Changes for the Better

MITSUBISHI ELECTRIC

SPLIT-TYPE, HEAT PUMP AIR CONDITIONERS
SPLIT-TYPE, AIR CONDITIONERS

October 2007

No. OC368
REVISED EDITION-C

# SERVICE MANUAL

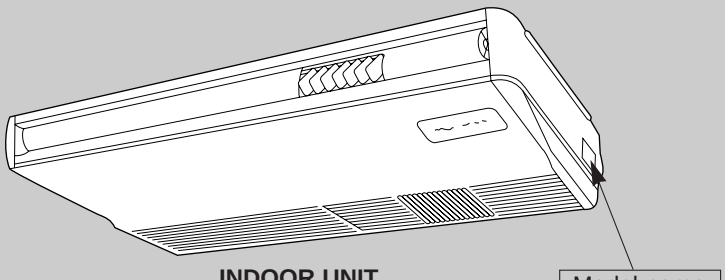
## Series PCA Ceiling Suspended R410A

| Indoor unit [Model names] | [Service Ref.] |
|---|---|
| PCA-A24GA | PCA-A24GA |
| | PCA-A24GA$_1$ |
| | PCA-A24GA$_2$ |
| PCA-A30GA | PCA-A30GA |
| | PCA-A30GA$_1$ |
| | PCA-A30GA$_2$ |
| PCA-A36GA | PCA-A36GA |
| | PCA-A36GA$_1$ |
| | PCA-A36GA$_2$ |
| PCA-A42GA | PCA-A42GA |
| | PCA-A42GA$_1$ |
| | PCA-A42GA$_2$ |

Revision:
- PCA-A24/30/36/42GA$_2$ are added in REVISED EDITION-C.
- Some descriptions have been modified.

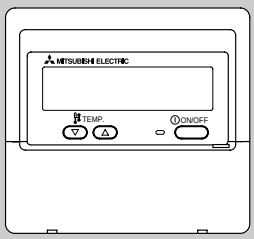
- Please void OC368 REVISED EDITION-B.

NOTE:
- This manual describes only service data of the indoor units.
- RoHS compliant products have <G> mark on the spec name plate.
- For servicing RoHS compliant products, refer to the RoHS PARTS LIST.



INDOOR UNIT

Model name indication




REMOTE CONTROLLER

CONTENTS



33223

Mr.SLIM™

# 1 TECHNICAL CHANGES

**PCA-A24GA$_1$ → PCA-A24GA$_2$**
**PCA-A30GA$_1$ → PCA-A30GA$_2$**
**PCA-A36GA$_1$ → PCA-A36GA$_2$**
**PCA-A42GA$_1$ → PCA-A42GA$_2$**

• Indoor controller board(I.B) has been changed(11.SPECIAL FUNCTION is added).

**PCA-A24GA → PCA-A24GA$_1$**
**PCA-A30GA → PCA-A30GA$_1$**
**PCA-A36GA → PCA-A36GA$_1$**
**PCA-A42GA → PCA-A42GA$_1$**

• Indoor controller board(I.B) has been changed.

# 2 REFERENCE MANUAL

## 2-1. OUTDOOR UNIT SERVICE MANUAL

| Service Ref. | Service Manual No. |
|---|---|
| PUZ-A18/24/30/36/42NHA<br>PUZ-A18/24/30/36/42NHA-BS<br>PUY-A12/18/24/30/36/42NHA$_{(1)}$<br>PUY-A12/18/24/30/36/42NHA$_{(1)}$-BS | OC367 |

## 2-2. TECHNICAL DATA BOOK

| Series (Outdoor unit) | Data Book No. |
|---|---|
| PUZ-A·NHA PUZ-A·NHA-BS<br>PUY-A·NHA PUY-A·NHA-BS | OCS04 |

# 3 SAFETY PRECAUTION

## 3-1. ALWAYS OBSERVE FOR SAFETY

**Before obtaining access to terminals, all supply circuits must be disconnected.**

## 3-2. CAUTIONS RELATED TO NEW REFRIGERANT

**Cautions for units utilising refrigerant R410A**

**Use new refrigerant pipes.**

**Make sure that the inside and outside of refrigerant piping is clean and it has no contamination such as sulfur hazardous for use, oxides, dirt, shaving particles, etc.**
**In addition, use pipes with specified thickness.**

Contamination inside refrigerant piping can cause deterioration of refrigerant oil etc.

**Store the piping to be used during installation indoors and keep both ends of the piping sealed until just before brazing. (Leave elbow joints, etc. in their packaging.)**

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

**Use ester oil, ether oil or alkylbenzene oil (small amount) as the refrigerant oil applied to flares and flange connections.**

If large amount of mineral oil enters, that can cause deterioration of refrigerant oil etc.

**Charge refrigerant from liquid phase of gas cylinder.**

If the refrigerant is charged from gas phase, composition change may occur in refrigerant and the efficiency will be lowered.

**Do not use refrigerant other than R410A.**

If other refrigerant (R22 etc.) is used, chlorine in refrigerant can cause deterioration of refrigerant oil etc.

**Use a vacuum pump with a reverse flow check valve.**

Vacuum pump oil may flow back into refrigerant cycle and that can cause deterioration of refrigerant oil etc.

**Use the following tools specifically designed for use with R410A refrigerant.**

The following tools are necessary to use R410A refrigerant.

| Tools for R410A | |
|---|---|
| Gauge manifold | Flare tool |
| Charge hose | Size adjustment gauge |
| Gas leak detector | Vacuum pump adaptor |
| Torque wrench | Electronic refrigerant charging scale |

**Keep the tools with care.**

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of the refrigerant oil or malfunction of the compressor.

**Do not use a charging cylinder.**

If a charging cylinder is used, the composition of refrigerant will change and the efficiency will be lowered.

**Ventilate the room if refrigerant leaks during operation. If refrigerant comes into contact with a flame, poisonous gases will be released.**

### [1] Cautions for service

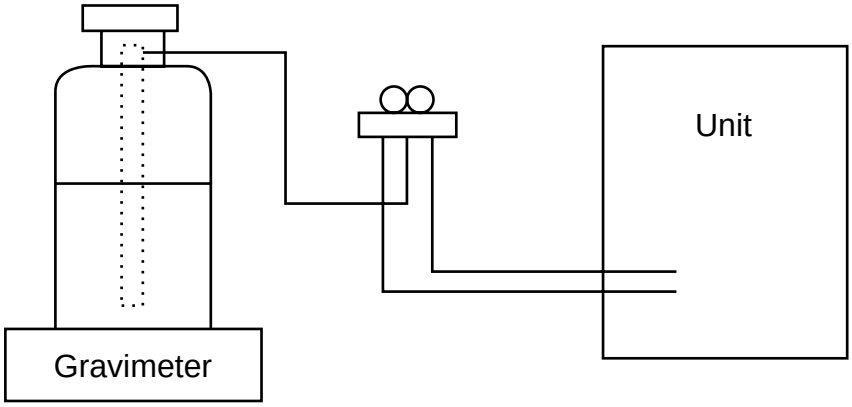
**(1) Perform service after recovering the refrigerant left in a unit completely.**
**(2) Do not release refrigerant in the air.**
**(3) After completing service, charge the cycle with specified amount of refrigerant.**
**(4) When performing service, install a filter drier simultaneously.**
**Be sure to use a filter drier for new refrigerant.**

## [2] Additional refrigerant charge

**When charging directly from cylinder**

· Check that cylinder for R410A on the market is syphon type.

· Charging should be performed with the cylinder of syphon stood vertically. (Refrigerant is charged from liquid phase.)



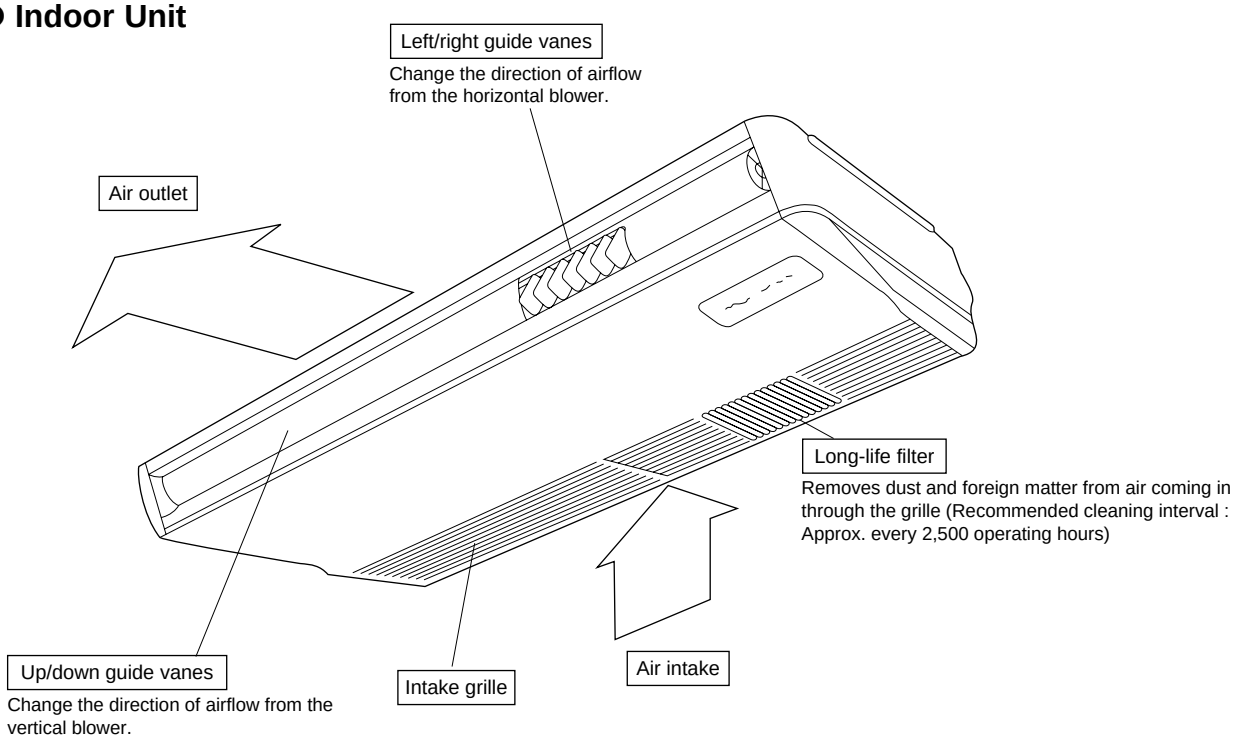

## [3] Service tools

**Use the below service tools as exclusive tools for R410A refrigerant.**

| No. | Tool name | Specifications |
|---|---|---|
| ① | Gauge manifold | ·Only for R410A |
| | | ·Use the existing fitting specifications. (UNF1/2) |
| | | ·Use high-tension side pressure of 5.3MPa·G or over. |
| ② | Charge hose | ·Only for R410A |
| | | ·Use pressure performance of 5.09MPa·G or over. |
| ③ | Electronic scale | —— |
| ④ | Gas leak detector | ·Use the detector for R134a, R407C or R410A. |
| ⑤ | Adaptor for reverse flow check | ·Attach on vacuum pump. |
| ⑥ | Refrigerant charge base | —— |
| ⑦ | Refrigerant cylinder | ·Only for R410A ·Top of cylinder (Pink)<br>·Cylinder with syphon |
| ⑧ | Refrigerant recovery equipment | —— |

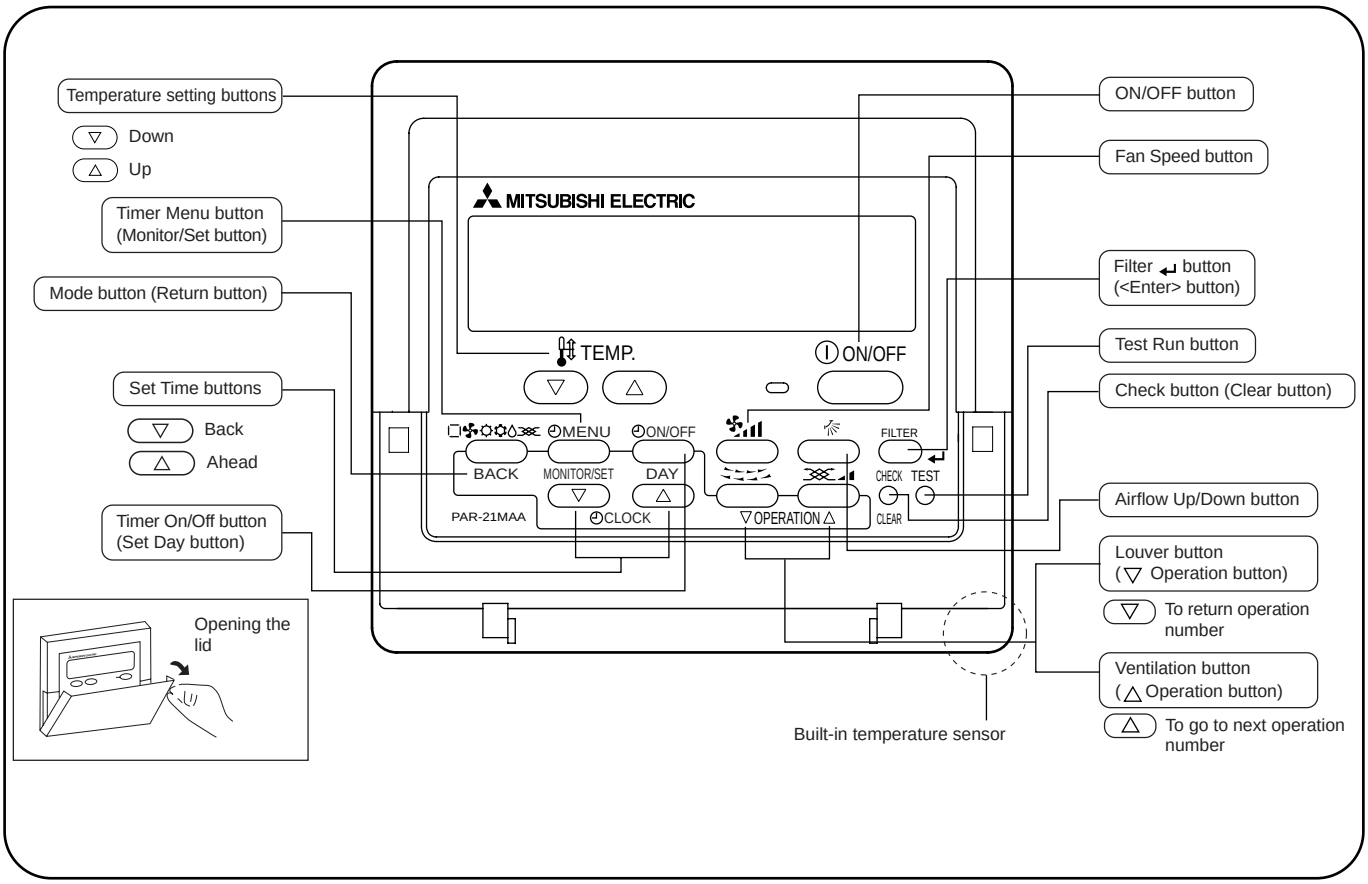
# 4 PART NAMES AND FUNCTIONS

## ● Indoor Unit




## ● Wired remote controller

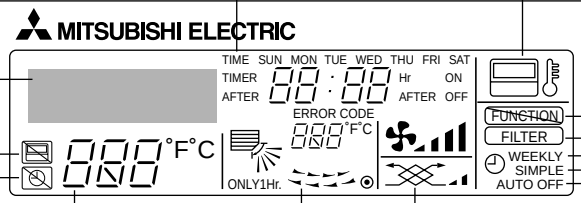
Once the controllers are set, the same operation mode can be repeated by simply pressing the ON/OFF button.



## ● Wired remote controller

### Display Section

For purposes of this explanation, all parts of the display are shown as lit. During actual operation, only the relevant items will be lit.




**Day-of-Week**
Shows the current day of the week.

**Time/Timer Display**
Shows the current time, unless the simple or Auto Off timer is set.
If the simple or Auto Off timer is set, the time to be switched off is shown.

**Identifies the current operation**
Shows the operating mode, etc.
*Multilanguage display is available.

**"Centrally Controlled" indicator**
Indicates that operation from the remote controller has been prohibited by a master controller.

**"Timer is Off" indicator**
Indicates that the timer is off.

**Temperature Setting**
Shows the target temperature.

**Up/Down Air Direction indicator**
The indicator ＼ shows the direction of the outcoming airflow.

**"One Hour Only" indicator**
Displayed if the airflow is set to low or downward during COOL or DRY mode. (Operation varies according to model.)
The indicator goes off in 1 hour, when the airflow direction also changes.

**Room Temperature display**
Shows the room temperature. The room temperature display range is 46–102˚F. The display blinks if the temperature is less than 46˚F or 102˚F or more.

**Louver display**
Indicates the action of the swing louver. Does not appear if the louver is not running.

**◉ (Power On indicator)**
Indicates that the power is on.

**"Sensor" indication**
Displayed when the remote controller sensor is used.

**"Locked" indicator**
Indicates that remote controller buttons have been locked.

**"Clean The Filter" indicator**
To be displayed on when it is time to clean the filter.

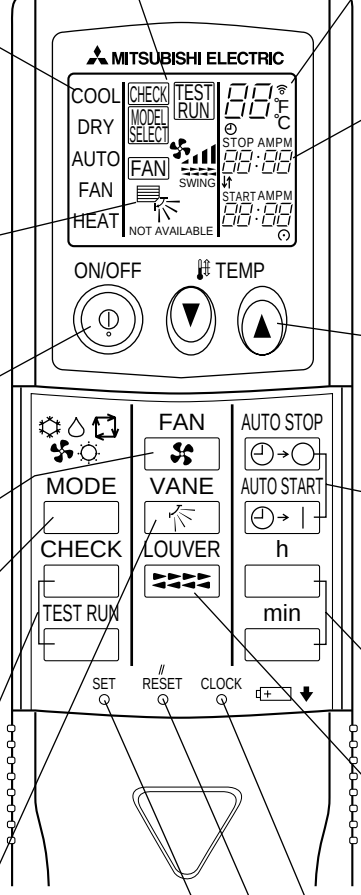
**Timer indicators**
The indicator comes on if the corresponding timer is set.

**Fan Speed indicator**
Shows the selected fan speed.

**Ventilation indicator**
Appears when the unit is running in Ventilation mode.

**Note:**
- "PLEASE WAIT" message
  This message is displayed for approximately 3 minutes when power is supplied to the indoor unit or when the unit is recovering from a power failure.
- "NOT AVAILABLE" message
  This message is displayed if an invalid button is pressed (to operate a function that the indoor unit does not have).
  If a single remote controller is used to operate multiple indoor units simultaneously that are different types, this message will not be displayed as far as any of the indoor units is equipped with the function.

## ● Wireless remote controller




**CHECK TEST RUN display**

Indicate that the unit is being checked or test-run.

**MODEL SELECT display**

Blinks when model is selected.

**display**

Lights up while the signal is transmitted to the indoor unit when the button is pressed.

**Temperature setting display**

Indicates the desired temperature setting which is set.

**OPERATION MODE display**

OPERATION MODE display
Indicates which operation mode is in effect.

**CLOCK display**

Displays the current time.

**TIMER display**

Displays when in timer operation or when setting timer.

**" ↓ " " ↑ " display**

Displays the order of timer operation.

**" ◴→| " " ◴→○ " display**

Displays whether timer is on or off.

**display**

The vertical direction of airflow is indicated.

**display**

Displays selected fan speed.

**button**

Sets any desired room temperature.

**ON/OFF button**

The unit is turned ON and OFF alternately each time the button is pressed.

**TIMER CONTROL buttons**

AUTO STOP (OFF timer): when this switch is set, the air conditioner will be automatically stopped at the preset time.
AUTO START (ON timer): when this switch is set, the air conditioner will be automatically started at the preset time.

**FAN SPEED SELECT button**

Changes the fan speed.

**"h" and "min" buttons**

Buttons used to set the "hour and minute" of the current time and timer settings.

**MODE SELECT button**

Switches the operation mode between COOLING/DRY/FAN/HEATING and AUTO mode.

※In case the outdoor unit is cooling only type, the heating and auto mode are not available.

**LOUVER button**

Changes left / right airflow direction.
(Not available for this model.)

**CHECK-TEST RUN button**

Performs an inspection check or test operation.
Do not use it for normal operation.

**CLOCK button**

**RESET button**

**SET button**

**VANE CONTROL button**

Changes the air flow direction.

# 5 SPECIFICATIONS

| | | | | | |
|---|---|---|---|---|---|
| INDOOR UNIT | **Service Ref.** | | | | **PCA-A24GA, PCA-A24GA1, PCA-A24GA2** |
| | Power supply(phase, cycle, voltage) | | | | Single phase, 60Hz, 208/230V |
| | | Max. Fuse Size | | A | 15 |
| | | Min.Circuit Ampacity | | A | 1 |
| | External finish | | | | Munsell 0.70Y 8.59/0.97 |
| | Heat exchanger | | | | Plate fin coil |
| | Fan | Fan(drive) × No. | | | Sirocco fan (direct) × 3 |
| | | Fan motor output | | kW | 0.070 |
| | | Fan motor | | F.L.A | 0.53 |
| | | Airflow(Low-Medium2-Medium1-High) | | $m^3$/min(CFM) | Dry: 14-15-16-18(495-530-565-635) |
| | | | | | Wet: 13-14-15-16(445-480-510-570) |
| | | External static pressure | | Pa(mmAq) | 0(direct blow) |
| | Operation control & Thermostat | | | | Remote controller & built-in |
| | Noise level(Low-Medium2-Medium1-High) | | | dB | 37-39-41-43 |
| | Field drain pipe O.D. | | | mm(in.) | 26(1-1/32) |
| | Dimensions | | W | mm(in.) | 1,310(51-9/16) |
| | | | D | mm(in.) | 680(26-25/32) |
| | | | H | mm(in.) | 210(8-9/32) |
| | Weight | | | kg(lbs) | 34(75) |

| | | | | | |
|---|---|---|---|---|---|
| INDOOR UNIT | **Service Ref.** | | | | **PCA-A30GA, PCA-A30GA1, PCA-A30GA2** |
| | Power supply(phase, cycle, voltage) | | | | Single phase, 60Hz, 208/230V |
| | | Max. Fuse Size | | A | 15 |
| | | Min.Circuit Ampacity | | A | 1 |
| | External finish | | | | Munsell 0.70Y 8.59/0.97 |
| | Heat exchanger | | | | Plate fin coil |
| | Fan | Fan(drive) × No. | | | Sirocco fan (direct) × 3 |
| | | Fan motor output | | kW | 0.070 |
| | | Fan motor | | F.L.A | 0.53 |
| | | Airflow(Low-Medium2-Medium1-High) | | $m^3$/min(CFM) | Dry: 14-15-16-18(495-530-565-635) |
| | | | | | Wet:13-14-15-16(445-480-510-570) |
| | | External static pressure | | Pa(mmAq) | 0(direct blow) |
| | Operation control & Thermostat | | | | Remote controller & built-in |
| | Noise level(Low-Medium2-Medium1-High) | | | dB | 37-39-41-43 |
| | Field drain pipe O.D. | | | mm(in.) | 26(1-1/32) |
| | Dimensions | | W | mm(in.) | 1,310(51-9/16) |
| | | | D | mm(in.) | 680(26-25/32) |
| | | | H | mm(in.) | 210(8-9/32) |
| | Weight | | | kg(lbs) | 34(75) |

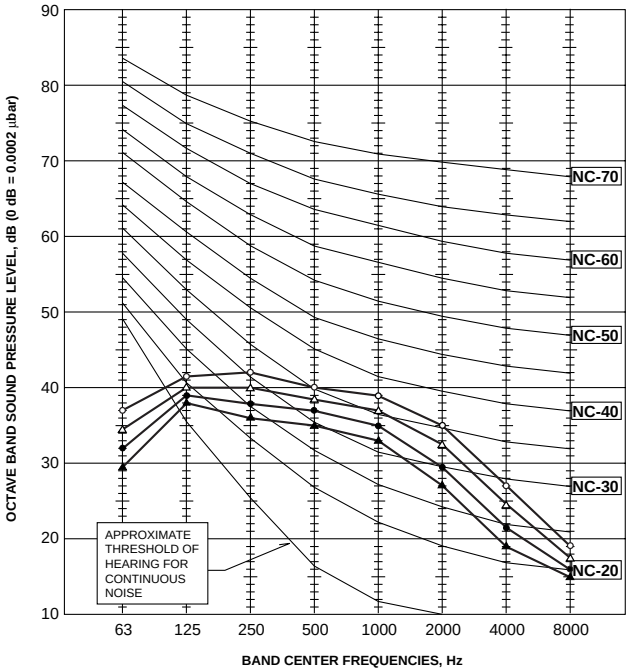
| | | | | | |
|---|---|---|---|---|---|
| INDOOR UNIT | **Service Ref.** | | | | **PCA-A36GA, PCA-A36GA1, PCA-A36GA2** |
| | Power supply(phase, cycle, voltage) | | | | Single phase, 60Hz, 208/230V |
| | | Max. Fuse Size | | A | 15 |
| | | Min.Circuit Ampacity | | A | 1 |
| | External finish | | | | Munsell 0.70Y 8.59/0.97 |
| | Heat exchanger | | | | Plate fin coil |
| | Fan | Fan(drive) × No. | | | Sirocco fan (direct) × 3 |
| | | Fan motor output | | kW | 0.090 |
| | | Fan motor | | F.L.A | 0.69 |
| | | Airflow(Low-Medium2-Medium1-High) | | $m^3$/min(CFM) | Dry: 20-21-23-25(705-740-810-885) |
| | | | | | Wet:18-19-21-22(635-670-730-790) |
| | | External static pressure | | Pa(mmAq) | 0(direct blow) |
| | Operation control & Thermostat | | | | Remote controller & built-in |
| | Noise level(Low-Medium2-Medium1-High) | | | dB | 40-41-43-45 |
| | Field drain pipe O.D. | | | mm(in.) | 26(1-1/32) |
| | Dimensions | | W | mm(in.) | 1,310(51-9/16) |
| | | | D | mm(in.) | 680(26-25/32) |
| | | | H | mm(in.) | 270(10-5/8) |
| | Weight | | | kg(lbs) | 37(82) |

| | | | | |
|---|---|---|---|---|
| INDOOR UNIT | **Service Ref.** | | | **PCA-A42GA, PCA-A42GA$_1$, PCA-A42GA$_2$** |
| | Power supply(phase, cycle, voltage) | | | Single phase, 60Hz, 208/230V |
| | | Max. Fuse Size | A | 15 |
| | | Min.Circuit Ampacity | A | 1 |
| | External finish | | | Munsell 0.70Y 8.59/0.97 |
| | Heat exchanger | | | Plate fin coil |
| | Fan | Fan(drive) × No. | | Sirocco fan (direct) × 3 |
| | | Fan motor output | kW | 0.090 |
| | | Fan motor | F.L.A | 0.69 |
| | | Airflow(Low-Medium2-Medium1-High) | m³/min(CFM) | Dry: 20-21-23-25(705-740-810-885) |
| | | | | Wet:18-19-21-22(635-670-730-790) |
| | | External static pressure | Pa(mmAq) | 0(direct blow) |
| | Operation control & Thermostat | | | Remote controller & built-in |
| | Noise level(Low-Medium2-Medium1-High) | | dB | 40-41-43-45 |
| | Field drain pipe O.D. | | mm(in.) | 26(1-1/32) |
| | Dimensions | W | mm(in.) | 1,310(51-9/16) |
| | | D | mm(in.) | 680(26-25/32) |
| | | H | mm(in.) | 270(10-5/8) |
| | Weight | | kg(lbs) | 37(82) |

# 6 NOISE CRITERION CURVES

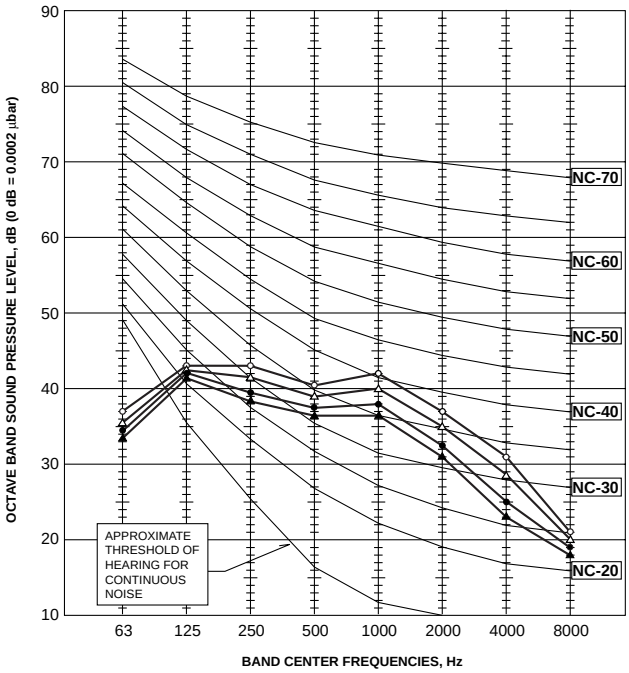
**PCA-A24GA** **PCA-A24GA$_2$**
**PCA-A30GA** **PCA-A30GA$_2$**
**PCA-A24GA$_1$**
**PCA-A30GA$_1$**

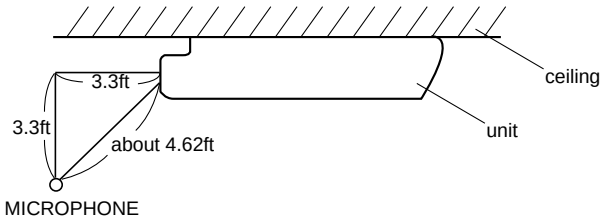
| NOTCH | SPL(dB) | LINE |
|---|---|---|
| High | 43 | |
| Medium1 | 41 | |
| Medium2 | 39 | |
| Low | 37 | |




**PCA-A36GA** **PCA-A36GA$_2$**
**PCA-A42GA** **PCA-A42GA$_2$**
**PCA-A36GA$_1$**
**PCA-A42GA$_1$**

| NOTCH | SPL(dB) | LINE |
|---|---|---|
| High | 45 | |
| Medium1 | 43 | |
| Medium2 | 41 | |
| Low | 40 | |

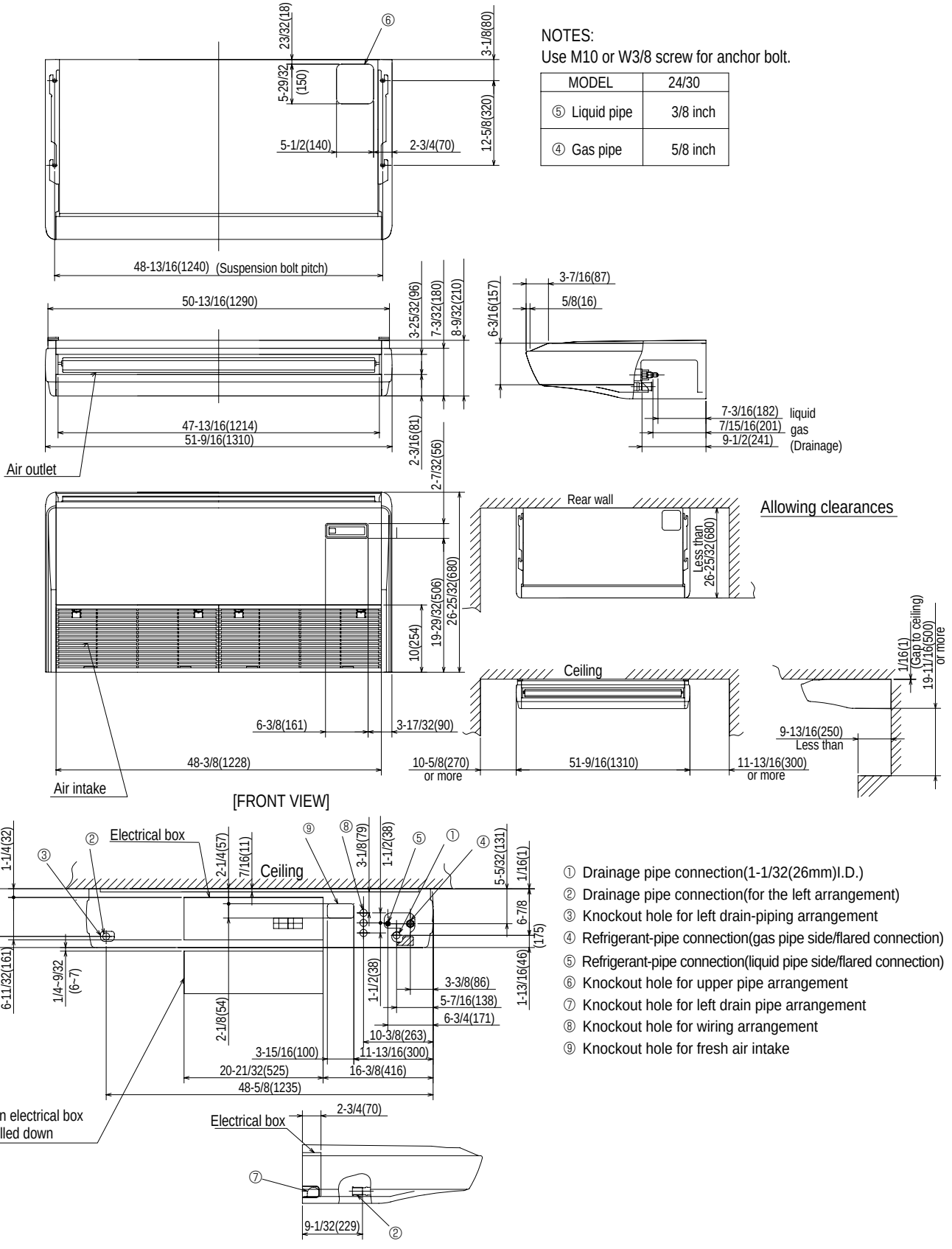


# 7 OUTLINES AND DIMENSIONS

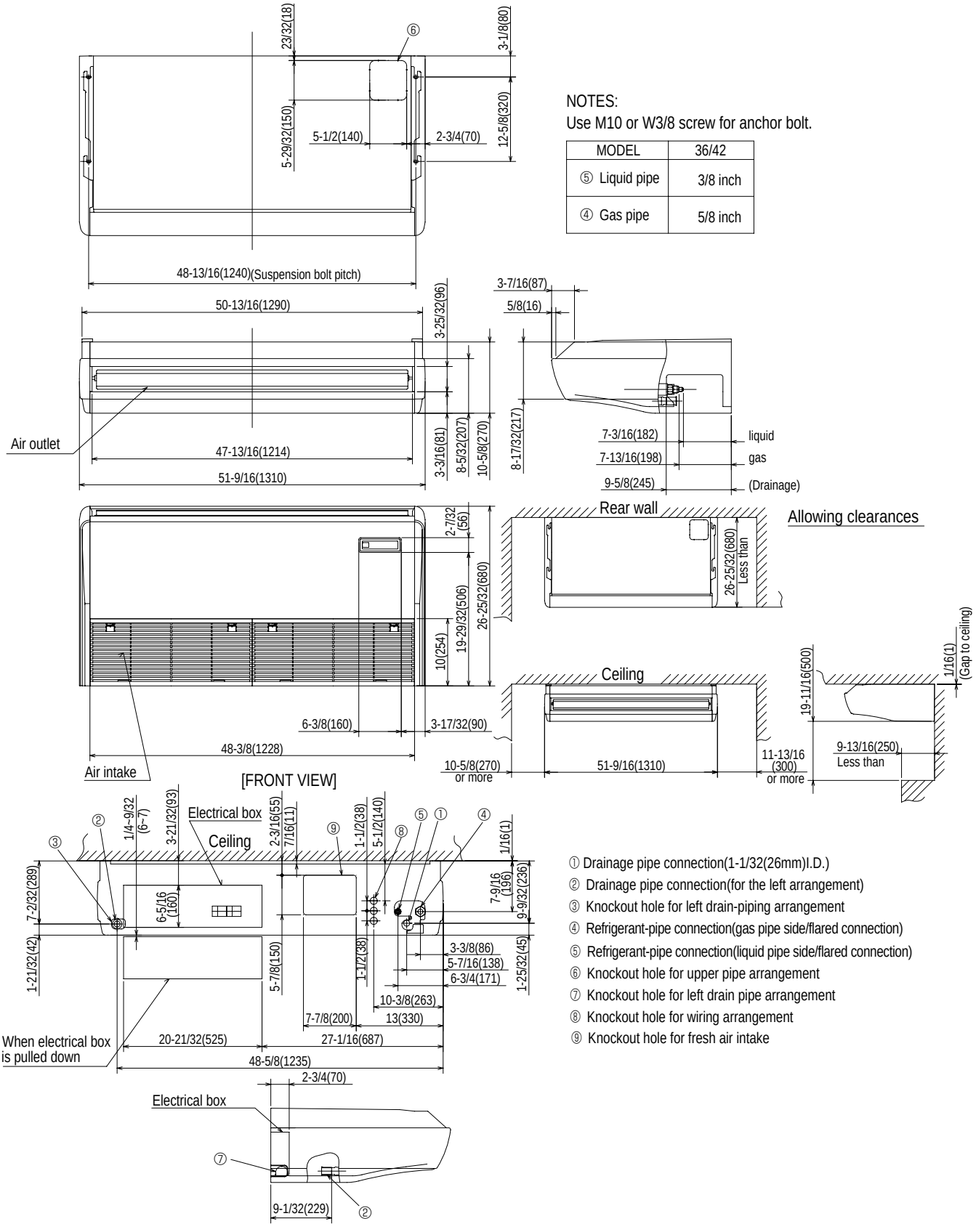
**PCA-A24GA PCA-A24GA$_1$ PCA-A24GA$_2$**
**PCA-A30GA PCA-A30GA$_1$ PCA-A30GA$_2$**

**Unit : inch(mm)**



**PCA-A36GA PCA-A36GA1 PCA-A36GA2**
**PCA-A42GA PCA-A42GA1 PCA-A42GA2**

**Unit : inch(mm)**



# 8 WIRING DIAGRAM

## PCA-A24GA PCA-A30GA PCA-A36GA PCA-A42GA
## PCA-A24GA$_1$ PCA-A30GA$_1$ PCA-A36GA$_1$ PCA-A42GA$_1$

[LEGEND]

| SYMBOL | NAME | SYMBOL | NAME | SYMBOL | NAME |
|---|---|---|---|---|---|
| P.B | INDOOR POWER BOARD | C | CAPACITOR<FAN MOTOR> | W.B | WIRELESS REMOTE CONTROLLER BOARD(OPTION) |
| I.B | INDOOR CONTROLLER BOARD | MF | FAN MOTOR | RU | RECEIVING UNIT |
| FUSE | FUSE (6.3A/250V) | MV | VANE MOTOR | BZ | BUZZER |
| ZNR | VARISTOR | TB4 | TERMINAL BLOCK<INDOOR/OUTDOOR CONNECTING LINE> | LED1 | LED<RUN INDICATOR > |
| CN2L | CONNECTOR<LOSSNAY> | | | LED2 | LED<HOT ADJUST> |
| CN32 | CONNECTOR<REMOTE SWITCH> | TB5,TB6 | TERMINAL BLOCK<REMOTE CONTROLLER TRANSMISSION LINE > | SW1 | SWITCH<HEATING ON/OFF> |
| CN41 | CONNECTOR<HA TERMINAL-A> | | | SW2 | SWITCH<COOLING ON/OFF> |
| CN51 | CONNECTOR<CENTRALLY CONTROL> | TH1 | ROOM TEMP.THERMISTOR <32˚F/15kΩ, 77˚F/5.2kΩ DETECT> | | |
| SW1 | SWITCH <MODEL SELECTION>※See Table 1. | | | | |
| SW2 | SWITCH <CAPACITY CODE>※See Table 2. | TH2 | PIPE TEMP.THERMISTOR/LIQUID <32˚F/15kΩ, 77˚F/5.2kΩ DETECT> | | |
| SWE | SWITCH<EMERGENCY OPERATION> | | | | |
| X1 | RELAY<DRAIN PUMP> | TH5 | COND./EVA.TEMP.THERMISTOR <32˚F/15kΩ, 77˚F/5.2kΩ DETECT> | | |
| X4 | RELAY<FAN MOTOR> | | | | |
| BCR | FAN CONTROL ELEMENT | R.B | WIRED REMOTE CONTROLLER BOARD | | |
| LED1 | POWER SUPPLY<I.B> | | | | |
| LED2 | POWER SUPPLY<R.B> | | | | |
| LED3 | TRANSMISSION<INDOOR-OUTDOOR> | | | | |

Please set the voltage using the remote controller.
For the setting method, please refer to the indoor unit Installation Manual.

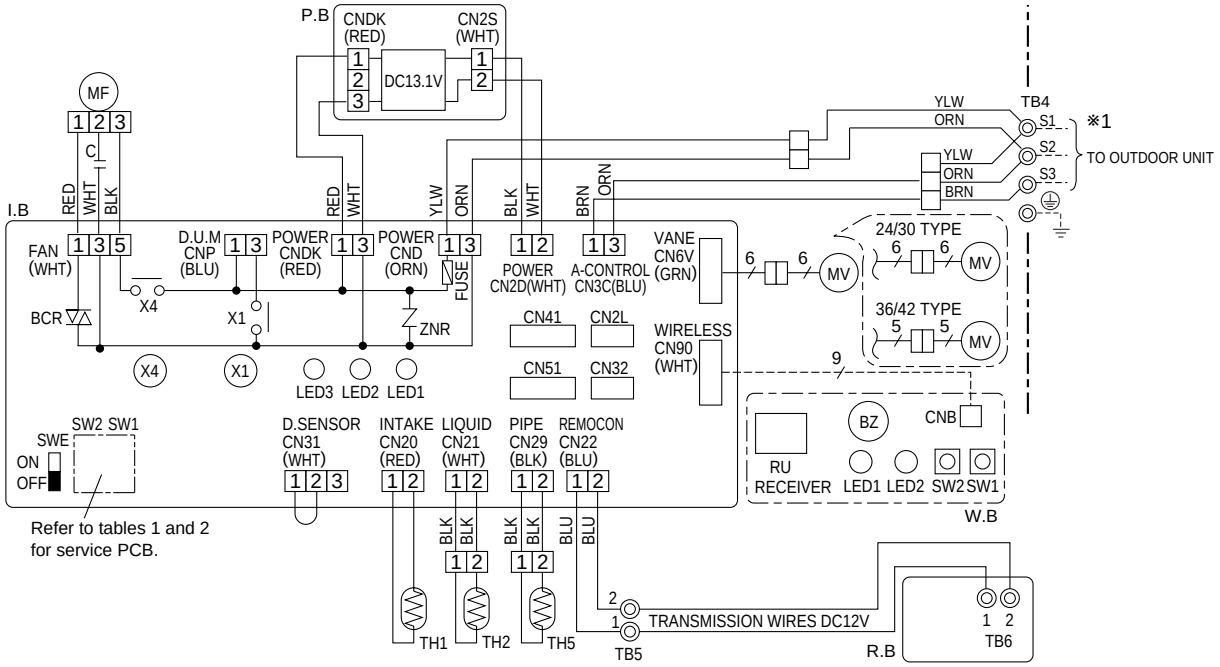



Table 1

| SW1 | |
|---|---|
| MODELS | Service board |
| PCA-A,GA | 1 2 3 4 5 ON OFF |

Table 2

| SW2 | | | |
|---|---|---|---|
| MODELS | Service board | MODELS | Service board |
| PCA-A24GA | 1 2 3 4 5 ON OFF | PCA-A36GA | 1 2 3 4 5 ON OFF |
| PCA-A30GA | 1 2 3 4 5 ON OFF | PCA-A42GA | 1 2 3 4 5 ON OFF |

NOTES:
1. Since the outdoor side electric wiring may change, be sure to check the outdoor unit electric wiring for servicing.
2. Indoor and outdoor connecting wires have polarities, make sure to match terminal numbers (S1, S2, S3) for correct wirings.
3. Symbols used in wiring diagram above are, □□□ : Connector, ◎: Terminal (block).
4. This diagram shows the wiring of Indoor and Outdoor connecting wires (specification of 230V), adopting superimposed system of power and signal.

※1.Use copper supply wires.

**[Emergency operation procedure]**
**When the wired remote control or the indoor unit microcomputer has failed, but all other components work properly, if you set the switch (SWE) on the indoor control board ON, the indoor unit will begin Emergency Operation.**
**When Emergency Operation is activated, indoor fan runs at high speed.**

## PCA-A24GA$_2$ PCA-A30GA$_2$ PCA-A36GA$_2$ PCA-A42GA$_2$

[LEGEND]

| SYMBOL | NAME | SYMBOL | NAME | SYMBOL | NAME |
|---|---|---|---|---|---|
| P.B | INDOOR POWER BOARD | LED2 | POWER SUPPLY<R.B> | W.B | WIRELESS REMOTE CONTROLLER BOARD(OPTION) |
| I.B | INDOOR CONTROLLER BOARD | LED3 | TRANSMISSION<INDOOR-OUTDOOR> | RU | RECEIVING UNIT |
| FUSE | FUSE (6.3A/250V) | C | CAPACITOR<FAN MOTOR> | BZ | BUZZER |
| ZNR | VARISTOR | MF | FAN MOTOR | LED1 | LED<RUN INDICATOR > |
| CN2L | CONNECTOR<LOSSNAY> | MV | VANE MOTOR | LED2 | LED<HOT ADJUST> |
| CN24 | CONNECTOR<BACK-UP HEATING> | TB4 | TERMINAL BLOCK<INDOOR/OUTDOOR CONNECTING LINE> | SW1 | SWITCH<HEATING ON/OFF> |
| CN30 | CONNECTOR<LLC> | | | SW2 | SWITCH<COOLING ON/OFF> |
| CN32 | CONNECTOR<REMOTE SWITCH> | TB5,TB6 | TERMINAL BLOCK<REMOTE CONTROLLER TRANSMISSION LINE > | | |
| CN41 | CONNECTOR<HA TERMINAL-A> | | | | |
| CN51 | CONNECTOR<CENTRALLY CONTROL> | TH1 | ROOM TEMP.THERMISTOR <32°F/15kΩ, 77°F/5.2kΩ DETECT> | | |
| SW1 | SWITCH <MODEL SELECTION>※See Table 1. | | | | |
| SW2 | SWITCH <CAPACITY CODE>※See Table 2. | TH2 | PIPE TEMP.THERMISTOR/LIQUID <32°F/15kΩ, 77°F/5.2kΩ DETECT> | | |
| SWE | SWITCH<EMERGENCY OPERATION> | | | | |
| X1 | RELAY<DRAIN PUMP> | TH5 | COND./EVA.TEMP.THERMISTOR <32°F/15kΩ, 77°F/5.2kΩ DETECT> | | |
| X4 | RELAY<FAN MOTOR> | | | | |
| BCR | FAN CONTROL ELEMENT | R.B | WIRED REMOTE CONTROLLER BOARD | | |
| LED1 | POWER SUPPLY<I.B> | | | | |

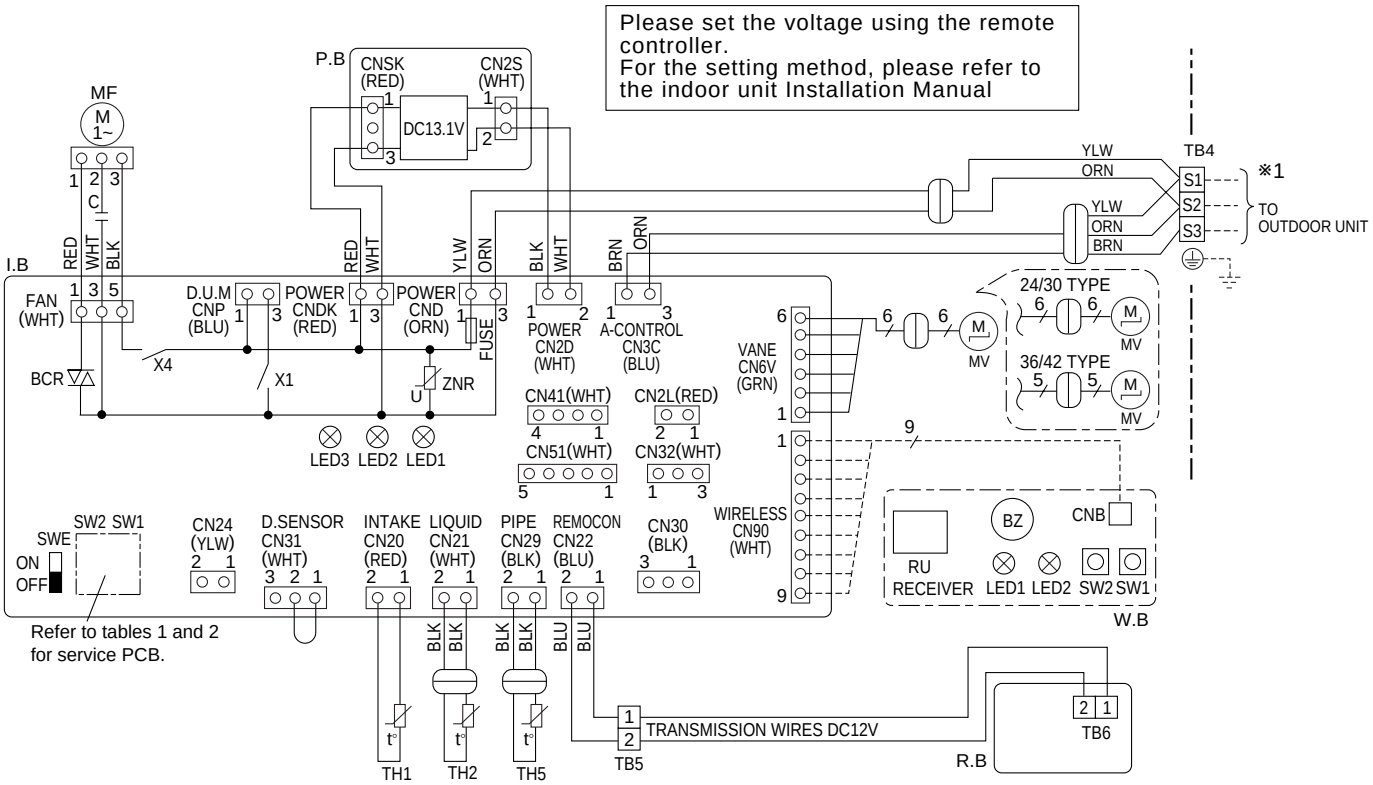



Table 1

| SW1 | |
|---|---|
| MODELS | Service board |
| PCA-A,GA | 1 2 3 4 5 ON OFF |

Table 2

| SW2 | | | |
|---|---|---|---|
| MODELS | Service board | MODELS | Service board |
| PCA-A24GA | 1 2 3 4 5 ON OFF | PCA-A36GA | 1 2 3 4 5 ON OFF |
| PCA-A30GA | 1 2 3 4 5 ON OFF | PCA-A42GA | 1 2 3 4 5 ON OFF |

NOTES:
1. Since the outdoor side electric wiring may change, be sure to check the outdoor unit electric wiring for servicing.
2. Indoor and outdoor connecting wires have polarities, make sure to match terminal numbers (S1, S2, S3) for correct wirings.
3. Symbols used in wiring diagram above are, ○○○ : Connector, □□□ : Terminal (block).
4. This diagram shows the wiring of Indoor and Outdoor connecting wires (specification of 230V), adopting superimposed system of power and signal.

※1.Use copper supply wires.

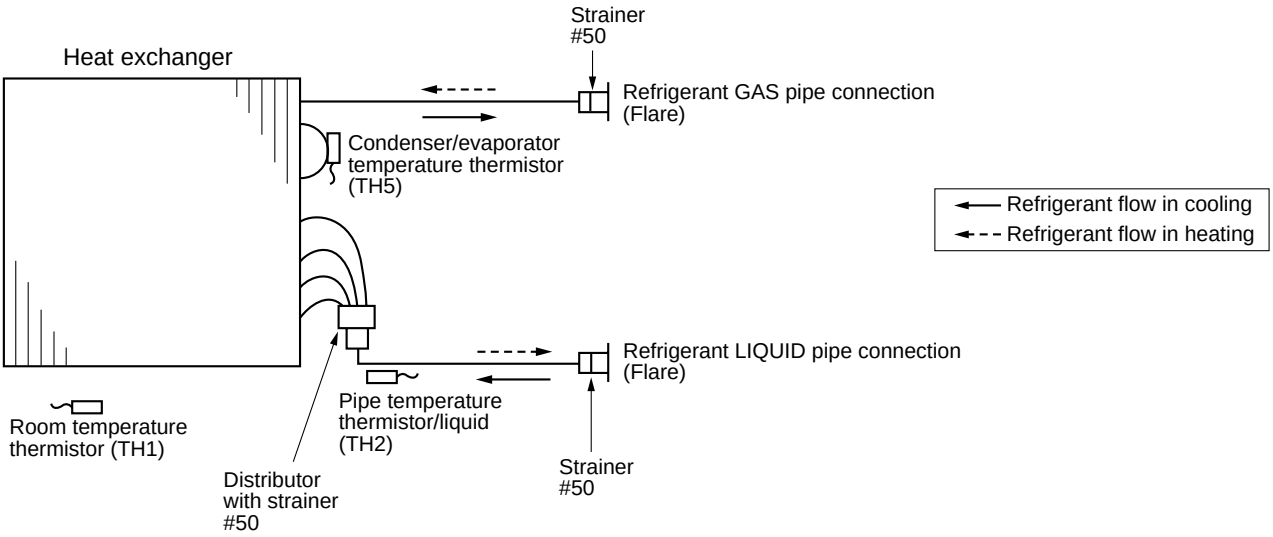
**[Emergency operation procedure]**

**When the wired remote control or the indoor unit microcomputer has failed, but all other components work properly, if you set the switch (SWE) on the indoor control board ON, the indoor unit will begin Emergency Operation.**

**When Emergency Operation is activated, indoor fan runs at high speed.**

# 9 REFRIGERANT SYSTEM DIAGRAM

**PCA-A24GA** **PCA-A30GA** **PCA-A36GA** **PCA-A42GA**
**PCA-A24GA$_1$** **PCA-A30GA$_1$** **PCA-A36GA$_1$** **PCA-A42GA$_1$**
**PCA-A24GA$_2$** **PCA-A30GA$_2$** **PCA-A36GA$_2$** **PCA-A42GA$_2$**



# 10 TROUBLESHOOTING

## 10-1. TROUBLESHOOTING

**<Error code display by self-diagnosis and actions to be taken for service (summary)>**
Present and past error codes are logged and displayed on the wired remote controller or controller board of outdoor unit. Actions to be taken for service and the trouble reoccurrence at field are summarized in the table below. Check the contents below before investigating details.

| Unit conditions at service | Error code | Actions to be taken for service (summary) |
|---|---|---|
| The trouble is reoccurring. | Displayed | Judge what is wrong and take a corrective action according to “SELF-DIAGNOSIS ACTION TABLE” (10-2). |
| | Not displayed | Identify the cause of the trouble and take a corrective action according to “TROUBLESHOOTING BY INFERIOR PHENOMENA ” (10-3). |
| The trouble is not reoccurring. | Logged | ①Consider the temporary defects such as the work of protection devices in the refrigerant circuit including compressor, poor connection of wiring, noise and etc. Re-check the symptom, and check the installation environment, refrigerant amount, weather when the trouble occurred, and wiring related.<br>②Reset error code logs and restart the unit after finishing service.<br>③There is no abnormality in electrical components, controller boards, and remote controller. |
| | Not logged | ①Recheck the abnormal symptom.<br>②Identify the cause of the trouble and take a corrective action according to “TROUBLESHOOTING BY INFERIOR PHENOMENA ” (10-3).<br>③Continue to operate unit for the time being if the cause is not ascertained.<br>④There is no abnormality in electrical components, controller boards, remote controller etc. |

## 10-2. SELF-DIAGNOSIS ACTION TABLE

Note: Refer to the manual of outdoor unit for the details of display such as F, U, and other E.

| Error Code | Abnormal point and detection method | Cause | Countermeasure |
|---|---|---|---|
| P1 | **Room temperature thermistor (TH1)**<br>① The unit is in 3-minute resume prevention mode if short/open of thermistor is detected. Abnormal if the unit does not reset normally after 3 minutes. (The unit returns to normal operation, if it has been reset normally.)<br>② Constantly detected during cooling, drying, and heating operation.<br>Short: 90℃(194˚F) or more<br>Open: -40℃(-40˚F) or less | ① Defective thermistor characteristics<br>② Contact failure of connector (CN20) on the indoor controller board (Insert failure)<br>③ Breaking of wire or contact failure of thermistor wiring<br>④ Defective indoor controller board | ①–③ Check resistance value of thermistor.<br>0℃ (32˚F)·····15.0kΩ<br>10℃(50˚F)·····9.6kΩ<br>20℃(68˚F)·····6.3kΩ<br>30℃(86˚F)·····4.3kΩ<br>40℃(104˚F)·····3.0kΩ<br>If you put force on (draw or bend) the lead wire with measuring resistance value of thermistor breaking of wire or contact failure can be detected.<br>② Check contact failure of connector (CN20) on the indoor controller board. Refer to 10-6. Turn the power on again and check restart after inserting connector again.<br>④ Check room temperature display on remote controller.<br>Replace indoor controller board if there is abnormal difference with actual room temperature.<br>Turn the power off, and on again to operate after check. |
| P2 | **Pipe temperature thermistor/Liquid (TH2)**<br>① The unit is in 3-minute resume prevention mode if short/open of thermistor is detected. Abnormal if the unit does not reset normally after 3 minutes. (The unit returns to normal operation, if it has been reset normally.)<br>② Constantly detected during cooling, drying, and heating (except defrosting) operation.<br>Short: 90℃(194˚F) or more<br>Open: -40℃(-40˚F) or less | ① Defective thermistor characteristics<br>② Contact failure of connector (CN21) on the indoor controller board (Insert failure)<br>③ Breaking of wire or contact failure of thermistor wiring<br>④ Defective refrigerant circuit is causing thermistor temperature of 90℃(194˚F) or more or -40℃(-40˚F) or less.<br>⑤ Defective indoor controller board | ①–③ Check resistance value of thermistor. For characteristics, refer to (P1) above.<br>② Check contact failure of connector (CN21) on the indoor controller board. Refer to 10-6. Turn the power on and check restart after inserting connector again.<br>④ Check pipe <liquid> temperature with remote controller in test run mode. If pipe <liquid> temperature is extremely low (in cooling mode) or high (in heating mode), refrigerant circuit may have defect.<br>⑤ Check pipe <liquid> temperature with remote controller in test run mode. If there is extreme difference with actual pipe <liquid> temperature, replace indoor controller board.<br>Turn the power off, and on again to operate after check. |
| P4 | **Drain sensor (DS)**<br>① Suspensive abnormality, if short/open of thermistor is detected for 30 seconds continuously.<br>Turn off compressor and indoor fan.<br>② Short/open is detected for 30 seconds continuously during suspensive abnormality. (The unit returns to normal operation, if it has been reset normally.)<br>③ Detect the following condition.<br>• During cooling and drying operation<br>• In case that pipe <liquid> temperature - room temperature <-10deg (Except defrosting)<br>• When pipe <liquid> temperature or room temperature is short/open temperature.<br>• During drain pump operation | ① Defective thermistor characteristics<br>② Contact failure of connector (CN31) on the indoor controller board (Insert failure)<br>③ Breaking of wire or contact failure of drain sensor wiring<br>④ Defective indoor controller board | ①–③ Check resistance value of thermistor.<br>0℃ (32˚F)·····6.0kΩ<br>10℃(50˚F)·····3.9kΩ<br>20℃(68˚F)·····2.6kΩ<br>30℃(86˚F)·····1.8kΩ<br>40℃(104˚F)·····1.3kΩ<br>② Check contact failure of connector (CN31) on the indoor controller board. Refer to 10-6. Turn the power on again and check restart after inserting connector again.<br>④ Replace indoor controller board if drain pump operates with the line of drain sensor connector CN31-① and ② is short-circuited, and abnormality reappears.<br>Turn the power off, and on again to operate after check. |
| P5 | **Malfunction of drain pump (DP)**<br>① Suspensive abnormality, if thermistor of drain sensor heats itself and temperature rises slightly. Turn off compressor and indoor fan.<br>② Drain pump is abnormal if the condition above is detected during suspensive abnormality.<br>③ Constantly detected during drain pump operation. | ① Malfunction of drain pump<br>② Defective drain<br>Clogged drain pump<br>Clogged drain pipe<br>③ Attached drop of water at the drain sensor<br>• Drops of drain trickles from lead wire.<br>• Clogged filter is causing wave of drain.<br>④ Defective indoor controller board | ① Check if drain pump works.<br>② Check drain function.<br>③ Check the setting of lead wire of drain sensor and check clogs of the filter.<br>④ Replace indoor controller board if drain pump operates with the line of drain sensor connector CN31-① and ② is short-circuited and abnormality reappears.<br>Refer to 10-6.<br>Turn the power off, and on again to operate after check. |

| Error Code | Abnormal point and detection method | Cause | Countermeasure |
|---|---|---|---|
| P6 | **Freezing/overheating protection is working**<br>① Freezing protection (Cooling mode)<br>The unit is in 6-minute resume prevention mode if pipe <liquid or condenser/evaporator> temperature stays under -15℃(5˚F) for 3 minutes, 3 minutes after the compressor started. Abnormal if it stays under -15℃(5˚F) for 3 minutes again within 16 minutes after 6-minute resume prevention mode.<br><br>② Overheating protection (Heating mode)<br>The units is in 6-minute resume prevention mode if pipe <condenser / evaporator> temperature is detected as over 70℃(158˚F) after the compressor started. Abnormal if the temperature of over 70℃(158˚F) is detected again within 10 minutes after 6-minute resume prevention mode. | (Cooling or drying mode)<br>① Clogged filter (reduced airflow)<br>② Short cycle of air path<br>③ Low-load (low temperature) operation out of the tolerance range<br>④ Defective indoor fan motor<br>• Fan motor is defective.<br>• Indoor controller board is defective.<br>⑤ Defective outdoor fan control<br>⑥ Overcharge of refrigerant<br>⑦ Defective refrigerant circuit (clogs)<br><br>(Heating mode)<br>① Clogged filter (reduced airflow)<br>② Short cycle of air path<br>③ Overload (high temperature) operation out of the tolerance range<br>④ Defective indoor fan motor<br>• Fan motor is defective.<br>• Indoor controller board is defective.<br>⑤ Defective outdoor fan control<br>⑥ Overcharge of refrigerant<br>⑦ Defective refrigerant circuit (clogs)<br>⑧ Bypass circuit of outdoor unit is defective. | (Cooling or drying mode)<br>① Check clogs of the filter.<br>② Remove shields.<br>④ Measure the resistance of fan motor's winding. Measure the output voltage of fan's connector (FAN) on the indoor controller board.<br>※The indoor controller board should be normal when voltage of AC 208/230V is detected while fan motor is connected. Refer to 10-6.<br>⑤ Check outdoor fan motor.<br>⑥⑦ Check operating condition of refrigerant circuit.<br><br>(Heating mode)<br>① Check clogs of the filter.<br>② Remove shields.<br>④ Measure the resistance of fan motor's winding. Measure the output voltage of fan's connector (FAN) on the indoor controller board.<br>※The indoor controller board should be normal when voltage of AC 208/230V is detected while fan motor is connected. Refer to 10-6.<br>⑤ Check outdoor fan motor.<br>⑥~⑧Check operating condition of refrigerant circuit. |
| P8 | **Pipe temperature**<br><Cooling mode><br>Detected as abnormal when the pipe temperature is not in the cooling range 3 minutes after compressor start and 6 minutes after the liquid or condenser/evaporator pipe is out of cooling range.<br>Note 1) It takes at least 9 minutes to detect.<br>Note 2) Abnormality P8 is not detected in drying mode.<br>Cooling range:-3 deg C[-5.4deg F]≦(TH-TH1)<br>TH: Lower temperature between liquid pipe temperature (TH2) and condenser/evaporator temperature (TH5)<br>TH1: Intake temperature<br><Heating mode><br>When 10 seconds have passed after the compressor starts operation and the hot adjustment mode has finished, the unit is detected as abnormal when condenser/evaporator pipe temperature is not in heating range within 20 minutes.<br><br>Note 3) It takes at least 27 minutes to detect abnormality.<br>Note 4) It excludes the period of defrosting (Detection restarts when defrosting mode is over)<br>Heating range:3 deg C[5.4deg F]≦(TH5-TH1) | ① Slight temperature difference between indoor room temperature and pipe <liquid or condenser / evaporator> temperature thermistor<br>• Shortage of refrigerant<br>• Disconnected holder of pipe <liquid or condenser / evaporator> thermistor<br>• Defective refrigerant circuit<br>② Converse connection of extension pipe (on plural units connection)<br>③ Converse wiring of indoor/outdoor unit connecting wire (on plural units connection)<br>④ Defective detection of indoor room temperature and pipe <condenser / evaporator> temperature thermistor<br>⑤ Stop valve is not opened completely. | ①~④ Check pipe <liquid or condenser / evaporator> temperature with room temperature display on remote controller and outdoor controller circuit board. Pipe <liquid or condenser / evaporator> temperature display is indicated by setting SW2 of outdoor controller circuit board as follows.<br>(Conduct temperature check with outdoor controller circuit board after connecting 'A-Control Service Tool(PAC-SK52ST)'.)<br>②③Check converse connection of extension pipe or converse wiring of indoor/outdoor unit connecting wire. |

| Error Code | Abnormal point and detection method | Cause | Countermeasure |
|---|---|---|---|
| P9 | **Pipe temperature thermistor / Condenser-Evaporator (TH5)**<br>① The unit is in 3-minute resume protection mode if short/open of thermistor is detected. Abnormal if the unit does not get back to normal within 3 minutes. (The unit returns to normal operation, if it has been reset normally.)<br>② Constantly detected during cooling, drying, and heating operation (except defrosting)<br>Short: 90℃(194˚F) or more<br>Open: -40℃(-40˚F) or less | ① Defective thermistor characteristics<br>② Contact failure of connector (CN29) on the indoor controller board (Insert failure)<br>③ Breaking of wire or contact failure of thermistor wiring<br>④ Temperature of thermistor is 90℃(194˚F) or more or -40℃(-40˚F) or less caused by defective refrigerant circuit.<br>⑤ Defective indoor controller board | ①–③ Check resistance value of thermistor. For characteristics, refer to (P1) above.<br>② Check contact failure of connector (CN29) on the indoor controller board. Refer to 10-6. Turn the power on and check restart after inserting connector again.<br>④ Operate in test run mode and check pipe <condenser / evaporator> temperature with outdoor controller circuit board. If pipe <condenser / evaporator> temperature is extremely low (in cooling mode) or high (in heating mode), refrigerant circuit may have defect.<br>⑤ Operate in test run mode and check pipe <condenser / evaporator> temperature with outdoor control circuit board. If there is exclusive difference with actual pipe <condenser / evaporator> temperature replace indoor controller board.<br>There is no abnormality if none of above comes within the unit.<br>Turn the power off and on again to operate.<br>( In case of checking pipe temperature with outdoor controller circuit board, be sure to connect A-control service tool (PAC-SK52ST). ) |
| E0<br>or<br>E4 | **Remote controller transmission error(E0)/signal receiving error(E4)**<br>① Abnormal if main or sub remote controller cannot receive any transmission normally from indoor unit of refrigerant address “0” for 3 minutes. (Error code : E0)<br>② Abnormal if sub-remote controller could not receive for any signal for 2 minutes. (Error code: E0)<br><br>① Abnormal if indoor controller board can not receive any data from remote controller board or normally from other indoor controller board for 3 minutes. (Error code: E4)<br>② Indoor controller board cannot receive any signal from remote controller for 2 minutes. (Error code: E4) | ① Contact failure at transmission wire of remote controller<br>② All remote controllers are set as “sub” remote controller. In this case, E0 is displayed on remote controller, and E4 is displayed at LED (LED1, LED2) on the outdoor controller circuit board.<br>③ Miswiring of remote controller<br>④ Defective transmitting receiving circuit of remote controller<br>⑤ Defective transmitting receiving circuit of indoor controller board of refrigerant address “0”<br>⑥ Noise has entered into the transmission wire of remote controller. | ① Check disconnection or looseness of indoor unit or transmission wire of remote controller.<br>② Set one of the remote controllers “main” if there is no problem with the action above.<br>③ Check wiring of remote controller.<br>• Total wiring length: max. 500m (Do not use cable × 3 or more.)<br>• The number of connecting indoor units: max. 16 units<br>• The number of connecting remote controller: max. 2 units<br><br>When the above-mentioned problem ①~③ are not seen.<br>④ Diagnose remote controllers.<br>a) When “RC OK” is displayed, remote controllers have no problem. Turn the power off, and on again to check. If abnormality generates again, replace indoor controller board.<br>b) When “RC NG” is displayed, replace remote controller.<br>c) When “RC E3” is displayed,<br>d) When “ERC 00-06” is displayed,<br>[ c),d)→Noise may be causing abnormality. ]<br>∗ If the unit is not normal after replacing indoor controller board in group control, the indoor controller board of address “0” may be abnormal. |
| E3<br>or<br>E5 | **Remote controller transmission error(E3)/signal receiving error(E5)**<br>① Abnormal if remote controller could not find blank of transmission path for 6 seconds and could not transmit. (Error code: E3)<br>② Remote controller receives transmitted data at the same time, compares the data, and when detecting it, judges different data to be abnormal 30 continuous times. (Error code: E3)<br><br>① Abnormal if indoor controller board could not find blank of transmission path. (Error code: E5)<br>② Indoor controller board receives transmitted data at the same time, compares the data,and when detecting it, judges different data to be abnormal 30 continuous times. (Error code: E5) | ① 2 remote controller are set as “main.” (In case of 2 remote controllers)<br>② Remote controller is connected with 2 indoor units or more.<br>③ Repetition of refrigerant address<br>④ Defective transmitting receiving circuit of remote controller<br>⑤ Defective transmitting receiving circuit of indoor controller board<br>⑥ Noise has entered into transmission wire of remote controller. | ① Set a remote controller to main, and the other to sub.<br><br>② Remote controller is connected with only 1 indoor unit.<br>③ The address changes to a separate setting.<br><br>④~⑥ Diagnose remote controller.<br>a) When “RC OK” is displayed, remote controllers have no problem. Turn the power off, and on again to check. When becoming abnormal again, replace indoor controller board.<br>b)When “RC NG” is displayed, replace remote controller.<br>c)When “RC E3” or “ERC 00-66” is displayed, noise may be causing abnormality. |

| Error Code | Abnormal point and detection method | Cause | Countermeasure |
|---|---|---|---|
| E6 | **Indoor/outdoor unit communication error (Signal receiving error)**<br>① Abnormal if indoor controller board cannot receive any signal normally for 6 minutes after turning the power on.<br>② Abnormal if indoor controller board cannot receive any signal normally for 3 minutes.<br>③ Consider the unit as abnormal under the following condition: When 2 or more indoor units are connected to 1 outdoor unit, indoor controller board cannot receive a signal for 3 minutes from outdoor controller circuit board, a signal which allows outdoor controller circuit board to transmit signals. | ① Contact failure, short circuit or, miswiring (converse wiring) of indoor/outdoor unit connecting wire<br>② Defective transmitting receiving circuit of indoor controller board<br>③ Defective transmitting receiving circuit of indoor controller board<br>④ Noise has entered into indoor/ outdoor unit connecting wire. | ∗ Check LED display on the outdoor control circuit board. (Connect A-control service tool, PAC-SK52ST.)<br>For EA-EC item, refer to outdoor unit service manual.<br>① Check disconnection or looseness of indoor/ outdoor unit connecting wire of indoor unit or outdoor unit.<br>Check all the units in case of twin indoor unit system.<br>②-④ Turn the power off, and on again to check. If abnormality generates again, replace indoor controller board or outdoor controller circuit board.<br>∗ Other indoor controller board may have defect in case of twin indoor unit system. |
| E7 | **Indoor/outdoor unit communication error (Transmitting error)**<br>Abnormal if "1" receiving is detected 30 times continuously though indoor controller board has transmitted "0". | ① Defective transmitting receiving circuit of indoor controller board<br>② Noise has entered into power supply.<br>③ Noise has entered into outdoor control wire. | ①-③ Turn the power off, and on again to check. If abnormality generates again, replace indoor controller board. |
| Fb | **Indoor controller board**<br>Abnormal if data cannot be normally read from the nonvolatile memory of the indoor controller board. | ① Defective indoor controller board | ① Replace indoor controller board. |
| E1<br>or<br>E2 | **Remote controller control board**<br>① Abnormal if data cannot be normally read from the nonvolatile memory of the remote controller control board. (Error code: E1)<br>② Abnormal if the clock function of remote controller cannot be normally operated. (Error code: E2) | ① Defective remote controller | ① Replace remote controller. |
| PA<br>(2502)<br>(2500) | **Forced compressor stop (due to water leakage abnormality)**<br>① When the intake temperature subtracted with liquid pipe temperature is less than -10℃(14˚F), drain sensor detects whether it is soaked in the water or not at the interval of 90 seconds. (Drain pump will start operating when the drain sensor detects to be soaked in the water.)<br>② The unit has a water leakage abnormality when the following conditions, a) and b), are satisfied while the above-mentioned detection is performed.<br>a) The drain sensor detects to be soaked in the water 10 times in a row.<br>b) The intake temperature subtracted with liquid pipe temperature is detected to be less than -10℃(14˚F) for a total of 30 minutes. (When the drain sensor detects to be NOT soaked in the water, the detection record of a and b will be cleared.)<br>③ The drain sensor detection is performed in operations other than cooling. (When the unit stops operating, during heating or fan operation, when the unit stops because of some abnormality)<br>*Once the water leakage abnormality is detected, abnormality state will not be released until the main power is reset. | ① Drain pump trouble<br>② Drain defective<br>· Drain pump clogging<br>· Drain pipe clogging<br>③ Open circuit of drain sensor side heater<br>④ Contact failure of drain sensor connector<br>⑤ Dew condensation on drain sensor<br>· Drain water trickles along lead wire.<br>· Drain water waving due to filter clogging<br>⑥ Extension piping connection difference at twin system<br>⑦ Miswiring of indoor/ outdoor connecting at twin system<br>⑧ Room temperature thermistor / liquid pipe temperature thermistor detection is defective. | ① Check the drain pump.<br>② Check whether water can be drained.<br>③ Check the resistance of the drain sensor.<br>④ Check the connector contact failure.<br>⑤ Check the drain sensor leadwire mounted. Check the filter clogging.<br>⑥ Check the piping connection.<br>⑦ Check the indoor/ outdoor connecting wires.<br>⑧ Check the room temperature display of remote controller. Check the indoor liquid pipe temperature display of outdoor controller board. |

## 10-3. TROUBLESHOOTING BY INFERIOR PHENOMENA

Note: Refer to the manual of outdoor unit for the detail of remote controller.

| Phenomena | Cause | Countermeasure |
|---|---|---|
| **(1)LED2 on indoor controller board is off.** | • When LED1 on indoor controller board is also off. | |
| | ① Power supply of rated voltage is not supplied to outdoor unit. | ① Check the voltage of outdoor power supply terminal block (L1,L2).<br>• When AC 208/230V is not detected, check the power wiring to outdoor unit and the breaker.<br>• When AC 208/230V is detected, check ② (below). |
| | ② Defective outdoor controller circuit board | ② Check the voltage between outdoor terminal block S1 and S2.<br>• When AC 208/230V is not detected,<br>—check the fuse on outdoor controller circuit board.<br>—check the wiring connection.<br>• When AC 208/230V is detected, check ③ (below). |
| | ③ Power supply of 208/230V is not supplied to indoor unit. | ③ Check the voltage between indoor terminal block S1 and S2.<br>• When AC 208/230V is not detected, check indoor/outdoor unit connecting wire for miswiring.<br>• When AC 208/230V is detected, check ④ (below). |
| | ④ Defective indoor power board | ④ Check voltage output from CN2S on indoor power board (DC13.1V). Refer to 10-6-1.<br>• When no voltage is output, check the wiring connection.<br>• When output voltage is between DC12.5V and DC13.7V, check ⑤ (below). |
| | ⑤ Defective indoor controller board | ⑤ Check the wiring connection between indoor controller board and indoor power board. Check the fuse on indoor controller board. If no problems are found, indoor controller board is defective. |
| | **(For the separate indoor/outdoor unit power supply system)** | |
| | ① Power supply of 208/230V AC is not supplied to indoor unit. | ① Check the voltage of indoor power supply terminal block (L1,L2).<br>• When AC208/230V is not detected, check the power supply wiring.<br>• When AC208/230V is detected, check ② (below). |
| | ② The connectors of the optional replacement kit are not used. | ② Check that there is no problem in the method of connecting the connectors.<br>• When there are problems in the method of connecting the connectors, connect the connector correctly referring to installation manual of an optional kit.<br>• When there is no problem in the method of connecting the connectors, check ③ (below). |
| | ③ Defective indoor controller board | ③ Check voltage output from CNDK on indoor controller board.<br>• When AC208/230V is not detected,<br>—check the fuse on indoor controller board.<br>—check the wiring connection between indoor power supply terminal block and CND on indoor controller board.<br>• When AC208/230V is detected, check ④ (below). |
| | ④ Defective indoor power board | ④ Check voltage output from CN2S on indoor power board.<br>• When no voltage output, check the wiring connection between CNDK on indoor controller board and CNSK on indoor power board.<br>If no problem are found, indoor power board is defective.<br>• When DC12.5~13.7V is detected, check the wiring connection between CN2S on indoor power board and CN2D on indoor power board.<br>If no problem are found, indoor controller board is defective. |

Note: Refer to the manual of the outdoor unit for the detail of remote controller.

| Phenomena | Cause | Countermeasure |
|---|---|---|
| **(1)LED2 on indoor controller board is off.** | • When LED1 on indoor controller board is lit.<br>① Mis-setting of refrigerant address for outdoor unit (There is no unit corresponding to refrigerant address “0”.) | ① Reconfirm the setting of refrigerant address for outdoor unit. Set the refrigerant address to “0”. (For grouping control system under which 2 or more outdoor units are connected, set one of the units to “0”.) Set refrigerant address using SW1 (3-6) on outdoor controller circuit board. |
| **(2)LED2 on indoor controller board is blinking.** | • When LED1 on indoor controller board is also blinking. Connection failure of indoor/outdoor unit connecting wire | Check indoor/outdoor unit connecting wire for connection failure. |
| | • When LED1 is lit.<br>① Miswiring of remote controller wires Under indoor unit system, 2 indoor units are wired together.<br>② Refrigerant address for outdoor unit is wrong or not set. Under grouping control system, there are some units whose refrigerant address is 0.<br>③ Shortcut of remote controller wires<br>④ Defective remote controller | ① Check the connection of remote controller wires in case of twin indoor unit system. When 2 or more indoor units are wired in one refrigerant system, connect remote controller wires to one of those units.<br>② Check the setting of refrigerant address in case of grouping control system. If there are some units whose refrigerant addresses are 0 in one group, set one of the units to 0 using SW1 (3-6) on outdoor controller circuit board.<br>③④ Remove remote controller wires and check LED2 on indoor controller board.<br>• When LED2 is blinking, check the shortcut of remote controller wires.<br>• When LED2 is lit, connect remote controller wires again and: if LED2 is blinking, remote controller is defective; if LED2 is lit, connection failure of remote controller terminal block etc. has returned to normal. |
| **(3)Upward/downward vane performance failure** | ① The vane is not downward during defrosting and heat preparation and when the thermostat is OFF in HEAT mode. (Working of COOL protection function)<br>② Vane motor does not rotate.<br>• Defective vane motor<br>• Breaking of wire or connection failure of connector<br>• Up/downward vane setting is “No vanes”.<br>③ Upward/downward vane does not work.<br>• The vane is set to fixed position. | ① Normal operation (The vane is set to horizontal regardless of remote control.)<br>② Check ② (left).<br>• Check the vane motor. (Refer to “How to check the parts”.)<br>• Check for breaking of wire or connection failure of connector.<br>• Check “Up/down vane setting”. (Unit function selection by remote controller).<br>③ Normal operation (Each connector on vane motor side is disconnected.) |
| **(4)Receiver for wireless remote controller** | ① Weak batteries of wireless remote controller<br>② Contact failure of connector (CNB) on wireless remote controller board(Insert failure)<br>③ Contact failure of connector (CN90) on indoor controller board(Insert failure)<br>④ Contact failure of connector between wireless remote controller board and indoor controller board | ① Replace batteries of the wireless remote controller.<br>②~④ Check contact failure of each connector. If no problems are found in connector, replace indoor controller board. When the same trouble occurs even if indoor controller board is replaced, replace wireless remote controller board. |

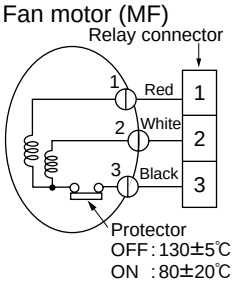
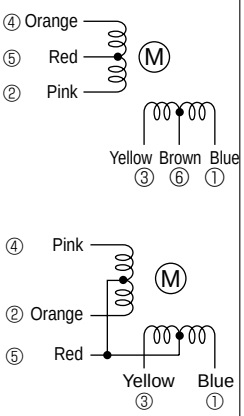
## 10-4. WHEN WIRED REMOTE CONTROLLER OR INDOOR UNIT MICROCOMPUTER TROUBLES

1. If there is not any other problem when trouble occurs, emergency operation starts as the indoor controller board switch (SWE) is set to ON.
   During the emergency operation the indoor unit operates with Indoor fan at high speed.
2. For emergency operation of cooling or heating
   In emergency operation for COOL or HEAT, setting of the switch (SWE) in the indoor controller board and outdoor unit emergency operation are necessary.

3. Before you activate emergency operation, check the following points:
   (1) Emergency operation cannot be activated when:
      · the outdoor unit malfunctions.
      · the indoor fan malfunctions.
   (2) Emergency operation becomes continuous only by switching the power source on / off. ON / OFF on the remote control or temperature control etc. does not function.
   (3) Avoid operating for a long time when the outdoor unit begins defrosting while emergency operation of the heating is activated, because it will start to blow cold air.
   (4) Emergency cooling should be limited to 10 hours maximum. (The indoor unit heat exchanger may freeze.)
   (5) After emergency operation has been deactivated, set the switches etc. to their original positions.
   (6) Movement of the vanes does not work in emergency operation, therefore you have to slowly set them manually to the appropriate position.

## 10-5. HOW TO CHECK THE PARTS

**PCA-A24GA PCA-A30GA PCA-A36GA PCA-A42GA**
**PCA-A24GA$_1$ PCA-A30GA$_1$ PCA-A36GA$_1$ PCA-A42GA$_1$**
**PCA-A24GA$_2$ PCA-A30GA$_2$ PCA-A36GA$_2$ PCA-A42GA$_2$**

<table>
<tr><th>Parts name</th><th>Check points</th></tr>
<tr><td>Room temperature thermistor (TH1)<br>Pipe temperature thermistor (TH2)<br>Condenser/evaporator temperature thermistor (TH5)</td><td>Disconnect the connector then measure the resistance with a tester.<br>(At the ambient temperature 10℃(50˚F)~30℃(86˚F))<br><table><tr><th>Normal</th><th>Abnormal</th></tr><tr><td>4.3kΩ~9.6kΩ</td><td>Open or short</td></tr></table>(Refer to Thermistor Characteristic graph.)</td></tr>
<tr><td>Fan motor (MF)<br> 
</td><td>Measure the resistance between the terminals with a tester.<br>(Winding temperature 20℃(68˚F))<br><table><tr><th rowspan="2">Motor terminal<br>or<br>Relay connector</th><th colspan="2">Normal</th><th rowspan="2">Abnormal</th></tr><tr><th>PCA-A24GA$_{(1)(2)}$<br>PCA-A30GA$_{(1)(2)}$</th><th>PCA-A36GA$_{(1)(2)}$<br>PCA-A42GA$_{(1)(2)}$</th></tr><tr><td>Red–Black</td><td>60.8Ω</td><td>41.1Ω</td><td rowspan="2">Open or short</td></tr><tr><td>White–Black</td><td>55.1Ω</td><td>54.3Ω</td></tr></table></td></tr>
<tr><td>Vane motor (MV)<br> 
</td><td><table><tr><th rowspan="2">Connector</th><th>Normal</th><th rowspan="2">Abnormal</th></tr><tr><th>PCA-A24·30GA$_{(1)(2)}$</th></tr><tr><td>Brown–Yellow</td><td rowspan="4">140~160Ω</td><td rowspan="4">Open or short</td></tr><tr><td>Brown–Blue</td></tr><tr><td>Red–Orange</td></tr><tr><td>Red–Pink</td></tr></table><br><table><tr><th rowspan="2">Connector</th><th>Normal</th><th rowspan="2">Abnormal</th></tr><tr><th>PCA-A36·42GA$_{(1)(2)}$</th></tr><tr><td>Red–Yellow</td><td rowspan="4">140~160Ω</td><td rowspan="4">Open or short</td></tr><tr><td>Red–Blue</td></tr><tr><td>Red–Blue</td></tr><tr><td>Red–Pink</td></tr></table></td></tr>
</table>

<Thermistor Characteristic graph>

Thermistor for lower temperature

Room temperature thermistor(TH1)
Pipe temperature thermistor(TH2)
Condenser/evaporator temperature thermistor(TH5)

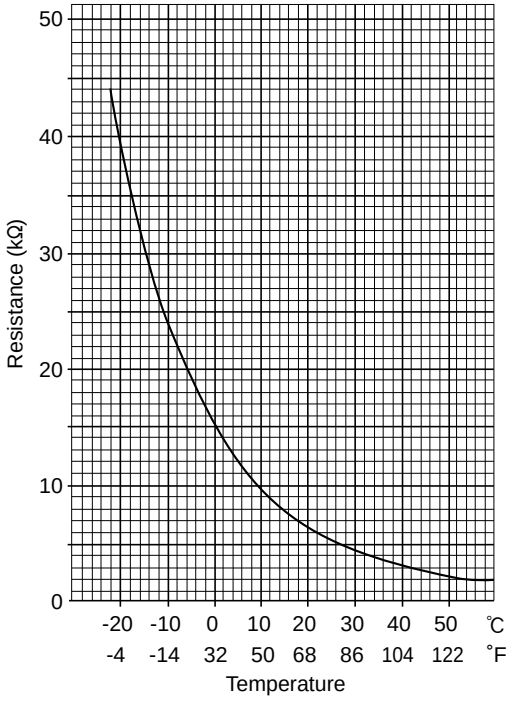
Thermistor $R_0$=15kΩ ± 3%
Fixed number of B=3480 ± 2%

$$t(℃): Rt=15\exp\{3480(\frac{1}{273+t}-\frac{1}{273})\}$$

$$T(^\circ F): Rt=15\exp\{3480(\frac{1}{273+\frac{T-32}{1.8}}-\frac{1}{273})\}$$

| | |
|---|---|
| 0℃ (32˚F) | 15kΩ |
| 10℃ (50˚F) | 9.6kΩ |
| 20℃ (68˚F) | 6.3kΩ |
| 25℃ (77˚F) | 5.4kΩ |
| 30℃ (86˚F) | 4.3kΩ |
| 40℃ (104˚F) | 3.0kΩ |

< Thermistor for lower temperature >

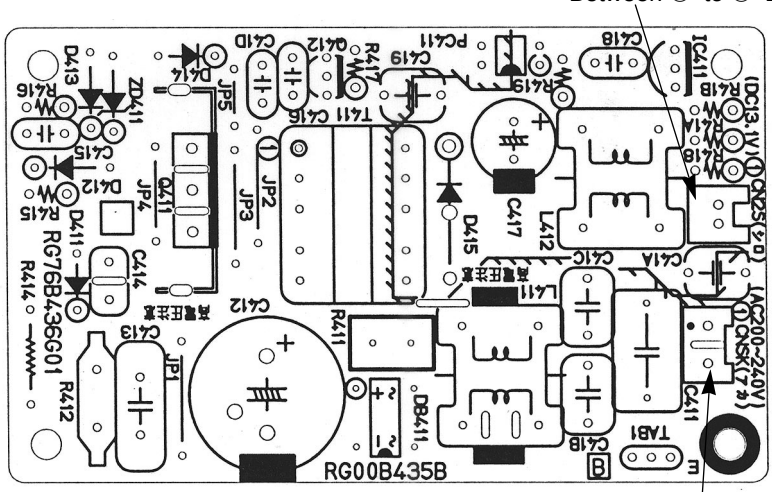



## 10-6.TEST POINT DIAGRAM

### 10-6-1. Power board

| | | | |
|---|---|---|---|
| **PCA-A24GA** | **PCA-A30GA** | **PCA-A36GA** | **PCA-A42GA** |
| **PCA-A24GA$_1$** | **PCA-A30GA$_1$** | **PCA-A36GA$_1$** | **PCA-A42GA$_1$** |
| **PCA-A24GA$_2$** | **PCA-A30GA$_2$** | **PCA-A36GA$_2$** | **PCA-A42GA$_2$** |

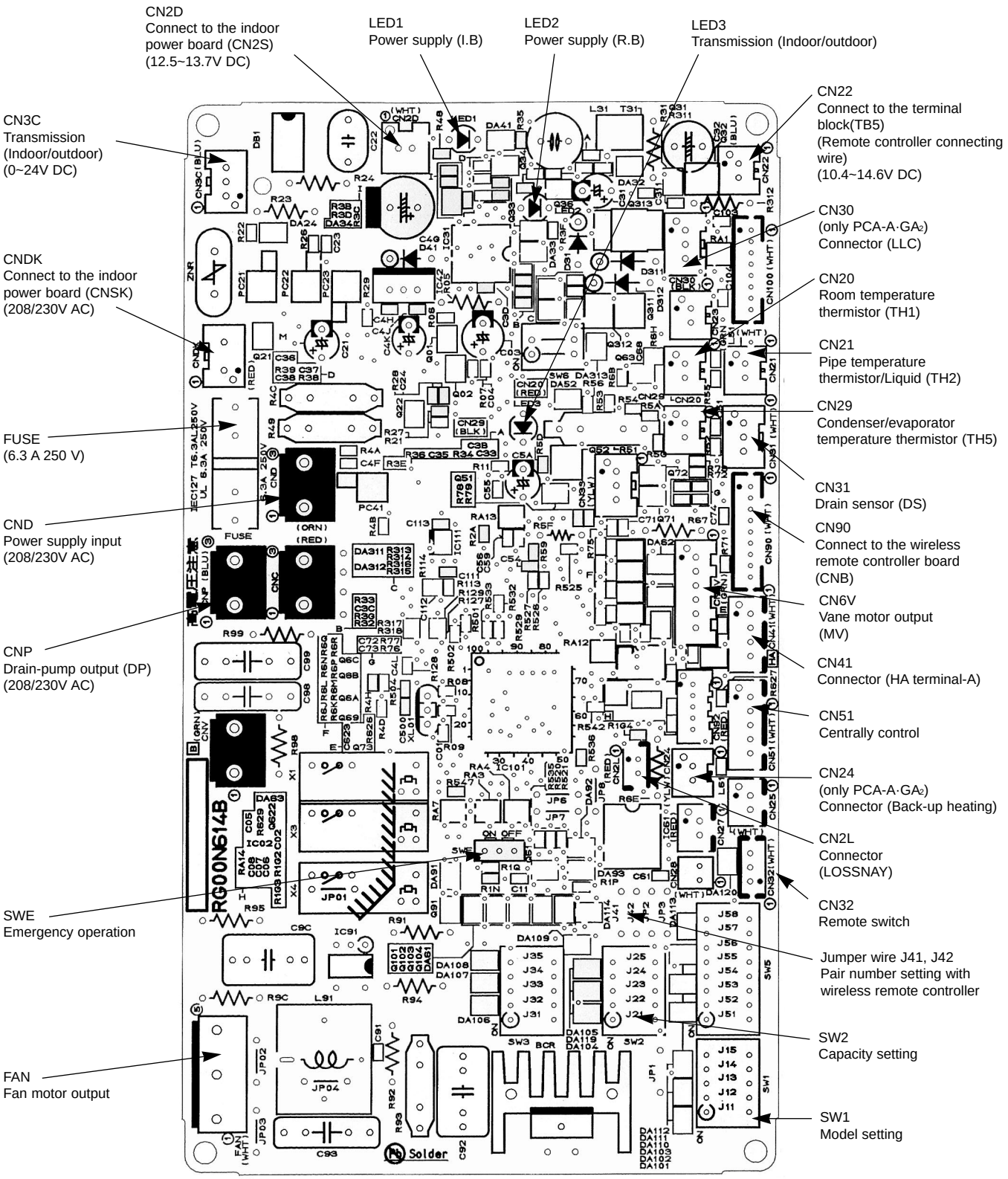
CN2S
Connect to the indoor controller board (CN2D)
Between ① to ③ 12.6-13.7V DC (Pin① (+))




CNSK
Connect to the indoor controller board (CNDK)
Between ① to ③ 208/230V AC

### 10-6-2. Indoor controller board

**PCA-A24GA** **PCA-A30GA** **PCA-A36GA** **PCA-A42GA**
**PCA-A24GA$_1$** **PCA-A30GA$_1$** **PCA-A36GA$_1$** **PCA-A42GA$_1$**
**PCA-A24GA$_2$** **PCA-A30GA$_2$** **PCA-A36GA$_2$** **PCA-A42GA$_2$**



## 10-7. FUNCTIONS OF DIP SWITCH AND JUMPER WIRE

**Each function is controlled by the dip switch and the jumper wire on control P.C. board.**
**SW1 and SW2 are equipped only for service parts.**
**Model setting and capacity setting are memorized in the nonvolatile memory of the control P.C. board of the unit.**

(Marks in the table below) Jumper wire (○ : Short × : Open)

<table>
<tr><th>Jumper wire</th><th>Functions</th><th>Setting by the dip switch and jumper wire</th><th>Remarks</th></tr>
<tr><td>SW1</td><td>Model settings</td><td>For service board<br> 
</td><td></td></tr>
<tr><td>SW2</td><td>Capacity settings</td><td>
<table>
<tr><th>MODELS</th><th>Service board</th></tr>
<tr><td>PCA-A24GA<br>PCA-A24GA1<br>PCA-A24GA2</td><td>1 2 3 4 5 ON OFF</td></tr>
<tr><td>PCA-A30GA<br>PCA-A30GA1<br>PCA-A30GA2</td><td>1 2 3 4 5 ON OFF</td></tr>
<tr><td>PCA-A36GA<br>PCA-A36GA1<br>PCA-A36GA2</td><td>1 2 3 4 5 ON OFF</td></tr>
<tr><td>PCA-A42GA<br>PCA-A42GA1<br>PCA-A42GA2</td><td>1 2 3 4 5 ON OFF</td></tr>
</table>
</td><td></td></tr>
<tr><td>J41<br>J42</td><td>Pair number setting with wireless remote controller</td><td>
<table>
<tr><th rowspan="2">Wireless remote controller setting</th><th colspan="2">Control PCB setting</th></tr>
<tr><th>J41</th><th>J42</th></tr>
<tr><td>0</td><td>○</td><td>○</td></tr>
<tr><td>1</td><td>×</td><td>○</td></tr>
<tr><td>2</td><td>○</td><td>×</td></tr>
<tr><td>3 ~ 9</td><td>×</td><td>×</td></tr>
</table>
</td><td><Initial setting><br>Wireless remote controller: 0<br>Control PCB: ○ (for both J41 and J42)<br>Four pair number settings are supported.<br>The pair number settings of the wireless remote controller and indoor control PCB (J41/J42) are given in the table on the left.<br>('×' in the table indicates the jumper wire is disconnected.)</td></tr>
<tr><td>JP1</td><td>Unit type setting</td><td>
<table>
<tr><th>Model</th><th>JP1</th></tr>
<tr><td>Without TH5</td><td>○</td></tr>
<tr><td>With TH5</td><td>×</td></tr>
</table>
</td><td>There is no jumper (JP1) because these models have the cond./eva. temperature thermistor (TH5).</td></tr>
<tr><td>JP3</td><td>Indoor controller board type setting</td><td>
<table>
<tr><th>Indoor controller board type</th><th>JP3</th></tr>
<tr><td>For product</td><td>×</td></tr>
<tr><td>Service parts</td><td>○</td></tr>
</table>
</td><td></td></tr>
</table>

# 11 SPECIAL FUNCTION

## 11-1. ROTATION FUNCTION(AND BACK-UP FUNCTION, 2ND STAGE CUT-IN FUNCTION)

### 11-1-1. OPERATION

**(1) Rotation function(and Back-up function)**

**Outline of functions**

· Operating the unit of main and sub alternately according to the interval setting. (Rotation function)

※The setting of main/sub unit depends on the refrigerant address.(The setting of dip switch on the outdoor unit)

Refrigerant address"00" ⟶ Main unit

Refrigerant address"01" ⟶ Sub unit

· If an error occurrs to one unit, the other unit starts.(Back-up function)

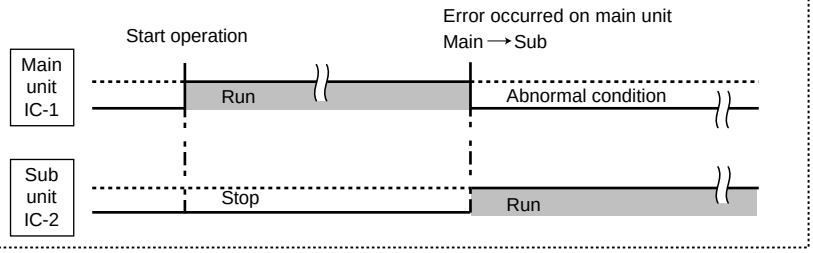
**System constraint**

· This function is available only by the grouping control system(INDOOR UNIT : OUTDOOR UNIT=1:1) of 2 refrigerant group.(Refer to Fig 1)

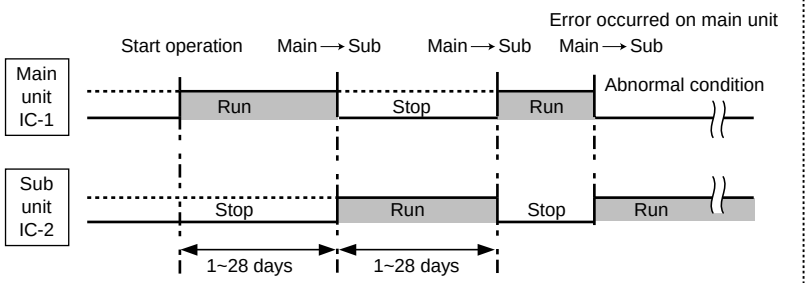
· It is necessary to connect remote controller crossover wiring to between units(Wireless remote controller is unusable) and to assign refrigerant address to each unit.(Dip switch on the outdoor unit…Refrigerant address 00/01)

Operation pattern

①[Back-up function only]··· Request code number "312"

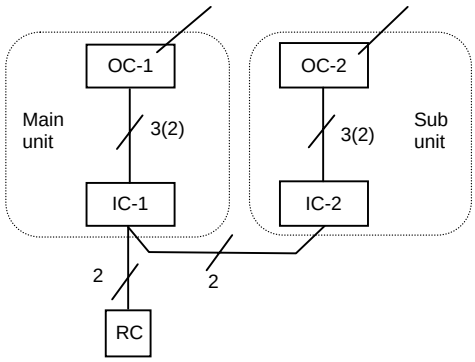



②[Rotation function] & [Back-up function]··· Request code number "313~318"




(Ex:When the request code number is "313", each unit operates alternately in daily cycle.)

Fig 1




OC: Outdoor unit
IC: Indoor unit
RC: Wired remote controller

**(2) 2nd stage cut-in function**

**Outline of functions**

· Quantity of operating units is controlled according to the room temperature and set point.

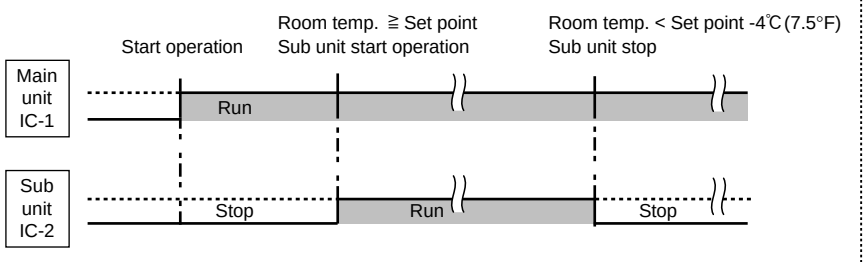
· When room temperature becomes more than set point, standby unit starts.(2 units running )

· When room temperature falls below set point -4℃(7.5°F), standby unit stops.(1 unit running)

**System constraint**

· This function is available only in rotation operation(or back-up) and cooling mode.

[2nd stage cut-in function]··· Request code number "322~324"



### 11-1-2.HOW TO PERFORM THE OPERATION OF ROTATION FUNCTION(BACK-UP FUNCTION, 2ND STAGE CUT-IN FUNCTION)

Set by wired remote controller.(Maintenance monitor)

NOTICE

It is necessary to set the same content to both main unit and sub unit.
Every time indoor controller board is replaced for servicing, it is necessary to set each function.

**(1) Request Code List**

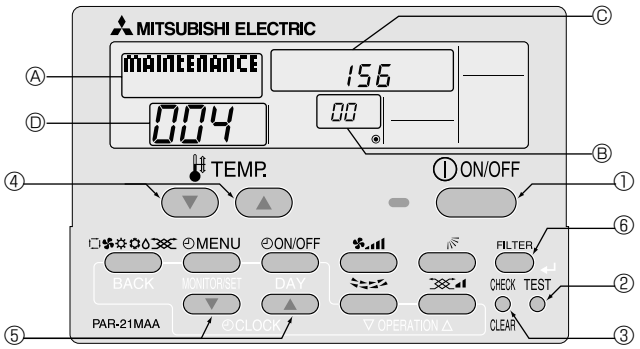
Rotation setting

| Setting No. (Request code) | Setting contents | Initial setting |
|---|---|---|
| No.1 (310) | Monitoring the request code of current setting. | |
| No.2 (311) | Rotation and Back-up OFF (Normal group control operation) | ◎ |
| No.3 (312) | Back-up function only | |
| No.4 (313) | Rotation ON (Alternating interval = 1day) and back-up function | |
| No.5 (314) | Rotation ON (Alternating interval = 3days) and back-up function | |
| No.6 (315) | Rotation ON (Alternating interval = 5days) and back-up function | |
| No.7 (316) | Rotation ON (Alternating interval = 7days) and back-up function | |
| No.8 (317) | Rotation ON (Alternating interval = 14days) and back-up function | |
| No.9 (318) | Rotation ON (Alternating interval = 28days) and back-up function | |

2nd stage cut-in setting

| Setting No. (Request code) | Setting contents | Initial setting |
|---|---|---|
| No.1 (320) | Monitoring the request code of current setting. | |
| No.2 (321) | Cut-in function OFF | ◎ |
| No.3 (322) | Cut-in function ON (Set point = Set temp. +4℃(7.2˚F)) | |
| No.4 (323) | Cut-in function ON (Set point = Set temp. +6℃(10.8˚F)) | |
| No.5 (324) | Cut-in function ON (Set point = Set temp. +8℃(14.4˚F)) | |

**(2) Setting method of each function by wired remote controller**




B: Refrigerant address
C: Data display area
D: Request code display area

1. Stop running the air-conditioner(①).

2. Press the (TEST) button (②) for 3 seconds so that [Maintenance mode] appears on the screen (at Ⓐ ).
   →After a while, [00] appears in the refrigerant address number display area.(at Ⓑ )

3. Press the (CHECK) button (③) for 3 seconds to switch to [Maintenance monitor].
   Note) It is not possible to switch to [Maintenance monitor] during data request in maintenance mode (i.e., while"----" is blinking) since no buttons are operative.

   [----] appears on the screen (at Ⓓ) when [Maintenance monitor] is activated.
   (The display (at Ⓓ) now allows you to set a request code No.)

4. Press the [TEMP ((▽) and (△))] buttons (④) to select the desired refrigerant address.

   [ScreenⒷ] → 00 ⟷ 01 ⟷ ····· ⟷ 15 ←

5. Press the [CLOCK ((▽) and (△))] buttons (⑤) to set the desired request code No.("311~318", "321~324", "331~335")
6. Press the (FILTER) button (⑥) to perform function setting.
   →If the above operations are set correctly, request code number will appear in data display area.( at Ⓒ)
   [Example) When the request code number is "311", [311] appears on the screen.(at Ⓒ)]

[Refererence]
You can check the request code number of current setting by setting the request code number ("310", "320" or "330") and press the (FILTER) button.(⑥)
[Example) When the current setting is "Setting No.2(Request code 311)", [311] appears on the screen.(at Ⓒ)]

7. To return to normal mode, press the (ΦON/OFF) button (①).

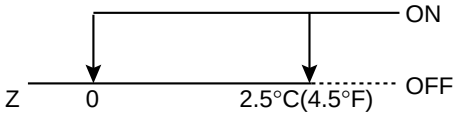
## 11-2. BACK-UP HEATING FUNCTION(CN24)

### 11-2-1. OPERATION

**Outline of functions**

The back-up heater signal is sent out according to the temperature difference between indoor room temperature and set temperature. This function is available only in heating operation.

| | Temperature difference (Z=Set temp. - Room temp.) | Back-up heater signal output |
|---|---|---|
| 1 | Z ≦ 0℃(°F) | OFF |
| 2 | 0 < Z < 2.5℃(4.5°F) | Keeping condition |
| 3 | 2.5℃(4.5°F) ≦ Z | ON |

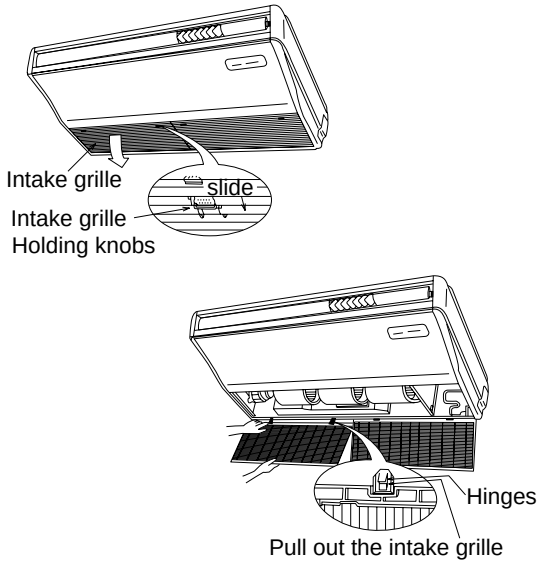
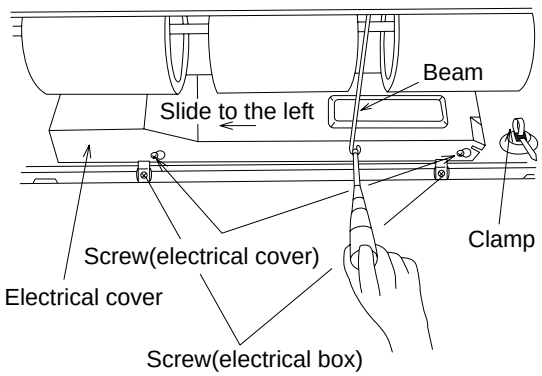
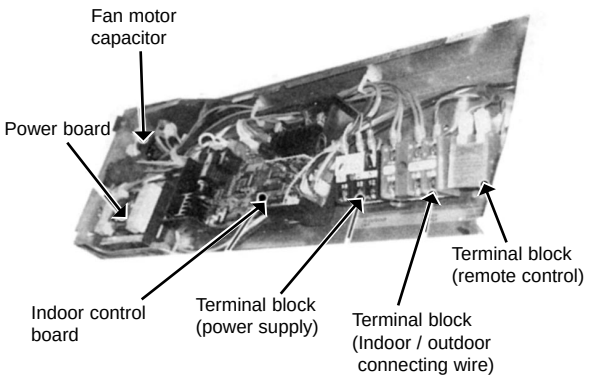


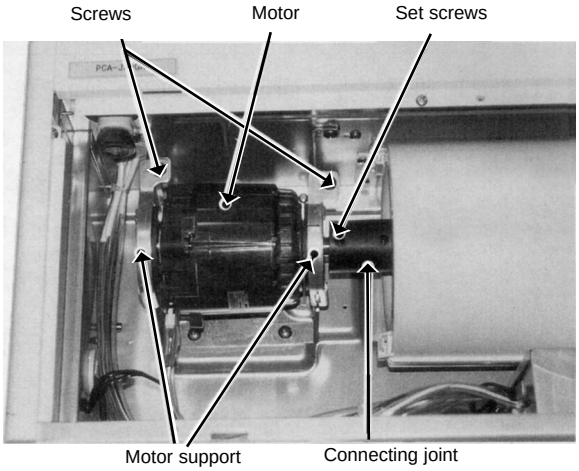
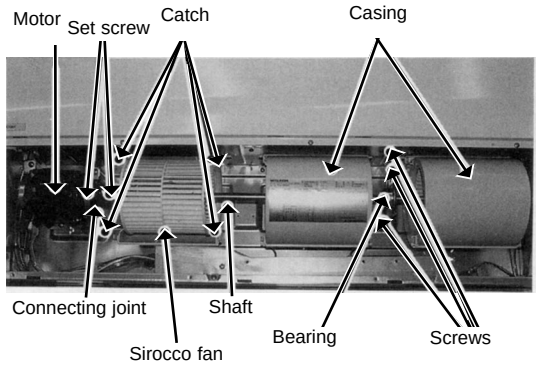
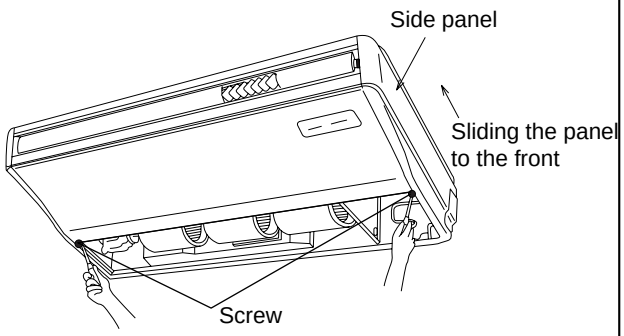

### 11-2-2. HOW TO CONNECT

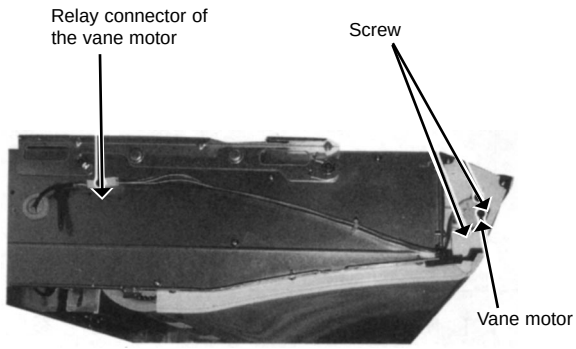
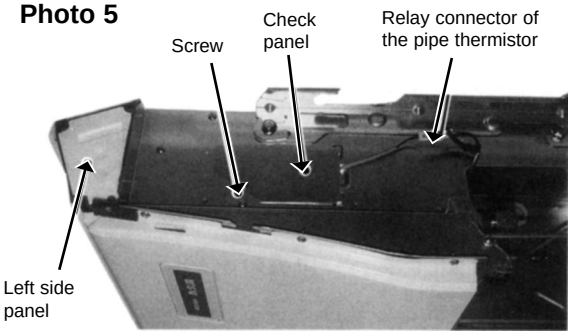
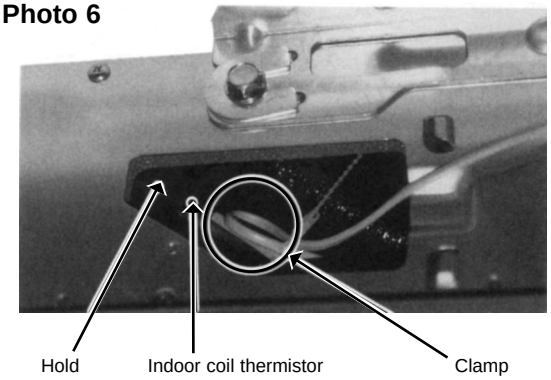
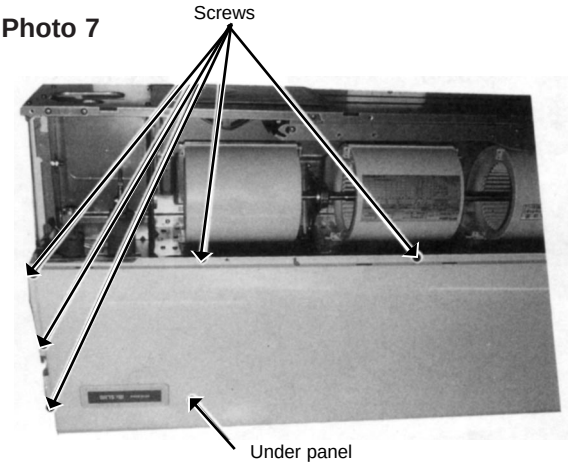
When connecting to the connector CN24 of the indoor unit, use PAC-SE56RA-E(optional parts).

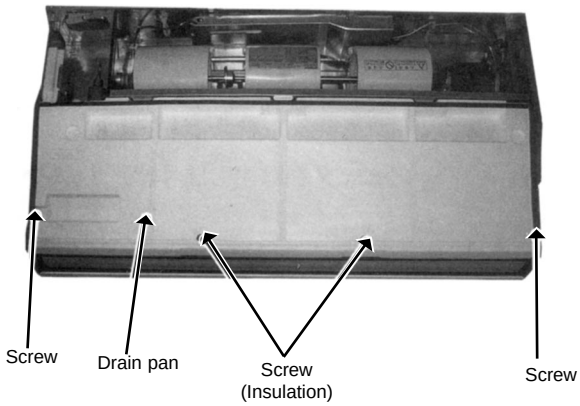
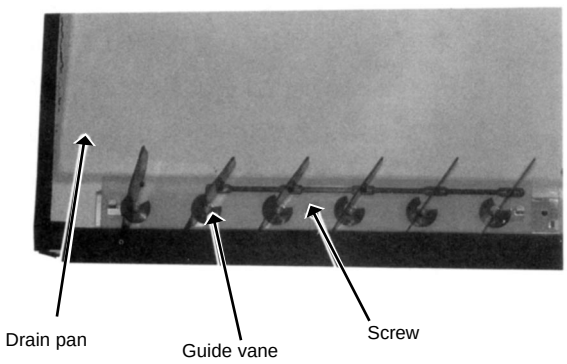
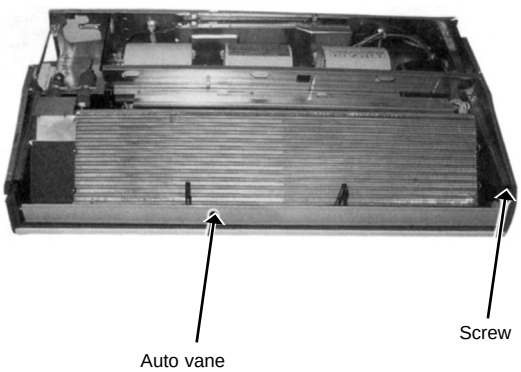
# 12 DISASSEMBLY PROCEDURE

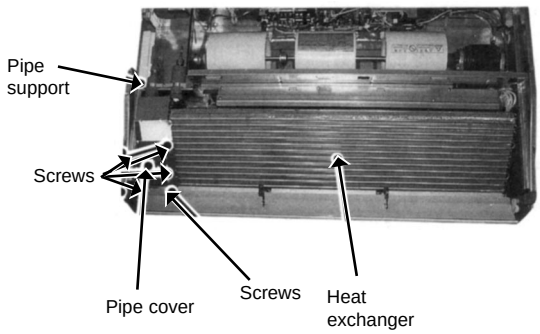
**PCA-A24GA PCA-A30GA PCA-A36GA PCA-A42GA**
**PCA-A24GA$_1$ PCA-A30GA$_1$ PCA-A36GA$_1$ PCA-A42GA$_1$**
**PCA-A24GA$_2$ PCA-A30GA$_2$ PCA-A36GA$_2$ PCA-A42GA$_2$**

| OPERATING PROCEDURE | PHOTOS & ILLUSTRATIONS |
|---|---|
| **1. Removing the air intake grille**<br>(1) Slide the intake grille holding 2 knobs backward to open the intake grille.<br>(2) When the intake grille left open, push the stoppers on the rear 2 hinges to pull out the intake grille. | **Figure 1**<br>  <br> |
| **2. Removing the electrical box**<br>(1) Remove the air intake grille. (See the figure 1)<br>(2) Remove the screw from the beam and remove the beam.<br>(3) Remove the screws from the electrical cover, and remove the electrical cover.<br>(4) Disconnect CN6V, CN21 and CN29.<br>(5) Remove the screws from the electrical box and pull out the electrical box.<br><br><Electrical parts in the electrical box><br>Terminal block (for indoor / outdoor connecting line)<TB4><br>Terminal block (for power supply)<TB2><br>Terminal block (for remote controller)<TB5><br>Fan motor capacitor<C><br>Indoor control board<I.B><br>Power board<P.B><br>(There might not be TB2 depending on the model.) | **Figure 2**<br>  <br><br>**Photo 1**<br>  <br> |

| OPERATING PROCEDURE | PHOTOS & ILLUSTRATIONS |
|---|---|
| **3. Removing the fan motor <MF>**<br>(1) Remove the intake grille.<br>(2) Disconnect the fan motor connector.<br>(3) Remove the screw for removing the motor support at both left and right side.<br>(4) Loosen the set screws at the fan motor side of the connecting joint.<br>(5) Slide the fan motor <MF> to the left side and pull it out. | **Photo 2**<br>  <br> |
| **4. Removing the sirocco fan**<br>(1) Remove the air intake grille.<br>(2) Remove 1 beam.<br>(3) Remove the lower casing while pressing the stoppers at upper side of the casing.<br>(4) Loosen the set screws at the connecting joint.<br>(5) Remove the sirocco fan and shaft together by sliding the shaft to the left.<br><br>(Note)<br>Make sure that the upper side casing is snapped to the fan plate securely with catch. | **Photo 3**<br>  <br> |
| **5. Removing the side panel**<br>(1) Remove the air intake grille.<br>(2) Remove the screw from the side panel, and remove the side panel by sliding the panel to the front. | **Figure 3**<br>  <br> |

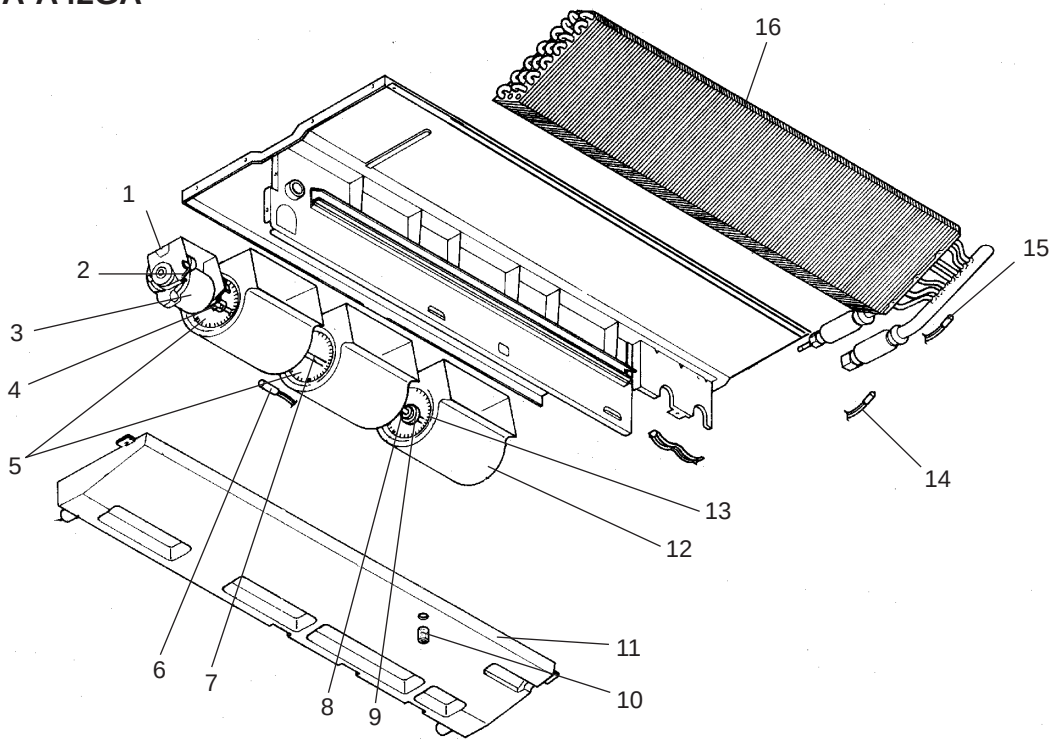
| OPERATING PROCEDURE | PHOTOS |
|---|---|
| **6. Removing the vane motor <MV>**<br>(1) Remove the air intake grille. (See the figure 1)<br>(2) Remove the left side panel. (See the figure 3)<br>(3) Remove the relay connector of vane motor.<br>(4) Remove the electrical box.<br>(5) Remove the screws of vane motor, then remove vane motor <MV>.<br>(Note)<br>Connect the lead wires and connectors properly and place them in the proper position so that the wires are not pinched by other parts. | **Photo 4**<br>  <br> |
| **7. Removing the Indoor coil thermistor <TH2/TH5>**<br>(1) Remove the air intake grille. (See the figure 1)<br>(2) Remove the right side panel. (See the figure 3)<br>(3) Remove the relay connector of the pipe thermistor <TH2/TH5>.<br>(4) Remove the screw, and remove the check panel.<br>(5) Extract the indoor coil thermistor <TH2/TH5> from the holder.<br><Caution for the installation><br>There is a possibility for the short circuit when connector gets wet by water through the thermistor lead wire.<br>Therefore, lead wire of the indoor coil thermistor <TH2/TH5> should be tied as shown in the photo 6. | **Photo 5**<br>  <br><br>**Photo 6**<br>  <br> |
| **8. Removing the Under panel**<br>(1) Remove the air intake grille. (See the figure 1)<br>(2) Remove the beam.<br>(3) Remove the side panel (right and left). (See the figure 3)<br>(4) Remove the 9 screws of the under panel, then remove the under panel.<br>※ Weight of the under panel : Approx. 2kg. | **Photo 7**<br>  <br> |

| OPERATING PROCEDURE | PHOTOS |
|---|---|
| **9. Removing the drain pan**<br>(1) Remove the air intake grille. (See the figure 1)<br>(2) Remove the beam.<br>(3) Remove the side panels of right and left. (See the figure 3)<br>(4) Remove the under panel. Remove the screws of the right and left side drain pan.<br>(5) Remove the 2 insulations in centre of the drain pan, and after removing the 2 screws, remove the drain pan.<br><br>(Note)<br>Please be aware that there might be drain left in the drain pan when you remove the drain pump (option). | **Photo 8**<br>  <br> |
| **10. Removing the guide vane**<br>(1) Remove the intake grille. (See the figure 1)<br>(2) Remove the beam.<br>(3) Remove the side panels (right and left). (See the figure 3)<br>(4) Remove the under panel. (See the photo 7)<br>(5) Remove the drain pan. (See the photo 8)<br>(6) Remove the screw from the guide vane, then remove the guide vane. | **Photo 9**<br>  <br> |
| **11. Removing the Auto vane**<br>(1) Remove the intake grille. (See the figure 1)<br>(2) Remove the left side panel. (See the figure 3)<br>(3) Remove the left side box.<br>(4) Remove the under panel.<br>(5) Remove the screw from the auto vane.<br>(6) Slide the auto vane to the right side and pull the auto vane out. | **Photo 10**<br>  <br> |

| OPERATING PROCEDURE | PHOTOS |
|---|---|
| **12. Removing the heat exchanger**<br>(1) Remove the air intake grille. (See the figure 1)<br>(2) Remove the beam.<br>(3) Remove the side panel (right and left). (See the figure 3)<br>(4) Disconnect the relay connector of the pipe thermistor.<br>(5) Remove the under panel. (See the photo 7)<br>(6) Remove the drain pan. (See the photo 8)<br>(7) Unscrew the screw of the pipe cover, and remove the pipe cover.<br>(8) Unscrew the screw of the pipe support, and remove the pipe support.<br>(9) Unscrew the screw of the heat exchanger, and remove the heat exchanger.<br>Remove the heat exchanger with care. Since this is quite heavy, removing work should be done with more than 2 people.<br>※Weight of heat exchanger : Approx. 5.3kg | **Photo 11**<br>  <br> |

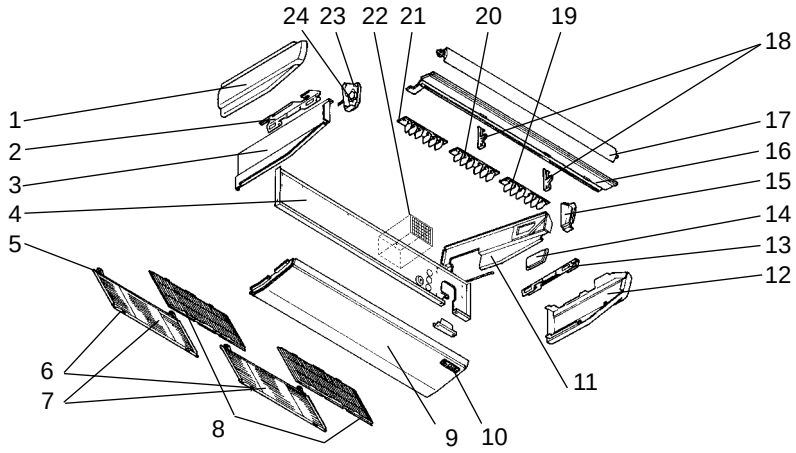
# 13 PARTS LIST (non-RoHS compliant)

## FAN AND FUNCTIONAL PARTS
## PCA-A24GA PCA-A30GA
## PCA-A36GA PCA-A42GA




| No. | Parts No. | Parts Name | Specifications | Q'ty/set PCA-A GA 24/30 | Q'ty/set PCA-A GA 36/42 | Remarks (Drawing No.) | Wiring Diagram Symbol | Recommended Q'ty |
|---|---|---|---|---|---|---|---|---|
| 1 | R01 29J 130 | MOTOR LEG | | 1 | | | | |
| | R01 35J 130 | MOTOR LEG | | | 1 | | | |
| 2 | R01 43E 126 | PIECE(MOTOR) | | 1 | 1 | | | |
| 3 | T7W 30J 762 | FAN MOTOR | D09C4P70MS | 1 | | | MF | |
| | T7W E14 762 | FAN MOTOR | D10C4P90MS | | 1 | | MF | |
| 4 | R01 700 116 | SHAFT JOINT | | 1 | 1 | | | |
| 5 | R01 E17 114 | SIROCCO FAN | | 2 | | | | |
| | R01 E19 114 | SIROCCO FAN | | | 2 | | | |
| 6 | R01 E26 202 | ROOM TEMPERATURE THERMISTOR | | 1 | 1 | | TH1 | |
| 7 | R01 29J 100 | SHAFT | | 1 | 1 | | | |
| 8 | R01 E00 103 | SLEEVE BEARING | | 1 | 1 | | | |
| 9 | R01 29J 145 | BEARING SUPPORT | | 1 | | | | |
| | R01 35J 145 | BEARING SUPPORT | | | 1 | | | |
| 10 | R01 17J 524 | DRAIN PLUG | | 1 | 1 | | | |
| 11 | T7W E20 529 | DRAIN PAN ASSY | | 1 | | | | |
| | T7W E15 529 | DRAIN PAN ASSY | | | 1 | | | |
| 12 | R01 17J 110 | CASING | | 3 | | | | |
| | R01 35J 110 | CASING | | | 3 | | | |
| 13 | R01 E15 114 | SIROCCO FAN | | 1 | | | | |
| | R01 E20 114 | SIROCCO FAN | | | 1 | | | |
| 14 | R01 E27 202 | LIQUID PIPE TEMPERATURE THERMISTOR | | 1 | 1 | | TH2 | |
| 15 | R01 17J 202 | COND/EVA TEMPERATURE THERMISTOR | | 1 | 1 | | TH5 | |
| 16 | T7W H23 480 | HEAT EXCHANGER | | 1 | | | | |
| | T7W H24 480 | HEAT EXCHANGER | | | 1 | | | |

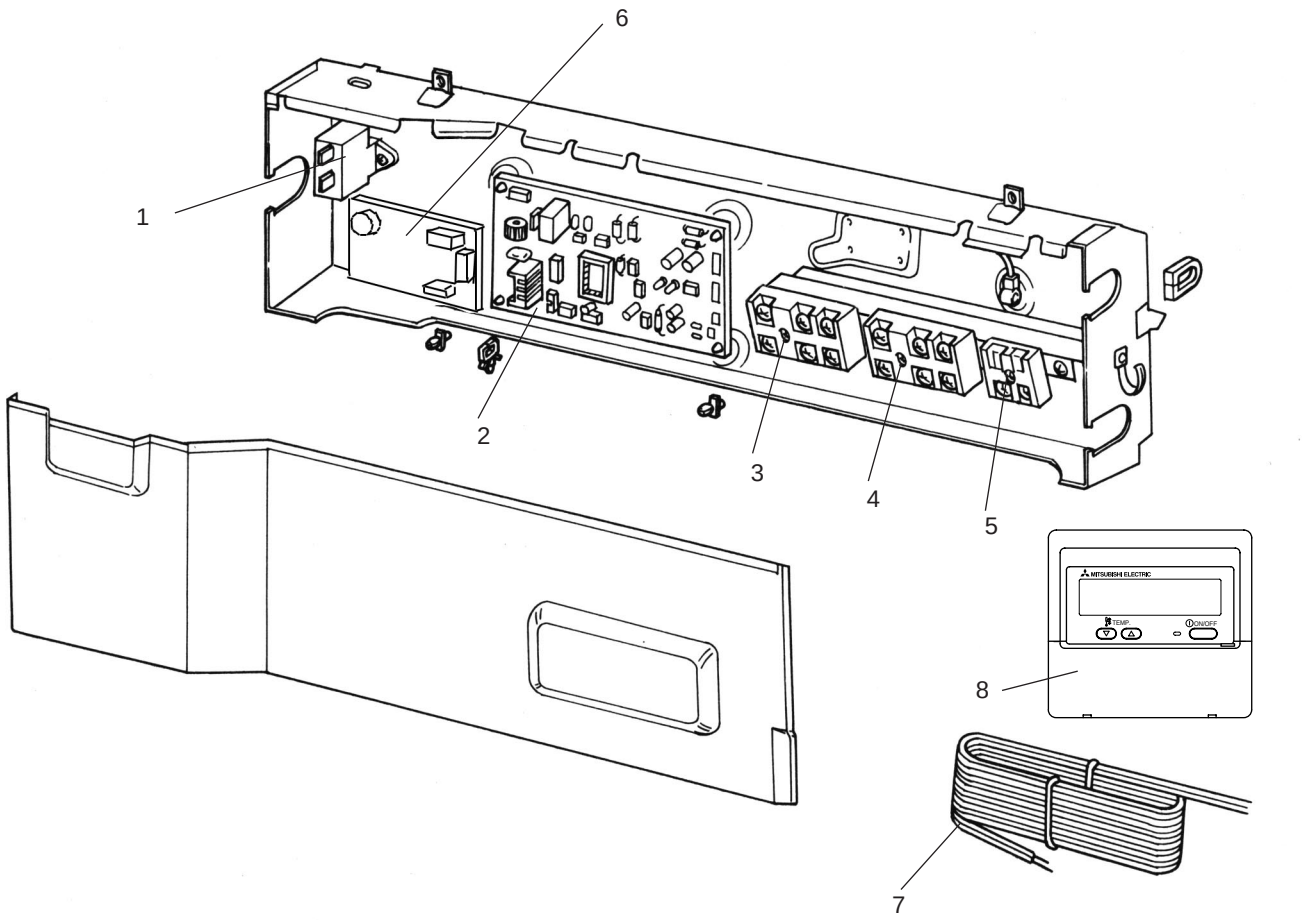
## STRUCTURAL PART
## PCA-A24GA
## PCA-A30GA
## PCA-A36GA
## PCA-A42GA




Part numbers that are circled are not shown in the figure.

| No. | Parts No. | Parts Name | Specifications | Q'ty/set PCA-A 24/30 GA | Q'ty/set PCA-A 36/42 GA | Remarks (Drawing No.) | Wiring Diagram Symbol | Recommended Q'ty |
|---|---|---|---|---|---|---|---|---|
| 1 | R01 17J 662 | LEFT SIDE PANEL | | 1 | | | | |
| | R01 35J 662 | LEFT SIDE PANEL | | | 1 | | | |
| 2 | R01 17J 809 | LEFT LEG | | 1 | 1 | | | |
| 3 | T7W E01 666 | S.PLATE-L | | 1 | | | | |
| | T7W E00 666 | S.PLATE-L | | | 1 | | | |
| 4 | T7W E05 676 | REAR PANEL | | 1 | | | | |
| | T7W E00 676 | REAR PANEL | | | 1 | | | |
| 5 | R01 17J 061 | GRILLE HINGE | | 4 | 4 | | | |
| 6 | R01 17J 054 | GRILLE CATCH | | 4 | 4 | | | |
| 7 | R01 17J 691 | GRILLE ASSY | | 2 | 2 | | | |
| 8 | R01 A14 500 | L.L FILTER | | 2 | 2 | | | |
| 9 | R01 29J 669 | UNDER PANEL | | 1 | 1 | | | |
| 10 | T7W E01 070 | W.BOARD CASE | | 1 | 1 | | | |
| 11 | T7W E01 665 | S.PLATE-R | | 1 | | | | |
| | T7W E00 665 | S.PLATE-R | | | 1 | | | |
| 12 | R01 17J 661 | RIGHT SIDE PANEL | | 1 | | | | |
| | R01 35J 661 | RIGHT SIDE PANEL | | | 1 | | | |
| 13 | R01 17J 808 | RIGHT LEG | | 1 | 1 | | | |
| 14 | T7W E05 668 | SERVICE PANEL | | 1 | | | | |
| | T7W E01 668 | SERVICE PANEL | | | 1 | | | |
| 15 | R01 17J 067 | RIGHT SIDE BOX | | 1 | | | | |
| | R01 35J 067 | RIGHT SIDE BOX | | | 1 | | | |
| 16 | T7W E05 651 | FRONT PANEL | | 1 | | | | |
| | T7W E00 651 | FRONT PANEL | | | 1 | | | |
| 17 | R01 29J 002 | AUTO VANE | | 1 | | | | |
| | R01 E03 002 | AUTO VANE | | | 1 | | | |
| 18 | R01 E00 033 | VANE SUPPORT | | 2 | | | | |
| | R01 E01 033 | VANE SUPPORT | | | 2 | | | |
| 19 | R01 37J 085 | G.V ASSY-6R | | 1 | 1 | | | |
| 20 | R01 37J 087 | G.V ASSY-6C | | 1 | 1 | | | |
| 21 | R01 37J 086 | G.V ASSY-6L | | 1 | 1 | | | |
| 22 | T7W E01 501 | AIR FILTER | | 1 | | | | |
| | T7W 051 501 | AIR FILTER | | | 1 | | | |
| 23 | R01 17J 068 | LEFT SIDE BOX | | 1 | | | | |
| | R01 E00 068 | LEFT SIDE BOX | | | 1 | | | |
| 24 | R01 29J 223 | VANE MOTOR | | 1 | | | MV | |
| | R01 35J 223 | VANE MOTOR | | | 1 | | MV | |
| ㉕ | R01 17J 523 | JOINT SOCKET | | 1 | 1 | | | |
| ㉖ | T7W E00 072 | DRAIN HOSE COVER | | 1 | 1 | | | |

## ELECTRICAL PARTS
## PCA-A24GA
## PCA-A30GA
## PCA-A36GA
## PCA-A42GA

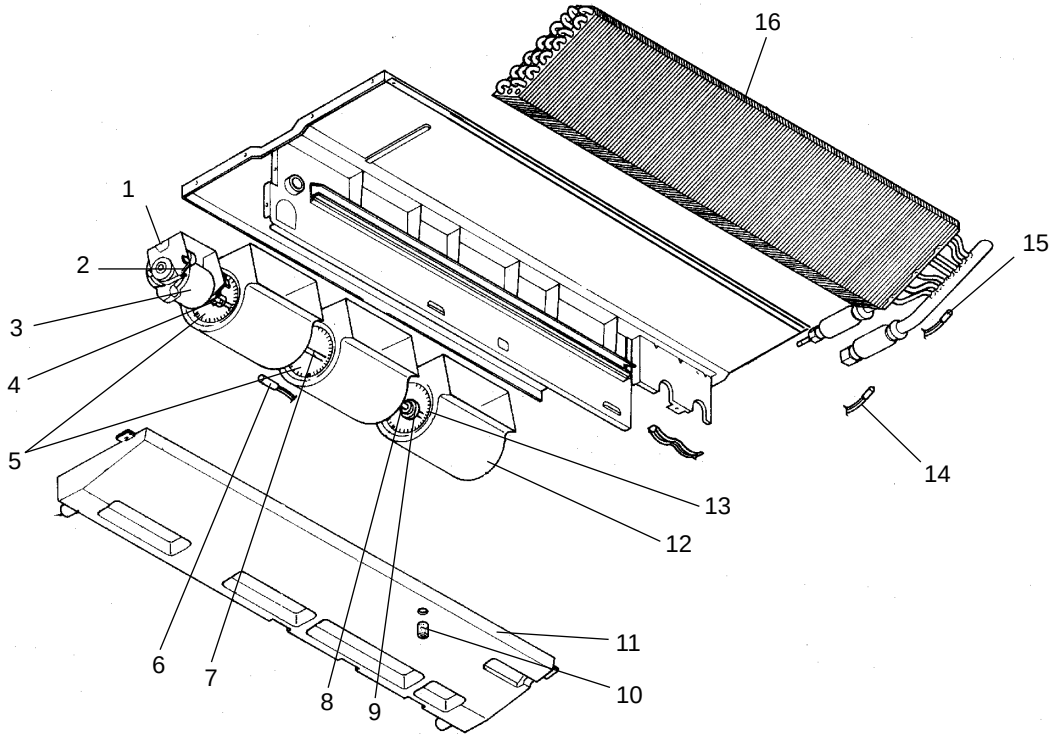



| No. | Parts No. | Parts Name | Specifications | Q'ty/ set PCA-A 24/30 GA | Q'ty/ set PCA-A 36/42 GA | Remarks (Drawing No.) | Wiring Diagram Symbol | Recommended Q'ty |
|---|---|---|---|---|---|---|---|---|
| 1 | T7W E18 255 | CAPACITOR | 4μF 440V | 1 | | | C | |
| | T7W E19 255 | CAPACITOR | 5μF 440V | | 1 | | C | |
| 2 | T7W E56 310 | INDOOR CONTROLLER BOARD | | 1 | 1 | | I.B | |
| 3 | T7W E41 716 | TERMINAL BLOCK | 3P(L1,L2,GR) | 1 | 1 | | TB2 | |
| 4 | R01 E18 246 | TERMINAL BLOCK | 3P(S1,S2,S3) | 1 | 1 | | TB4 | |
| 5 | R01 E21 246 | TERMINAL BLOCK | 2P(1,2) | 1 | 1 | | TB5 | |
| 6 | T7W E35 313 | POWER BOARD | | 1 | 1 | | P.B | |
| 7 | T7W A01 305 | REMOTE CONTROLLER CORD | | 1 | 1 | | | |
| 8 | T7W E14 713 | REMOTE CONTROLLER | PAR-21MAA | 1 | 1 | | R.B | |

# 14 RoHS PARTS LIST

## FAN AND FUNCTIONAL PARTS

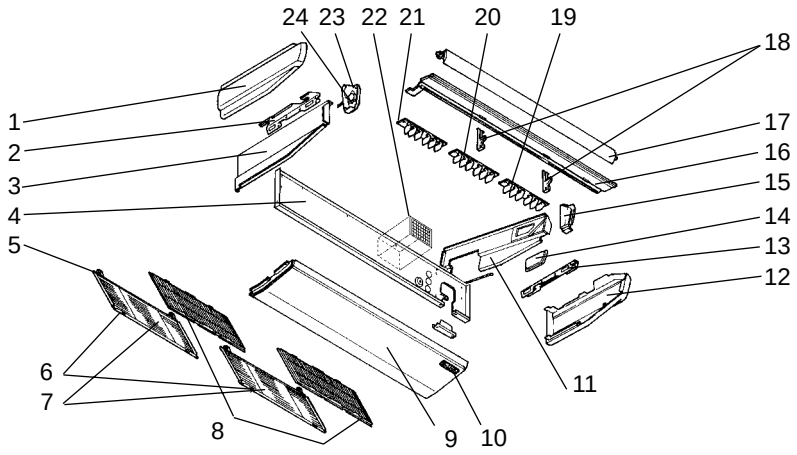
**PCA-A24GA$_1$ PCA-A30GA$_1$ PCA-A36GA$_1$ PCA-A42GA$_1$**
**PCA-A24GA$_2$ PCA-A30GA$_2$ PCA-A36GA$_2$ PCA-A42GA$_2$**




| No. | RoHS | Parts No. | Parts Name | Specifications | Q'ty/set PCA-A 24/30 GA$_1$, GA$_2$ | Q'ty/set PCA-A 36/42 GA$_1$, GA$_2$ | Remarks (Drawing No.) | Wiring Diagram Symbol | Recommended Q'ty |
|---|---|---|---|---|---|---|---|---|---|
| 1 | G | R01 30J 130 | MOTOR LEG | | 1 | | | | |
| | G | R01 32J 130 | MOTOR LEG | | | 1 | | | |
| 2 | G | R01 45E 126 | PIECE(MOTOR) | | 1 | 1 | | | |
| 3 | G | T7W 40J 762 | FAN MOTOR | D09C4P70MS | 1 | | | MF | |
| | G | T7W E31 762 | FAN MOTOR | D10C4P90MS | | 1 | | MF | |
| 4 | G | R01 800 116 | SHAFT JOINT | | 1 | 1 | | | |
| 5 | G | R01 E17 114 | SIROCCO FAN | | 2 | | | | |
| | G | R01 E19 114 | SIROCCO FAN | | | 2 | | | |
| 6 | G | R01 H08 202 | ROOM TEMPERATURE THERMISTOR | | 1 | 1 | | TH1 | |
| 7 | G | R01 30J 100 | SHAFT | | 1 | 1 | | | |
| 8 | G | R01 E02 103 | SLEEVE BEARING | | 1 | 1 | | | |
| 9 | G | R01 30J 145 | BEARING SUPPORT | | 1 | | | | |
| | G | R01 36J 145 | BEARING SUPPORT | | | 1 | | | |
| 10 | G | R01 18J 524 | DRAIN PLUG | | 1 | 1 | | | |
| 11 | G | T7W E30 529 | DRAIN PAN ASSY | | 1 | | | | |
| | G | T7W E31 529 | DRAIN PAN ASSY | | | 1 | | | |
| 12 | G | R01 18J 110 | CASING | | 3 | | | | |
| | G | R01 19J 110 | CASING | | | 3 | | | |
| 13 | G | R01 E15 114 | SIROCCO FAN | | 1 | | | | |
| | G | R01 E20 114 | SIROCCO FAN | | | 1 | | | |
| 14 | G | R01 H10 202 | LIQUID PIPE TEMPERATURE THERMISTOR | | 1 | 1 | | TH2 | |
| 15 | G | R01 H09 202 | COND/EVA TEMPERATURE THERMISTOR | | 1 | 1 | | TH5 | |
| 16 | G | T7W H23 480 | HEAT EXCHANGER | | 1 | | | | |
| | G | T7W H24 480 | HEAT EXCHANGER | | | 1 | | | |

## STRUCTURAL PART

**PCA-A24GA1**
**PCA-A30GA1**
**PCA-A36GA1**
**PCA-A42GA1**
**PCA-A24GA2**
**PCA-A30GA2**
**PCA-A36GA2**
**PCA-A42GA2**

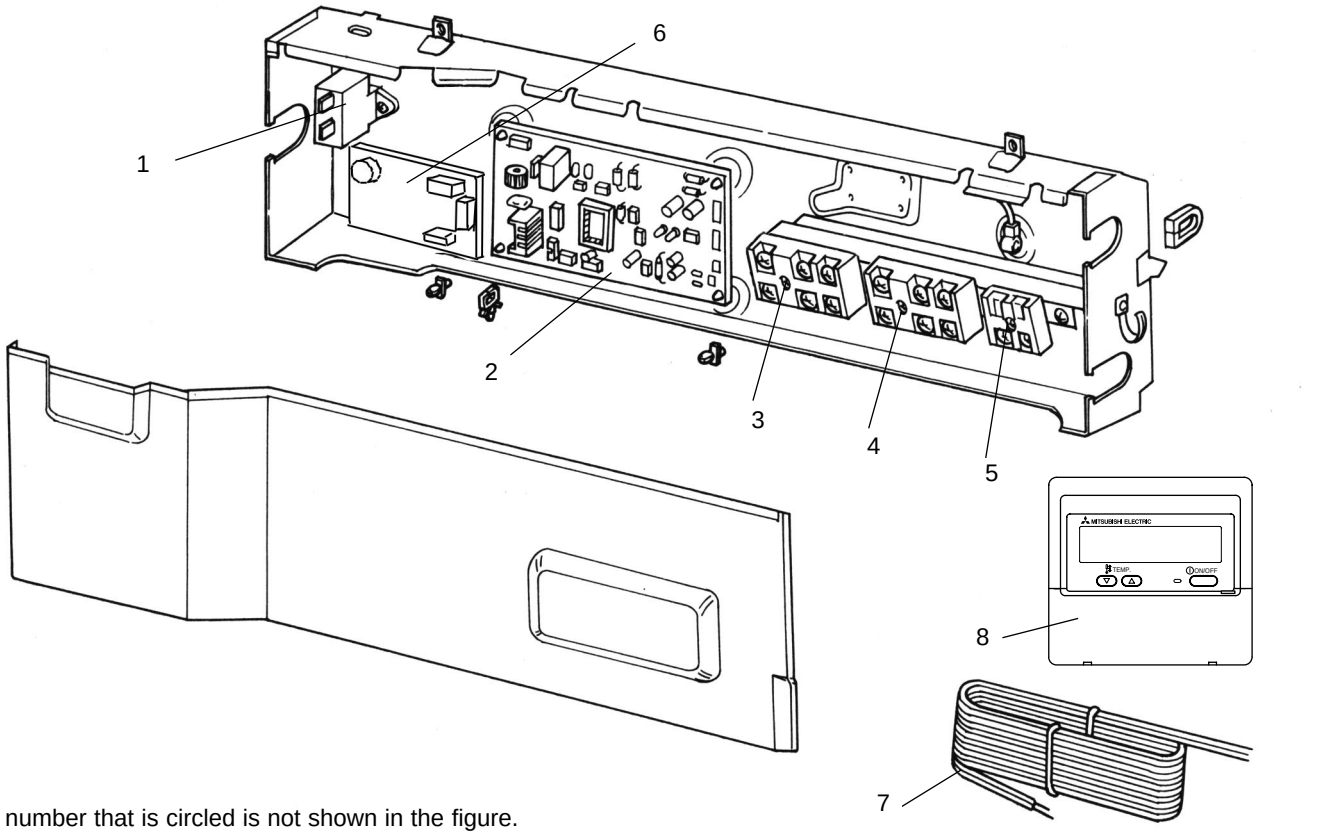



Part numbers that are circled are not shown in the figure.

| No. | RoHS | Parts No. | Parts Name | Specifications | Q'ty/set PCA-A 24/30 GA1 | Q'ty/set PCA-A 36/42 GA1 | Q'ty/set PCA-A 24/30 GA2 | Q'ty/set PCA-A 36/42 GA2 | Remarks (Drawing No.) | Wiring Diagram Symbol | Recommended Q'ty |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 1 | G | R01 18J 662 | LEFT SIDE PANEL | | 1 | | 1 | | | | |
| | G | R01 36J 662 | LEFT SIDE PANEL | | | 1 | | 1 | | | |
| 2 | G | R01 18J 809 | LEFT LEG | | 1 | 1 | 1 | 1 | | | |
| 3 | G | T7W E02 666 | S.PLATE-L | | 1 | | 1 | | | | |
| | G | T7W E03 666 | S.PLATE-L | | | 1 | | 1 | | | |
| 4 | G | T7W E07 676 | REAR PANEL | | 1 | | 1 | | | | |
| | G | T7W E08 676 | REAR PANEL | | | 1 | | 1 | | | |
| 5 | G | R01 18J 061 | GRILLE HINGE | | 4 | 4 | 4 | 4 | | | |
| 6 | G | R01 19J 054 | GRILLE CATCH | | 4 | 4 | 4 | 4 | | | |
| 7 | G | R01 19J 691 | GRILLE ASSY | | 2 | 2 | 2 | 2 | | | |
| 8 | G | R01 A29 500 | L.L FILTER | | 2 | 2 | 2 | 2 | | | |
| 9 | G | R01 30J 669 | UNDER PANEL | | 1 | 1 | 1 | 1 | | | |
| 10 | G | T7W E02 070 | W.BOARD CASE | | 1 | 1 | 1 | 1 | | | |
| 11 | G | T7W E03 665 | S.PLATE-R | | 1 | | 1 | | | | |
| | G | T7W E04 665 | S.PLATE-R | | | 1 | | 1 | | | |
| 12 | G | R01 18J 661 | RIGHT SIDE PANEL | | 1 | | 1 | | | | |
| | G | R01 36J 661 | RIGHT SIDE PANEL | | | 1 | | 1 | | | |
| 13 | G | R01 18J 808 | RIGHT LEG | | 1 | 1 | 1 | 1 | | | |
| 14 | G | T7W E10 668 | SERVICE PANEL | | 1 | | 1 | | | | |
| | G | T7W E11 668 | SERVICE PANEL | | | 1 | | 1 | | | |
| 15 | G | R01 18J 067 | RIGHT SIDE BOX | | 1 | | 1 | | | | |
| | G | R01 36J 067 | RIGHT SIDE BOX | | | 1 | | 1 | | | |
| 16 | G | T7W E08 651 | FRONT PANEL | | 1 | | 1 | | | | |
| | G | T7W E09 651 | FRONT PANEL | | | 1 | | 1 | | | |
| 17 | G | R01 30J 002 | AUTO VANE | | 1 | | 1 | | | | |
| | G | R01 E14 002 | AUTO VANE | | | 1 | | 1 | | | |
| 18 | G | R01 E02 033 | VANE SUPPORT | | 2 | | 2 | | | | |
| | G | R01 E03 033 | VANE SUPPORT | | | 2 | | 2 | | | |
| 19 | G | R01 38J 085 | G.V ASSY-6R | | 1 | 1 | 1 | 1 | | | |
| 20 | G | R01 38J 087 | G.V ASSY-6C | | 1 | 1 | 1 | 1 | | | |
| 21 | G | R01 38J 086 | G.V ASSY-6L | | 1 | 1 | 1 | 1 | | | |
| 22 | G | T7W E03 501 | AIR FILTER | | 1 | | 1 | | | | |
| | G | T7W E04 501 | AIR FILTER | | | 1 | | 1 | | | |
| 23 | G | R01 18J 068 | LEFT SIDE BOX | | 1 | | 1 | | | | |
| | G | R01 E01 068 | LEFT SIDE BOX | | | 1 | | 1 | | | |
| 24 | G | R01 E10 223 | VANE MOTOR | | 1 | | 1 | | | MV | |
| | G | R01 E12 223 | VANE MOTOR | | | 1 | | 1 | | MV | |
| ㉕ | G | R01 18J 523 | JOINT SOCKET | | 1 | 1 | 1 | 1 | | | |
| ㉖ | G | T7W E01 072 | DRAIN HOSE COVER | | 1 | 1 | | | | | |
| | G | R01 18J 072 | DRAIN HOSE COVER | | | | 1 | 1 | | | |

## ELECTRICAL PARTS

**PCA-A24GA$_1$ PCA-A30GA$_1$ PCA-A36GA$_1$ PCA-A42GA$_1$**
**PCA-A24GA$_2$ PCA-A30GA$_2$ PCA-A36GA$_2$ PCA-A42GA$_2$**




Part number that is circled is not shown in the figure.

| No. | RoHS | Parts No. | Parts Name | Specifications | Q'ty/ set PCA-A 24/30 GA$_1$ | 36/42 GA$_1$ | 24/30 GA$_2$ | 36/42 GA$_2$ | Remarks (Drawing No.) | Wiring Diagram Symbol | Recom-mended Q'ty |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 1 | G | T7W E18 255 | CAPACITOR | 4$\mu$F 440V | 1 | | 1 | | | C | |
| | G | T7W E19 255 | CAPACITOR | 5$\mu$F 440V | | 1 | | 1 | | C | |
| 2 | G | T7W E56 310 | INDOOR CONTROLLER BOARD | | 1 | 1 | | | | I.B | |
| | G | T7W E70 310 | INDOOR CONTROLLER BOARD | | | | 1 | 1 | | I.B | |
| 3 | G | T7W E41 716 | TERMINAL BLOCK | 3P(L1,L2,GR) | 1 | 1 | | | | TB2 | |
| 4 | G | R01 E18 246 | TERMINAL BLOCK | 3P(S1,S2,S3) | 1 | 1 | 1 | 1 | | TB4 | |
| 5 | G | R01 E21 246 | TERMINAL BLOCK | 2P(1,2) | 1 | 1 | | | | TB5 | |
| | G | T7W E46 716 | TERMINAL BLOCK | 2P(1,2) | | | 1 | 1 | | TB5 | |
| 6 | G | T7W E35 313 | POWER BOARD | | 1 | 1 | 1 | 1 | | P.B | |
| 7 | G | T7W A01 305 | REMOTE CONTROLLER CORD | 10m 33ft | 1 | 1 | 1 | 1 | | | |
| 8 | G | T7W E14 713 | REMOTE CONTROLLER | PAR-21MAA | 1 | 1 | 1 | 1 | | R.B | |
| (9) | G | R01 E06 239 | FUSE | 6.3A 250V | 1 | 1 | 1 | 1 | | FUSE | |

Mr.SLIM™

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