

Installation Instructions CLe Corner Scrapper Jumper Assembly

Parts List		
Part No.	Description	Qty.
	Jumper section	1
SC-041-01	Screw, 1/4-20 x 3/4"	8
WS-017-06	Washer	8
WL-006-17	Lock washer	4
NS-031-19	Nut	4
557996	Foam tape	10'
F44187	Instructions	1

Installation

- 1) Apply foam tape along Corner Scrapper (CS) opening. Mount jumper section to CS using (4) screws, washers and lock washers in nuts located on each side. Install (1) screw, nut, and washer in the center bottom hole. Install 3 screws, nuts and washers on top. (Refer to Figure 1).



Figure 1

- 2) Apply RTV sealant along the inside upper corners. RTV may be found in parent machine hole plug kit.
- 3) Hang special curtain supplied with CS unit in hooks provided.
- 4) Connect tabling to filler section per CLe instruction manual.