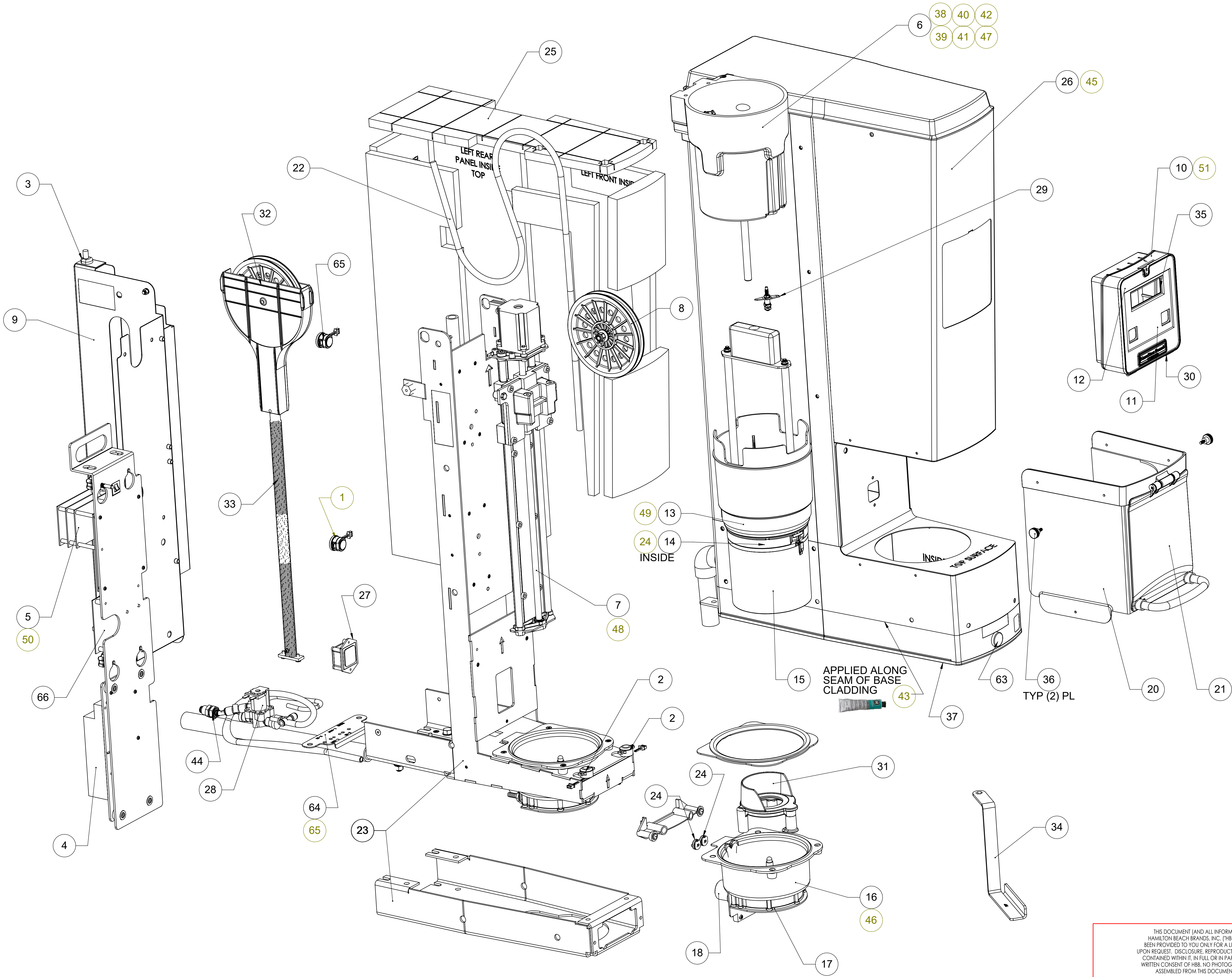




ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
1	CARRAIGE SENSOR ASSY	990149400	2
2	DOOR SENSOR ASSY	990172900	2
3	STRAIN_RELIEF	NA	1
4	POWER SUPPLY	990149900	1
5	CONTROL BOARD ASSY, 230V, BIC/MIC	990152800	1
6	MOTOR CAN ASSY, 230V	990148800	1
7	LINEAR ACTUATOR ASSY	990149300	1
8	UPPER PULLEY ASSY	990149500	1
9	FESTOON SHEET METAL ASSY	NA	1
10	OPERATOR INTERFACE ENCLOSURE	990377700	1
11	TOUCH PAD,GENERIC	990153210	1
12	OPERATOR INTERFACE DOOR	990153270	1
13	BIC CUP GUARD / SHIELD ASSY	990195000	1
14	SHAFT SEAL	990167001	1
15	BIC/MIC CUP SHIELD	990152000	1
16	WASH CHAMBER ASSY	990195600	1
17	WASH CHAMBER MANIFOLD GASKET	990152500	1
18	DRAIN ADAPTER	990152600	1
19	ICE CREAM DUAL BLADE ASSY	990149201	1
20	FRONT SHIELD DOOR ASSY	990178900	OPT
21	REPLACEMENT SHIELD DOOR	990153240	1
22	MOTOR CORD	990149600	1
23	BASE WELDMENT	N/A	1
24	IMI / BIC SEAL CARRIER	990178800	SEE ITEM 13
25	SOUND INSULATION KIT ASSY	NA	1
26	CLADDING ASSEMBLY	NA	1
27	MIC/BIC CUP-IN-PLACE SENSOR	990153250	1
28	WATER VALVE	990153260	1
29	DUAL FLAT BLADE	990149100	1
30	BIC/MIC CONTROL PANEL BREAKER SWITCH	990153280	1
31	CUP HOLDER	990149700	1
32	LOWER PULLEY	990148600	1
33	FESTOON SPRING	990152700	1
34	BLADE REMOVAL TOOL	990167800	1
35	OPERATOR INTERFACE CONTROL BOARD ASSEMBLY	990153290	SEE ITEM 10
36	THUMB SCREW, FRONT DOOR ASSY	990172300	2
37	BASE GASKET, GM43	990172500	1
38	MOTOR ASSY, 230V	990171400	SEE ITEM 6
39	UPPER GUIDE ROD BUSHING	990170900	SEE ITEM 6
40	LOWER GUIDE ROD BUSHING	990171000	SEE ITEM 6
41	UPPER MOTOR MOUNT PAD	990171100	SEE ITEM 6
42	LOWER MOTOR MOUNT PAD	990171200	SEE ITEM 6
43	Molykote 111 Food Industry Seal and O-Ring Grease (McMaster Carr p/n 1204K32)		
44	BULKHEAD UNION, SANITIZER, WATER DELIVERY	990172700	1
45	FASTENER KIT, CLADDING ASSY, GM43	990173000	1
46	FASTENER KIT, WASH CHAMBER ASSY, GM42/GM43	990178300	1
47	FASTENER KIT, MOTOR CAN ASSY,GM42/GM43	990173100	1
48	FASTENER KIT, LINEAR ACTUATOR ASSY, GM42/GM43	990178000	1
49	FASTENER KIT, SHIELD ASSY, GM43	990178100	1
50	FASTENER KIT, CONTROLS ASSY, GM42/GM43	990178400	1
51	FASTENER KIT, USER INTERFACE, GM43	990178500	1
63	SANITIZER PLUG	990178600	1
64	DUAL VALVE BRACKET	990195300	1
65	FASTNER KIT, VALVE REPLACEMENT	990195400	1
66	RFI FILTER	990201800	1
67	CORDSET	990226600	1

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THIS DRAWING CONFORMS WITH ASME Y14.5M-1994 STANDARDS. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETERS. UNLESS OTHERWISE SPECIFIED, PROJECTION IS THIRD ANGLE.

Remove Filter/Regulator kit.

REQUEST	DESCRIPTION
Hamilton Beach Brands, Inc. 4421 WATERFRONT DRIVE, GLEN ALLEN, VA, 23060	
GM43 BIC STAND ALONE, 230V-CE	
DOCUMENT NUMBER	REVISION
540092000	F
SHEET	OF
1	1

TOLERANCES		SCALE:	
(UNLESS OTHERWISE SPECIFIED)			
X ± .5	XX ± .15	ANGLES ± 1/2°	APPROVAL:

Notification Code: xx