



| ITEM NO. | DESCRIPTION   | PART NUMBER | QTY.        |
|----------|---|-------------|-------------|
| 1        | CARRIAGE SENSOR ASSY  | 990149400   | 2           |
| 2        | DOOR SENSOR ASSY  | 990172900   | 2           |
| 3        | STRAIN RELIEF   | NA          | 1           |
| 4        | POWER SUPPLY  | 990149900   | 1           |
| 5        | CONTROL BOARD, 120V, BIC/MIC  | 990150000   | 1           |
| 6        | MOTOR CAN ASSY, 120V  | 990148700   | 1           |
| 7        | LINEAR ACTUATOR ASSY  | 990149300   | 1           |
| 8        | UPPER PULLEY ASSY   | 990149500   | 1           |
| 9        | FESTOON SHEET METAL ASSY  | NA          | 1           |
| 10       | CONTROL PANEL ASSY  | 990377700   | 1           |
| 11       | TOUCH PAD, GENERIC  | 990153210   | 1           |
| 12       | OPERATOR INTERFACE DOOR   | 990153270   | 1           |
| 13       | BIC CUP GUARD / SHIELD ASSY   | 990195000   | 1           |
| 14       | SHAFT SEAL  | 990167001   | 1           |
| 15       | BIC/MIC CUP SHIELD  | 990152000   | 1           |
| 16       | WASH CHAMBER ASSY   | 990195600   | 1           |
| 17       | WASH CHAMBER MANIFOLD GASKET  | 990152500   | 1           |
| 18       | DRAIN ADAPTER   | 990152600   | 1           |
| 19       | ICE CREAM DUAL BLADE ASSY   | 990149201   | 1           |
| 20       | FRONT SHIELD DOOR ASSY  | 990178900   | OPT         |
| 21       | REPLACEMENT SHIELD DOOR   | 990153240   | 1           |
| 22       | MOTOR CORD  | 990149600   | 1           |
| 23       | BASE WELDMENT   | NA          | 1           |
| 24       | IMI/BIC BEARING GROMMET   | 990171600   | 1           |
| 25       | SOUND INSULATION KIT ASSY   | NA          | 1           |
| 26       | CLADDING ASSEMBLY   | NA          | 1           |
| 27       | CUP IN PLACE SENSOR ASSY  | 990153250   | 1           |
| 29       | WATER VALVE   | 990153260   | 1           |
| 29       | DUAL FLAT BLADE   | 990149100   | 1           |
| 30       | BREAKER SWITCH  | 990153260   | 1           |
| 31       | CUP HOLDER  | 990149700   | 1           |
| 32       | LOWER PULLEY ASSY   | 990148600   | 1           |
| 33       | FESTOON SPRING  | 990152700   | 1           |
| 34       | BLADE REMOVAL TOOL  | 990167800   | 1           |
| 35       | CONTROL BOARD ASSEMBLY  | 990153290   | SEE ITEM 10 |
| 36       | THUMB SCREW   | 990172300   | 2           |
| 37       | BASE GASKET, GM43   | 990172500   | 1           |
| 38       | MOTOR ASSY, 120V  | 990171300   | SEE ITEM 6  |
| 39       | UPPER GUIDE ROD BUSHING   | 990170900   | SEE ITEM 6  |
| 40       | LOWER GUIDE ROD BUSHING   | 990171000   | SEE ITEM 6  |
| 41       | UPPER MOTOR MOUNT PAD   | 990171100   | SEE ITEM 6  |
| 42       | LOWER MOTOR MOUNT PAD   | 990171200   | SEE ITEM 6  |
| 43       | Molykote 111 Food Industry Seal and O-Ring Grease (McMaster Carr p/n 1204K32) |             |             |
| 44       | BULKHEAD UNION, SANITIZER, WATER DELIVERY                                     | 990172700   | 1           |
| 45       | FASTENER KIT, CLADDING ASSY, GM43   | 990173000   | 1           |
| 46       | FASTENER KIT, WASH CHAMBER ASSY, GM42/GM43                                    | 990178300   | 1           |
| 47       | FASTENER KIT, MOTOR CAN ASSY, GM42 / GM43                                     | 990173100   | 1           |
| 48       | FASTNER KIT, LINEAR ACTUATOR ASSY, GM42/GM43                                  | 990178000   | 1           |
| 49       | FASTNER KIT, SHIELD ASSY, GM43  | 990178100   | 1           |
| 50       | FASTNER KIT CONTROLS ASSY, GM42/GM43  | 990178400   | 1           |
| 51       | FASTENER KIT, USER INTERFACE, GM43  | 990178500   | 1           |
| 52       | SANITIZER PLUG  | 990178600   | 1           |
| 64       | DUAL VALVE BRACKET  | 990195300   | 1           |
| 65       | FASTENER KIT, VALVE REPLACEMENT PARTS   | 990195400   | 1           |
| 66       | MOTOR BRUSH KIT   | 990075300   | 1           |

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Remove Filter/Regulator kit.

REQUEST DESCRIPTION

**Hamilton Beach Brands, Inc.**  
4421 WATERFRONT DRIVE GLEN ALLEN, VA. 23060

**GM43**  
**BIC STAND ALONE, 120V**

DOCUMENT NUMBER: **540086700** REVISION: **J** SHEET: **1** OF **1**

TOLERANCES (UNLESS OTHERWISE SPECIFIED) SCALE: APPROVAL:

.X ±.5 .XX ±.15 ANGLES ± 1/2°

Notification Code: xx