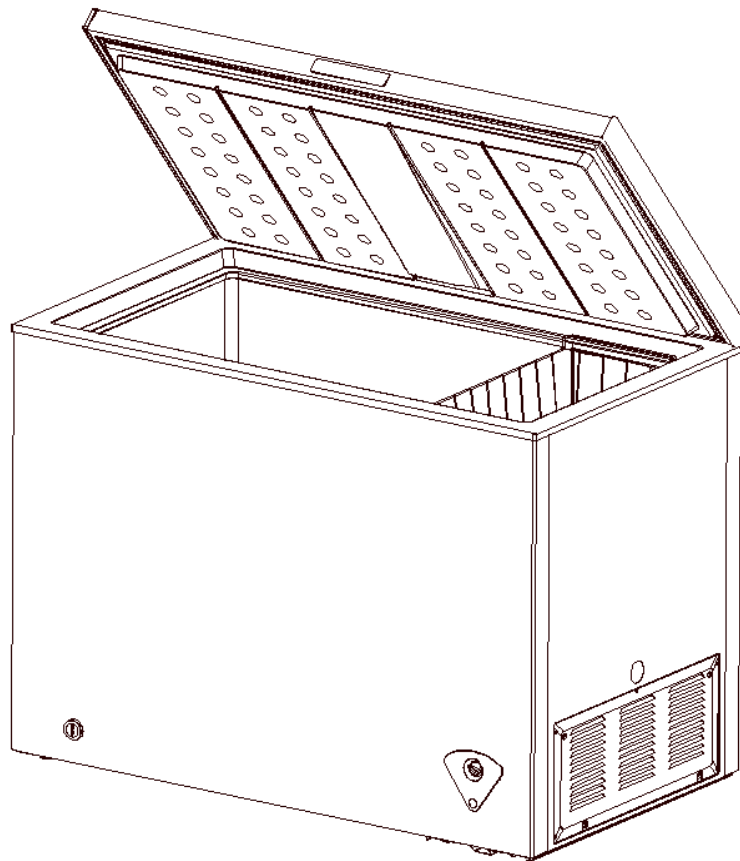


Service Manual

Applicable Models	Model Code
UR-BD99-DQ	22032010000131
CE-BD99-FT	22032010001941
UR-BD99-SQ	22032010001841
UR-BD99-DQ	22032010000022
UR-BD99-DQ	92032010Z00026



(The picture is only for reference, and specific appearance and configuration are subject to the real product)

Prepared by	R&D: Zhang Sai
Reviewed by	QA: WuXinbin SVC: Zhang Kun
Approved by	R&D: ZhangHuawei SVC: GuangTaoshuai



Warning

Important Safety Notice

The Maintenance Manual is only for the use of maintenance personnel with certain experience and background in electrical, electronic and mechanical field.

Any attempt to repair main devices may lead to personal injury and property loss.

Manufacturers or distributors are not responsible for the content of the Manual and interpretation thereof.

Midea Refrigerators

Technical Maintenance Manual

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Contents

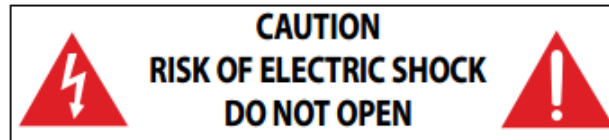
1.Safety Warning Code	5
1.1Warning for operation safety.....	5
1.2Safety instruction for refrigerant	8
2.Description for product features.....	9
3.Installation and commissioning.....	10
3.1Handling	10
3.2 Door Disassembly and Assembly(None)	10
3.3Installation location	10
3.4Leveling of the refrigerator	10
3.5Door reversal (None).....	11
3.6Installation of handle(None).....	11
3.7Installation of door lock(None)	11
3.8Adjustment to level the door(None)	11
4.Terms.....	12
4.1Definition of model (None)	12
4.2Location of nameplate.....	12
5.Product specification.....	13
5.1Type specification(None).....	13
5.2Electrical parameters	13
5.3Inside temperature.....	13
5.4Defrosting parts(None)	14
5.5Circuit diagram.....	14
6.Internal view and dimension.....	15
6.1Main parts and their names	15
6.2External dimension	15
7.Refrigerating piping system and circulating route of cooling air	17
7.1 Refrigerating piping system	17
7.2Circulating route of cooling air.....	17
8.Dismantling of parts.....	18
8.1Parts on the door.....	18
8.2Parts inside the refrigerator	19
8.3Light system	19
8.4Evaporator and temperature sensing system	20
8.5 Condenser system	20

8.6Compressor case.....	20
8.7Display control board.....	22
9. Function and operation	24
9.1Operation panel	24
9.2Temperature control	24
9.3give an alarm (None).....	24
9.4 Defrosting	24
10.Circuit description.....	24
10.1 Power Supply(None)	24
10.2Door trip test circuit(None)	24
10.3Temperature test circuit(None).....	24
10.4Fan motor circuit of the freezing chamber(None)	24
10.5Refrigerator fan motor circuit (None).....	24
10.6Condensing fan motor circuit (None)	24
10.7Damper motor circuit (None).....	24
10.8Resistance value of the sensor (R/T).....	24
11. Troubleshooting Method	25
11.1No refrigeration.....	25
11.2 Compressor failure	25
11.3 Noise.....	26
11.4Inside frosting	27
11.5 Light is not on	28
12. Figures and details of repair parts(Documentsareprovidedseparately)	29
12.1Figures	29
12.2List of parts and components	29
13Appendix:	30
13.1Electrical Schematic Diagram(None)	30
13.2Refrigerator maintenance tooling and equipment and material.....	30

1.Safety Warning Code

1.1 Warning for operation safety

Important Safety Instructions



This symbol indicates that dangerous voltage constituting a risk of electric shock is present within your freezer.



This symbol indicates that there are important operating and maintenance instructions in the literature accompanying your freezer.

WARNING

- 1 Read these instructions.
- 2 Keep these instructions.
- 3 Heed all warnings.
- 4 Follow all instructions.
- 5 Do not use this appliance near water.
- 6 Clean only with a damp cloth.
- 7 Do not block any ventilation openings.
- 8 Install in accordance with the manufacturer's instructions.
- 9 Do not install near any heat sources, such as radiators, heat registers, stoves, or other apparatus that produce heat.
- 10 Do not defeat the safety purpose of the polarized or grounding-type plug. A polarized plug has two blades with one wider than the other. A grounding type plug has two blades and a third grounding prong. The wide blade or the third prong are provided for your safety. If the provided plug does not fit into your outlet, consult an electrician for replacement of the obsolete outlet.
- 11 Protect the power cord from being walked on or pinched, particularly at plugs, convenience receptacles, and the point where they exit from the appliance.
- 12 Do not attempt to modify or extend the power cord of this appliance.
- 13 Unplug this appliance during lightning storms or when it will not be used for long periods of time.
- 14 Make sure that the available AC power matches the voltage requirements of this appliance.

- 15 Do not handle the plug with wet hands. This could result in an electric shock.
- 16 Unplug the power cord by holding the plug, never by pulling the cord.
- 17 Do not turn the appliance on or off by plugging or unplugging the power cord.
- 18 Refer all servicing to qualified service personnel. Servicing is required when the appliance has been damaged in any way, such as the power-supply cord or plug is damaged, liquid has been spilled or objects have fallen into the appliance, the appliance has been exposed to rain or moisture, does not operate normally, or has been dropped.
- 19 To reduce the risk of fire or electric shock, do not expose this appliance to rain, moisture, dripping, or splashing, and no objects filled with liquids should be placed on top of it.
- 20 Do not use extension cords or ungrounded (two prong) adapters.
- 21 This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- 22 Children should be supervised to ensure that they do not play with the appliance.
- 23 If the supply cord is damaged, it must be replaced by the manufacturer, its service agent, or similarly qualified person, in order to avoid a hazard.
- 24 Take off the doors and leave the shelves in place so that children may not easily climb inside.



WARNING

Electric Shock Hazard

Failure to follow these instructions can result in electric shock, fire, or death.

- 1 **WARNING**—Keep ventilation openings, in both the freezer and the built-in structure, clear of obstruction.
- 2 **WARNING**—Do not touch the interior of the freezer with wet hands. This could result in frost bite.
- 3 **WARNING**—Do not use mechanical devices or other means to accelerate the defrosting process, other than those recommended by the manufacturer.
- 4 **WARNING**—Do not damage the refrigerant circuit.

- 5 **WARNING**—Do not damage the refrigerant tubing when handling, moving, or using the freezer.
- 6 **WARNING–DANGER**—Never allow children to play with, operate, or crawl inside the freezer.
Risk of child entrapment. Before you throw away your old freezer:
 - 1) Take off the doors
 - 2) Leave the shelves in place so that children may not easily climb inside
- 7 Unplug the freezer before carrying out user maintenance on it.
- 8 This freezer can be used by children age eight years and older and persons with reduced physical or mental capabilities or lack of experience and knowledge if they are given supervision or instruction concerning the use of the freezer in a safe way and understand the hazards involved. Children should not play with the freezer. Cleaning and maintenance should not be performed by children without supervision.
- 5 **WARNING**—Do not damage the refrigerant tubing when handling, moving, or using the freezer.
- 6 **WARNING–DANGER**—Never allow children to play with, operate, or crawl inside the freezer.
Risk of child entrapment. Before you throw away your old freezer:
 - 1) Take off the doors
 - 2) Leave the shelves in place so that children may not easily climb inside
- 7 Unplug the freezer before carrying out user maintenance on it.
- 8 This freezer can be used by children age eight years and older and persons with reduced physical or mental capabilities or lack of experience and knowledge if they are given supervision or instruction concerning the use of the freezer in a safe way and understand the hazards involved. Children should not play with the freezer. Cleaning and maintenance should not be performed by children without supervision.
- 9 If a component part is damaged, it must be replaced by the manufacturer, its service agent, or similar qualified persons in order to avoid a hazard.
- 10 Please dispose of the freezer according to local regulations as the freezer contains flammable gas and refrigerant.
- 11 Follow local regulations regarding disposal of the freezer due to flammable refrigerant and gas. All refrigeration products contain refrigerants, which under the guidelines of federal law must be removed before disposal. It is the consumer's responsibility to comply with federal and local regulations when disposing of this product.


- 12 This freezer is intended to be used in household and similar environments.
- 13 Do not store or use gasoline or any flammable liquids inside or in the vicinity of this freezer.
- 14 Do not use extension cords or ungrounded (two-prong) adapters with this freezer. If the power cord is too short, have a qualified electrician install an outlet near the freezer. Use of an extension cord can negatively affect the freezer's performance.

Grounding requirement

This freezer must be grounded. This freezer is equipped with a cord having a grounding wire with a grounding plug. The plug must be inserted into an outlet that is properly installed and grounded.

Improper use of the grounding plug can result in a risk of electric shock. Consult a qualified electrician or service person if the grounding instructions are not completely understood, or if doubt exists as to whether the freezer is properly grounded.

1.2 Safety instruction for refrigerant

⚠ WARNING  **Explosion Hazard.**

Keep flammable materials and vapors, such as gasoline, away from freezer. Failure to do so can result in fire, explosion, or death.

DANGER—Risk of Fire or Explosion. Flammable Refrigerant Used. To Be Repaired Only By Trained Service Personnel. Do Not Use Mechanical Devices. Do Not Puncture Refrigerant Tubing.

CAUTION—Risk of Fire or Explosion. Flammable Refrigerant Used. Consult Repair Manual/Owner's Guide Before Attempting To Service This Product. All Safety Precautions Must be Followed.

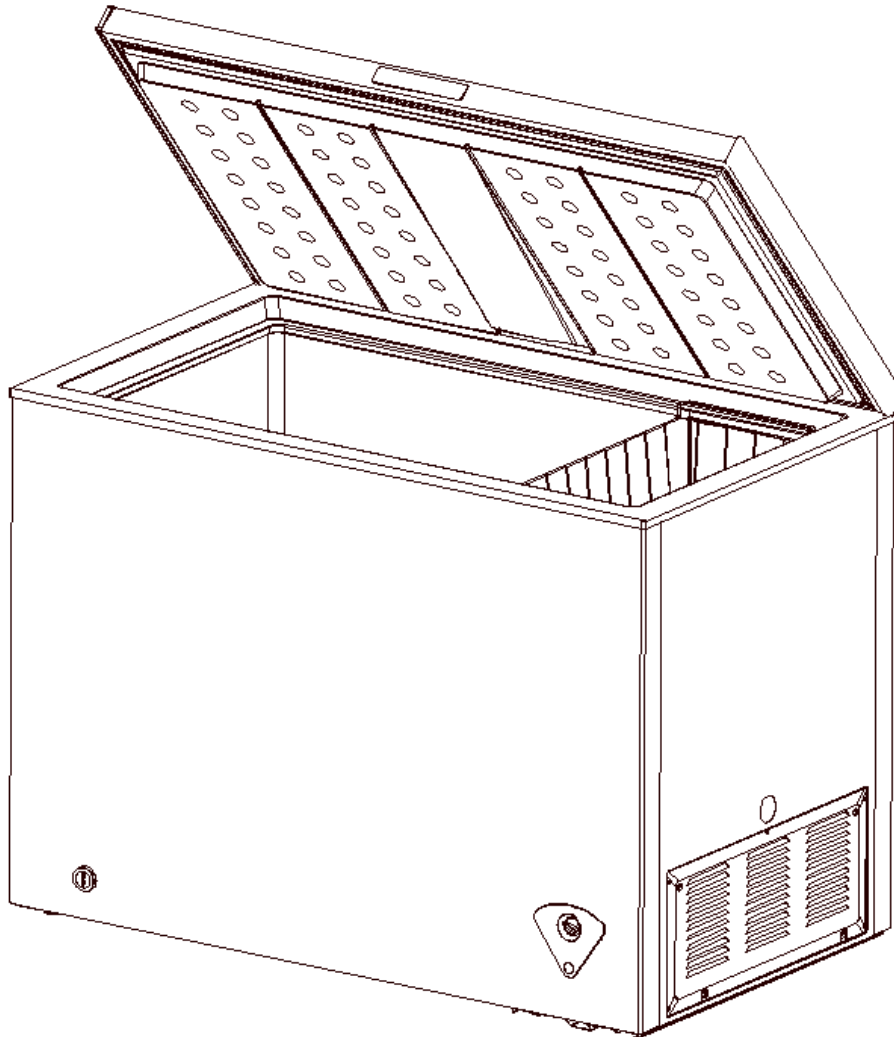
CAUTION—Risk of Fire or Explosion. Dispose of Properly In Accordance With Federal Or Local Regulations. Flammable Refrigerant Used.

CAUTION—Risk of Fire or Explosion Due To Puncture Of Refrigerant Tubing; Follow Handling Instructions Carefully. Flammable Refrigerant Used.



2. Description for product features

This product is provided with following features:



(The picture is only for reference, and specific appearance and configuration are subject to the real product)

1)Sector-shaped Temp control panel

3.Installation and commissioning

3.1 Handling

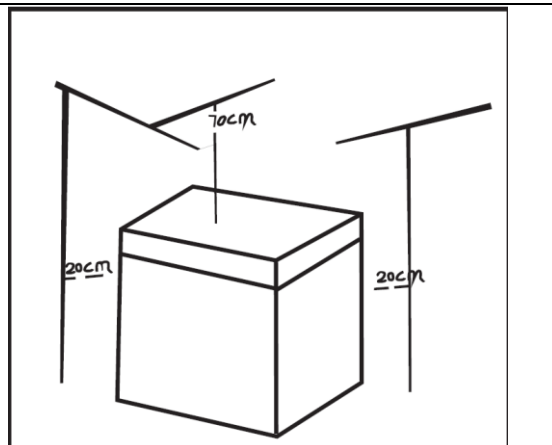
- 1) Protect the refrigerator in moving it
Same as shown as left photo, please move it by handcart with cushion
- 2) Remove all packing materials and bottom cushion, then move into house for placement
- 3) After moving it to appropriate location, wait for 2 hours before power on.



3.2 Door Disassembly and Assembly(None)

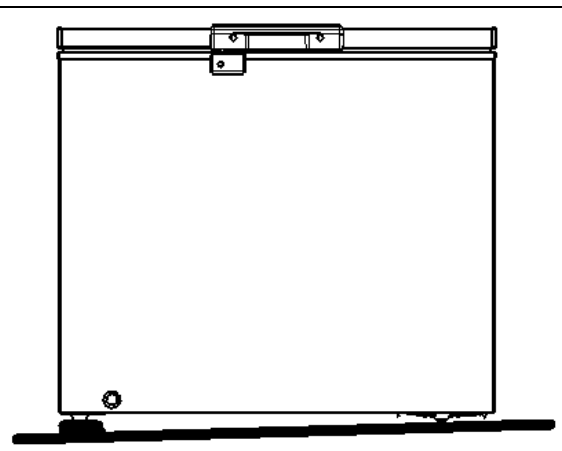
3.3 Installation location

Location that is easy for ventilation shall be chosen to facilitate heat dissipation, enhance its performance and reduce the energy consumption.



3.4 Leveling of the refrigerator

If the refrigerator cannot be placed steadily, adjust the footing to level it.



3.5Door reversal (None)

3.6Installation of handle(None)

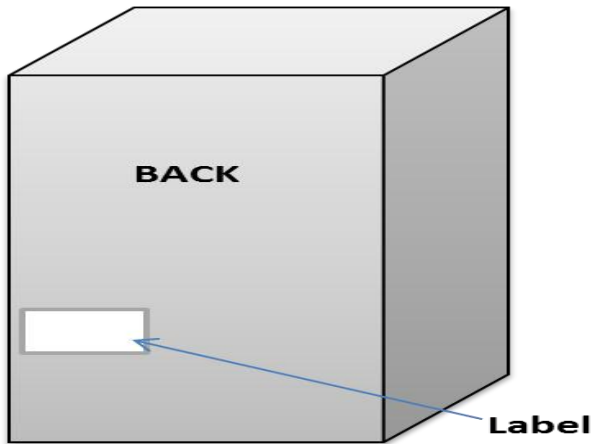
3.7Installation of door lock(None)

3.8Adjustment to level the door(None)

4. Terms

4.1 Definition of model (None)

4.2 Location of nameplate

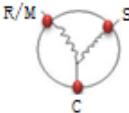


(The picture is only for reference, and specific appearance and configuration are subject to the real product)

5. Product specification

5.1 Type specification (None)

5.2 Electrical parameters

Product Name			UR-BD99-DQ	CE-BD99-FT	UR-BD99-SQ	UR-BD99-DQ
Product Code			22032010000131 92032010Z00026	22032010001941	22032010001841	22032010000022
Name	Item	Type	Specification	Specification	Specification	Specification
Compressor	Compressor	/	FZ40E1J	SZ59C1J	FZ40C1J-USC	FZ40E1J
	rated power (W)	/	/	/	/	/
	Capacitor	/	/	/	/	/
	Starter	PTC	QP2-4R7	8EA19C1/QP2-15/QP2-15	QP2-4R7	QP2-4R7
	Overload protector	OLP	DRB17N61A1	3TM117TF2/DRB12T61A1	DRB20T61A1	DRB17N61A1
	Winding resistance of compressor wiring terminal		Rmc: 14.4±7%Ω Rsc: 9.5±7%Ω Rms=Rmc+Rsc	Rmc: 40.25±7%Ω Rsc: 15.89±7%Ω Rms=Rmc+Rsc	Rmc: 13.19±7%Ω Rsc: 11±7%Ω Rms=Rmc+Rsc	Rmc: 14.4±7%Ω Rsc: 9.5±7%Ω Rms=Rmc+Rsc
Motor	Condensation fan	/	/	/	/	/
Lights	Light of the refrigerator door	/	/	/	/	/
	Switch of the refrigerator door	/	/	/	/	/
	Indicator lamp	/	/	/	/	/

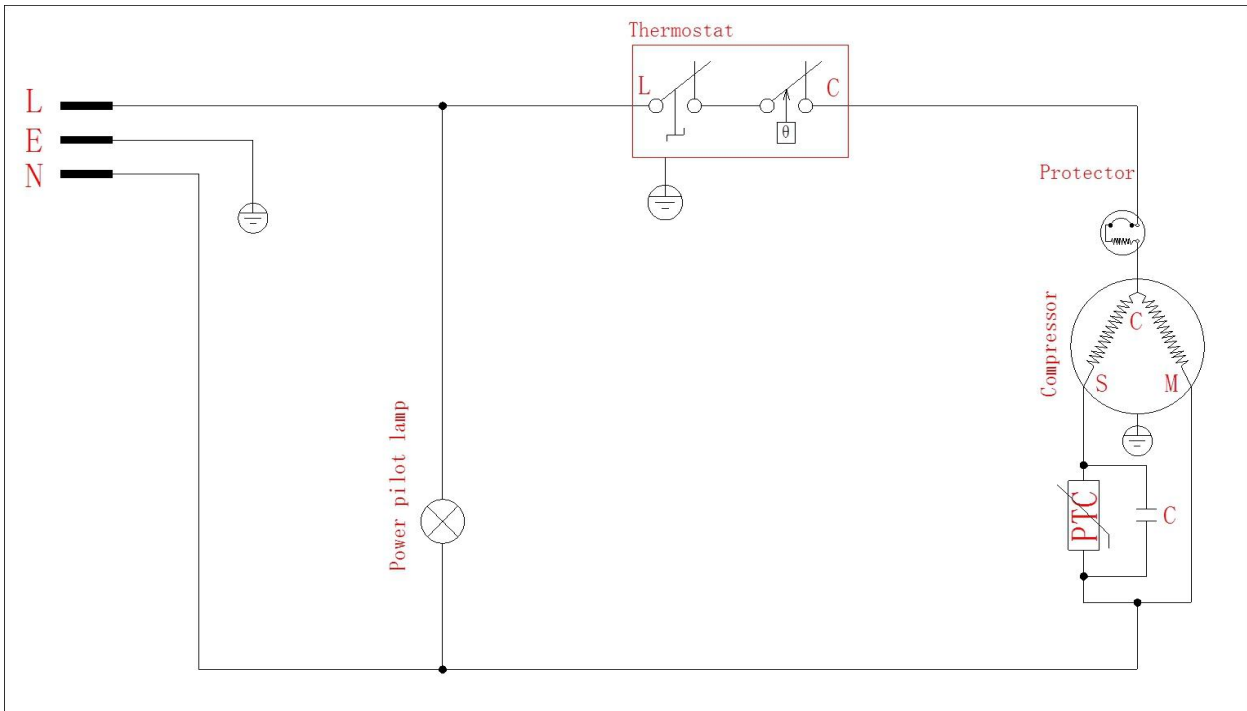
5.3 Inside temperature

 Temperature tolerance $\leq 2^{\circ}\text{C}$

Compartment	The highest (°C)	Lowest (°C)
Freezing	-12	-24
Refrigerating	/	/
Variable temperature	/	/

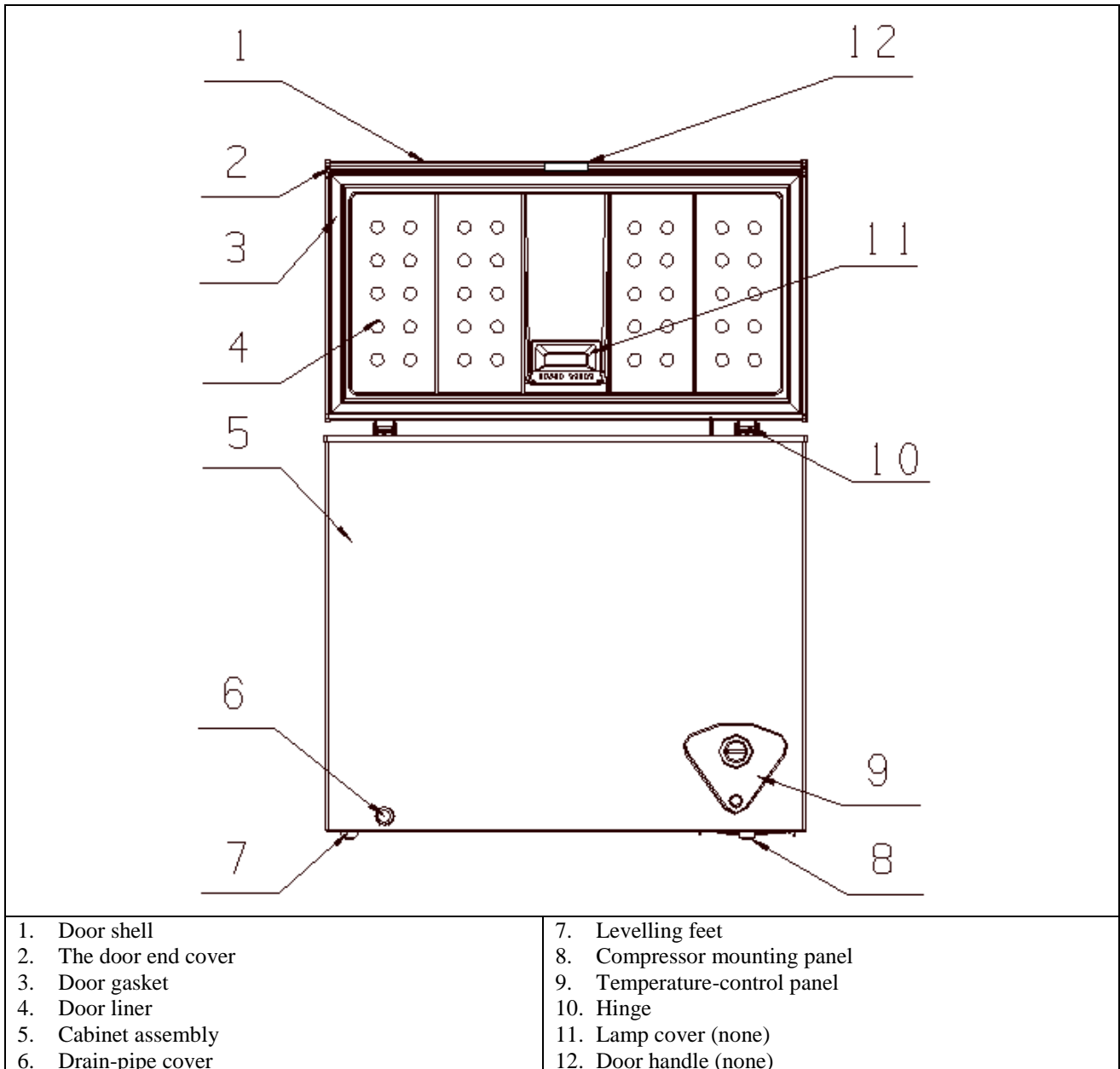
5.4 Defrosting parts (None)

5.5 Circuit diagram



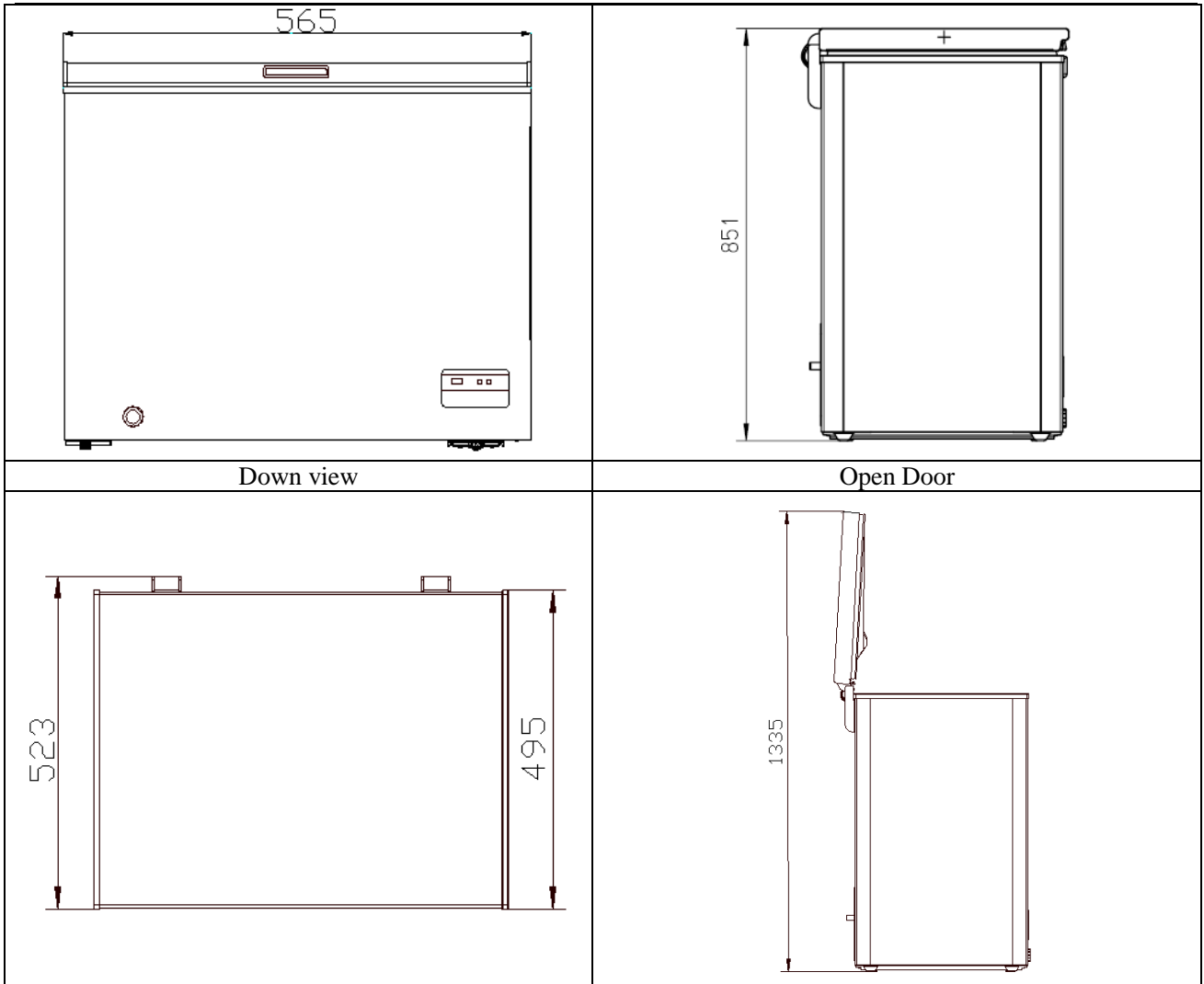
6. Internal view and dimension

6.1 Main parts and their names



6.2 External dimension

Front view	Side view
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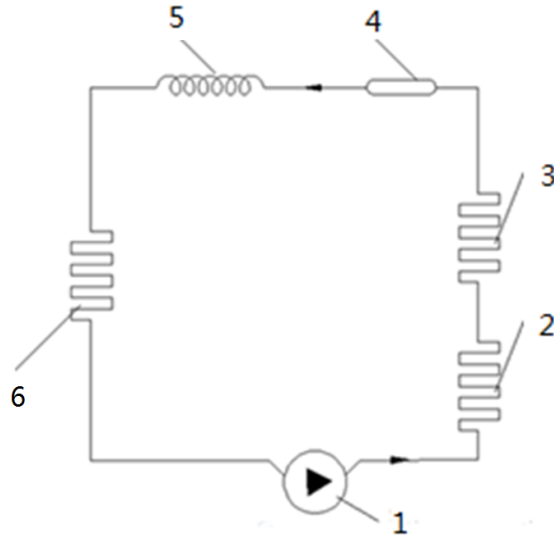


(The picture is only for reference, and specific appearance and configuration are subject to the real product)

7. Refrigerating piping system and circulating route of cooling air

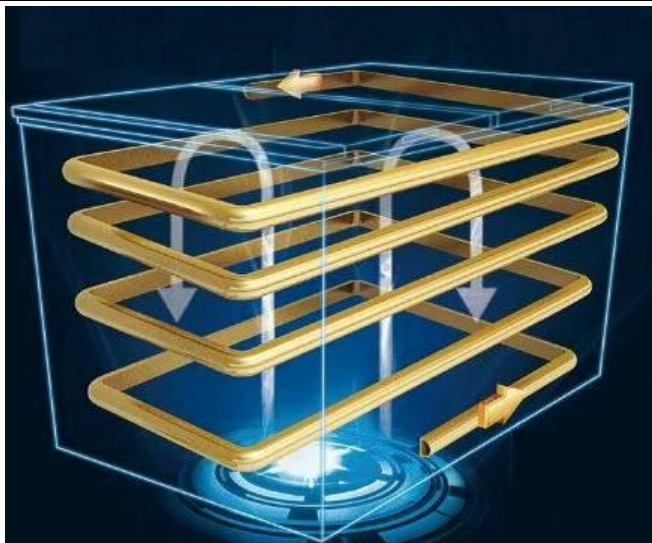
7.1 Refrigerating piping system

1 Compressor → 2 Back condenser → 3 Front condenser → 4 Dry filter → 5 Capillary tube → 6 Evaporator









(The picture is only for reference, and specific appearance and configuration are subject to the real product)



7.2 Circulating route of cooling air





8.Dismantling of parts

8.1 Parts on the door

The door seal	
1) Pull the door seal from the corner	
2) Take efforts until door seal totally detaches from door inner liner groove	
3) Remove the door seal in the direction of door liner groove.	
4) Fixing the four corners and pressing smoothly.	
The hinge cover	
1) Push the hinge cover from the bottom to the top and appear displacement for the hinge cover.	
2) Pull down hinge cover from the bottom.	

<p>3)Slap forcefully the top hinge with the palm, and wear safety gloves for fear of cutting the hand.</p>		
<p>4)After the displacement, pull down the hinge cover.</p>		
<p>Door light disassembly and assembly</p>	<p>None</p>	

8.2Parts inside the refrigerator


<p>Basket</p>		
<p>Open the door and removed the basket</p>		
<p>Inside water pipe cover</p>		
<p>Counterclockwise to remove the pipe cover</p>		
<p>Ice tray</p>	<p>None</p>	

8.3Light system

<p>Light</p>	<p>None</p>
--------------	-------------

Light switch	None
Indicator lamp	None

8.4 Evaporator and temperature sensing system

Freezer sensor (Not replaced)	None
Ambient temperature sensor	None
Normal thermostat	



8.5 Condenser system


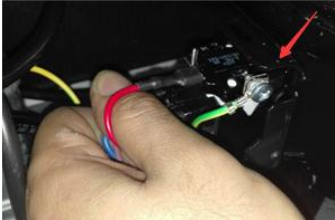
Outside condenser	None
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8.6 Compressor case

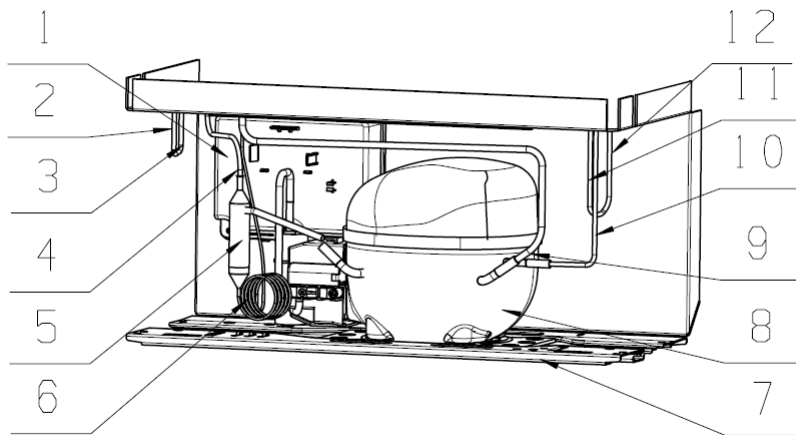
shutter and compressor case	
-----------------------------	---

Starter and protector of the compressor

<ol style="list-style-type: none"> Remove the screws <ol style="list-style-type: none"> Two screws outside One screw inside 	
<ol style="list-style-type: none"> Remove the clipping strip Slowly pull it out 	

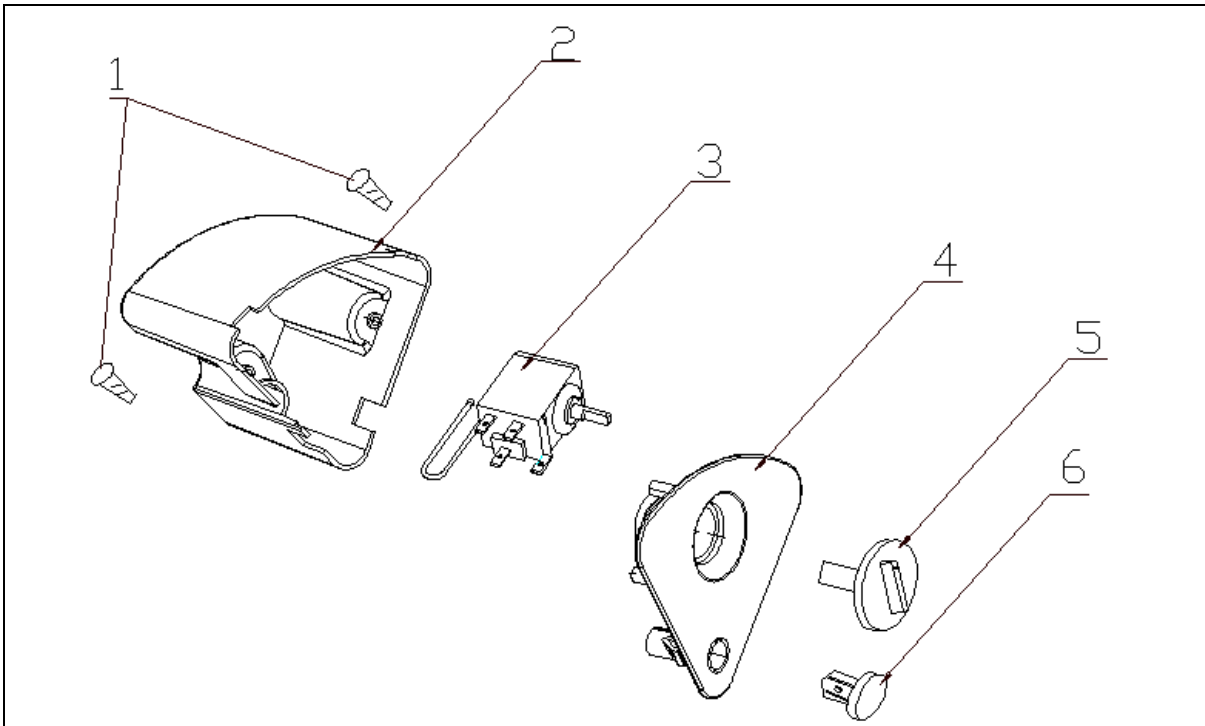
<p>3. Remove the protective cover 1) Pry the protective cover slowly from the upper part, 2) Pull it out and remove it.</p>	
<p>4. Remove the starter and protector Unplug the starter and protector (you can use a screwdriver to pry it slowly)</p>	
<p>5. The reverse process can complete installation.</p>	<p>/</p>

Piping system in the compressor case↓



<p>1 Main Control Board Component 2 Front condenser pipeline-1 3 Rear condenser pipeline-2 4 Anti-dew pipe-1 5 Drying filter 6 Capillary</p>	<p>7 Compressor Assembly Board 8 Compressor 9 Suction Component 10 Rear condenser pipeline-1 11 Front condenser pipeline-2 12 Anti-dew pipe-2</p>
<p>Condenser fan motor (None)</p>	
<p>Fan motor</p>	<p>None</p>
<p>Standby condenser</p>	<p>None</p>

8.7 Display control board



- | | |
|---------------------------------|-----------------------------|
| 1 Screw | 4 Temperature control board |
| 2 Temperature control box cover | 5 Temperature control knob |
| 3 Temperature controller | 6 Indicator |

Destuffing

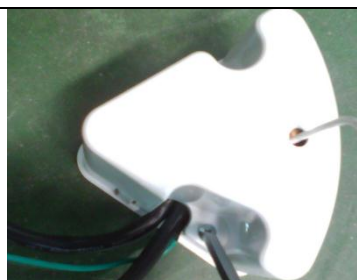
1) pull out the thermostat sensors from the sensor tube sleeve




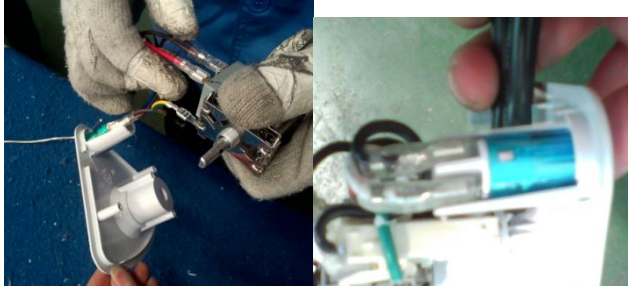


2) Press the spring piece on the temperature control box and take out temperature control box components
 Note: The four spring pieces on four corners of the temperature control box shall be pressed with force. It is suggested to press the spring piece and push it out in turn.



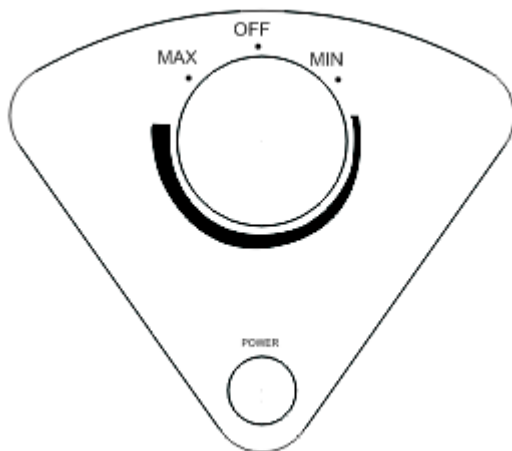
3) Dismantle the screws of temperature control box



<p>4) Remove the cover of temperature control box after taking out the power cord from card trough</p>	
<p>5) Pull out the temperature control knob with tools</p>	
<p>6) Dismantle the controller nuts</p>	
<p>7) Unplug the harness and remove the indicator, change Temperature-Control</p>	

9. Function and operation

9.1 Operation panel



9.2 Temperature control

1. Connect the freezer to power supply and "Power" indicator (the green light) will shine, The temperature of the chamber is adjusted through the thermostat knob, Clockwisely rotate the temperature will decrease. Rotate to "MIN" gear and interior temperature will increase; Rotate to "MAX" gear and interior temperature will decrease.
2. When the thermostat knob turn to "OFF", the freezer will be not in operation.

9.3 give an alarm (None)

9.4 Defrosting

Unplug the freezer and open the freezer door, remove foods and drawers before defrosting;
 Open the outflow holes and drainage holes (and place water container at the outflow holes);
 indoor frost will naturally melt, wipe the defrost water with a dry, soft cloth. When the frost softens, an ice scraper might be used to the accelerate de-icing process.

- Please remove the food and put in a cool place when defrosting before removing accessories.

10. Circuit description

10.1 Power Supply (None)

10.2 Door trip test circuit (None)

10.3 Temperature test circuit (None)

10.4 Fan motor circuit of the freezing chamber (None)

10.5 Refrigerator fan motor circuit (None)

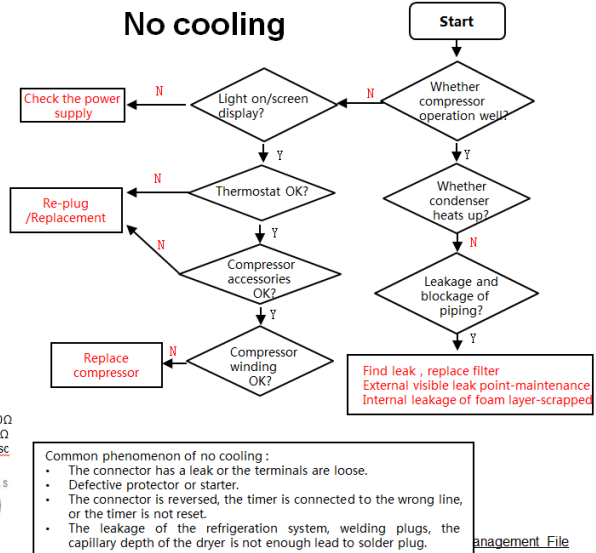
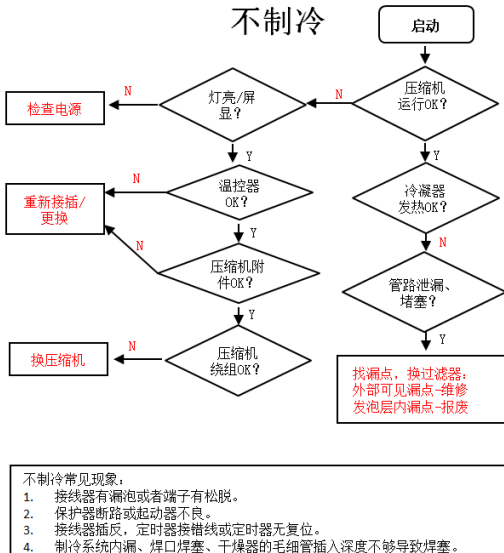
10.6 Condensing fan motor circuit (None)

10.7 Damper motor circuit (None)

10.8 Resistance value of the sensor (R/T)

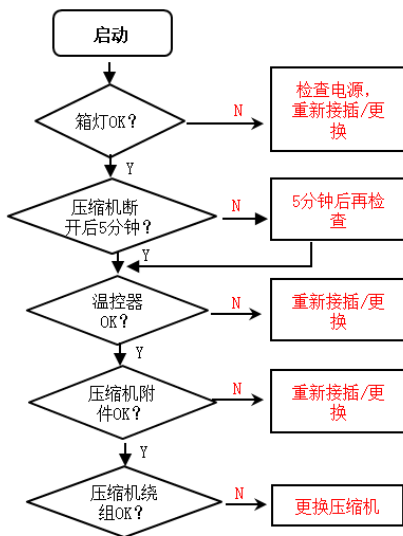
11. Troubleshooting Method

11.1 No refrigeration

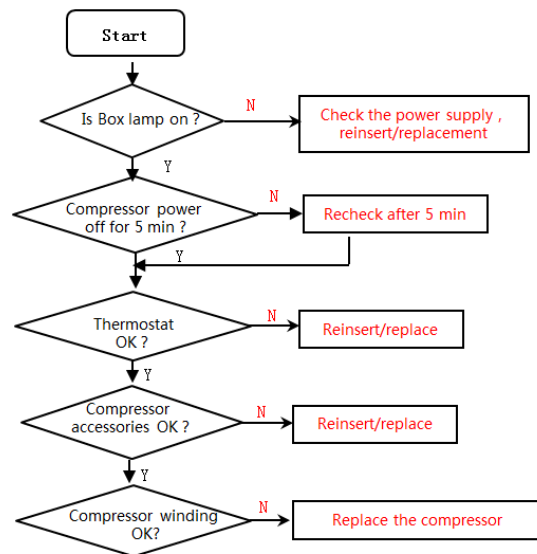


11.2 Compressor failure

压缩机不工作

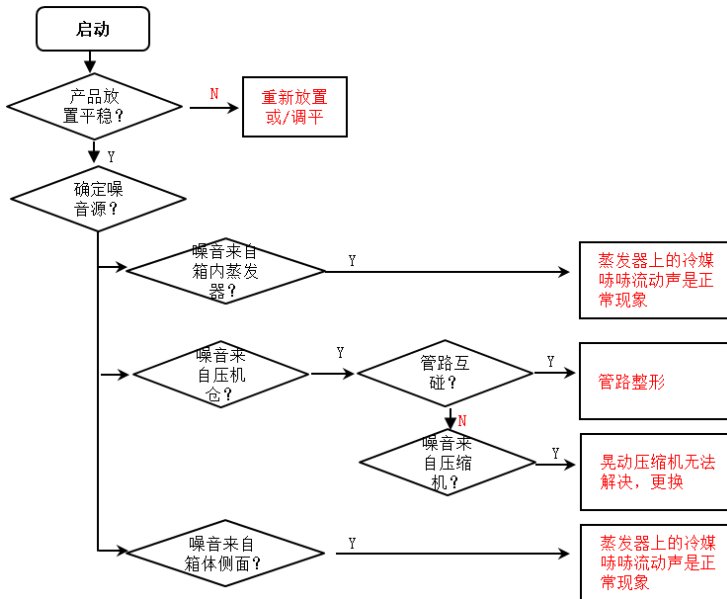


No working of compressor

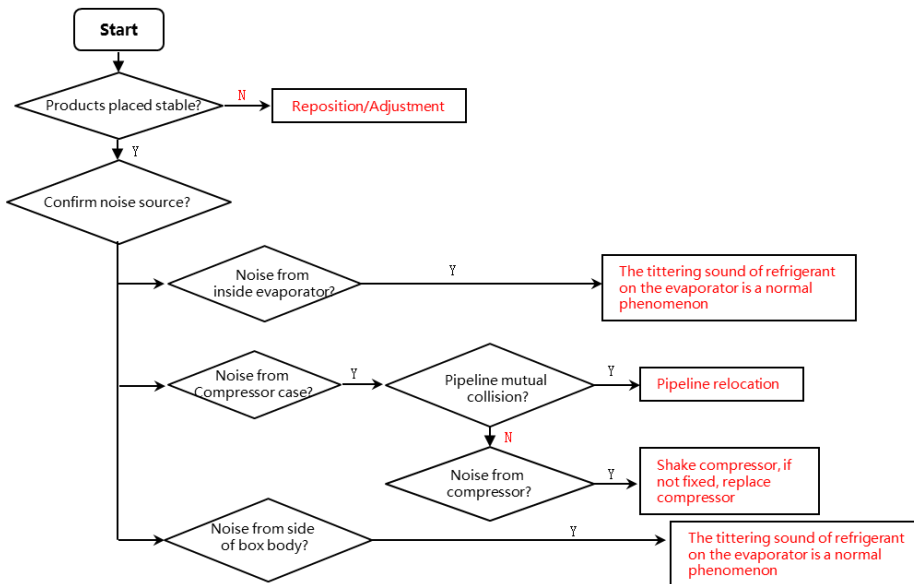


11.3 Noise

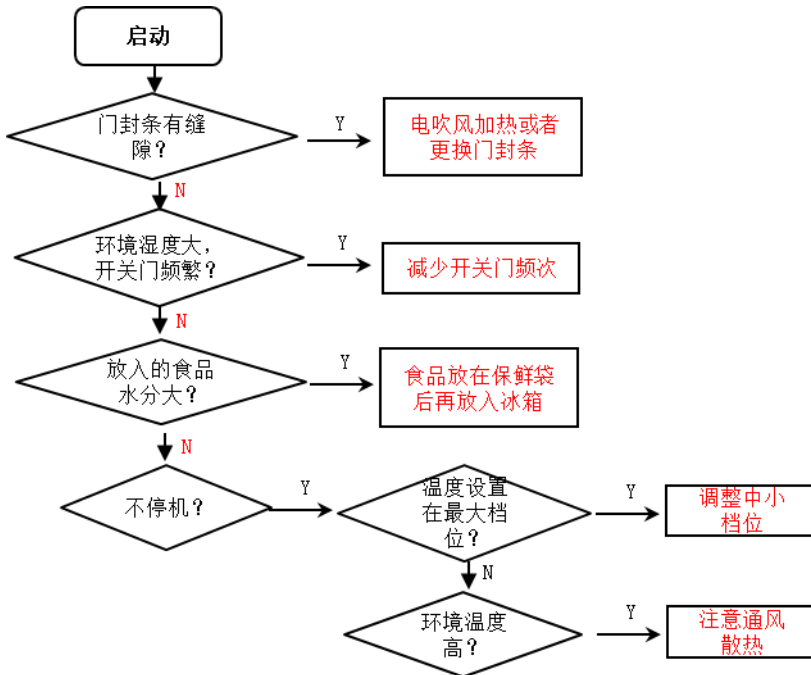
噪音



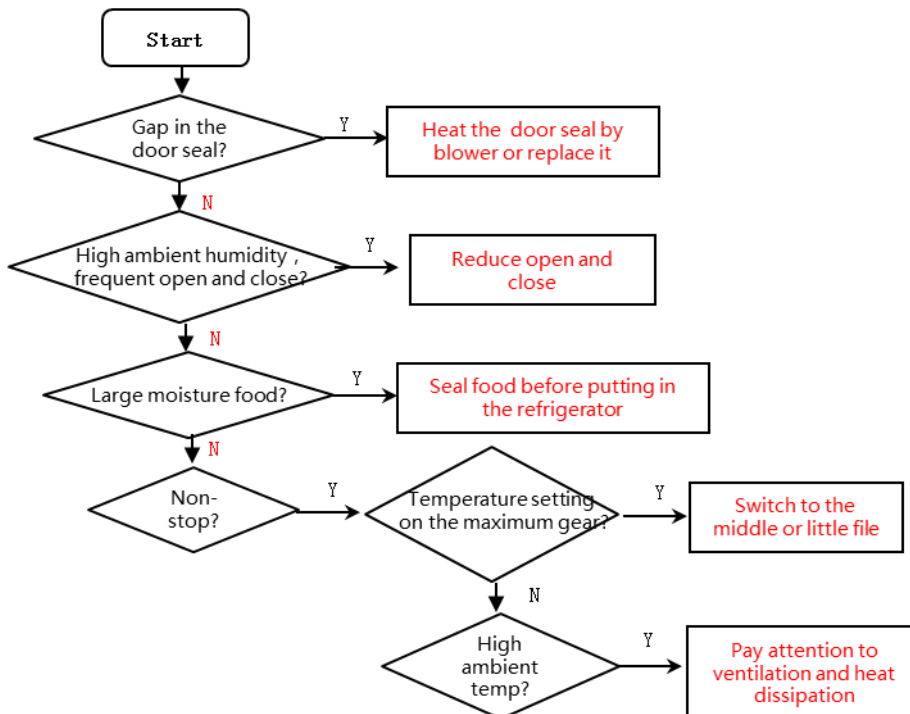
Noise



11.4 Inside frosting

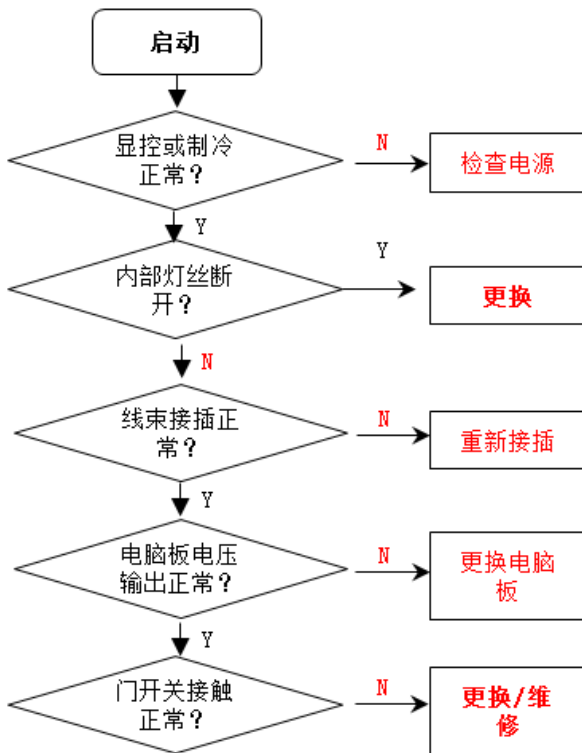


Inside frosting, no defrosting

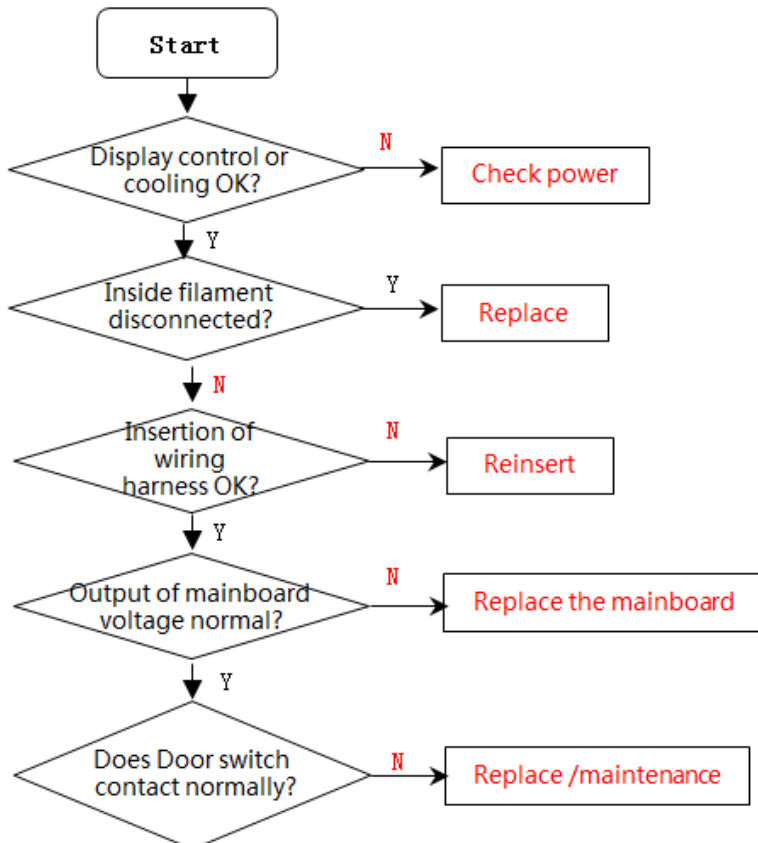


11.5 Light is not on

灯不亮



Light is not on



12. Figures and details of repair parts(Documentsareprovidedseparately)

12.1 Figures

12.2 List of parts and components

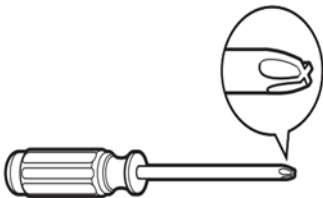
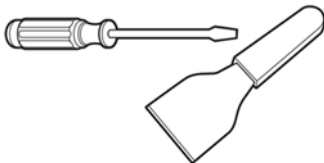
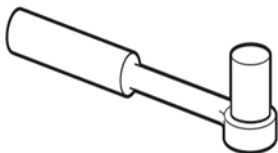


13Appendix:

13.1Electrical Schematic Diagram(None)

(Model: ***)

13.2Refrigerator maintenance tooling and equipment and **material**





Tooling

No.	Name	Photo	Main Usage
1	Phillips screwdriver		screw assemble and disassemble
2	slotted screwdriver/scrapper		screw and rivet assemble and disassemble
3	Socket spanner 5/16"		hinge and compressor screw assemble and disassemble
4	Sucker		display panel and air duct cover disassemble
5	Allen wrench2.8~4mm		handle assemble and disassemble




6	Vise grip pliers		sealing process tube
7	Pipe cutter		pipe cutting
8	Knife		assistive tool
9	Nipper pliers		assistive tool
10	Capillary tube scissors		Shear capillary

Equipment

No.	Name	Photo	Main Usage
1	Vacuum pump		vacuum pumping
2	Electronic scale		weighing refrigerant/gas

3	High pressure nitrogen with piezometer		pipe and cooling system(condenser, evaporator, etc) impurities clean
4	Soldering gun		heating and welding
5	Quick coupling		connection process pipeline, vacuum or charge refrigerant will be used.
6	hand leak detector		welding point leakage detect, if no, use soap-suds

material

No.	Name	Photo	Main Usage
1	Process pipeline		Charge the refrigerant
2	Dry filter		Involving a system failure to be replaced
3	Copper welding rod		tube welding

4	Refrigerant/gas		Add refrigerant to the system
5	Sealing tape		door fixing for reversible door option

Midea Refrigerators

If you need to get detailed technical information from the manufacturer, please contact:

xxx@midea.com

Refrigeration Division

Overseas Sales Company

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