



Universal HVAC Parts & Accessories

REPLACEMENT PARTS LIST

ULTRA SIDE DISCHARGE
SIDE DISCHARGE OUTDOOR UNIT

GXH48-60MSK4DH

ITEM #	COMPONENT	ITEM #	COMPONENT	ITEM #	COMPONENT
1	TOP COVER	34	ELECTRONIC EXPANSION VALVE	43	4-WAY VALVE
2	REAR GRILL	35	4-WAY VALVE ASSY	44	HANDLE
3	LEFT SIDE PLATE	36	VALVE COVER	45	4 WAY VALVE COIL
4	ELECTRIC BOX ASSY	37	PRESSURE SENSOR	46	DRAINAGE HOLE CAP
5	DRIVE BOARD	38	STRAINER	47	DRAINAGE CONNECTER
6	RADIATOR	39	CUT OFF VALVE	48	TEMPERATURE SENSOR
7	MAIN BOARD	40	PRESSURE PROTECT SWITCH	49	TEMPERATURE SENSOR
8	FILTER BOARD	41	ELECTRICAL HEATER	50	REAR SIDE PLATE SUB-ASSY
9	TERMINAL BOARD	42	ELECTRICAL HEATER	51	CONDENSER ASSY
10	TERMINAL BOARD				
11	INDUCTANCE BOX ASSY				
12	HANDLE				
13	AXIAL FLOW FAN				
14	CABINET				
15	FAN MOTOR (UPPER)				
16	GAS-LIQUID SEPARATOR				
17	FRONT GRILL				
18	FRONT SIDE PLATE				
19	PRESSURE PROTECT SWITCH				
20	FAN MOTOR (LOWER)				
21	ELECTROMAGNETIC VALVE				
22	ELECTRIC EXPAND VALVE FITTING				
23	ELECTRIC EXPANSION VALVE				
24	COMPRESSOR AND FITTINGS				
25	ACCUMULATOR				
26	FOOT				
27	CHASSIS SUB ASSY				
28	CUT OFF VALVE SUB-ASSY				
29	FILTER				
30	MAGNET COIL				
31	ELECTRIC EXPAND VALVE FITTING				
32	ONE WAY VALVE				
33	CUT OFF VALVE				

The diagram shows an exploded view of the outdoor unit. Callouts 1-14 point to the top cover, rear grill, left side plate, electric box assembly, drive board, radiator, main board, filter board, terminal boards, inductance box assembly, and handle. Callouts 15-26 point to the axial flow fan, cabinet, fan motors, gas-liquid separator, front grill, front side plate, pressure protect switch, fan motor, electromagnetic valve, electric expansion valve fitting, electric expansion valve, compressor and fittings, accumulator, and foot. Callouts 27-33 point to the chassis sub-assembly, cut off valve sub-assembly, filter, magnet coil, electric expansion valve fitting, one way valve, and cut off valve. Callouts 34-42 point to the electronic expansion valve, 4-way valve assembly, valve cover, pressure sensor, strainer, cut off valve, pressure protect switch, and electrical heaters. Callouts 43-51 point to the 4-way valve, handle, 4-way valve coil, drainage hole cap, drainage connector, temperature sensors, rear side plate sub-assembly, and condenser assembly.

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	PART DESCRIPTION	PART CODE	NORTEK PART NUMBER
1	Top Cover	01265356P03	1032590
2	Rear Grill	0157520501	1045225
3	Left Side Plate	01315366P02	1032592
4	Electric Box Assy	100002072979	1045224
5	Drive Board	300078060066	1032594
6	Radiator	430034000032	1032595
7	Main Board	300027060636	1032596
8	Filter Board	300020060032	1032597
9	Terminal Board	422000000015	1032598
10	Terminal Board	4201025504	1045240
11	Inductance Box Assy	000221060023	1032600
12	Handle	2623305301	1032601
13	Axial Flow Fan (Fan Blade)	10335008	1014077
14	Cabinet	01515204P02	1032602
15	Fan Motor (Upper)	1570280000410	1032604
16	Gas-Liquid Separator Sub-Assy	0722501801	1032634
17	Front Grill	01600400000601	1032605
18	Front Side Plate	01315364P02	1032606
19	Pressure Protect Switch	46020007	1008253
20	Fan Motor (Lower)	1570280000403	1032607
21	Electromagnetic Valve	43003091	1032508
22	Electric Expand Valve Fitting	4300034513	1045223
23	Electric Expansion Valve Sub-Assy	030026060648	1032610
24	Compressor and Fittings	009001000266	1045222
25	Accumulator	07424100031	1032612
26	Foot	01215004	1032613
27	Chassis Sub Assy	017080060140P	1032614
28	Cut Off Valve Sub-Assy	030057060453	1045221
29	Filter	07216221	1032616
30	Magnet Coil (Electromagnetic Valve)	4304000488	1032617
31	Electric Expand Valve Fitting	4300034514	1045220

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	PART DESCRIPTION	PART CODE	NORTEK PART NUMBER
32	One Way Valve	07133618	1032619
33	Cut off Valve	07130212	1032620
34	Electronic Expansion Valve	072009060004	1032621
35	4-Way Valve Assy	030152061073	1045219
36	Valve Cover	22245004	1045218
37	Pressure Sensor	43004400001503	1032623
38	Strainer	07210037	1045217
39	Cut Off Valve	07130209	1032625
40	Pressure Protect Switch	4602000603	1032626
41	Electrical Heater	7651000421	1045216
42	Electrical Heater	7651521246	1045215
43	4-Way Valve	43000338	1032635
44	Handle	2623525309	1032629
45	4 Way Valve Coil	4300040094	1032630
46	Drainage Hole Cap	06813401	1032515
47	Drainage Connector	06123401	1008701
48	Temperature Sensor (Discharge, Coil & Ambient)	3900028027G	1045214
49	Temperature Sensor	3900007201	1032631
50	Rear Side Plate Sub-Assy	017051060121P	1032632
51	Condenser Assy	000100060341	1032633
52	Jumper (Not Shown)	004202021903	1003159

