



ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
1	CARRIAGE POSITION SENSOR	990149400	2
2	FASTNER KIT, WASH CHAMBER ASSY, GM42/GM43	990178300	1
4	POWER SUPPLY	990149900	1
5	CONTROL BOARD, 120V, IMI	990152900	1
5	MOTOR CAN ASSY, 120V	990148700	1
7	LINEAR ACTUATOR ASSY	990149300	1
8	UPPER PULLEY ASSY	990149500	1
9	FESTOON SHEET METAL ASSY	NA	1
13	IMI CUP GUARD / SHIELD ASSY	990178700	1
14	SHAFT SEAL	990167000	1
16	IMI WASH CHAMBER ASSY	990212700	1
17	WASH CHAMBER MANIFOLD GASKET	990152500	1
19	DUAL FLATBLADE ASSY	990149100	1
22	MOTOR CORD	990149600	1
23	BASE WELDMENT	NA	1
24	IMI/BIC SEAL CARRIER	990178800	SEE ITEM 13
30	FESTOON SPRING	990152700	1
31	BLADE REMOVAL TOOL	990167800	1
33	CUP HOLDER, IMI	990149700	1
43	LOWER PULLEY ASSEMBLY	990148600	1
44	UPPER GUIDE ROD BUSHING	990170900	SEE ITEM 6
45	LOWER GUIDE ROD BUSHING	990171000	SEE ITEM 6
46	UPPER MOTOR MOUNT PAD	990171100	SEE ITEM 6
47	LOWER MOTOR MOUNT PAD	990171200	SEE ITEM 6
48	MOTOR, GM42/GM43, 120V	990171300	SEE ITEM 6
49	HALL SENSOR, DOWN	990148500	SEE ITEM 16
50	FASTNER KIT, MOTOR CAN ASSY, GM42/GM43	990173100	1
51	FASTENER KIT, LINEAR ACTUATOR ASSY, GM42 / GM43	990178000	1
52	FASTENER KIT, SHIELD ASSY, GM42	990178200	1
53	FASTENER KIT, CONTROLS ASSY, GM42 / GM43	990178400	1

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THIS DRAWING CONFORMS WITH ASME Y14.5M-1994 STANDARDS. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETERS. UNLESS OTHERWISE SPECIFIED, PROJECTION IS THIRD ANGLE.

TOLERANCES (UNLESS OTHERWISE SPECIFIED) SCALE: .X ± .5 .XX ± .15 ANGLES ± 1/2° APPROVAL:

INITIAL RELEASE: BHB 120918
 REV D: GS 140507: DESCRIPTION AND PART NUMBER CORRECTIONS
 REV E: GS 141008: UPDATED CAREPARTS
 REV F: GS 151001: UPDATED WASH CHAMBER TO IMI VERSION

REQUEST DESCRIPTION

Hamilton Beach Brands, Inc.
 4421 WATERFRONT DRIVE GLEN ALLEN, VA. 23060

GM42
 IMI BLENDER MODULE, 120V

DOCUMENT NUMBER REVISION SHEET OF
 540086900 C 1 / 1

Notification Code: xx