

April 2012

No. OCH410

REVISED EDITION-D

TECHNICAL & SERVICE MANUAL

CITY MULTI Series Ceiling Cassettes R410A / R22

Indoor unit

[Model names]

PLFY-P08NCMU-E

PLFY-P12NCMU-E

PLFY-P15NCMU-E

[Service Ref.]

PLFY-P08NCMU-E.TH

PLFY-P08NCMU-E1.TH

PLFY-P08NCMU-ER2.TH

PLFY-P08NCMU-ER3.TH

PLFY-P08NCMU-ER4.TH

PLFY-P12NCMU-E.TH

PLFY-P12NCMU-E1.TH

PLFY-P12NCMU-ER2.TH

PLFY-P12NCMU-ER3.TH

PLFY-P12NCMU-ER4.TH

PLFY-P15NCMU-E.TH

PLFY-P15NCMU-E1.TH

PLFY-P15NCMU-ER2.TH

PLFY-P15NCMU-ER3.TH

PLFY-P15NCMU-ER4.TH

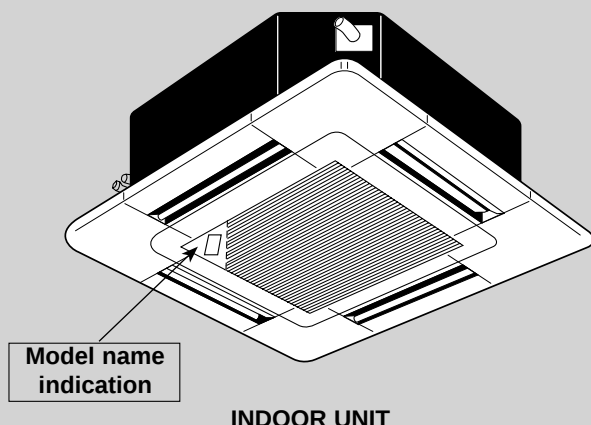
Revision:

- PLFY-P08/12/15NCMU-ER4.TH have been added in REVISED EDITION-D.
- Some descriptions have been modified.

- Please void OCH410 REVISED EDITION-C.

NOTE:

- This manual describes only service data of the indoor units.



CONTENTS

1. TECHNICAL CHANGES.....	2
2. FEATURES.....	3
3. PART NAMES AND FUNCTIONS.....	4
4. SPECIFICATIONS.....	6
5. 4-WAY AIR FLOW SYSTEM.....	9
6. OUTLINES AND DIMENSIONS.....	11
7. WIRING DIAGRAM.....	12
8. REFRIGERANT SYSTEM DIAGRAM.....	15
9. MICROPROCESSOR CONTROL.....	16
10. TROUBLESHOOTING.....	23
11. DISASSEMBLY PROCEDURE.....	30

PARTS CATALOG (OCB410)

Use the specified refrigerant only

Never use any refrigerant other than that specified.

Doing so may cause a burst, an explosion, or fire when the unit is being used, serviced, or disposed of.

Correct refrigerant is specified in the manuals and on the spec labels provided with our products.

We will not be held responsible for mechanical failure, system malfunction, unit breakdown or accidents caused by failure to follow the instructions.

1 TECHNICAL CHANGES

PLFY-P08NCMU-ER3.TH → PLY-P08NCMU-ER4.TH

PLFY-P12NCMU-ER3.TH → PLY-P12NCMU-ER4.TH

PLFY-P15NCMU-ER3.TH → PLY-P15NCMU-ER4.TH

- INDOOR CONTROLLER BOARD (I.B) has been changed. (S/W version up)

PLFY-P08NCMU-ER2.TH → PLY-P08NCMU-ER3.TH

PLFY-P12NCMU-ER2.TH → PLY-P12NCMU-ER3.TH

PLFY-P15NCMU-ER2.TH → PLY-P15NCMU-ER3.TH

- TURBO FAN and WASHER have been changed.

PLFY-P08NCMU-E₁.TH → PLY-P08NCMU-ER2.TH

PLFY-P12NCMU-E₁.TH → PLY-P12NCMU-ER2.TH

PLFY-P15NCMU-E₁.TH → PLY-P15NCMU-ER2.TH

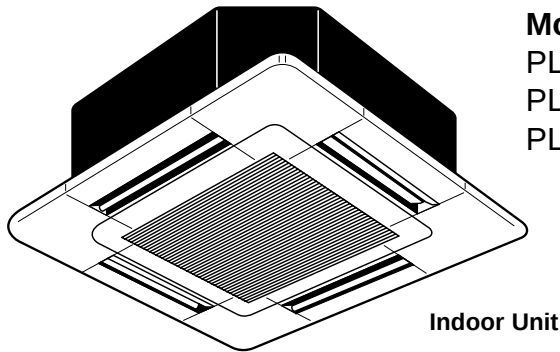
- The following functions of CONTROLLER BOARD (C.B) have been changed.
 - * Initial setting of auto restart function Not effective → effective (SW1-9 OFF → ON)
 - * External heating control change

PLFY-P08NCMU-E.TH → PLY-P08NCMU-E₁.TH

PLFY-P12NCMU-E.TH → PLY-P12NCMU-E₁.TH

PLFY-P15NCMU-E.TH → PLY-P15NCMU-E₁.TH

- PANEL has been changed.
SLP-15AAU (White : 0.70Y 8.59/0.97) → SLP-15AAUW (Pure white : 6.4Y 8.9/0.4)

**Models**

PLFY-P08NCMU-E

PLFY-P12NCMU-E

PLFY-P15NCMU-E

Cooling capacity / Heating capacity

8,000 / 9,000 Btu/h

12,000 / 13,500 Btu/h

15,000 / 17,000 Btu/h

1. PERFECT PANEL SIZE

The brand new 22-7/16 inch PLFY-P08/12/15NCMU-E models are slim, attractive, yet powerful units. PLFY-P08/12/15NCMU-E's size and shape, which perfectly match 2-by-2 ceilings, and its lighter weight of 34 lbs (PLFY-P08NCMU-E) make installation even easier and more convenient.

2. 29 dB WHISPER-QUIET OPERATION (PLFY-P08NCMU-E)

Ideal for cafés, bars, restaurants, and shops. Give all your customers the comfortable environment they deserve.

3. 2,500 HOUR LONG LIFE FILTER

Greatly reduces the frequency the filter needs to be replaced, making maintenance all the easier.

4. FRESH AIR INTAKE

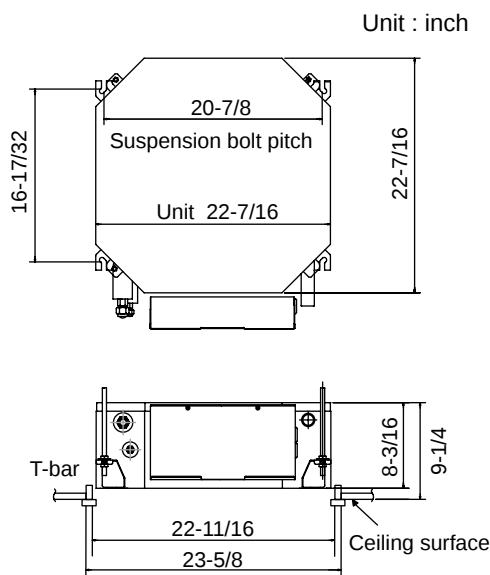
Provides indoor air of the highest quality.

5. SMUDGE-FREE AIRFLOW

Reduces annoying drafts and smudging.

6. SLIM UNIT BODY FOR EASY INSTALLATION

The 22-7/16 inch slim body and octagonal shape, which make the distance between bolts only 16-17/32 inch, help installation easy and maintenance trouble-free.



● Indoor (Main) Unit

Horizontal Air Outlet

Sets horizontal airflow automatically during cooling or dehumidifying.

Filter

Removes dust and pollutants from return air.

Grille

Auto Air Swing Vane

Disperses airflow up and down and adjusts the angle of airflow direction.

Air Intake

Returns air from room.

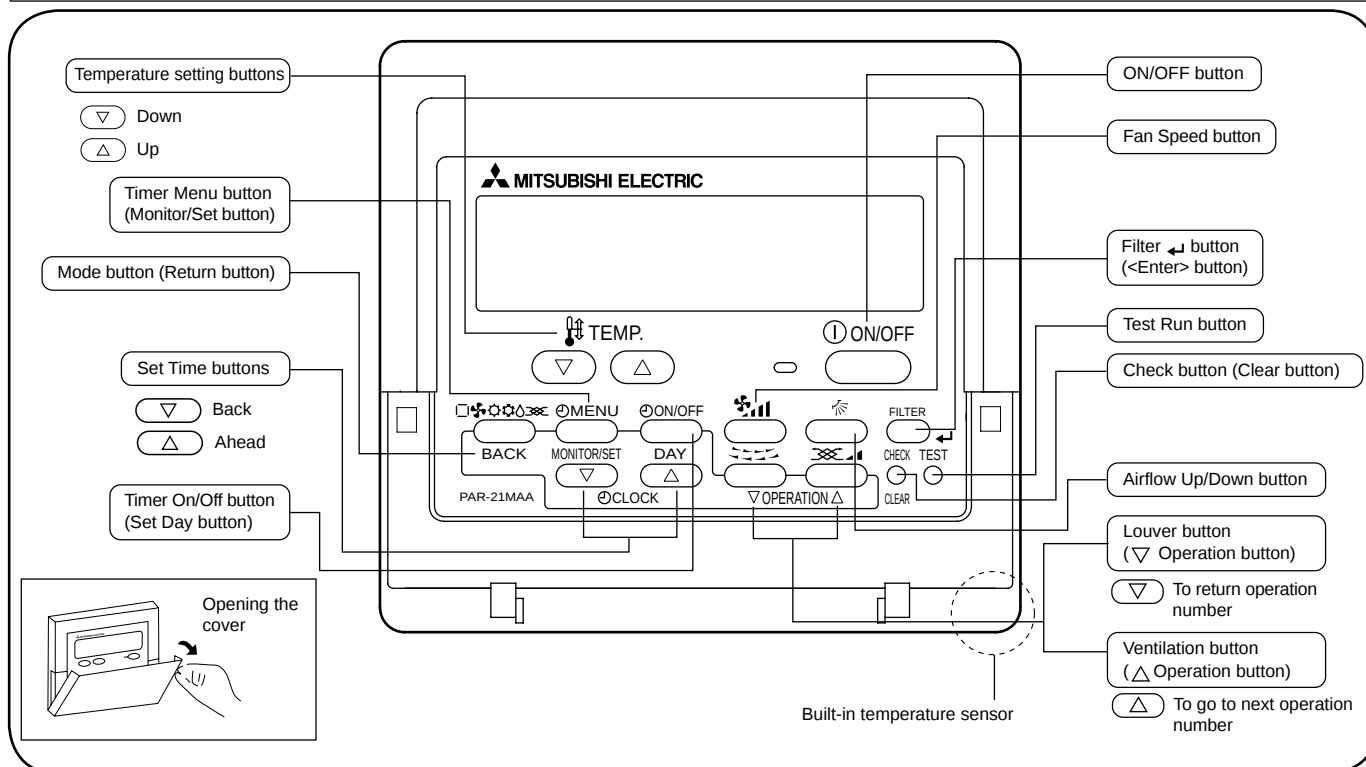
● Wired remote controller

Once the controllers are set, the same operation mode can be repeated by simply pressing the ON/OFF button.

Note:

The phrase "Wired remote controller" in this manual refers only to the PAR-21MAA.

If you need any information for the other remote controller, please refer to either the installation manual or initial setting manual which are included in remote controller's box.



● Wired remote controller

Display Section

For purposes of this explanation, all parts of the display are shown as lit. During actual operation, only the relevant items will be lit.

Identifies the current operation

Shows the operating mode, etc.
*Multilanguage display is available.

"Centrally Controlled" indicator

Indicates that operation from the remote controller has been prohibited by a master controller.

"Timer is Off" indicator

Indicates that the timer is off.

Temperature Setting

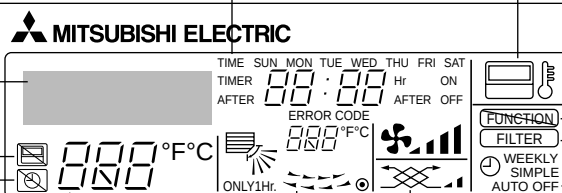
Shows the target temperature.

Day-of-Week

Shows the current day of the week.

Time/Timer Display

Shows the current time, unless the simple or Auto Off timer is set.
If the simple or Auto Off timer is set, the time to be switched off is shown.



Up/Down Air Direction indicator

Shows the direction of the outcoming airflow.

"One Hour Only" indicator

Displays if the airflow is set to low or downward during COOL or DRY mode. (Operation varies according to model.)
The indicator goes off in one hour, when the airflow direction also changes.

Room Temperature display

Shows the room temperature. The room temperature display range is 46~102°F. The display blinks if the temperature is less than 46°F or 102°F or more.

Louver display

Indicates the action of the swing louver. Does not appear if the louver is not running.

● (Power On indicator)

Indicates that the power is on.

"Sensor" indication

Displays when the remote controller sensor is used.

"Locked" indicator

Indicates that remote controller buttons have been locked.

"Clean The Filter" indicator

To be displayed on when it is time to clean the filter.

Timer indicators

The indicator comes on if the corresponding timer is set.

Fan Speed indicator

Shows the selected fan speed.

Ventilation indicator

Appears when the unit is running in Ventilation mode.

4-1. SPECIFICATIONS

Item				PLFY-P08NCMU-E.TH PLFY-P08NCMU-E1.TH PLFY-P08NCMU-ER2.TH PLFY-P08NCMU-ER3.TH PLFY-P08NCMU-ER4.TH	PLFY-P12NCMU-E.TH PLFY-P12NCMU-E1.TH PLFY-P12NCMU-ER2.TH PLFY-P12NCMU-ER3.TH PLFY-P12NCMU-ER4.TH	PLFY-P15NCMU-E.TH PLFY-P15NCMU-E1.TH PLFY-P15NCMU-ER2.TH PLFY-P15NCMU-ER3.TH PLFY-P15NCMU-ER4.TH
Power		V·Hz	Single phase 208/230V 60Hz			
Cooling capacity		Btu/h	8,000	12,000	15,000	
Heating capacity		Btu/h	9,000	13,500	17,000	
Electric characteristic	Input	Cooling	kW	0.05	0.06	0.06
		Heating	kW	0.05	0.06	0.06
	Current	Cooling	A	0.23	0.28	0.28
		Heating	A	0.23	0.28	0.28
	Exterior (munsell symbol)		—	Unit : Galvanized sheets with gray heat insulation Grilles : ABS resin Munsell<0.7Y 8.59/0.97>(PLFY-P-NCMU-E.TH) / <6.4Y 8.9/0.4>(PLFY-P-NCMU-E1/ER2/ER3/ER4.TH)		
Dimensions	Height	in	8-3/16<25/32>			
	Width	in	22-7/16<25-19/32>			
	Depth	in	22-7/16<25-19/32>			
Heat exchanger		—	Cross fin			
L a n	Fan × No.		—	Turbo fan × 1		
	Air flow	DRY	CFM	280-320-350	320-350-390	
	※3	WET	CFM	250-290-320	290-320-350	
	External static pressure		Pa	0		
	Fan motor output		kW	0.015	0.020	
Insulator		—	Polyethylene sheet			
Air filter		—	PP honey comb fabric			
Pipe dimensions	Gas side	in	1/2"			
	Liquid side	in	1/4"			
Field drain pipe size		in	O.D1-1/4"			
Noise level ※3		dB	29-32-38	30-34-39	31-35-40	
Product weight		lb	34<7>	37<7>		

Note 1. Rating conditions

Cooling :Indoor : D.B. 80°F W.B. 67°F
 outdoor :D.B. 95°F W.B. 75°F
 Heating : Indoor : D.B. 70°F
 outdoor :D.B. 47°F W.B. 43°F

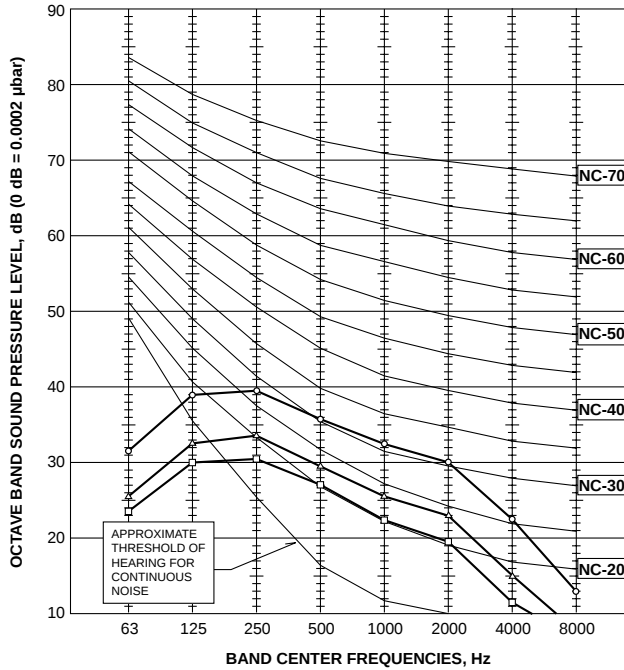
Note 2. The number indicated in < > is for the grille.

※ 3. Air flow and the noise level are indicated as Low - Medium - High.

4-2. NOISE CRITERION CURVES

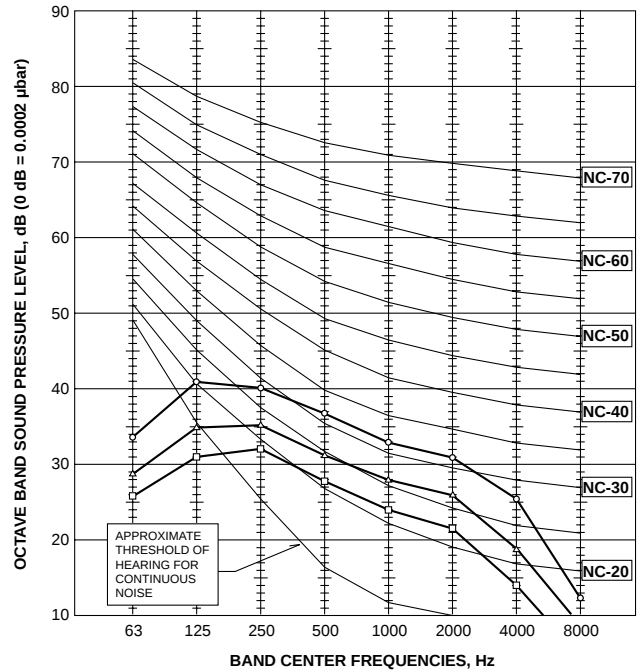
PLFY-P08NCMU-E.TH
 PLYF-P08NCMU-E₁.TH
 PLYF-P08NCMU-ER2.TH
 PLYF-P08NCMU-ER3.TH
 PLYF-P08NCMU-ER4.TH

NOTCH	SPL(dB)	LINE
High	38	○—○
Medium	32	△—△
Low	29	□—□



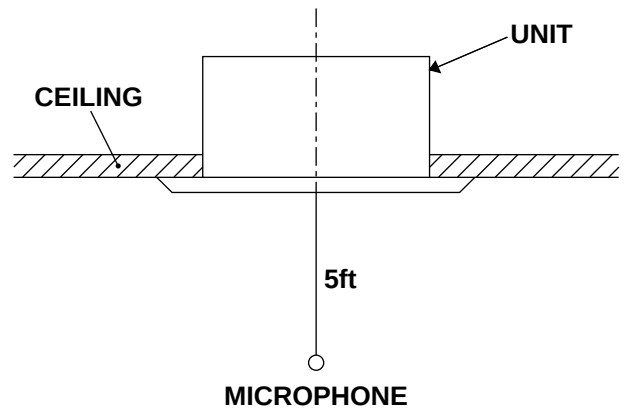
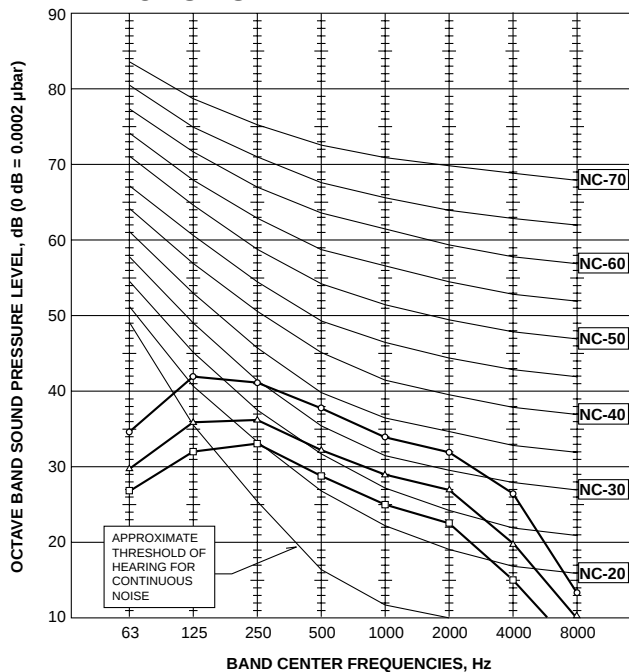
PLFY-P12NCMU-E.TH
 PLYF-P12NCMU-E₁.TH
 PLYF-P12NCMU-ER2.TH
 PLYF-P12NCMU-ER3.TH
 PLYF-P12NCMU-ER4.TH

NOTCH	SPL(dB)	LINE
High	39	○—○
Medium	34	△—△
Low	30	□—□



PLFY-P15NCMU-E.TH
 PLYF-P15NCMU-E₁.TH
 PLYF-P15NCMU-ER2.TH
 PLYF-P15NCMU-ER3.TH
 PLYF-P15NCMU-ER4.TH

NOTCH	SPL(dB)	LINE
High	40	○—○
Medium	35	△—△
Low	31	□—□



NOTE: The sound level is measured in an anechoic room where echoes are few, when compressor stops. The sound may be bigger than the indicated level in actual use due to surrounding echoes. The sound level can be higher by about 2 dB than the indicated level during cooling and heating operation.

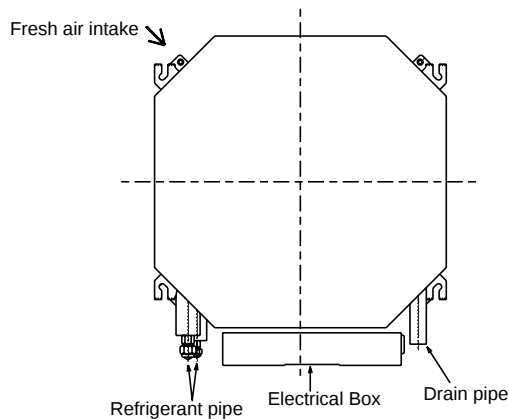
4-3. ELECTRICAL PARTS SPECIFICATIONS

Service ref. Parts name	Symbol	PLFY-P08NCMU-E.TH PLFY-P08NCMU-E ₁ .TH PLFY-P08NCMU-ER2.TH PLFY-P08NCMU-ER3.TH PLFY-P08NCMU-ER4.TH	PLFY-P12NCMU-E.TH PLFY-P12NCMU-E ₁ .TH PLFY-P12NCMU-ER2.TH PLFY-P12NCMU-ER3.TH PLFY-P12NCMU-ER4.TH	PLFY-P15NCMU-E.TH PLFY-P15NCMU-E ₁ .TH PLFY-P15NCMU-ER2.TH PLFY-P15NCMU-ER3.TH PLFY-P15NCMU-ER4.TH
Thermistor (Room temperature detection)	TH21	Resistance 30°F/15.8kΩ, 50°F/9.6kΩ, 70°F/6.0kΩ, 80°F/4.8kΩ, 90°F/3.9kΩ, 100°F/3.2kΩ		
Thermistor (Pipe temperature detection/ Liquid)	TH22	Resistance 30°F/15.8kΩ, 50°F/9.6kΩ, 70°F/6.0kΩ, 80°F/4.8kΩ, 90°F/3.9kΩ, 100°F/3.2kΩ		
Thermistor (Pipe temperature detection/ Gas)	TH23	Resistance 30°F/15.8kΩ, 50°F/9.6kΩ, 70°F/6.0kΩ, 80°F/4.8kΩ, 90°F/3.9kΩ, 100°F/3.2kΩ		
Fuse (Indoor controller board)	FUSE	250V 6.3A		
Fan motor (with Thermal fuse)	MF	6-pole OUTPUT 15W PK6N15-LA	6-pole OUTPUT 20W PK6N20-LA	6-pole OUTPUT 20W PK6N21-LA
		Thermal fuse OFF 284°F ± 36°F		
Fan motor capacitor	C1	1.5μF × 440V		
Vane motor	MV	MSBPC20M13 DC12V 300Ω/phase		
Drain pump	DP	PLD-12230ME-1 INPUT 12/10.8W 24 ℓ /Hr		
Drain sensor	DS	Thermistor resistance 30°F/6.3kΩ, 50°F/3.9kΩ, 70°F/2.5kΩ, 80°F/2.0kΩ, 90°F/1.6kΩ, 100°F/1.3kΩ		
Linear expansion valve [coil]	LEV	DC12V Stepping motor drive, Port dimension $\phi 3.2$ (0~2000pulse) EDM-40YGME		
Electric heater (Condensation proof)	H2	240V 15W		
Power supply terminal block	TB2	(L1, L2,GR) Rated to 330V 30A ※		
Transmission terminal block	TB5	(M1, M2, S) Rated to 250V 20A ※		
MA remote controller terminal block	TB15	(1, 2) Rated to 250V 10A ※		

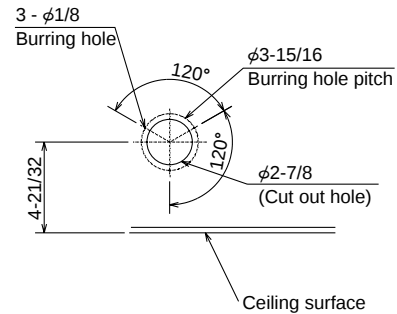
※ Note: Refer to WIRING DIAGRAM for the supplied voltage.

5-1. FRESH AIR INTAKE (Location for installation)

At the time of installation, use the duct holes (cut out) located at the positions shown in following diagram, as and when required.



Fresh air intake hole diagram (Unit : inch)



5-2. FRESH AIR INTAKE AMOUNT & STATIC PRESSURE CHARACTERISTICS

PLFY-P08/12/15NCMU-E.TH

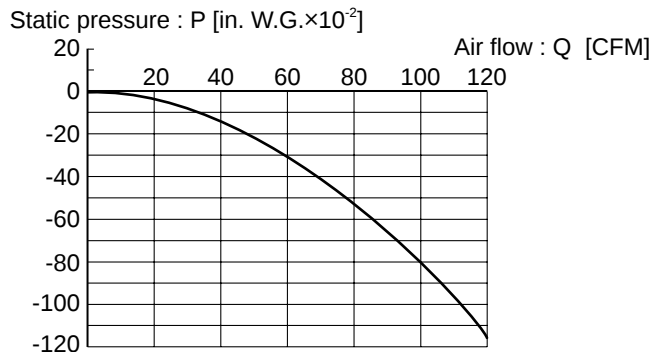
PLFY-P08/12/15NCMU-E₁.TH

PLFY-P08/12/15NCMU-ER2.TH

PLFY-P08/12/15NCMU-ER3.TH

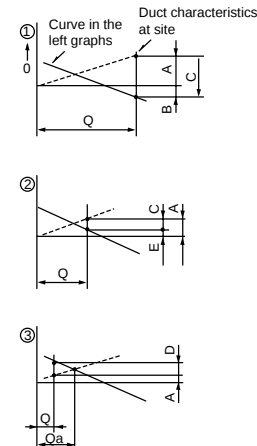
PLFY-P08/12/15NCMU-ER4.TH

Taking air into the unit



NOTE: Fresh air intake amount should be 20% or less of whole air amount to prevent dew dripping.

How to read curves



- Q...Designed amount of fresh air intake <CFM>
- A...Static pressure loss of fresh air intake duct system with air flow amount Q <in. W.G.×10⁻²>
- B...Forced static pressure at air conditioner inlet with air flow amount Q <in. W.G.×10⁻²>
- C...Static pressure of booster fan with air flow amount Q <in. W.G.×10⁻²>
- D...Static pressure loss increase amount of fresh air intake duct system for air flow amount Q <in. W.G.×10⁻²>
- E...Static pressure of indoor unit with air flow amount Q <in. W.G.×10⁻²>
- Qa...Estimated amount of fresh air intake without D <CFM>

5-3. OPERATION IN CONJUNCTION WITH DUCT FAN (BOOSTER FAN)

- Whenever the indoor unit is operating, the duct fan also operates.

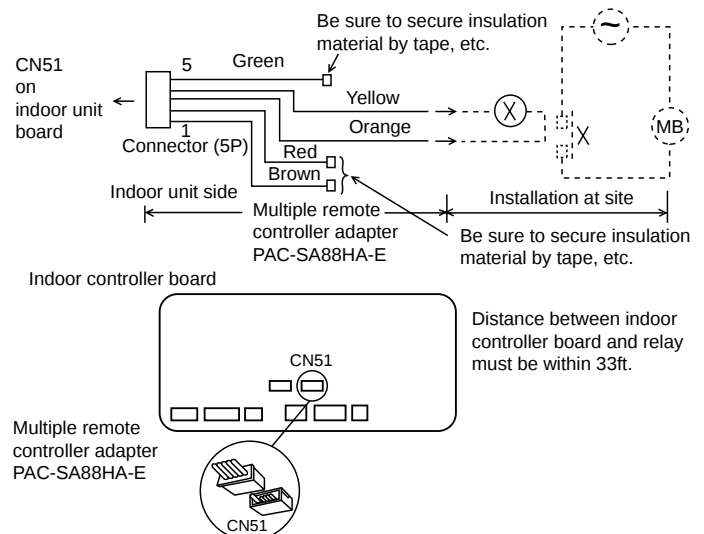
(1) Connect the optional multiple remote controller adapter (PAC-SA88HA-E) to the connector CN51 on the indoor controller board.

(2) Drive the relay after connecting the 12V DC relay between the Yellow and Orange connector wires.

(*) Use a relay of 1W or smaller.

MB: Electromagnetic switch power relay for duct fan.

X: Auxiliary relay (For DC 12V, coil rating : 1.0W or below)

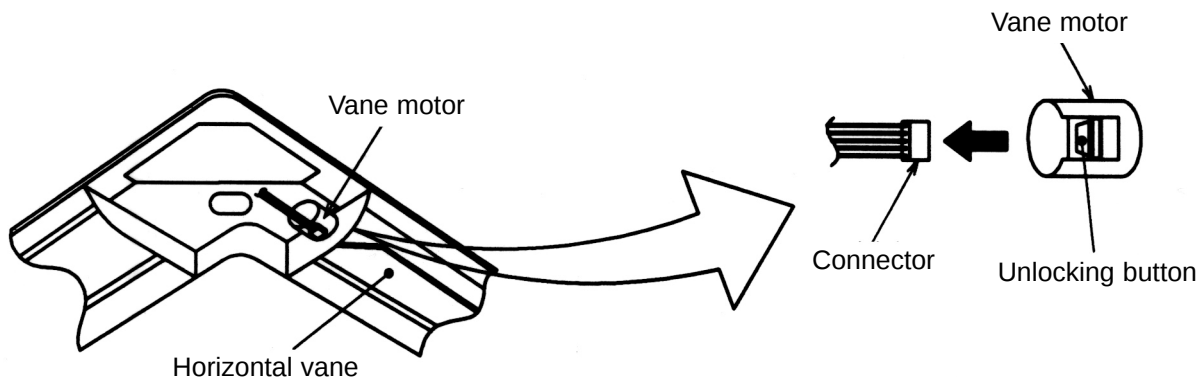


5-4. FIXING HORIZONTAL VANE

Horizontal vane of each air outlet can be fixed according to the environment where it is installed.

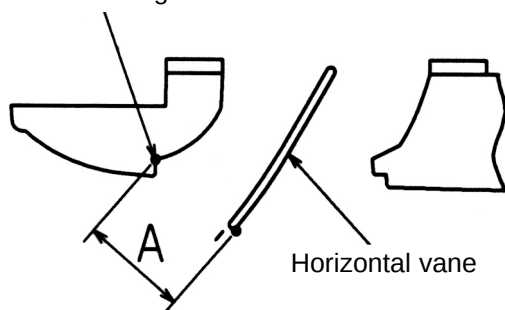
Setting procedure

- 1) Turn off a main power supply (Turn off a breaker).
- 2) Disconnect the vane motor connector of the direction of the arrow with pressing the unlocking button as shown in figure below.
Insulate the disconnected connector with the plastic tape.



- 3) Set a vertical vane of the air outlet, which is to be fixed by the hand slowly within the range in the table below.

Measured standard
position of the grille



< Specified range >

Up/down airflow direction	Horizontal 30°	Downward 45°	Downward 55°	Downward 70°
A	21 mm 13/16 inch	25 mm 31/32 inch	28 mm 1-3/32 inch	30 mm 1-3/16 inch

· The vanes can be set between 21mm, 13/16 inch and 30 mm, 1-3/16 inch.



Caution:

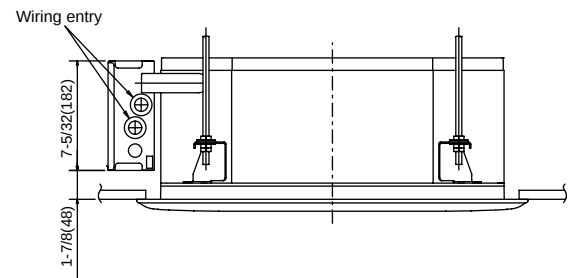
Do not set the up/down vanes passed the specified range. Condensation could form and drop from the ceiling, or the unit could malfunction.

OUTLINES AND DIMENSIONS

PLFY-P15NCMU-E.TH
PLFY-P15NCMU-E₁.TH
PLFY-P15NCMU-ER2.TH
PLFY-P15NCMU-ER3.TH
PLFY-P15NCMU-ER4.TH

Technical drawing of a square ceiling hole with dimensions in feet and inches. The drawing shows a square hole with a dashed line indicating the suspension bolt pitch. The dimensions are as follows:

- Overall width: 19/32-1-15/32(15-37)
- Overall height: 19/32-1-15/32(15-37)
- Left side dimensions (from top):
 - 2-1/4(57)
 - 2-7/32(56)
- Right side dimensions (from top):
 - 1-7/32(31)
 - 3-7/16(87)
- Bottom side dimensions (from left):
 - 13-27/32(352)
 - 13-3/16(335)
- Internal dimensions:
 - 20-7/8(530) Suspension bolt pitch
 - 22-7/16(570)
 - 16-17/32(420) Suspension bolt pitch
 - 7-27/32(199)
- Labels:
 - Fresh air intake
 - Ceiling hole



Technical drawing of the front view of the indoor unit. The drawing shows a rectangular unit with a central grille and four vane motors (indicated by 'VM' symbols) at the corners. Dimensions are provided in inches and millimeters. Labels include: Air outlet hole, Brand label, Grille, Drain hole, Auto vane, Air intake hole, Air intake grille, Vane motor, Air outlet hole, and Air intake hole.

Dimensions (inches / millimeters):

- Top: 25-19/32(650)
- Top: 11-27/32(301)
- Top: 1-3/8(35)
- Left: 25-19/32(650)
- Left: 11-27/32(301)
- Left: 2-5/32(55)
- Right: 14-27/32(377)
- Bottom: 14-27/32(377)
- Bottom: 1-3/8(35)
- Bottom: 2-5/32(55)

Models	①	②
PLFY-P08/12/15NCMU-E.TH PLFY-P08/12/15NCMU-E1.TH PLFY-P08/12/15NCMU-ER2.TH PLFY-P08/12/15NCMU-ER3.TH PLFY-P08/12/15NCMU-ER4.TH	Refrigerant pipe (1/4 (6.35) dia.) flared connection	Refrigerant pipe (1/2 (12.7) dia.) flared connection

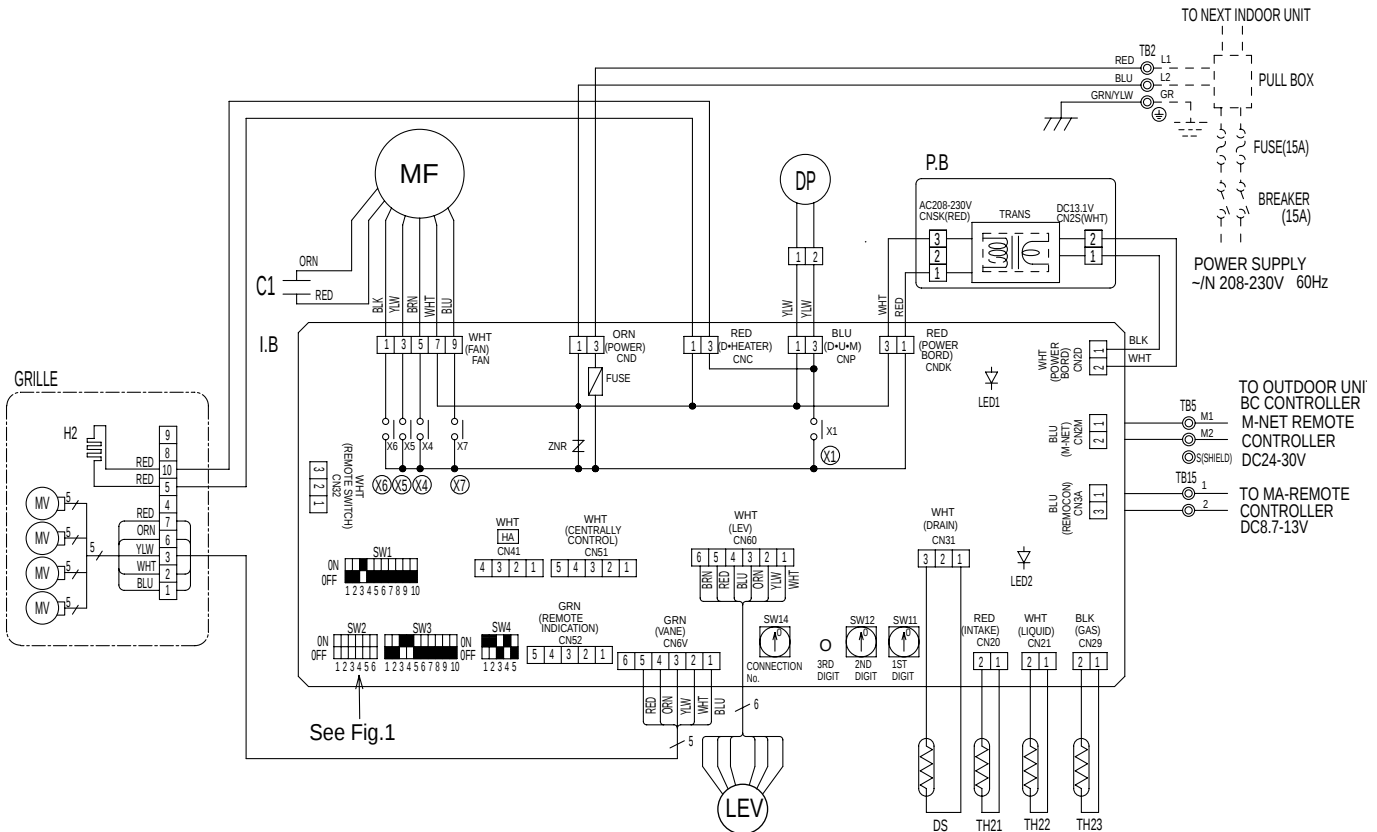
PLFY-P08NCMU-E.TH
PLFY-P08NCMU-E₁.TH

PLFY-P12NCMU-E.TH
PLFY-P12NCMU-E₁.TH

PLFY-P15NCMU-E.TH
PLFY-P15NCMU-E₁.TH

[LEGEND]

SYMBOL	NAME	SYMBOL	NAME
I.B	INDOOR CONTROLLER BOARD	C1	CAPACITOR (FAN MOTOR)
CN32	CONNECTOR	DP	DRAIN PUMP
CN41		DS	DRAIN SENSOR
CN51		H2	DEW PREVENTION HEATER
CN52		LEV	LINEAR EXPANSION VALVE
FUSE	FUSE (6.3A/250V)	MF	FAN MOTOR (WITH THERMAL FUSE)
SW1	SWITCH	MV	VANE MOTOR
SW2		TB2	TERMINAL BLOCK
SW3		TB5	TERMINAL BLOCK
SW4		TB15	TERMINAL BLOCK
SW11		TH21	THERMISTOR
SW12		TH22	THERMISTOR
SW14		TH23	THERMISTOR
X1	AUX. RELAY	P.B	INDOOR POWER BOARD
X4			
X5			
X6			
X7			
ZNR	VARISTOR		



LED on indoor controller board for service

Mark	Meaning	Function
LED1	Main power supply	Main power supply (Indoor unit: 208-230V) power on → Lamp is lit.
LED2	Power supply for MA-Remote controller	Power supply for MA-Remote controller on → Lamp is lit.

Notes:

- At servicing for outdoor unit, always follow the wiring diagram of outdoor unit.
- In case of using MA-Remote controller, please connect to TB15. (Remote controller wire is non-polar.)
- In case of using M-NET, please connect to TB5. (Transmission wire is non-polar.)
- Symbol[S] of TB5 is the shield wire connection.
- Symbols used in wiring diagram above are, ⊙ : terminal block, □ : connector.
- The setting of the SW2 dip switch differs in the capacity. For the detail, refer to Fig.1.
- Use copper supply wire.

<Fig.1>

MODELS	SW2
P08	ON OFF 1 2 3 4 5 6
P12	ON OFF 1 2 3 4 5 6
P15	ON OFF 1 2 3 4 5 6

The black square (■) indicates a switch position.

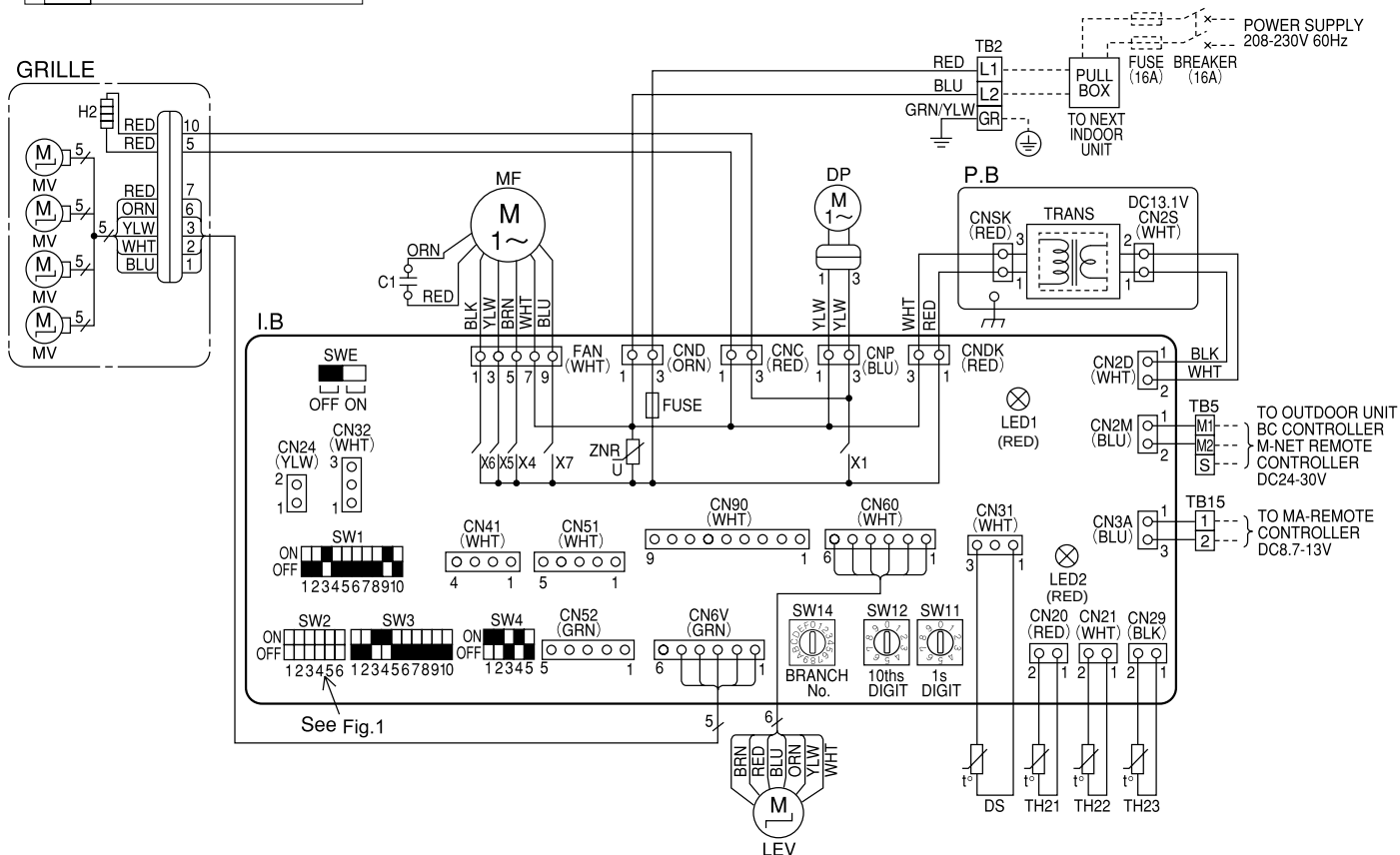
PLFY-P08NCMU-ER2.TH
PLFY-P08NCMU-ER3.TH

PLFY-P12NCMU-ER2.TH
PLFY-P12NCMU-ER3.TH

PLFY-P15NCMU-ER2.TH
PLFY-P15NCMU-ER3.TH

[LEGEND]

SYMBOL	NAME	SYMBOL	NAME
I.B	INDOOR CONTROLLER BOARD	C1	CAPACITOR (FAN MOTOR)
CN24	CONNECTOR	DP	DRAIN PUMP
CN32		DS	DRAIN SENSOR
CN41		H2	DEW PREVENTION HEATER
CN51		LEV	LINEAR EXPANSION VALVE
CN52		MF	FAN MOTOR (WITH THERMAL FUSE)
FUSE	FUSE (T6.3AL 250V)	MV	VANE MOTOR
SW1	SWITCH	TB2	TERMINAL BLOCK
SW2		TB5	TERMINAL BLOCK
SW3		TB15	TERMINAL BLOCK
SW4		TH21	THERMISTOR
SW11			ROOM TEMP. DETECTION (32°F/15kΩ, 77°F/5.4kΩ)
SW12			PIPE TEMP. DETECTION / LIQUID (32°F/15kΩ, 77°F/5.4kΩ)
SW14			PIPE TEMP. DETECTION / GAS (32°F/15kΩ, 77°F/5.4kΩ)
SWE		TH23	
X1	AUX. RELAY	P.B	INDOOR POWER BOARD
X4			
X5			
X6			
X7			
ZNR	VARIATOR		



Notes:

- At servicing for outdoor unit, always follow the wiring diagram of outdoor unit.
- In case of using MA-Remote controller, please connect to TB15. (Remote controller wire is non-polar.)
- In case of using M-NET, please connect to TB5. (Transmission wire is non-polar.)
- Symbol [S] of TB5 is the shield wire connection.
- Symbols used in wiring diagram above are, []: terminal block, []: connector.
- The setting of the SW2 dip switch differs in the capacity. For the detail, refer to Fig.1.
- Use copper supply wire.

LED on indoor controller board for service

Mark	Meaning	Function
LED1 (RED)	Main power supply	Main power supply(Indoor unit:208-230V) power on → Lamp is lit.
LED2 (RED)	Power supply for MA-Remote controller	Power supply for MA-Remote controller on → Lamp is lit.

<Fig.1>

MODELS	SW2
P08	ON OFF 123456
P12	ON OFF 123456
P15	ON OFF 123456

The black square (■) indicates a switch position.

PLFY-P08NCMU-ER4.TH

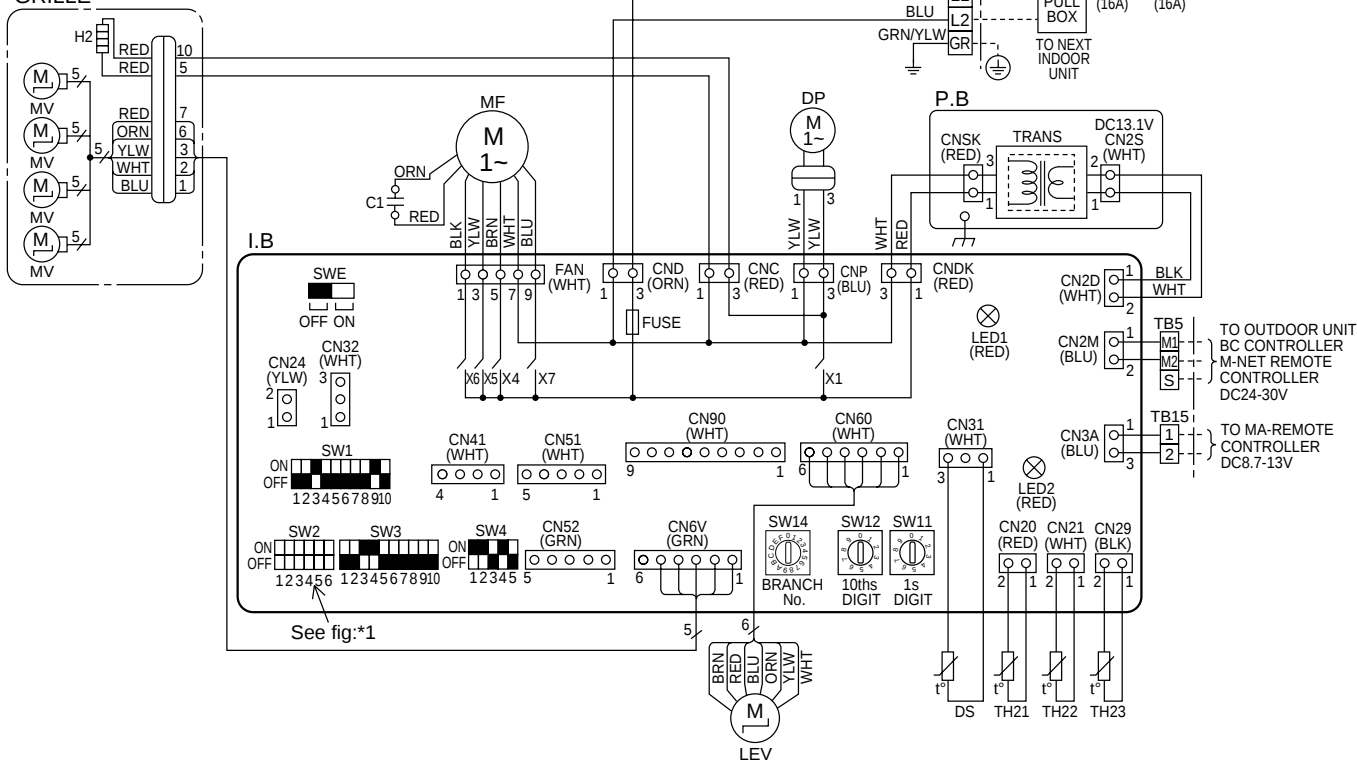
PLFY-P12NCMU-ER4.TH

PLFY-P15NCMU-ER4.TH

[LEGEND]

SYMBOL	NAME	SYMBOL	NAME
I.B	INDOOR CONTROLLER BOARD	C1	CAPACITOR(FAN MOTOR)
CN24	CONNECTOR EXTERNAL HEATER	DP	DRAIN PUMP
CN32	REMOTE SWITCH	DS	DRAIN SENSOR
CN41	HA TERMINAL-A	H2	DEW PREVENTION HEATER
CN51	CENTRALLY CONTROL	LEV	LINEAR EXPANSION VALVE
CN52	REMOTE INDICATION	MF	FAN MOTOR(WITH THERMAL FUSE)
FUSE	FUSE(T6.3AL 250V)	MV	VANE MOTOR
SW1	SWITCH MODE SELECTION	TB2	TERMINAL POWER SUPPLY
SW2	CAPACITY CODE	TB5	BLOCK TRANSMISSION
SW3	MODE SELECTION	TB15	MA-REMOTE CONTROLLER
SW4	MODEL SELECTION	TH21	THERMISTOR ROOM TEMP. DETECTION
SW11	ADDRESS SETTING 1s DIGIT	TH22	PIPE TEMP. DETECTION / LIQUID
SW12	ADDRESS SETTING 10ths DIGIT	TH23	PIPE TEMP. DETECTION / GAS
SW14	BRANCH No.		
SWE	DRAIN PUMP(TEST MODE)		
X1	AUX. RELAY DRAIN PUMP/DEW PREVENTION HEATER	P.B	INDOOR POWER BOARD
X4	FAN MOTOR(LL)		
X5	FAN MOTOR(Lo)		
X6	FAN MOTOR(Hi)		
X7	FAN MOTOR(Me)		

GRILLE



Notes:

- At servicing for outdoor unit, always follow the wiring diagram of outdoor unit.
- In case of using MA-Remote controller, please connect to TB15.
(Remote controller wire is non-polar.)
- In case of using M-NET, please connect to TB5. (Transmission line is non-polar.)
- Symbol [S] of TB5 is the shield wire connection.
- Symbols used in wiring diagram above are, : terminal block, : connector.
- The setting of the SW2 dip switches differs in the capacity. For the detail, refer to the fig.*1.
- Use copper supply wire.

LED on indoor board for service

Mark	Meaning	Function
LED1 (RED)	Main power supply	Main power supply (Indoor unit) Power on → lamp is lit
LED2 (RED)	Power supply for MA-Remote controller	Power supply for MA-Remote controller on → lamp is lit

<fig.*1>

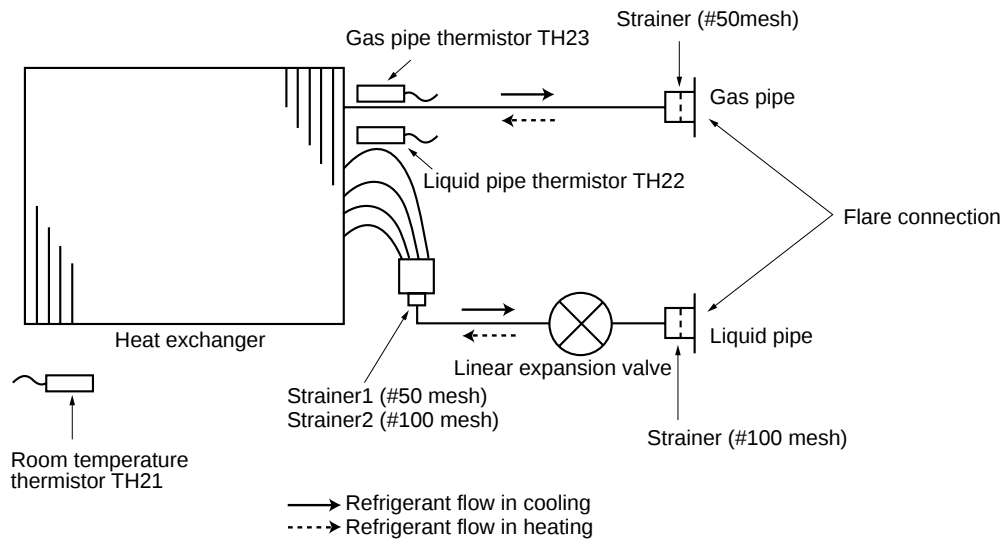
MODELS	SW2
P08	ON OFF 123456
P12	ON OFF 123456
P15	ON OFF 123456

The black square (■) indicates a switch position.

PLFY-P08NCMU-E.TH
 PLFY-P08NCMU-E₁.TH
 PLFY-P08NCMU-ER2.TH
 PLFY-P08NCMU-ER3.TH
 PLFY-P08NCMU-ER4.TH

PLFY-P12NCMU-E.TH
 PLFY-P12NCMU-E₁.TH
 PLFY-P12NCMU-ER2.TH
 PLFY-P12NCMU-ER3.TH
 PLFY-P12NCMU-ER4.TH

PLFY-P15NCMU-E.TH
 PLFY-P15NCMU-E₁.TH
 PLFY-P15NCMU-ER2.TH
 PLFY-P15NCMU-ER3.TH
 PLFY-P15NCMU-ER4.TH

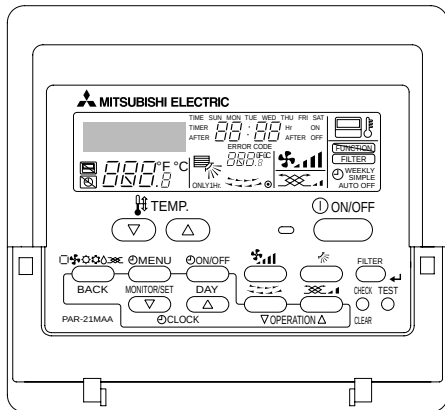


Unit : inch

Gas pipe	1/2
Liquid pipe	1/4

INDOOR UNIT CONTROL

9-1. COOL OPERATION



<How to operate>

- ① Press POWER ON/OFF button.
- ② Press the operation MODE button to display COOL.
- ③ Press the TEMP. button to set the desired temperature.

NOTE: The set temperature changes 1°F(2°F) when the or button is pressed once. Cooling 67 to 87°F

Variable range of the set temperature depends on the remote controller which is applied.

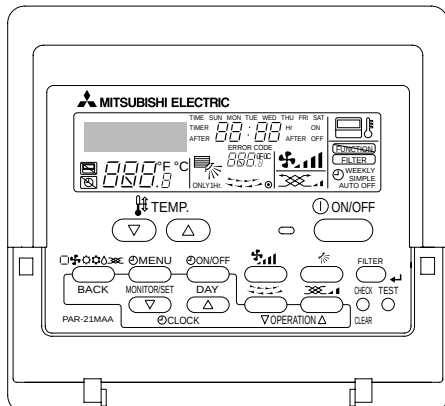
Control modes	Control details	Remarks				
1. Thermostat function	1-1. Thermostat function (Function to prevent restarting for 3 minutes) - Room temperature $\geq$ desired temperature + 2°F ...Thermo ON - Room temperature $\leq$ desired temperature ...Thermo OFF					
	1-2. Anti-freezing control Detected condition : When the liquid pipe temp. (TH22) is 32°F or less in 16 minutes from compressor's start up, anti-freezing control starts and the thermo OFF. Released condition : The timer which prevents reactivating is set for 3 minutes, and anti-freezing control is cancelled when any one of the following conditions is satisfied. ① Liquid pipe temp. (TH22) turns 50°F or above. ② The condition of the thermo OFF has completed by thermostat, etc. ③ The operation modes became mode other than COOL. ④ The operation stopped.					
2. Fan	By the remote controller setting (switch of 3 speeds) <table border="1"><tr><td>Type</td><td>Fan speed notch</td></tr><tr><td>3 speeds type</td><td>[Low], [Med], [High]</td></tr></table>	Type	Fan speed notch	3 speeds type	[Low], [Med], [High]	
Type	Fan speed notch					
3 speeds type	[Low], [Med], [High]					

Continued to the next page

From the preceding page

Control modes	Control details	Remarks
3. Drain pump	3-1. Drain pump control • Always drain pump ON during the COOL and DRY mode operation. (Regardless of the thermo ON/ OFF) • When the operation mode has changed from the COOL or DRY to the others (including Stop), OFF the control after the drain pump ON for 3 minutes. Drain sensor function • Energize drain sensor at a fixed voltage for a fixed duration. After energizing, compare the drain sensor's temperature to the one before energizing, and judge whether the sensor is in the air or in the water. Basic control system • While drain pump is turned on, repeat the following control system and judge whether the sensor is in the air or in the water. Timing of energizing drain sensor Repeat • Drain sensor temperature rise (Δt) • Temperature of drain sensor before current is applied (T_0) • Temperature of drain sensor after current is applied (T_1) [$\Delta t = T_1 - T_0$]	Drain sensor Indoor control P.C. board CN31
4. Vane (up/down vane change)	(1) Initial setting : Start at COOL mode and horizontal vane. (2) Vane position : Horizontal → Downward A → Downward B → Downward C → Swing (3) Restriction of the downward vane setting When setting the downward vane A, B or C in [Med] or [Low] of the fan speed notch, the vane changes to horizontal position after 1 hour.	"Only 1 Hr" appears on the wired remote controller.

9-2. DRY OPERATION



<How to operate>

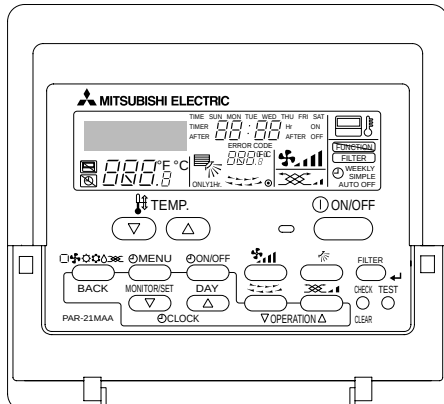
- ① Press POWER ON/OFF button.
- ② Press the operation MODE button to display DRY.
- ③ Press the TEMP. button to set the desired temperature.

NOTE: The set temperature changes 1°F(2°F) when the ∇ or Δ button is pressed once. Dry 67 to 87°F

Variable range of the set temperature depends on the remote controller which is applied.

Control modes	Control details	Remarks																															
1. Thermostat function	1-1. Thermostat function (Function to prevent restarting for 3 minutes) Setting the Dry thermo by the thermostat signal and the room temperature (TH21). Dry thermo ON Room temperature ≥ desired temperature + 2°F Dry thermo OFF Room temperature ≤ desired temperature																																
	<table><tr><th rowspan="2">Room temperature</th><th colspan="2">3 min. passed since starting operation</th><th rowspan="2">Dry thermo ON time (min)</th><th rowspan="2">Dry thermo OFF time (min)</th></tr><tr><th>Thermostat signal</th><th>Room temperature (T1)</th></tr><tr><td rowspan="4">Over 64°F</td><td rowspan="4">ON</td><td>T1 ≥ 83°F</td><td>9</td><td>3</td></tr><tr><td>83°F > T1 ≥ 79°F</td><td>7</td><td>3</td></tr><tr><td>79°F > T1 ≥ 75°F</td><td>5</td><td>3</td></tr><tr><td>75°F > T1</td><td>3</td><td>3</td></tr><tr><td></td><td>OFF</td><td>Unconditional</td><td>3</td><td>10</td></tr><tr><td>Less than 64°F</td><td colspan="4">Dry thermo OFF</td></tr></table>	Room temperature	3 min. passed since starting operation		Dry thermo ON time (min)	Dry thermo OFF time (min)	Thermostat signal	Room temperature (T1)	Over 64°F	ON	T1 ≥ 83°F	9	3	83°F > T1 ≥ 79°F	7	3	79°F > T1 ≥ 75°F	5	3	75°F > T1	3	3		OFF	Unconditional	3	10	Less than 64°F	Dry thermo OFF				
	Room temperature		3 min. passed since starting operation				Dry thermo ON time (min)	Dry thermo OFF time (min)																									
Thermostat signal		Room temperature (T1)																															
Over 64°F	ON	T1 ≥ 83°F	9	3																													
		83°F > T1 ≥ 79°F	7	3																													
		79°F > T1 ≥ 75°F	5	3																													
		75°F > T1	3	3																													
	OFF	Unconditional	3	10																													
Less than 64°F	Dry thermo OFF																																
	1-2. Freeze prevention control No control function																																
2. Fan	Indoor fan operation controll depends on the compressor conditions. <table><tr><th>Dry thermo</th><th>Fan speed notch</th></tr><tr><td>ON</td><td>[Low]</td></tr><tr><td>OFF</td><td>Stop</td></tr></table> Note: Remote controller setting is not acceptable.	Dry thermo	Fan speed notch	ON	[Low]	OFF	Stop																										
Dry thermo	Fan speed notch																																
ON	[Low]																																
OFF	Stop																																
3. Drain pump	Same control as COOL operation																																
4. Vane (up/down vane change)	Same control as COOL operation																																

9-3. FAN OPERATION

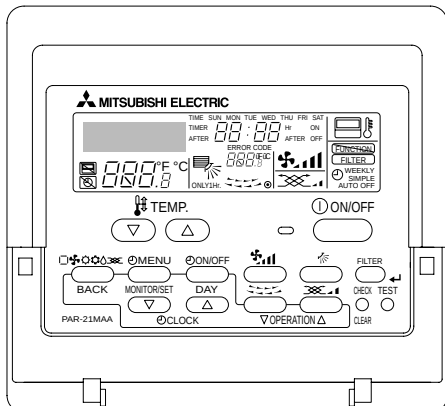


<How to operate>

- ① Press POWER ON/OFF button.
- ② Press the operation MODE button to display FAN.

Control modes	Control details	Remarks				
1. Fan	Set by remote controller. <table><tr><td>Type</td><td>Fan speed notch</td></tr><tr><td>3 speeds type</td><td>[Low], [Med], [High]</td></tr></table>	Type	Fan speed notch	3 speeds type	[Low], [Med], [High]	
Type	Fan speed notch					
3 speeds type	[Low], [Med], [High]					
2. Drain pump	2-1. Drain pump control The drain pump turns ON for the specified amount of time when any of the following conditions is met: ① ON for 3 minutes after the operation mode is switched from COOL or DRY to another operation mode (FAN). ② ON for 6 minutes after the drain sensor is determined to be submerged using the liquid level detection method given below. ③ ON for 6 minutes after indoor piping (liquid piping) temperature – indoor intake temperature $\leq -18^{\circ}\text{F}$, AND the drain sensor input is at the short or open level. (If condition ② or ③ is still being met after the drain pump has been turned ON for 6 minutes, the drain pump is kept ON for further 6 minutes.) 2-2. Liquid level detection method The liquid level is detected by determining whether or not the drain sensor is submerged, based on the amount the temperature rises after self-heating the sensor. This process is performed if any of the following conditions is met: ① Drain pump is ON. ② Indoor piping (liquid piping) temperature – indoor intake temperature $\leq -18^{\circ}\text{F}$ ③ Indoor piping (liquid piping) temperature or indoor intake temperature is at the short or open level temperature. ④ Every 1 hour after the drain pump has been switched from ON to OFF and 1 hour have passed.					
3. Vane (up/down vane change)	Same as the control performed during the COOL operation, but no restriction on the vane's downward blow setting					

9-4. HEAT OPERATION



<How to operate>

- ① Press POWER ON/OFF button.
- ② Press the operation MODE button to display HEAT.
- ③ Press the TEMP. button to set the desired temperature.

NOTE: The set temperature changes 1°F(2°F) when the ∇ or Δ button is pressed once. Heating 63 to 83°F

Variable range of the set temperature depends on the remote controller which is applied.

<Display in HEAT operation>

[DEFROST]

The [DEFROST] symbol is only displayed during the defrost operation.

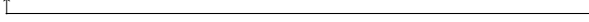
[STANDBY]

The [STANDBY] symbol is only displayed during hot adjust mode.

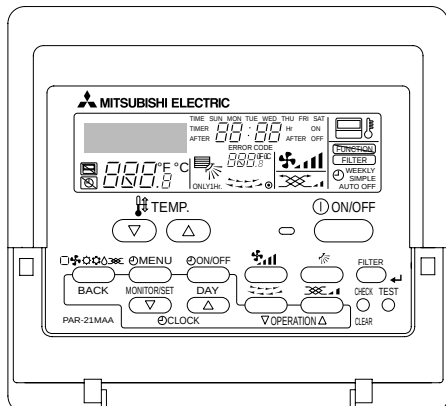
Control modes	Control details	Remarks
1. Thermostat function	1-1. Thermostat function (Function to prevent restarting for 3 minutes) - Room temperature $\leq$ desired temperature -2°F ...Thermo ON - Room temperature $\geq$ desired temperature ...Thermo OFF	
2. Fan	Controlled by the remote controller (3-speed) Give priority to controlled mode mentioned below. 2-1. Hot adjust mode 2-2. Residual heat exclusion mode 2-3. Thermo OFF mode (When the compressor off by the thermostat) 2-4. Cool air prevention mode (Defrosting mode) 2-5. Capacity increasing mode	
	2-1. Hot adjust mode The fan controller becomes the hot adjust mode for the following conditions. ① When starting the HEAT operation ② When the thermostat function changes from OFF to ON. ③ When release the HEAT defrosting operation A: Hot adjust mode start B: 5 minutes have passed since the condition A or the indoor liquid pipe temperature turned 95°F or more C: 2 minutes have passed since the condition A (Terminating the hot adjust mode)	*1 "STAND BY" will be displayed during the hot adjust mode.
	2-2. Residual heat exclusion mode When the condition changes the auxiliary heater ON to OFF (thermostat or operation stop, etc), the indoor fan operates in [Low] mode for 1 minute.	This control is same for the model without auxiliary heater.

Continued to the next page

From the preceding page

Control modes	Control details	Remarks
2. Fan	2-3. Thermo OFF mode When the thermostat function changes to OFF, the indoor fan operates in [Extra low].	
	2-4. Heat defrosting mode The indoor fan stops.	
3. Drain pump	No drain pump operation However, when the control changes from COOL or DRY operation, the drain pump operates for 3 minutes.	
4. Vane control (Up/down vane change)	(1) Initial setting : OFF → HEAT...[last setting] When changing the mode from exception of HEAT to HEAT operation ...[Downward C] (2) Vane position : Horizontal →Downward A →Downward B →Downward C→Swing  (3) Restriction of vane position ① The vane is horizontally fixed for the following modes. (The setting by the remote controller is temporarily invalidated and vane control is set by the unit controller.) • Thermo OFF • Hot adjust [Extra low] mode • Heat defrost mode	

9-5. AUTO OPERATION [AUTOMATIC COOL/HEAT CHANGE OVER OPERATION]



<How to operate>

- ① Press POWER ON/OFF button.
- ② Press the operation MODE button to display AUTO.
- ③ Press the TEMP. button to set the desired temperature.

NOTE: The set temperature changes 1°F(2°F) when the ∇ or Δ button is pressed once. Automatic 67 to 83°F
Variable range of the set temperature depends on the remote controller which is applied.
"AUTO" works to change the operation mode either to cooling or heating according to the room temperature.

Control modes	Control details	Remarks
1. Initial value of operation mode	HEAT mode for room temperature < Desired temperature COOL mode for room temperature $\geq$ Desired temperature	
2. Mode change	(1) HEAT mode $\rightarrow$ COOL mode Room temperature $\geq$ Desired temperature + 3°F or 3 minutes has passed (2) COOL mode $\rightarrow$ HEAT mode Room temperature $\leq$ Desired temperature - 3°F or 3 minutes has passed	
3. COOL mode	Same control as cool operation	
4. HEAT mode	Same control as heat operation	

9-6. WHEN UNIT IS STOPPED CONTROL MODE

Control modes	Control details	Remarks
1. Drain pump	1-1. Drain pump control The drain pump turns ON for the specified amount of time when any of the following conditions is met (regardless of whether the compressor is ON or OFF) ① ON for 3 minutes after the operation mode is switched from COOL or DRY to another operation mode (HEAT mode). ② ON for 6 minutes after the drain sensor is determined to be submerged using the liquid level detection method given below. ③ ON for 6 minutes after indoor piping (liquid piping) temperature – indoor intake temperature $\leq 14^{\circ}\text{F}$, and the drain sensor input is at the short or open level. (If condition ② or ③ is still being met after the drain pump has been turned ON for 6 minutes, the drain pump is kept ON for a further 6 minutes.) 1-2. Liquid level detection method The liquid level is detected by determining whether or not the drain sensor is submerged, based on the amount the temperature rises after self-heating the sensor. This process is performed if any of the following conditions is met: ① Drain pump is ON. ② Indoor piping (liquid piping) temperature – indoor intake temperature $\leq 14^{\circ}\text{F}$ (except during defrosting) ③ Indoor piping (liquid piping) temperature or indoor intake temperature is at the short or open level temperature. ④ Every 1 hour after the drain pump has been switched from ON to OFF.	

10-1. HOW TO CHECK THE PARTS

PLFY-P08NCMU-E.TH

PLFY-P12NCMU-E.TH

PLFY-P15NCMU-E.TH

PLFY-P08NCMU-E₁.THPLFY-P12NCMU-E₁.THPLFY-P15NCMU-E₁.TH

PLFY-P08NCMU-ER2.TH

PLFY-P12NCMU-ER2.TH

PLFY-P15NCMU-ER2.TH

PLFY-P08NCMU-ER3.TH

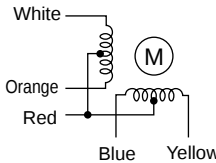
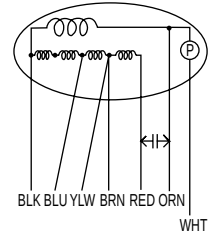
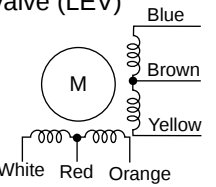
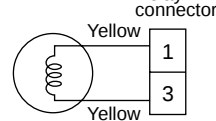
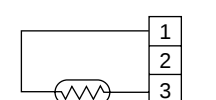
PLFY-P12NCMU-ER3.TH

PLFY-P15NCMU-ER3.TH

PLFY-P08NCMU-ER4.TH

PLFY-P12NCMU-ER4.TH

PLFY-P15NCMU-ER4.TH

Parts name	Check points																												
Thermistor (TH21) (Room temperature detection) Thermistor (TH22) (Pipe temperature detection/ Liquid) Thermistor (TH23) (Pipe temperature detection/ Gas)	Disconnect the connector then measure the resistance with a tester. (At the ambient temperature 50°F~86°F)																												
	<table><tr><td>Normal</td><td>Abnormal</td></tr><tr><td>4.3kΩ~9.6kΩ</td><td>Open or short</td></tr></table>		Normal	Abnormal	4.3kΩ~9.6kΩ	Open or short	Refer to the next page for the details.																						
Normal	Abnormal																												
4.3kΩ~9.6kΩ	Open or short																												
Vane motor (MV) 	Measure the resistance between the terminals with a tester. (At the ambient temperature 68°F~86°F)																												
	<table><tr><th>Connector</th><th>Normal</th><th>Abnormal</th></tr><tr><td>Red — Yellow</td><td rowspan="4">300Ω</td><td rowspan="4">Open or short</td></tr><tr><td>Red — Blue</td></tr><tr><td>Red — Orange</td></tr><tr><td>Red — White</td></tr></table>			Connector	Normal	Abnormal	Red — Yellow	300Ω	Open or short	Red — Blue	Red — Orange	Red — White																	
Connector	Normal	Abnormal																											
Red — Yellow	300Ω	Open or short																											
Red — Blue																													
Red — Orange																													
Red — White																													
Fan motor (MF)  © : Thermal fuse 284°F±36°F	Measure the resistance between the terminals with a tester. (Coil wiring temperature 50°F~86°F)																												
	<table><tr><th rowspan="2"></th><th colspan="3">Normal</th><th rowspan="2">Abnormal</th></tr><tr><td>PLFY-P08NCMU-E PLFY-P08NCMU-E₁ PLFY-P08NCMU-ER2 PLFY-P08NCMU-ER3 PLFY-P08NCMU-ER4</td><td>PLFY-P12NCMU-E PLFY-P12NCMU-E₁ PLFY-P12NCMU-ER2 PLFY-P12NCMU-ER3 PLFY-P12NCMU-ER4</td><td>PLFY-P15NCMU-E PLFY-P15NCMU-E₁ PLFY-P15NCMU-ER2 PLFY-P15NCMU-ER3 PLFY-P15NCMU-ER4</td></tr><tr><td>WHT-BLK</td><td>387Ω~418Ω</td><td>303Ω~328Ω</td><td>272Ω~295Ω</td><td rowspan="4">Opened or short-circuited</td></tr><tr><td>BLK-BLU</td><td>77Ω~83Ω</td><td>105Ω~114Ω</td><td>79Ω~85Ω</td></tr><tr><td>BLU-YLW</td><td>19Ω~21Ω</td><td>39Ω~42Ω</td><td>37Ω~40Ω</td></tr><tr><td>YLW-RED RED-BRN</td><td>179Ω~193Ω</td><td>235Ω~254Ω</td><td>191Ω~206Ω</td></tr></table>				Normal			Abnormal	PLFY-P08NCMU-E PLFY-P08NCMU-E ₁ PLFY-P08NCMU-ER2 PLFY-P08NCMU-ER3 PLFY-P08NCMU-ER4	PLFY-P12NCMU-E PLFY-P12NCMU-E ₁ PLFY-P12NCMU-ER2 PLFY-P12NCMU-ER3 PLFY-P12NCMU-ER4	PLFY-P15NCMU-E PLFY-P15NCMU-E ₁ PLFY-P15NCMU-ER2 PLFY-P15NCMU-ER3 PLFY-P15NCMU-ER4	WHT-BLK	387Ω~418Ω	303Ω~328Ω	272Ω~295Ω	Opened or short-circuited	BLK-BLU	77Ω~83Ω	105Ω~114Ω	79Ω~85Ω	BLU-YLW	19Ω~21Ω	39Ω~42Ω	37Ω~40Ω	YLW-RED RED-BRN	179Ω~193Ω	235Ω~254Ω	191Ω~206Ω	
	Normal				Abnormal																								
	PLFY-P08NCMU-E PLFY-P08NCMU-E ₁ PLFY-P08NCMU-ER2 PLFY-P08NCMU-ER3 PLFY-P08NCMU-ER4	PLFY-P12NCMU-E PLFY-P12NCMU-E ₁ PLFY-P12NCMU-ER2 PLFY-P12NCMU-ER3 PLFY-P12NCMU-ER4	PLFY-P15NCMU-E PLFY-P15NCMU-E ₁ PLFY-P15NCMU-ER2 PLFY-P15NCMU-ER3 PLFY-P15NCMU-ER4																										
WHT-BLK	387Ω~418Ω	303Ω~328Ω	272Ω~295Ω	Opened or short-circuited																									
BLK-BLU	77Ω~83Ω	105Ω~114Ω	79Ω~85Ω																										
BLU-YLW	19Ω~21Ω	39Ω~42Ω	37Ω~40Ω																										
YLW-RED RED-BRN	179Ω~193Ω	235Ω~254Ω	191Ω~206Ω																										
Linear expansion valve (LEV) 	Disconnect the connector then measure the resistance valve with a tester.																												
	<table><tr><th colspan="4">Normal</th><th>Abnormal</th></tr><tr><td>White-Red</td><td>Yellow-Brown</td><td>Orange-Red</td><td>Blue-Brown</td><td rowspan="2">Open or short</td></tr><tr><td colspan="4">200Ω ±10%</td></tr></table>			Normal				Abnormal	White-Red	Yellow-Brown	Orange-Red	Blue-Brown	Open or short	200Ω ±10%				Refer to the next page for the details.											
Normal				Abnormal																									
White-Red	Yellow-Brown	Orange-Red	Blue-Brown	Open or short																									
200Ω ±10%																													
Drain pump (DP) 	Measure the resistance between the terminals with a tester. (At the ambient temperature 68°F~86°F)																												
	<table><tr><td>Normal</td><td>Abnormal</td></tr><tr><td>290Ω</td><td>Open or short</td></tr></table>		Normal	Abnormal	290Ω	Open or short																							
Normal	Abnormal																												
290Ω	Open or short																												
Drain sensor (DS) 	Measure the resistance after 3 minutes have passed since the power supply was intercepted. (At the ambient temperature 32°F~140°F)																												
	<table><tr><td>Normal</td><td>Abnormal</td></tr><tr><td>0.6kΩ~6.0kΩ</td><td>Open or short</td></tr></table>		Normal	Abnormal	0.6kΩ~6.0kΩ	Open or short	Refer to the next page for the details.																						
Normal	Abnormal																												
0.6kΩ~6.0kΩ	Open or short																												

<Thermistor characteristic graph>

Thermistor for lower temperature

Room temperature thermistor (TH21)
Liquid pipe temperature thermistor (TH22)
Gas pipe temperature thermistor (TH23)

Thermistor $R_0 = 15k\Omega \pm 3\%$

Fixed number of $B = 3480 \pm 2\%$

$$R_t = 15 \exp \left\{ 3480 \left(\frac{1}{273 + (t - 32)/1.8} - \frac{1}{273} \right) \right\}$$

30°F	15.8kΩ
50°F	9.6kΩ
70°F	6.0kΩ
80°F	4.8kΩ
90°F	3.9kΩ
100°F	3.2kΩ

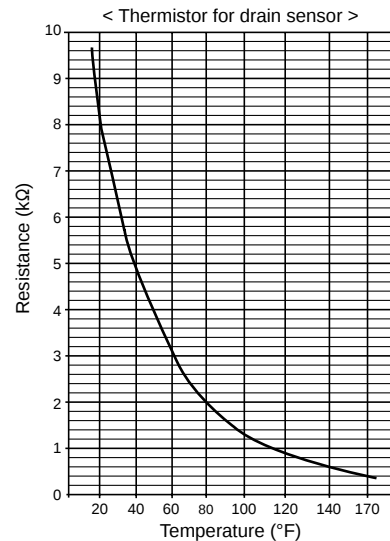
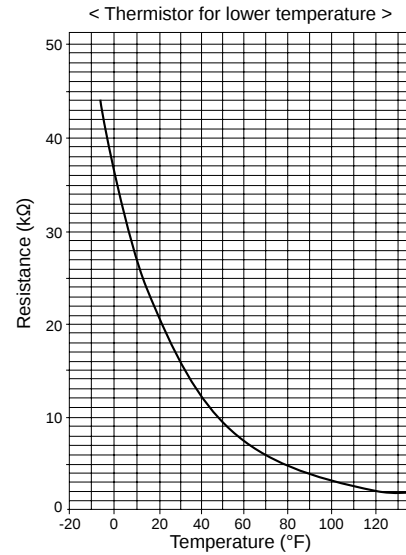
Thermistor for drain sensor

Thermistor $R_0 = 6.0k\Omega \pm 5\%$

Fixed number of $B = 3390 \pm 2\%$

$$R_t = 6 \exp \left\{ 3390 \left(\frac{1}{273 + (t - 32)/1.8} - \frac{1}{273} \right) \right\}$$

30°F	6.3kΩ
50°F	3.9kΩ
70°F	2.5kΩ
80°F	2.0kΩ
90°F	1.6kΩ
100°F	1.3kΩ

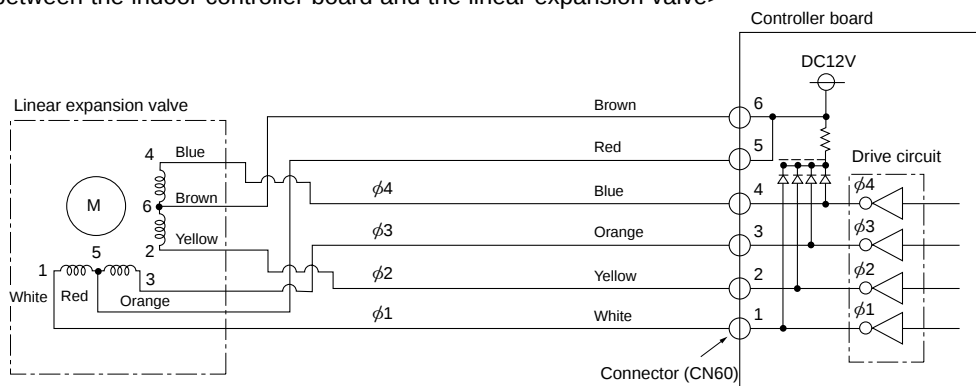


Linear expansion valve

① Operation summary of the linear expansion valve

- Linear expansion valve open/close through stepping motor after receiving the pulse signal from the indoor controller board.
- Valve position can be changed in proportion to the number of pulse signal.

<Connection between the indoor controller board and the linear expansion valve>



<Output pulse signal and the valve operation>

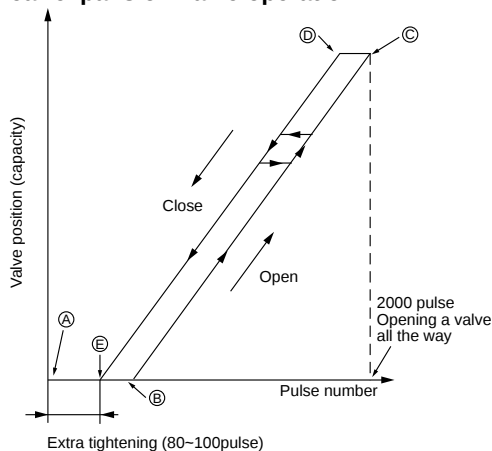
Output (Phase)	Output			
	1	2	3	4
φ1	ON	OFF	OFF	ON
φ2	ON	ON	OFF	OFF
φ3	OFF	ON	ON	OFF
φ4	OFF	OFF	ON	ON

Closing a valve : 1 → 2 → 3 → 4 → 1
 Opening a valve : 4 → 3 → 2 → 1 → 4

The output pulse shifts in above order.

- When linear expansion valve operation stops, all output phases become OFF.
- At phase interruption or when phase does not shift in order, motor does not rotate smoothly and motor will lock and vibrate.

② Linear expansion valve operation



- When the switch is turned on, 2200 pulse closing valve signal will be sent till it goes to ① point in order to define the valve position.
- When the valve moves smoothly, there is no sound or vibration occurring from the linear expansion valve; however, when the pulse number moves from ③ to ① or when the valve is locked, more sound can be heard than normal situation.
- Sound can be detected by placing the ear against the screw driver handle while putting the screw driver to the linear expansion valve.

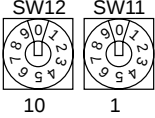
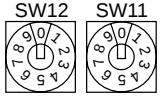
③ Troubleshooting

Symptom	Check points	Countermeasures
Operation circuit failure of the micro processor	Disconnect the connector on the controller board, then connect LED for checking. 1kΩ LED Pulse signal will be sent out for 10 seconds as soon as the main switch is turned on. If there is LED with lights on or lights off, it means the operation circuit is abnormal.	Exchange the indoor controller board at drive circuit failure.
Linear expansion valve mechanism is locked.	Motor will idle and make ticking noise when motor is operated while the linear expansion valve is locked. This ticking sound is the sign of the abnormality.	Exchange the linear expansion valve.
Short or breakage of the motor coil of the linear expansion valve	Measure the resistance between the each coil (red-white, red-orange, brown-yellow, brown-blue) with a tester. It is normal if the resistance is in the range of $200\Omega \pm 10\%$	Exchange the linear expansion valve.
Valve does not close completely (thermistors leaking).	To check the linear expansion valve, operate the indoor unit in fan mode and at the same time operate other indoor units in cooling mode, then check the pipe temperature <liquid pipe temperature> of the indoor unit by the outdoor multi controller board operation monitor. During fan operation, linear expansion valve is closed completely and if there are some leaking, detecting temperature of the thermistor will go lower. If the detected temperature is much lower than the temperature indicated in the remote controller, it means the valve is not closed all the way. It is not necessary to exchange the linear expansion valve, if the leakage is small and not making any trouble.	If a large amount of refrigerant is leaked, exchange the linear expansion valve.
Wrong connection of the connector or contact failure	Check the color of lead wire and missing terminal of the connector.	Disconnect the connector at the controller board, then check the continuity.

10-2. FUNCTION OF DIP SWITCH

The black square (■) indicates a switch position.

Switch	Pole	Function	Operation by switch		Effective timing	Remarks																																																
			ON	OFF																																																		
SW1 Function Selection	1	Thermistor <Room temperature detection> position	Built-in remote controller	Indoor unit	Under suspension	Indoor controller board																																																
	2	Filter clogging detection	Provided	Not provided		<Initial setting>*2 ON OFF <table><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td><td>10</td></tr></table>											1	2	3	4	5	6	7	8	9	10																												
	1	2	3	4		5	6	7	8	9	10																																											
	3	Filter cleaning	2,500h	100h																																																		
	4	Fresh air intake	Effective	Not effective																																																		
	5	Remote indication switching	Thermo ON signal indication	Fan output indication																																																		
	6	Humidifier control	Fan operation at Heating mode	Thermo ON operation at heating mode		*1 <table><tr><td>SW 1-7</td><td>SW 1-8</td><td>Fan speed</td></tr><tr><td>OFF</td><td>OFF</td><td>Extra low</td></tr><tr><td>ON</td><td>OFF</td><td>Low</td></tr><tr><td>OFF</td><td>ON</td><td>Setting air flow</td></tr><tr><td>ON</td><td>ON</td><td>stop</td></tr></table>	SW 1-7	SW 1-8	Fan speed	OFF	OFF	Extra low	ON	OFF	Low	OFF	ON	Setting air flow	ON	ON	stop																																	
	SW 1-7	SW 1-8	Fan speed																																																			
	OFF	OFF	Extra low																																																			
ON	OFF	Low																																																				
OFF	ON	Setting air flow																																																				
ON	ON	stop																																																				
7	Airflow setting during thermo OFF in heating mode	Low *1	Extra low *1																																																			
8		Setting air flow *1	Depends on SW1-7																																																			
9	Auto restart function	Effective	Not effective																																																			
10	Power ON/OFF	Effective	Not effective																																																			
SW2 Capacity code setting	1~6	<table><tr><td>Capacity</td><td>SW 2</td><td>Capacity</td><td>SW 2</td></tr><tr><td>P08</td><td>ON OFF <table><tr><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td></tr></table></td><td>P15</td><td>ON OFF <table><tr><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td></tr></table></td></tr><tr><td>P12</td><td>ON OFF <table><tr><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td></tr></table></td><td></td><td></td></tr></table>			Capacity	SW 2	Capacity	SW 2	P08	ON OFF <table><tr><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td></tr></table>							1	2	3	4	5	6	P15	ON OFF <table><tr><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td></tr></table>							1	2	3	4	5	6	P12	ON OFF <table><tr><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td></tr></table>							1	2	3	4	5	6			Before power supply ON	Indoor controller board
		Capacity	SW 2	Capacity	SW 2																																																	
P08	ON OFF <table><tr><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td></tr></table>							1	2	3	4	5	6	P15	ON OFF <table><tr><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td></tr></table>							1	2	3	4	5	6																											
1	2	3	4	5	6																																																	
1	2	3	4	5	6																																																	
P12	ON OFF <table><tr><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td></tr></table>							1	2	3	4	5	6																																									
1	2	3	4	5	6																																																	
<Initial setting> Set for each capacity.																																																						
SW3 Function setting	1	Heat pump / Cooling only	Cooling only	Heat pump	Under suspension	Indoor controller board																																																
	2	Louver	Available	Not available		Set while the unit is off.																																																
	3	Vane	Available	Not available		<Initial setting> ON OFF <table><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td><td>10</td></tr></table>											1	2	3	4	5	6	7	8	9	10																												
	1	2	3	4		5	6	7	8	9	10																																											
	4	Vane swing function	Available	Not available																																																		
	5	Vane horizontal angle	Second setting *5	First setting																																																		
	6	Vane cooling limit angle setting *3	Horizontal angle	Down B, C		Note : *3 At cooling mode, each angle can be used only 1 hour.																																																
	7	Indoor linear expansion valve opening	Effective	Not effective		*4 Do not use SW3-9, 10 as trouble might be caused by the usage condition.																																																
	8	Heat 4degrees up	Not effective	Effective		*5 Second setting is same as first setting																																																
9	Superheat setting temperature *4	—	—																																																			
10	Sub cool setting temperature *4	—	—																																																			
SW4 Unit Selection	1~5	In case of replacing the indoor controller board, make sure to set the switch to the initial setting, which is shown below. ON OFF <table><tr><td></td><td></td><td></td><td></td><td></td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td></tr></table>								1	2	3	4	5	Before power supply ON	Indoor controller board																																						
1	2	3	4	5																																																		

	Pole	Operation by switch	Effective timing	Remarks
SW11 1s digit address setting SW12 10ths digit address setting	Rotary switch	 How to set addresses Example: If address is "3", remain SW12 (for over 10) at "0", and match SW11 (for 1 to 9) with "3".	Before power supply ON	Indoor controller board <Initial setting> 
SW14 Connection No. setting	Rotary switch	 How to set branch numbers SW14 (Series R2 only) Match the indoor unit's refrigerant pipe with the BC controller's end connection number. Remain other than series R2 at "0".		Indoor controller board <Initial setting> 

10-3. TEST POINT DIAGRAM

10-3-1. Indoor power board

PLFY-P08NCMU-E.TH

PLFY-P08NCMU-E1.TH

PLFY-P08NCMU-ER2.TH

PLFY-P08NCMU-ER3.TH

PLFY-P08NCMU-ER4.TH

PLFY-P12NCMU-E.TH

PLFY-P12NCMU-E1.TH

PLFY-P12NCMU-ER2.TH

PLFY-P12NCMU-ER3.TH

PLFY-P12NCMU-ER4.TH

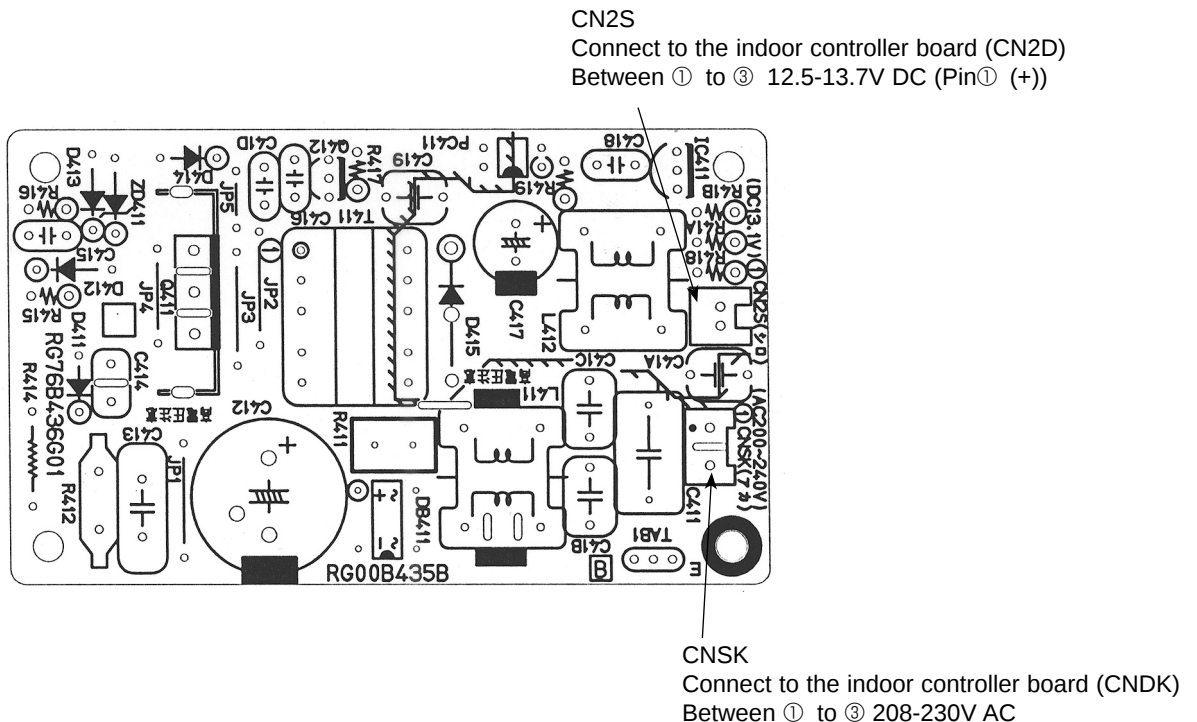
PLFY-P15NCMU-E.TH

PLFY-P15NCMU-E1.TH

PLFY-P15NCMU-ER2.TH

PLFY-P15NCMU-ER3.TH

PLFY-P15NCMU-ER4.TH



10-3-2. Indoor controller board

PLFY-P08NCMU-E.TH

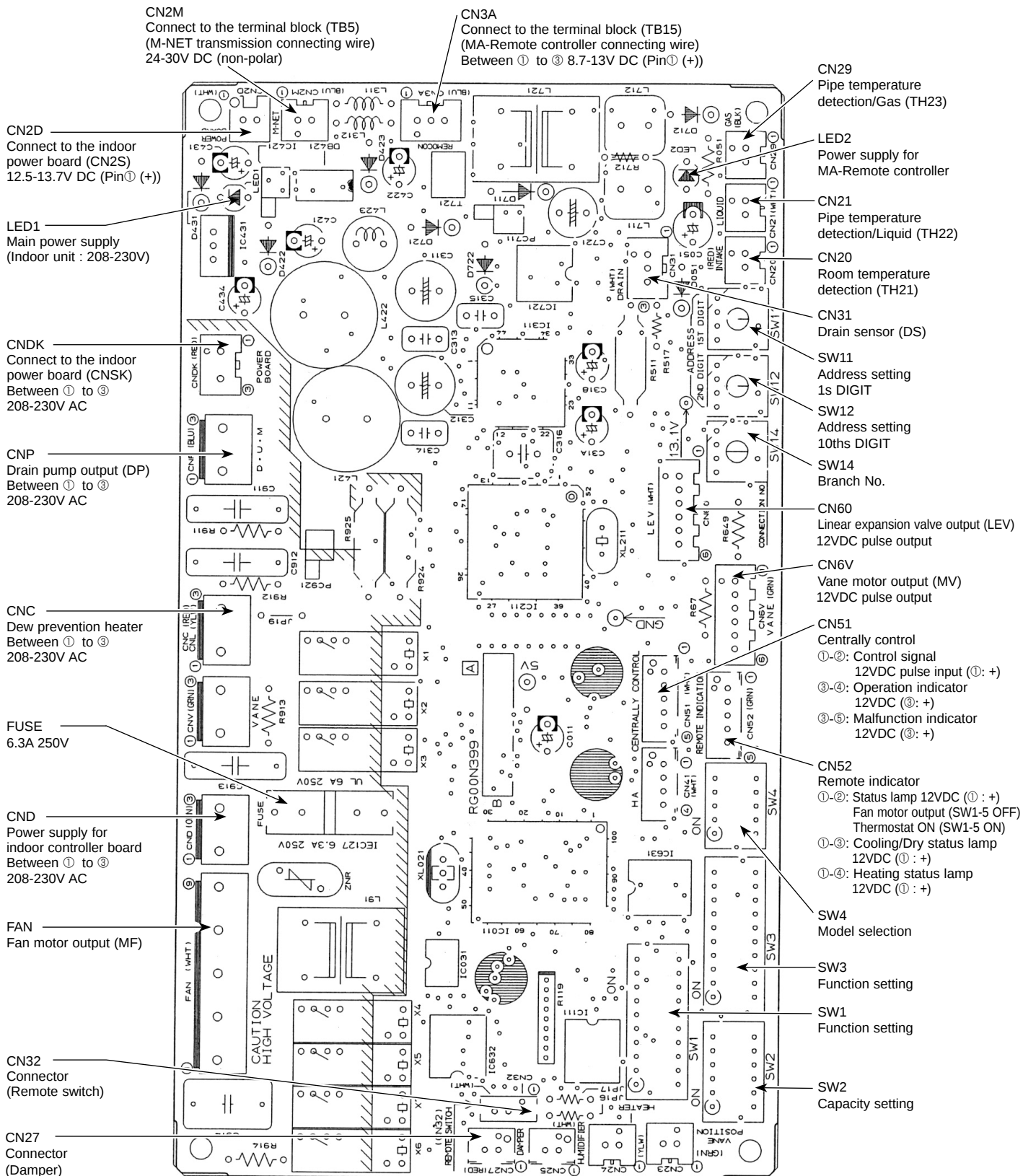
PLFY-P12NCMU-E.TH

PLFY-P15NCMU-E.TH

PLFY-P08NCMU-E₁.TH

PLFY-P12NCMU-E₁.TH

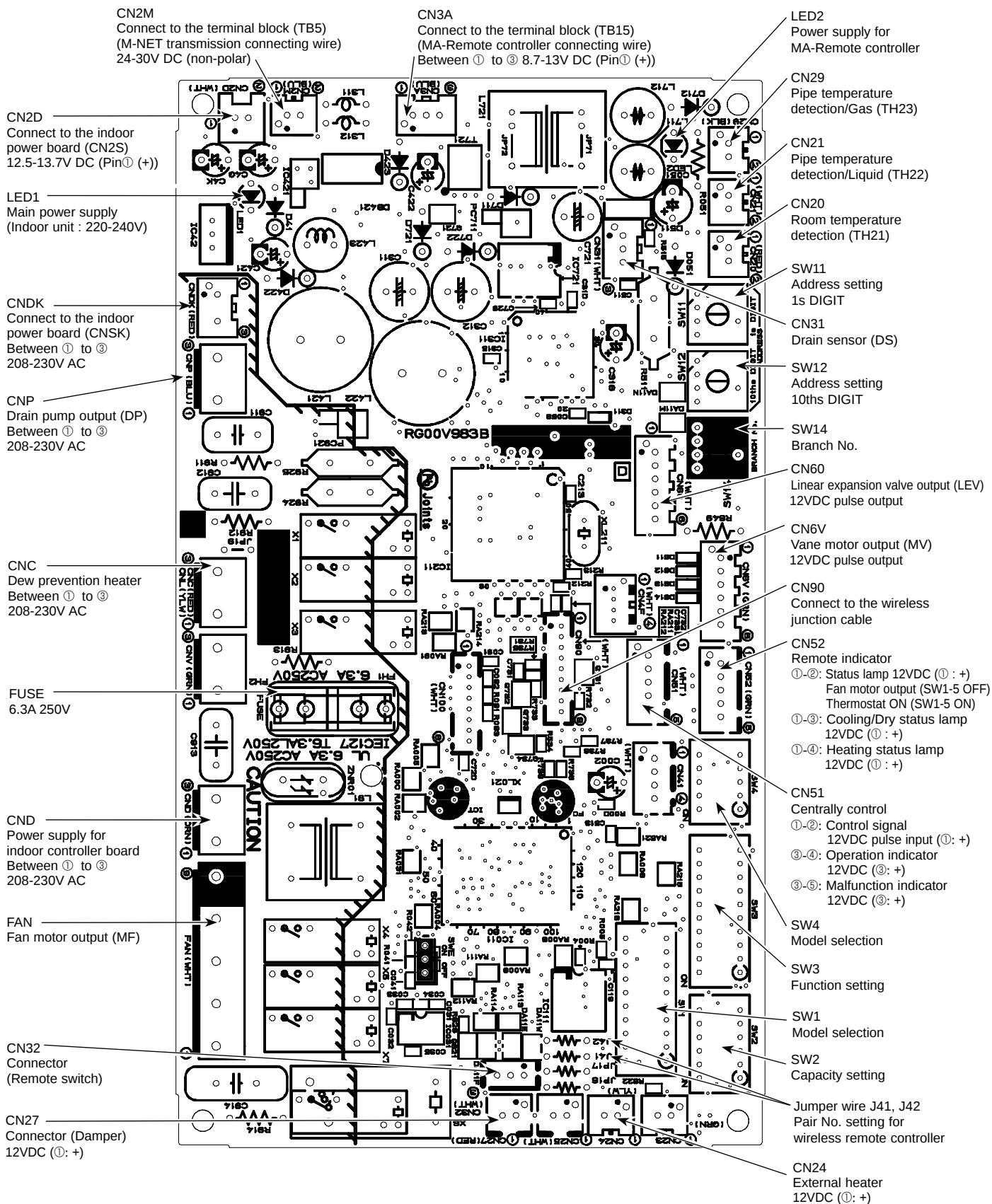
PLFY-P15NCMU-E₁.TH



PLFY-P08NCMU-ER2.TH
PLFY-P08NCMU-ER3.TH
PLFY-P08NCMU-ER4.TH

PLFY-P12NCMU-ER2.TH
PLFY-P12NCMU-ER3.TH
PLFY-P12NCMU-ER4.TH

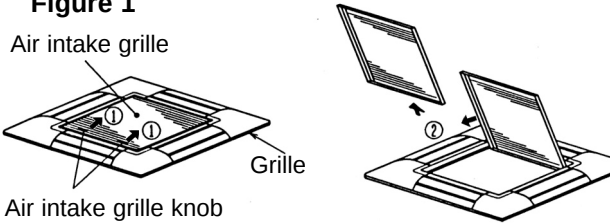
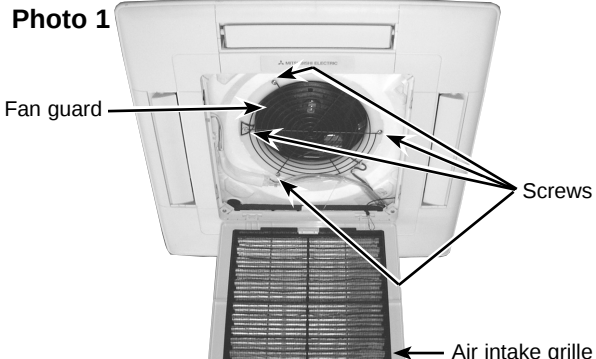
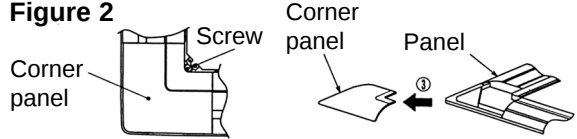
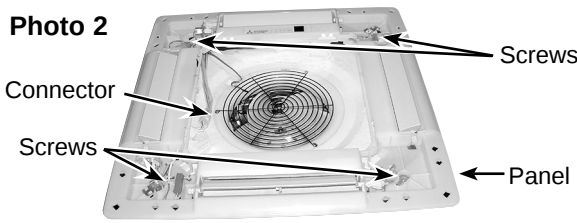
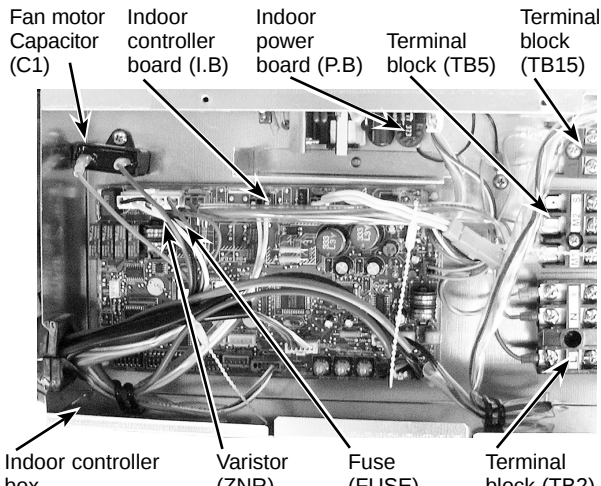
PLFY-P15NCMU-ER2.TH
PLFY-P15NCMU-ER3.TH
PLFY-P15NCMU-ER4.TH

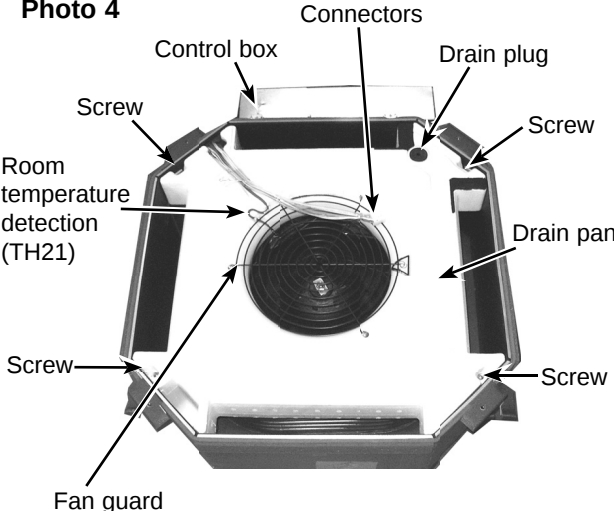
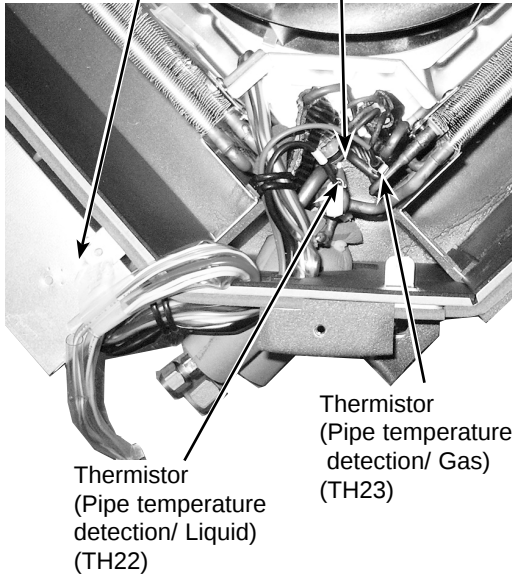
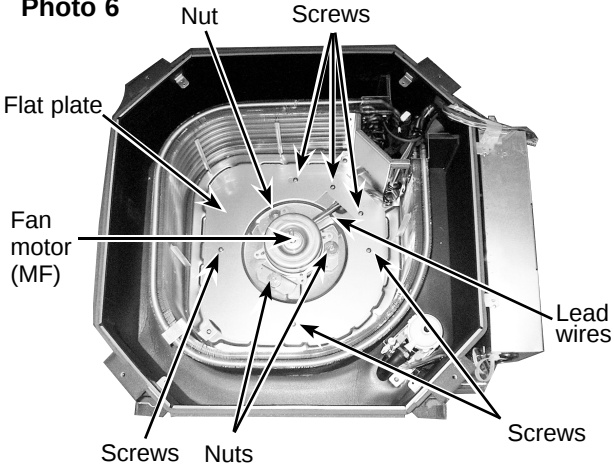


PLFY-P08/12/15NCMU-E.TH
 PLFY-P08/12/15NCMU-ER2.TH
 PLFY-P08/12/15NCMU-ER4.TH

PLFY-P08/12/15NCMU-E1.TH
 PLFY-P08/12/15NCMU-ER3.TH

Be careful when removing heavy parts.

OPERATING PROCEDURE	PHOTOS & ILLUSTRATIONS
1. Removing the air intake grille (1) Slide the knob of air intake grille to the direction of the arrow ① to open the air intake grille. (2) Remove the string hook from the panel to prevent the grille from dropping. (3) Slide the hinge of the intake grille to the direction of the arrow ② and remove the air intake grille.	Figure 1 
2. Removing the fan guard (1) Open the air intake grille. (2) Remove the 3 screws of fan guard.	Photo 1 
3. Removing the panel (1) Remove the air intake grille. (Refer to 1) Corner panel (See Figure 2) (1) Remove the screw of the corner. (2) Slide the corner panel to the direction of the arrow ③, and remove the corner panel. Panel (See Photo 2) (1) Disconnect the connector that connects with the unit. (2) Remove the 2 screws from the panel and loose other 2 screws, which are fixed to the oval hole, have different diameter. (3) Rotate the panel a little to remove the screws. (Slide the panel so that the screw comes to a larger diameter of the oval hole, which has two different diameters.)	Figure 2  Photo 2 
4. Removing the electrical parts (1) Remove the 2 screws and the control box cover. <Electrical parts in the control box> • Indoor controller board (I.B) • Indoor power board (P.B) • Fan motor capacitor (C1) • Fuse (FUSE) • Varistor (ZNR) • Terminal block (TB)	Photo 3 

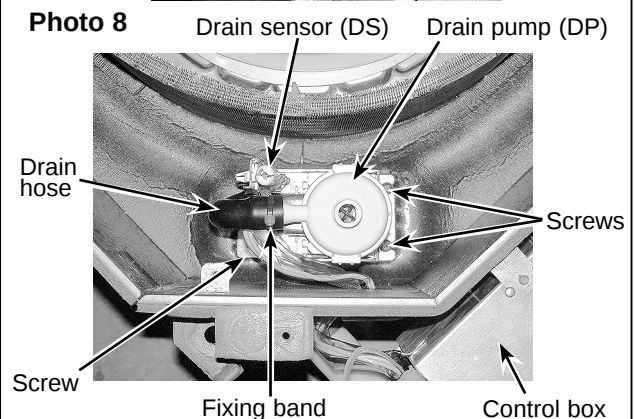
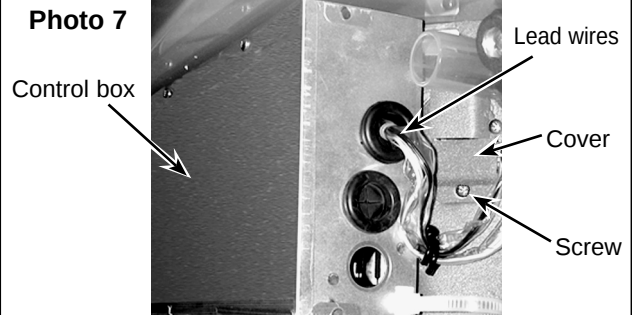
OPERATING PROCEDURE	PHOTOS & ILLUSTRATIONS
5. Removing the room temperature detection (TH21) (1) Remove the panel. (Refer to procedure 3) (2) Pull out the room temperature detection from the drain pan. (3) Remove the 2 screws fixed to the control box cover, and remove the control box cover. (4) Remove the connector (CN20) from the indoor controller board, and disconnect the room temperature detection.	Photo 4 
6. Removing the drain pan (1) Remove the panel. (Refer to procedure 3) (2) Remove the room temperature detection and the 2 lead wires held with fastener; wireless controller board relay connector (9P red) and panel relay connector (10P white). (3) Remove the 4 screws fixed to the drain pan, and remove the drain pan. (4) Remove the fan guard. (Refer to procedure 2)	Photo 5 
7. Removing the pipe temperature detection/liquid (TH22) and pipe temperature detection/gas (TH23) (1) Remove the panel. (Refer to procedure 3) (2) Remove the drain pan. (Refer to procedure 6) (3) Disconnect the liquid or gas from the holder. (4) Remove the 3 screws fixed to the piping cover, and remove the piping cover. (See Photo 9) (5) Remove the 2 screws fixed to the control box cover, and remove the control box cover. Pipe temperature detection/liquid (TH22) (6) Remove the connector (CN21) from the indoor controller board, and disconnect the pipe temperature detection/Liquid. Pipe temperature detection/gas (TH23) (6) Remove the connector (CN29) from the indoor controller board, and disconnect the pipe temperature detection/Gas with its holder.	Photo 6 
8. Removing the fan motor (MF) (1) Remove the panel. (Refer to procedure 3) (2) Remove the drain pan. (Refer to procedure 6) (3) Remove the nut and the washer from the turbo fan, and remove the turbo fan. (4) Remove the 2 screws fixed to the control box cover, and remove the control box cover. (5) Disconnect the connectors of the (FAN) from the indoor controller board. (6) Remove the 3 screws fixed to the piping cover, and remove the piping cover. (See Photo 9) (7) Remove the 6 screws fixed to the flat plate, and remove the flat plate. (8) Disconnect the lead wires to the direction of the fan motor, and remove 3 nuts of the fan motor.	

OPERATING PROCEDURE

PHOTOS & ILLUSTRATIONS

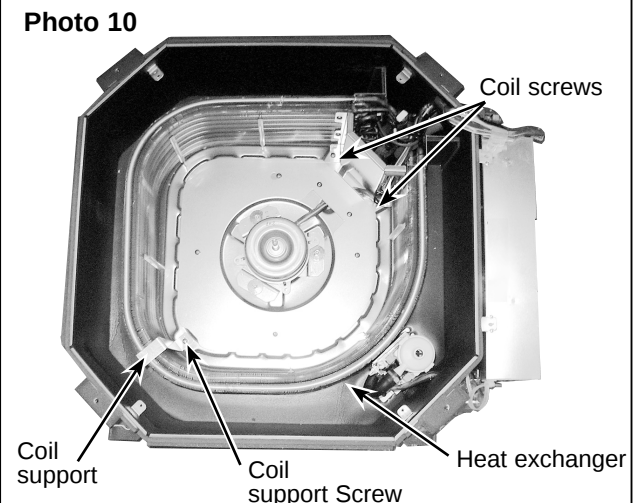
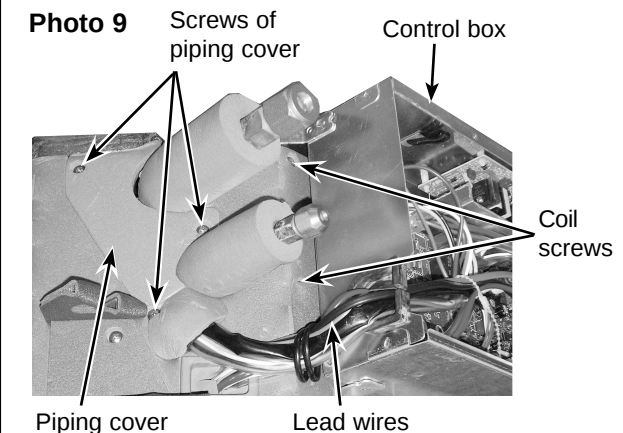
9. Removing the drain pump (DP) and drain sensor (DS)

- (1) Remove the panel. (Refer to procedure 3)
- (2) Remove the drain pan. (Refer to procedure 6)
- (3) Remove the 2 screws fixed to the control box cover, and remove the control box cover.
- (4) Remove the connectors of the (CNP) and the (CN31) from the indoor controller board.
- (5) Remove the 1 screw fixed to the cover, and remove the cover. (See Photo 7)
- (6) Disconnect the lead wires to the direction of the drain pump.
- (7) Remove the 3 screws of the drain pump. (See Photo 8)
- (8) Cut the drain hose fixing band, pull out the drain hose from the drain pump.
- (9) Pull out the drain pump.
- (10) Remove the drain sensor and the holder.



10. Removing the heat exchanger

- (1) Remove the panel. (Refer to procedure 3)
- (2) Remove the drain pan. (Refer to procedure 6)
- (3) Remove the nut and the washer from the turbo fan, and remove the turbo fan.
- (4) Remove the 2 screws fixed to the control box cover, and remove the control box cover.
- (5) Disconnect the connectors of the (FAN) from the indoor controller board.
- (6) Remove the 3 screws fixed to the piping cover, and remove the piping cover. (See Photo 9)
- (7) Remove the pipe temperature thermistor/liquid and condenser/evaporator temperature thermistor. (Refer to procedure 7)
- (8) Disconnect the lead wires to the direction of the fan motor.
- (9) Remove 1 coil support screw, 2 inside coil screws (See Photo 10), and 4 outside coil screws (See Photo 9) from the heat exchanger, and remove the heat exchanger.



CITY MULTI

MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE : TOKYO BLDG., 2-7-3, MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN

©Copyright 2006 MITSUBISHI ELECTRIC CORPORATION
Distributed in Apr. 2012 No. OCH410 REVISED EDITION-D
Distributed in Dec. 2011 No. OCH410 REVISED EDITION-C
Distributed in Jun. 2009 No. OCH410 REVISED EDITION-B PDF 6
Distributed in Jul. 2007 No. OCH410 REVISED EDITION-A PDF 8
Distributed in Nov. 2006 No. OCH410 PDF 8
Made in Japan

New publication, effective Apr. 2012
Specifications are subject to change without notice.