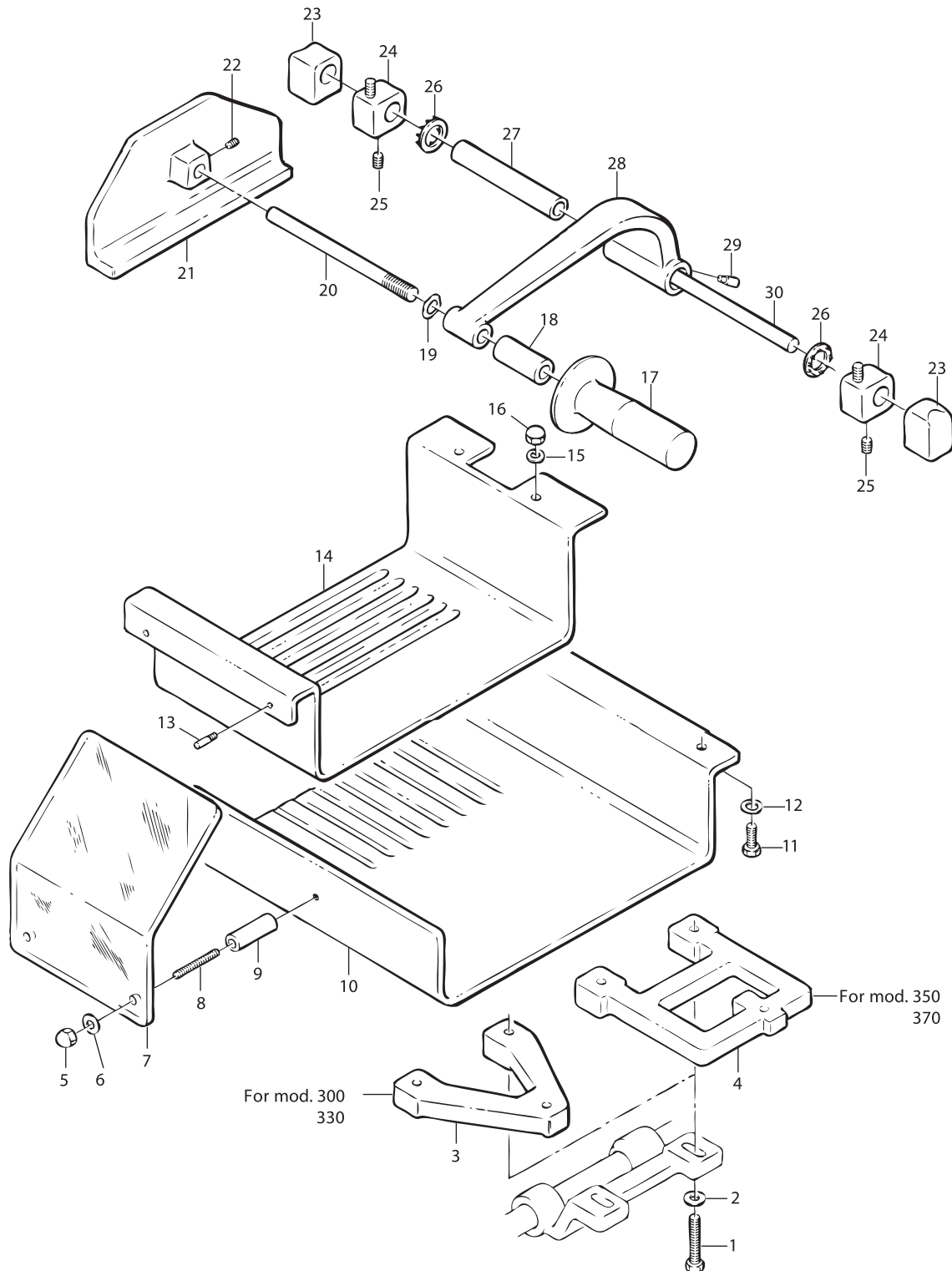
Sharpening Assembly



# Parts Breakdown

Model MS-IT-0330-V 13648

Food Tray Assembly



# Parts Breakdown

Model **MS-IT-0330-V** 13648

**Stand**

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
32103	Housing for 13648	1	32114	Cam Plate for 13648	13	32124	Set Screw - Capped for 13648	24
32104	Guide Plate for 13648	2	32115	Set Screw 8x10 TC for 13648	14	32125	Nut 8 for 13648	25
32105	Guide Plate Support for 13648	3	32116	Bolt 5x20 for 13648	15	32126	Set Screw 6x8 TP for 13648	26
32106	Guide Plate Shaft for 13648	4	32117	Nut 5 for 13648	16	32127	Washer 5 for 13648	27
32107	Bracket for 13648	5	32118	Screw TPSV 5x10 for 13648	17	32128	Screw TE 6x12 for 13648	28
32108	Index Knob for 13648	6 - 8, 21	32119	Screw TC 5x10 for 13648	18	32129	Washer 6 for 13648	29
32109	Index Knob Bushing for 13648	9	32120	Screw TE 6x12 for 13648	19	32130	Screw TE 8x40 for 13648	30
32110	Wavy Washer for 13648	10	32121	Tapping Screw 2.9x12 for 13648	20	32113	Cam Assembly for 13648	
32111	Cam for 13648	11	32122	Washer 8 for 13648	22			
32112	Cam Guide for 13648	12	32123	Copper Rivet for 13648	23			

## Guide

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
32131	Carriage Slide Bar for 13648	1	32147	Slide Bar Spring for 13648	17	32163	Set Screw 5x8 TC for 13648	33
32132	Slide Bar Cover for 13648	2	32148	Nut 6 for 13648	18	32164	Set Screw PVC for 13648	34
32133	Bottom Plate for 13648	3	32149	Washer 6 for 13648	19	32165	Rubber Washer 15 for 13648	35
32134	Top Plate for 13648	4	32150	Set Screw 6x30 for 13648	20	32166	Carriage Plate Spring for 13648	36
32135	Carriage Handle for 13648	5	32151	Screw TE 8x40 for 13648	21	32167	Washer 5 for 13648	37
32136	Flat Bar for 13648	6	32152	Washer 8 for 13648	22	32168	Acorn Cap for 13648	38
32137	Bearing Support Bar for 13648	7	32153	Nut 8 for 13648	23	32169	Set Screw 5x20 TP for 13648	39
32138	Carriage Support for 13648	8	32154	Washer 8 for 13648	24	32170	Set Screw PVC for 13648	40
32139	Carriage Rail for 13648	9	32155	Bushing for 13648	25	32171	Screw TE 8x20 for 13648	41
32140	Bracket for 13648	10	32156	Set Screw 6x12 for 13648	26	32172	Screw TPSV 4x10 for 13648	42
32141	Plate Bracket for 13648	11	32157	Bearing 626 for 13648	27	32173	Flat Latch for 13648	43
32142	Carriage Plate Rod for 13648	12	32158	Bearing 608 for 13648	28	32174	Threaded Stud 8 for 13648	44
32143	Slide Bar Cap for 13648	13	32159	Bearing Pin 8 for 13648	29	32175	Nut 6 for 13648	45
32144	Rail Support for 13648	14	32160	Screw TPSV 5x10 for 13648	30	32176	Screw TC 4x5 for 13648	46
32145	Slide Bar Support for 13648	15	32161	Screw TE 8x20 for 13648	31			
32146	Spacer Plate for 13648	16	32162	Screw TE 8x25 for 13648	32			

# Parts Breakdown

## Model MS-IT-0330-V 13648

## Blade Assembly

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
17857	Blade Shield for 13648	1	32186	Pulley for 13648	10	32195	Tie Rod Spacer for 13648	20
32178	Blade for 13648	2	32187	Bearing Spacer for 13648	11	32196	Thumb Screw for 13648	21
32179	Aluminum Plate for 13648	3	32188	Bearing 6004 2RS for 13648	12	32197	Washer for 13648	22
32180	Bottom Cover for 13648	4	32189	Clip for 13648	14	32198	Plate Stop for 13648	23
32181	Foot for 13648	5	32190	Clip for 13648	15	32199	Support Rail for 13648	24
32182	Blade Shield Knob Screw for 13648	6	32191	Set Screw for 13648	16	32200	Washer 8 for 13648	25
32183	Washer 4 for 13648	7	32192	Set Screw 6x8 TC for 13648	17	32201	Screw TE 8x20 for 13648	26
32184	Set Screw 5x8 TP for 13648	8	32193	Set Screw PVC for 13648	18	32202	Tapping Screw for 13648	27
32185	Bearing and Shaft for 13648	9	32194	Tie Rod for 13648	19			

## Meat Tray Assembly

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
32203	Support for Pusher Arm for 13648	1	32215	Spring 9x15 for 13648	13	32227	Washer 4x25 for 13648	25
32204	Washer 8 for 13648	2	32216	Stud Brake for 13648	14	32228	Bearing 608 ZZ for 13648	26
32205	Screw TE 8x20 for 13648	3	32217	Presser Brake for 13648	15	32229	Bearing Spindle for 13648	27
32206	Set Screw 5x20 for 13648	4	32218	Hand Grip Safety Guard for 13648	16	32230	Pusher Arm for 13648	28
32207	Set Screw 5x16 for 13648	5	32219	Meat Grip Handle for 13648	17	32231	PVC Washer 15x25 for 13648	29
32208	Set Screw 6x8 TC for 13648	6	32220	Screw TPSV 4x10 for 13648	18	32232	Presser Spacer for 13648	30
32209	Rod Brake for 13648	7	32221	Screw TPSV 45x12 for 13648	19	32233	Presser Plate for 13648	31
32210	Set Screw 6x19 for 13648	8	32222	Presser Handle Bracket for 13648	20	32234	Set Screw 6x6 TC for 13648	32
32211	Spring 3.5x19 for 13648	9	32223	Rod and Spring for 13648	21	32235	Presser Shaft for 13648	33
32212	Spring 13.5x10 for 13648	10	32224	Screw Chrome for 13648	22	32236	Hex Pin 8x31 for 13648	34
32213	Iron Plate for 13648	11	32225	Washer 8 for 13648	23	32237	Locking Nut for 13648	35
32214	Brake Stud for 13648	12	32226	Screw TPSV 4x10 for 13648	24	32238	Complete Arm Assembly for 13648	

## Blade Guard

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
32239	Nut 5 for 13648	1	32243	Safety Ring Extension for 13648	5	32247	Meat Deflector for 13648	9
32240	Washer 5 for 13648	2	32244	Support Ring for 13648	6	32248	Thumb Screw 5 MA for 13648	10
32241	Set Screw 54x30 / 5x25 for 13648	3	32245	Support Ring for 13648	7	32249	Acorn Cap for 13648	11
32242	Ring for 13648	4	32246	Set Screw 6x12 for 13648	8			

# Parts Breakdown

**Model MS-IT-0330-V** 13648

**Electrical Components**

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
32250	Capacitor for 13648	1	32256	Power Cord for 13648	11	32262	Motor Hinge for 13648	18
32251	Capacitor Bracket for 13648	2	32257	Wing Nut for 13648	12	32263	Set Screw 5x8 TC for 13648	19
32252	Washer 5 for 13648	3	32258	Washer 6A Wide for 13648	13	32264	Screw TC 4x10 for 13648	20
32253	Screw 5x10 TC for 13648	4	32259	Motor Bracket for 13648	14	32265	Terminal Block for 13648	21
32254	Switch - On / Off for 13648	5 - 7	32260	Adjustment Rod for 13648	15	32266	Tapping Screw for 13648	22
32255	Motor for 13648	9 - 11, 16	32261	Motor Support Shaft for 13648	17	32267	Stop Plate for 13648	23

## Sharpening Assembly

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
32268	Sharpener Support Bracket for 13648	1	32278	Sharpener Push Button for 13648	11	32288	Screw TE 8x20 for 13648	21
32269	Screw TPSV 6x12 for 13648	2	32279	Spring for 13648	12	32289	Washer 8 for 13648	22
32270	Shaft for Sharpener for 13648	3	32280	Screw TC for 13648	13	32290	Sharpener Cover for 13648	23
32271	Set Screw 5x40 for 13648	4	32281	Washer 3 for 13648	14	32291	Sharpener Cover Knob for 13648	24
32272	Set Screw 5x30 for 13648	5	32282	Sharpener Pin for 13648	15	32292	Screw TC 6x12 for 13648	25
32273	Nut 6 for 13648	6	32283	Sharpener Pin for 13648	16	32293	Set Screw 6x8 TC for 13648	26
32274	Sharpener Screw for 13648	7	32284	Sharpener Body for 13648	17	33032	Finishing Stone for 13648	27
32275	Ball Bearing for 13648	8	32285	Screw TC 4x20 for 13648	18	18016	Grinding Stone for 13648	28
32276	Washer 6 for 13648	9	32286	Washer 4 for 13648	19	15156	Complete Sharpening Assy for 13648	
32277	Nut 6 for 13648	10	32287	Sharpener Tie Rod for 13648	20			

## Food Tray Assembly

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
32295	Screw TE 8x35 for 13648	1	32305	Screw TE 8x20 for 13648	11	32315	Presser Plate for 13648	21
32296	Washer 8 for 13648	2	32306	Washer 8 for 13648	12	32316	Set Screw 6x8 TC for 13648	22
32297	Carriage Plate Support V for 13648	3	32307	Stud 5 MA for 13648	13	32317	End Block for 13648	23
32298	Carriage Plate Support H for 13648	4	32308	Carriage Plate - Small for 13648	14	32318	Inside Block for 13648	24
32299	Nut for 13648	5	32309	Washer 6x18 for 13648	15	32319	Set Screw 6x8 TC for 13648	25
32300	Washer 6x18 for 13648	6	32310	Nut 6 for 13648	16	32320	Rubber Washer for 13648	26
32301	Carriage Safety Guard for 13648	7	32311	Meat Grip Handle for 13648	17	32321	Spacer for 13648	27
32302	Stud 6x50 for 13648	8	32312	Aluminum Spacer for 13648	18	32322	Bracket for 13648	28
32303	Spacer for 13648	9	32313	Wavy Washer for 13648	19	32323	Stud PVC for 13648	29
32304	Carriage Plate - Large for 13648	10	32314	Stud 12 MA for 13648	20	32324	Presser Rod for 13648	30