



# Food Rethermalizer/ Bain-Marie Heater

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## *FR-B (BALANCED) Series*

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*FR-3B*

*FR-6B*

*FR-4B*

*FR-9B*

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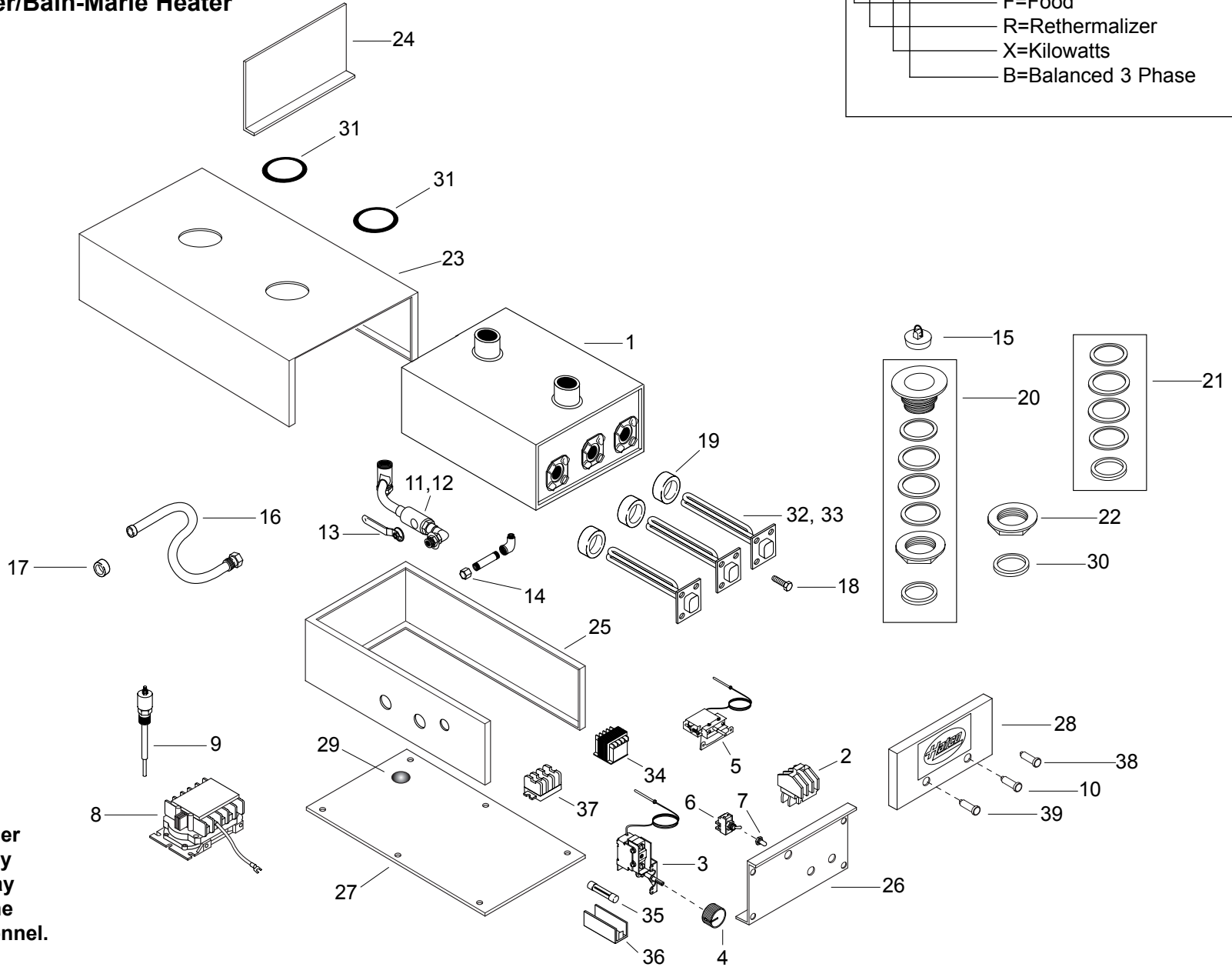
**REPLACEMENT  
PARTS LIST**

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**HATCO FR-BALANCED SERIES**  
**Food Rethermalizer/Bain-Marie Heater**

**Model Designation**

FR-XB	F=Food
	R=Rethermalizer
	X=Kilowatts
	B=Balanced 3 Phase



**⚠ CAUTION - Use of replacement parts other than those supplied by Hatco Corporation may result in damage to the unit or injury to personnel.**

## PARTS COMMON TO ALL FR-B MODELS

ITEM	DESCRIPTION	PART NO.	QTY.	ITEM	DESCRIPTION	PART NO.	QTY.
1	Water Tank	R01.04.006.00	1	18	Mounting Bolts, Elements	05.04.062.00	12
2	Contactator	02.01.016.00	1	19	Gasket, Element	05.06.005.00	3
3	Control, Thermostat 192°F (89°C)	02.16.016.00	1	20	Sink Strainer Assembly Kit	R05.30.009.00	2
4	Knob, Thermostat Control	05.30.021.00	1	21	Strainer Gasket Kit	R00.05.0002.00	1†
5	High Limit, Thermostat 210°F (99°C)	02.16.025A.00	1	22	Brass Locknut	05.30.009A.00	2
6	On/Off Power Switch	R02.19.008A.00	1	23	Jacket, Painted	04.06.089.00	1
7	Rubber Boot, Toggle Switch	02.20.040.00	1		Jacket, S.S.*	04.06.090.00	1
8	Control, Low Water Cut Off, (optional)	02.01.002.00	1	24	Rear Plate, Painted	04.06.022.00	1
9	Probe, Low Water Cut Off, (optional)	02.40.001.00	1		Rear Plate, S.S.*	04.06.004A.00	1
10	Indicator Light, Green	02.19.150.00	1	25	Base, Painted	04.06.113.00	1
11	Ball Valve, Thread Fitting (old style)	03.02.001.00	1		Base, S.S.*	04.06.114.00	1
12	Ball Valve, Sweat Fitting (new style)	03.02.002.00	1	26	Base Front, Painted	04.06.081.00	1
13	Handle, Sump Drain	03.02.001B.00	1		Base Front, S.S.*	04.06.082.00	1
14	Drain Cap, Heating Compartment	R03.40.014.00	1	27	Bottom Cover, Painted	04.06.016.00	1
15	Rubber Stopper	05.06.026.00	1		Bottom Cover, S.S.*	04.06.018.00	1
16	Flush Hose With Adapter	05.06.010.00	1	28	Front Cover For Two Indicator Lights, S.S.	04.06.073.00	1
17	Adapter for Hose	05.06.007.00	1		Front Cover For Three Indicator Lights, S.S.*	04.06.074.00	1
				29	Drain Screen Plug, 1" (3 cm)	02.20.026.00	1
				30	Union Gasket	05.06.009.00	2
				31	Grommets, Black Molded Rubber	05.06.008.00	2

\* Not shown.

† Includes all gaskets for both strainers.

**Note:** S.S. is an abbreviation for stainless steel.

**PARTS SPECIFIC TO MODEL FR-3B**

ITEM	DESCRIPTION	208V Three Phase	240V Three Phase	415V Three Phase	380-415V CE Three Phase	480V Three Phase
32	Heating Element - Dual, 300/3000 Watts	R02.06.330.00	R02.06.331.00	---	---	---
33	Heating Element, 3000 Watts (Qty. 2-3)	R02.06.300.00	R02.06.301.00	---	R02.06.302.00	R02.06.303.00
34	Transformer	---	---	---	R02.17.003.00	R02.17.002.00
35	Fuse	---	---	---	R02.03.001.02	R02.03.001.02
36	Fuse Holder	---	---	---	02.03.004.00	02.03.004.00
37	Terminal Block	R02.15.003.00	R02.15.003.00	---	R02.15.035.00	R02.15.003.00
38	Indicator Light, Blue	---	---	---	02.19.157.00	---
39	Indicator Light, Yellow	02.19.152.00	02.19.152.00	---	---	02.19.152.00
	Electrical Drawing	HS1-911	HS1-911	---	HS1-4753	HC1-1887

**PARTS SPECIFIC TO MODEL FR-4B**

ITEM	DESCRIPTION	208V Three Phase	240V Three Phase	415V Three Phase	380-415V CE Three Phase	480V Three Phase
32	Heating Element - Dual, 300/4500 Watts	R02.06.480.00	R02.06.481.00	---	---	---
33	Heating Element, 4500 Watts (Qty. 2-3)	R02.06.450.00	R02.06.451.00	---	---	R02.06.452.00
34	Transformer	---	---	---	---	R02.17.002.00
35	Fuse	---	---	---	---	R02.03.001.02
36	Fuse Holder	---	---	---	---	02.03.004.00
37	Terminal Block	R02.15.003.00	R02.15.003.00	---	---	R02.15.003.00
38	Indicator Light, Blue	---	---	---	---	---
39	Indicator Light, Yellow	02.19.152.00	02.19.152.00	---	---	02.19.152.00
	Electrical Drawing	HS1-911	HS1-911	---	---	HC1-1887

Shaded area reflects export models only.

**PARTS SPECIFIC TO MODEL FR-6B**

ITEM	DESCRIPTION	208V Three Phase	240V Three Phase	415V Three Phase	380-415V CE Three Phase	480V Three Phase
32	Heating Element - Dual, 300/3000 Watts	R02.06.331.00	R02.06.332.00	---	---	---
33	Heating Element, 3000 Watts (Qty. 2-3)	R02.06.301.00	R02.06.302.00	R02.06.303.00	R02.06.303.00	R02.06.603.00
34	Transformer	---	---	R02.17.002.00	R02.17.002.00	R02.17.002.00
35	Fuse	---	---	R02.03.001.02	R02.03.001.02	R02.03.001.02
36	Fuse Holder	---	---	02.03.004.00	02.03.004.00	02.03.004.00
37	Terminal Block	R02.15.003.00	R02.15.003.00	R02.15.003.00	R02.15.035.00	R02.15.003.00
38	Indicator Light, Blue	---	---	---	02.19.157.00	---
39	Indicator Light, Yellow	02.19.152.00	02.19.152.00	02.19.152.00	---	02.19.152.00
	Electrical Drawing	HS1-299	HS1-1637	HS1-5501	HS1-4754	HS1-532

**PARTS SPECIFIC TO MODEL FR-9B**

ITEM	DESCRIPTION	208V Three Phase	240V Three Phase	415V Three Phase	380-415V CE Three Phase	480V Three Phase
32	Heating Element - Dual, 300/3000 Watts	R02.06.330.00	R02.06.331.00	---	---	---
33	Heating Element, 3000 Watts (Qty. 2-3)	R02.06.300.00	R02.06.301.00	R02.06.301.00	R02.06.301.00	R02.06.303.00
34	Transformer	---	---	R02.17.002.00	R02.17.002.00	R02.17.002.00
35	Fuse	---	---	R02.03.001.02	R02.03.001.02	R02.03.001.02
36	Fuse Holder	---	---	02.03.004.00	02.03.004.00	02.03.004.00
37	Terminal Block	R02.15.003.00	R02.15.003.00	R02.15.003.00	R02.15.035.00	R02.15.003.00
38	Indicator Light, Blue	---	---	---	02.19.157.00	---
39	Indicator Light, Yellow	02.19.152.00	02.19.152.00	02.19.152.00	---	02.19.157.00
	Electrical Drawing	HC1-2030	HC1-2030	HS1-3639	HS1-4644	HC1-2537

Shaded area reflects export models only.





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## HATCO AUTHORIZED PARTS DISTRIBUTORS

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### ALABAMA

Jones McLeod Appl. Svc.  
Birmingham 205-251-0159

### ARIZONA

Auth. Comm. Food Equip.  
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Byassee Equipment Co.  
Phoenix 602-252-0402

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P & D Appliance  
S. San Francisco 650-635-1900

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Hawkins Commercial Appliance  
Englewood 303-781-5548

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Nass Service Co., Inc.  
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B.G.S.I.  
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Food Equip Parts & Service  
Honolulu 808-847-4871

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Eichenauer Elec. Service  
Decatur 217-429-4229  
Midwest Elec. Appl. Service  
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Cone's Repair Service  
Moline 309-797-5323

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Indianapolis 317-545-9655

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Davenport 319-323-1823

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Needham 781-449-4220

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Bay City 517-893-4561  
Bildons Appliance Service  
Detroit 248-478-3320  
Midwest Food Equip. Service  
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Minneapolis 612-546-4221

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St. Louis 314-535-2222

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Fairfield 973-575-9145  
Service Plus  
Flanders 973-691-6300

### NEW YORK

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Brooklyn 718-456-6544  
Alpro Service Co.  
Brooklyn 718-386-2515  
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Northern Parts Dist.  
Plattsburgh 518-563-3200  
J. B. Brady, Inc.  
Syracuse 315-422-9271

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A.S.C., Inc.  
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