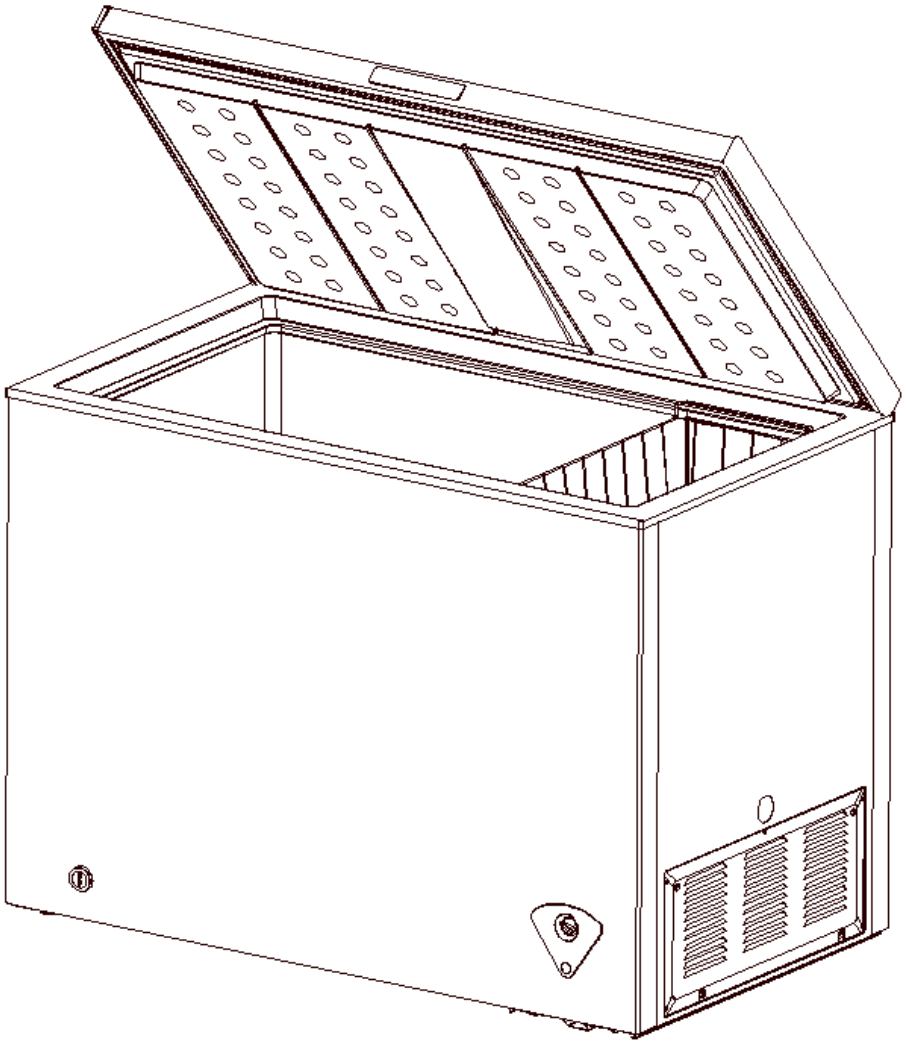
Service Manual

Applicable Models	Model Code
UR-BD295-DQ	22032010000115



(The picture is only for reference, and specific appearance and configuration are subject to the real product)

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Warning

Important Safety Notice

The Maintenance Manual is only for the use of maintenance personnel with certain experience and background in electrical, electronic and mechanical field.

Any attempt to repair main devices may lead to personal injury and property loss.

Manufacturers or distributors are not responsible for the content of the Manual and interpretation thereof.

Midea Refrigerators

Technical Maintenance Manual

Contents

1.Safety Warning Code **5**
1.1Warning for operation safety 5
1.2Safety instruction for refrigerant 8
2.Description for product features **9**
3.Installation and commissioning **9**
3.1Handling 9
3.2 Door Disassembly and Assembly(None) 10
3.3Installation location 10
3.4Leveling of the refrigerator 10
3.5Door reversal (None) 10
3.6Installation of handle 10
3.7Installation of door lock(None) 11
3.8Adjustment to level the door(None) 11
4.Terms **11**
4.1Definition of model(None) 11
4.2Location of nameplate 11
5.Product specification **12**
5.1Typespecification(None) 12
5.2Electrical parameters 12
5.3Inside temperature 12
5.4Defrosting parts(None) 13
5.5Circuit diagram 13
6.Internal view and dimension **14**
6.1Main parts and their names 14
6.2External dimension 14
7.Refrigerating piping system and circulating route of cooling air **16**
7.1 Refrigerating piping system 16
7.2Circulating route of cooling air 16
8.Dismantling of parts **17**
8.1Parts on the door 17
8.2Parts inside the refrigerator 18
8.3Light system 19
8.4Evaporator and temperature sensing system 19
8.5 Condenser system 19

8.6Compressor case 19
8.7Temperature-control box assembly view 21
9. Function and operation **23**
9.1Operation panel 23
9.2Temperature control 23
9.3give an alarm(None) 23
9.4 Defrosting 23
10.Circuit description **24**
10.1 Power Supply(None) 24
10.2Door trip test circuit(None) 24
10.3Temperature test circuit(None) 24
10.4Fan motor circuit of the freezing chamber(None) 24
10.5Refrigerator fan motor circuit (None) 24
10.6Condensing fan motor circuit (None) 24
10.7Damper motor circuit (None) 24
10.8Resistance value of the sensor (R/T) (None) 24
11.Troubleshooting Method 24
11.1No refrigeration 24
11.2 Compressor failure 25
11.3 Noise 25
11.4Inside frosting 25
11.5 Light is not on 26
11.6 Failure code and solutions (None) 26
12.Figures and details of repair parts (Documents are provided separately) **27**
12.1Figures 27
12.2List of parts and components 27
13Appendix: **27**
13.1Electrical Schematic Diagram(None) 27
13.2Refrigerator maintenance tooling and equipment and material 27

1.Safety Warning Code

1.1Warning for operation safety

Important Safety Instructions

This symbol indicates that dangerous voltage constituting a risk of electric shock is present within your freezer.

This symbol indicates that there are important operating and maintenance instructions in the literature accompanying your freezer.

WARNING

1. Read these instructions.
2. Keep these instructions.
3. Heed all warnings.
4. Follow all instructions.
5. Do not use this appliance near water.
6. Clean only with a damp cloth.
7. Do not block any ventilation openings.
8. Install in accordance with the manufacturer's instructions.
9. Do not install near any heat sources, such as radiators, heat registers, stoves, or other apparatus that produce heat.
10. Do not defeat the safety purpose of the polarized or grounding-type plug. A polarized plug has two blades with one wider than the other. A grounding type plug has two blades and a third grounding prong. The wide blade or the third prong are provided for your safety. If the provided plug does not fit into your outlet, consult an electrician for replacement of the obsolete outlet.
11. Protect the power cord from being walked on or pinched, particularly at plugs, convenience receptacles, and the point where they exit from the appliance.
12. Do not attempt to modify or extend the power cord of this appliance.
13. Unplug this appliance during lightning storms or when it will not be used for long periods of time.
14. Make sure that the available AC power matches the voltage requirements of this appliance.

15 Do not handle the plug with wet hands. This could result in an electric shock.

16 Unplug the power cord by holding the plug, never by pulling the cord.

17 Do not turn the appliance on or off by plugging or unplugging the power cord.

18 Refer all servicing to qualified service personnel. Servicing is required when the appliance has been damaged in any way, such as the power-supply cord or plug is damaged, liquid has been spilled or objects have fallen into the appliance, the appliance has been exposed to rain or moisture, does not operate normally, or has been dropped.

19 To reduce the risk of fire or electric shock, do not expose this appliance to rain, moisture, dripping, or splashing, and no objects filled with liquids should be placed on top of it.

20 Do not use extension cords or ungrounded (two prong) adapters.

21 This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

22 Children should be supervised to ensure that they do not play with the appliance.

23 If the supply cord is damaged, it must be replaced by the manufacturer, its service agent, or similarly qualified person, in order to avoid a hazard.

24 Take off the doors and leave the shelves in place so that children may not easily climb inside.

WARNING

Electric Shock Hazard

Failure to follow these instructions can result in electric shock, fire, or death.

1 **WARNING**–Keep ventilation openings, in both the freezer and the built-in structure, clear of obstruction.

2 **WARNING**–Do not touch the interior of the freezer with wet hands. This could result in frost bite.

3 **WARNING**–Do not use mechanical devices or other means to accelerate the defrosting process, other than those recommended by the manufacturer.

4 **WARNING**–Do not damage the refrigerant circuit.

5 **WARNING**–Do not damage the refrigerant tubing when handling, moving, or using the freezer.

6 **WARNING–DANGER**—Never allow children to play with, operate, or crawl inside the freezer.

Risk of child entrapment. Before you throw away your old freezer:

1) Take off the doors

2) Leave the shelves in place so that children may not easily climb inside

7 Unplug the freezer before carrying out user maintenance on it.

8 This freezer can be used by children age eight years and older and persons with reduced physical or mental capabilities or lack of experience and knowledge if they are given supervision or instruction concerning the use of the freezer in a safe way and understand the hazards involved. Children should not play with the freezer. Cleaning and maintenance should not be performed by children without supervision.

5 **WARNING**–Do not damage the refrigerant tubing when handling, moving, or using the freezer.

6 **WARNING–DANGER**—Never allow children to play with, operate, or crawl inside the freezer.

Risk of child entrapment. Before you throw away your old freezer:

1) Take off the doors

2) Leave the shelves in place so that children may not easily climb inside

7 Unplug the freezer before carrying out user maintenance on it.

8 This freezer can be used by children age eight years and older and persons with reduced physical or mental capabilities or lack of experience and knowledge if they are given supervision or instruction concerning the use of the freezer in a safe way and understand the hazards involved. Children should not play with the freezer. Cleaning and maintenance should not be performed by children without supervision.

9 If a component part is damaged, it must be replaced by the manufacturer, its service agent, or similar qualified persons in order to avoid a hazard.

10 Please dispose of the freezer according to local regulations as the freezer contains flammable gas and refrigerant.

11 Follow local regulations regarding disposal of the freezer due to flammable refrigerant and gas. All refrigeration products contain refrigerants, which under the guidelines of federal law must be removed before disposal. It is the consumer's responsibility to comply with federal and local regulations when disposing of this product.

12 This freezer is intended to be used in household and similar environments.

13 Do not store or use gasoline or any flammable liquids inside or in the vicinity of this freezer.

14 Do not use extension cords or ungrounded (two-prong) adapters with this freezer. If the power cord is too short, have a qualified electrician install an outlet near the freezer. Use of an extension cord can negatively affect the freezer's performance.

Grounding requirement

This freezer must be grounded. This freezer is equipped with a cord having a grounding wire with a grounding plug. The plug must be inserted into an outlet that is properly installed and grounded.

Improper use of the grounding plug can result in a risk of electric shock. Consult a qualified electrician or service person if the grounding instructions are not completely understood, or if doubt exists as to whether the freezer is properly grounded.

1.2Safety instruction for refrigerant

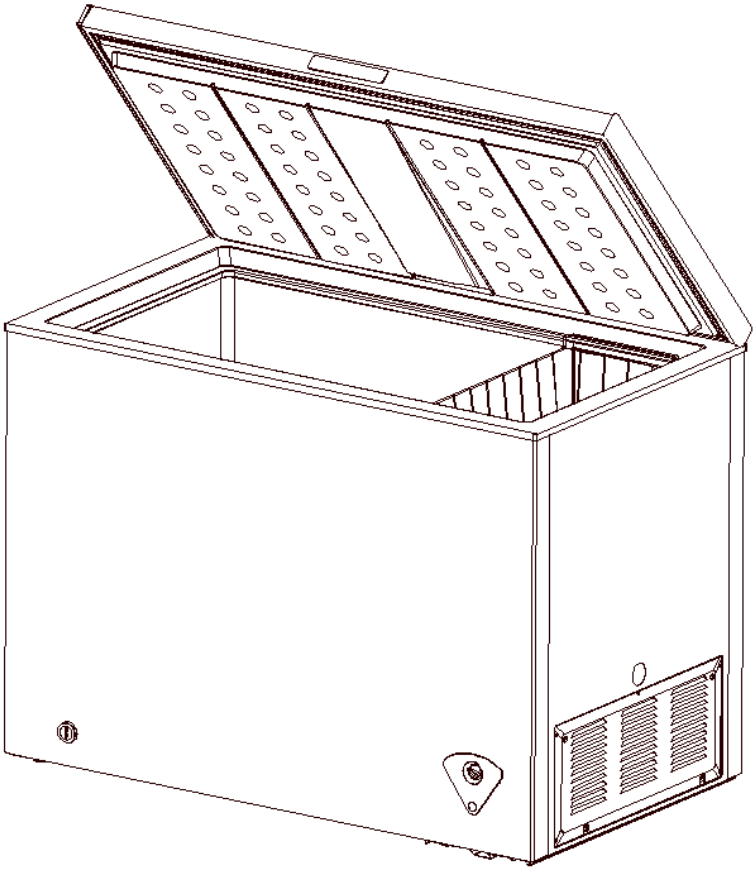
WARNING **Explosion Hazard.**

Keep flammable materials and vapors, such as gasoline, away from freezer. Failure to do so can result in fire, explosion, or death.

DANGER—Risk of Fire or Explosion. Flammable Refrigerant Used. To Be Repaired Only By Trained Service Personnel. Do Not Use Mechanical Devices. Do Not Puncture Refrigerant Tubing.
CAUTION—Risk of Fire or Explosion. Flammable Refrigerant Used. Consult Repair Manual/Owner's Guide Before Attempting To Service This Product. All Safety Precautions Must be Followed.
CAUTION—Risk of Fire or Explosion. Dispose of Properly In Accordance With Federal Or Local Regulations. Flammable Refrigerant Used.
CAUTION—Risk of Fire or Explosion Due To Puncture Of Refrigerant Tubing; Follow Handling Instructions Carefully. Flammable Refrigerant Used.

2.Description for product features

This product is provided with following features:



(The picture is only for reference, and specific appearance and configuration are subject to the real product)
1)Sector temperature control panel and high temperature alarm function

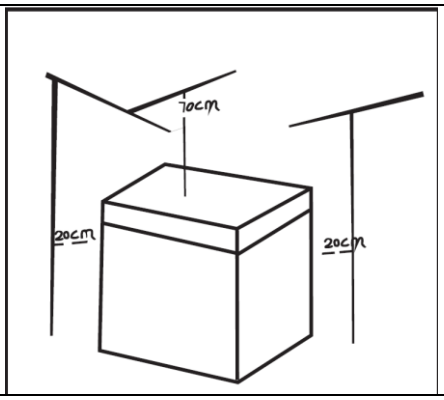
3.Installation and commissioning

3.1**Handling**

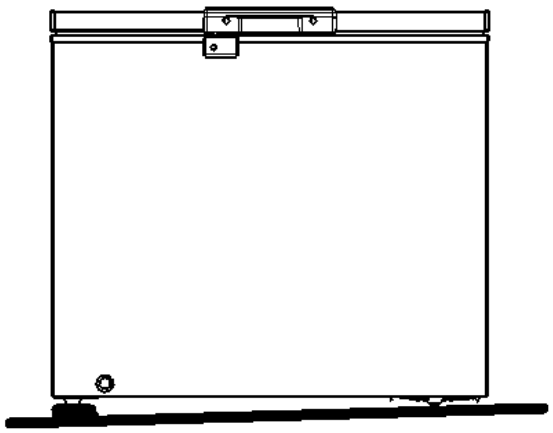
1) Protect the refrigerator in moving it Same as shown as left photo, please move it by handcart with cushion 2) Remove all packing materials and bottom cushion, then move into house for placement 3) After moving it to appropriate location, wait for 2 hours before power on.	

3.2 Door Disassembly and Assembly(None)

3.3Installation location

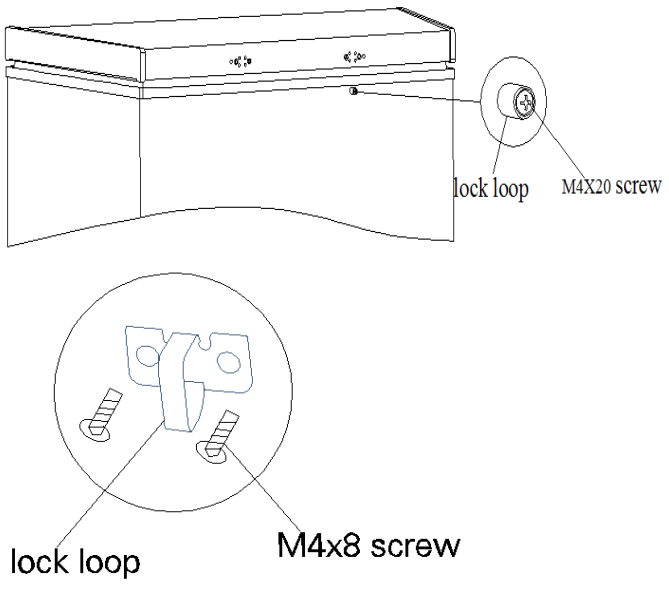
Location that is easy for ventilation shall be chosen to facilitate heat dissipation, enhance its performance and reduce the energy consumption.	

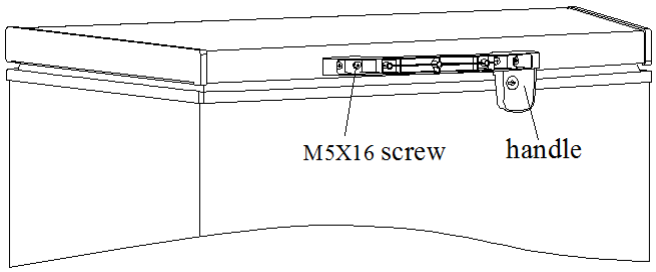
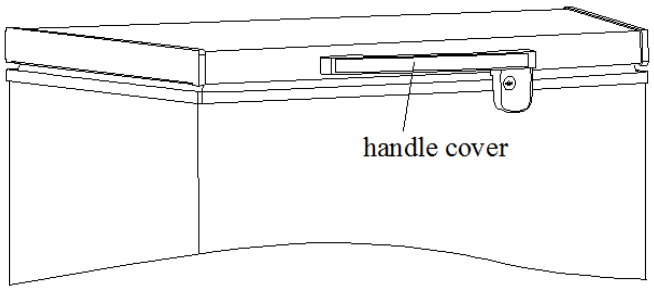
3.4Leveling of the refrigerator

If the refrigerator cannot be placed steadily, adjust the footing to level it.	

3.5Door reversal (None)

3.6Installation of handle

1. Fix the lock loop to its mounting hole near the frame in the front side plate of the box with a M4x20 or M4x8 screw. Pay attention to the direction of the lock loop with its countersunk side facing outwards.	

2. Hold the handle with the left hand, and aim its mounting hole at the mounting hole of the door. Insert the key into the keyhole with the right hand, and then turn the key clockwise to drive the rotation of the lock hook. Meanwhile, adjust the position of the handle from side to side in a proper manner to ensure the lock hook can hook the lock loop in locked state. Afterwards, fix the handle to the door with four M5X16 screws	
3.Install the handle cover	

3.7**Installation of door lock(None)**

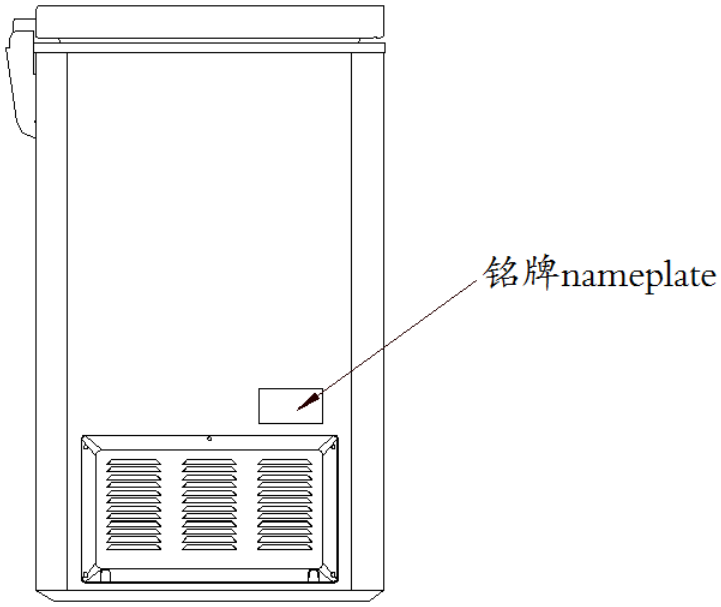
With the door handle together.

3.8**Adjustment to level the door(None)**

4.Terms

4.1**Definition of model(None)**

4.2**Location of nameplate**

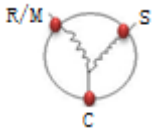


(The picture is only for reference, and specific appearance and configuration are subject to the real product)

5.Product specification

5.1Typespecification(None)

5.2Electrical parameters

Product Name			UR-BD295-DQ	/
Product Code			22032010000115	/
Name	**Item**	**Type**	**Specification**	**Specification**
Compressor	**Compressor**	**/**	FZ65H1D	/
	ratedpower (W)	**/**	/	/
	Capacitor	**/**	/	/
	Starter	**PTC**	QP2-4R7	/
	Overload protector	**OLP**	DRB28R61A1	/
	Winding resistance of compressor wiring terminal		Rmc：5.4± 7% Ω Rsc：8.38± 7% Ω Rms=Rmc+Rsc	/
Motor	**Condensation fan**	/	/	/
Lights	**Light of the refrigerator door**	/	/	/
	Switch of the refrigerator door	/	/	/
	Indicator lamp	/	/	/

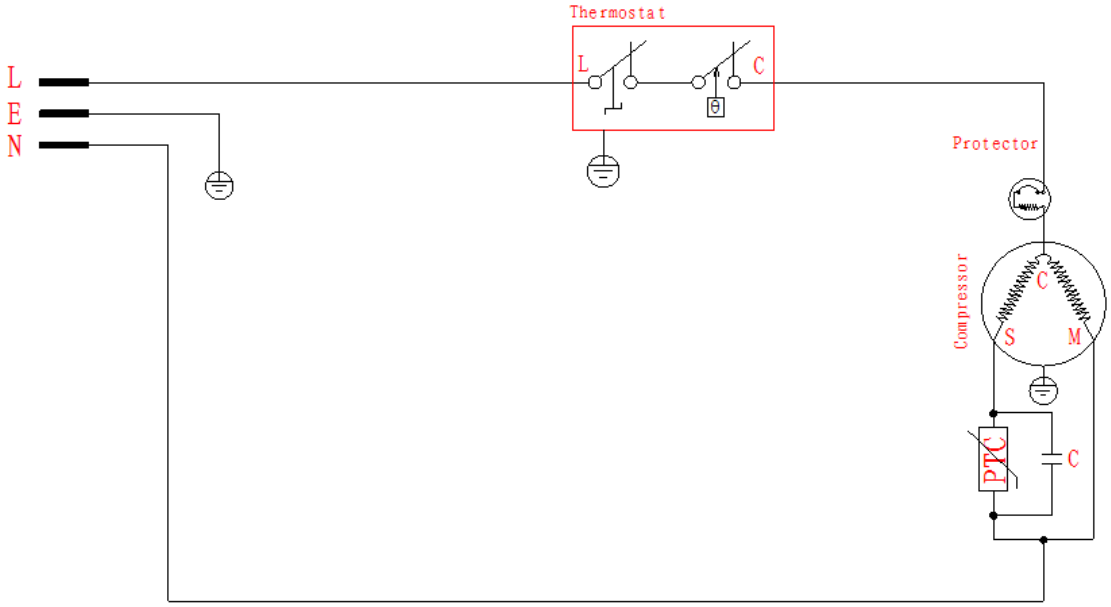
5.3Inside temperature

Temperature tolerance ≤ 2°C

Compartment	The highest (℃)	Lowest (℃)
Freezing	-14	-24
Refrigerating	/	/
Variable temperature	/	/

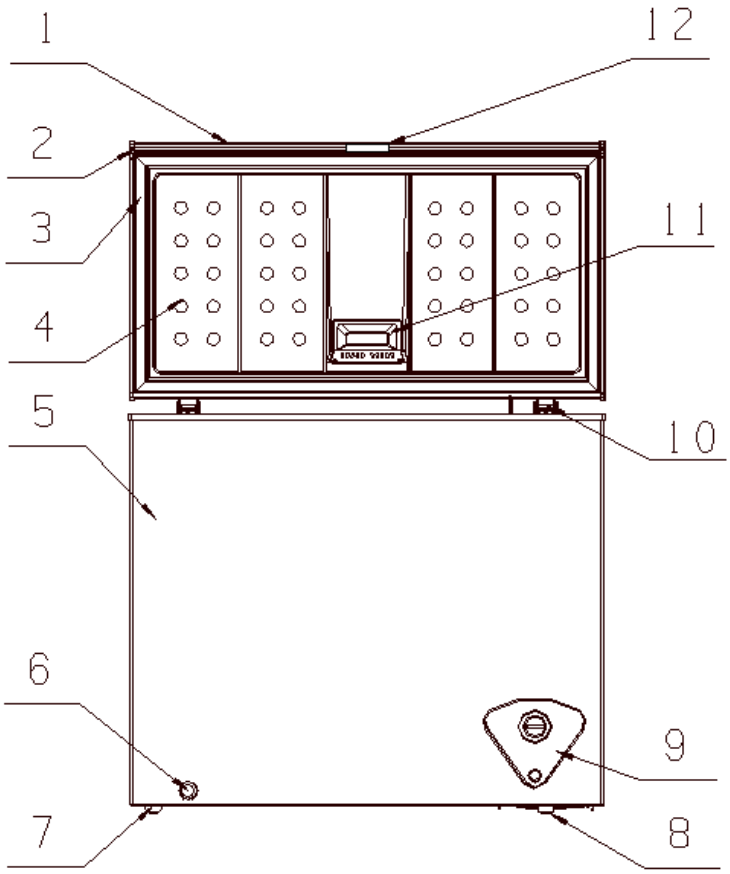
5.4**Defrosting parts(None)**

5.5**Circuit diagram**



6.Internal view and dimension

6.1**Main parts and their names**

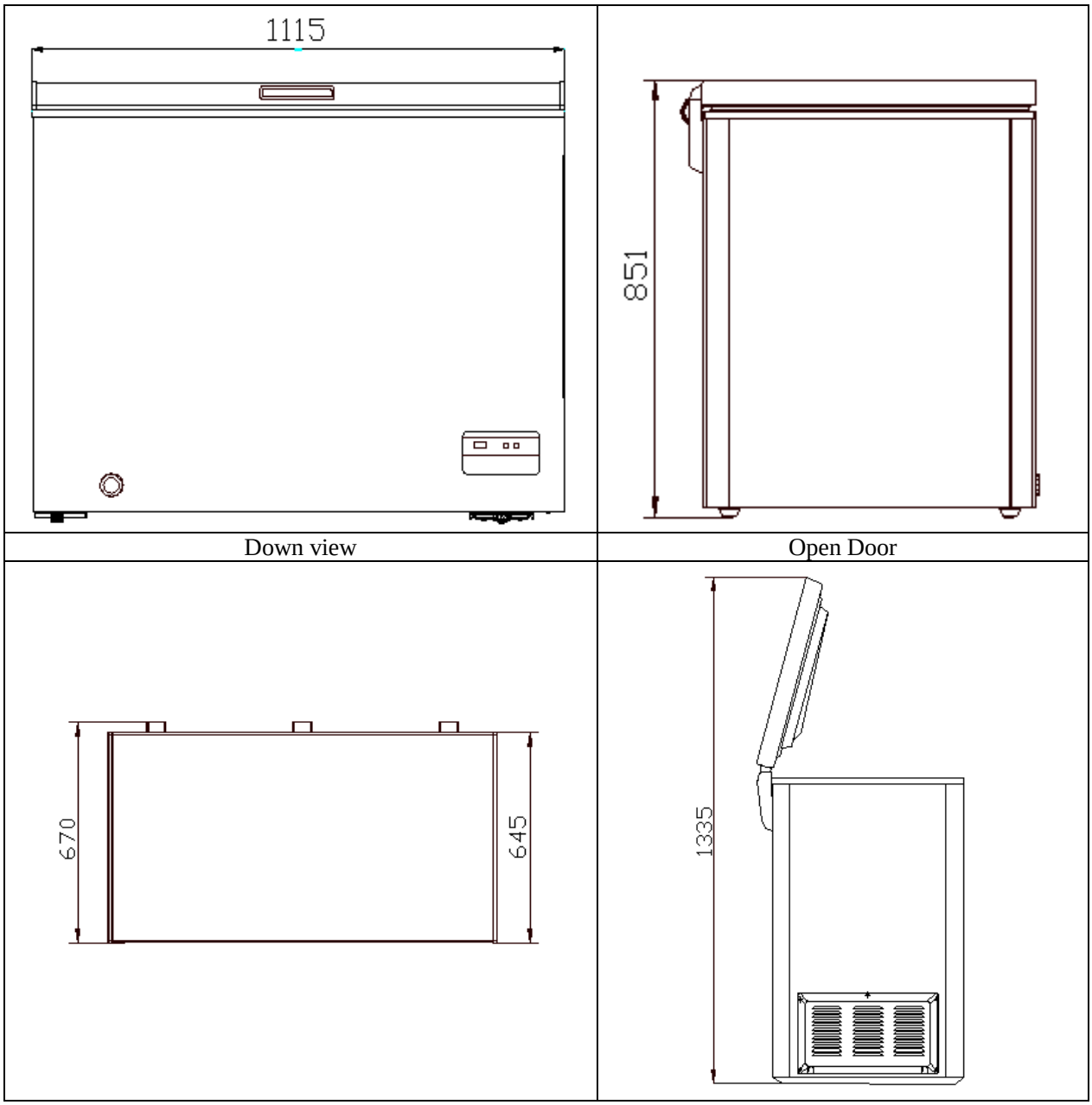


(The picture is only for reference, and specific appearance and configuration are subject to the real product)

1. Door shell	8. Compressor mounting panel
2. The door end cover	9.
3. Doorgasket	10. Hinge
4. Door liner	11. Lamp cover
5. Cabinet assembly	12. Door handle
6. Drain-pipe cover	
7. Levelling feet	

6.2**External dimension**

Front view	Side view



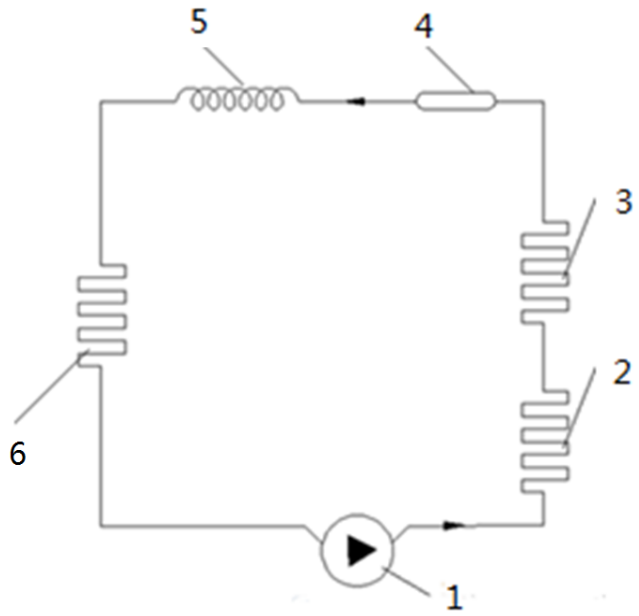
Down view | Open Door

(The picture is only for reference, and specific appearance and configuration are subject to the real product)

7.Refrigerating piping system and circulating route of cooling air

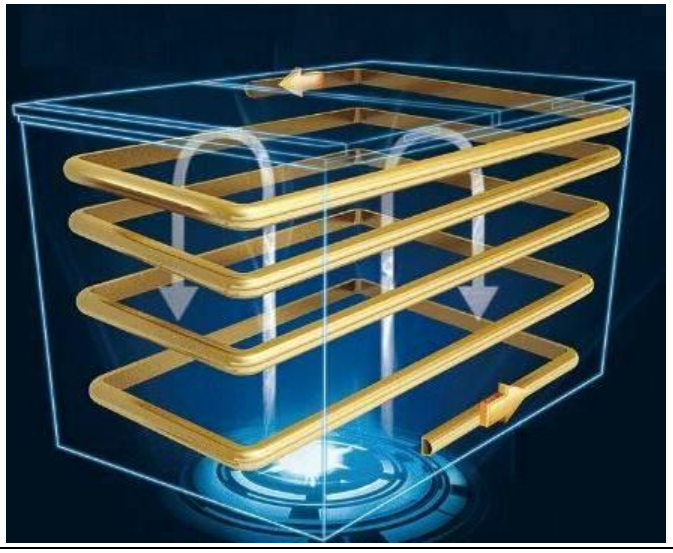
7.1 **Refrigerating piping system**

1Compressor→2Back condenser→33Front condenser→4Dry filter→5Capillary tube→6Evaporator



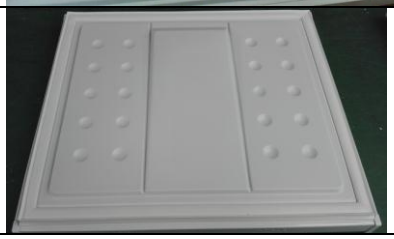
(The picture is only for reference, and specific appearance and configuration are subject to the real product)

7.2**Circulating route of cooling air**



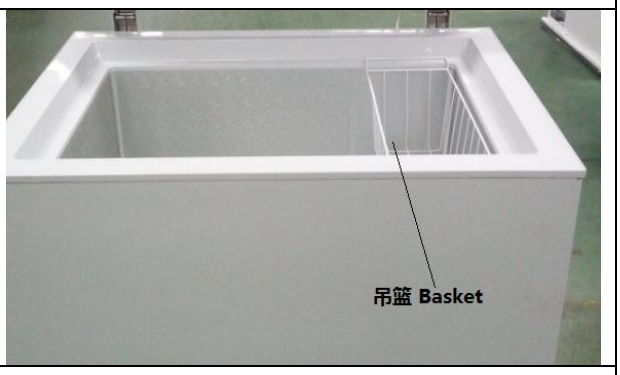
8.Dismantling of parts

8.1Parts on the door

The door seal	
1)Pull the door seal from the corner	
2)Take efforts until door seal totally detaches from door inner liner groove	
3)Remove the door seal in the direction of door liner groove.	
4)Fixing the four corners and pressing smoothly.	
The hinge cover	
1)Push the hinge cover from the bottom to the top and appear displacement for the hinge cover.	

2)Pull down hinge cover from the bottom.	
3)Slap forcefully the top hinge with the palm, and wear safety gloves for fear of cutting the hand.	
4)After the displacement, pull down the hinge cover.	
Door light disassembly and assembly	None

8.2**Parts inside the refrigerator**

Basket	
Open the door and removed the basket	
Inside water pipe cover	

Counterclockwise to remove the pipe cover	
Ice tray	None

8.3**Light system**

Light	None
Light switch	None
Indicator lamp	None

8.4**Evaporator and temperature sensing system**

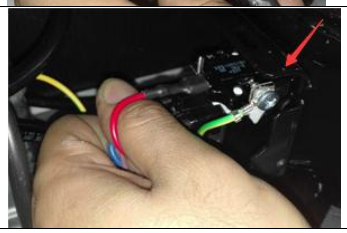
Freezer sensor	None
Ambient temperature sensor	None
Thermostat	machine

8.5 **Condenser system**

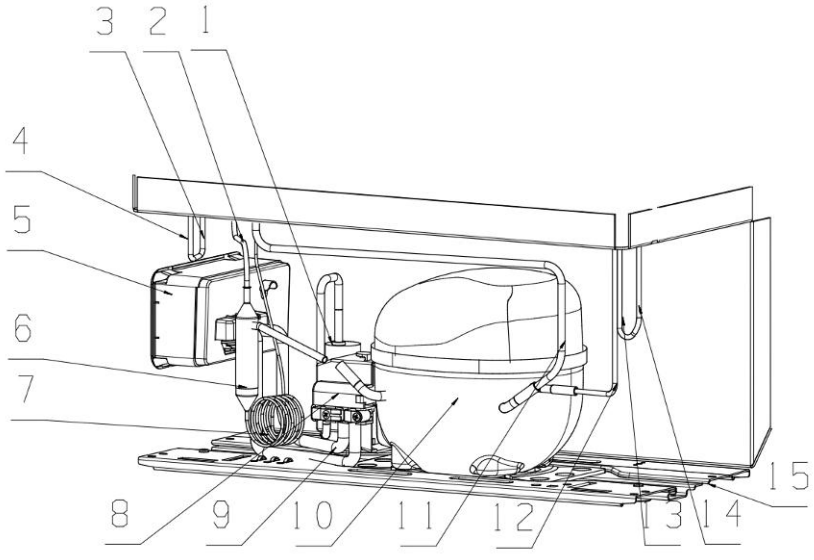
Outside condenser	None

8.6**Compressor case**

shutter and compressor case Pull down the screw, open the shutter.	  
Starter and protector of the compressor	

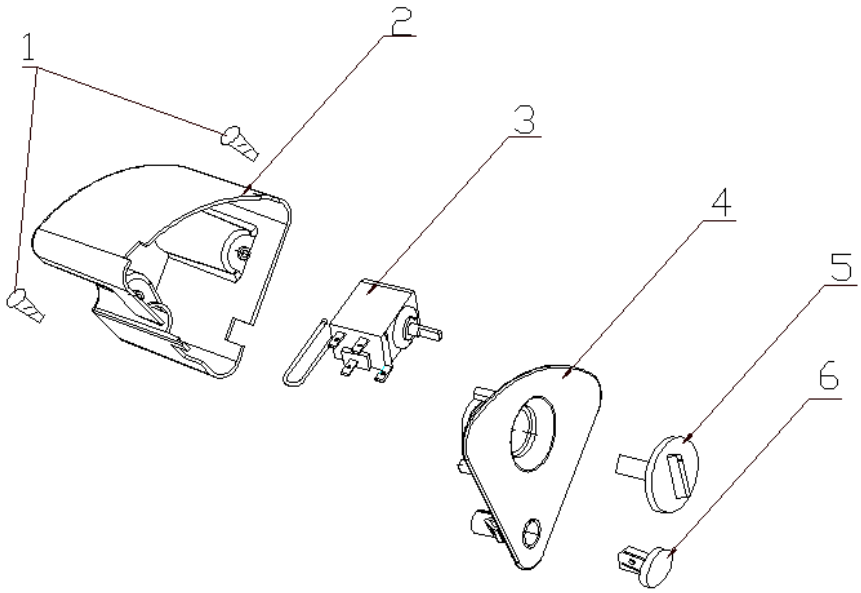
1. Remove the screws 1） Two screws outside 2） One screw inside	 
2. Remove the clipping strip Slowly pull it out	
3. Remove the protective cover 1）Pry the protective cover slowly from the upper part, 2）Pull it out and remove it.	 
4. Remove the starter and protector Unplug the starter and protector (you can use a screwdriver to pry it slowly)	
5. The reverse process can complete installation.	/

Piping system in the compressor case



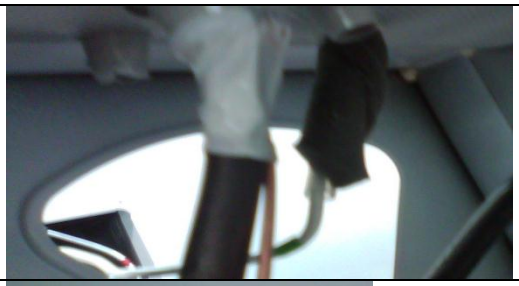
1Capacitor 2-1 Front condenser pipeline-1 3-2 Rear condenser pipeline-2 4-1Anti-dew pipe-1 5 Temperature-control box assembly 6Drying filter 7Capillary	8 Protective cover 9 Wires 10 Compressor 11 Suction Pipe 12-1 Rear condenser pipeline-1 13-2 Front condenser pipeline-2 14-2Anti-dew pipe-2 15Compressor Assembly Board
Condenser fan motor（None）	
Fan motor	None
Standby condenser	None

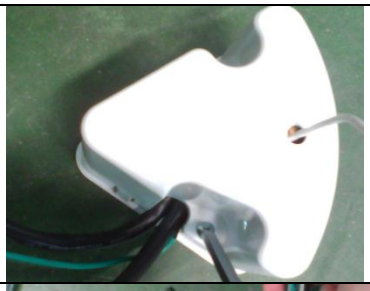
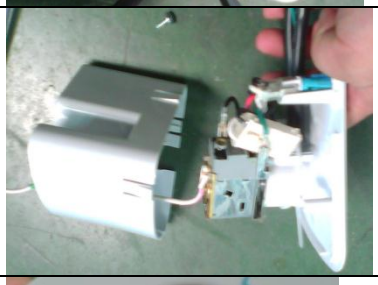
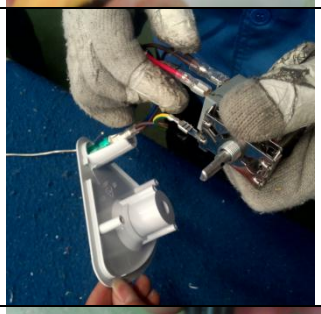
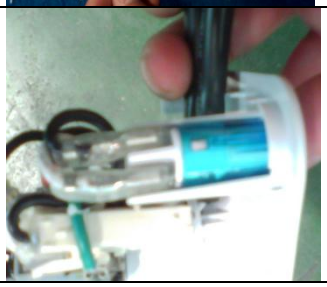
8.7Temperature-control box assembly view



screwTemperature-control box3Thermostat	Temperature-control panel5TEMP. control knob6Indicator light

Destuffing

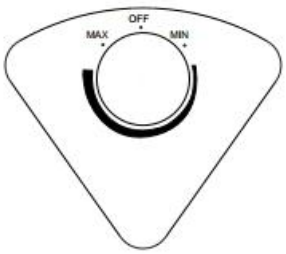
1) Pull out the thermostat Temp sensor	
2) Take out of temperature control box assembly by pressing shrapnel with the hands.	

3) Remove the control box screw,	
4) Take out the control box cover	
5）Pull out the control knob and remove the fixed nut	 
7）Pull out the wiring harness	
8）Pull out the wiring harness and indicator light	

9. Function and operation

9.1Operation panel

▶ Thermostat



- Connect the freezer to power supply .
- The temperature of the chamber is adjusted through the thermostat knob,Clockwisely rotate the thermostat knob and the interior temperature will decrease.Rotate to “MIN” gear and interior temperature will increase;Rotate to “ MAX” gear and interior temperature will decrease.
- “OFF” stands for inoperation.

9.2Temperature control

1.The temperature of the chamber is adjusted through the thermostat knob, Clock wisely rotate the thermostat knob and the interior temperature will decrease .Rotate to “MIN” gear and interior temperature will increase ; Rotate to “MAX” gear and interior temperature will decrease.
2.“OFF”stands for inoperation

9.3give an alarm(None)

9.4 Defrosting

Unplug the freezer and open the freezer door, remove foods and drawers before defrosting; Open the outflow holes and drainage holes (and place water container at the outflow holes); indoor frost will naturally melt, wipe the defrost water with a dry, soft cloth. When the frost softens, an ice scraper might be used to the accelerate de-icing process.

- Please remove the food and put in a cool place when defrosting before removing accessories.

10.Circuit description

10.1 Power Supply(None)

10.2Door trip test circuit(None)

10.3Temperature test circuit(None)

10.4Fan motor circuit of the freezing chamber(None)

10.5Refrigerator fan motor circuit (None)

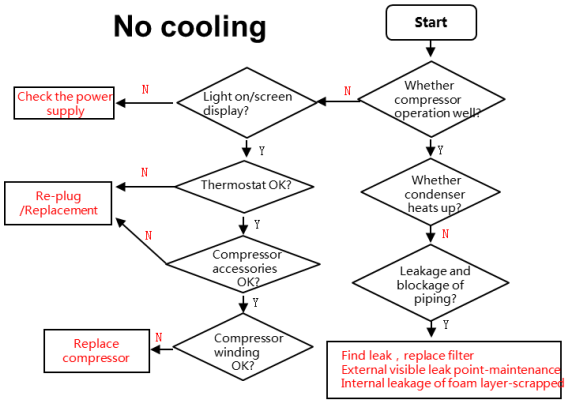
10.6Condensing fan motor circuit (None)

10.7Damper motor circuit (None)

10.8Resistance value of the sensor (R/T) (None)

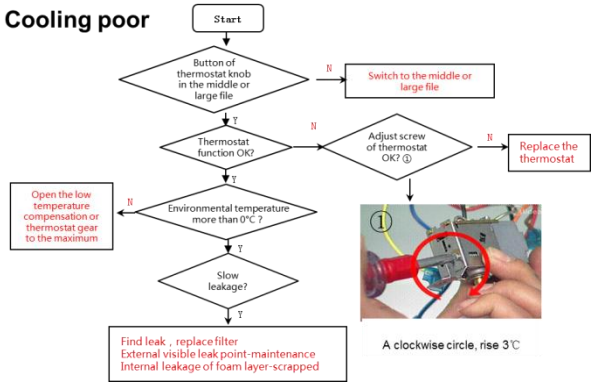
11.Troubleshooting Method

11.1No refrigeration

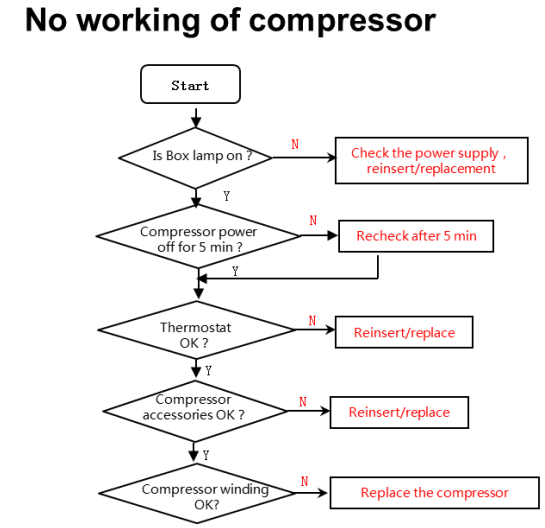


Common phenomenon of no cooling :

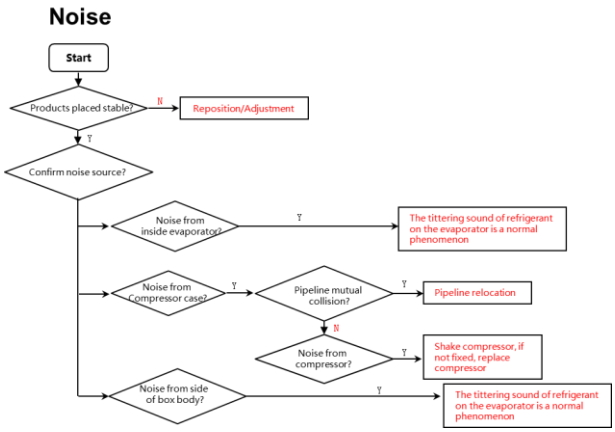
- The connector has a leak or the terminals are loose.
- Defective protector or starter.
- The connector is reversed, the timer is connected to the wrong line, or the timer is not reset.
- The leakage of the refrigeration system, welding plugs, the capillary depth of the dryer is not enough lead to solder plug.



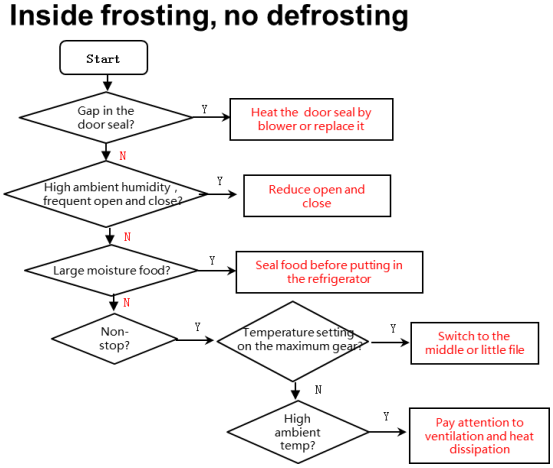
11.2 Compressor failure



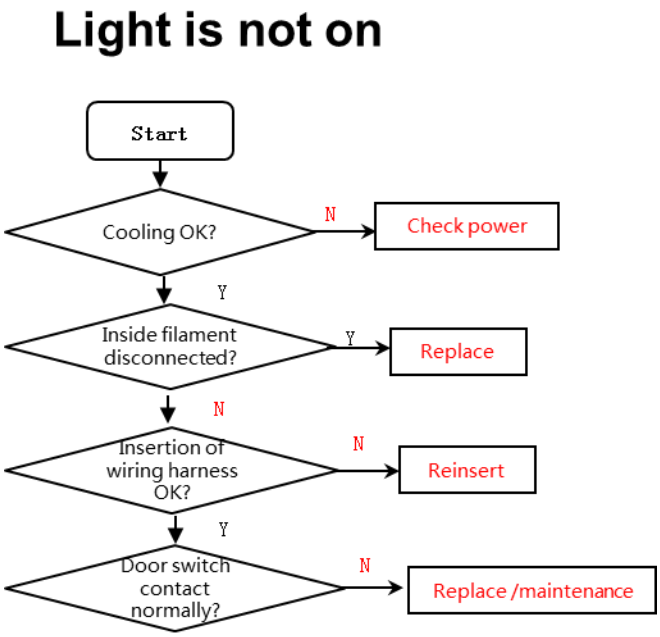
11.3 Noise



11.4Inside frosting



11.5 Light is not on



11.6 Failure code and solutions (None)

12.Figures and details of repair parts (Documents are provided separately)

12.1**Figures**

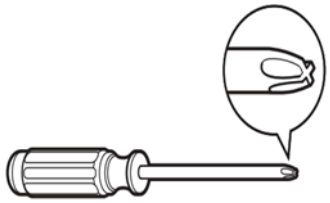
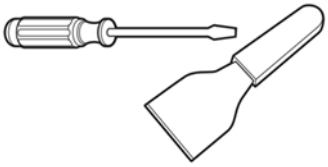
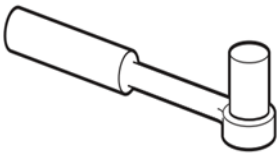
12.2**List of parts and components**

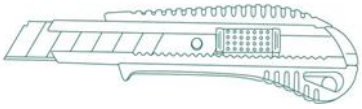
13Appendix:

13.1Electrical Schematic Diagram**(None)**

13.2Refrigerator maintenance tooling and equipment and material

Tooling

No.	Name	Photo	Main Usage
1	Phillips screwdriver		screw assemble and disassemble
2	slotted screwdriver/scraper		screw and rivet assemble and disassemble
3	Socket spanner 5/16″		hinge and compressor screw assemble and disassemble
4	Sucker		display panel and air duct cover disassemble
5	Allen wrench（2.8~4mm）		handle assemble and disassemble

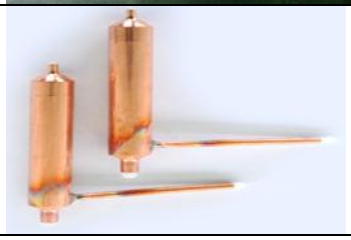
6	Vise grip pliers		sealing process tube
7	Pipe cutter		pipe cutting
8	Knife		assistive tool
9	Nipper pliers		assistive tool
10	Capillary tube scissors		Shear capillary

Equipment

No.	Name	Photo	Main Usage
1	Vacuum pump		vacuum pumping

2	Electronic scale		weighing refrigerant/gas
3	High pressure nitrogen with piezometer		pipe and cooling system(condenser, evaporator, etc) impurities clean
4	Soldering gun		heating and welding
5	Quick coupling		connection process pipeline,vacuum or charge refrige rant willbeused.
6	hand leak detector		welding point leakage detect, if no, use soap-suds

material

No.	Name	Photo	Main Usage
1	Process pipeline		Chargetherefrigerant
2	Dry filter		Involving a system failure to be replaced

3	Copper welding rod		tube welding
4	Refrigerant/gas		Add refrigerant to the system
5	Sealing tape		door fixing for reversible door option

Midea Refrigerators

If you need to get detailed technical information from the manufacturer, please contact:

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