

# Hoshizaki Prison Kit

## HS-5245, HS-5246, HS-5252, HS-5253, HS-5254, HS-5255, HS-5426, HS-5427

**For use with Hoshizaki Ice Machines: KM-350M\_J, KM-520M\_J, KM-660M\_J,  
KM-901M\_J, KM-1301S\_J/3, and KM-1900S\_J/3**

Check to ensure that all parts are included:

Index No.	Description	Kit Number	Model	Part Number	Qty
1	Front Panel	HS-5426	KM-350MAJ, KM-520MAJ, KM-660MAJ	3B0020G01	1
		HS-5427	KM-350MWJ, KM-520MWJ, KM-520MRJ, KM-660MWJ, KM-660MRJ	1A5320G01	1
		HS-5245	KM-901MAJ	2A8612G01	1
		HS-5246	KM-901MWJ	2A8612G02	1
		HS-5252	KM-1301SAJ/3	2A7289G01	1
		HS-5253	KM-1301SWJ/3	2A7251-01	1
		HS-5254	KM-1900SAJ/3	2A7292G01	1
		HS-5255	KM-1900SWJ/3	2A7252-01	1
2	Torx Screw (4 mm-small)	All	All	7PP210812	20
3	Torx Screw (4 mm-large)	All	All	7PP2-0410	6
4	Torx Screw (5 mm)	All	All	7PP2-0512	3
5	Torx Pin Bit (small)	All	All	7PP2-0001	1
6	Torx Pin Bit (large)	All	All	7PP2-0002	1

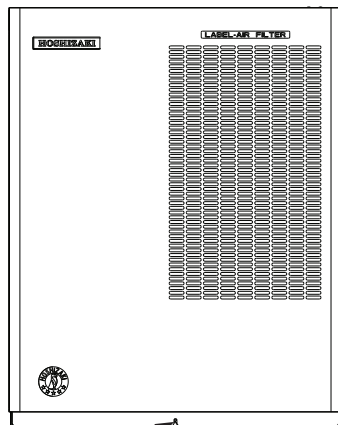
### ⚠ WARNING

- Only qualified service technicians should install this kit to reduce the risk of death, electric shock, serious injury, or fire.
- Move the icemaker control switch to the "OFF" position and turn off the power supply before servicing. Lockout/Tagout to prevent the power supply from being turned back on inadvertently.
- **CHOKING HAZARD:** Ensure all components, fasteners, and thumbscrews are securely in place after any maintenance is done to the appliance. Make sure that none have fallen into the ice storage bin.
- No installation or service should be undertaken until the technician has thoroughly read these instructions.

### Installation Instructions

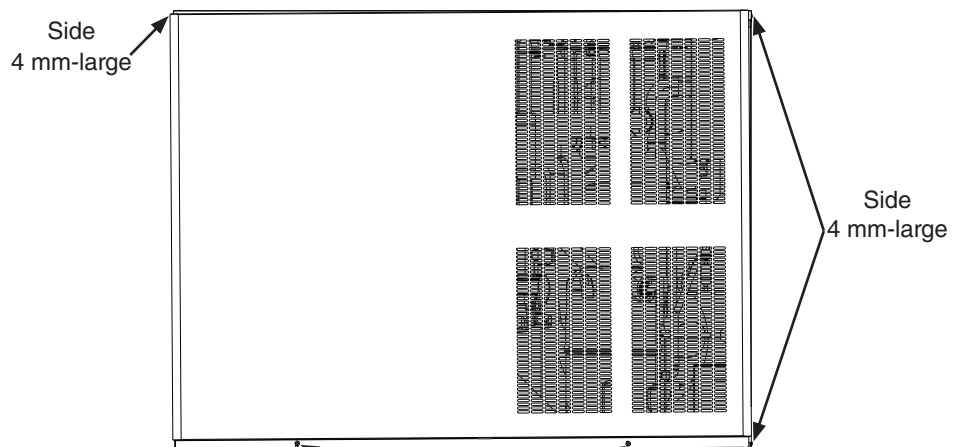
- 1) Turn off the power supply. Lockout/Tagout to prevent the power supply from being turned on inadvertently.
- 2) Remove and discard the front panel and screw(s). See Fig. 1 and Fig. 2.
- 3) Place the new front panel in its correct position and secure with Torx screw(s) (4 mm-large) provided in this kit.
- 4) Remove all screws from the sides of the appliance (KM-1301 and KM-1900S\_J/3) and replace with Torx screws (4 mm-large) provided in this kit. See Fig. 2.

**Model Shown:  
KM-520MAJ**



**Fig. 1**

**Model Shown:  
KM-1900SAJ3**

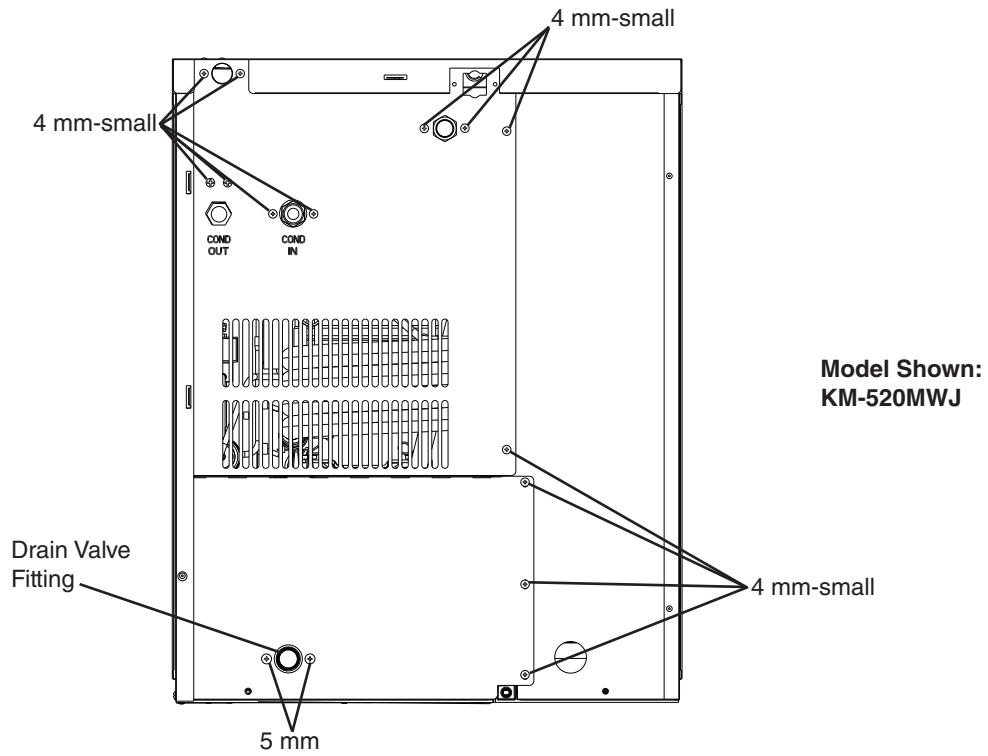


**Fig. 2**

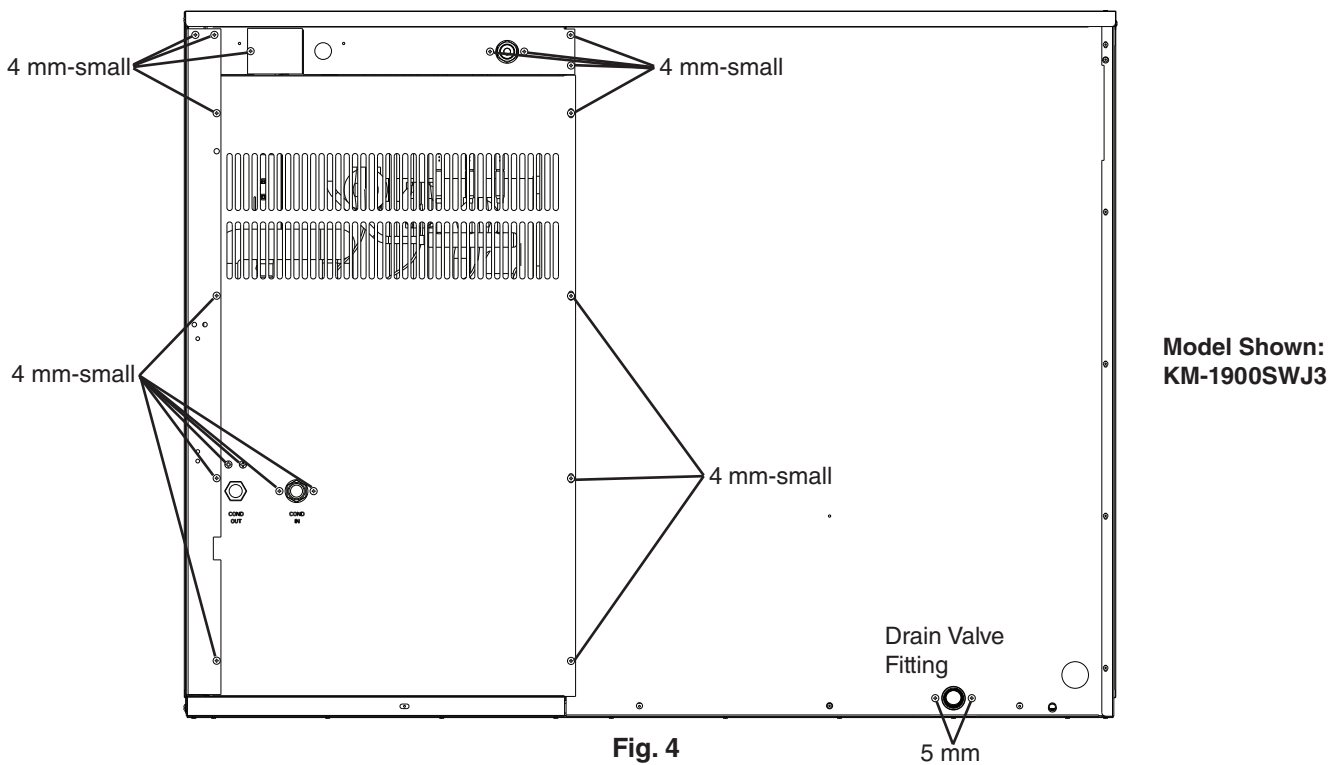
4 mm-large

4 mm-large

- 5) Remove all but the drain valve fitting screws from the rear of the appliance and replace with Torx screws (4 mm-small) provided in this kit. See Fig. 3 and Fig. 4.
- 6) Remove the drain valve fitting screws and replace them with Torx screws (5 mm) provided in this kit.
- 7) Dispose of any remaining screws.



**Fig. 3**



**Fig. 4**