HOBART

CATALOG OF REPLACEMENT PARTS

INDEXER-LABEL APPLIERS

ML-44023	ILAS
ML-44024	ILASN

A product of HOBART CORPORATION TROY, OHIO 45374

FORM 16816 (5-88)

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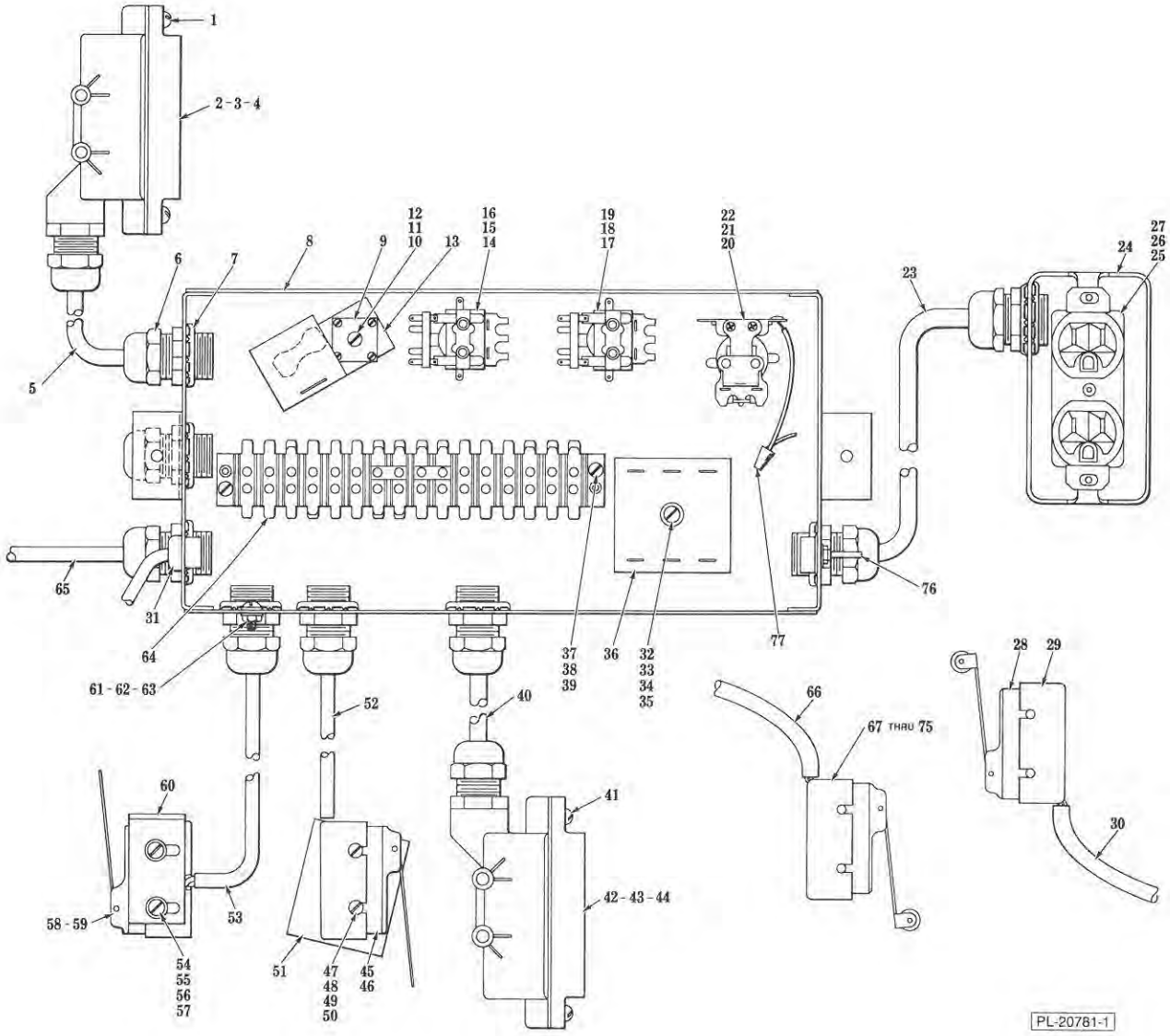
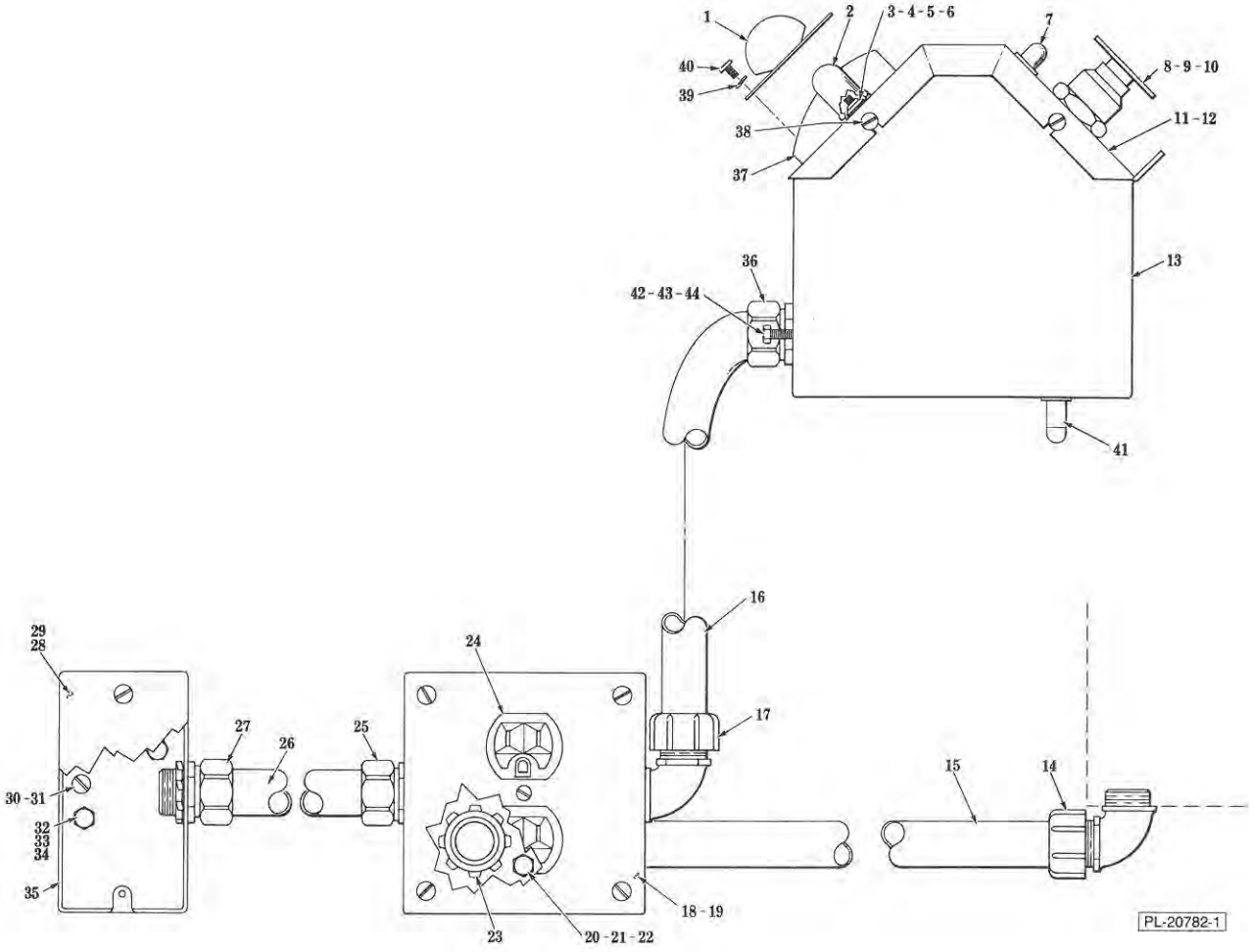


JUNCTION BOX AND SWITCH UNIT

ILLUS. PL-20781-1	PART NO.	NAME OF PART30	AMT.
1	SC-9-61	Mach. Screw 8-32 × ½ Rd. Hd	2
2	288960	Switch & Cover Assy	1
3	288963	Gasket - Housing	1
4	288961	Switch (Center Door)	1
5	334388	Cord Assy. (Center Door Switch)	1
6	FE-22-84	Strain Relief	10
7	FE-6-7	Lock Nut ½ Cnd	9
8	334396	Junction Box	1
9	130224	Rectifier Assy	1

JUNCTION BOX AND SWITCH UNIT (Cont.)

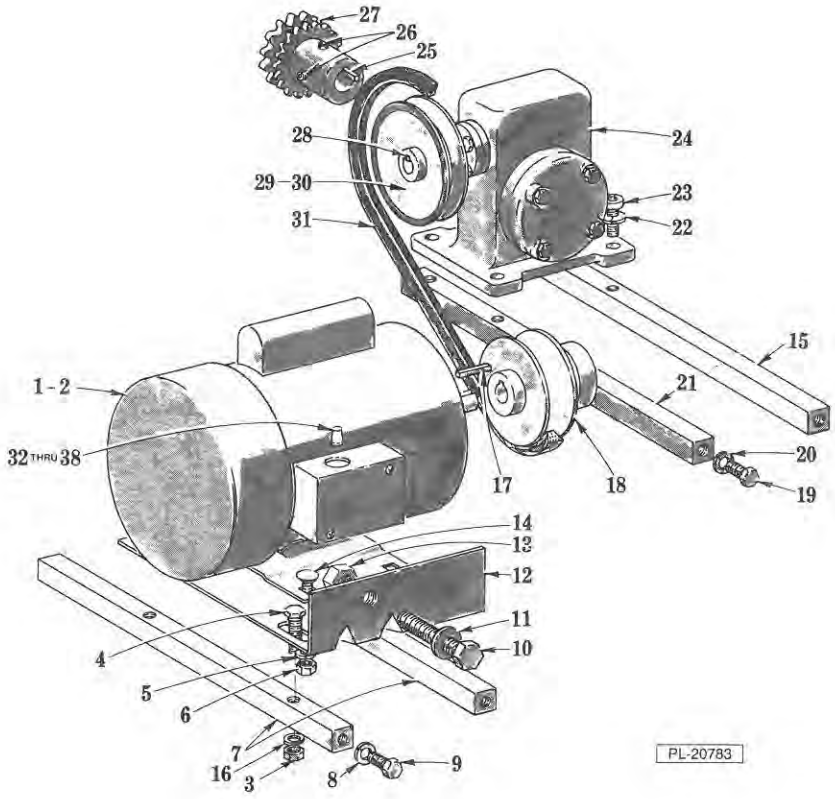
ILLUS. PL-20781-1	PART NO.	NAME OF PART30	AMT.
10	SC-9-67	Mach. Screw 6-32 x 5/8 Rd. Hd	1
11	WL-3-9	Lock Washer 6 Medium	1
12	NS-9-7	Mach. Nut 6-32 Hex	1
13	132965	Insulator	1
14	131084	Relay Assy. (Intake)	1
15	WL-3-9	Lock Washer #6 Medium	2
16	NS-9-7	Mach. Nut 6-32 Hex	2
17	334377	Relay Assy. (Safety)	1
18	WL-3-9	Lock Washer 6 Medium	2
19	NS-9-7	Mach. Nut 6-32 Hex	2
20	334382	Relay Assy. (Motor)	1
21	WL-3-9	Lock Washer 6 Medium	2
22	NS-9-7	Mach. Nut 6-32 Hex	2
23	334385	Cord Assy. (Outlet Box)	1
24	FE-3-19	Box - Outlet	1
25	FE-10-4	Receptable - Duplex	1
26	SC-9-69	Mach. Screw 6-32 x 1/2 Rd. Hd	3
27	131501	Cover - Snap Plate (ML-44024 Only)	1
28	84732	Switch - Label Start	1
29	129666	Enclosure	1
30	334276	Cable Assy. (Printer)	1
31	252620	Strain Relief (Indexer Cable)	1
32	SC-81-40	Mach. Screw 8-32 x 1 1/8 Rd. Hd	1
33	WS-23-22	Washer	1
34	WL-3-12	Lock Washer 8 Medium	1
35	NS-9-12	Mach. Nut 8-32 Hex	2
36	334279	Timer - Cube	1
37	SC-9-67	Mach. Screw 6-32 x 5/8 Rd. Hd	2
38	WL-3-9	Lock Washer 6 Medium	2
39	NS-9-7	Mach. Nut 6-32 Hex	2
40	334388	Cord Assy. (Door Switch)	1
41	SC-9-61	Mach. Screw 8-32 x 1/2 Rd. Hd	2
42	288960	Switch & Cover Assy	1
43	288963	Gasket - Housing	1
44	288961	Switch - Housing	1
45	131932	Switch - Indexer	1
46	129666	Enclosure	1
47	SC-81-43	Mach. Screw 6-32 x 1 1/2 Rd. Hd	2
48	WS-23-15	Washer	2
49	WL-3-9	Lock Washer 6 Medium	2
50	NS-9-7	Mach. Nut 6-32 Hex	2
51	131931	Bracket - Switch (Indexer)	1
52	334393	Cord Assy. (Intake Switch)	1
53	334391	Cord Assy. (Intake Start Switch)	1
54	SC-81-43	Mach. Screw 6-32 x 1 1/2 Rd. Hd	2
55	WS-23-15	Washer	2
56	WL-3-9	Lock Washer 6 Medium	2
57	NS-9-7	Mach. Nut 6-32 Hex	2
58	131932	Switch - Auto Start	1
59	129666	Enclosure	1
60	334179	Bracket - Switch (Auto Start)	1
61	SC-9-61	Mach. Screw 8-32 x 1/2 Rd. Hd	1
62	WL-3-12	Lock Washer 8 Medium	1
63	NS-9-12	Mach. Nut 8-32 Hex	1
64	334372	Terminal Block	1
65	334392	Cable Assy. (Clutch)	1
66	334566	Cable Assy. (Indexer)	1
67	129666	Enclosure	1
68	84732	Switch - Indexer	1
69	334562	Bumper - Switch	2
70	331225	Bracket - Switch	2
71	SC-110-48	Mach. Screw 6-32 x 2 Pan Hd	4
72	WS-23-21	Washer	8
73	WL-3-9	Lock Washer 6 Medium	4
74	NS-9-7	Mach. Nut 6-32 Hex	4
75	334563	Spacer - Switch	2
76	334373	Potentiometer Assy	1
77	FE-6-17	Wire Nut - Ideal 71B	2
	133727	Power Cord Assy	1
	PB-4-1	Plug Button (.875" Mtg. Hole)	3



CONTROL AND CONDUIT BOX UNIT

CONTROL AND CONDUIT BOX UNIT

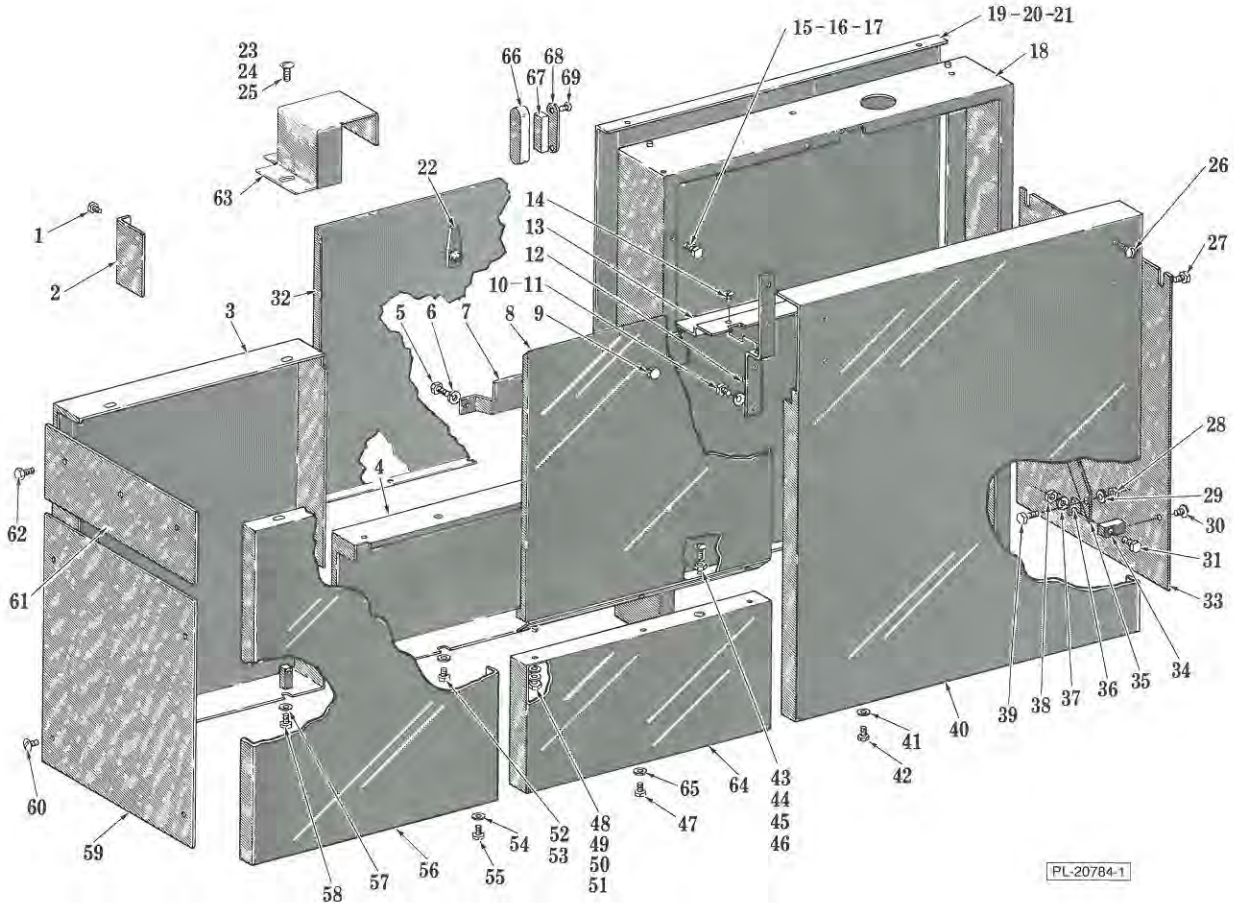
ILLUS. PL-20782-1	PART NO.	NAME OF PART30	AMT.
1	334424	Boot - Circuit Breaker	1
2	334285	Seal - Reset Button	1
3	334281	Circuit Breaker	1
4	130365	Circuit Breaker (15 Amp.)	1
5	SC-18-50	Mach. Screw 6-32 x ¼ Pan Hd	2
6	WL-8-2	Lock Washer 6 Int. Shakeproof	2
7	86968	Pilot Light	1
8	334271	Operator - Push/Pull	1
9	334270	Block - Contact	1
10	331973	Block - Contact	2
11	334195	Top - Control Box	1
12	334486	Label - Control Box	1
13	334196	Control Box	1
14	FE-8-30	Connector 90° "Liquid Tight" (½ Male Thd. x ⅜ Flex. Cnd.)	1
15	334419	Conduit 14"	1
16	334420	Conduit 34½	1
17	FE-8-30	Connector 90° "Liquid Tight" (½ Male Thd. x ⅜ Flex. Cnd.)	1
18	FE-22-68	Cover Plate - Electrical (4" Sq.)	1
19	FE-3-17	Box - Conduit (4 Sq.)	1
20	SC-118-20	Cap Screw ¼-20 x ½ Hex Hd	1
21	WL-3-38	Lock Washer ¼ Medium	1
22	NS-13-2	Mach. Nut ¼-20 Hex	1
23	FE-8-34	Connector - Straight "Liquid Tight" (½ Male Thd. x ⅜ Flex. Cnd.)	1
24	FE-10-4	Receptale - Duplex (115 V.)	1
25	FE-8-34	Connector - Straight "Liquid Tight" (½ Male Thd. x ⅜ Flex. Cnd.)	1
26	334518	Conduit 2¾"	1
27	FE-8-34	Connector - Straight "Liquid Tight" (½ Male Thd. x ⅜ Flex. Cnd.)	1
28	FE-4-24	Plate - Cover (4" x 2⅛")	1
29	F-16780	Label - Wire Connections Instructions	1
30	SC-8-41	Mach. Screw 10-32 x ½ Rd. Hd	1
31	WL-8-13	Lock Washer ID Int. Shakeproof	1
32	SC-118-20	Cap Screw ¼-20 x ½ Hex Hd	2
33	WL-3-38	Lock Washer ¼ Medium	2
34	NS-13-2	Mach. Nut ¾-20 Hex	2
35	FE-3-19	Box - Conduit (4" x 2⅛")	1
36	FE-8-34	Connector - Straight "Liquid Tight" (½ Male Thd. x ⅜ Flex. Cnd.)	1
37	334239	Guard - Circuit Breaker	1
38	SC-93-3	Mach. Screw 8-32 x ⅜ Pan Hd	4
39	WL-8-2	Lock Washer 6 Int. Shakeproof	2
40	SC-18-50	Mach. Screw 6-32 x ¼ Pan Hd	2
41	334269	Switch - Safety	1
42	SC-118-20	Cap Screw ¼-20 x ½ Hex Hd	2
43	WL-3-38	Lock Washer ¼ Medium	2
44	NS-13-2	Mach. Nut ¼-20 Hex	2



MOTOR AND SPEED REDUCER UNIT

MOTOR AND SPEED REDUCER UNIT

ILLUS. PL-20783	PART NO.	NAME OF PART30	AMT.
1	130202	Motor (Incls. item 17) (ML-44024)	1
2	333864	Motor (Incls. item 17) (ML-44023)	1
3	NS-13-25	Full Nut 3/8-16 Hex Fin	4
4	130108	Stud - Motor Base	4
5	WL-3-47	Lock Washer 5/16 Medium	4
6	NS-13-14	Full Nut 5/16-18 Hex Fin	4
7	130013	Spacer - Motor Mount	2
8	WL-4-6	Lock Washer 3/8 Medium	4
9	SC-118-11	Cap Screw 3/8-16 x 7/8 Hex Hd	4
10	130798	Screw - Motor Adjusting	1
11	WS-20-6	Washer	1
12	87835	Base - Motor	1
13	NS-17-59	Jam Nut 1/2-13 Hex Fin	2
14	SC-94-4	Carriage Bolt 5/16-18 x 5/8 (115 V.)	4
15	134434	Spacer - Speed Reducer	1
16	WL-4-6	Lock Washer 3/8 Medium	4
17	125162	Key	1
18	84717	Pulley	1
19	SC-118-11	Cap Screw 3/8-16 x 7/8 Hex Hd	4
20	WL-4-6	Lock Washer 3/8 Medium	4
21	130014	Spacer - Speed Reducer	1
22	WL-4-6	Lock Washer 3/8 Medium	4
23	SC-89-35	Cap Screw 3/8-16 x 1 1/4 Soc. Hd	4
24	84720	Reducer - Speed	1
25	126036	Key 3/16 Sq. x 1 1/2 Lg	1
26	SC-47-72	Set Screw 1/4-20 x 3/8 Soc. Hdls., Cup Pt	2
27	131777	Sprocket Assy. (Speed Reducer) (15T & 20T) (Incls. item 26)	1
28	87785	Key 1/8" Sq. x 1" Lg	1
29	134883	Pulley (Incls. item 30) (4 1/2 O.D.)	1
30	SC-47-32	Set Screw 5/16-18 x 5/16 Soc. Hdls., Cup Pt	2
31	130230	Belt - Drive Motor	1
32	FE-9-32	Nut - Wire (115 V.)	2
33	334390	Cord - Motor Assy. (Use with item 2)	1
34	334435	Cord - Motor Assy. (Use with item 1)	1
35	FE-8-10	1/2" Gasket Assy. (Use with item 1)	1
36	FE-15-10	Strain Relief 90° (Use with item 1)	1
37	FE-22-84	Strain Relief 1/2 NPT	1
38	FE-6-7	Lock Nut 1/2	1
	134882	Speed Reducer Assy. (Incls. items 24, 28 & 29)	1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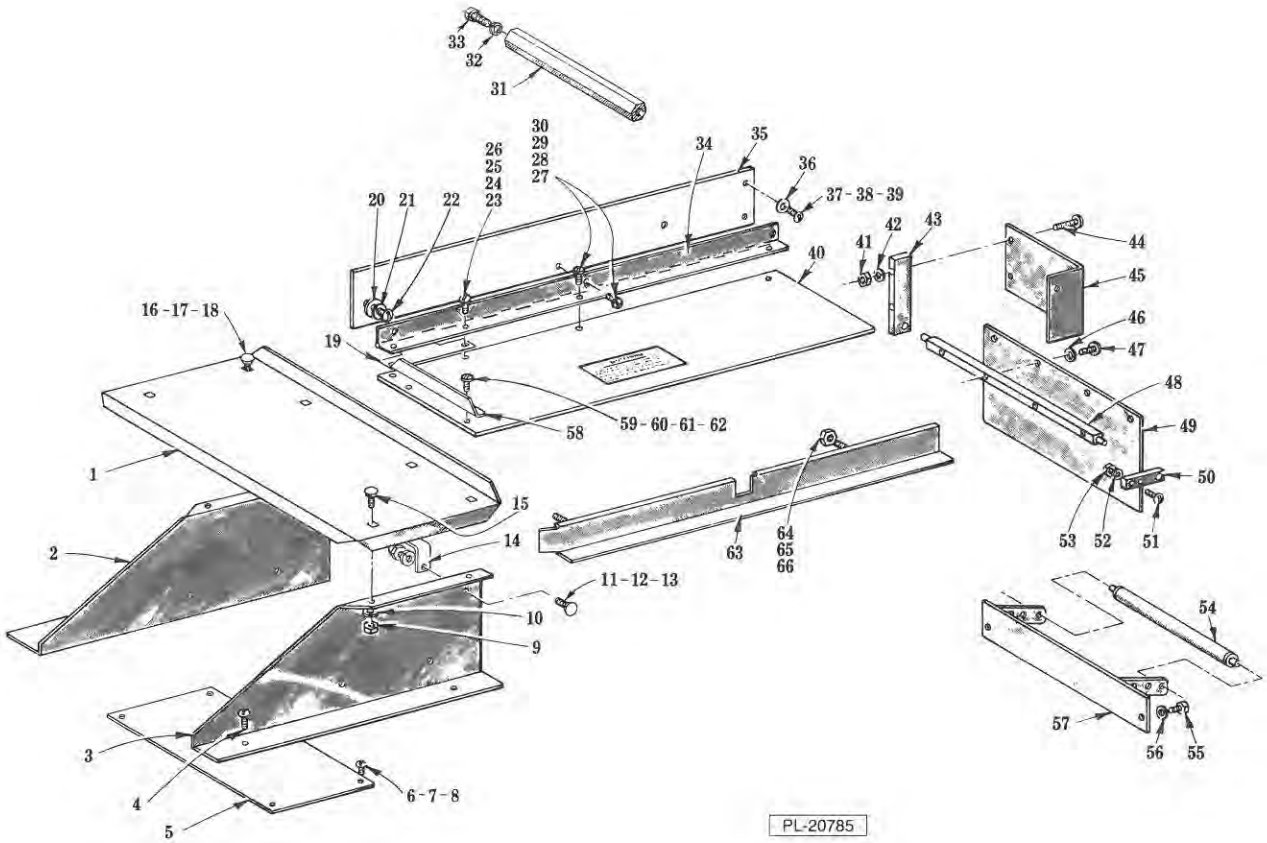
PL-20784-1

PANELS

PANELS

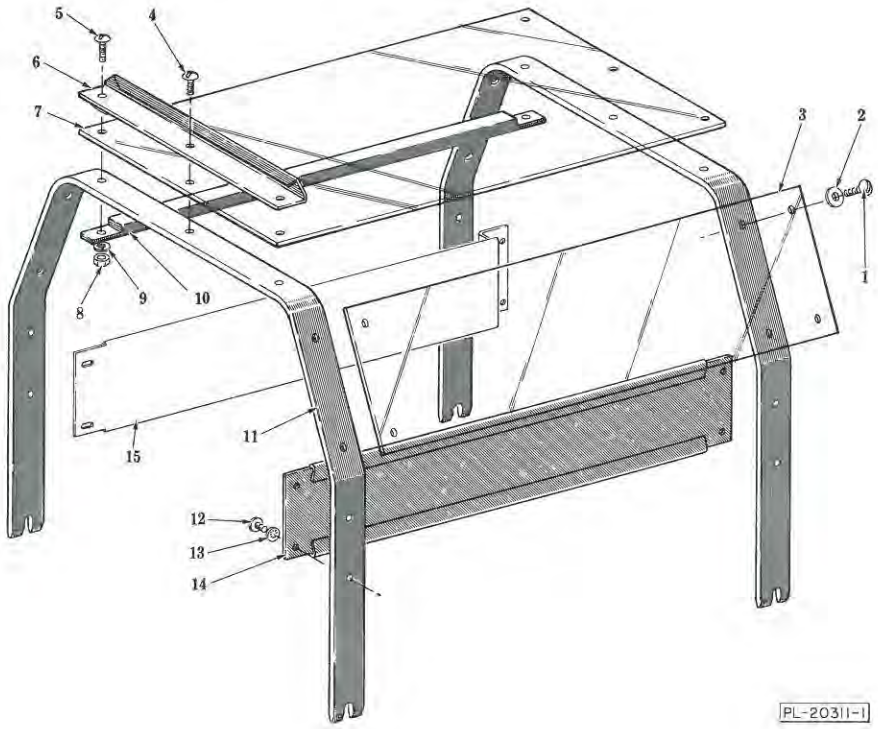
ILLUS. PL-20784-1	PART NO.	NAME OF PART30	AMT.
1	SD-8-48	Self-Tapping Screw 8 x ¼ Hex Hd., Type B	2
2	334330	Cover - Clutch Shaft End	1
3	334241	Cover - Indexer Labeler (Left)	1
4	334339	Cover Assy	1
5	SC-118-20	Cap Screw ¼-20 x ½ Hex Hd	4
6	WL-3-38	Lock Washer ¼ Medium	4
7	134733	Bar - Cover Support	2
8	334425	Front Cover Assy	1
9	128376	Latch - Door	1
10	SC-118-20	Cap Screw ¼-20 x ½ Hex Hd	4
11	WL-3-38	Lock Washer ¼ Medium	4
12	134734	Bar - Front Cover Support	2
13	134739	Plate - Side Cover	1
14	SC-8-17	Mach. Screw 10-32 x ⅜ Rd. Hd	2
15	SC-110-12	Cap Screw ¼-20 x ⅝ Hex Hd	7
16	WL-3-38	Lock Washer ¼ Medium	7
17	NS-13-2	Full Nut ¼-20 Hex Fin	7
18	334265	Rear Labeler Housing Assy	1
19	334316	Cover - Rear Labeler	1
20	WS-17-25	Washer	2
21	SC-118-20	Cap Screw ¼-20 x ½ Hex Hd	2
22	128376	Latch - Door	1
23	SC-8-17	Mach. Screw 10-32 x ⅜ Rd. Hd	2
24	WL-4-40	Lock Washer 10 Medium	2
25	NS-9-30	Mach. Nut 10-32 Hex	2
26	SC-25-21	Mach. Screw ¼-20 x ⅜ Bind. Hd	4
27	SC-118-20	Cap Screw ¼-20 x ½ Hex Hd	2
28	NS-13-2	Full Nut ¼-20 Hex Fin	2
29	WL-3-38	Lock Washer ¼ Medium	2
30	SC-25-21	Mach. Screw ¼-20 x ⅜ Bind. Hd	4
31	SC-36-9	Cap Screw ¼-20 x 1¼ Hex Hd	1
32	334426	Cover Assy. Center (Rear)	1
33	334317	Cover - Labeler End	1
34	130065	Block - Cover Mounting	AR
35	334389	Brace - Cross Tie	1
36	133302	Bracket - Cross Tie	2
37	WL-3-38	Lock Washer ¼ Medium	AR
38	NS-13-2	Full Nut ¼-20 Hex Fin	AR
39	SC-110-12	Cap Screw ¼-20 x ⅝ Hex Hd	2
40	334345	Cover - Labeler Front	1
41	WS-17-25	Washer	2
42	SC-41-50	Cap Screw ¼-20 x ½ Flat Hd	2
43	SC-14-91	Mach. Screw 10-32 x ⅜ Rd. Hd	3
44	NS-9-30	Mach. Nut 10-32 Hex	3
45	WL-4-40	Lock Washer 10 Medium	3
46	WS-23-20	Washer	3
47	SC-41-50	Cap Screw ¼-20 x ½ Hex Hd	1
48	NS-9-30	Mach. Nut 10-32 Hex	6
49	WL-4-40	Lock Washer 10 Medium	6
50	WS-23-20	Washer	6
51	SC-14-91	Mach. Screw 10-32 x ⅜ Flat Hd	6
52	WS-17-25	Washer	1
53	SC-41-50	Cap Screw ¼-20 x ½ Hex Hd	1
54	WS-17-25	Washer	2
55	SC-41-50	Cap Screw ¼-20 x ½ Hex Hd	2
56	334240	Cover - Indexer Front (Right)	1
57	WS-17-25	Washer	1
58	SC-41-50	Cap Screw ¼-20 x ½ Hex Hd	1
59	334318	Cover - Indexer End (Large)	1
60	SC-25-21	Mach. Screw ¼-20 x ⅜ Bind. Hd	4
61	334492	Cover - Indexer End (Small)	1
62	SC-118-20	Cap Screw ¼-20 x ½ Hex Hd	3
63	333008	Cover - Sprocket	1
64	334327	Cover - Center (Bottom Front)	1
65	WS-17-25	Washer	1
66	288454	Retainer - Magnet	2
67	119057	Magnet	2
68	119300	Gasket - Magnet Retainer	2
69	SD-9-41	Self-Tapping Screw 8-32 x ⅜ Phil. Pan Hd., Type F	2
	334267	Guard - Wire (Used in item 18)	1



TUNNEL AND GUIDE UNIT

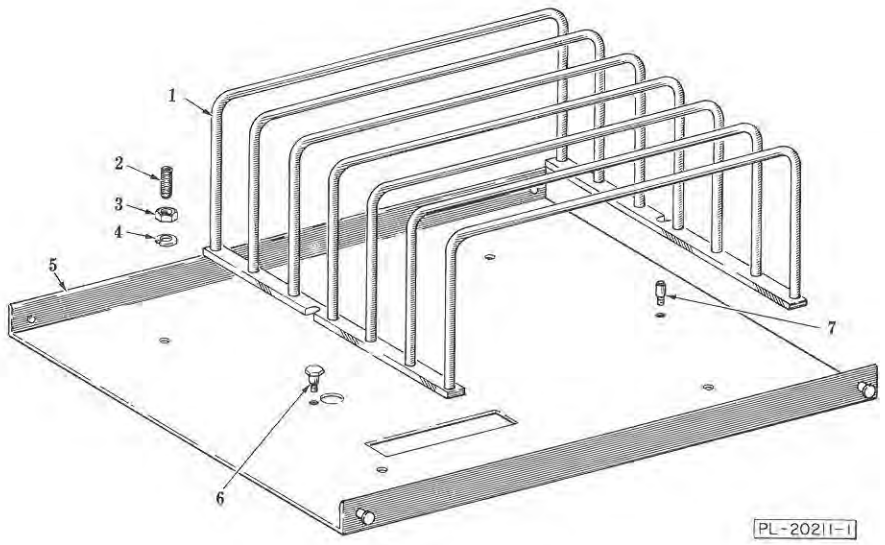
TUNNEL AND GUIDE UNIT

ILLUS. PL-20785	PART NO.	NAME OF PART30	AMT.
1	334243	Tunnel - Top	1
2	334236	Upright - Tunnel (Left)	1
3	334423	Upright Tunnel & Name Plate Assy (Right) (Give Mach. Model & Serial No.)	1
4	SC-36-14	Mach. Screw ¼-20 × ½ Rd. Hd	3
5	334319	Plate - Belt Support	1
6	SC-8-81	Mach. Screw ¼-20 × ½ Rd. Hd	4
7	331890	Screw Nylok	4
8	WL-3-38	Lock Washer ¼ Helical	4
9	NS-9-22	Mach. Nut 10-24 Hex	2
10	WL-4-40	Lock Washer 10 Medium	2
11	SC-82-10	Carriage Bolt 10-24 × ½	2
12	WL-4-40	Lock Washer 10 Medium	2
13	NS-25-1	Acorn Nut 10-24 Hex	2
14	334238	Bracket - Tunnel	2
15	SC-82-10	Carriage Bolt 10-24 × ½	2
16	SC-82-10	Carriage Bolt 10-24 × ½	2
17	WL-4-40	Lock Washer 10 Medium	2
18	NS-25-1	Acorn Nut 10-24 Hex	2
19	334245	Activator - Switch	1
20	WS-17-25	Washer	2
21	WL-3-38	Lock Washer ¼ Medium	2
22	SC-9-42	Mach. Screw ¼-20 × ⅝ Rd. Hd	2
23	SC-111-14	Mach. Screw 10-32 × ⅝ Pan Hd	2
24	WS-19-6	Washer	2
25	WL-6-7	Lock Washer 10 Medium	3
26	NS-11-23	Mach. Nut 10-32 Hex	2
27	SC-93-7	Mach Screw 10-32 × ½ Pan Hd	6
28	WS-19-6	Washer	6
29	WL-6-7	Lock Washer 10 Medium	6
30	NS-11-23	Mach. Nut 10-32 Hex	6
31	332499	Standoff - Access Door	1
32	WL-3-38	Lock Washer ¼ Medium	1
33	SC-117-91	Cap Screw ¼-20 × 1 Hex Hd	1
34	130143	Hinge - Access Door	1
35	130141	Plate - Access Door Mounting	1
36	WS-23-20	Washer	1
37	SC-60-5	Mach. Screw 10-32 × ⅝ Rd. Hd	2
38	WL-4-40	Lock Washer 10 Medium	2
39	NS-9-30	Mach. Nut 10-32 Hex	2
40	333054	Access Door Assy	1
41	NS-9-30	Mach. Nut 10-32 Hex	2
42	WL-4-40	Lock Washer 10 Medium	2
43	130443	Hinge Block Assy	1
44	SC-81-20	Mach. Screw 10-32 × 1⅜ Rd. Hd	2
45	334363	Cover - Pressure Roller	1
46	WL-4-40	Lock Washer 10 Medium	4
47	SC-8-7	Mach. Screw 10-32 × ⅜ Rd. Hd	4
48	134729	Bar - Door Pivot	1
49	134731	Door & Label Assy	1
50	130444	Pivot Block Assy	1
51	SC-60-87	Mach. Screw 10-32 × ¾ Rd. Hd	2
52	WL-4-40	Lock Washer 10 Medium	2
53	NS-9-30	Mach. Nut 10-32 Hex	2
54	130439	Discharge Roller Assy	3
55	SC-36-14	Cap Screw ¼-20 × ½ Hex Hd	2
56	WL-3-38	Lock Washer ¼ Medium	2
57	130448	Bracket - Roller Discharge	1
58	334341	Stop - Tray	1
59	SC-93-7	Mach. Screw 10-32 × ½ Pan Hd	2
60	WS-19-6	Washer	2
61	WL-6-7	Lock Washer 10 Medium	2
62	NS-11-23	Mach. Nut 10-32 Hex	2
63	334313	Package Rail Assy	1
64	134818	Spacer - Package Rail (9/32" Thk.)	1
65	134819	Spacer - Package Rail (13/32" Thk.)	1
66	NS-13-25	Full Nut ⅜-16 Hex	4
	130449	Package Discharge Chute Assy. (Incls. items 54 & 57)	1
	334430	Access Door Assy. (Incls. items 19, 23 thru 30, 34, 35, 40, 58, 59 & 60)	1
	134728	Package Door Assy. (Incls. items 46 thru 49)	1



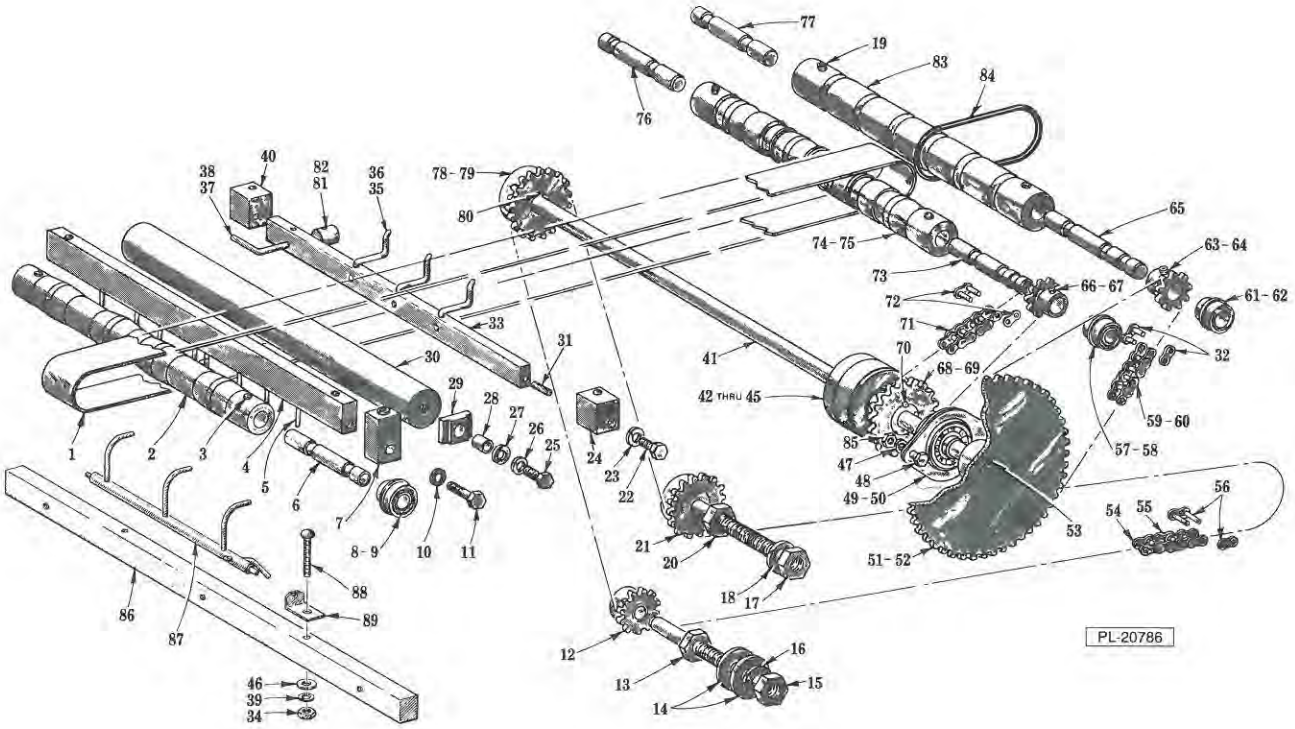
UPPER PLATTER UNIT
(FOR 16″ × 16″ PLATTER BASE)

ILLUS. PL-20311-1	PART NO.	NAME OF PART[20]	AMT.
1	SC-93-7	Mach. Screw 10-32 × ½ Pan Hd	8
2	WS-19-6	Washer	8
3	134942	Cover - Side (Upper Platter)	2
4	SC-93-7	Mach. Screw 10-32 × ½ Pan Hd	2
5	SC-109-78	Mach. Screw 10-32 × ¾ Pan Hd	4
6	334354	Riser - Family Pack	2
7	134940	Top - Upper Platter	1
8	NS-11-23	Mach. Nut 10-32 Hex	4
9	WL-6-7	Lock Washer 10 Medium	4
10	134941	Bar - Platter Support	2
11	134982	Support - Upper Platter	2
12	SC-113-4	Mach. Screw 6-32 × 3/16 Pan Hd	8
13	WL-13-5	Lock Washer 6 Int. Shakeproof	8
14	134939	Guide - Platter	1
15	333959	Guide - Platter (L.H.)	1
	333962	Upper Platter Assy. (Incls. items 1 thru 15)	1



PLATTER BASE

ILLUS. PL-20211-1	PART NO.	NAME OF PART20	AMT.
1	134983	Platter - Lower	1
2	SC-112-38	Set Screw ¼-20 × ¾ Hdls. Flat Pt	4
3	NS-13-2	Full Nut ¼-20 Hex	4
4	WL-8-17	Lock Washer ¼ Int	4
5	333747	Platter Base Assy. (Incls. items 6 & 7)	1
6	130733	Stud - Platter Locating	1
7	134930	Stud - Platter Locating	1

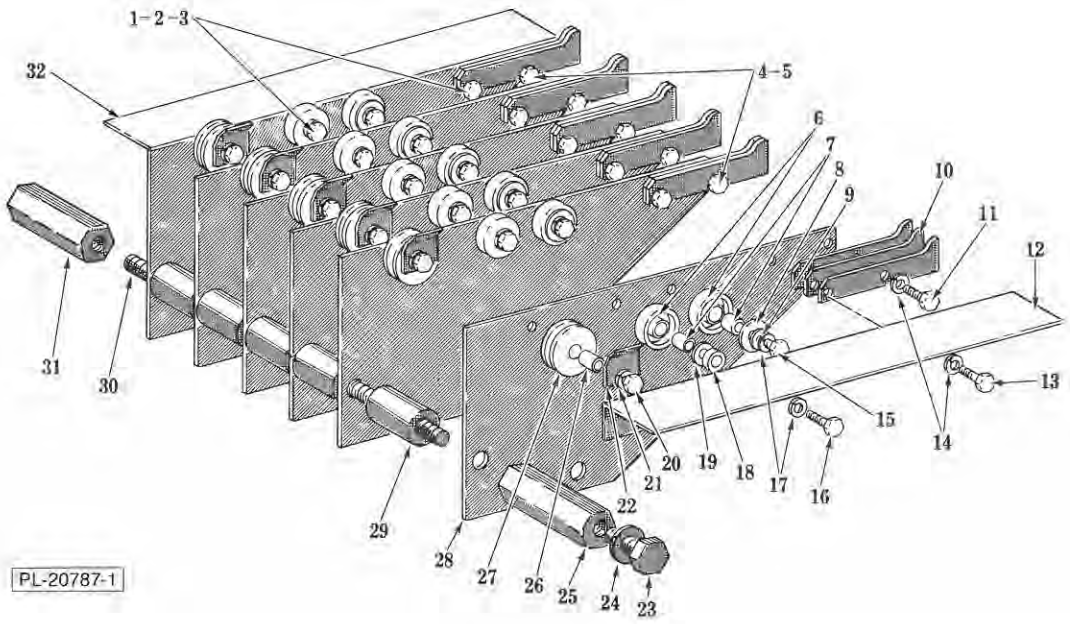


INDEXER UNIT

ILLUS. PL-20786	PART NO.	NAME OF PART30	AMT.
1	131937	Belt - Intake	4
2	334260	Pulley - Idler Intake	1
3	SC-47-75	Set Screw ¼-20 x ¼ Soc. Hdls., Cup Pt	4
4	131961	Belt Guide Bar Assy. (Incls. item 5)	1
5	RP-4-23	Rollpin ⅛ Dia. x 1½ Lg	8
6	131934	Shaft - Stud (Idler)	2
7	130065	Block - Cover Mounting	2
8	131144	Bearing (Incls. item 9)	2
9	SC-75-42	Set Screw 10-32 x ¼ Soc. Hdls., Cup Pt	2
10	WL-3-38	Lock Washer ¼ Medium	2
11	SC-90-18	Cap Screw ¼-20 x 1⅜ Hex Hd	2
12	129980	Sprocket & Bearing Assy. (12T)	1
13	130059	Stud - Idler	1
14	WS-20-6	Washer	2
15	NS-13-33	Full Nut ½-13 Hex Fin	1
16	WL-4-11	Lock Washer ½ Medium	1
17	NS-13-33	Full Nut ½-13 Hex Fin	1
18	WL-4-11	Lock Washer ½ Medium	1
19	SC-47-72	Set Screw ¼-20 x ⅜ Soc. Hdls., Cup Pt	4

INDEXER UNIT (Cont.)

ILLUS. PL-20786	PART NO.	NAME OF PART30	AMT.
20	130059	Stud - Idler	1
21	130136	Idler Sprocket Assy. (16T)	1
22	SC-110-12	Cap Screw ¼-20 × ⅝ Hex Hd	2
23	WL-3-38	Lock Washer ¼ Medium	2
24	131945	Block - R.H. Mounting	1
25	SC-37-87	Cap Screw ¼-20 × 1 Hex Hd	2
26	WL-3-38	Lock Washer ¼ Medium	2
27	WS-17-25	Washer	2
28	131941	Bushing	2
29	131942	Block - Guide	2
30	131940	Roller - Belt Tension	1
31	RP-5-4	Rollpin - ⅛ Dia. × ¾ Lg	2
32	87165	Link - Connecting (#35)	1
33	131033	Intake Finger Bar Assy. (Incls. items 31, 35, 36, 37 & 38)	1
34	NS-9-30	Mach. Nut 10-32 Hex	2
35	131947	Finger - Intake	3
36	SC-75-42	Set Screw 10-32 × ¼ Soc. Hdls., Cup Pt	3
37	131948	Actuator - Switch	1
38	SC-75-42	Set Screw 10-32 × ¼ Soc. Hdls., Cup Pt	1
39	WL-4-40	Lock Washer 10 Medium	2
40	131944	Block - L.H. Mounting	1
41	130015	Shaft - Indexer Main	1
42	84750	Clutch	1
43	134233	Armature Hub Assy	1
44	134235	Armature Assy	1
45	SC-18-50	Mach. Screw 6-32 × ¼ Pan Hd	3
46	WS-23-51	Washer	2
47	WL-3-38	Lock Washer ¼ Medium	4
48	SC-110-12	Cap Screw ¼-20 × ⅝ Hex Hd	4
49	131773	Bearing	2
50	86774	Stamping	4
51	131778	Sprocket Assy. (48T) (Incls. item 52)	1
52	SC-47-72	Set Screw ¼-20 × ⅜ Soc. Hdls., Cup Pt	2
53	128149	Key ⅛ Sq. × 11/16 Lg	1
54	127570	Link - Chain Offset (#35)	1
55	130102	Chain - Indexer Drive (199P) (Incls., items 54 & 56)	1
56	87165	Link - Connecting (#35)	1
57	131144	Bearing (Incls. item 58)	2
58	SC-75-42	Set Screw 10-32 × ¼ Soc. Hdls., Cup Pt	2
59	130099	Chain - Fast Belt (61P) (Incls. items 60 & 32)	1
60	127570	Link - Chain Offset (#35)	1
61	131144	Bearing (Incls. item 62)	2
62	SC-75-42	Set Screw 10-32 × ¼ Soc. Hdls., Cup Pt	2
63	131787	Sprocket Assy. (8T) (Incls. item 64)	1
64	SC-75-41	Set Screw 10-32 × 3/16 Soc. Hdls., Cup Pt	2
65	131936	Shaft - Stub (Fast Belt)	1
66	131787	Sprocket Assy. (8T) (Incls. item 67)	1
67	SC-75-41	Set Screw 10-32 × 3/16 Soc. Hdls., Cup Pt	2
68	131779	Sprocket Assy. (19T) (Incls. item 69)	1
69	SC-47-75	Set Screw ¼-20 × ¼ Soc. Hdls., Cup Pt	2
70	132733	Key - Clutch Sprocket	1
71	130101	Chain - Indexer Belt (39P) (Incls. item 72)	1
72	87165	Link - Connecting (#35)	1
73	131935	Shaft - Stub (Intake Drive)	1
74	131938	Pulley - Drive (Intake)	1
75	SC-47-75	Set Screw ¼-20 × ¼ Soc. Hdls., Cup Pt	4
76	131934	Shaft - Stub (Idler)	1
77	131936	Shaft - Stub (Fast Belt)	1
78	131782	Sprocket Assy. (20T) (Incls. item 38)	1
79	SC-47-72	Set Screw ¼-20 × ⅜ Soc. Hdls., Cup Pt	2
80	130625	Key ⅛ Sq. × 1¾ Lg	1
81	132730	Counter Balance	AR
82	SC-75-42	Set Screw 10-32 × ¼ Soc. Hdls., Cup Pt	1
83	131784	Drive Pulley Assy. (Incls. item 19)	1
84	130069	Belt - Fast	6
85	NS-13-2	Full Nut ¼-20 Hex Fin	4
86	334252	Spacer - Conveyor Mtg	1
87	334397	Finger & Tube Asy	1
88	SC-81-20	Mach. Screw 10-32 × 1⅜ Rd. Hd	2
89	334180	Angle - Finger	2
	128149	Key ⅛ Sq. × 11/16 Lg. (Use with item 42) (Not Shown)	1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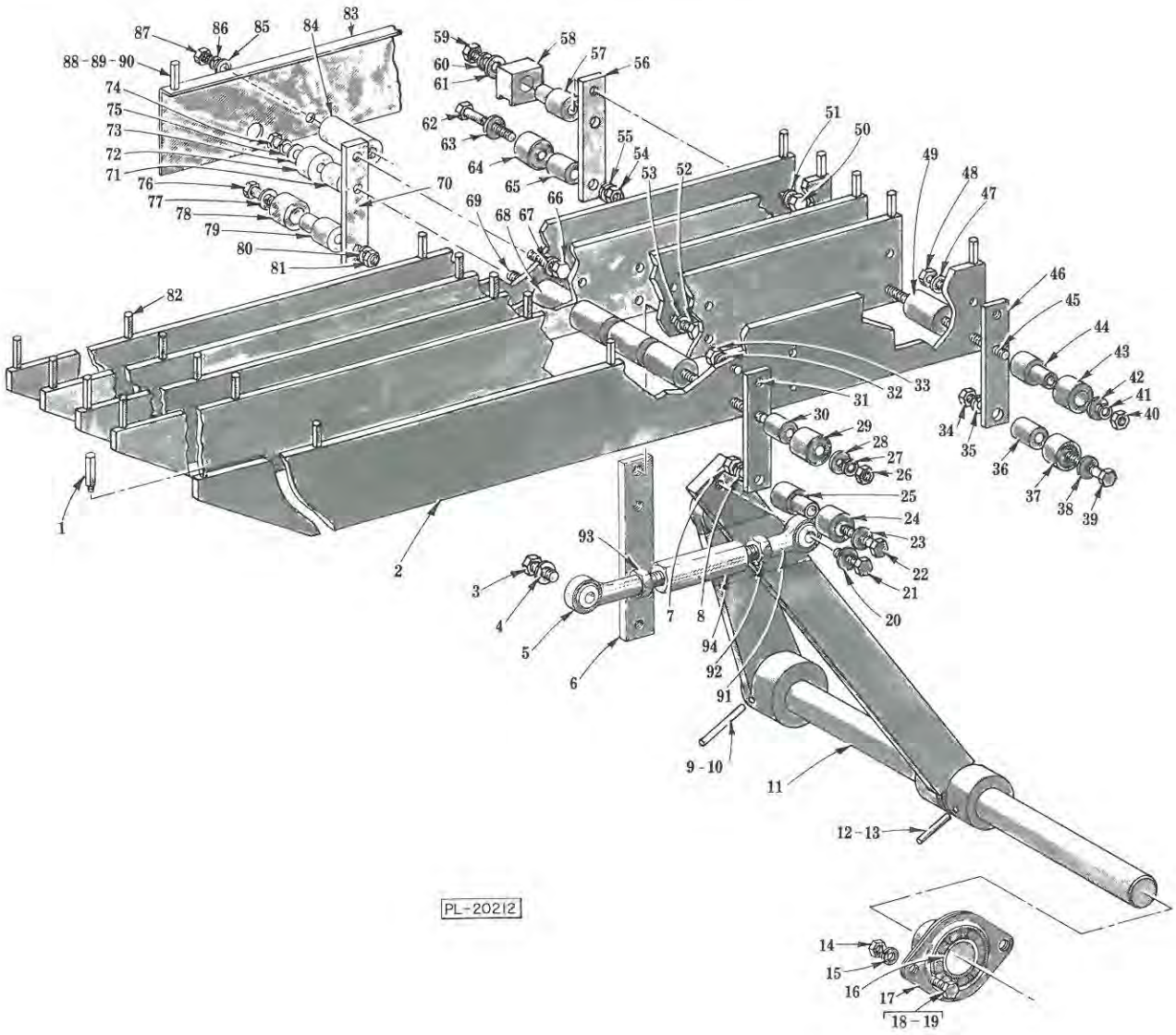
PL-20787-1

PLATFORM

PLATFORM

ILLUS. PL-20787-1	PART NO.	NAME OF PART30	AMT.
1	WL-4-40	Lock Washer 10 Medium	2
2	NS-9-30	Mach. Nut 10-32 Hex	2
3	SC-68-31	Cap Screw 10-32 x ¾ Hex Hd	2
4	SC-68-30	Cap Screw 10-32 x ⅝ Hex Hd	9
5	WL-4-40	Lock Washer 10 Medium	9
6	129921	Roller	12
7	129922	Spacer	12
8	WS-18-22	Washer	6
9	WS-23-20	Washer	6
10	131830	Stop - Package	13
11	SC-68-31	Cap Screw 10-32 x ¾ Hex Hd	1
12	334348	Cover - R.H. Platform Side	1
13	SC-113-16	Cap Screw 10-32 x ⅞ Hex Hd	1
14	WL-4-40	Lock Washer 10 Medium	2
15	SC-68-30	Cap Screw 10-32 x ⅝ Hex Hd	10
16	SC-113-16	Cap Screw 10-32 x ⅞ Hex Hd	1
17	WL-4-40	Lock Washer 10 Medium	11
18	134737	Spacer - Platform	1
19	WS-23-20	Washer	6
20	SC-68-31	Cap Screw 10-32 x ¾ Hex Hd	6
21	WL-4-40	Lock Washer 10 Medium	6
22	334414	Guide - Belt	6
23	SC-97-18	Cap Screw ½-13 x ¾ Hex Hd	4
24	WL-4-11	Lock Washer ½ Medium	4
25	130054	Spacer - Front	2
26	129920	Spacer	6
27	129919	Pulley	6
28	131923	Plate - Indexer Roller	6
29	130053	Spacer	10
30	130627	Rod - Tie	2
31	130052	Spacer - Rear	2
32	334348	Cover - L.H. Platform Side	1
	334352	Indexer Platform Assy. (Incls. items 1 thru 22 & 25 thru 32)	1

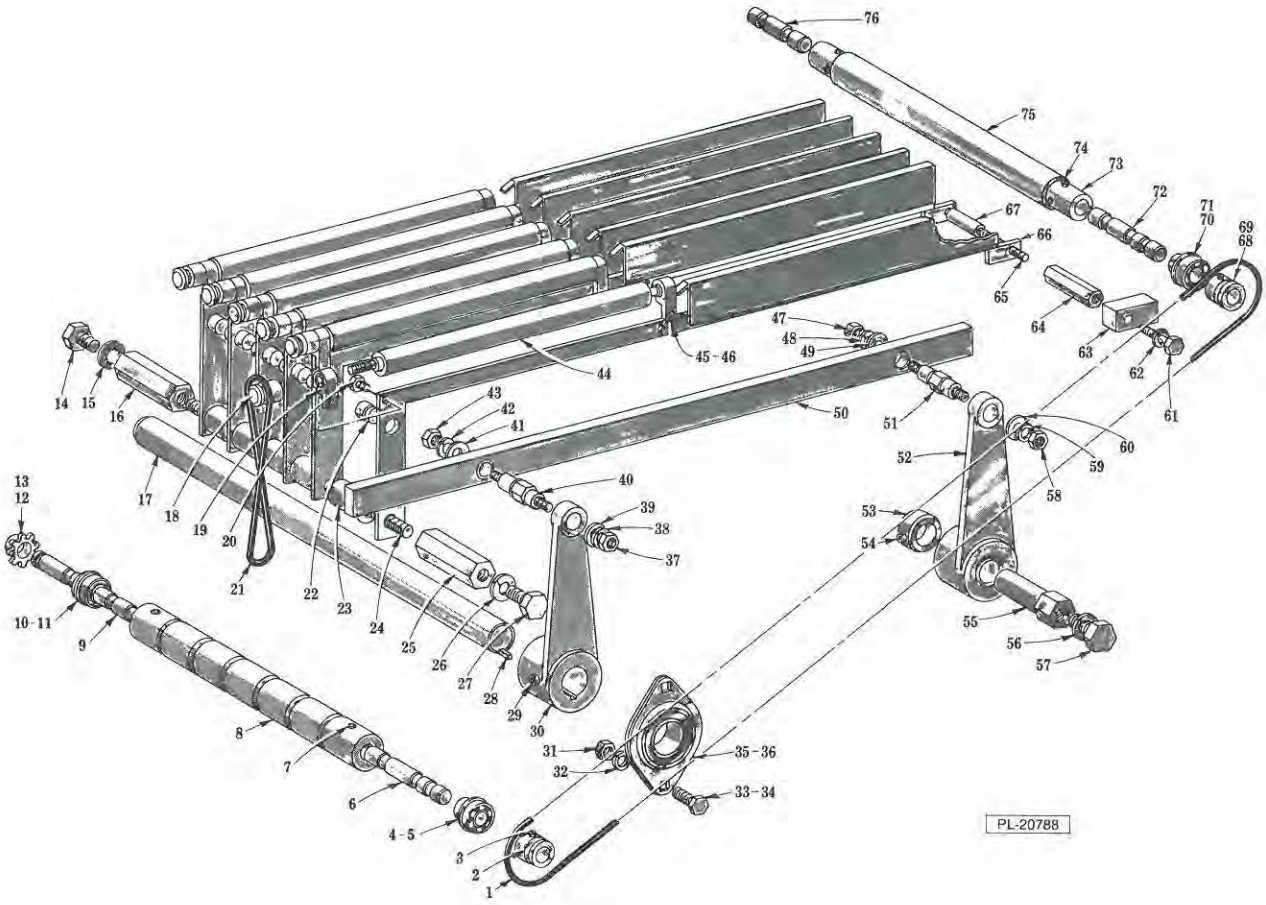


CARRIAGE UNIT

ILLUS. PL-20212	PART NO.	NAME OF PART20	AMT.
1	130160	Finger Carriage (1¼" Lg.)	5
2	129904	Arm - Carriage	5
3	SC-118-9	Cap Screw ⅜-16 x 1¼ Hex Hd	1
4	WL-4-6	Lock Washer ⅜ Medium	1
5	86800	Bearing (R.H. Thd.)	1
6	129909	Arm - Carriage Drive	1
7	NS-13-14	Full Nut 5/16-18 Hex Fin	1
8	WL-3-47	Lock Washer 5/16 Medium	1
9	RP-5-18	Rollpin 5/16 Dia. x 2 Lg	1
10	RP-5-15	Rollpin 3/16 Dia. x 2 Lg	1
11	130702	Carriage Drive Assy. (Incls. items 9 & 10)	1
12	RP-3-20	Rollpin 5/16 Dia. x 1¾ Lg	2
13	RP-5-14	Rollpin 3/16 Dia. x 1¾ Lg	2
14	NS-13-14	Full Nut 5/16-18 Hex Fin	4
15	WL-3-47	Lock Washer 5/16 Medium	4
16	333013	Bearing	2
17	86778	Stamping	4
18	SC-117-99	Cap Screw 5/16-18 x ⅝ Hex Hd	4
19	SC-117-92	Cap Screw 5/16-18 x ¾ Hex Hd	4
20	WL-4-6	Lock Washer ⅜ Medium	1
21	SC-118-9	Cap Screw ⅜-16 x 1¼ Hex Hd	1
22	SC-37-78	Cap Screw 5/16-18 x 2½ Hex Hd	1

CARRIAGE UNIT (Cont.)

ILLUS. PL-20212	PART NO.	NAME OF PART[20]	AMT.
23	WS-5-42	Washer	1
24	129911	Roller - Carriage	1
25	129912	Mount - Carriage Roller	1
26	NS-13-14	Full Nut 5/16-18 Hex Fin	1
27	WL-3-47	Lock Washer 5/16 Medium	1
28	WS-5-42	Washer	1
29	130660	Bearing	1
30	130681	Spacer - Bearing	1
31	129906	Arm - Carriage Roller	1
32	WL-8-22	Lock Washer 5/16 Int. Shakeproof	1
33	SC-62-59	Cap Screw 5/16-18 x 5/8 Hex Hd	1
34	NS-13-14	Full Nut 5/16-18 Hex Fin	1
35	WL-3-47	Lock Washer 5/16 Medium	1
36	130681	Spacer - Bearing	1
37	130660	Bearing	1
38	WS-5-42	Washer	1
39	SC-37-78	Cap Screw 5/16-18 x 2½ Hex Hd	1
40	NS-13-14	Full Nut 5/16-18 Hex Fin	1
41	WL-3-47	Lock Washer 5/16 Medium	1
42	WS-5-42	Washer	1
43	129911	Roller - Carriage	1
44	129912	Mount - Carriage Roller	1
45	129907	Tie Rod - Carriage	1
46	129906	Arm - Carriage Roller	1
47	WL-8-22	Lock Washer 5/16 Int. Shakeproof	1
48	SC-62-59	Cap Screw 5/16-18 x 5/8 Hex Hd	1
49	129908	Spacer - Carriage	4
50	SC-62-59	Cap Screw 5/16-18 x 5/8 Hex Hd	1
51	WL-8-22	Lock Washer 5/16 Int. Shakeproof	1
52	SC-62-59	Cap Screw 5/16-18 x 5/8 Hex Hd	2
53	WL-8-22	Lock Washer 5/16 Int. Shakeproof	2
54	NS-13-14	Full Nut 5/16-18 Hex Fin	1
55	WL-3-47	Lock Washer 5/16 Medium	1
56	129906	Arm - Carriage Roller	1
57	129912	Mount - Carriage (Slide Block)	1
58	130675	Block - Carriage Slide	1
59	NS-13-14	Full Nut 5/16-18 Hex Fin	1
60	WL-3-47	Lock Washer 5/16 Medium	1
61	WS-5-42	Washer	1
62	SC-37-78	Cap Screw 5/16-18 x 2½ Hex Hd	1
63	WS-5-42	Washer	1
64	130660	Bearing	1
65	130681	Spacer - Bearing	1
66	SC-62-59	Cap Screw 5/16-18 x 5/8 Hex Hd	1
67	WL-8-22	Lock Washer 5/16 Int. Shakeproof	1
68	129908	Spacer - Carriage	4
69	129907	Tie Rod - Carriage	1
70	129906	Arm - Carriage Roller	1
71	130681	Spacer - Bearing	1
72	130660	Bearing	1
73	WS-5-42	Washer	1
74	NS-13-14	Full Nut 5/16-18 Hex Fin	1
75	WL-3-47	Lock Washer 5/16 Medium	1
76	SC-37-78	Cap Screw 5/16-18 x 2½ Hex Hd	1
77	WS-5-42	Washer	1
78	129911	Roller - Carriage	1
79	129912	Mount - Carriage Roller	1
80	WL-3-47	Lock Washer 5/16 Medium	1
81	NS-13-14	Full Nut 5/16-18 Hex Fin	1
82	129905	Finger - Carriage (¾" Lg.)	15
83	134735	Arm - Carriage	1
84	134741	Spacer - Carriage Arm	1
85	WS-5-42	Washer	1
86	WL-3-47	Lock Washer 5/16 Medium	2
87	SC-62-59	Cap Screw 5/16-18 x 5/8 Hex Hd	2
88	129905	Finger - Carriage (¾" Lg.)	2
89	WL-4-40	Lock Washer 10 Medium	2
90	NS-9-30	Mach. Nut 10-32 Hex	2
91	86801	Bearing (L.H. Thd.)	1
92	NS-13-28	Full Nut 3/8-24 L.H. Thd	1
93	NS-13-27	Full Nut 3/8-24 R.H. Thd	1
94	333595	Link - Carriage	1
	333594	Carriage Link Assy. (Incls. items 5, 91, 92, 93 & 94)	1

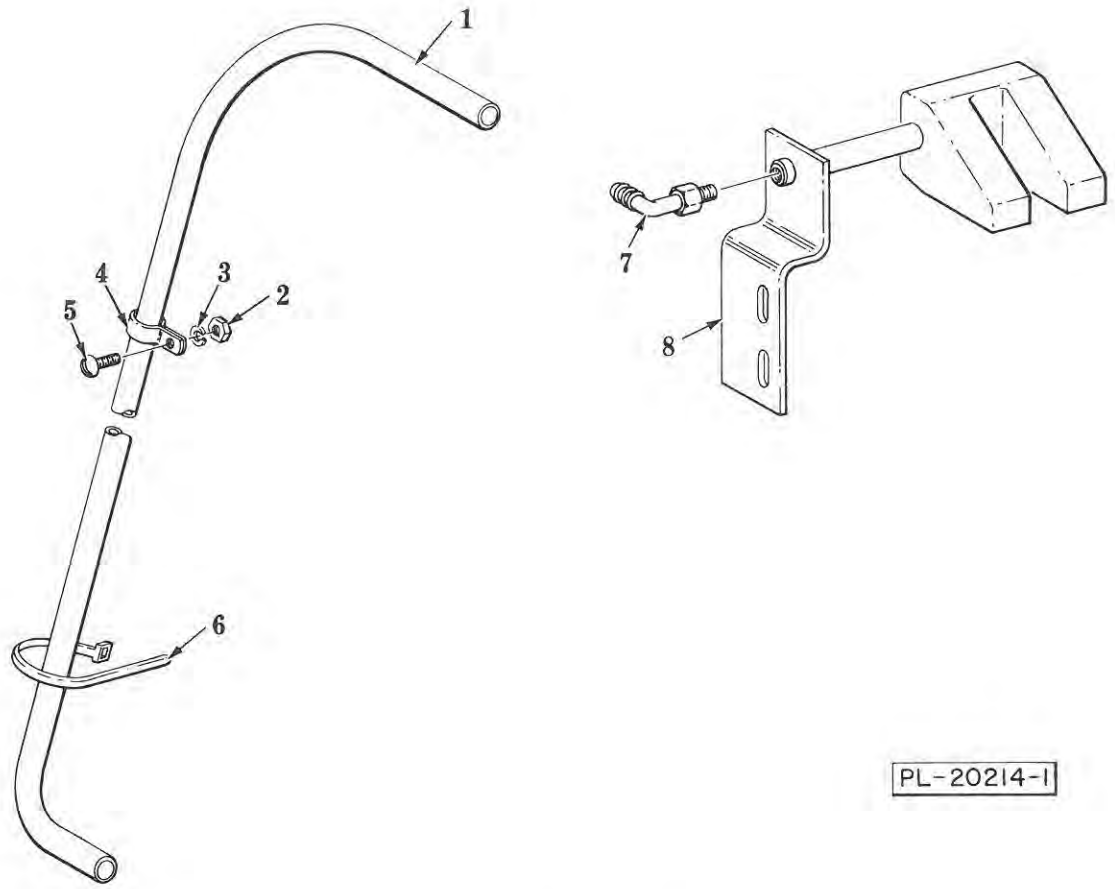


HORIZONTAL ROLLER UNIT

ILLUS. PL-20788	PART NO.	NAME OF PART30	AMT.
1	131553	Belt - Drive (Discharge) (Use on Thermal Printer)	1
2	131954	Pulley - Drive	1
3	SC-75-42	Set Screw 10-32 x ¼ Soc. Hdls., Cup Pt	1
4	131144	Bearing (Incls. item 5)	1
5	SC-75-42	Set Screw 10-32 x ¼ Soc. Hdls., Cup Pt	1

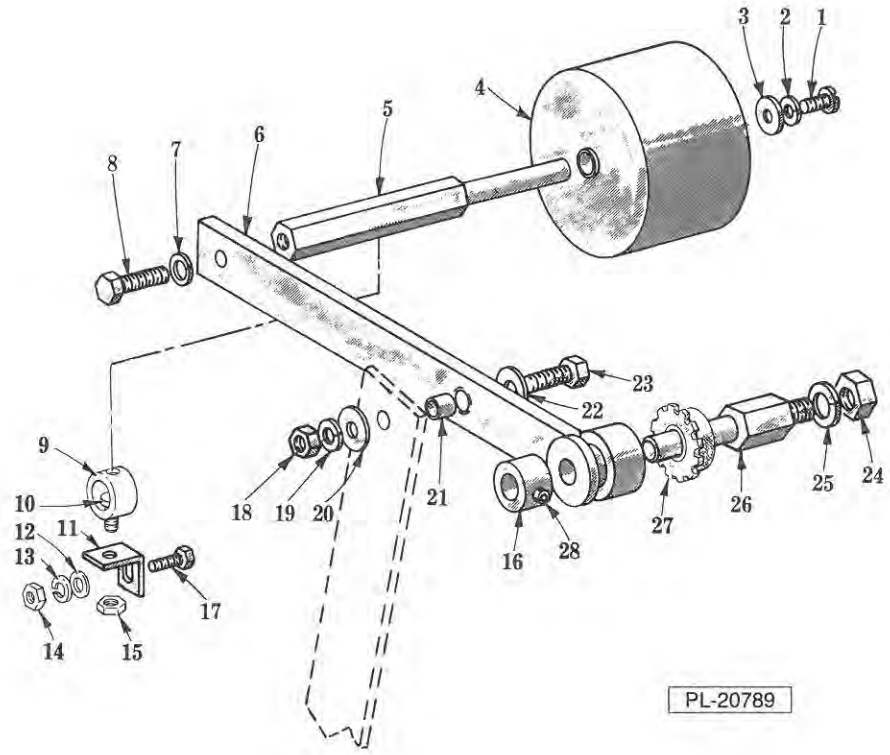
HORIZONTAL ROLLER UNIT (Cont.)

ILLUS. PL-20788	PART NO.	NAME OF PART30	AMT.
6	131950	Shaft - Positioner Pulley Idler	1
7	SC-47-72	Set Screw ¼-20 x ⅜ Soc. Hdls., Cup Pt	4
8	131784	Drive - Pulley Assy. (Incls. item 7)	1
9	131949	Shaft - Stub (Positioner Drive)	1
10	131144	Bearing (Incls. item 11)	1
11	SC-75-42	Set Screw 10-32 x ¼ Soc. Hdls., Cup Pt	1
12	131787	Sprocket Assy. (8T) (Incls. item 13)	1
13	SC-75-41	Set Screw 10-32 x 3/16 Soc. Hdls., Cup Pt	2
14	SC-97-18	Cap Screw ½-13 x ¾ Hex Hd	1
15	WL-4-11	Lock Washer ½ Medium	1
16	130029	Spacer - Mounting	1
17	130016	Shaft - Carriage	1
18	131897	Pulley	6
19	131898	Bearing & Block Assy	6
20	SC-36-14	Cap Screw ¼-20 x ½ Hex Hd	6
21	131552	Belt - Positioner Drive	6
22	130119	Dampener - Carriage	10
23	130028	Spacer - Labeler	5
24	130627	Rod - Tie	1
25	130029	Spacer - Mounting	1
26	WL-4-11	Lock Washer ½ Medium	1
27	SC-97-18	Cap Screw ½-13 x ¾ Hex Hd	1
28	125381	Key ¼" Sq. x 1½ Lg	2
29	SC-75-15	Set Screw 5/16-18 x ⅜ Soc. Hdls., Cup Pt	4
30	129985	Lever - Carriage Lift (Use in matched pairs ONLY)	1 Pr.
31	NS-13-14	Full Nut 5/16-18 Hex Fin	4
32	WL-3-47	Lock Washer 5/16 Medium	4
33	SC-62-59	Cap Screw 5/16-18 x ⅝ Hex Hd	2
34	SC-117-99	Cap Screw 5/16-18 x ¾ Hex Hd	2
35	333013	Bearing	2
36	86778	Stamping	4
37	NS-13-14	Full Nut 5/16-18 Hex Fin	2
38	WL-3-47	Lock Washer 5/16 Medium	2
39	WS-5-42	Washer	2
40	131401	Stud - Connecting Arm	2
41	WS-5-42	Washer	2
42	WL-3-47	Lock Washer 5/16 Medium	2
43	NS-13-14	Full Nut 5/16-18 Hex Fin	2
44	131912	Positioning Roller Assy	6
45	131915	Bushing Assy	6
46	SC-36-14	Cap Screw ¼-20 x ½ Hex Hd	6
47	NS-13-14	Full Nut 5/16-18 Hex Fin	2
48	WL-3-47	Lock Washer 5/16 Medium	2
49	WS-5-42	Washer	2
50	130470	Carriage Guide Rail Assy	2
51	130055	Stud - Connecting Arm	2
52	129982	Carriage Idler Lever Assy	2
53	84734	Collar Assy. (Incls. item 54)	2
54	SC-47-32	Set Screw 5/16-18 x 5/16 Soc. Hdls., Kn. Cup Pt	2
55	130159	Stud - Idler Lever	2
56	WL-4-11	Lock Washer ½ Medium	2
57	SC-97-18	Cap Screw ½-13 x ¾ Hex Hd	2
58	NS-13-14	Full Nut 5/16-18 Hex Fin	2
59	WL-3-47	Lock Washer 5/16 Medium	2
60	WS-5-42	Washer	2
61	SC-37-84	Cap Screw ¼-20 x 1½ Hex Hd	2
62	WL-3-38	Lock Washer ¼ Medium	2
63	130065	Block - Mounting	2
64	131920	Spacer - Mounting	2
65	131919	Rod - Tie	1
66	131893	Roller Bar Assy	6
67	131918	Spacer	5
68	131954	Pulley - Drive	1
69	SC-75-42	Set Screw 10-32 x ¼ Soc. Hdls., Cup Pt	1
70	131144	Bearing (Incls. item 71)	2
71	SC-75-42	Set Screw 10-32 x ¼ Soc. Hdls., Cup Pt	2
72	131956	Shaft - Discharge Drive	1
73	131951	Roller Assy. (Package Discharge) (Incls. items 74 & 75)	1
74	SC-75-42	Set Screw 10-32 x ¼ Soc. Hdls., Cup Pt	4
75	131953	Tube - Drive	1
76	131955	Shaft - Stub (Discharge)	1



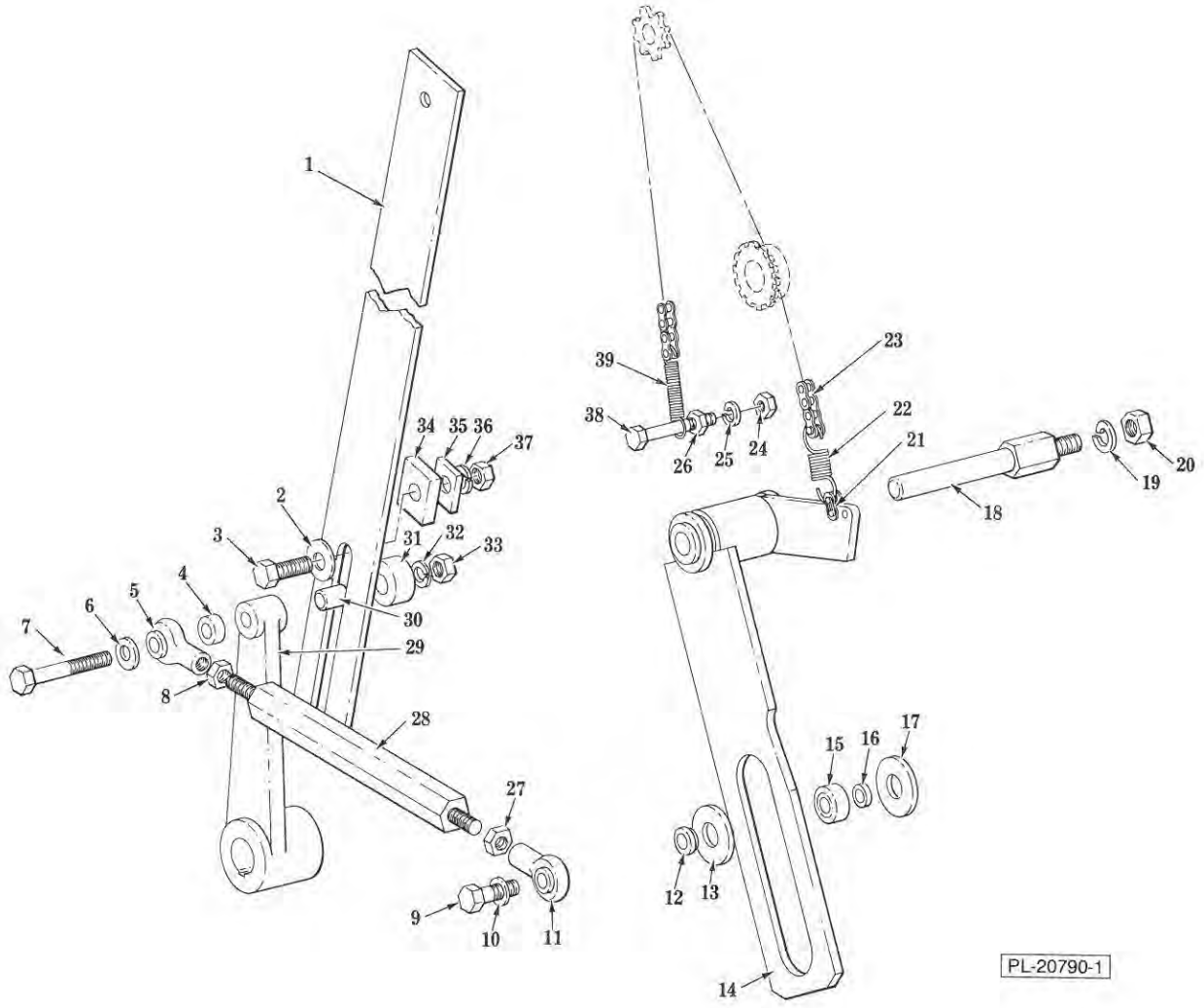
LABEL HEAD UNIT

ILLUS. PL-20214-1	PART NO.	NAME OF PART20	AMT.
1	332487	Hose - Label Head	1
2	NS-9-30	Mach. Nut 10-32 Hex	3
3	WL-4-40	Lock Washer 10 Medium	3
4	86962	Clamp - Hose	3
5	SC-8-41	Mach. Screw 10-32 x ½ Rd. Hd	3
6	31355	Cable Tie	AR
7	333641	Fitting - 90° Elbow	2
8	333940	Label Head Assy. (Incls. item 7)	1



PRESSURE ROLLER UNIT

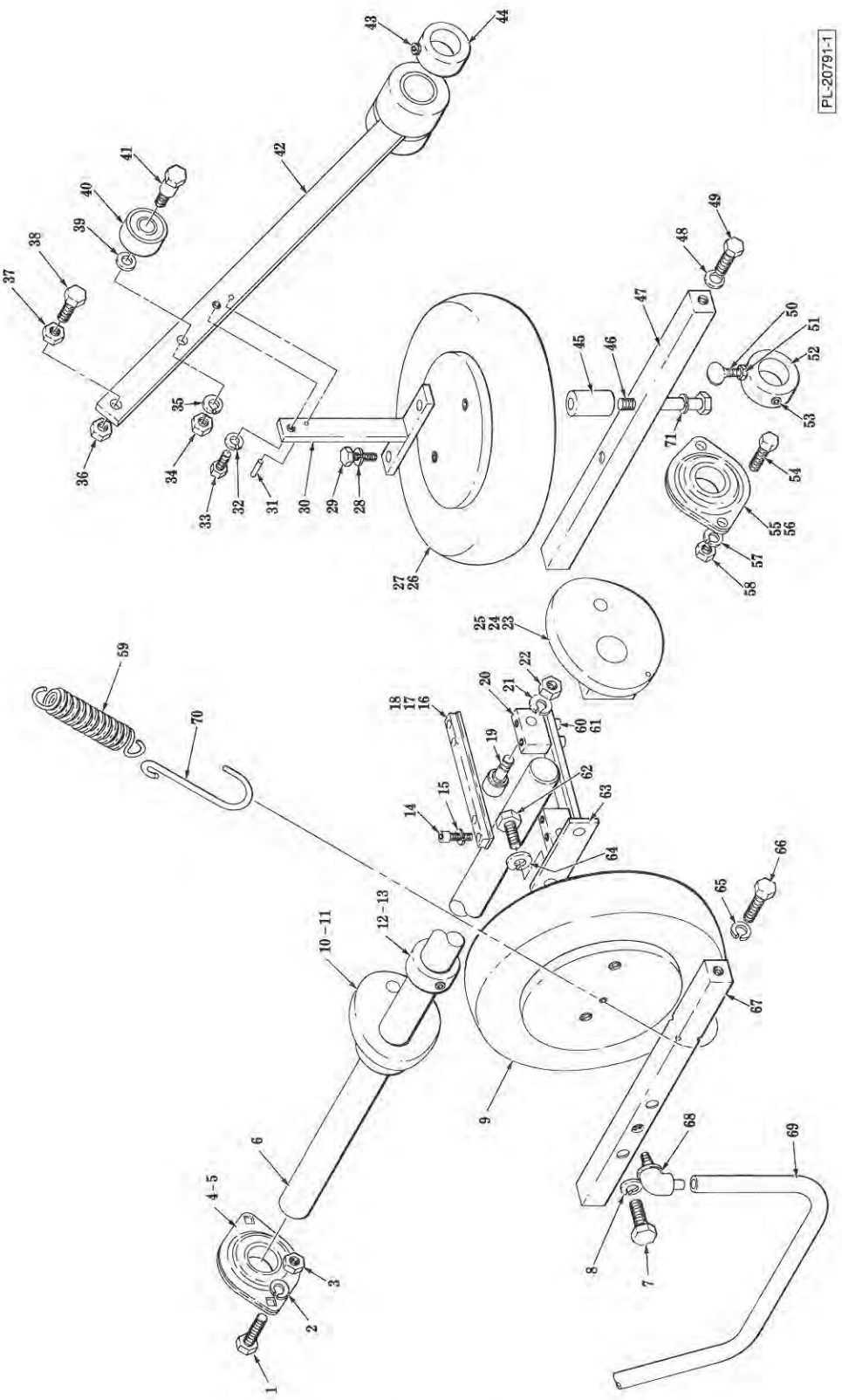
ILLUS. PL-20789	PART NO.	NAME OF PART30	AMT.
1	SC-8-81	Mach. Screw ¼-20 × ½ Rd. Hd	1
2	WL-3-38	Lock Washer ¼ Medium	1
3	WS-17-25	Washer	1
4	333782	Pressure Roller & Sleeve Assy	1
5	130062	Spacer - Rubber Roller	1
6	129893	Pivot Arm Assy	1
7	WL-4-6	Lock Washer ⅜ Medium	1
8	SC-118-12	Cap Screw ⅜-16 × ¾ Hex Hd	1
9	334272	Bumper	1
10	SC-18-17	Mach. Screw 10-32 × ½ Pan Hd	1
11	334273	Bracket - Dampener	1
12	WS-17-25	Washer	2
13	WL-3-38	Lock Washer ¼ Medium	1
14	NS-13-2	Full Nut ¼-20 Hex Fin	1
15	NS-31-49	Stop Nut 10-32 Hex	1
16	86713	Collar Assy. (Incls. item 28)	1
17	SC-110-12	Cap Screw ¼-20 × ⅝ Hex Hd	1
18	NS-13-25	Mach. Nut ⅜-16 Hex	1
19	WL-4-6	Lock Washer ⅜ Medium	1
20	WS-18-24	Washer	1
21	130047	Spacer - Drive Arm	1
22	WS-18-24	Washer	1
23	SC-118-10	Cap Screw ⅜-16 × 1 Hex Hd	1
24	NS-13-33	Full Nut ½-13 Hex	1
25	WL-4-11	Lock Washer - ½ Medium	1
26	332491	Stud - Pivot (Pressure Roller)	1
27	332489	Sprocket & Bushing Assy	1
28	SC-47-95	Set Screw 5/16-18 × ¼	1
	334417	Dampener Assy. (Incls. items 9, 10, 11 & 15)	1
	332488	Pressure Roller Arm Assy. (Incls. items 5, 6, 7, 8, 16, 26, 27 & 28)	1



ROLLER DRIVE UNIT

ROLLER DRIVE UNIT

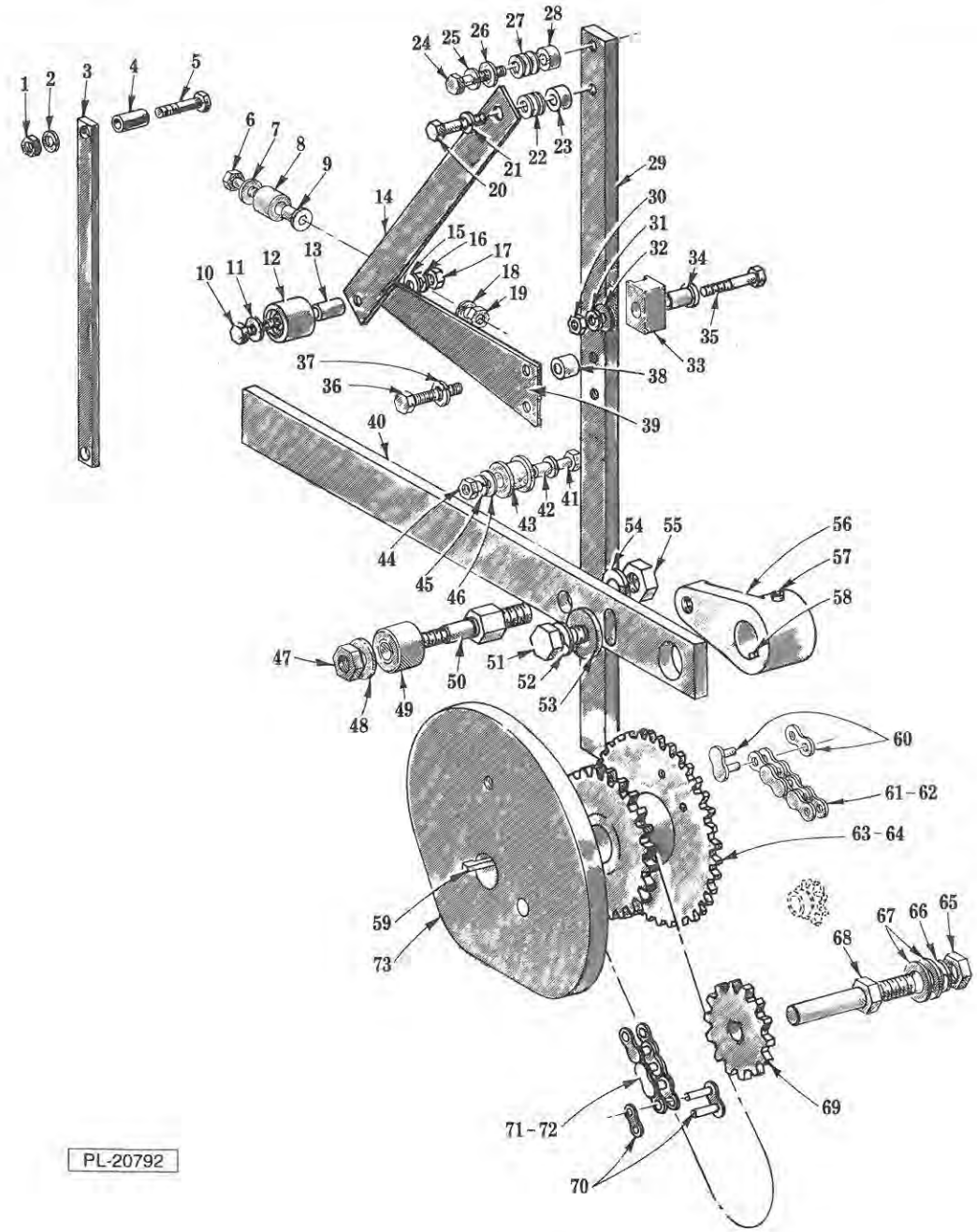
ILLUS. PL-20790-1	PART NO.	NAME OF PART30	AMT.
1	130019	Link - Pressure Roller Drive	1
2	WS-18-22	Washer	1
3	SC-36-71	Cap Screw 3/8-16 x 1 1/4 Hex Hd	1
4	130312	Spacer	1
5	86801	Rod - End (Female L.H. Thd.)	1
6	WL-4-6	Lock Washer 3/8 Medium	1
7	SC-118-6	Cap Screw 3/8-16 x 2 1/2 Hex Hd	1
8	NS-13-28	Full Nut 3/8-24 Hex Fin. (L.H. Thd.)	1
9	SC-118-7	Cap Screw 3/8-16 x 2 Hex Hd	1
10	WL-4-6	Lock Washer 3/8 Medium	1
11	86800	Rod End (Female R.H. Thd.)	1
12	332237	Spacer - Rod End	1
13	332336	Washer - Thrust	1
14	332328	Drive Lever Assy	1
15	127559	Bearing	1
16	332238	Spacer - Bearing	1
17	332336	Washer - Thrust	1
18	332500	Stud - Drive Lever Pivot	1
19	WL-4-11	Lock Washer 1/2	1
20	NS-13-33	Mach. Nut 1/2-13 Hex	1
21	87165	Connector - Chain #35	1
22	333918	Spring - Return	1
23	332484	Chain #25	1
24	NS-13-2	Mach. Nut 1/4-20 Hex	1
25	WL-3-38	Lock Washer 1/4 Medium	1
26	NS-13-2	Mach. Nut 1/4-20 Hex	1
27	NS-13-27	Full Nut 3/8-24 Hex Fin	1
28	129987	Link - Cam Drive Lever	1
29	130011	Lever - Carriage Drive	1
30	130682	Spacer - Carriage Drive	1
31	130080	Collar - Link Drive	1
32	WL-4-6	Lock Washer 3/8 Medium	1
33	NS-13-25	Mach. Nut 3/8-16 Hex	1
34	130248	Bumper	1
35	130247	Washer	2
36	WL-4-6	Lock Washer 3/8 Medium	1
37	NS-13-25	Mach. Nut 3/8-16 Medium	1
38	SC-62-57	Cap Screw 1/4-20 x 2 Hex Hd	1
39	333919	Spring - Return	1
	129986	Cam Drive & Link Assy. (Incls. items 5, 8, 11, 27 & 28)	1



AIR MOUNT UNIT

AIR MOUNT UNIT

ILLUS. PL-20791-1	PART NO.	NAME OF PART30	AMT.
1	SC-117-92	Cap Screw 5/16-18 x 3/4 Hex Hd	2
2	WL-3-47	Lock Washer 5/16 Medium	2
3	NS-13-14	Full Nut 5/16-18 Hex Fin	2
4	333013	Bearing	1
5	86778	Stamping	2
6	131874	Shaft - Main Drive	1
7	SC-118-9	Cap Screw 3/8-16 x 1 1/4 Hex Hd	2
8	WL-4-6	Lock Washer 3/8 Medium	2
9	84769	Bellows	1
10	332495	Cam - Bellows	1
11	SC-89-7	Cap Screw 1/4-28 x 3/4 Soc. Hex Hd	1
12	131841	Collar Assy. (Incls. item 13)	1
13	SC-47-32	Set Screw 5/16-18 x 5/16 Soc. Hdls. Cup Pt	1
14	SC-89-2	Cap Screw 1/4-20 x 3/4 Soc. Hex Hd	4
15	WL-3-38	Lock Washer 1/4 Medium	4
16	332257	Plate - Lever	2
17	332258	Strip - Wear	2
18	332256	Shim	2
19	331434	Cam Follower	2
20	332254	Block - Follower	1
21	WL-4-6	Lock Washer 3/8 Medium	2
22	NS-13-27	Full Nut 3/8-24 Hex Fin	2
23	131878	Bellows Cam Assy. (Incls. items 24 & 25)	1
24	SC-37-68	Cap Screw 5/16-18 x 1 1/2 Hex Hd	1
25	WL-3-47	Lock Washer 5/16 Medium	1
26	84769	Bellows	1
27	333153	Fitting - Hose 90° Elbow	1
28	WL-4-6	Lock Washer 3/8 Medium	2
29	SC-118-12	Cap Screw 3/8-16 x 3/4 Hex Hd	2
30	131863	Bracket - Bellows	1
31	RP-5-3	Roll Pin 1/8 Dia. x 5/8 Lg	1
32	WL-3-38	Lock Washer 1/4 Medium	1
33	SC-110-12	Cap Screw 1/4-20 x 5/8 Hex Hd	1
34	NS-13-18	Full Nut 5/8-24 Hex Fin	1
35	WL-3-47	Lock Washer 5/16 Medium	1
36	NS-17-8	Jam Nut 5/16-18 Hex Fin	1
37	NS-17-8	Jam Nut 5/16-18 Hex Fin	1
38	SC-37-85	Cap Screw 5/16-18 x 1 Hex Fin	1
39	WS-5-42	Washer	1
40	84703	Follower	1
41	87765	Stud	1
42	131866	Bellows Lever Assy	1
43	SC-47-32	Set Screw 5/16-18 x 5/16 Soc. Hdls., Cup Pt	1
44	131841	Collar Assy. (Incls. item 42)	1
45	130063	Spacer - Bellows Mtg	2
46	SC-90-13	Cap Screw 3/8-16 x 2 3/4 Hex Hd	2
47	130018	Bar - Bellows Spacer Mtg	1
48	WL-4-6	Lock Washer 3/8 Medium	2
49	SC-118-11	Cap Screw 3/8-16 x 7/8 Hex Hd	2
50	334556	Thumb Screw	2
51	NS-13-2	Full Nut 1/4-20 Hex Fin	2
52	334565	Collar - Cam Switch	2
53	SC-47-75	Set Screw 1/4-20 x 1/4 Soc. Hdls., Cup Pt	2
54	SC-117-99	Cap Screw 5/16-18 x 5/8 Hex Hd	2
55	333013	Bearing	1
56	86778	Stamping	2
57	WL-3-47	Lock Washer 5/16 Medium	2
58	NS-13-14	Full Nut 5/16-18 Hex Fin	1
59	130535	Spring - Bellows	1
60	SC-89-2	Cap Screw 1/4-20 x 3/4 Soc. Hex Hd	4
61	WL-3-38	Lock Washer 1/4 Medium	4
62	SC-118-9	Cap Screw 3/8-16 x 1 1/4 Hex Hd	2
63	332255	Bracket Assy. - Bellows	1
64	WL-4-6	Lock Washer 3/8 Medium	2
65	WL-4-6	Lock Washer 3/8 Medium	2
66	SC-118-11	Cap Screw 3/8-16 x 7/8 Hex Hd	2
67	332251	Spacer - Bellows	1
68	333153	Fitting - Hose 90° Elbow	1
69	332487	Hose - Bellows & Label Head	1
70	332266	Hook - Spring	1
71	WL-4-6	Lock Washer 3/8 Medium	2
	334564	Switch Actuator Assy. (Incls. items 50, 51, 52 & 53)	2

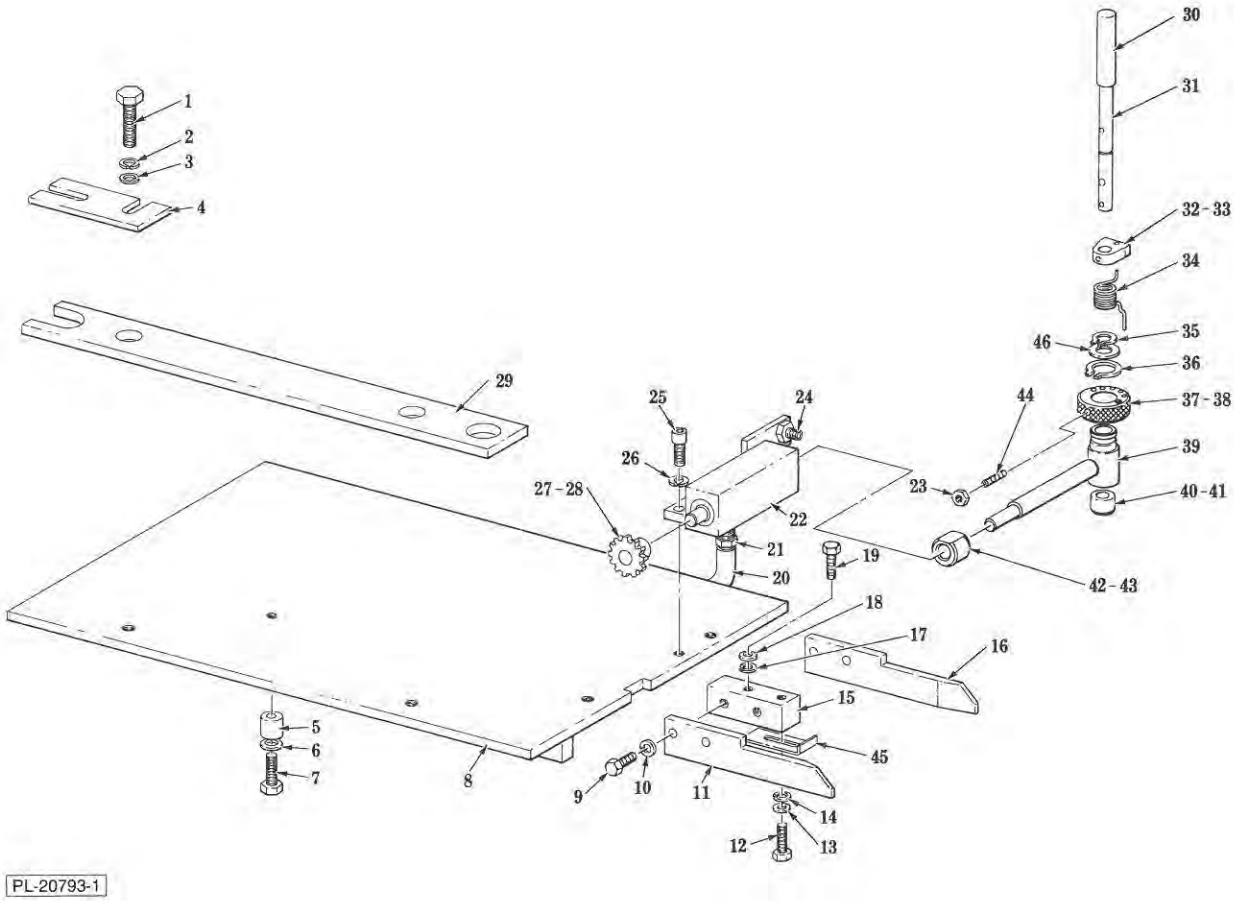


CAM UNIT

ILLUS. PL-20792	PART NO.	NAME OF PART30	AMT.
1	NS-13-2	Full Nut ¼-20 Hex Fin	2
2	WL-3-38	Lock Washer ¼ Medium	2
3	131820	Bar - Roller Retainer	1
4	131817	Spacer	2
5	SC-118-16	Cap Screw ¼-20 x 1⅜ Hex Hd	2
6	SC-36-9	Cap Screw ¼-20 x 1¼ Hex Hd	1
7	WS-17-25	Washer	1
8	131981	Roller	1
9	131982	Bushing - Roller (Label Head)	1

CAM UNIT (Cont.)

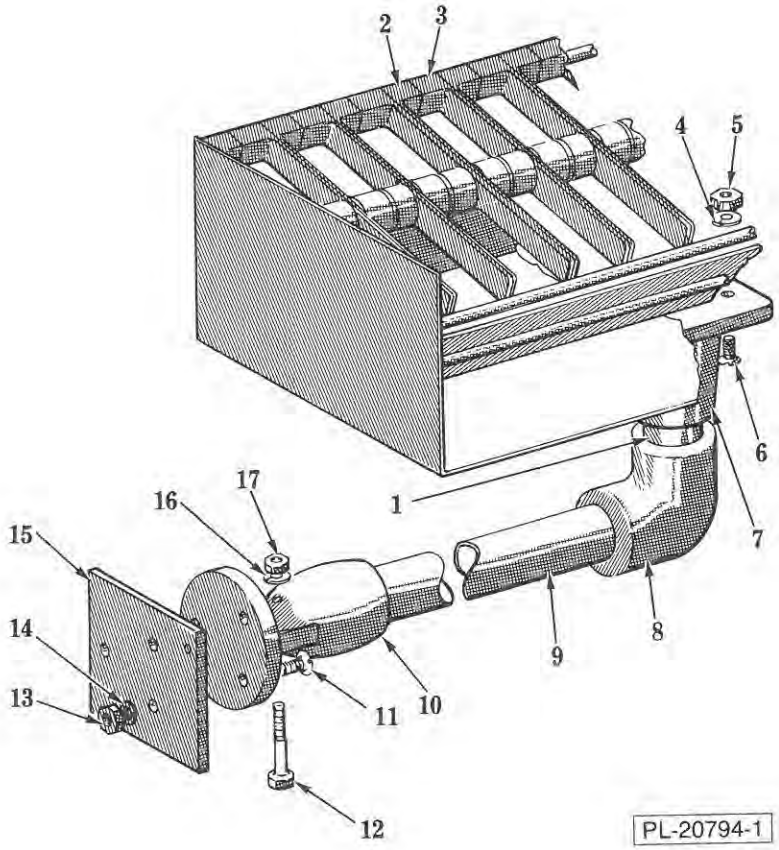
ILLUS. PL-20792	PART NO.	NAME OF PART30	AMT.
10	SC-36-9	Cap Screw ¾-20 x 1¼ Hex Hd	1
11	WS-17-25	Washer	1
12	129933	Roller	1
13	129932	Spacer - Roller	1
14	131621	Brace	1
15	WS-17-25	Washer	1
16	WL-3-38	Lock Washer ¼ Medium	1
17	NS-13-2	Full Nut ¼-20 Hex Fin	1
18	WL-3-38	Lock Washer ¼ Medium	1
19	NS-13-2	Full Nut ¾-20 Hex Fin	1
20	SC-36-9	Cap Screw ¼-20 x 1¼ Hex Hd	1
21	WL-3-38	Lock Washer ¼ Medium	1
22	WS-17-32	Washer (.020" Thk.)	3
23	333750	Spacer	1
24	SC-36-9	Cap Screw ¼-20 x 1¼ Hex Hd	1
25	WL-3-38	Lock Washer ¼ Medium	1
26	WS-17-25	Washer	1
27	WS-17-32	Washer (.020" Thk.)	3
28	33750	Spacer	1
29	129928	Slide - Label Head	1
30	NS-13-2	Full Nut ¼-20 Hex Fin	2
31	WL-3-38	Lock Washer ¼ Medium	2
32	WS-17-25	Washer	2
33	332494	Slide	1
34	131982	Bushing - Roller (Label Head)	2
35	SC-37-84	Cap Screw ¼-20 x 1½ Hex Hd	2
36	SC-37-87	Cap Screw ¼-20 x 1 Hex Hd	2
37	WL-3-38	Lock Washer ¼ Medium	2
38	130588	Spacer	1
39	130587	Lever - Lift	1
40	130083	Arm - Labeler (Cam Roller)	1
41	SC-37-84	Cap Screw ¼-20 x 1½ Hex Hd	3
42	131982	Bushing - Roller (Label Head)	3
43	131983	Roller	3
44	NS-13-2	Full Nut ¼-20 Hex Fin	3
45	WL-3-38	Lock Washer ¼ Medium	3
46	WS-17-25	Washer	3
47	NS-13-25	Mach. Nut ⅜-16 Hex	1
48	WL-4-6	Lock Washer ⅜ Medium	1
49	84703	Bearing - Roller	1
50	130124	Stud - Cam Follower	1
51	SC-90-79	Cap Screw ½-13 x 1 Hex Hd	1
52	WL-4-11	Lock Washer ½ Medium	1
53	WS-24-7	Washer	1
54	WL-4-11	Lock Washer ½ Medium	1
55	NS-13-33	Full Nut ½-13 Hex Fin	1
56	130082	Lever - Carriage Lift Adjusting	1
57	SC-75-15	Set Screw 5/16-18 x ⅜ Soc. Hdls., Cup Pt	2
58	88503	Key ¼" Sq. x 1 1/16" Lg	1
59	128530	Key ¼" Sq. x 3" Lg	1
60	87165	Link - Connecting (#35)	1
61	332341	Chain (#35)	1
62	127570	Link - Chain Offset (#35)	1
63	129946	Sprocket Assy. (24T & 40T)	1
64	SC-75-15	Set Screw 5/16-18 x ⅜ Soc. Hdls., Cup Pt	2
65	NS-13-33	Full Nut ½-13 Hex Fin	1
66	WL-4-11	Lock Washer ½ Medium	1
67	WS-20-6	Washer	2
68	130059	Stud - Idler	1
69	129967	Idler Sprocket Assy. (14T)	1
70	87958	Link - Connecting (#40)	1
71	130104	Main Drive Chain Assy. (65P) (Incls. items 70 & 72)	1
72	125729	Link - Chain Offset	1
73	334275	Main Drive Cam Assy	1
	130404	Sprocket Assy. (24T & 40T) (Incls. items 63 & 64)	1
	131823	Label Head Drive Assy. (Incls. items 6 thru 23, 29, 36, 37, 38 & 39)	1



TURNTABLE & LABEL WAND

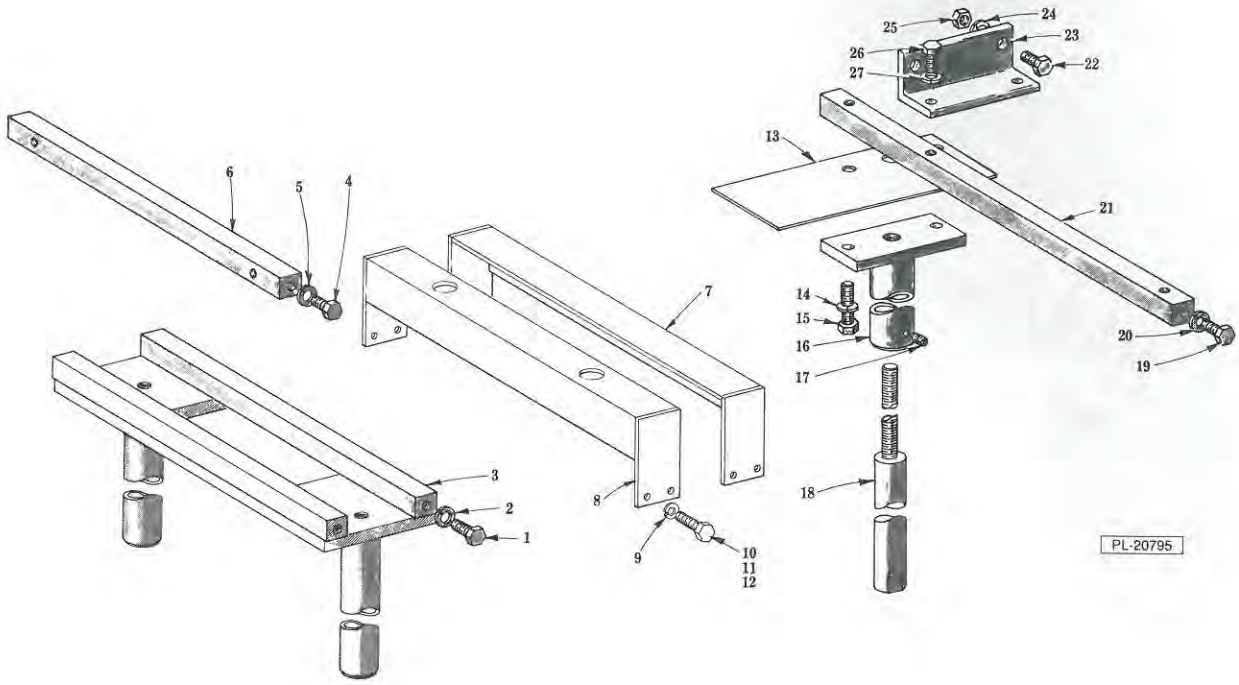
TURNTABLE & LABEL WAND

ILLUS. PL-20793-1	PART NO.	NAME OF PART30	AMT.
1	SC-117-92	Cap Screw 5/16-18 x 3/4 Hex Hd	2
2	WL-3-47	Lock Washer 5/16 Medium	2
3	WS-5-42	Washer	2
4	332432	Bracket - Printer Foot	2
5	332498	Spacer	2
6	WL-3-38	Lock Washer 1/4 Medium	2
7	SC-118-18	Cap Screw 1/4-20 x 7/8 Hex Hd	2
8	333917	Printer Positioner Assy	1
9	SC-110-12	Cap Screw 3/4-20 x 5/8 Hex Hd	2
10	WL-3-38	Lock Washer 1/4 Medium	2
11	333913	Guide - Left	1
12	SC-36-14	Cap Screw 1/4-20 x 1/2 Hex Hd	1
13	WS-17-25	Washer	1
14	WL-3-38	Lock Washer 1/4 Medium	1
15	333911	Block - Guide	1
16	333912	Guide - Right	1
17	WL-3-38	Lock Washer 1/4 Medium	2
18	WS-17-25	Washer	2
19	SC-118-19	Cap Screw 1/4-20 x 3/4 Hex Hd	2
20	332487	Hose - Bellows	1
21	333153	Hose Fitting (90° Elbow)	1
22	333923	Block Assy. - Bearing	1
23	NS-9-30	Mach. Nut 10-32 Hex	1
24	NS-13-2	Mach. Nut 1/4-20 Hex	1
25	SC-40-77	Cap Screw 1/4-20 x 5/8	2
26	WL-3-38	Lock Washer 1/4 Medium	2
27	SC-109-76	Set Screw 10-32 x 3/16 Slot Hdls., Cup Pt	2
28	332270	Sprocket #25B12	1
29	134906	Retainer - Labeler Leg	1
30	332324	Tube	1
31	334071	Vacuum Tube Assy. (Incls. item 30)	1
32	333914	Collar	1
33	PS-5-12	Spiral Pin 3/32 Dia. x 5/8	1
34	334596	Spring - Torsion	1
35	RR-6-21	Retaining Ring	1
36	RR-11-3	Retaining Ring	1
37	333910	Ring - Selecting	1
38	SC-40-58	Cap Screw 8-32 x 1/4 Soc. Hd	1
39	333922	Block - Bearing	1
40	333908	Cap	1
41	16397	Screw - Stirrup	1
42	333920	Collar	1
43	SC-47-82	Set Screw 10-32 x 3/16 Soc. Hdls., Cup Pt	1
44	256954	Plunger - Ball	1
45	333916	Stop - Wand	1
46	WS-18-34	Washer	4
	333925	Housing & Wand Assy. (Incls. items 21, 22, 23, 27, 28, 31 & 33 thru 44 & 46)	1



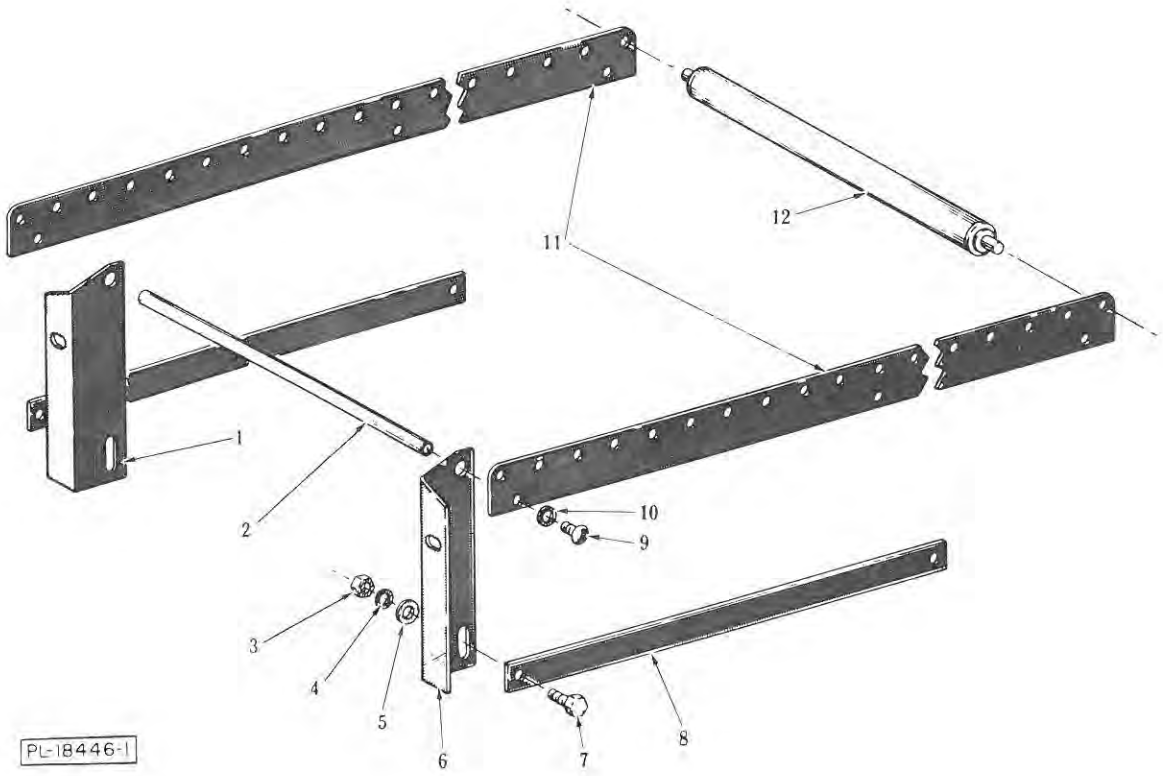
ACCESSORIES

ILLUS. PL-20794-1	PART NO.	NAME OF PART[30]	AMT.
1	131126	Pipe ¾ x 3½ Lg	1
2	131124-3	Spacer	3
3	131124-1	Holder (RH & LH)	12
4	WL-3-38	Lock Washer ¼ Medium	2
5	NS-13-2	Mach. Nut ¼-20 Hex	2
6	SC-14-61	Mach. Screw ¼-20 x ½ Flat Hd	2
7	131125	Flange	1
8	126664	Elbow 90° (Speed Rail)	1
9	131127	Pipe ¾ x 14 Lg	1
10	131129	Adjustable Flange Assy. (Incls. items 12, 16 & 17)	1
11	SC-14-53	Mach. Screw ¼-20 x ¾ Flat Hd	3
12	SC-37-84	Cap Screw ¼-20 x 1½ Hex Hd	1
13	NS-13-2	Mach. Nut ¼-20 Hex	3
14	WL-3-38	Lock Washer ¼ Medium	3
15	131128	Plate - Back-Up	1
16	WL-3-38	Lock Washer ¼ Medium	1
17	NS-13-2	Mach. Nut ¼-20 Hex Hd	1
	131124	Sticker Label Dispenser (Incls. items 2 & 3)	1



MISCELLANEOUS

ILLUS. PL-20795	PART NO.	NAME OF PART30	AMT.
1	SC-118-11	Cap Screw 3/8-16 x 7/8 Hex Hd	4
2	WL-4-6	Lock Washer 3/8 Medium	4
3	334283	Leg Support Assy	1
4	SC-118-11	Cap Screw 3/8-16 x 7/8 Hex Hd	6
5	WL-4-6	Lock Washer 3/8 Medium	6
6	130004	Spacer - Plain	3
7	334154	Bracket - Assy. (Front)	1
8	334155	Bracket Assy. (Rear)	1
9	WL-3-38	Lock Washer 1/4 Medium	8
10	SC-36-9	Cap Screw 1/4-20 x 1 1/4 Hex hd	8
11	WS-17-25	Washer	8
12	NS-13-2	Mach. Nut 1/4-20	8
13	130342	Plate - Safety	1
14	WL-4-6	Lock Washer 3/8 Medium	4
15	SC-118-9	Cap Screw 3/8-16 x 1 1/4 Hex Hd	4
16	129992	Sleeve Assy	2
17	SC-47-75	Set Screw 1/4-20 x 1/4 Soc. Hdls., Cup Pt	2
18	129975	Foot Assy	2
19	SC-118-11	Cap Screw 3/8-16 x 7/8 Hex Hd	4
20	WL-4-6	Lock Washer 3/8 Medium	4
21	130017	Spacer - Leg Mtg. (Long)	2
22	SC-118-11	Cap Screw 3/8-16 x 7/8 Hex Hd	2
23	130061	Bracket - Spacer Mtg	1
24	WL-4-6	Lock Washer 3/8 Medium	2
25	NS-13-25	Mach. Nut 3/8-16 Hex	2
26	SC-118-9	Cap Screw 3/8-16 x 1 1/4 Hex Hd	2
27	WL-4-6	Lock Washer 3/8 Medium	2
	129991	Leg Assy. (Incls. items 16, 17 & 18)	2



224A INFEED CONVEYOR

ILLUS. PL-18446-1	PART NO.	NAME OF PART20	AMT.
1	131999-1	Bracket - R.H. Support	1
2	130615	Spacer	3
3	NS-13-2	Full Nut ¼-20 Hex Fin	2
4	WL-3-38	Lock Washer ¼ Medium	2
5	WS-17-25	Washer	2
6	131999-2	Bracket - L.H. Support	1
7	SC-110-12	Cap Screw ¼-20 × ⅝ Hex Hd	2
8	131998	Brace - Support	2
9	SC-8-81	Mach. Screw ¼-20 × ½ Rd. Hd	6
10	WL-3-38	Lock Washer ¼ Medium	6
11	132009	Frame - Conveyor	2
12	130439	Roller Assy	21
	132010	Infeed Conveyor Assy. (Incls. items 1 thru 12)	1