



Ice Machine Parts List for Models

MER510A

MER520W

MED530A

MED540W

Manufactured May 1966

**The only parts available for replacement are listed.
Parts not listed are no longer available.**

MER0500

CONDENSING UNIT GROUP

PART NO.

Components for Copeland Compressor:

Relay	No Longer Available
Start Capacitor	† 8504223
Run Capacitor	† 8503413

Components for Bristol Compressor:

Run Capacitor	† 8503413
Start Capacitor	8503643
Start Relay	No Longer Available
Fan Motor (Air-cooled cuber only)	† 2412373
Fan Blade (Air-cooled cuber only)	2401891
Fan Bracket (Air-cooled cuber only)	† 106041
Drier	8930269
Condenser (Air)	† 1150231
Brass Fusible Plug	1360391
Contactors	2410021

CONTROL GROUP

High-Low Pressure Control	2350761
Hot Gas Solenoid	2401161
Main Toggle Switch	† 2300849

EVAPORATOR GROUP

Top Grid Extrusion	† 6563914
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WATER TROUGH GROUP (OLD STYLE)

End Plug	† 4408209
Water Supply Tube	† 4420333
Water Trough Inlet Tube	† 4406989

WATER TROUGH GROUP STARTING WITH SN 704423

Water Supply Tube	† 4420333
End Collar	† 4408219
End Stopper	† 4408209
90° Wrot Elbow	No Longer Available

WATER CIRCUIT GROUP

Float Valve Assembly	No Longer Available
Water Pump With Bracket	† 7623063
Sump Pan	† 6532324
Water Strainer	† 1260033
Compression Shut-Off Valve	1360563
Sump Pan Water Level Tube	No Longer Available

† Refer to Cross Reference Guide