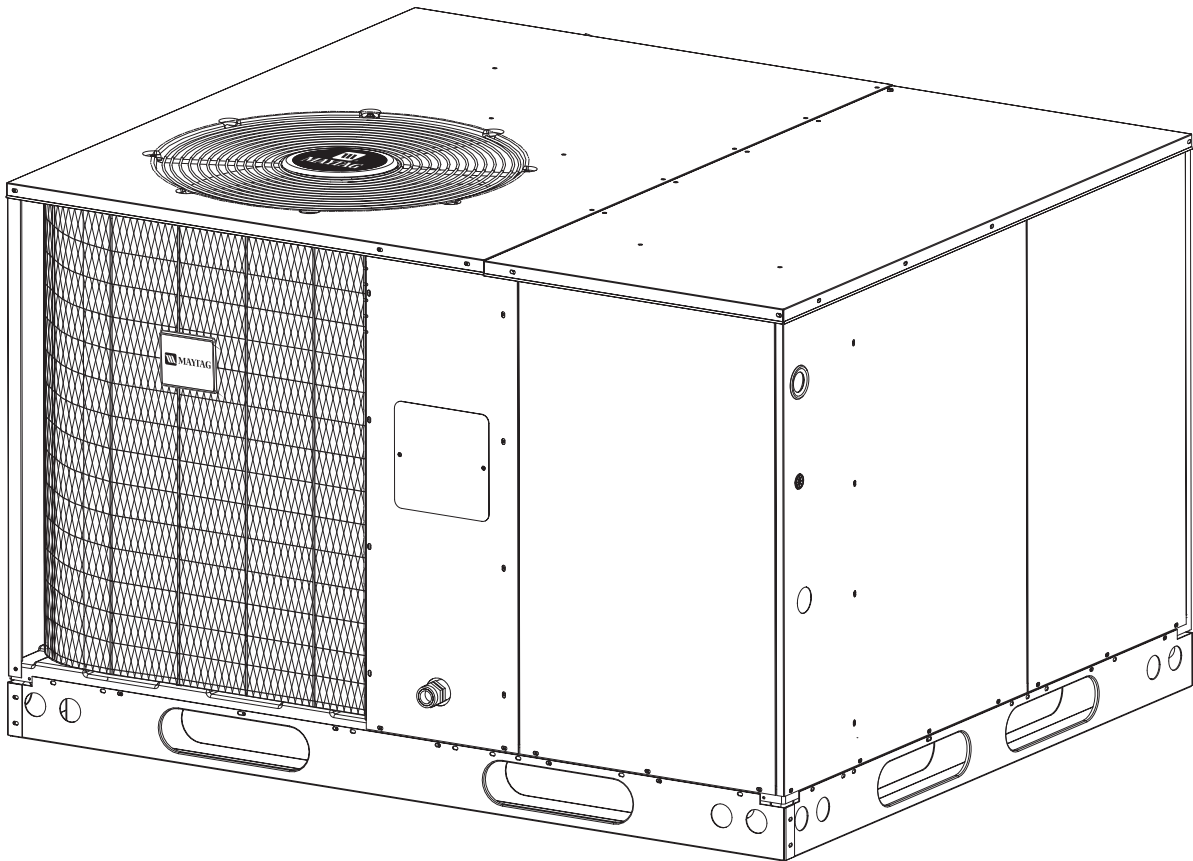


Single Package Heat Pump

PPH1SD Series

13 SEER Models



Models PPH1SD

| REPLACEMENT PARTS LIST | | | PPH1SD 024K | PPH1SD 030K | PPH1SD 036K | PPH1SD 042K | PPH1SD 048K | PPH1SD 060K |
|------------------------|-----------|-------------------------------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Item | Part # | Description | 918517P | 918518P | 918519P | 918520P | 918521P | 918522P |
| 1 | D05480R | Bottom Pan | 1 | 1 | 1 | 1 | 1 | 1 |
| 2 | 277551 | Short Base Rail | 2 | 2 | 2 | 2 | 2 | 2 |
| 3 | 277552 | Long Base Rail | 2 | 2 | 2 | 2 | 2 | 2 |
| 4 | D12131BR | Right Top Pan | 1 | 1 | 1 | 1 | 1 | 1 |
| 5 | D05660BR | Left Top Pan | 1 | 1 | 1 | 1 | 1 | 1 |
| 6 | D05625BR | Corner Panel | 1 | 1 | 1 | | | |
| | D05626BR | Corner Panel | | | | 1 | 1 | 1 |
| 7 | D05555BR | Supply Panel | 1 | 1 | 1 | | | |
| | D05556BR | Supply Panel | | | | 1 | 1 | 1 |
| 8 | D05565BR | Return Panel | 1 | 1 | 1 | | | |
| | D05566BR | Return Panel | | | | 1 | 1 | 1 |
| 9 | 280642B | Front Panel | 1 | 1 | 1 | | | |
| | 280643B | Front Panel | | | | 1 | 1 | 1 |
| 10 | D05542BR | Blower Panel | 1 | 1 | 1 | | | |
| | D05543BR | Blower Panel | | | | 1 | 1 | 1 |
| 11 | D05542BR | Service Panel | 1 | 1 | 1 | | | |
| | D05543BR | Service Panel | | | | 1 | 1 | 1 |
| 12 | D09996B | Corner Brace | 1 | 1 | 1 | | | |
| | D09997B | Corner Brace | | | | 1 | 1 | 1 |
| 13 | D05502R | Divider Panel | 1 | 1 | 1 | | | |
| | D05503R | Divider Panel | | | | 1 | 1 | 1 |
| 14 | D05682R | Close-Off Panel | 1 | 1 | 1 | | | |
| | D05683R | Close-Off Panel | | | | 1 | 1 | 1 |
| 15 | D07452 | Header Cover (Not Shown) | 1 | 1 | 1 | | | |
| | D07453 | Header Cover (Not Shown) | | | | 1 | 1 | 1 |
| 16 | 386452 | Header Cover Panel (Not Shown) | 1 | 1 | 1 | | | |
| | 386453 | Header Cover Panel (Not Shown) | | | | 1 | 1 | 1 |
| 17 | 917950 | Compressor | 1 | | | | | |
| | 914654 | Compressor | | 1 | | | | |
| | 918423 | Compressor | | | 1 | | | |
| | 914656 | Compressor | | | | 1 | | |
| | 918788 | Compressor | | | | | 1 | |
| | 918103 | Compressor | | | | | | 1 |
| 18 | M0018203R | Blower Motor | 1 | 1 | 1 | | | |
| | M0018204R | Blower Motor | | | | 1 | 1 | 1 |
| 19 | 667271 | Blower Wheel (Not Shown) | 1 | 1 | 1 | 1 | 1 | 1 |
| 20 | 621721 | Condenser Motor | 1 | 1 | 1 | | | |
| | 621740 | Condenser Motor | | | | 1 | 1 | 1 |
| 21 | 667278 | Fan Blade | 1 | 1 | 1 | | | |
| | 667282 | Fan Blade | | | | 1 | 1 | 1 |
| 22 | 620887 | Dual Capacitor | 1 | | | | | |
| | 620888 | Dual Capacitor | | 1 | | | | |
| | 621697 | Dual Capacitor | | | 1 | | | |
| | 621699 | Dual Capacitor | | | | 1 | | |
| | 621842 | Dual Capacitor | | | | | 1 | |
| | 621717 | Dual Capacitor | | | | | | 1 |
| 23 | 621661 | Contactors | 1 | 1 | 1 | | | |
| | 621662 | Contactors | | | | 1 | 1 | 1 |
| 24 | 621709 | Transformer | 1 | 1 | 1 | 1 | 1 | 1 |
| 25 | D07483R | Blower Housing | 1 | 1 | 1 | 1 | 1 | 1 |
| 26 | 634654 | VS Blower Wire Harness (Not Shown) | 1 | 1 | 1 | 1 | 1 | 1 |
| 27 | 624627 | VS Blower Control Board (Not Shown) | 1 | 1 | 1 | 1 | 1 | 1 |
| 28 | 917178 | Repl Defrost Board | 1 | 1 | 1 | 1 | 1 | 1 |

Models PPH1SD

| REPLACEMENT PARTS LIST | | | PPH1SD 024K | PPH1SD 030K | PPH1SD 036K | PPH1SD 042K | PPH1SD 048K | PPH1SD 060K |
|------------------------|----------|-------------------------------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Item | Part # | Description | 918517P | 918518P | 918519P | 918520P | 918521P | 918522P |
| 29 | 669404 | Fan Grille | 1 | 1 | 1 | 1 | 1 | 1 |
| 30 | D09373BR | Coil Guard | 1 | 1 | 1 | | | |
| | D09374BR | Coil Guard | | | | 1 | 1 | 1 |
| 31 | D06262R | Formed Condenser Coil | 1 | 1 | 1 | | | |
| | D06265R | Formed Condenser Coil | | | | 1 | 1 | |
| | D06266R | Formed Condenser Coil | | | | | | 1 |
| 32 | 283091R | Evap Coil | 1 | 1 | 1 | | | |
| | D06255R | Evap Coil | | | | 1 | 1 | |
| | D06256R | Evap Coil | | | | | | 1 |
| 33 | 669446 | Thermal Expansion Valve (Not Shown) | 1 | 1 | 1 | | | |
| | 669447 | Thermal Expansion Valve (Not Shown) | | | | 1 | | |
| | 669448 | Thermal Expansion Valve (Not Shown) | | | | | 1 | 1 |
| 34 | 664053 | Outdoor Restrictor (Not Shown) | 1 | | | | | |
| | 664055 | Outdoor Restrictor (Not Shown) | | 1 | | | | |
| | 664059 | Outdoor Restrictor (Not Shown) | | | 1 | | | |
| | 664063 | Outdoor Restrictor (Not Shown) | | | | 1 | | |
| | 664067 | Outdoor Restrictor (Not Shown) | | | | | 1 | |
| | 664083 | Outdoor Restrictor (Not Shown) | | | | | | 1 |
| 35 | 279722R | Drain Channel | 1 | 1 | 1 | 1 | 1 | 1 |
| 36 | 663717 | Drain Tube | 1 | 1 | 1 | 1 | 1 | 1 |
| 37 | 669190 | Drain Pan | 1 | 1 | 1 | 1 | 1 | 1 |
| 38 | D05530R | Duct Cap Assy | 2 | 2 | 2 | 2 | 2 | 2 |
| 39 | 600284 | Compressor Bolt | 4 | 4 | 4 | 4 | 4 | 4 |
| 40 | 668530 | Compressor Grommet | 4 | 4 | 4 | 4 | 4 | 4 |
| 41 | 663579 | Indoor Distributor (Not Shown) | 1 | 1 | 1 | | | |
| | 663584 | Indoor Distributor (Not Shown) | | | | 1 | 1 | |
| | 663587 | Indoor Distributor (Not Shown) | | | | | | 1 |
| 42 | 663581 | Outdoor Distributor (Not Shown) | 1 | 1 | 1 | | | |
| | 663582 | Outdoor Distributor (Not Shown) | | | | 1 | 1 | |
| | 663584 | Outdoor Distributor (Not Shown) | | | | | | 1 |
| 43 | 263394 | Coil Support | 1 | 1 | 1 | | | |
| | 263395 | Coil Support | | | | 1 | 1 | 1 |
| 44 | D05440 | Drain Pan Stand | 1 | 1 | 1 | 1 | 1 | 1 |
| 45 | 258952 | Wire Conduit (Not Shown) | 1 | 1 | 1 | 1 | 1 | 1 |
| 46 | 632235 | Dual Ground Lug | 1 | 1 | 1 | 1 | 1 | 1 |
| 47 | D05432 | Control Panel | 1 | 1 | 1 | | | |
| | D05433 | Control Panel | | | | 1 | 1 | 1 |
| 48 | 689514 | Wire Grommet | 1 | 1 | 1 | 1 | 1 | 1 |
| 49 | D05120 | Low Voltage Divider | 1 | 1 | 1 | 1 | 1 | 1 |
| 50 | D05462 | Blower Transition Panel | 1 | 1 | 1 | 1 | 1 | 1 |
| 51 | D05420 | Electric Heat Panel | 1 | 1 | 1 | 1 | 1 | 1 |
| 52 | D05450 | Blower Transition Side Panel | 1 | 1 | 1 | 1 | 1 | 1 |
| 53 | 263860 | Electric Heat Bracket | 1 | 1 | 1 | 1 | 1 | 1 |
| 54 | 226420 | Close-Off Plate | 2 | 2 | 2 | 2 | 2 | 2 |
| 55 | 668853 | Accumulator | 1 | 1 | 1 | | | |
| | 668854 | Accumulator | | | | 1 | 1 | 1 |
| 56 | 668767 | Reversing Valve | 1 | 1 | 1 | | | |
| | 668769 | Reversing Valve | | | | 1 | 1 | 1 |
| 57 | 669343 | Reversing Valve Coil | 1 | 1 | 1 | 1 | 1 | 1 |
| 58 | 626488 | Defrost Sensor (Not Shown) | 1 | 1 | 1 | 1 | 1 | 1 |
| 59 | 632399 | Low Pressure Switch (Not Shown) | 1 | 1 | 1 | 1 | 1 | 1 |
| 60 | 280651B | Service Access Cover | 1 | 1 | 1 | 1 | 1 | 1 |

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