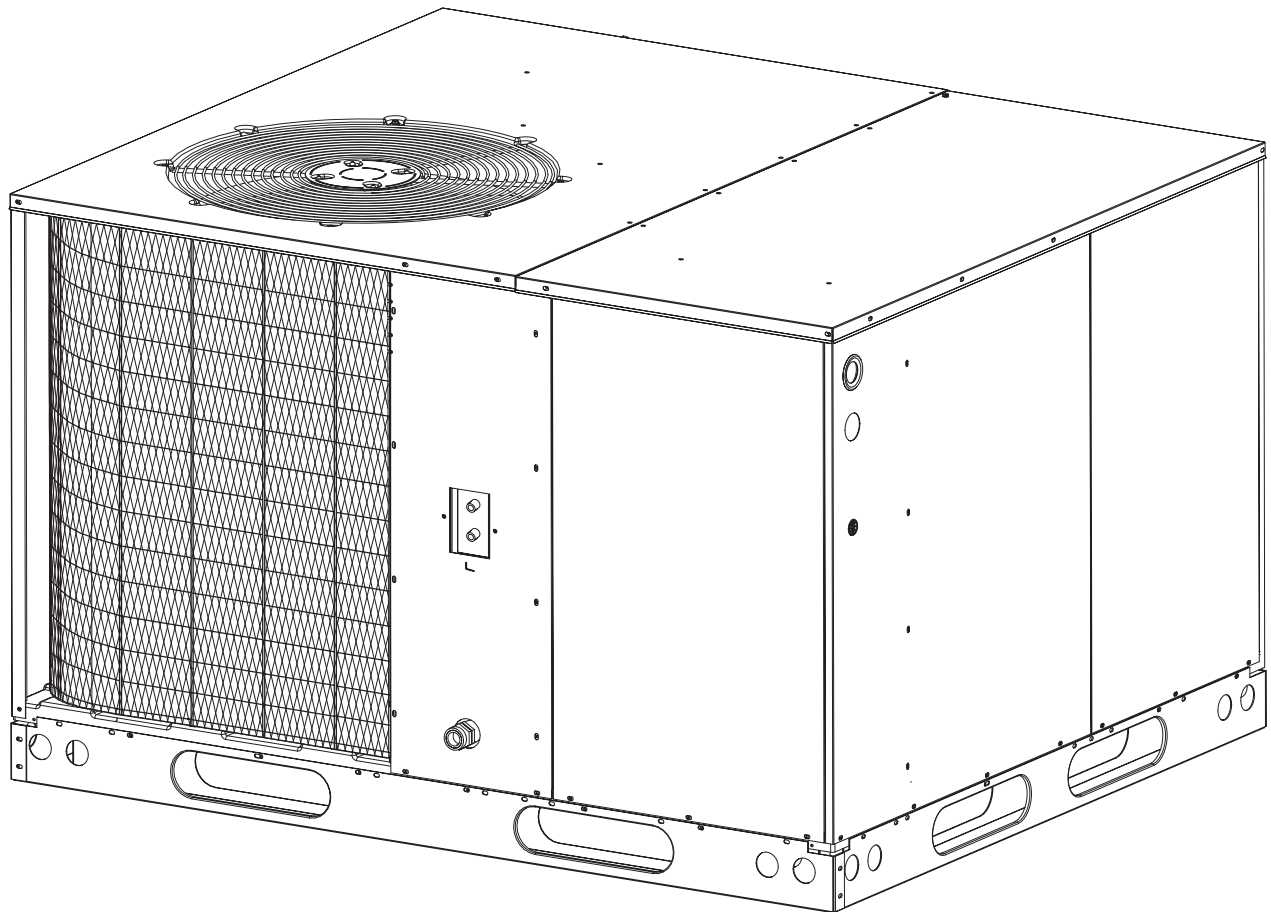


**Single Package Heat Pump  
(\*Q4 Series**



## Models (\*)Q4SA and (\*)Q4SC

REPLACEMENT PARTS LIST			(*)Q4SA 030K	(*)Q4SA 036K	(*)Q4SA 042K	(*)Q4SA 048K	(*)Q4SA 060K	(*)Q4SC 036K	(*)Q4SC 048K	(*)Q4SC 060K	Q4SA 030C	Q4SA 036C	Q4SA 042C	Q4SA 048C	Q4SA 060C	Q4SC 036C	Q4SC 048C	Q4SC 060C
Item	Part #	Description	917392	914919	917394	914920	914921	914922	914923	914924	917393	917088	917395	917089	917090	918781	918782	918783
1	D05480R	Bottom Pan Assembly	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
2	277551	Base Rail, Short	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
3	277552	Base Rail, Long	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
5	1D12131R	Top Pan, Right w/Orifice	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
6	D05660R	Top Pan, Left	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
7	D05624R	Corner Panel	1	1							1	1						
	D05625R				1	1	1	1					1	1	1	1		
	D05626R								1	1							1	1
8	D05554R	Supply Panel	1	1							1	1						
	D05555R				1	1	1	1					1	1	1	1		
	D05556R								1	1							1	1
9	D05564R	Return Panel	1	1							1	1						
	D05565R				1	1	1	1					1	1	1	1		
	D05566R								1	1							1	1
10	2 D05201	Front Panel	1	1							1	1						
	2 D05202				1	1	1	1					1	1	1	1		
	2 D05203								1	1							1	1
	2 D12461		1	1							1	1						
	2 D12462				1	1	1	1					1	1	1	1		
	2 D12463									1	1						1	1
11	D05541R	Blower Panel	1	1							1	1						
	D05542R				1	1	1	1					1	1	1	1		
	D05543R								1	1							1	1
12	D05111	Service Panel	1	1							1	1						
	D05112				1	1	1	1					1	1	1	1		
	D05113								1	1							1	1
13	D09994	Corner Brace	1	1							1	1						
	D09996				1	1	1	1					1	1	1	1		
	D09997								1	1							1	1
14	D05501R	Divider Panel	1	1							1	1						
	D05502R				1	1	1	1					1	1	1	1		
	D05503R								1	1							1	1
15	D05681R	Close Off Panel	1	1							1	1						
	D05682R				1	1	1	1					1	1	1	1		
	D05683R								1	1							1	1
16	D07451	Header Cover (Not Shown)	1	1							1	1						
	D07452				1	1	1	1					1	1	1	1		
	D07453								1	1							1	1
17	386451	Header Cover Access Panel	1	1							1	1						
	386452	(Not Shown)			1	1	1	1					1	1	1	1		
	386453								1	1							1	1
18	914955	Compressor, CR34K6-PFV-920		1														
	912957	Compressor, CR28K6-PFV-970	1															
	914749	Compressor, ZR47KC-PFV-935			1													
	914926	Compressor, ZR61KC-PFV-950				1												
	914655	Compressor, ZR34K3-PFV-930						1										
	3 913795	Compressor, ZR46K3-PFV							1									
	3 917219	Compressor, ZR47K3-PFV							1									
	917336	Compressor, ZR45KC-TF5-935											1					
	917337	Compressor, ZR45KC-PFV-935			1													
	914657	Compressor, ZR57K3-PFV-950								1								
	913944	Compressor, CR35K6-TF5-960									1							
	914759	Compressor, ZR47KC-TF5-930												1				
	914495	Compressor, ZR61KC-TF5-930													1			
	918102	Compressor, CR28K6-TF5-960									1							
	914113	Compressor, ZR34K3-TF5-930														1		
	917103	Compressor, ZR47K3-TF5-930															1	
	914111	Compressor, ZR57K3-TF5-930																1
19	913357	Blower Motor	1	1				1			1	1				1		
	914972				1	1	1	1	1	1			1	1	1	1	1	1
20	667251	Blower Wheel (Not Shown)	1	1				1			1	1				1		
	667271				1	1	1	1	1	1			1	1	1	1	1	1
21	621721	Fan Motor	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	621740										1							1
22	667279	Fan Blade	1	1							1	1						
	667278				1	1	1	1	1	1			1	1		1	1	
	667282														1			1
23	621697	Capacitor, 50/7.5/370		1		1		1										
	4,6 621944	Capacitor, 70/7.5/370						1		1								
	4 621842	Capacitor, 60/7.5/440							1									
	620887	Capacitor, 35/7.5/370	1															
	620888	Capacitor, 40/7.5/370				1												
	621717	Capacitor, 80/7.5/370								1								
	621434	Capacitor, 7.5/370									1	1	1	1	1	1	1	1
24	621661	Contact, Single Pole, 25A	1	1				1					1	1	1	1	1	1
	621662	Contact, Single Pole, 35A			1	1	1	1	1	1								
	621667	Contact, Three Pole, 30A									1	1	1	1	1	1	1	1
25	621709	Transformer, 40 VA	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
26	D07481R	Blower Housing, 10" x 6"	1	1				1			1	1				1		
	D07483R	Blower Housing, 10" x 10"			1	1	1	1	1	1			1	1	1	1	1	1

<sup>1</sup>D12131R replaces D04870R and 263210 approximately July, 2000.

<sup>2</sup>D12461, D12462 and D12463 replaces D05201, D05202 and D05203 approximately December, 2000.

<sup>3</sup>Change from 913795 to 917219 approximately June, 2000.

<sup>4</sup>621944 used with 913795, 621842 used with 917219.

<sup>6</sup>621944 replaces 621628 approximately March, 2001.

## Models (\*)Q4SA and (\*)Q4SC

REPLACEMENT PARTS LIST			(*)Q4SA 030K	(*)Q4SA 036K	(*)Q4SA 042K	(*)Q4SA 048K	(*)Q4SA 060K	(*)Q4SC 036K	(*)Q4SC 048K	(*)Q4SC 060K	Q4SA 030C	Q4SA 036C	Q4SA 042C	Q4SA 048C	Q4SA 060C	Q4SC 036C	Q4SC 048C	Q4SC 060C
Item	Part #	Description	917392	914919	917394	914920	914921	914922	914923	914924	917393	917088	917395	917089	917090	918781	918782	918783
27	917178	Defrost Board	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
28	621435	Blower Capacitor, 10/370	1	1							1	1						
	621499	Blower Capacitor, 15/370			1	1	1	1	1	1			1	1	1	1	1	1
29	669175	Top Grille	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
30	D09372R	Coil Guard, 30" x 76"	1	1							1	1						
	D09373R	Coil Guard, 34" x 76"			1	1	1	1	1	1				1	1	1	1	
	D09374R	Coil Guard, 38" x 76"								1	1						1	1
31	D06261R	Formed Outdoor Coil	1	1							1	1						
	D06262R				1	1							1	1				
	D06263R							1							1			
	D06264R								1							1		
	D06265R								1								1	
	D06266R									1								1
32	D06251R	Indoor Coil	1	1							1	1						
	D06252R				1	1							1	1				
	D06253R							1							1			
	D06254R								1							1		
	D06255R									1							1	
	D06256R										1							1
33	664071	Indoor Restrictor (.071") (Not Shown)	1								1							
	664075	Indoor Restrictor (.075")		1								1						
	664083	Indoor Restrictor (.083")			1								1					
	664087	Indoor Restrictor (.087")				1								1				
	664099	Indoor Restrictor (.099")					1				1				1			1
	664077	Indoor Restrictor (.077")						1								1		
	664090	Indoor Restrictor (.090")							1								1	
34	664057	Outdoor Restrictor (.057") (Not Shown)	1								1							
	664063	Outdoor Restrictor (.063")		1								1						
	664069	Outdoor Restrictor (.069")			1								1					
	664075	Outdoor Restrictor (.075")				1								1				
	664083	Outdoor Restrictor (.083")					1								1			
	664061	Outdoor Restrictor (.061")						1								1		
	664067	Outdoor Restrictor (.067")							1								1	
	667081	Outdoor Restrictor (.081")								1							1	
35	279722R	Drain Channel	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
36	663717	Drain Tube	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
37	669190	Drain Pan	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
38	D05530R	Duct Cap Assembly	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
39	800284	Compressor Bolts	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
40	668396	Compressor Grommet	4	4							4	4						
	668530				4	4	4	4	4	4			4	4	4	4	4	4
41	663581	Indoor Distributor Assembly (4 circuit)	1	1					1			1	1			1		
		(Not Shown)																
	663584	Indoor Distributor Assembly (6 circuit)			1	1	1	1	1	1			1	1	1		1	
	663585	Indoor Distributor Assembly (8 circuit)								1								1
42	663579	Outdoor Distributor Assembly (3 circuit)	1	1					1			1	1					
		(Not Shown)																
	663581	Outdoor Distributor Assembly (4 circuit)			1	1							1	1				
	663582	Outdoor Distributor Assembly (5 circuit)					1								1		1	
	663584	Outdoor Distributor Assembly (6 circuit)							1									1
43	263392	Coil Support	1	1							1	1						
	263394				1	1	1	1	1	1			1	1	1	1	1	1
	263395								1	1							1	1
44	D05440	Drain Pan Stand	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
45	258952	Wire Conduit (Not Shown)	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
46	632235	Dual Grounding Lug	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
47	D05431	Control Panel	1	1							1	1						
	D05432				1	1	1	1	1	1			1	1	1	1		
	D05433																	1
48	689514	Wire Grommet	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
49	689513	Coil Gasket (Not Shown)	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
50	689515	Control Panel Insulation (Not Shown)	1	1							1	1						
	689516				1	1	1	1	1	1			1	1	1	1		
	689517																1	1
54	D05120	Low Voltage Divider	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
55	D05461	Blower Transition Panel	1	1							1	1						
	D05462				1	1	1	1	1	1			1	1	1	1	1	1
56	D05420	Electric Heat Panel	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
57	D05450	Blower Transition Side Panel	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
58	263860	Electric Heat Bracket	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
59	632214	Terminal Block	1	1	1	1	1	1	1	1								
	632221										1	1	1	1	1	1	1	1
60	226420	Close Off Plate	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
61	621867	Blower Relay	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
62	668793	Accumulator	1	1							1	1						
	668794				1	1	1	1	1	1			1	1	1			
	668853															1		
	668854								1	1							1	1
63	1 668767	Reversing Valve	1	1					1			1	1			1		
	2 668769				1	1	1	1	1	1			1	1	1	1	1	1
	1 669455		1	1					1			1	1			1		
	2 669456				1	1	1	1	1	1			1	1	1	1	1	1
64	3 669343	Reversing Valve Coil	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	3 669459		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
65	626488	Defrost Sensor (Not Shown)	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

<sup>1</sup>669455 replaces 668767 approximately October 2001.

<sup>2</sup>669456 replaces 668769 approximately October 2001.

<sup>3</sup>669459 replaces 669343 approximately October 2001.

# Models (\*)Q4SA and (\*)Q4SC

