Instruction Manual

Discovery

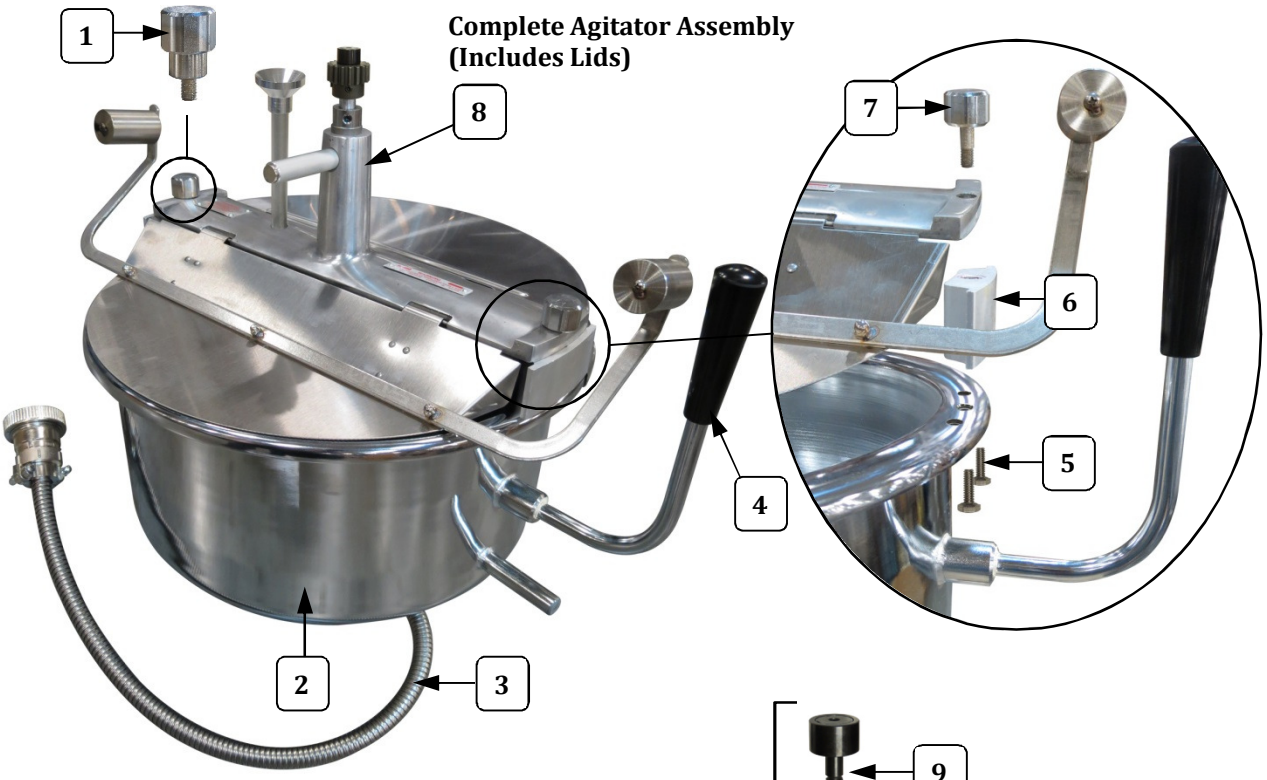
Model No. 2556, 2557, 2557S, 2563, 2563S

GOLD MEDAL® PRODUCTS CO.

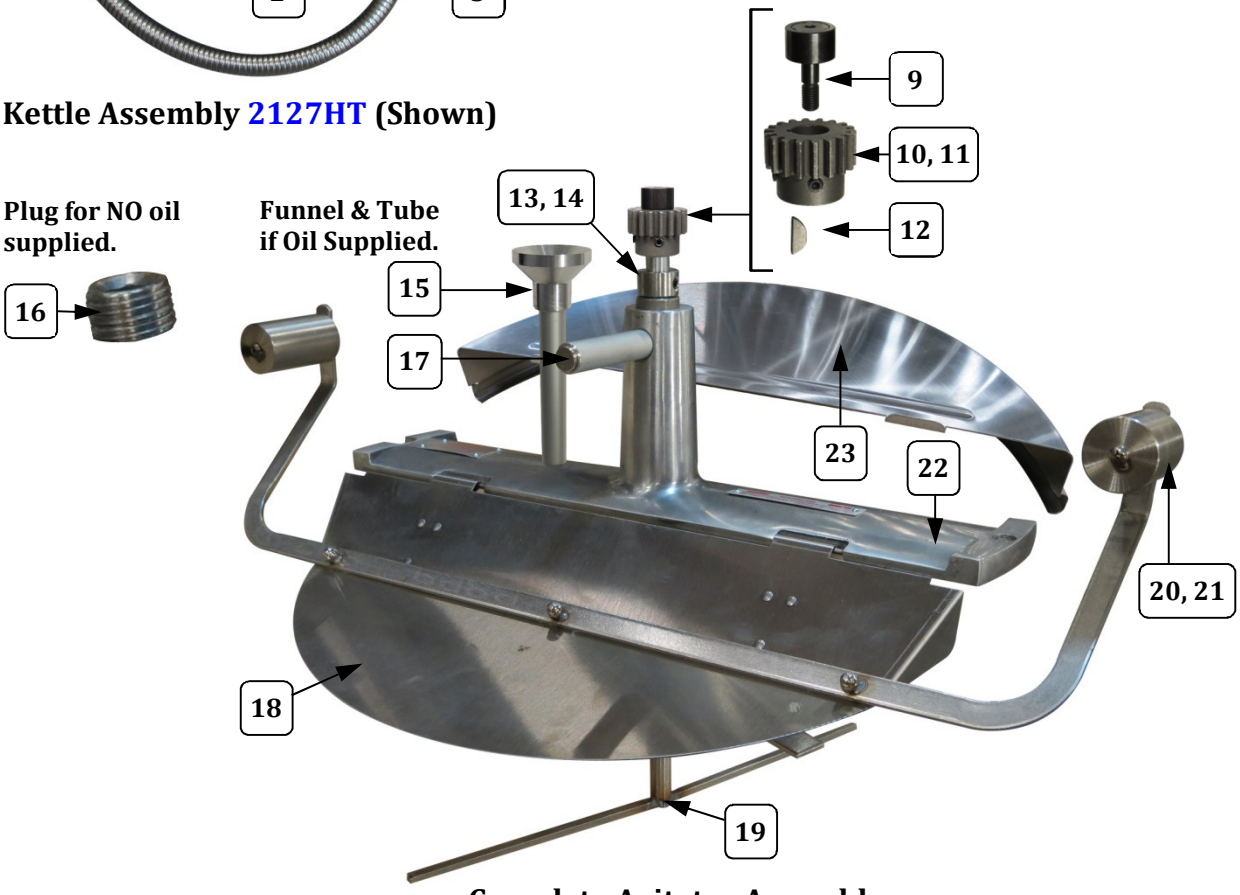
10700 Medallion Drive, Cincinnati, Ohio 45241-4807 USA

Part No. 69922

32 oz. Kettle Assembly – 2127HTNH (No Oil), 2127HT (Oil Ready)

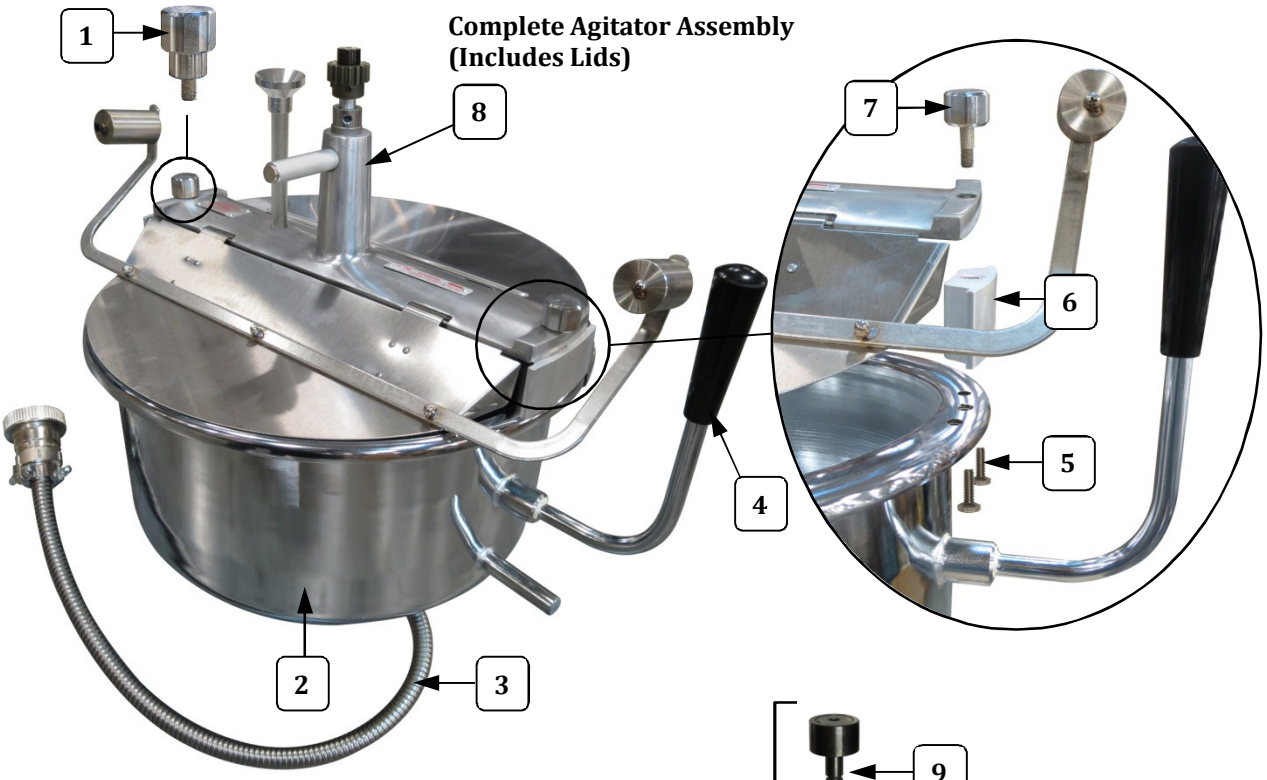


Kettle Assembly 2127HT (Shown)

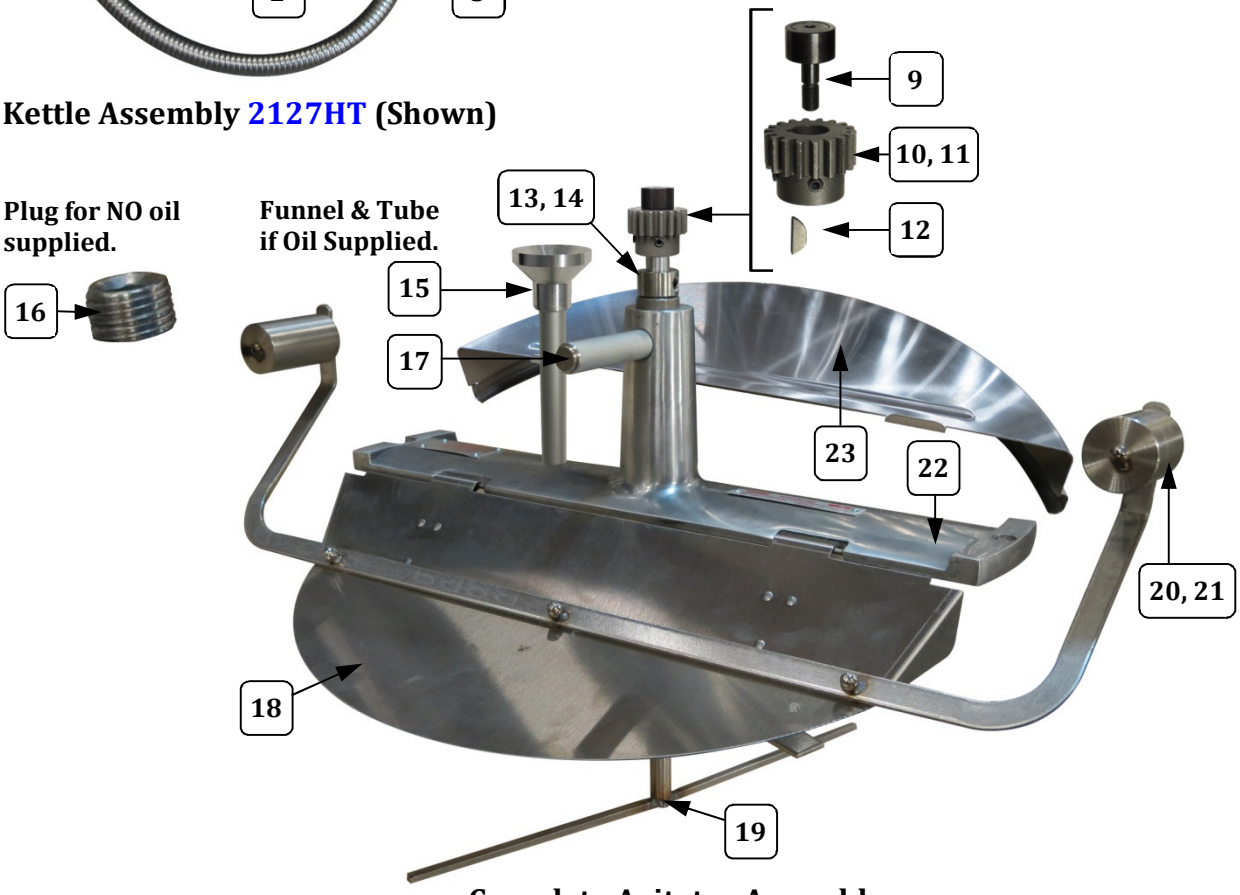


Complete Agitator Assembly

32 oz. Kettle Assembly – 2127HTNH (No Oil), 2127HT (Oil Ready)

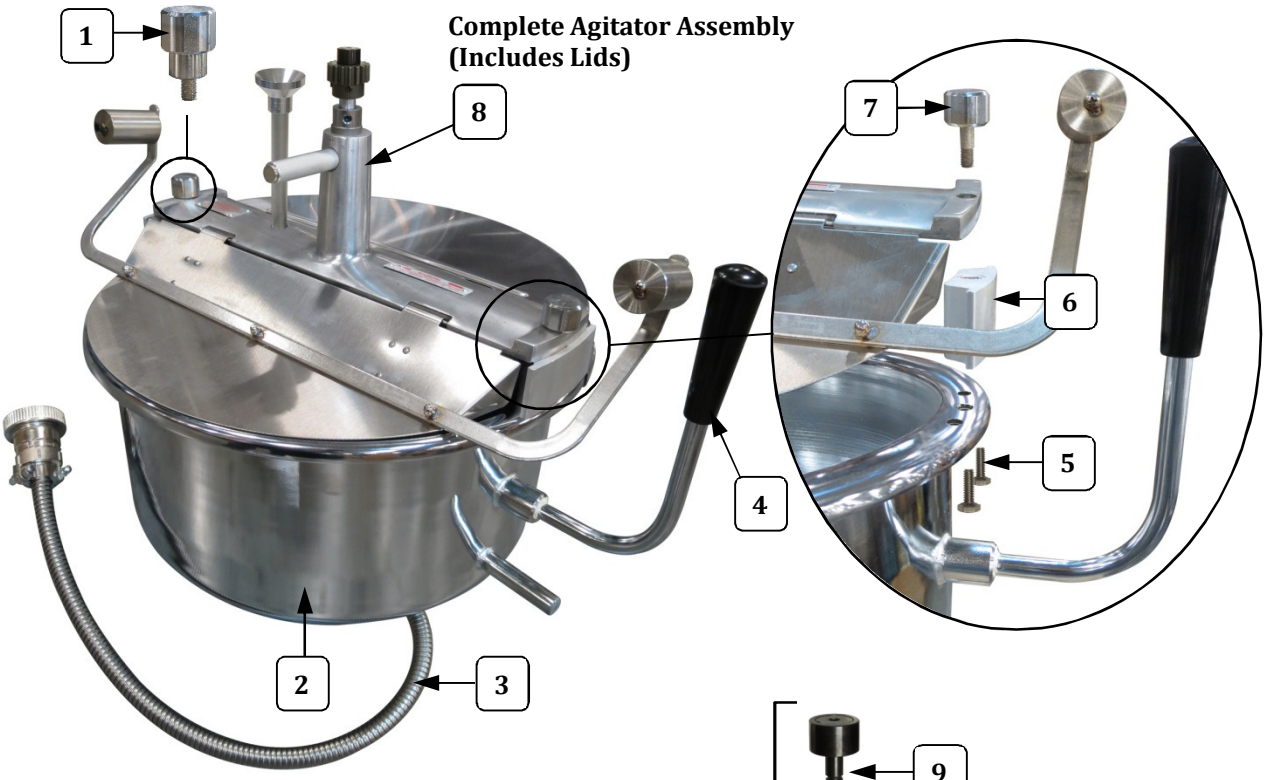


Kettle Assembly 2127HT (Shown)

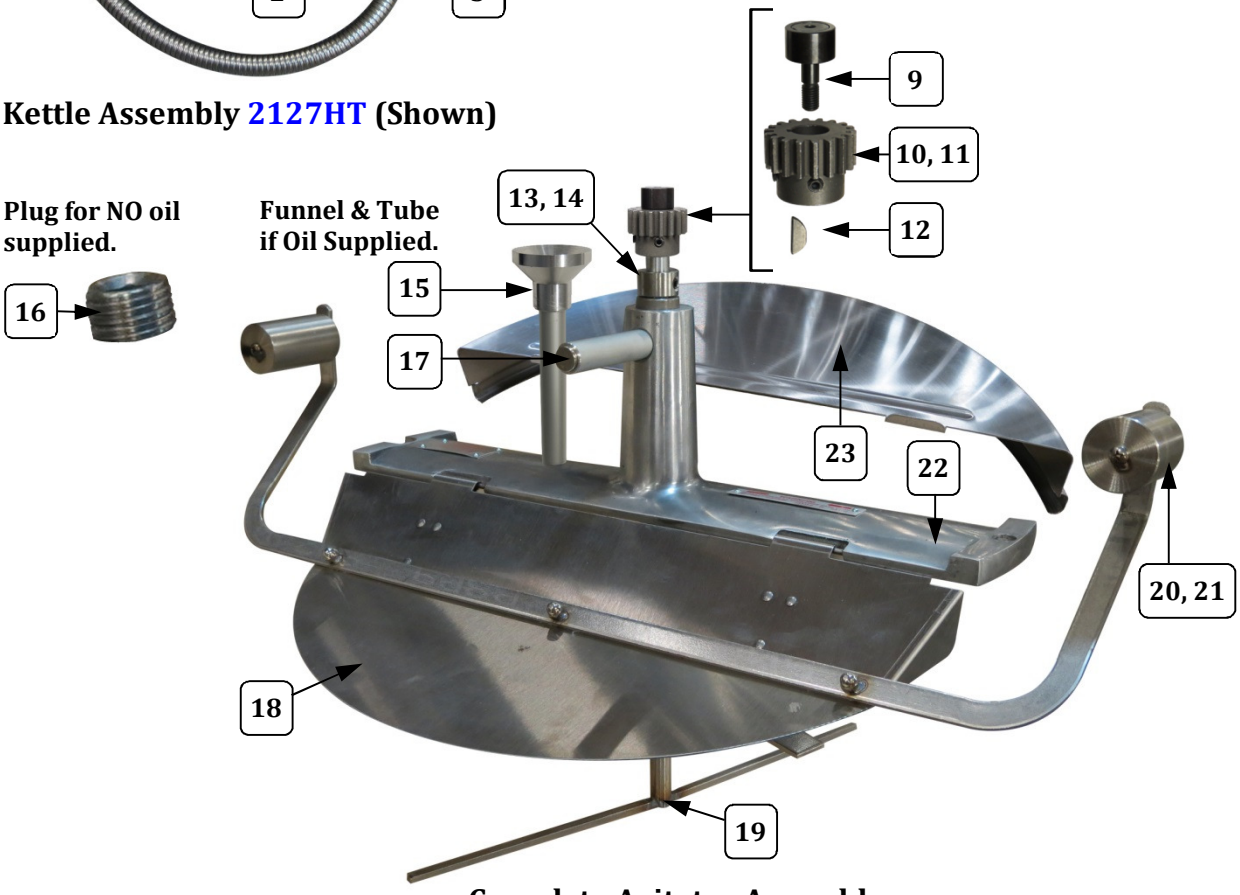


Complete Agitator Assembly

32 oz. Kettle Assembly – 2127HTNH (No Oil), 2127HT (Oil Ready)



Kettle Assembly 2127HT (Shown)



Complete Agitator Assembly

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

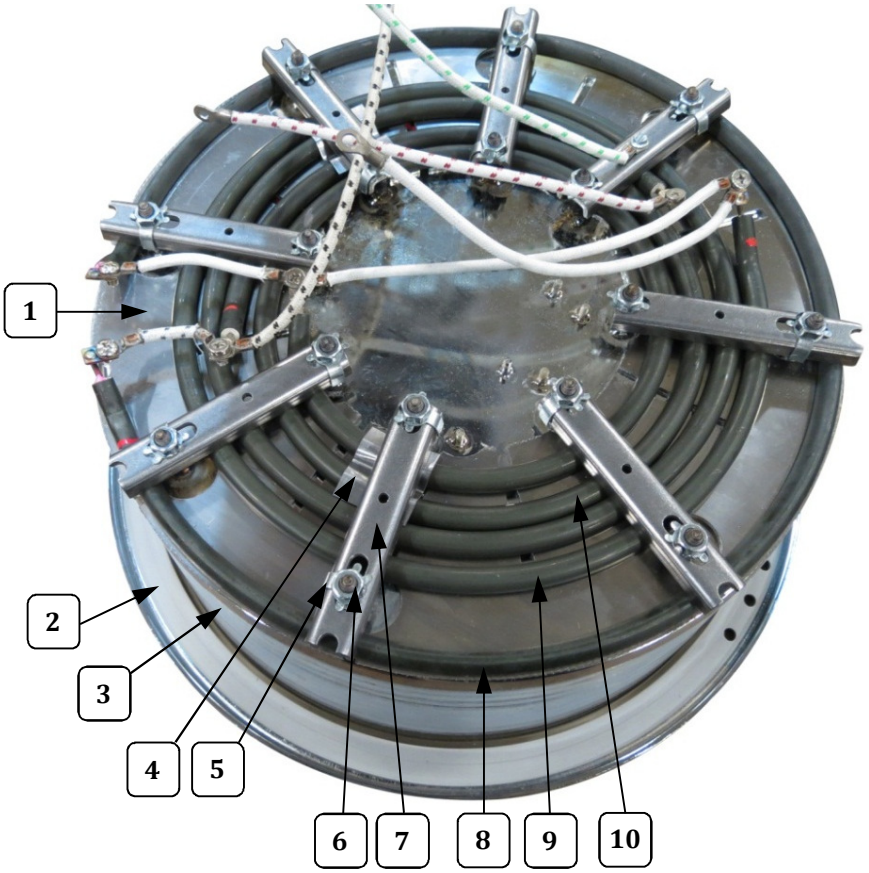
Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

32 oz. Kettle Assembly – Parts List

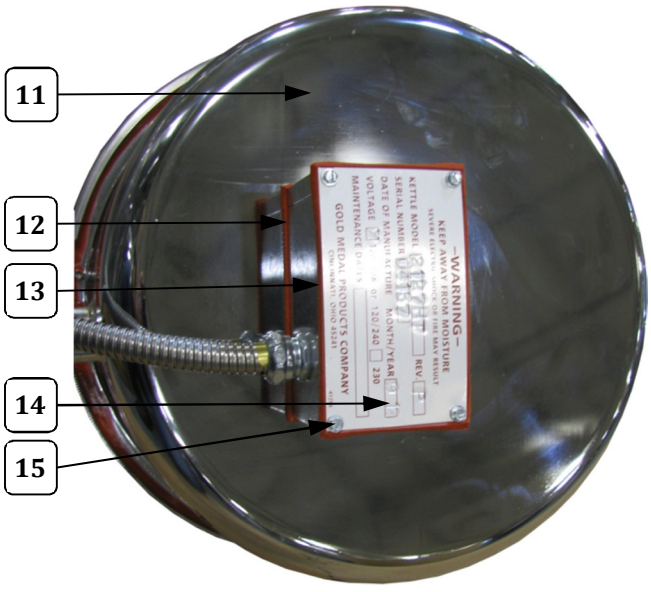
2127HTNH – used for Model 2556 (no oil supplied).
2127HT – used for Models 2557, 2557S, 2563, 2563S (oil ready).

Item	Part Description	Qty.	Part Number	
			2127HTNH	2127HT
1	CROSSBAR FASTENER, NO PINS	1	47976	47976
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	1	62300	62300
3	KETTLE LEAD ASSEMBLY	1	55140	55140
4	DUMP HANDLE PLASTIC	1	41139	41139
5	1/4-20 x 3/4 HEX CAP 18-8 (Stainless Steel)	4	67947	67947
6	32 OZ TOP HAT BLOCK	2	67901	67901
7	CROSSBAR FASTENER	1	47977	47977
8	32 OZ LID AGITATOR ASSY (Complete Assy)	1	41775HTNH	41775HT
9	BEARING, CAM FOLLOWER	1	61225	61225
10	SPUR GEAR	1	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730
13	SET COLLAR 1/2ID X 7/8OD	2	47326	47326
14	SET SCREW 1/4-20 X 3/16	2	47751	47751
15	OIL TUBE W/FUNNEL (Oil Ready)	1		41239
16	THREADED PLUG (No Oil Supplied)	1	68071	
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	1	67925	67925
18	32 OZ REMOVABLE FRONT LID	1	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	1	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	2	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	2	42226	42226
22	CROSSBAR ASSY	1	41776HTNH	41776HT
23	32 OZ FIXED REAR LID	1	67918	67918

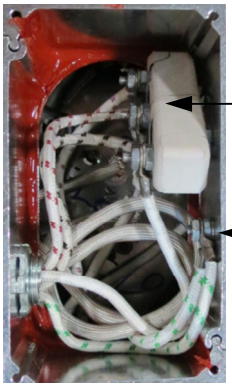
32 oz. Kettle Bottom Assembly - 2127HTNH and 2127HT



Element View - Interior

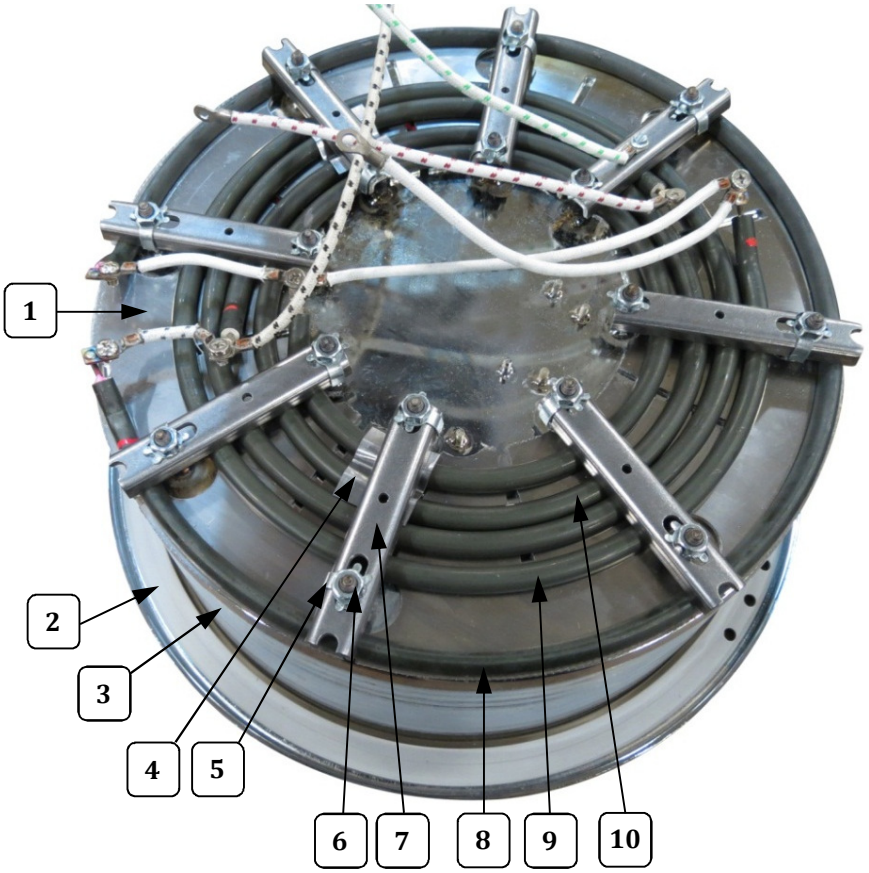


Bottom View - Exterior

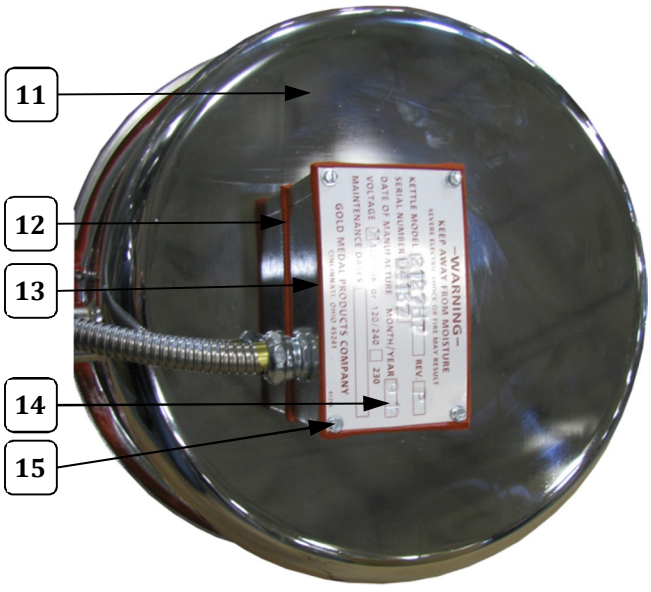


Junction Box Interior

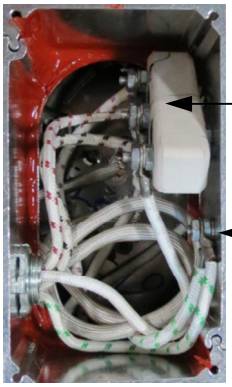
32 oz. Kettle Bottom Assembly - 2127HTNH and 2127HT



Element View - Interior



Bottom View - Exterior



Junction Box Interior

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

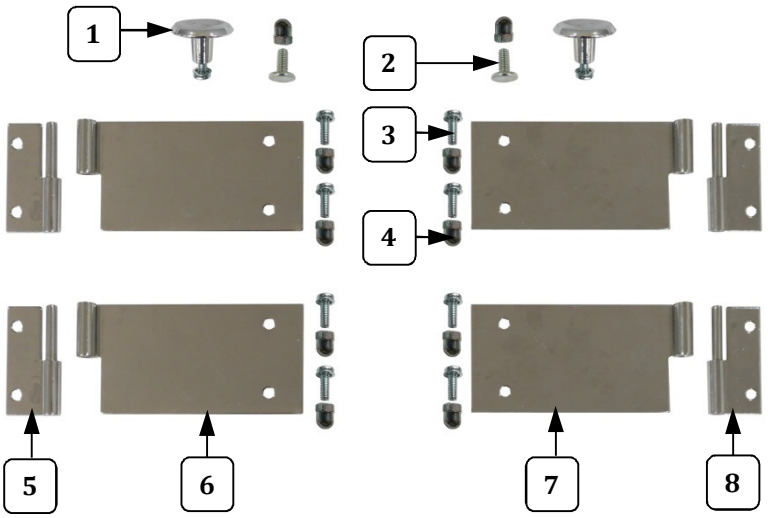
32 oz. Kettle Bottom Assembly – 2127HTNH and 2127HT Parts List

Item	Part Description	Qty.	Part No. 2127HTNH, 2127HT
1	HEAT TRANSFER PLATE 32 OZ.	1	41534
2	KETTLE GASKET	1	41597
3	32 0Z KETTLE WELDED ASSY	1	41533
4	ELEMENT SHIM	2	68787
5	NUT RETAINER	16	50190
6	HEX NUT 1/4-20	16	41451
7	ELEMENT CLAMP	8	41491
8	TUBULAR ELEMENT, 1000W	1	41536
9	TUBULAR ELEMENT, 1800W	1	48650
10	HEAT ELEMENT, 1050W	1	48651
11	KETTLE SHELL ASSY 32 OZ	1	41528
12	JUNCTION BOX GASKET (between Kettle and Junction Box)	1	40963
13	JUNCTION BOX GASKET (between Junction Box and Cover)	1	40965
14	KETTLE JUNCTION BOX COVER	1	41296
15	8-32 X 1/2 SLOTTED H W H (Screw)	4	49379
16	KETTLE TERMINAL BLOCK	1	41129
17	JUNCTION BOX ASSEMBLY	1	61084

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
2	DOOR (does not include hardware)	2	63755	63755	63755
3	COMPLETE HARDWARE KIT FOR LH DOOR*	1	47054	47054	47054
4	COMPLETE HARDWARE KIT FOR RH DOOR*	1	47055	47055	47055
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
10	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	8	42044	42044	42044
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



Complete Hardware Kit Left Hand Door (P/N 47054)

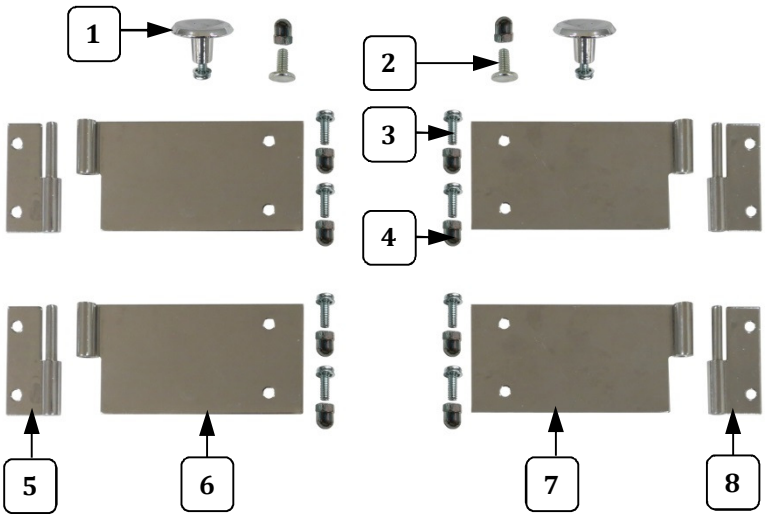
Complete Hardware Kit Right Hand Door (P/N 47055)

Item	Part Description	Qty.	Part Number	
			47054	47055
1	DOOR KNOB	1	41013	41013
2	TEE BOLT	1	75267	75267
3	8-32 X ½ SCREWS PH PAN W/SEMS	5	47124	47124
4	ACORN NUT #8-32	5	47702	47702
5	MALE HINGE SHORT LEFT	2	41349	
6	FEMALE HINGE LONG LEFT	2	41352	
7	FEMALE HINGE LONG RIGHT	2		41351
8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
2	DOOR (does not include hardware)	2	63755	63755	63755
3	COMPLETE HARDWARE KIT FOR LH DOOR*	1	47054	47054	47054
4	COMPLETE HARDWARE KIT FOR RH DOOR*	1	47055	47055	47055
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
10	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	8	42044	42044	42044
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



Complete Hardware Kit Left Hand Door (P/N 47054)

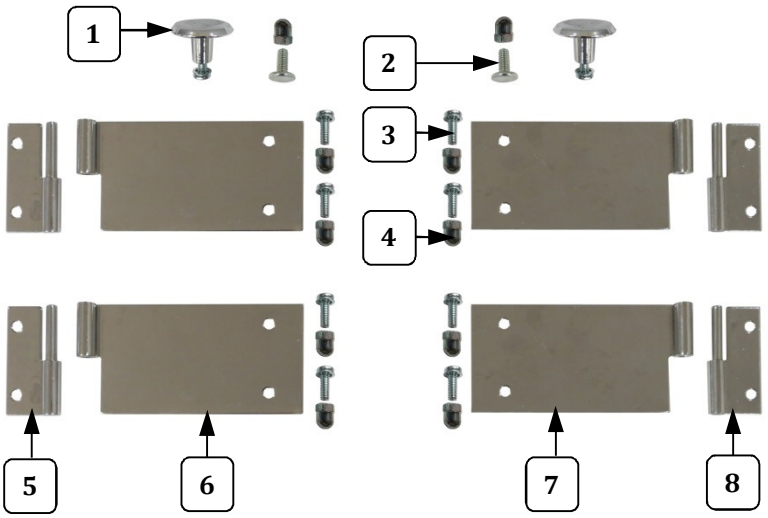
Complete Hardware Kit Right Hand Door (P/N 47055)

Item	Part Description	Qty.	Part Number	
			47054	47055
1	DOOR KNOB	1	41013	41013
2	TEE BOLT	1	75267	75267
3	8-32 X ½ SCREWS PH PAN W/SEMS	5	47124	47124
4	ACORN NUT #8-32	5	47702	47702
5	MALE HINGE SHORT LEFT	2	41349	
6	FEMALE HINGE LONG LEFT	2	41352	
7	FEMALE HINGE LONG RIGHT	2		41351
8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
2	DOOR (does not include hardware)	2	63755	63755	63755
3	COMPLETE HARDWARE KIT FOR LH DOOR*	1	47054	47054	47054
4	COMPLETE HARDWARE KIT FOR RH DOOR*	1	47055	47055	47055
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
10	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	8	42044	42044	42044
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



Complete Hardware Kit Left Hand Door (P/N 47054)

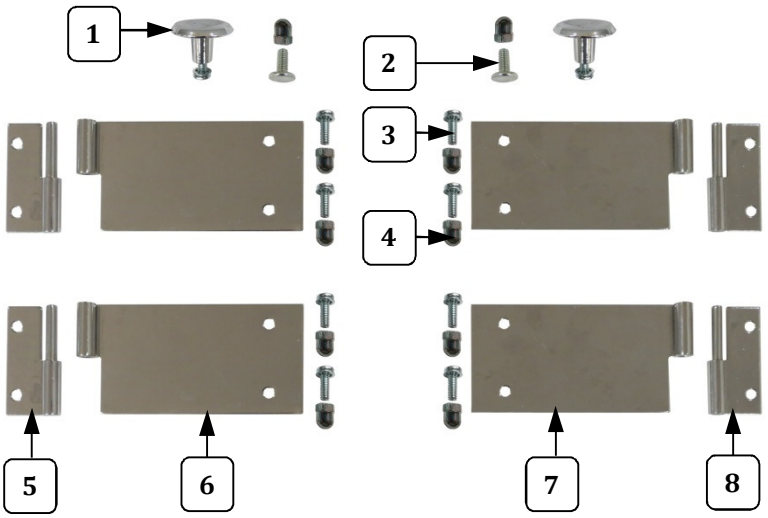
Complete Hardware Kit Right Hand Door (P/N 47055)

Item	Part Description	Qty.	Part Number	
			47054	47055
1	DOOR KNOB	1	41013	41013
2	TEE BOLT	1	75267	75267
3	8-32 X ½ SCREWS PH PAN W/SEMS	5	47124	47124
4	ACORN NUT #8-32	5	47702	47702
5	MALE HINGE SHORT LEFT	2	41349	
6	FEMALE HINGE LONG LEFT	2	41352	
7	FEMALE HINGE LONG RIGHT	2		41351
8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
2	DOOR (does not include hardware)	2	63755	63755	63755
3	COMPLETE HARDWARE KIT FOR LH DOOR*	1	47054	47054	47054
4	COMPLETE HARDWARE KIT FOR RH DOOR*	1	47055	47055	47055
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
10	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	8	42044	42044	42044
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Complete Hardware Kit Right Hand Door (P/N 47055)

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			47054	47055
1	DOOR KNOB	1	41013	41013
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5	MALE HINGE SHORT LEFT	2	41349	
6	FEMALE HINGE LONG LEFT	2	41352	
7	FEMALE HINGE LONG RIGHT	2		41351
8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
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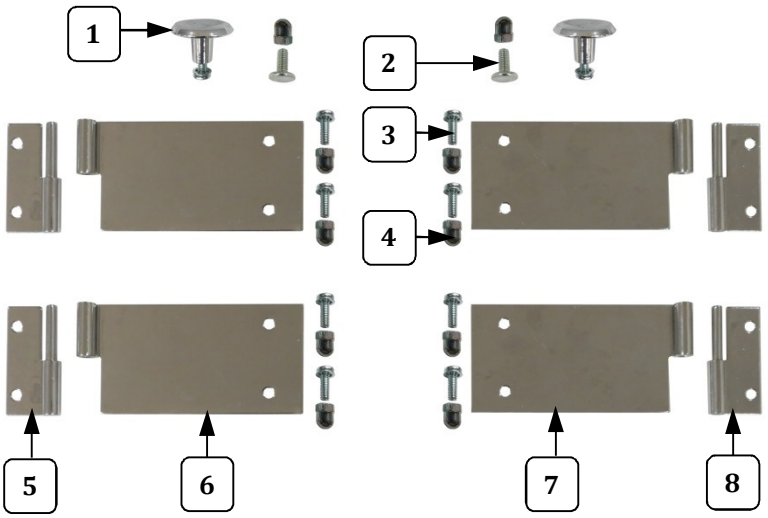
3	COMPLETE HARDWARE KIT FOR LH DOOR*	1	47054	47054	47054
4	COMPLETE HARDWARE KIT FOR RH DOOR*	1	47055	47055	47055
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
10	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	8	42044	42044	42044
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Exterior - Cabinet Breakdown Parts List

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5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
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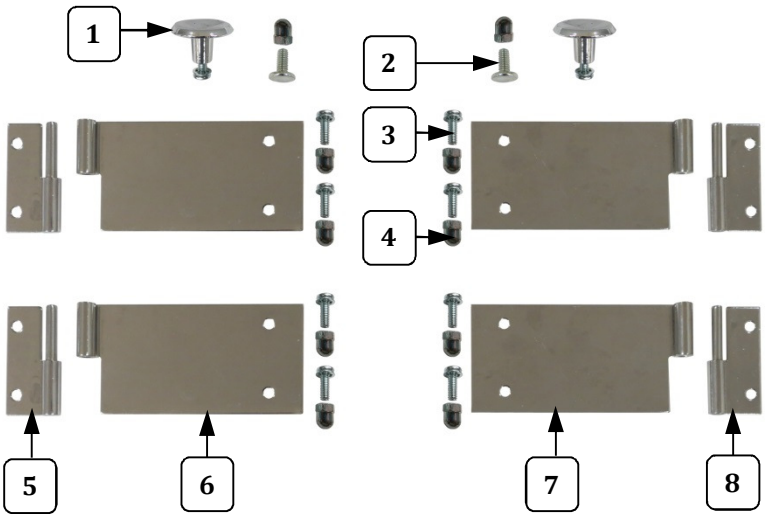
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Exterior - Cabinet Breakdown Parts List

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6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
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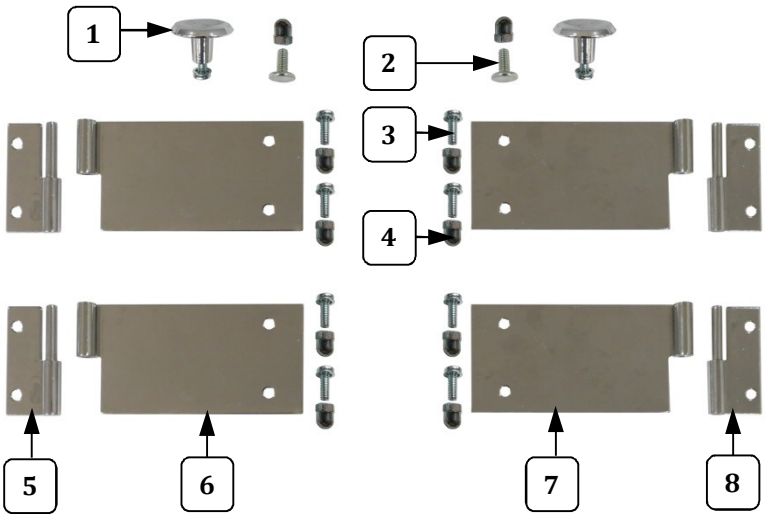
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Exterior - Cabinet Breakdown Parts List

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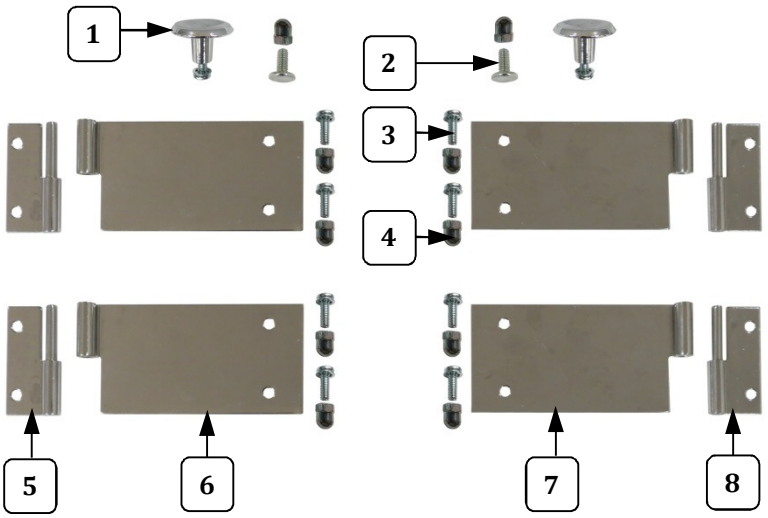
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Exterior - Cabinet Breakdown Parts List

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			2556	2557/2557S	2563/2563S
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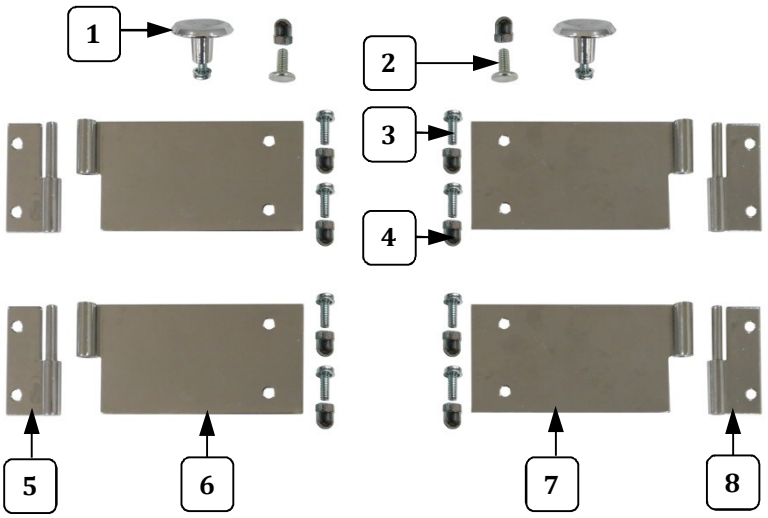
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
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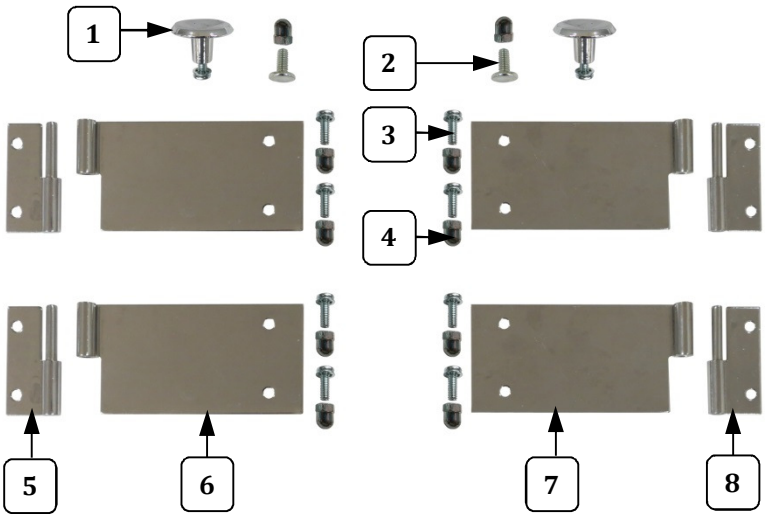
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
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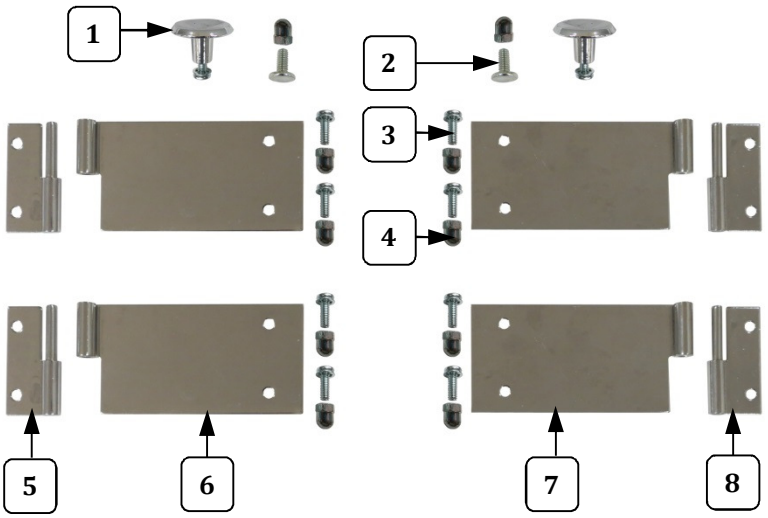
Door Hardware Kits – Individual Component Breakdown



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Exterior - Cabinet Breakdown Parts List

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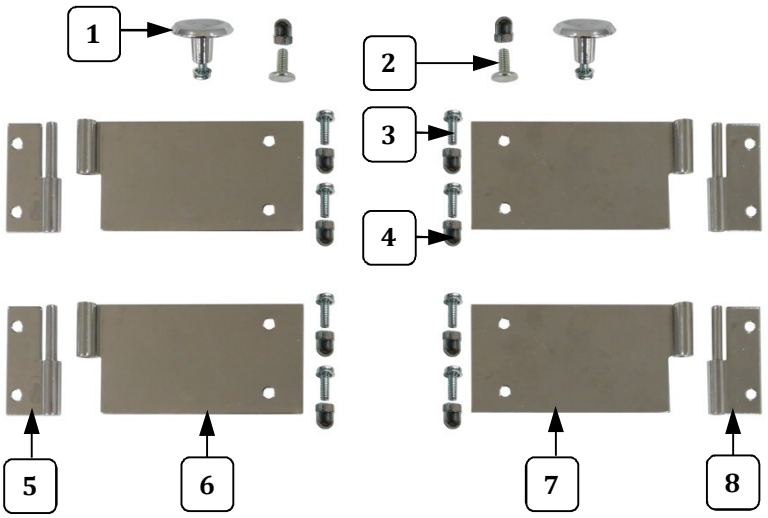

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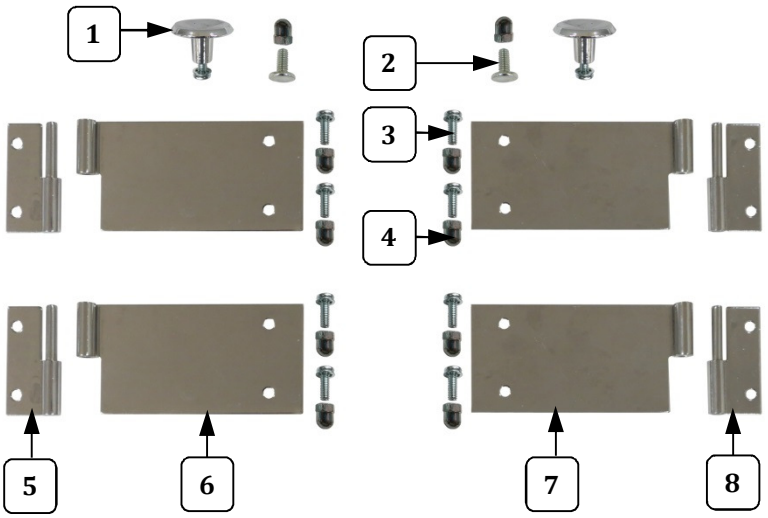

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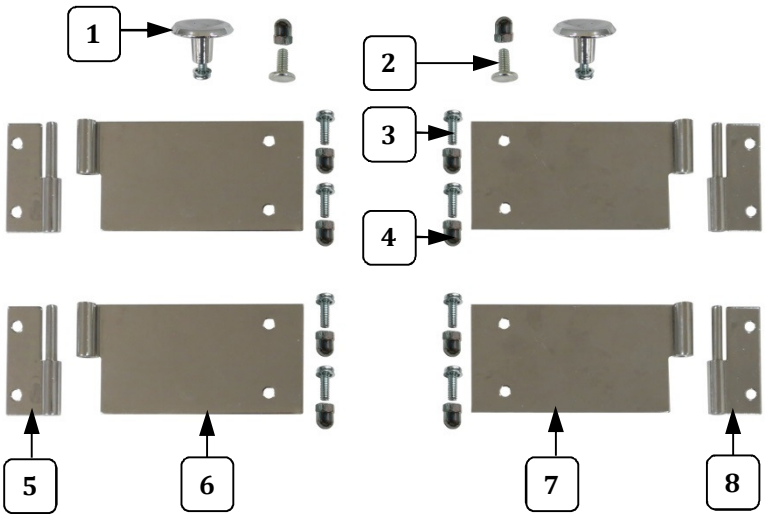
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
10	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	8	42044	42044	42044
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



Complete Hardware Kit Left Hand Door (P/N 47054)

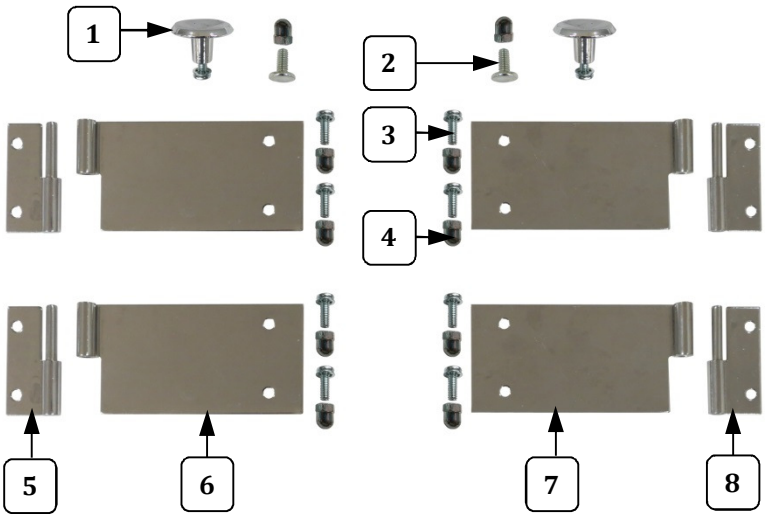
Complete Hardware Kit Right Hand Door (P/N 47055)

Item	Part Description	Qty.	Part Number	
			47054	47055
1	DOOR KNOB	1	41013	41013
2	TEE BOLT	1	75267	75267
3	8-32 X ½ SCREWS PH PAN W/SEMS	5	47124	47124
4	ACORN NUT #8-32	5	47702	47702
5	MALE HINGE SHORT LEFT	2	41349	
6	FEMALE HINGE LONG LEFT	2	41352	
7	FEMALE HINGE LONG RIGHT	2		41351
8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
2	DOOR (does not include hardware)	2	63755	63755	63755
3	COMPLETE HARDWARE KIT FOR LH DOOR*	1	47054	47054	47054
4	COMPLETE HARDWARE KIT FOR RH DOOR*	1	47055	47055	47055
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
10	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	8	42044	42044	42044
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Complete Hardware Kit Right Hand Door (P/N 47055)

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			47054	47055
1	DOOR KNOB	1	41013	41013
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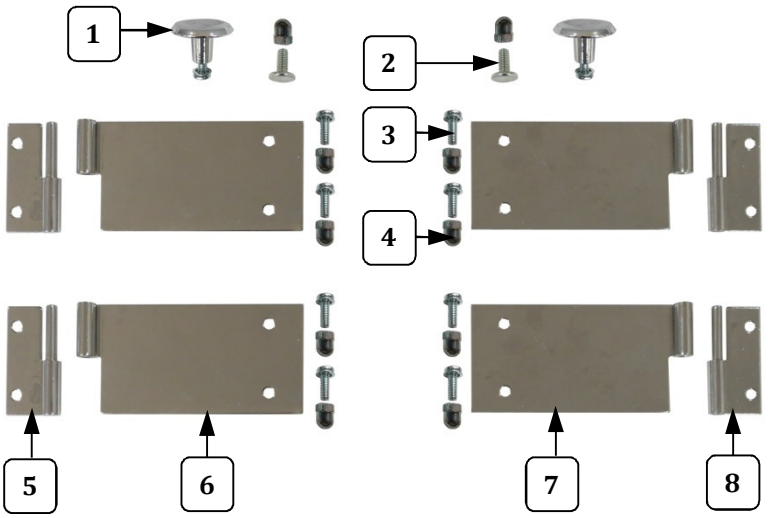
5	MALE HINGE SHORT LEFT	2	41349	
6	FEMALE HINGE LONG LEFT	2	41352	
7	FEMALE HINGE LONG RIGHT	2		41351
8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
2	DOOR (does not include hardware)	2	63755	63755	63755
3	COMPLETE HARDWARE KIT FOR LH DOOR*	1	47054	47054	47054
4	COMPLETE HARDWARE KIT FOR RH DOOR*	1	47055	47055	47055
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
10	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	8	42044	42044	42044
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Exterior - Cabinet Breakdown Parts List

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5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
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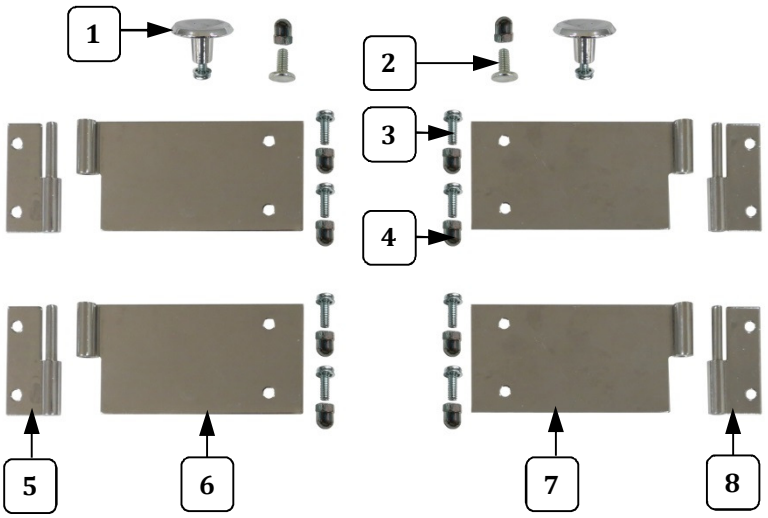
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Exterior - Cabinet Breakdown Parts List

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6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
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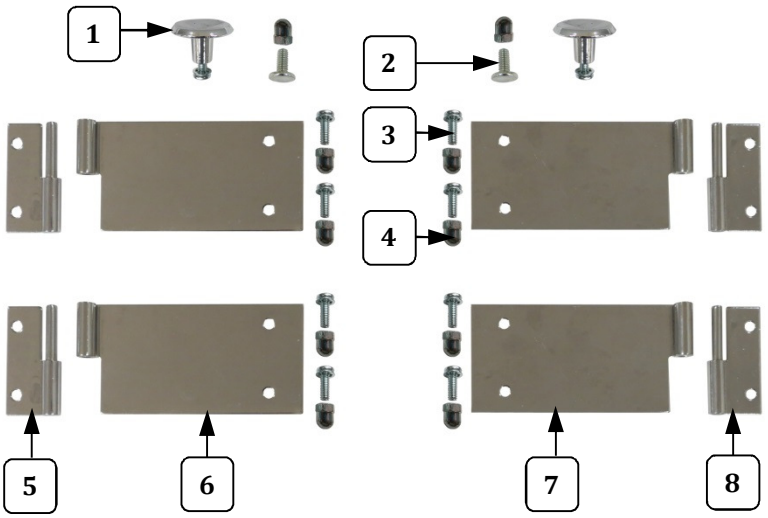
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Exterior - Cabinet Breakdown Parts List

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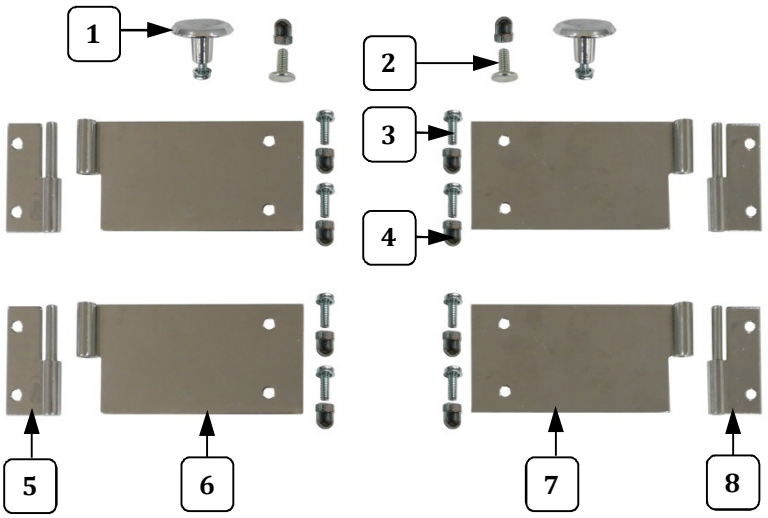
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
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7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
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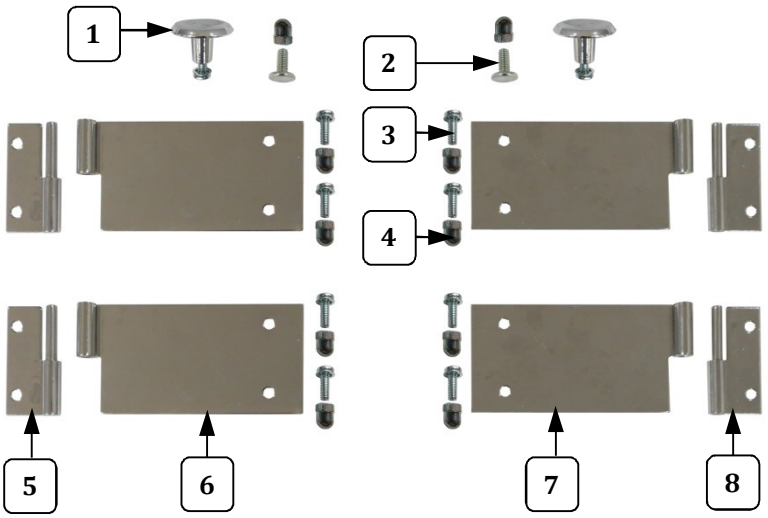
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
2	DOOR (does not include hardware)	2	63755	63755	63755
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4	COMPLETE HARDWARE KIT FOR RH DOOR*	1	47055	47055	47055
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
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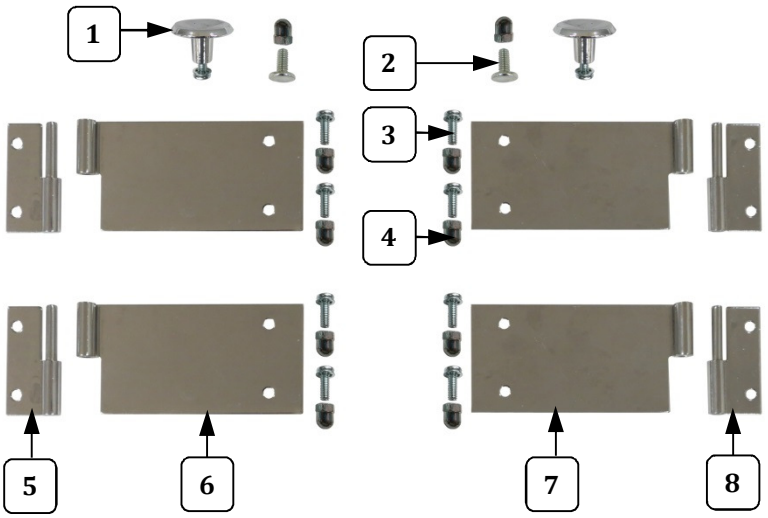
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
2	DOOR (does not include hardware)	2	63755	63755	63755
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6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
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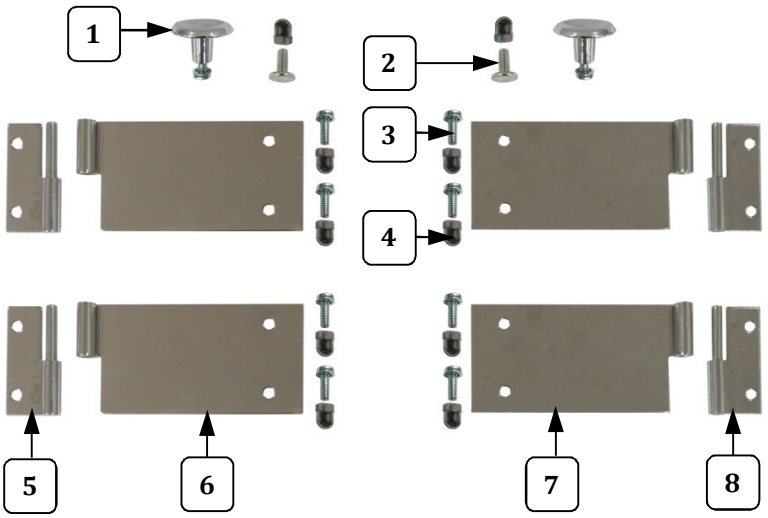
Door Hardware Kits – Individual Component Breakdown



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Exterior - Cabinet Breakdown Parts List

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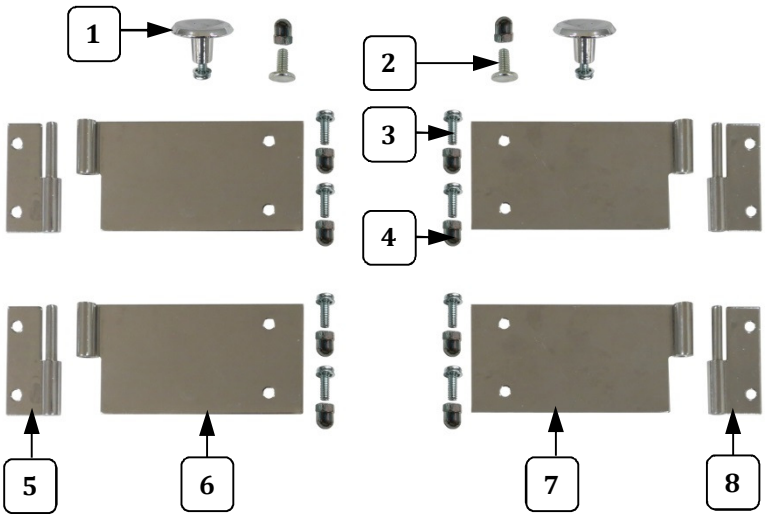

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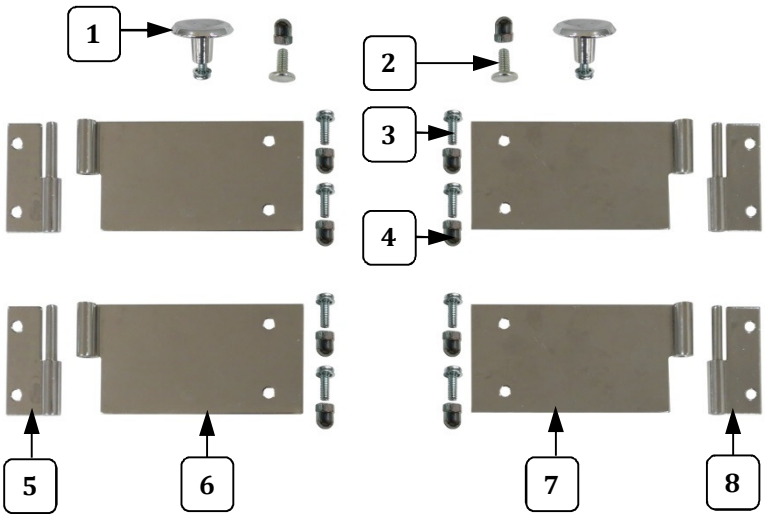

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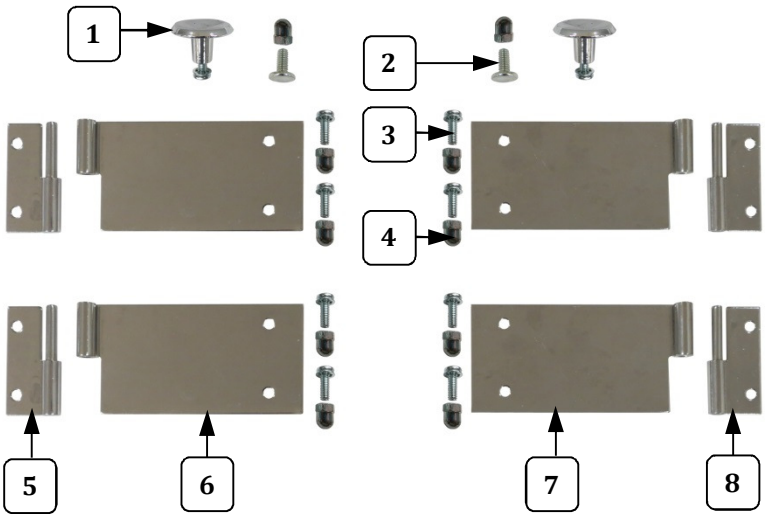
Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
2	DOOR (does not include hardware)	2	63755	63755	63755
3	COMPLETE HARDWARE KIT FOR LH DOOR*	1	47054	47054	47054
4	COMPLETE HARDWARE KIT FOR RH DOOR*	1	47055	47055	47055
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
10	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	8	42044	42044	42044
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



Complete Hardware Kit Left Hand Door (P/N 47054)

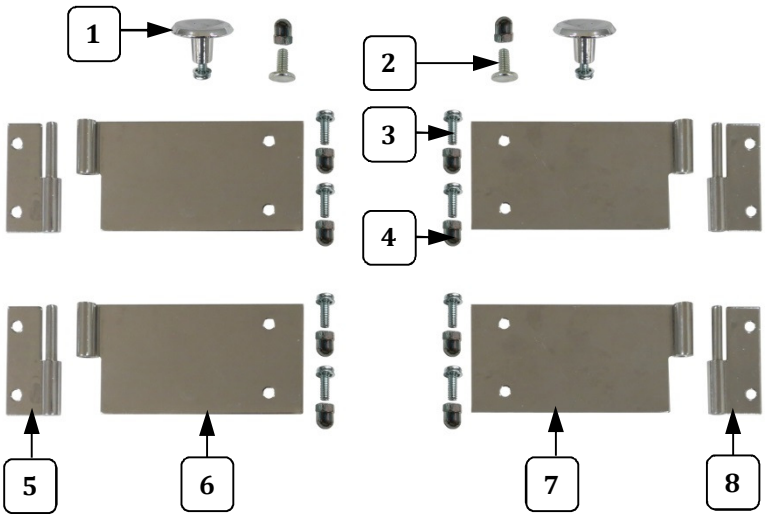
Complete Hardware Kit Right Hand Door (P/N 47055)

Item	Part Description	Qty.	Part Number	
			47054	47055
1	DOOR KNOB	1	41013	41013
2	TEE BOLT	1	75267	75267
3	8-32 X ½ SCREWS PH PAN W/SEMS	5	47124	47124
4	ACORN NUT #8-32	5	47702	47702
5	MALE HINGE SHORT LEFT	2	41349	
6	FEMALE HINGE LONG LEFT	2	41352	
7	FEMALE HINGE LONG RIGHT	2		41351
8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
2	DOOR (does not include hardware)	2	63755	63755	63755
3	COMPLETE HARDWARE KIT FOR LH DOOR*	1	47054	47054	47054
4	COMPLETE HARDWARE KIT FOR RH DOOR*	1	47055	47055	47055
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
10	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	8	42044	42044	42044
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Exterior - Cabinet Breakdown Parts List

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5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
10	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	8	42044	42044	42044
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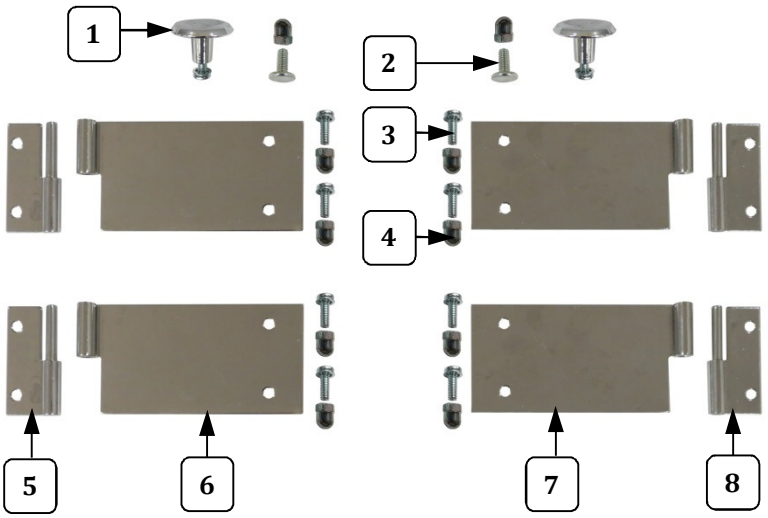
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
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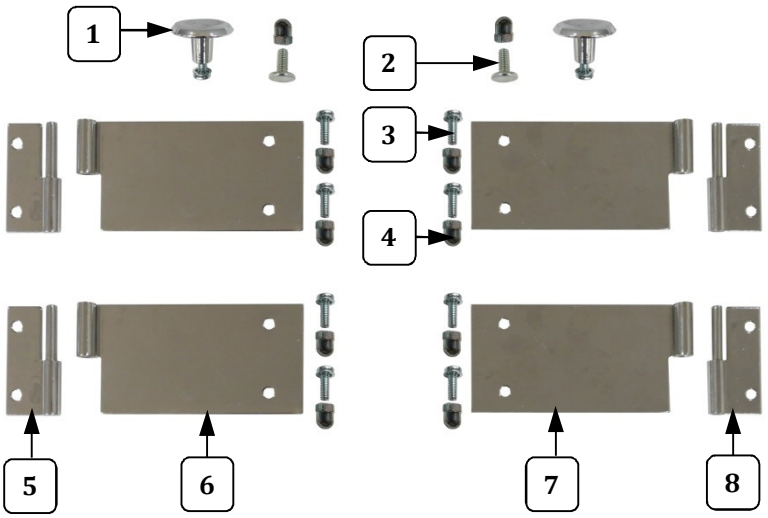
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
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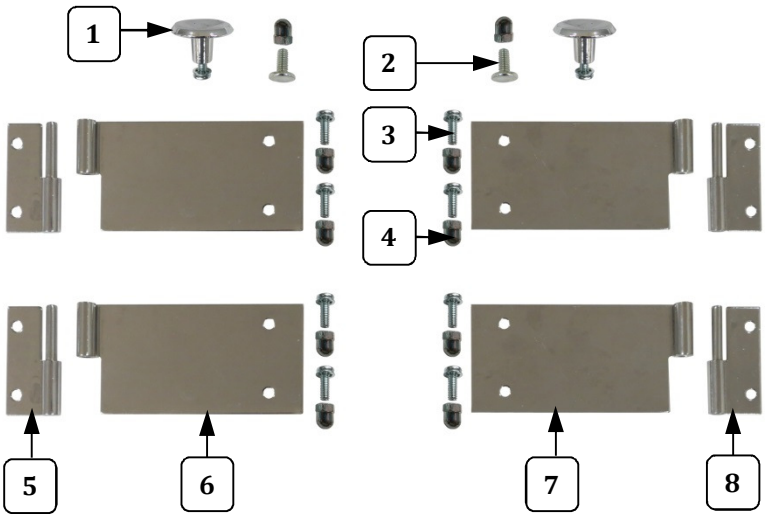
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Exterior - Cabinet Breakdown Parts List

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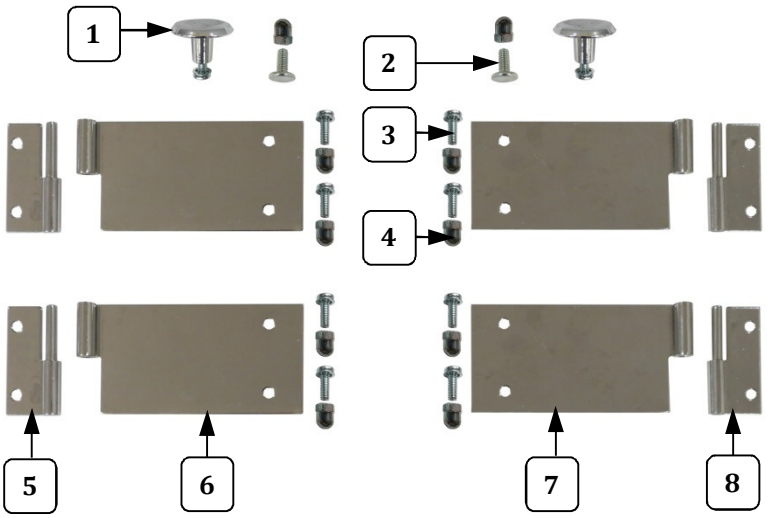
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Exterior - Cabinet Breakdown Parts List

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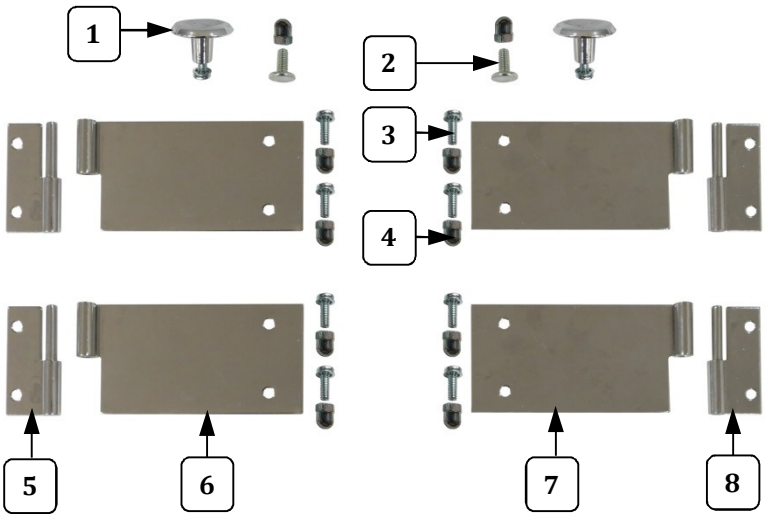
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
2	DOOR (does not include hardware)	2	63755	63755	63755
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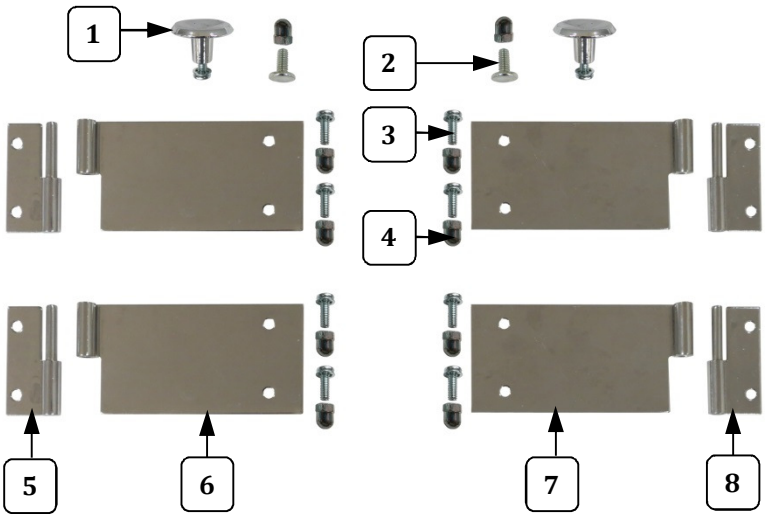
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
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2	DOOR (does not include hardware)	2	63755	63755	63755
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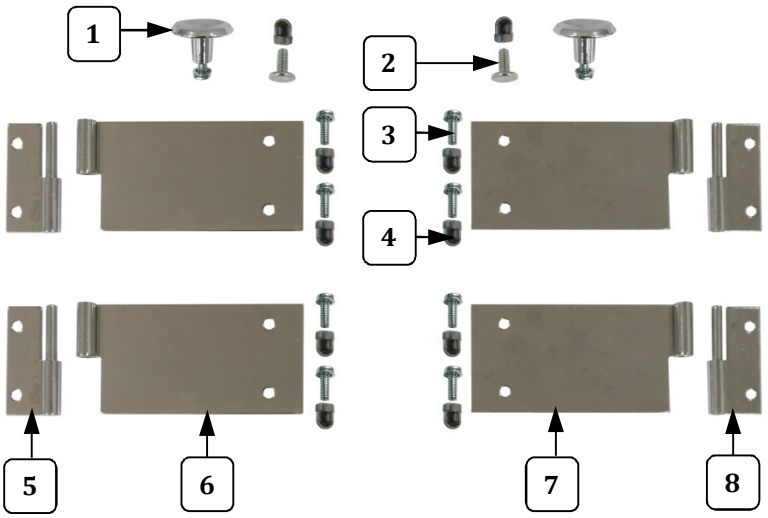

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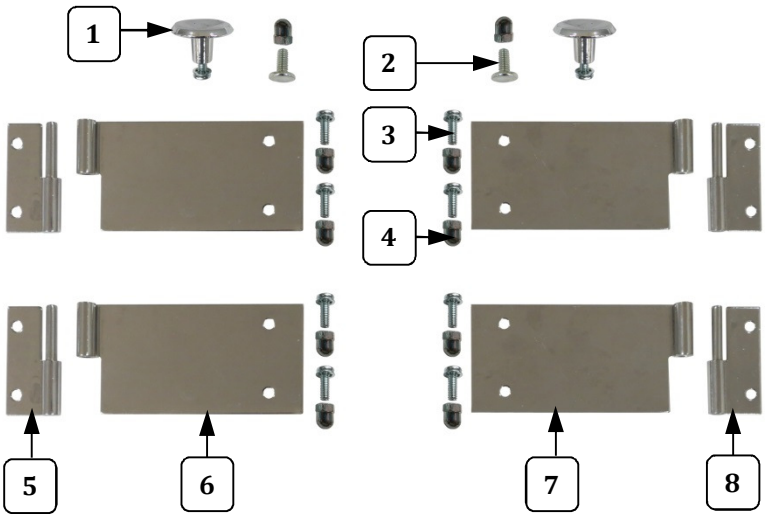

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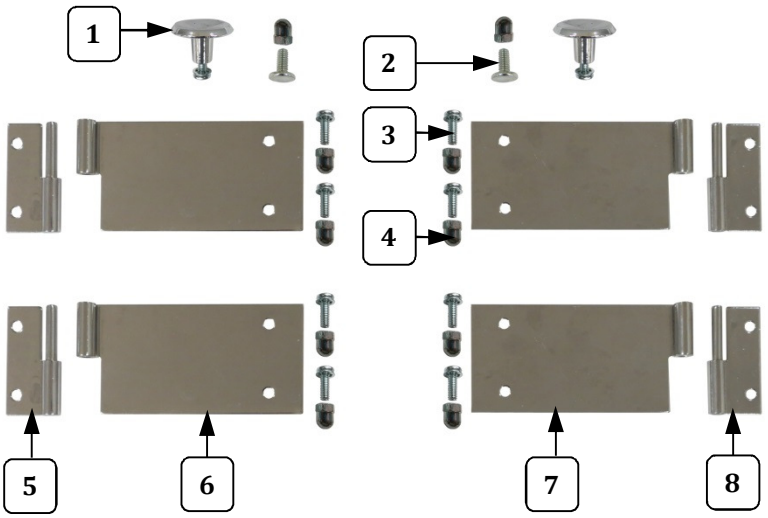

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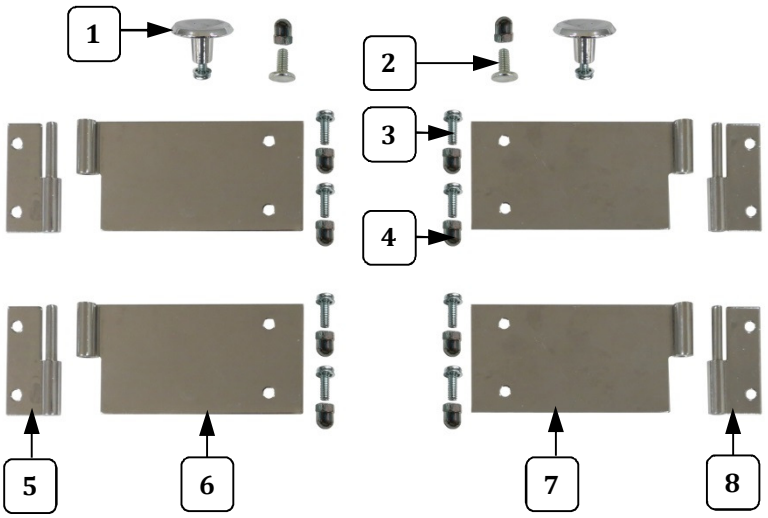
2	TEE BOLT	1	75267	75267
3	8-32 X ½ SCREWS PH PAN W/SEMS	5	47124	47124
4	ACORN NUT #8-32	5	47702	47702
5	MALE HINGE SHORT LEFT	2	41349	
6	FEMALE HINGE LONG LEFT	2	41352	
7	FEMALE HINGE LONG RIGHT	2		41351
8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
2	DOOR (does not include hardware)	2	63755	63755	63755
3	COMPLETE HARDWARE KIT FOR LH DOOR*	1	47054	47054	47054
4	COMPLETE HARDWARE KIT FOR RH DOOR*	1	47055	47055	47055
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
10	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	8	42044	42044	42044
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



Complete Hardware Kit Left Hand Door (P/N 47054)

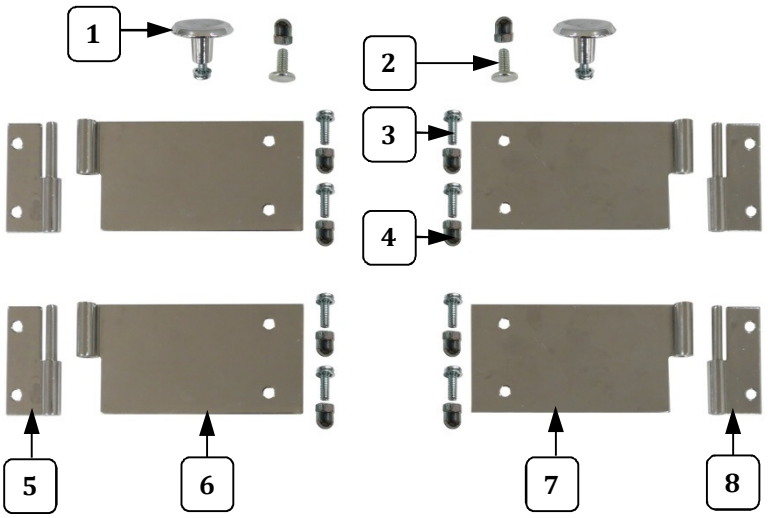
Complete Hardware Kit Right Hand Door (P/N 47055)

Item	Part Description	Qty.	Part Number	
			47054	47055
1	DOOR KNOB	1	41013	41013
2	TEE BOLT	1	75267	75267
3	8-32 X ½ SCREWS PH PAN W/SEMS	5	47124	47124
4	ACORN NUT #8-32	5	47702	47702
5	MALE HINGE SHORT LEFT	2	41349	
6	FEMALE HINGE LONG LEFT	2	41352	
7	FEMALE HINGE LONG RIGHT	2		41351
8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
2	DOOR (does not include hardware)	2	63755	63755	63755
3	COMPLETE HARDWARE KIT FOR LH DOOR*	1	47054	47054	47054
4	COMPLETE HARDWARE KIT FOR RH DOOR*	1	47055	47055	47055
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
10	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	8	42044	42044	42044
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



Complete Hardware Kit Left Hand Door (P/N 47054)

Complete Hardware Kit Right Hand Door (P/N 47055)

Item	Part Description	Qty.	Part Number	
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1	DOOR KNOB	1	41013	41013
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7	FEMALE HINGE LONG RIGHT	2		41351
8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
2	DOOR (does not include hardware)	2	63755	63755	63755
3	COMPLETE HARDWARE KIT FOR LH DOOR*	1	47054	47054	47054
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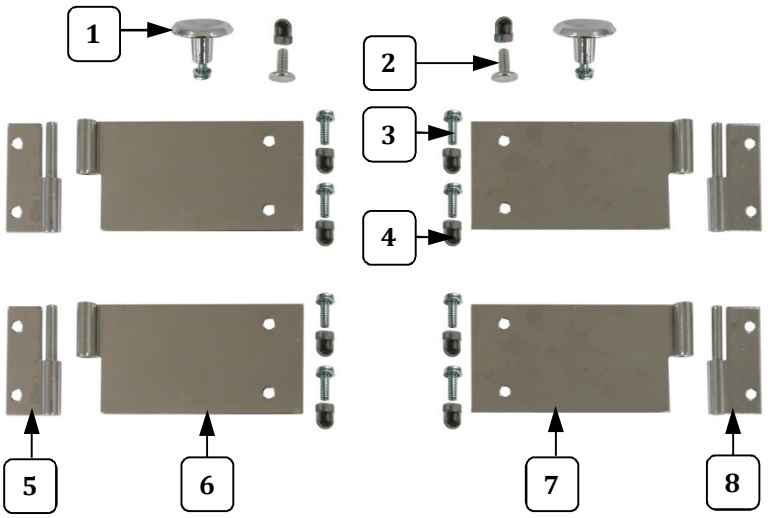
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
10	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	8	42044	42044	42044
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



Complete Hardware Kit Left Hand Door (P/N 47054)

Complete Hardware Kit Right Hand Door (P/N 47055)

Item	Part Description	Qty.	Part Number	
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7	FEMALE HINGE LONG RIGHT	2		41351
8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
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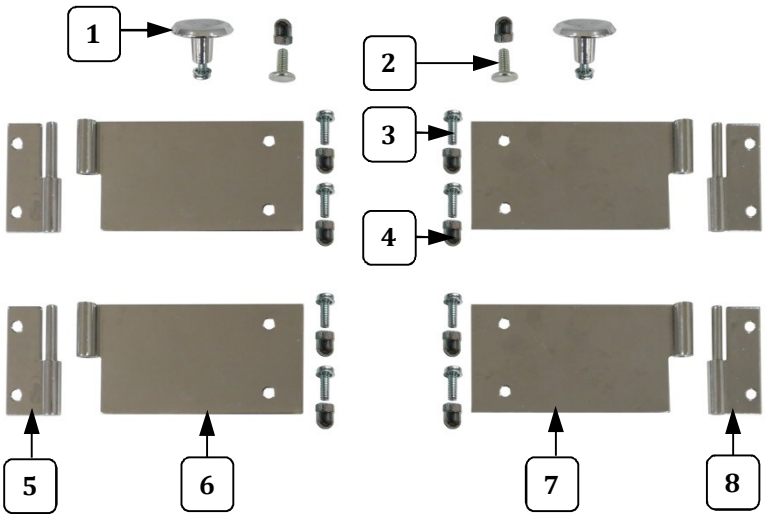
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
10	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	8	42044	42044	42044
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



Complete Hardware Kit Left Hand Door (P/N 47054)

Complete Hardware Kit Right Hand Door (P/N 47055)

Item	Part Description	Qty.	Part Number	
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7	FEMALE HINGE LONG RIGHT	2		41351
8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
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6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
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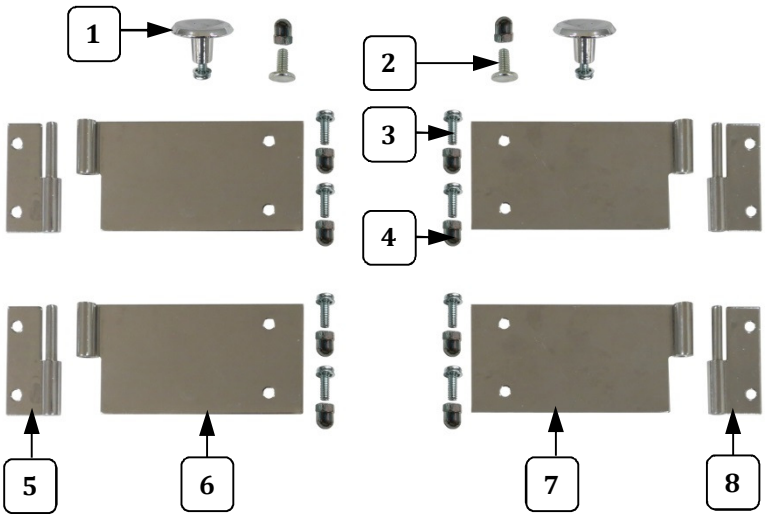
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Complete Hardware Kit Right Hand Door (P/N 47055)

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7	FEMALE HINGE LONG RIGHT	2		41351
8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
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6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
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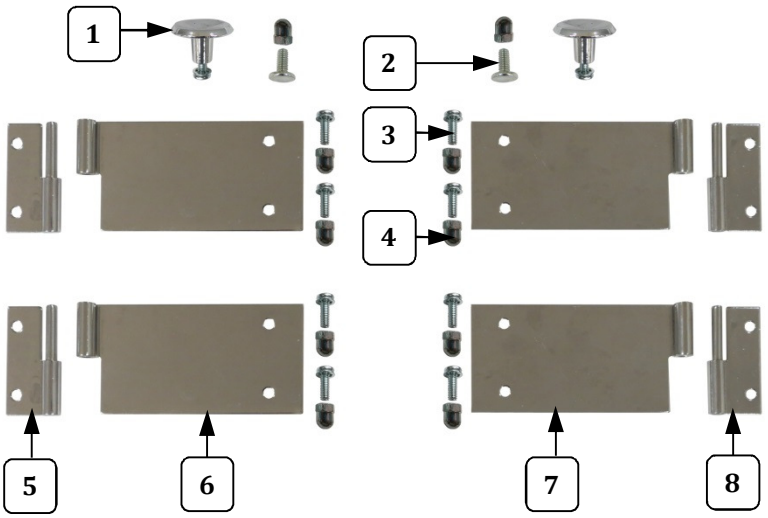
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Complete Hardware Kit Right Hand Door (P/N 47055)

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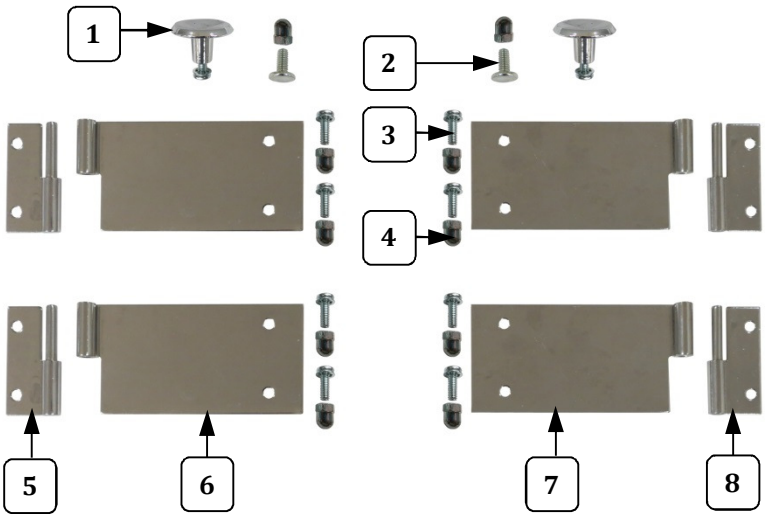
5	MALE HINGE SHORT LEFT	2	41349	
6	FEMALE HINGE LONG LEFT	2	41352	
7	FEMALE HINGE LONG RIGHT	2		41351
8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
2	DOOR (does not include hardware)	2	63755	63755	63755
3	COMPLETE HARDWARE KIT FOR LH DOOR*	1	47054	47054	47054
4	COMPLETE HARDWARE KIT FOR RH DOOR*	1	47055	47055	47055
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
10	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	8	42044	42044	42044
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



Complete Hardware Kit Left Hand Door (P/N 47054)

Complete Hardware Kit Right Hand Door (P/N 47055)

Item	Part Description	Qty.	Part Number	
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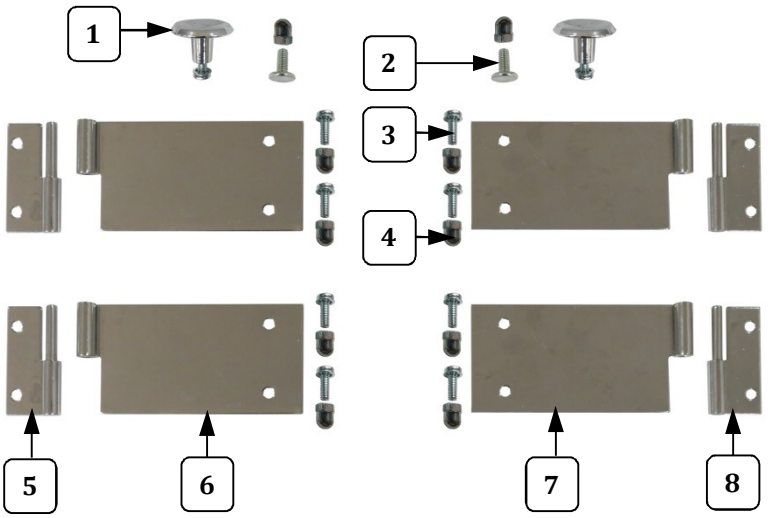
4	ACORN NUT #8-32	5	47702	47702
5	MALE HINGE SHORT LEFT	2	41349	
6	FEMALE HINGE LONG LEFT	2	41352	
7	FEMALE HINGE LONG RIGHT	2		41351
8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
2	DOOR (does not include hardware)	2	63755	63755	63755
3	COMPLETE HARDWARE KIT FOR LH DOOR*	1	47054	47054	47054
4	COMPLETE HARDWARE KIT FOR RH DOOR*	1	47055	47055	47055
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
10	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	8	42044	42044	42044
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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6	FEMALE HINGE LONG LEFT	2	41352	
7	FEMALE HINGE LONG RIGHT	2		41351
8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
2	DOOR (does not include hardware)	2	63755	63755	63755
3	COMPLETE HARDWARE KIT FOR LH DOOR*	1	47054	47054	47054
4	COMPLETE HARDWARE KIT FOR RH DOOR*	1	47055	47055	47055
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
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11	DOME - MOTOR TRIM	1	63462	63462	63462
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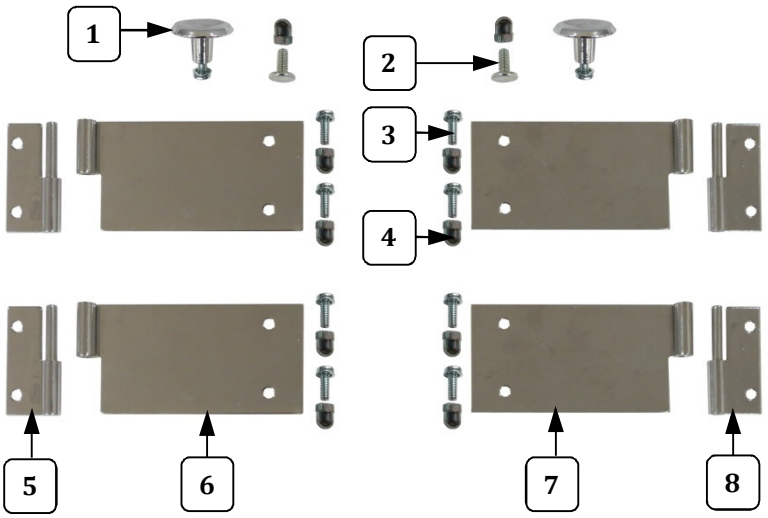
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
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2	DOOR (does not include hardware)	2	63755	63755	63755
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15	POPCORN SIGN	1	55356	55356	55356

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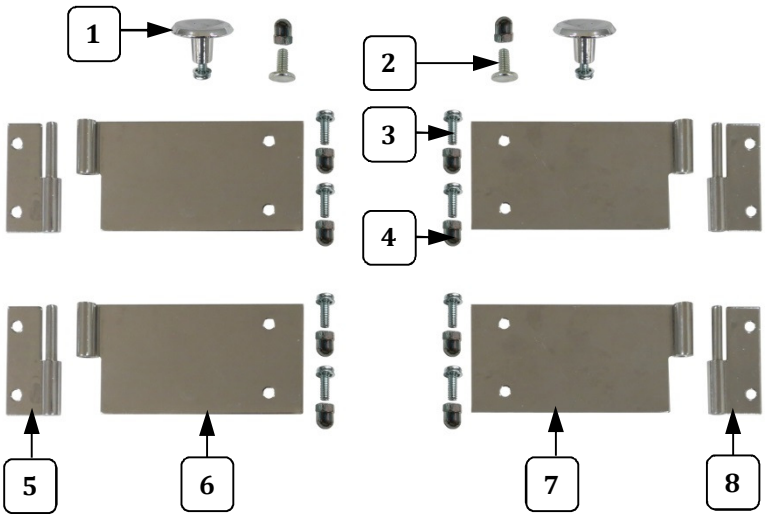

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6	FEMALE HINGE LONG LEFT	2	41352	
7	FEMALE HINGE LONG RIGHT	2		41351
8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
2	DOOR (does not include hardware)	2	63755	63755	63755
3	COMPLETE HARDWARE KIT FOR LH DOOR*	1	47054	47054	47054
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5	DROP PANEL	1	63554	63554	63554
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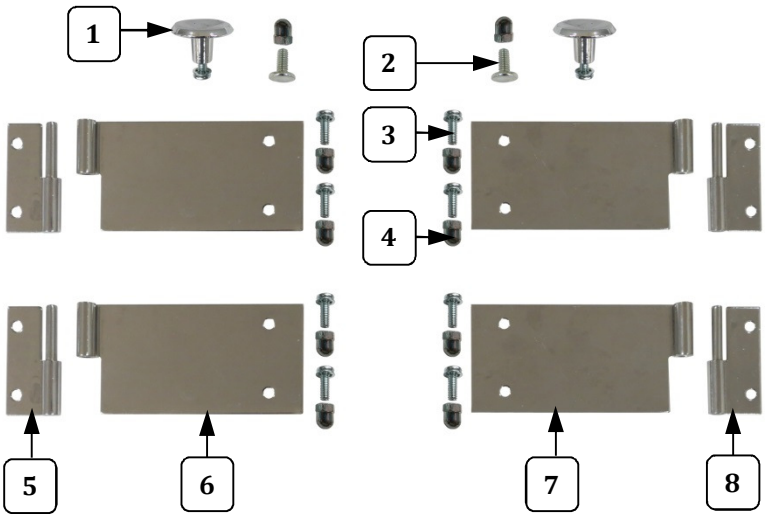
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



Complete Hardware Kit Left Hand Door (P/N 47054)

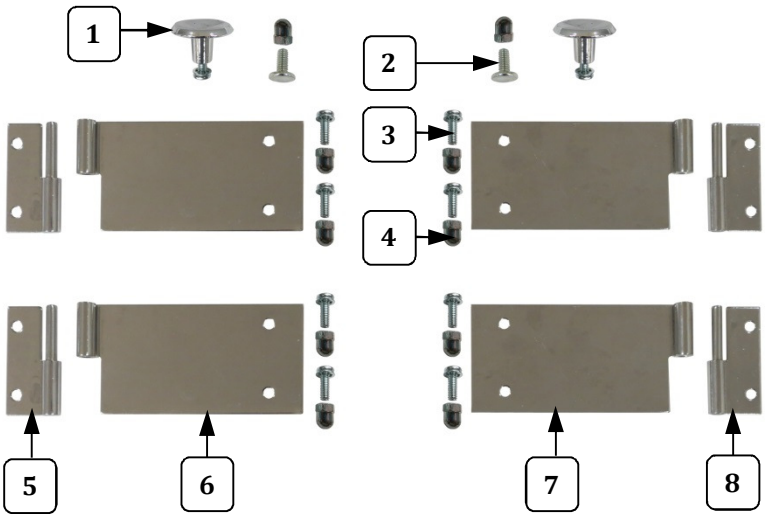
Complete Hardware Kit Right Hand Door (P/N 47055)

Item	Part Description	Qty.	Part Number	
			47054	47055
1	DOOR KNOB	1	41013	41013
2	TEE BOLT	1	75267	75267
3	8-32 X ½ SCREWS PH PAN W/SEMS	5	47124	47124
4	ACORN NUT #8-32	5	47702	47702
5	MALE HINGE SHORT LEFT	2	41349	
6	FEMALE HINGE LONG LEFT	2	41352	
7	FEMALE HINGE LONG RIGHT	2		41351
8	MALE HINGE SHORT RIGHT	2		41350

Exterior - Cabinet Breakdown Parts List

Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	DOME WELDMENT	1	63477	63477	63477
2	DOOR (does not include hardware)	2	63755	63755	63755
3	COMPLETE HARDWARE KIT FOR LH DOOR*	1	47054	47054	47054
4	COMPLETE HARDWARE KIT FOR RH DOOR*	1	47055	47055	47055
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
10	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	8	42044	42044	42044
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



Complete Hardware Kit Left Hand Door (P/N 47054)

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			47054	47055
1	DOOR KNOB	1	41013	41013
2	TEE BOLT	1	75267	75267
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5	MALE HINGE SHORT LEFT	2	41349	
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7	FEMALE HINGE LONG RIGHT	2		41351
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Exterior - Cabinet Breakdown Parts List

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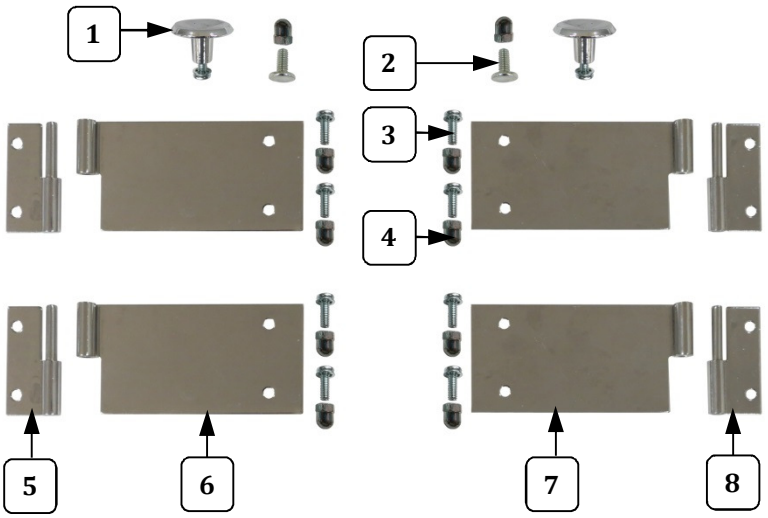
4	COMPLETE HARDWARE KIT FOR RH DOOR*	1	47055	47055	47055
5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
10	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	8	42044	42044	42044
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Exterior - Cabinet Breakdown Parts List

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6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
9	LEAD-IN CORD	1	16050	16050	16050
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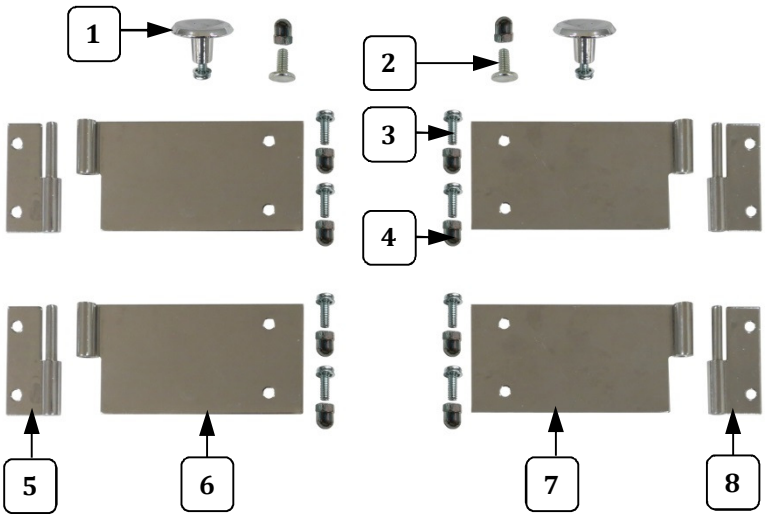
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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Exterior - Cabinet Breakdown Parts List

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5	DROP PANEL	1	63554	63554	63554
6	PLASTIC FOOT	4	63881	63881	63881
7	OLD MAID PAN	1	40276	40276	40276
8	OIL PUMP WIRE HARNESS (if oil supplied)	1		41499	41499
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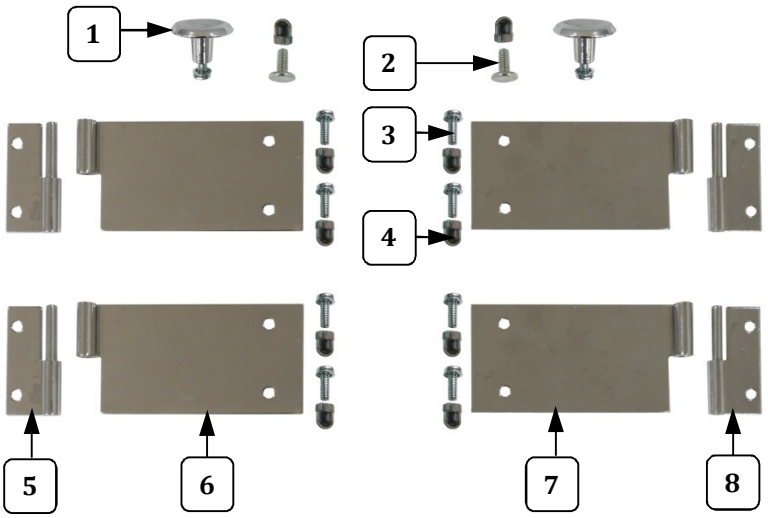
11	DOME - MOTOR TRIM	1	63462	63462	63462
12	DOOR STOP	1	49666	49666	49666
13	BLOWER EXHAUST DUCT	1	77928	77928	77928
14	BLOWER TRIM	1	63463	63463	63463
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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7	OLD MAID PAN	1	40276	40276	40276
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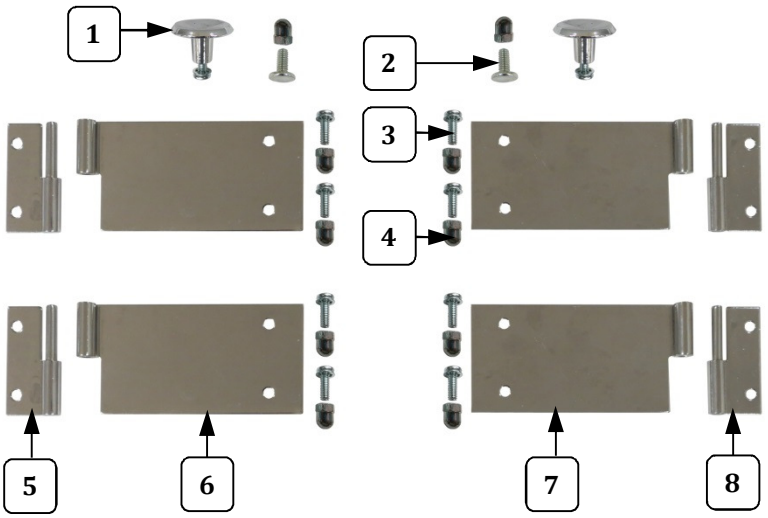
15	POPCORN SIGN	1	55356	55356	55356

Door Hardware Kits – Individual Component Breakdown



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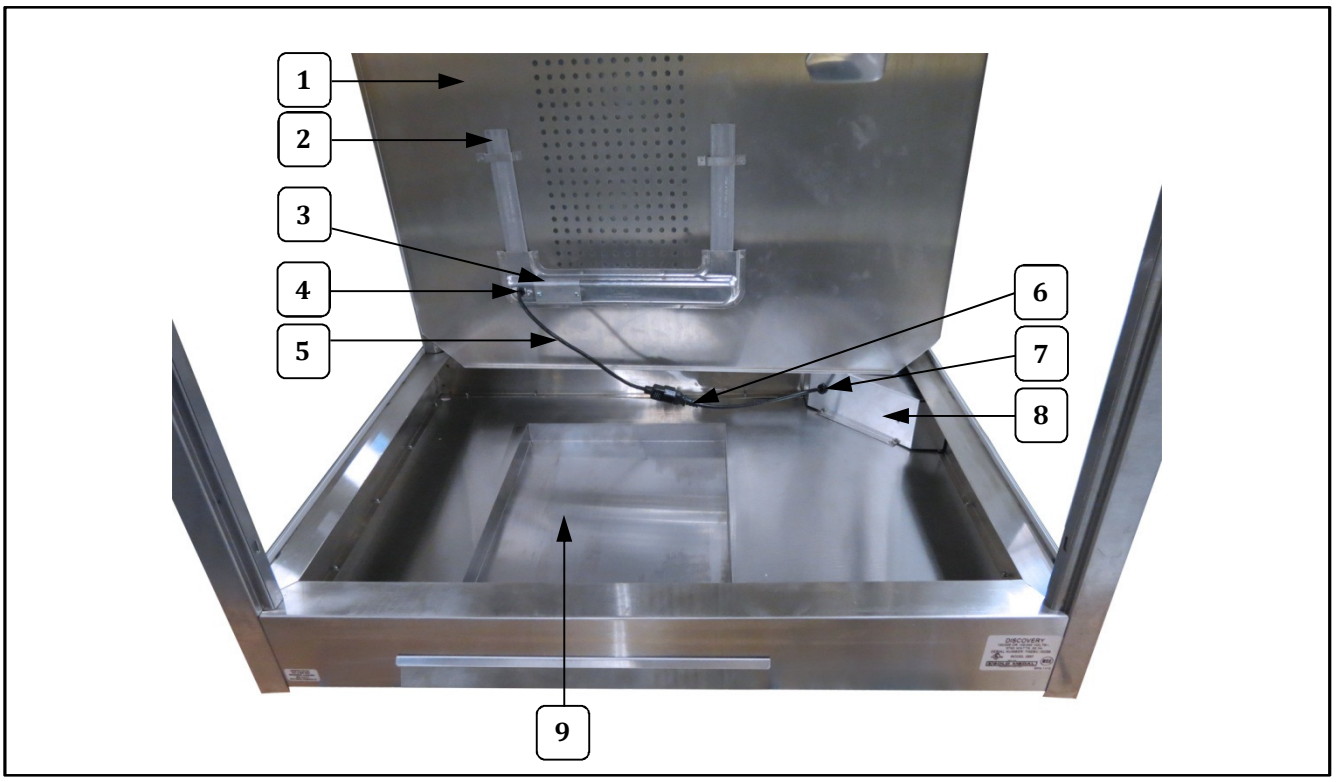
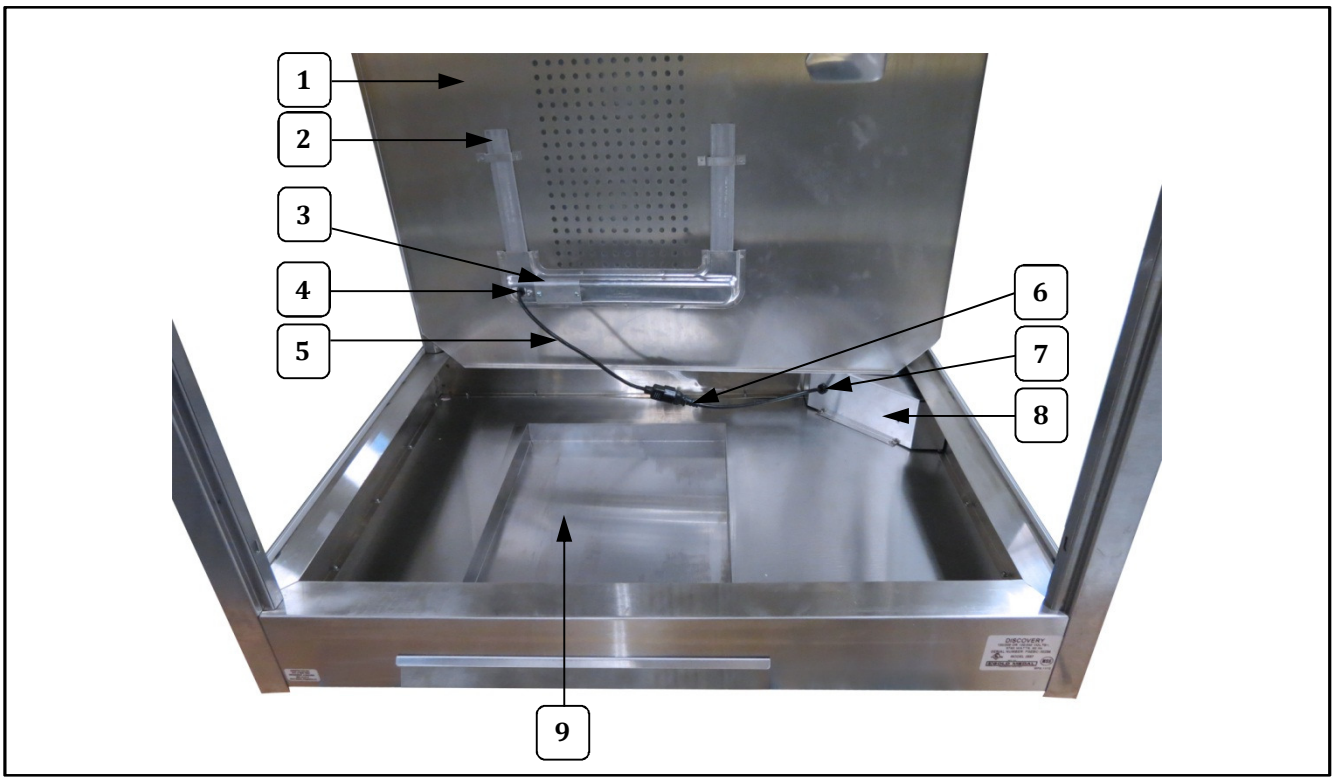
Interior - Cabinet Breakdown



Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CORN PAN ASSEMBLY (includes Items 2-6 listed below)	1	63908	63908	63908
2	HEAT ELEMENT 115V, 75W	2	44026	44026	44026
3	COVER CORN PAN CONDUIT	1	47653	47653	47653
4	STRAIN RELIEF SR 15-1	1	61099	61099	61099
5	MALE CORDSET	1	61020	61020	61020
6	FEMALE CORDSET	1	61021	61021	61021
7	STRAIN RELIEF #SR 6P3-4	1	76026	76026	76026
8	CORNER ELECTRICAL COVER	1	63865	63865	63865
9	OLD MAID PAN	1	40276	40276	40276

Interior - Cabinet Breakdown



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3	COVER CORN PAN CONDUIT	1	47653	47653	47653
4	STRAIN RELIEF SR 15-1	1	61099	61099	61099
5	MALE CORDSET	1	61020	61020	61020
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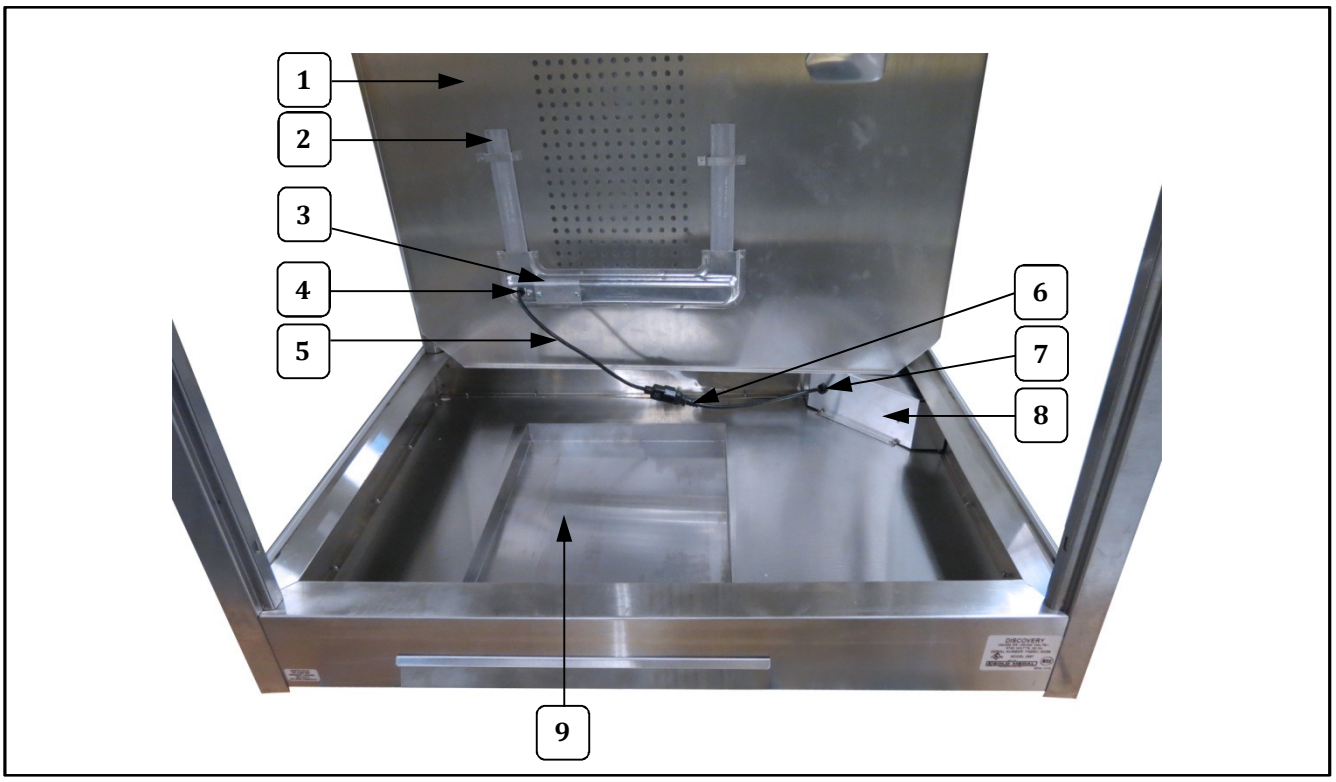
Interior - Cabinet Breakdown



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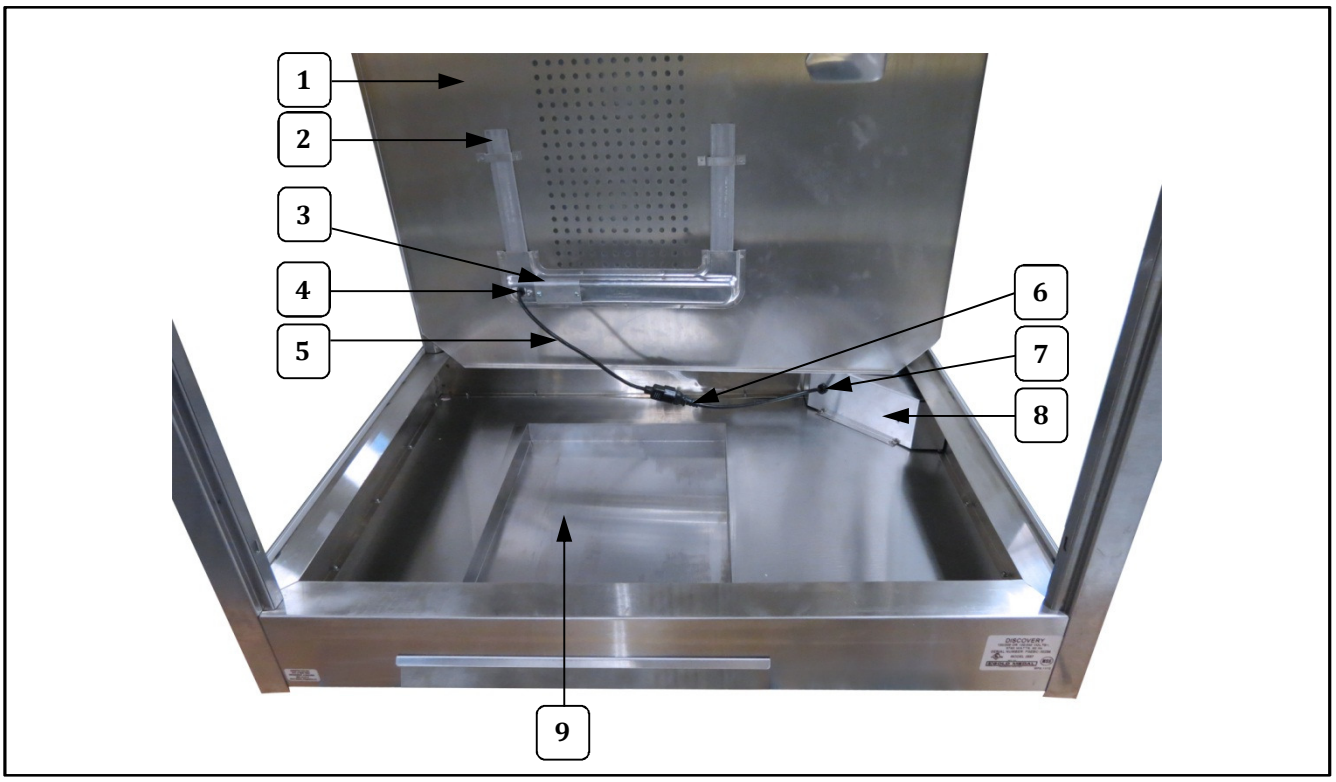
Interior - Cabinet Breakdown



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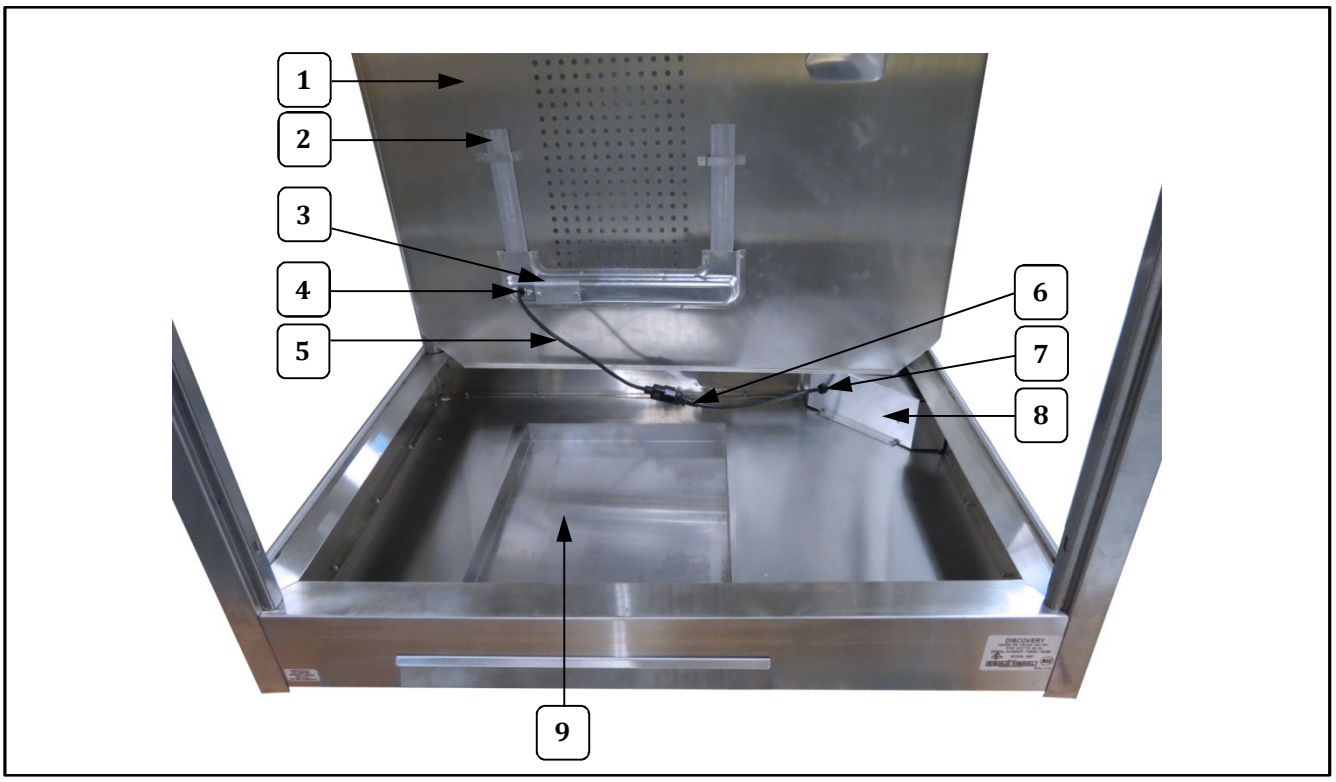
Interior - Cabinet Breakdown



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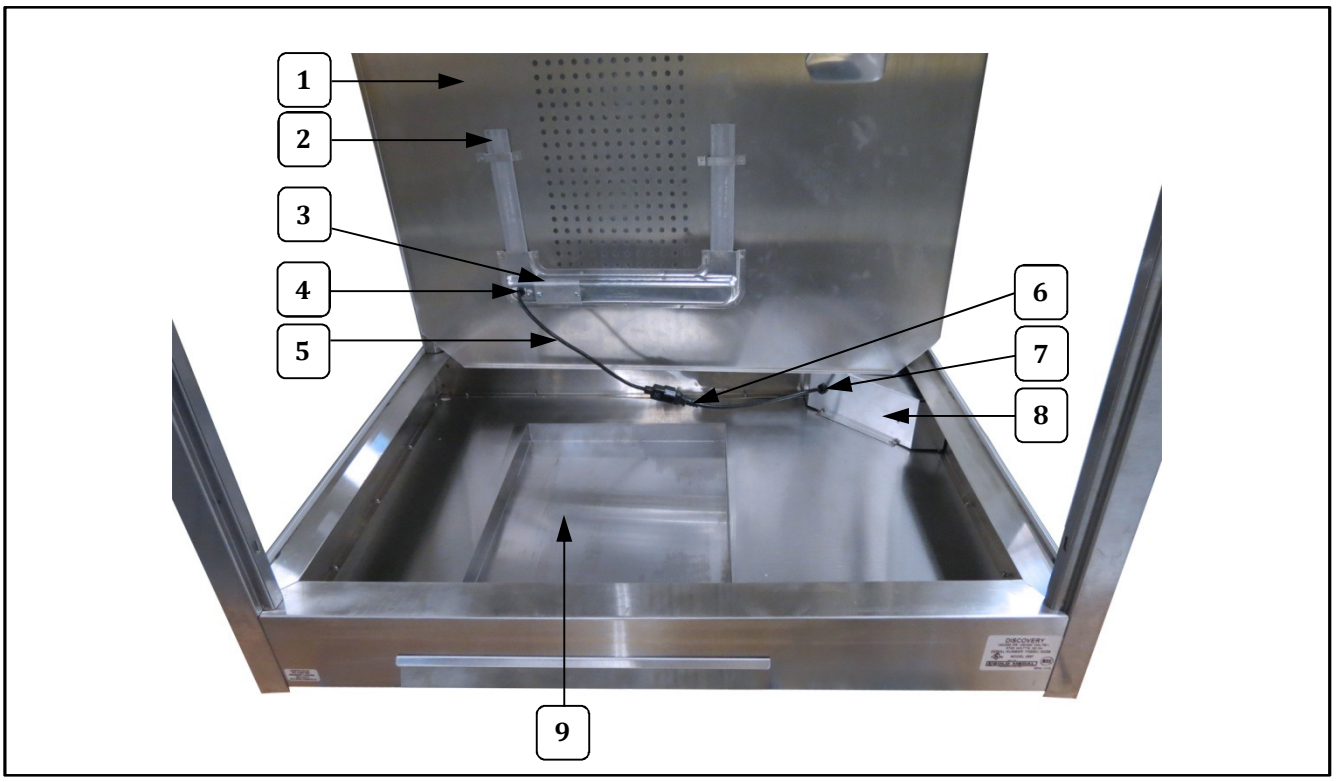

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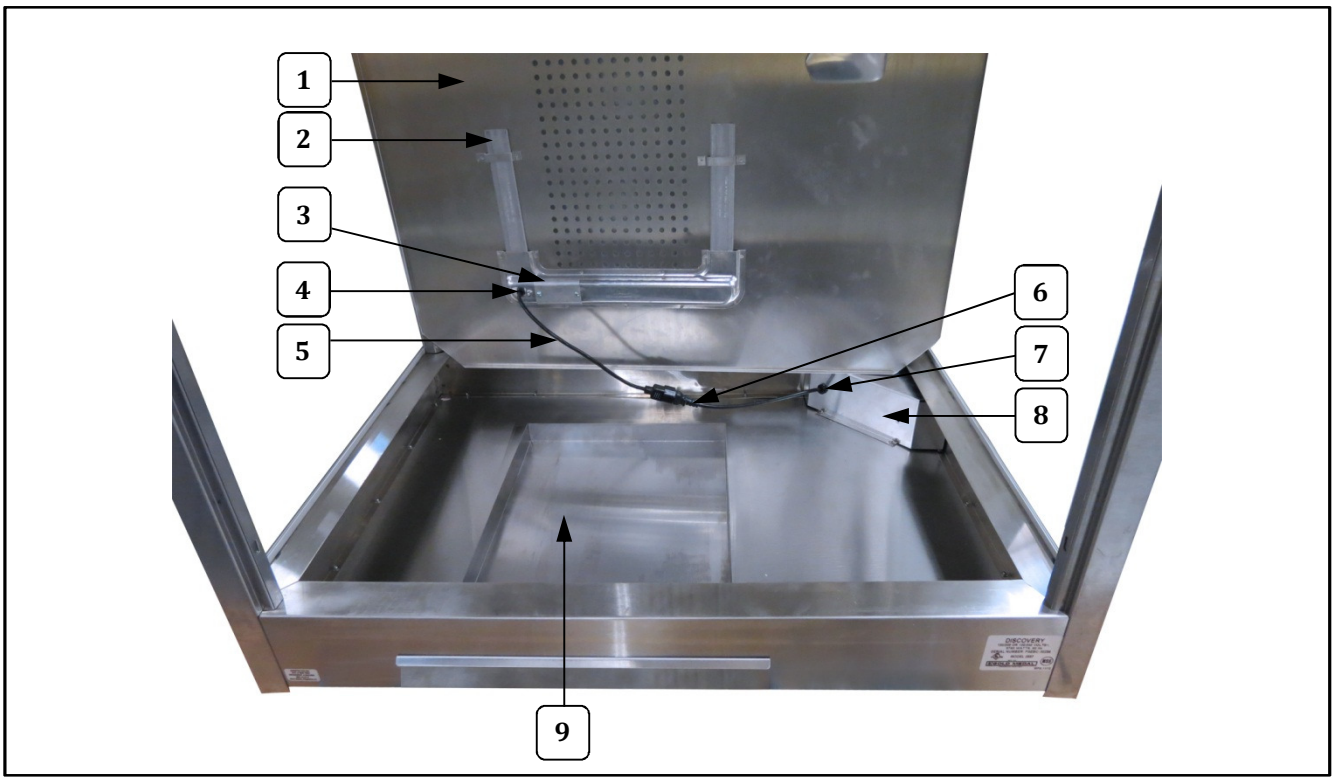
Interior - Cabinet Breakdown



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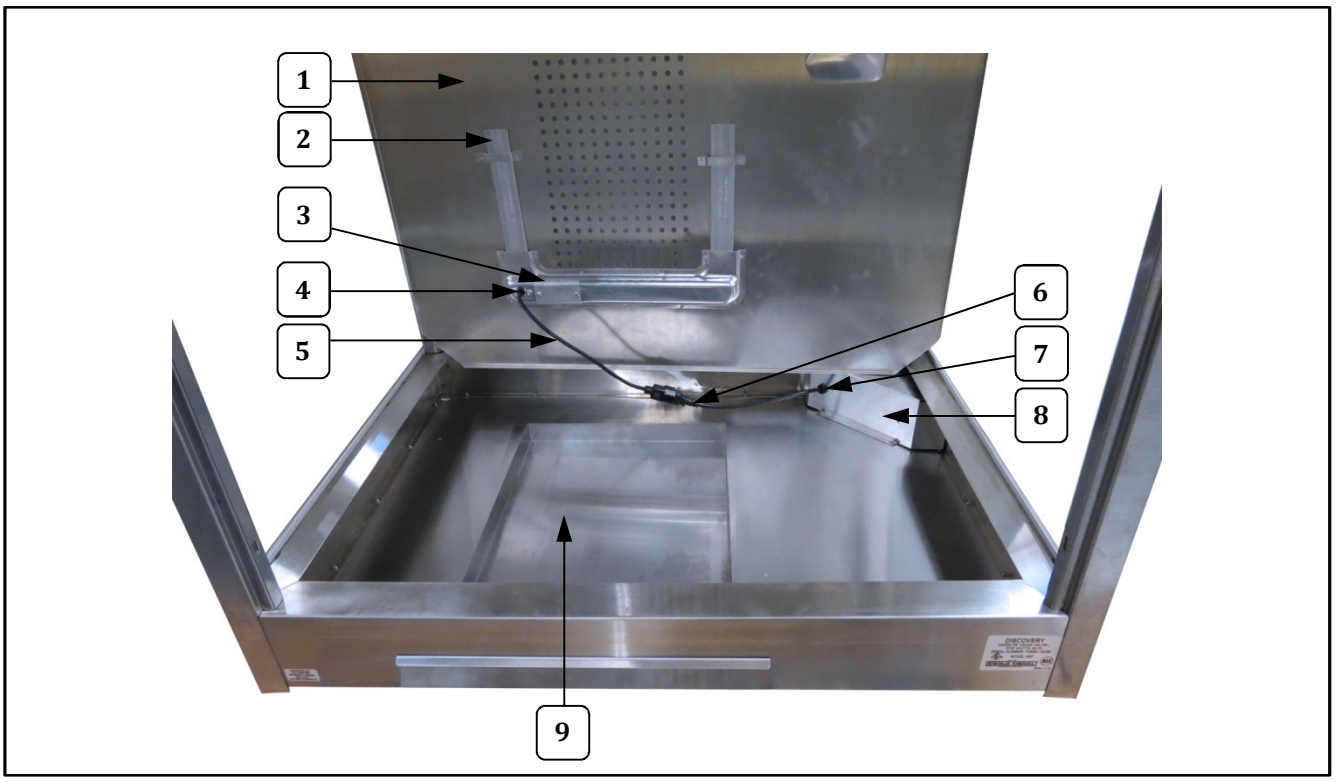

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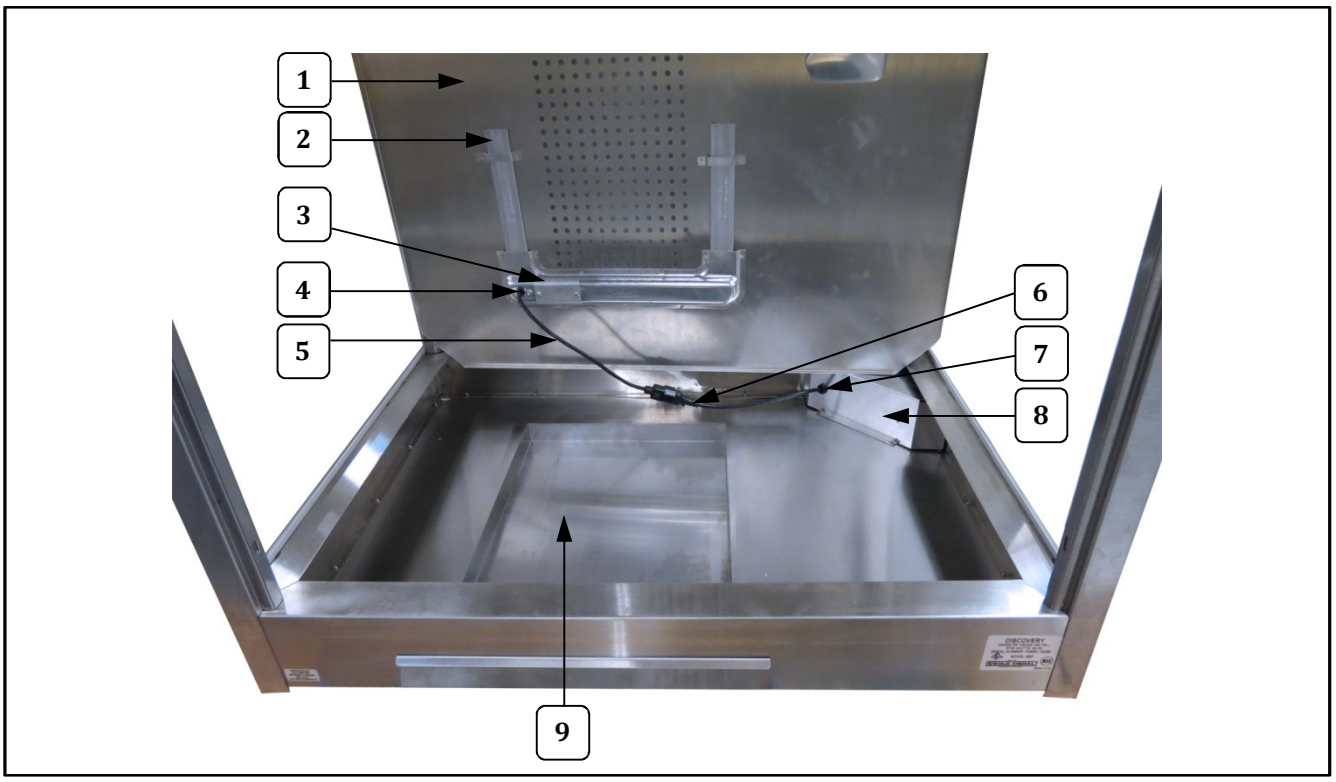
Interior - Cabinet Breakdown



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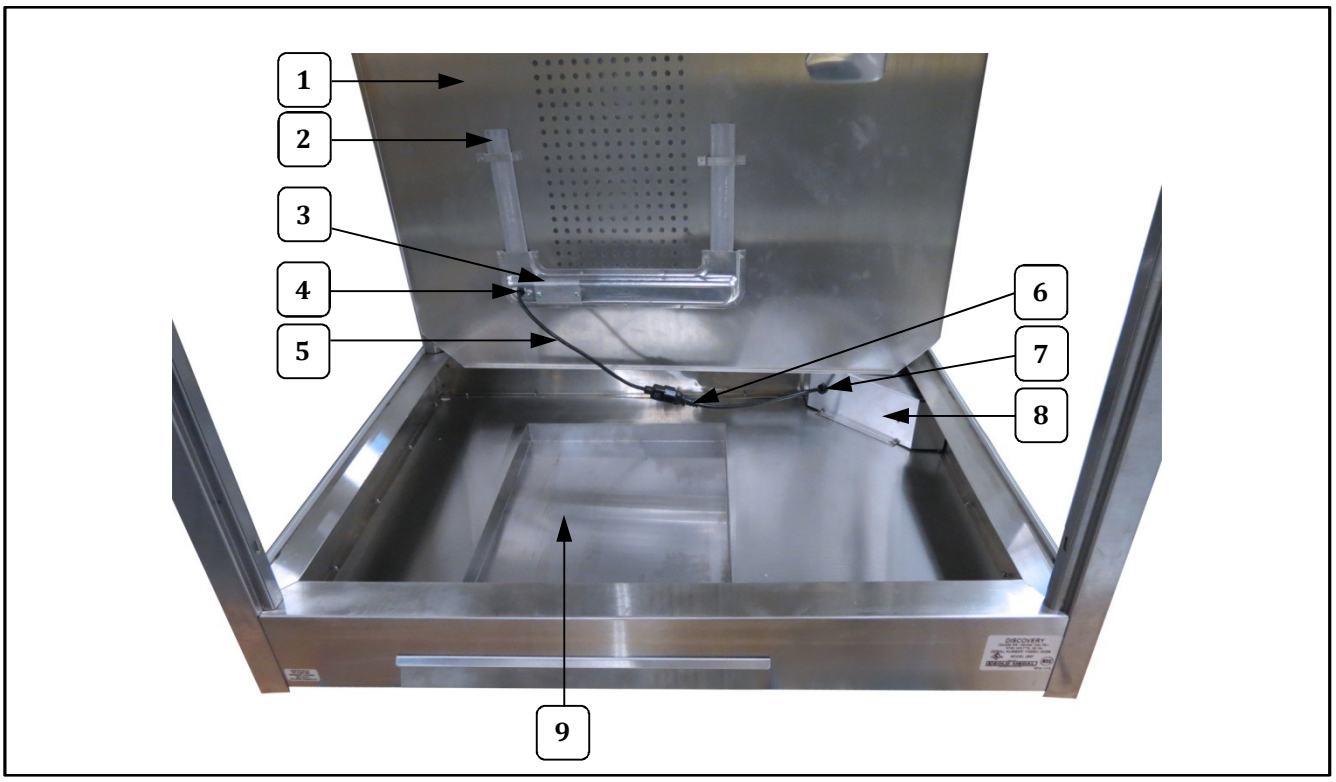

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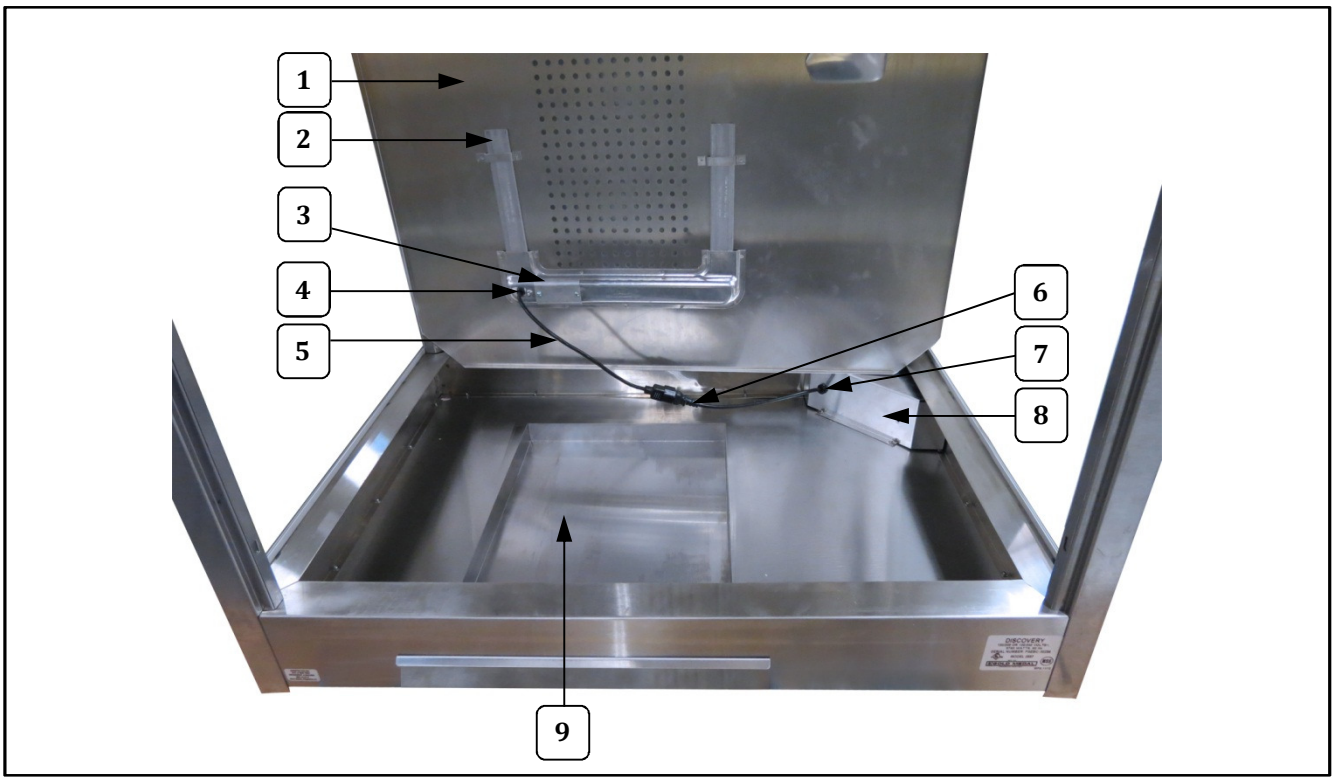
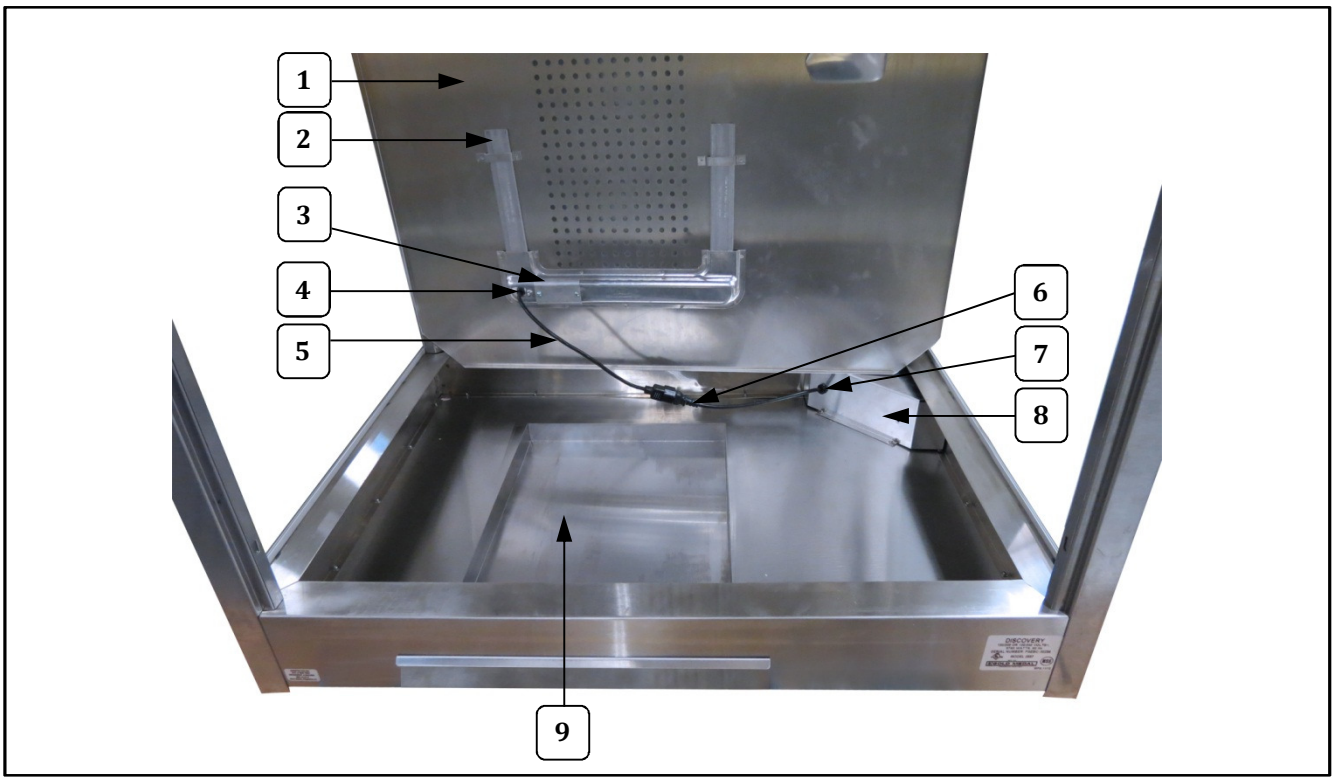
9	OLD MAID PAN	1	40276	40276	40276

Interior - Cabinet Breakdown



Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CORN PAN ASSEMBLY (includes Items 2-6 listed below)	1	63908	63908	63908
2	HEAT ELEMENT 115V, 75W	2	44026	44026	44026
3	COVER CORN PAN CONDUIT	1	47653	47653	47653
4	STRAIN RELIEF SR 15-1	1	61099	61099	61099
5	MALE CORDSET	1	61020	61020	61020
6	FEMALE CORDSET	1	61021	61021	61021
7	STRAIN RELIEF #SR 6P3-4	1	76026	76026	76026
8	CORNER ELECTRICAL COVER	1	63865	63865	63865
9	OLD MAID PAN	1	40276	40276	40276

Interior - Cabinet Breakdown



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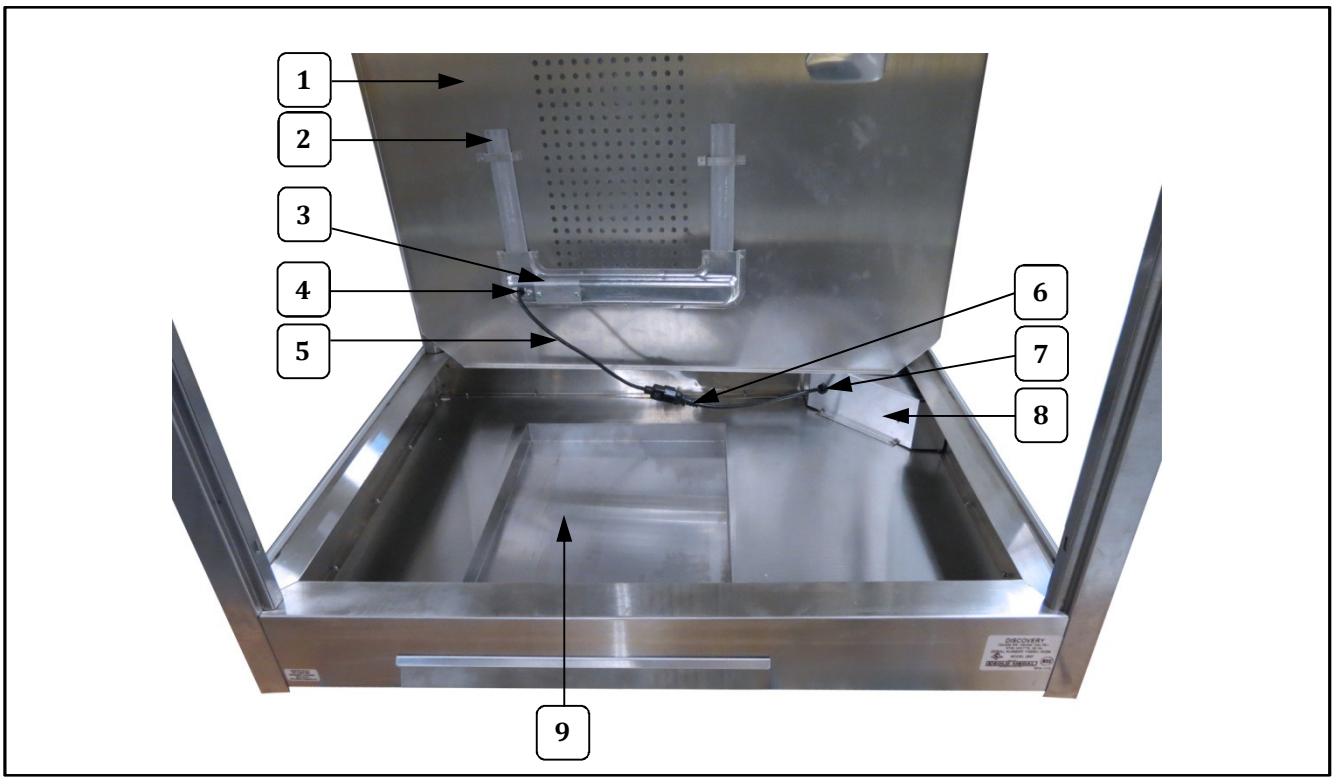

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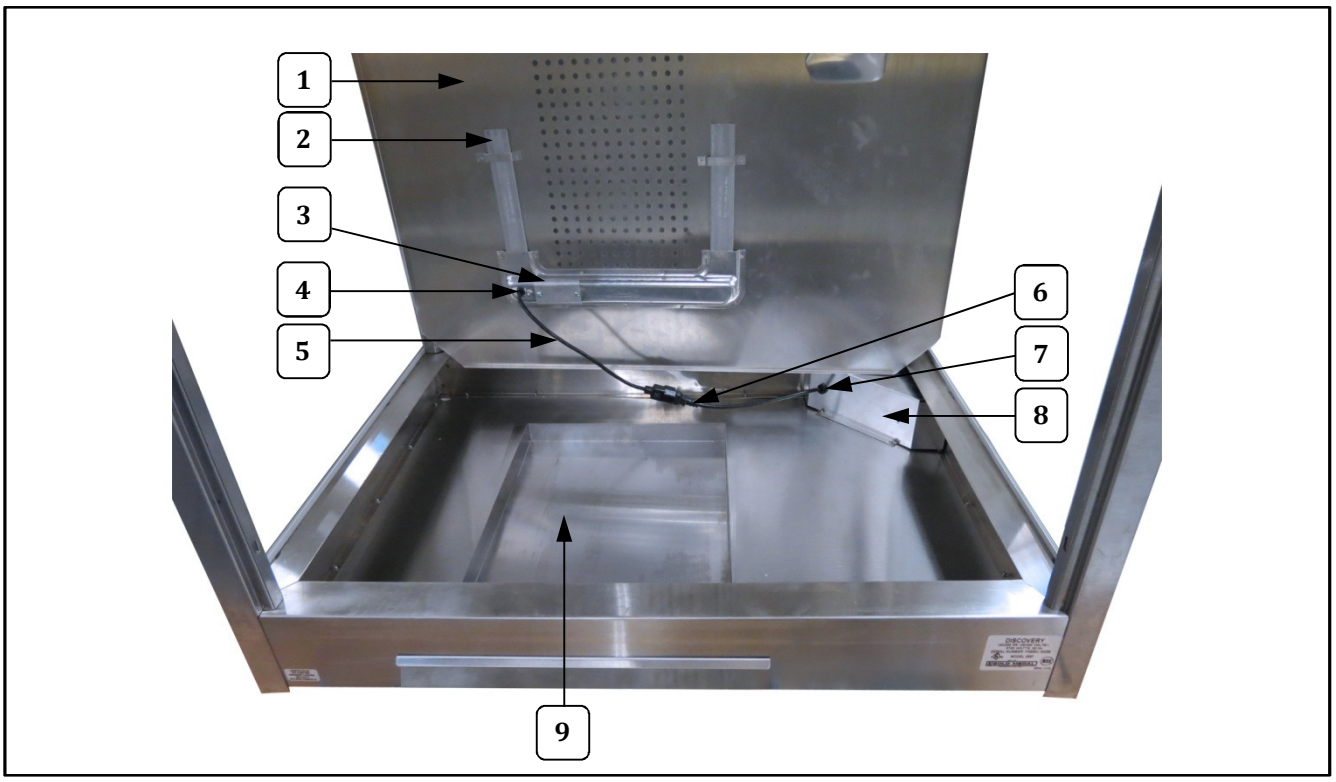

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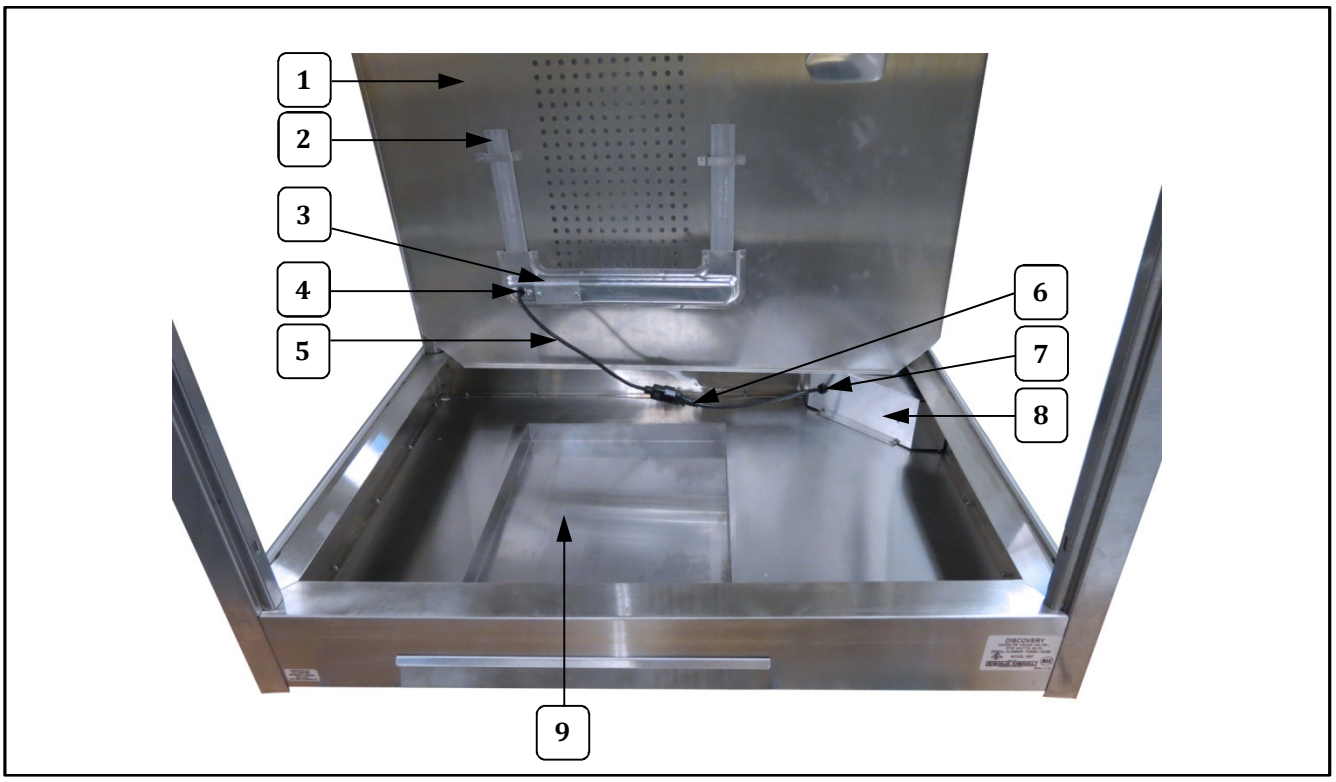
Interior - Cabinet Breakdown



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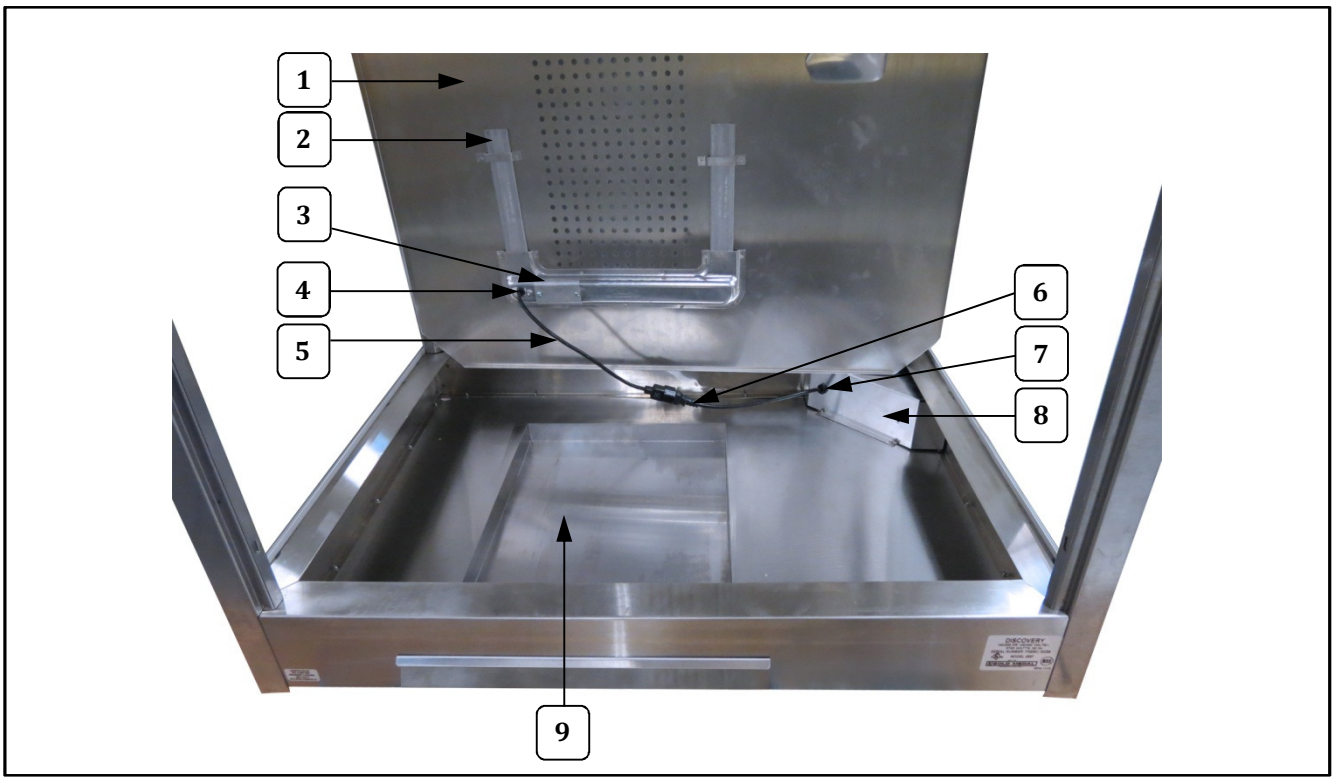
Interior - Cabinet Breakdown



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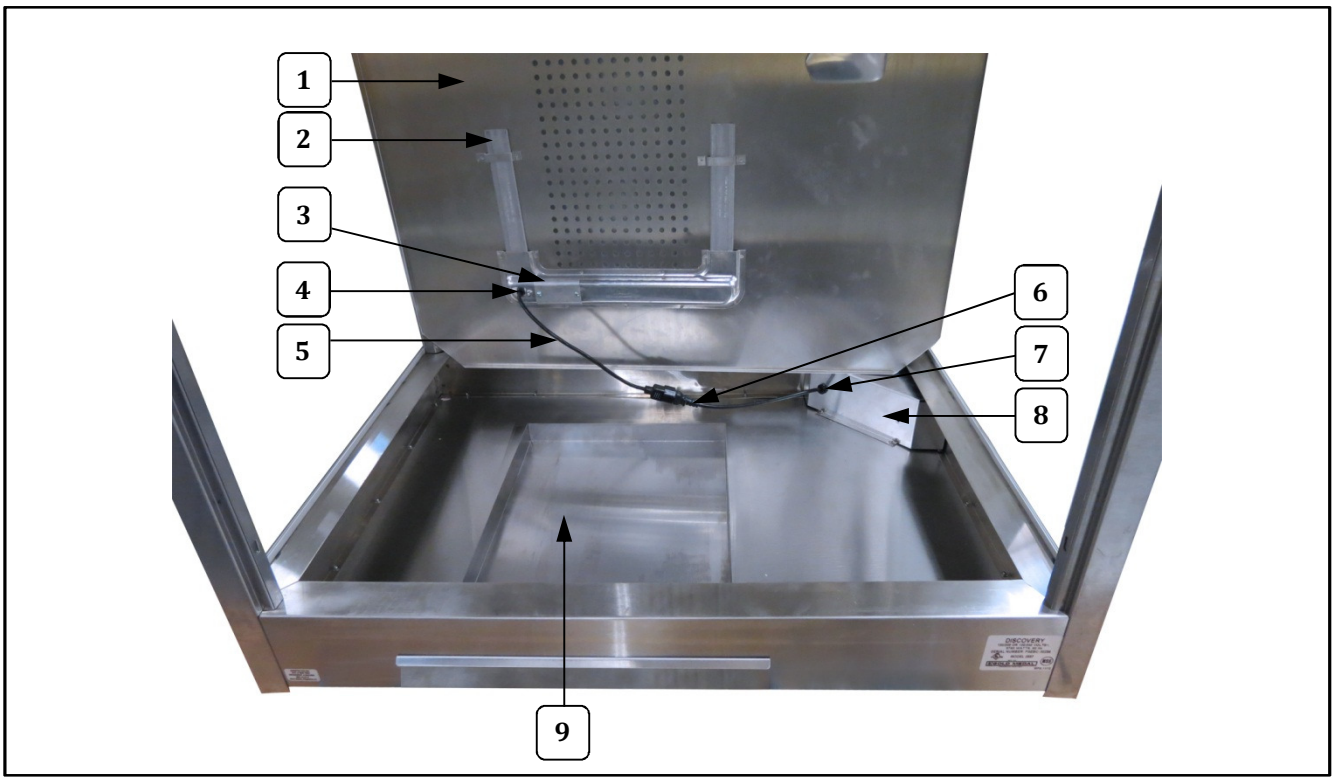

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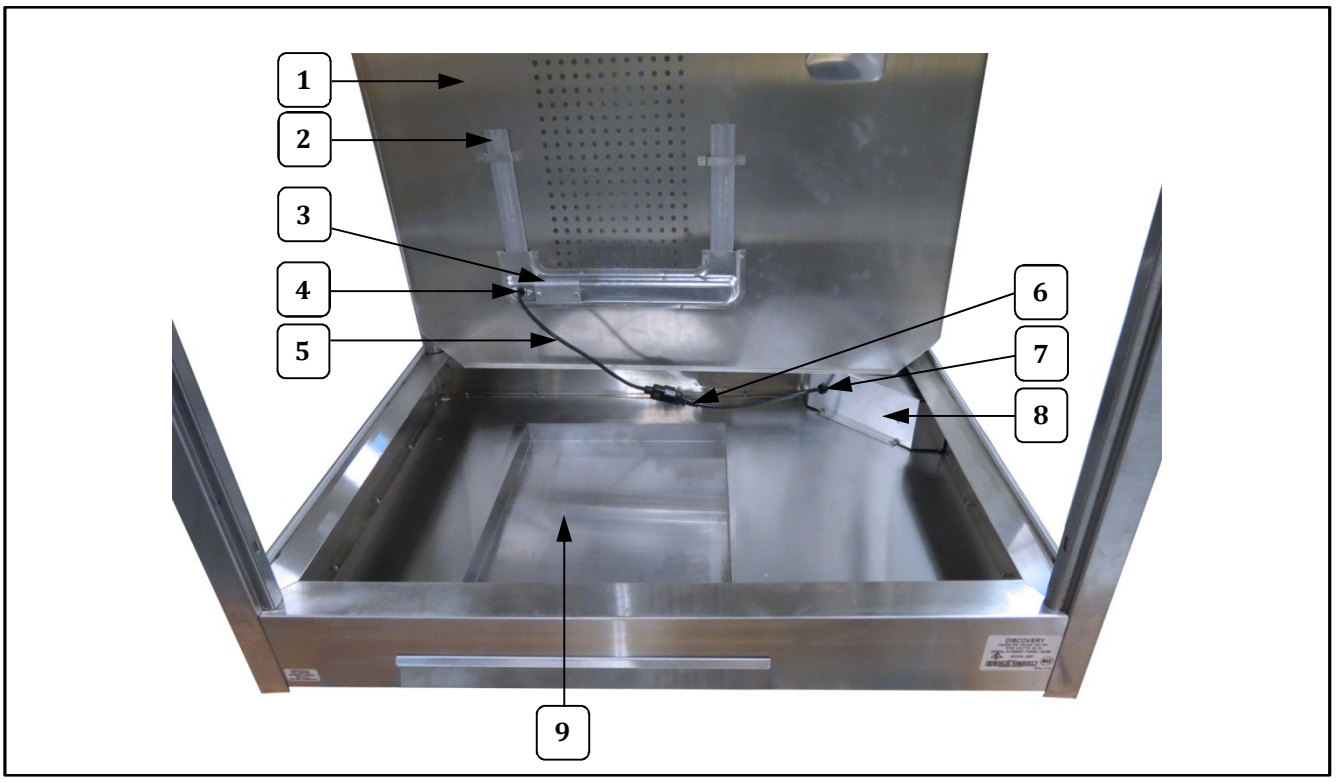

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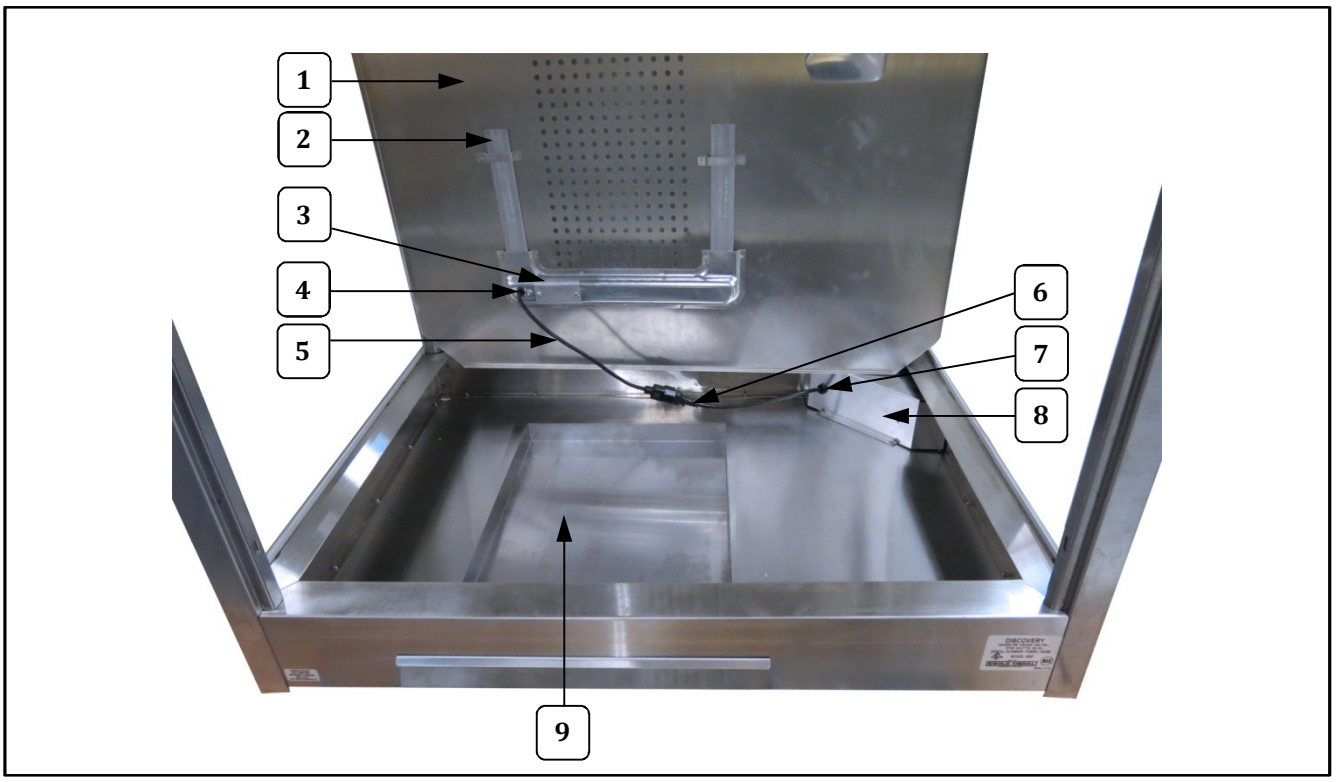

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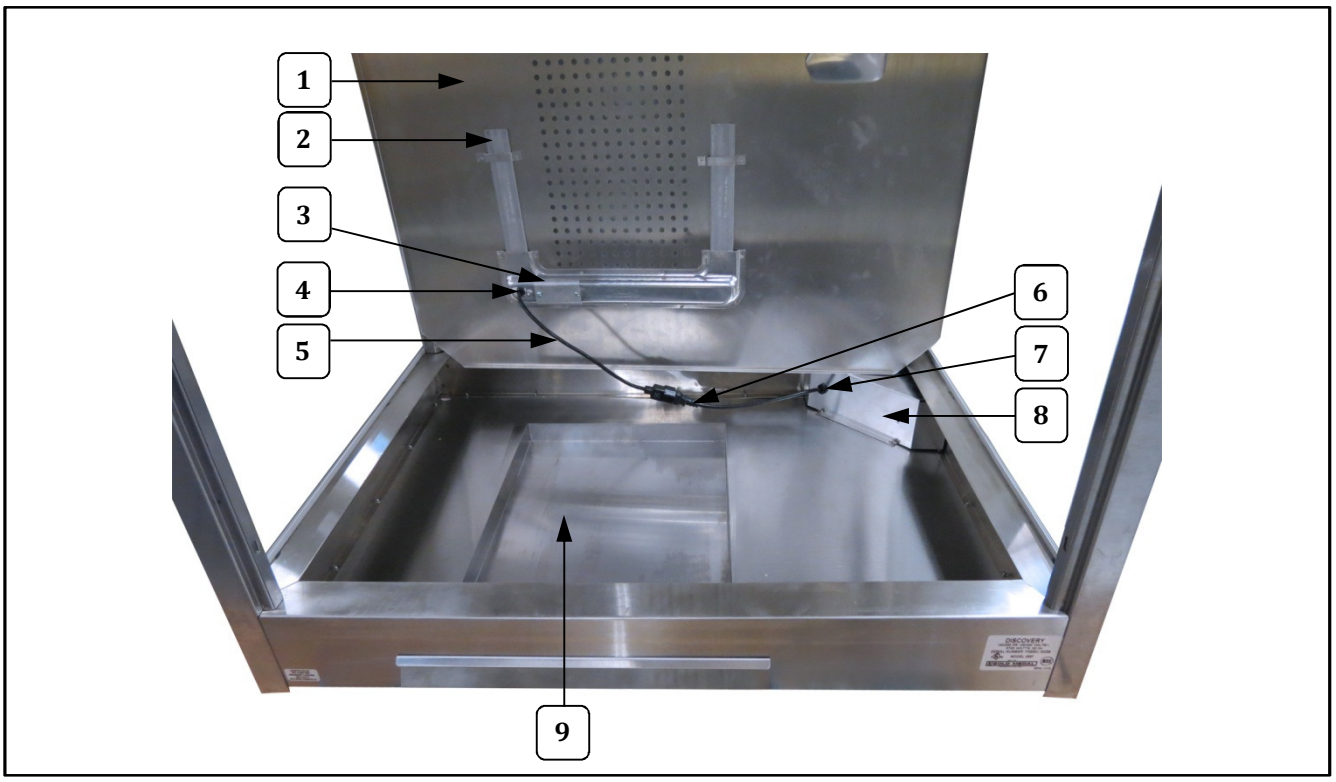

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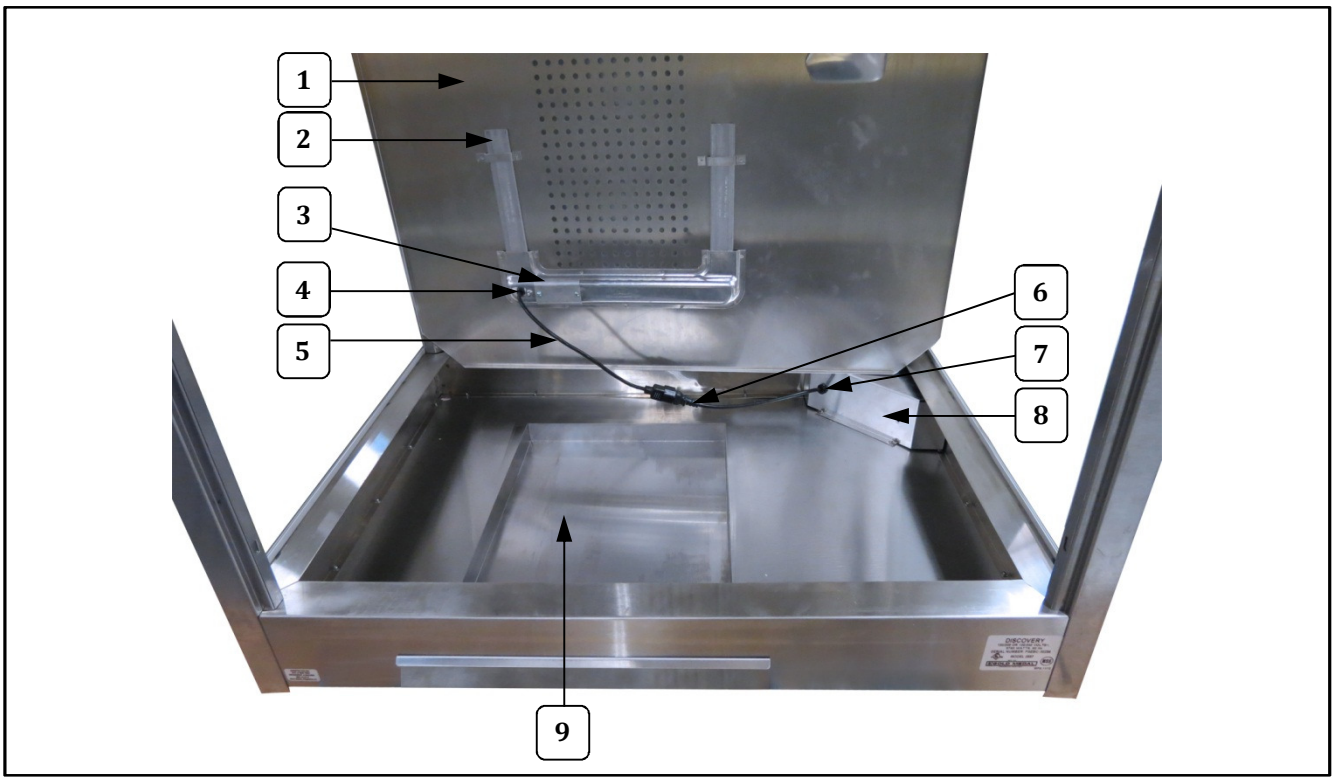

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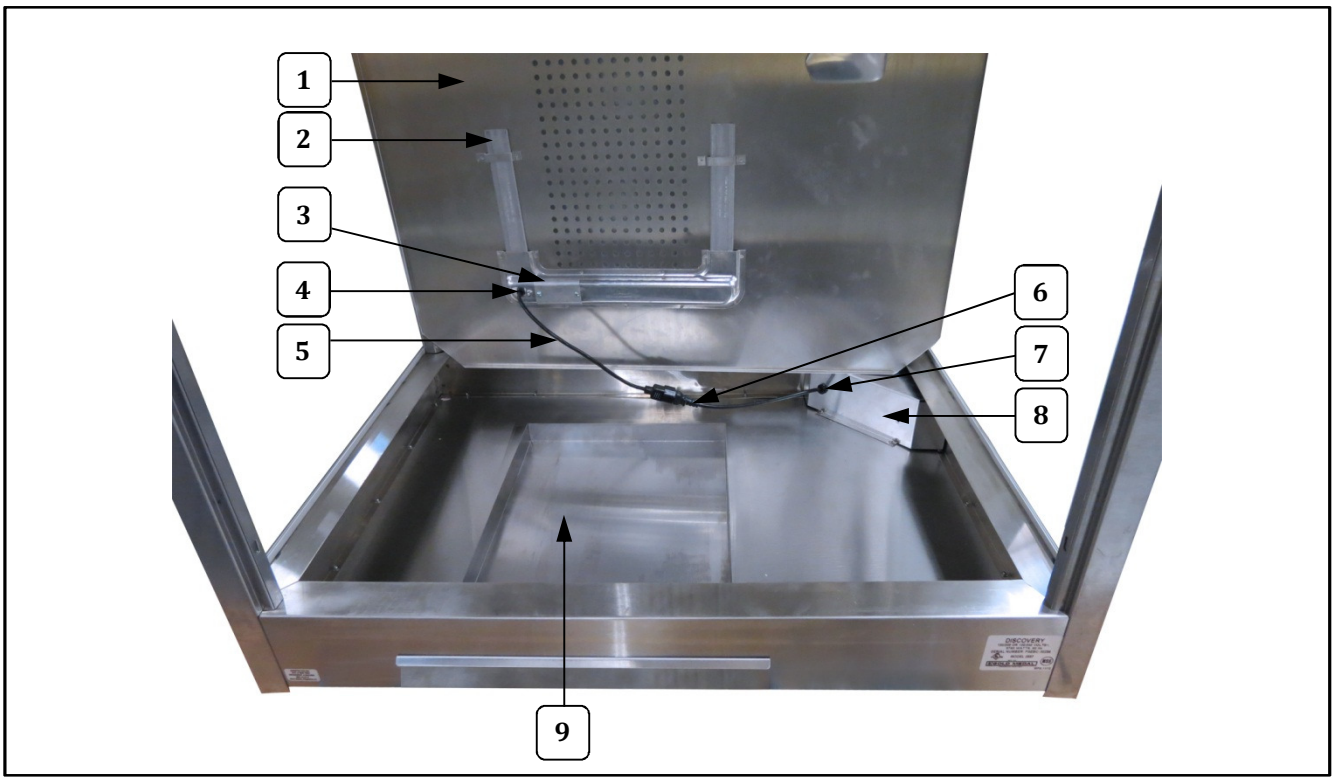

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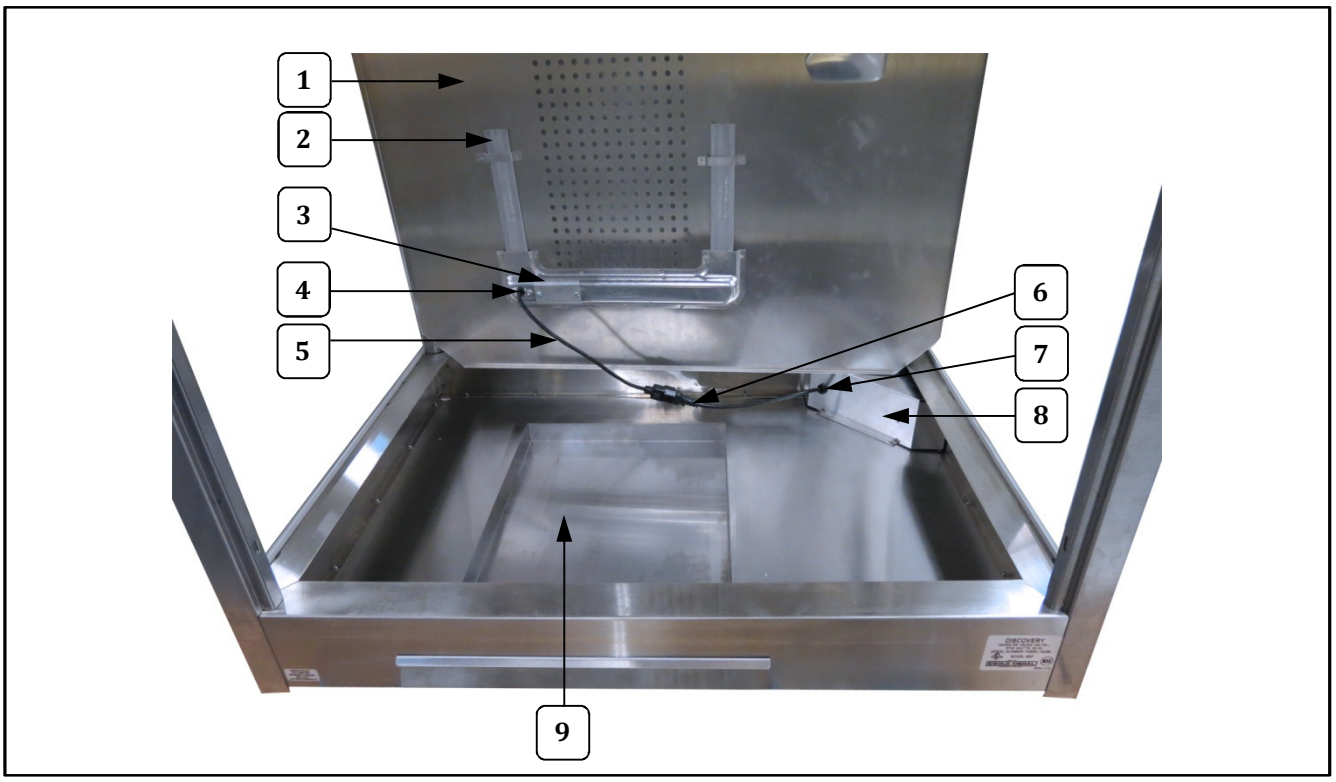

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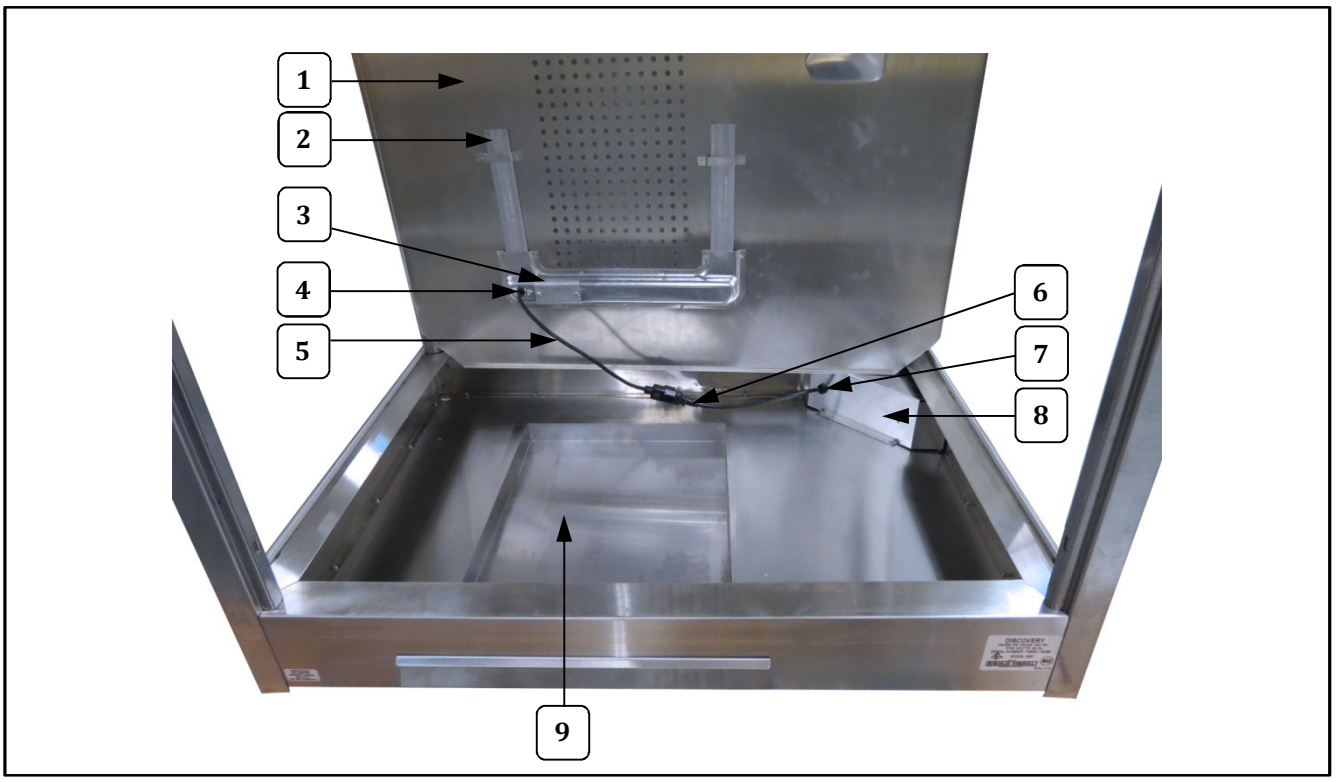

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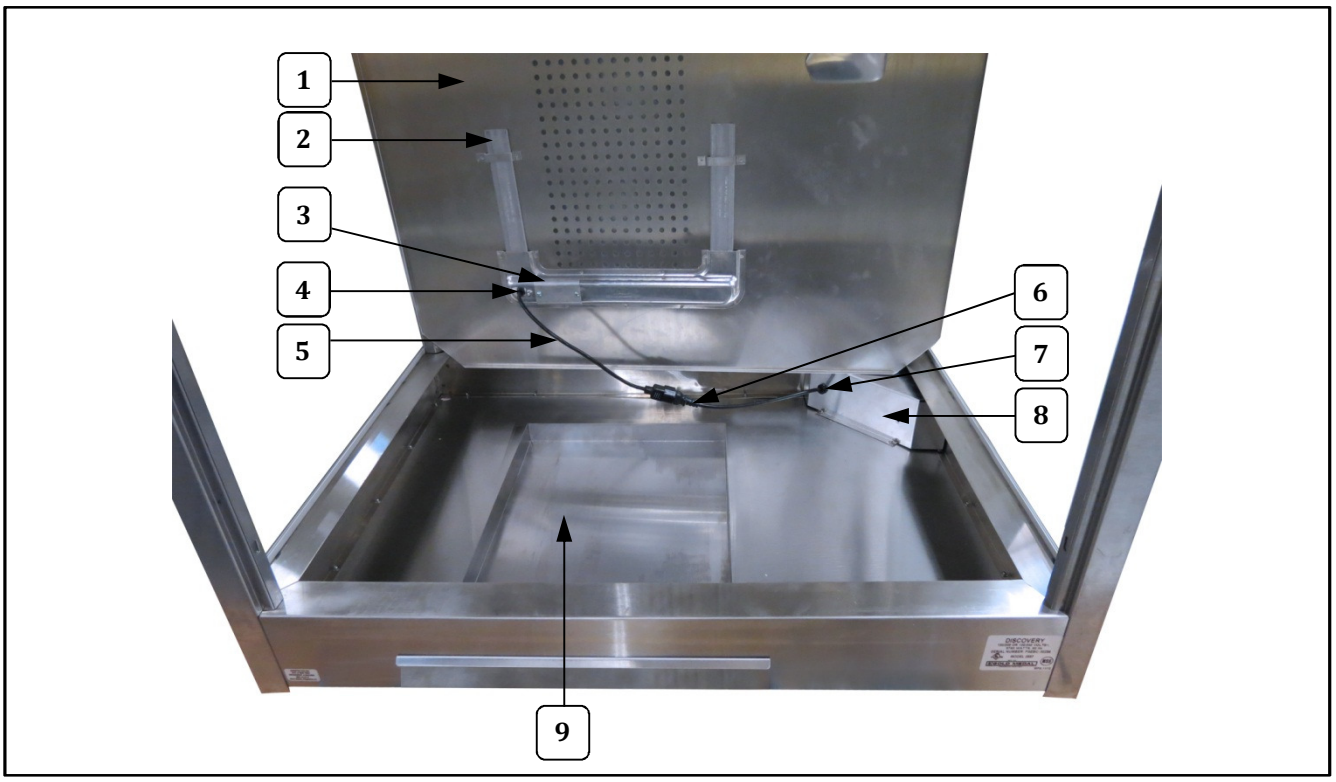

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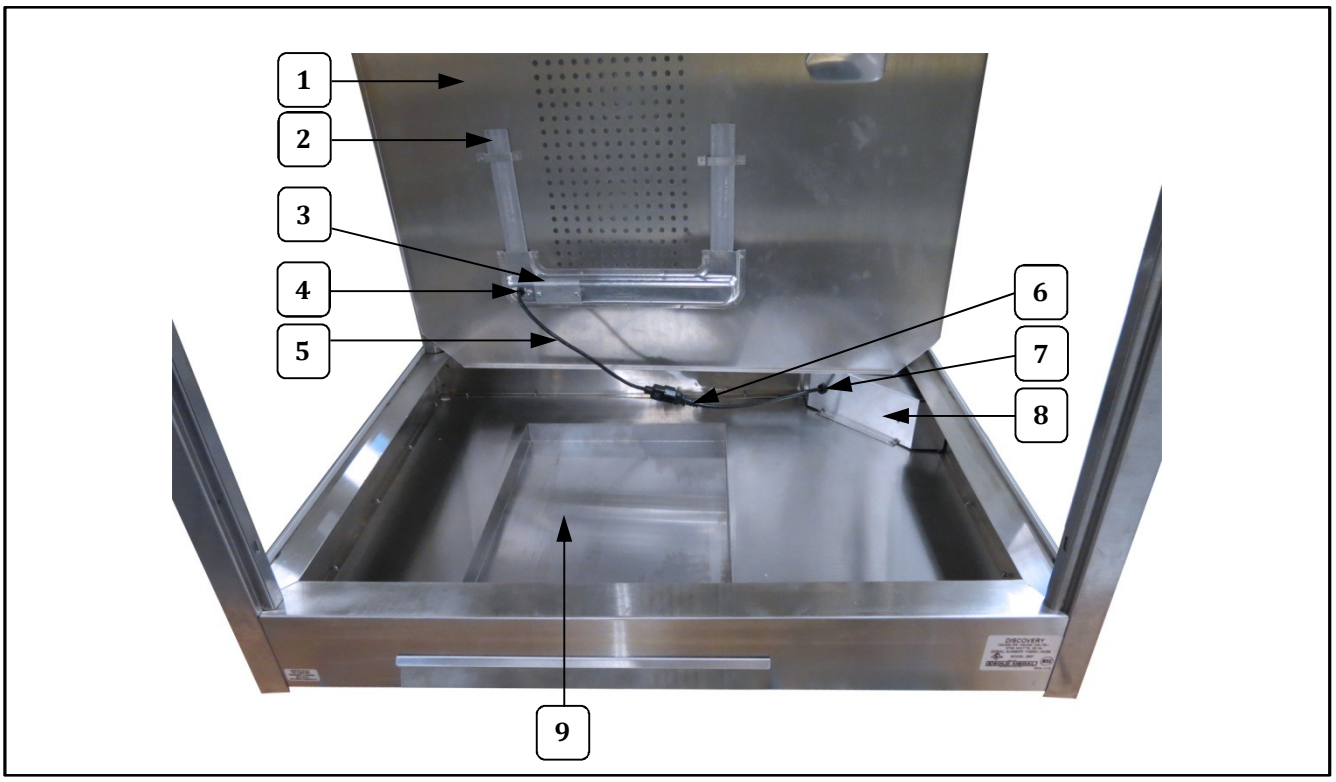

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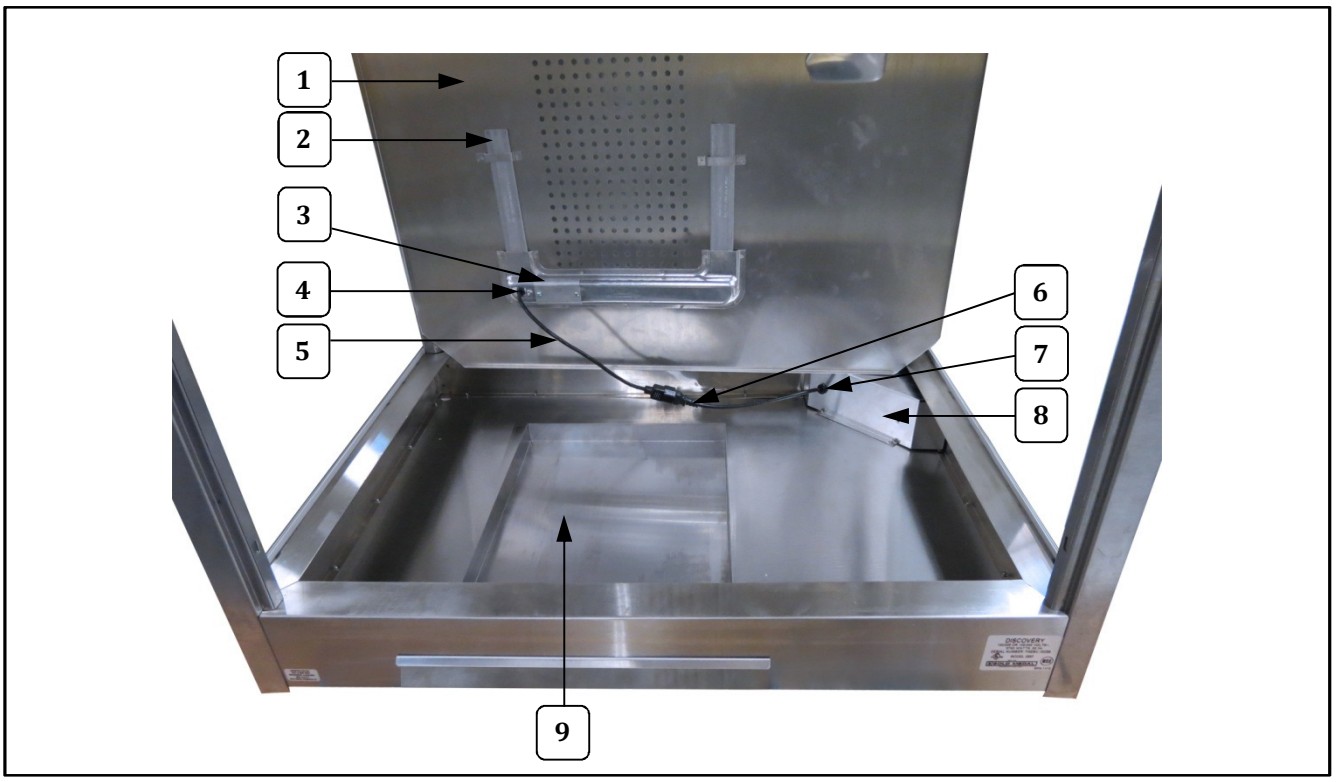

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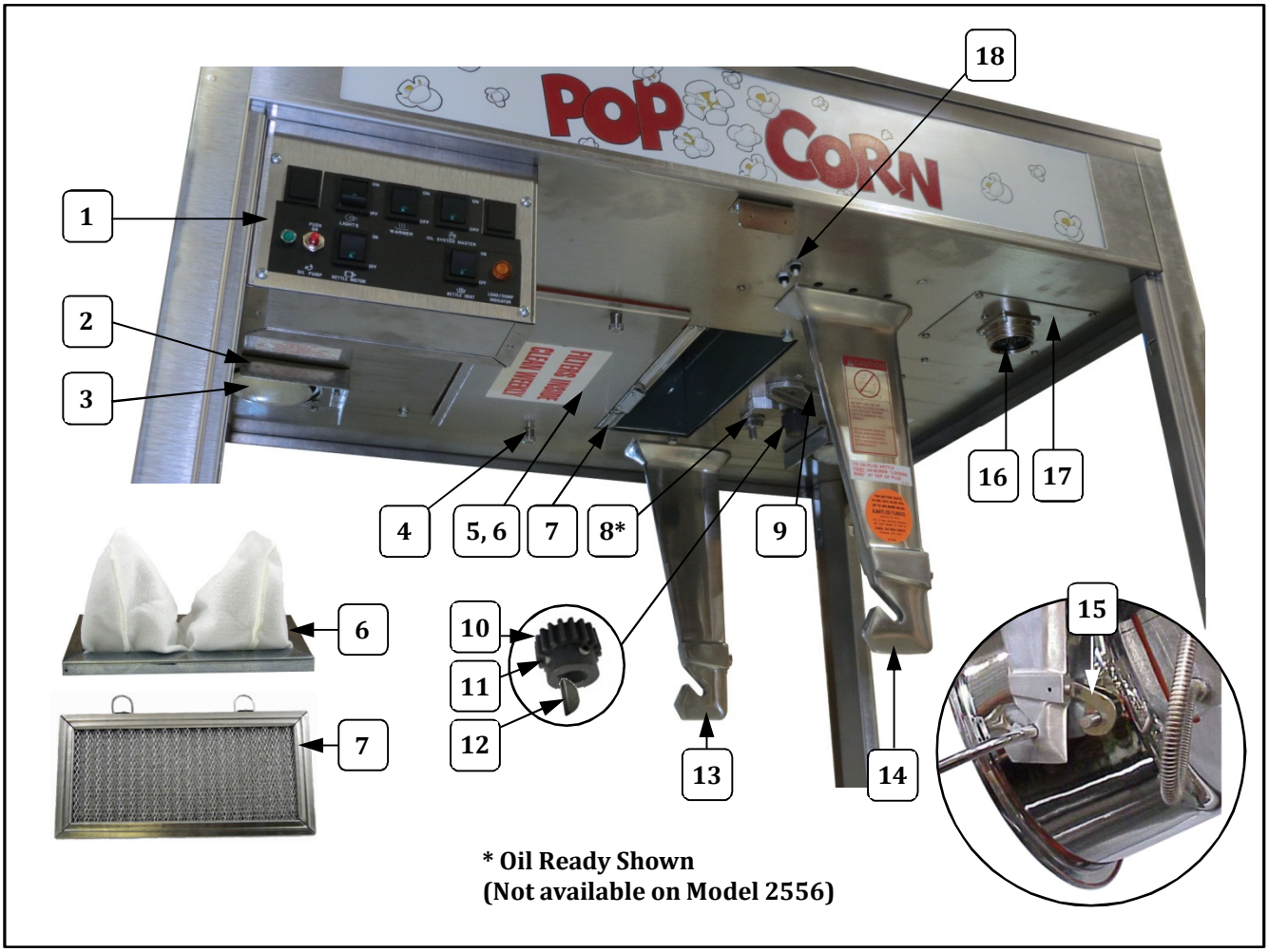
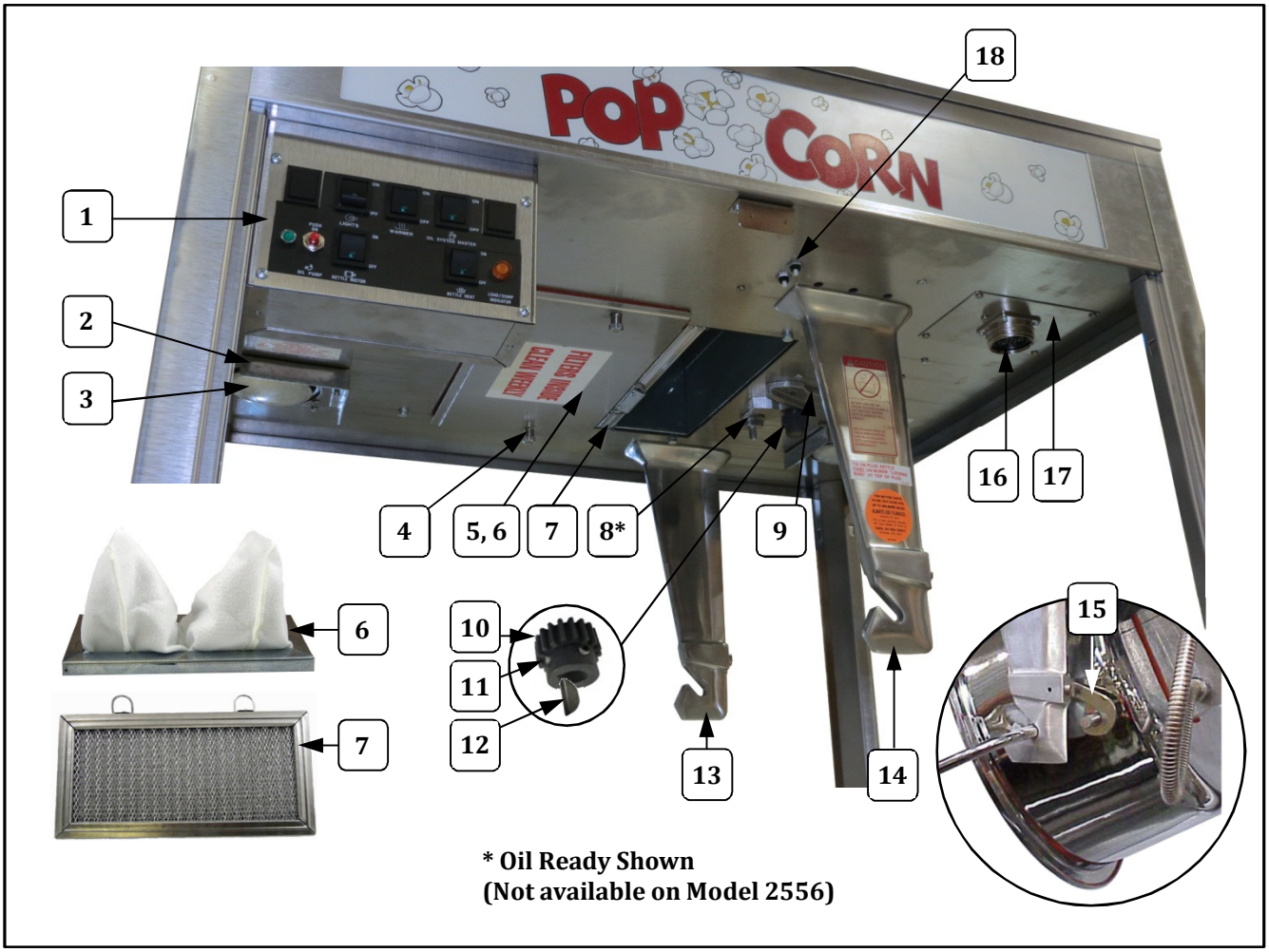
Cabinet Breakdown - Interior



Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



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			2556	2557/2557S	2563/2563S
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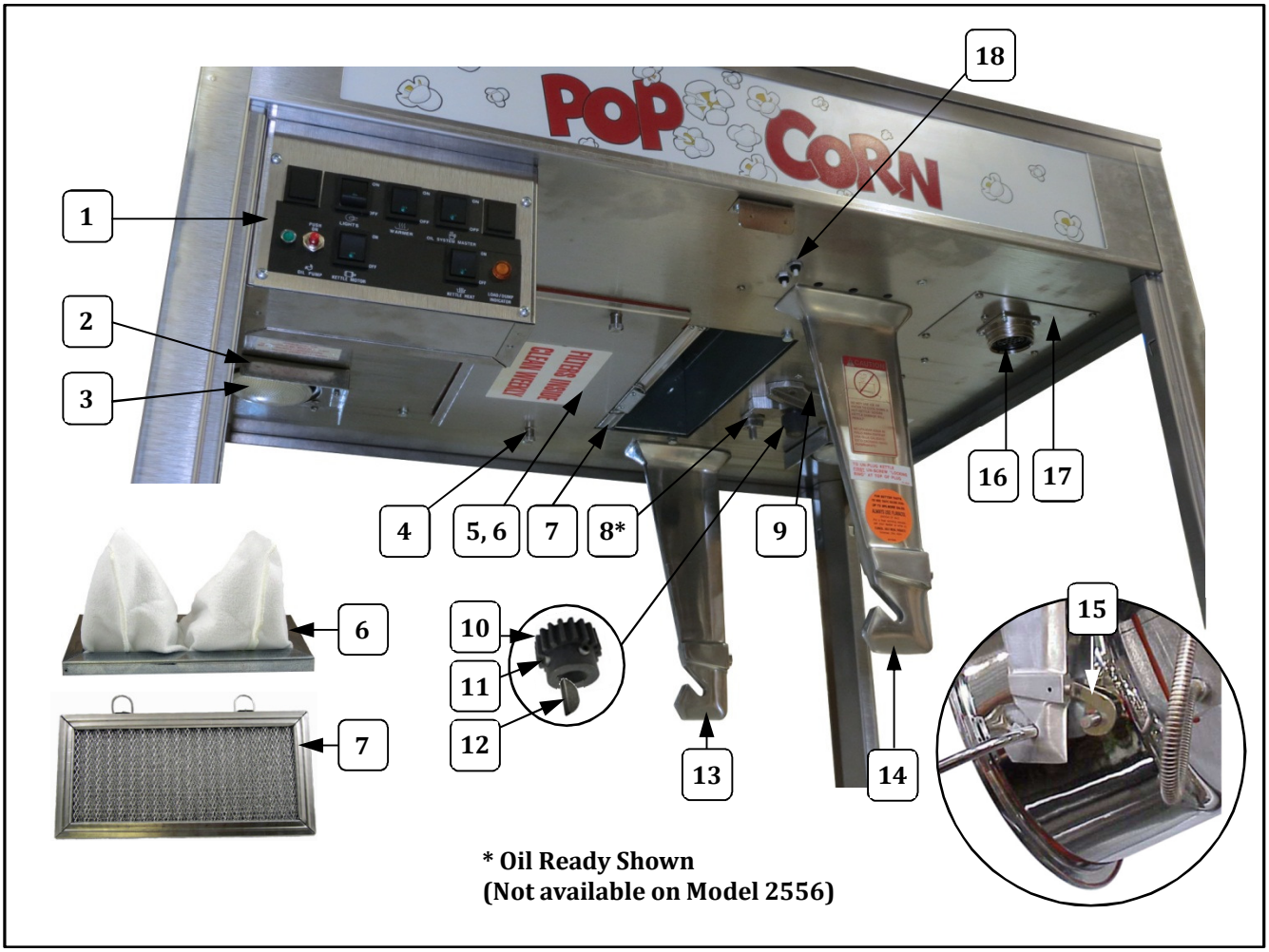
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



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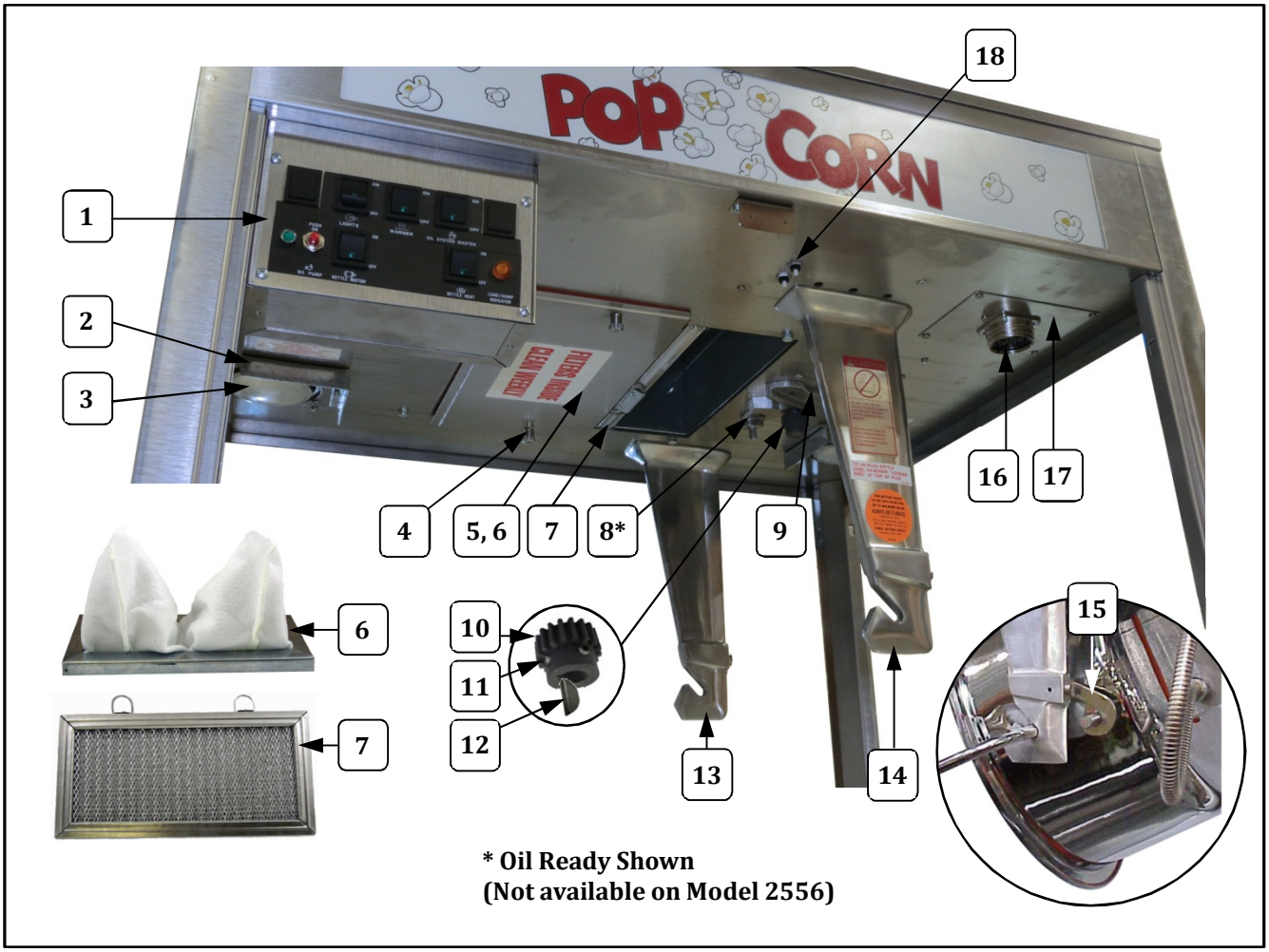
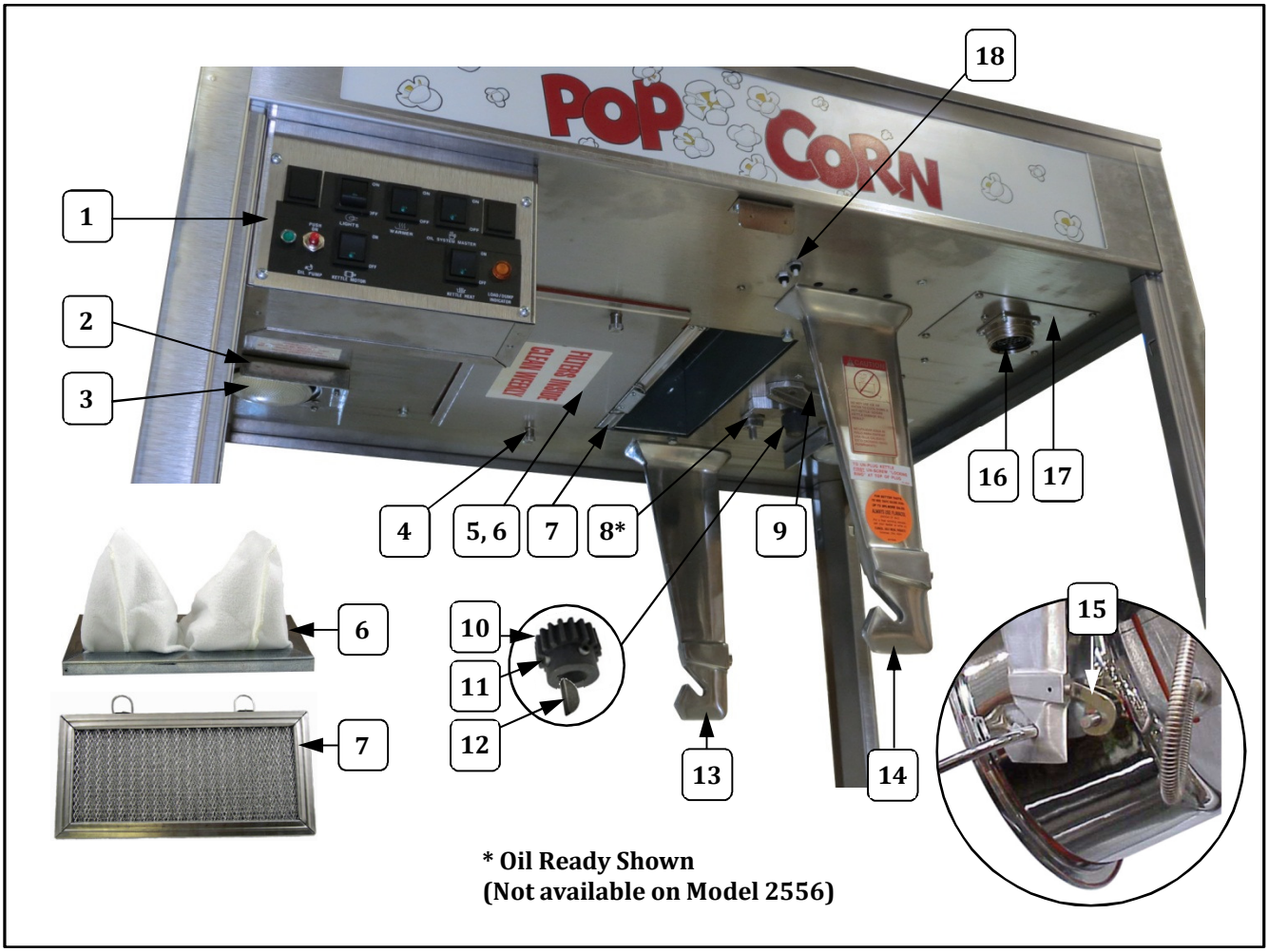
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



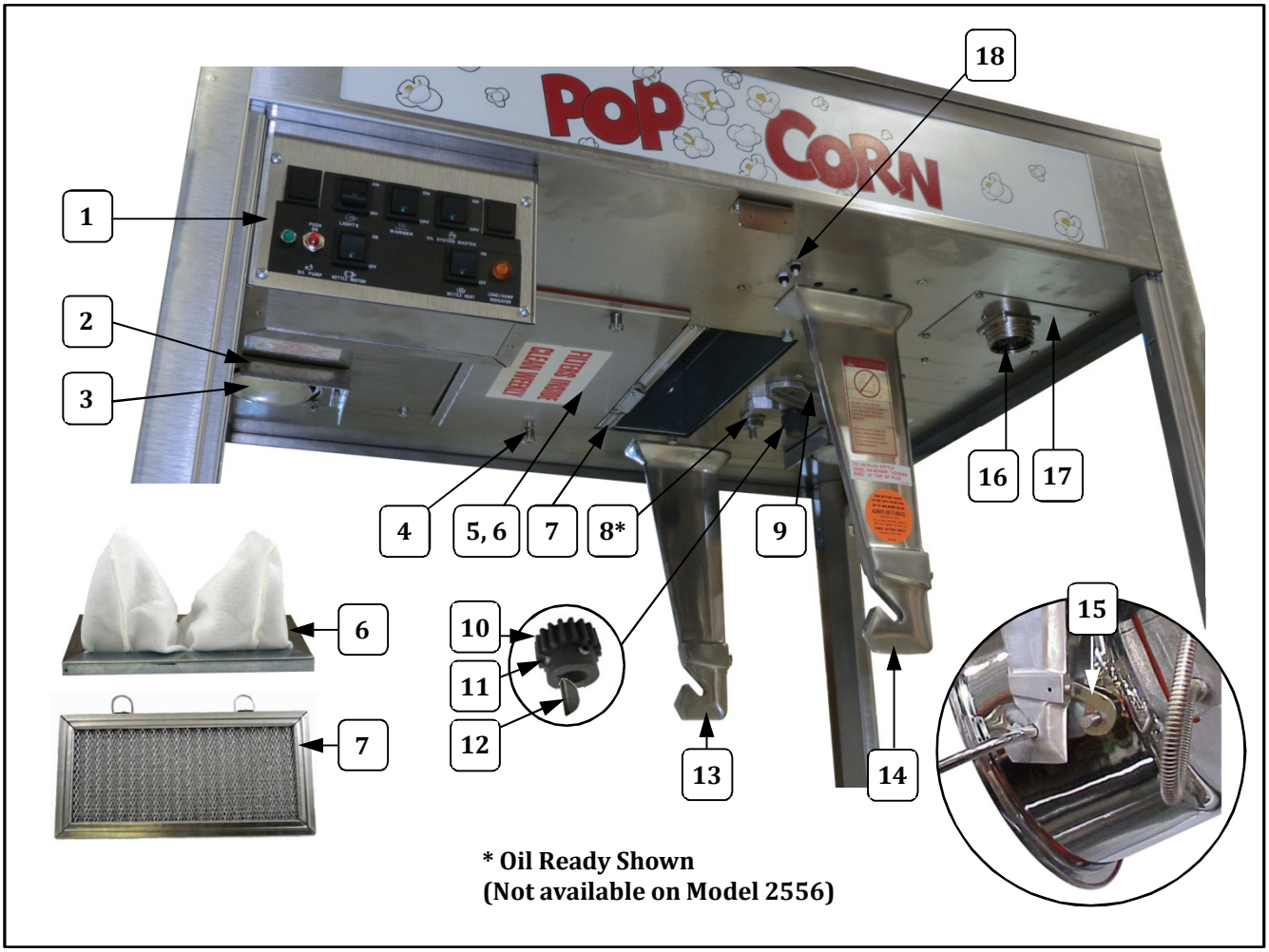
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
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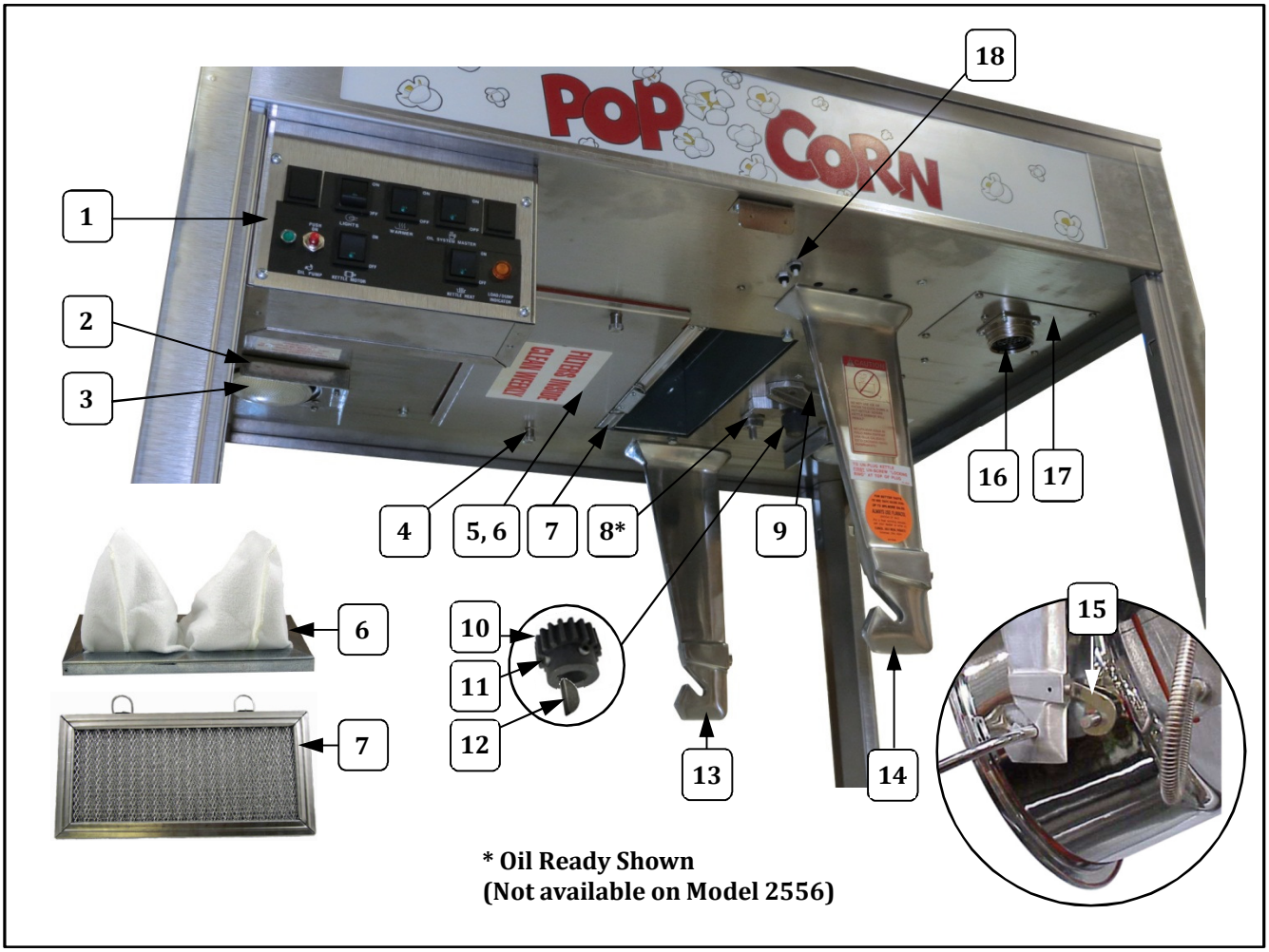
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
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4	COVER FASTENER	2	41933	41933	41933
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6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
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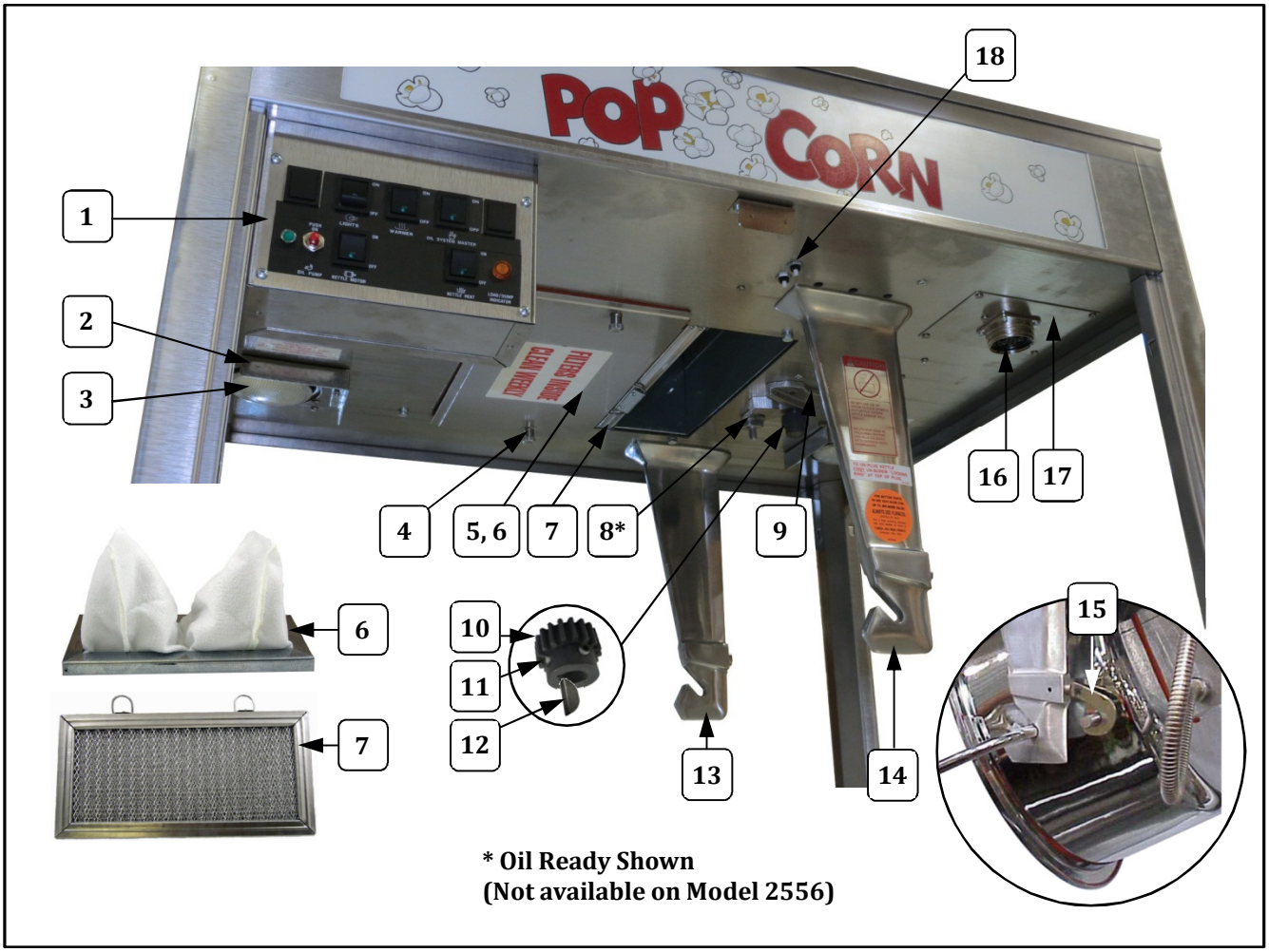
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



Item	Part Description	Qty.	Part Number		
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4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
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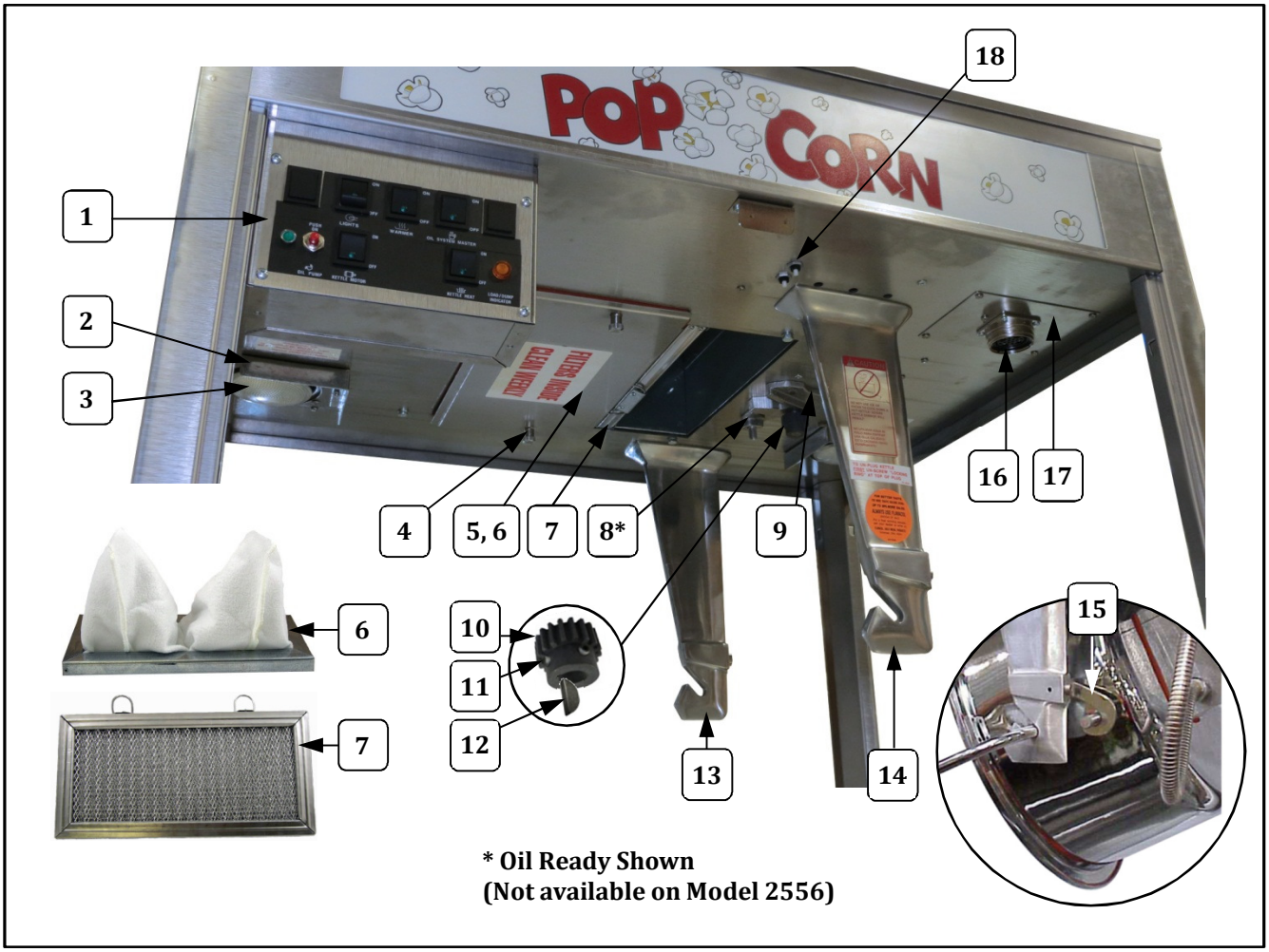
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



Item	Part Description	Qty.	Part Number		
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1	CONTROL BOX COVER	1	63429	63429	63429
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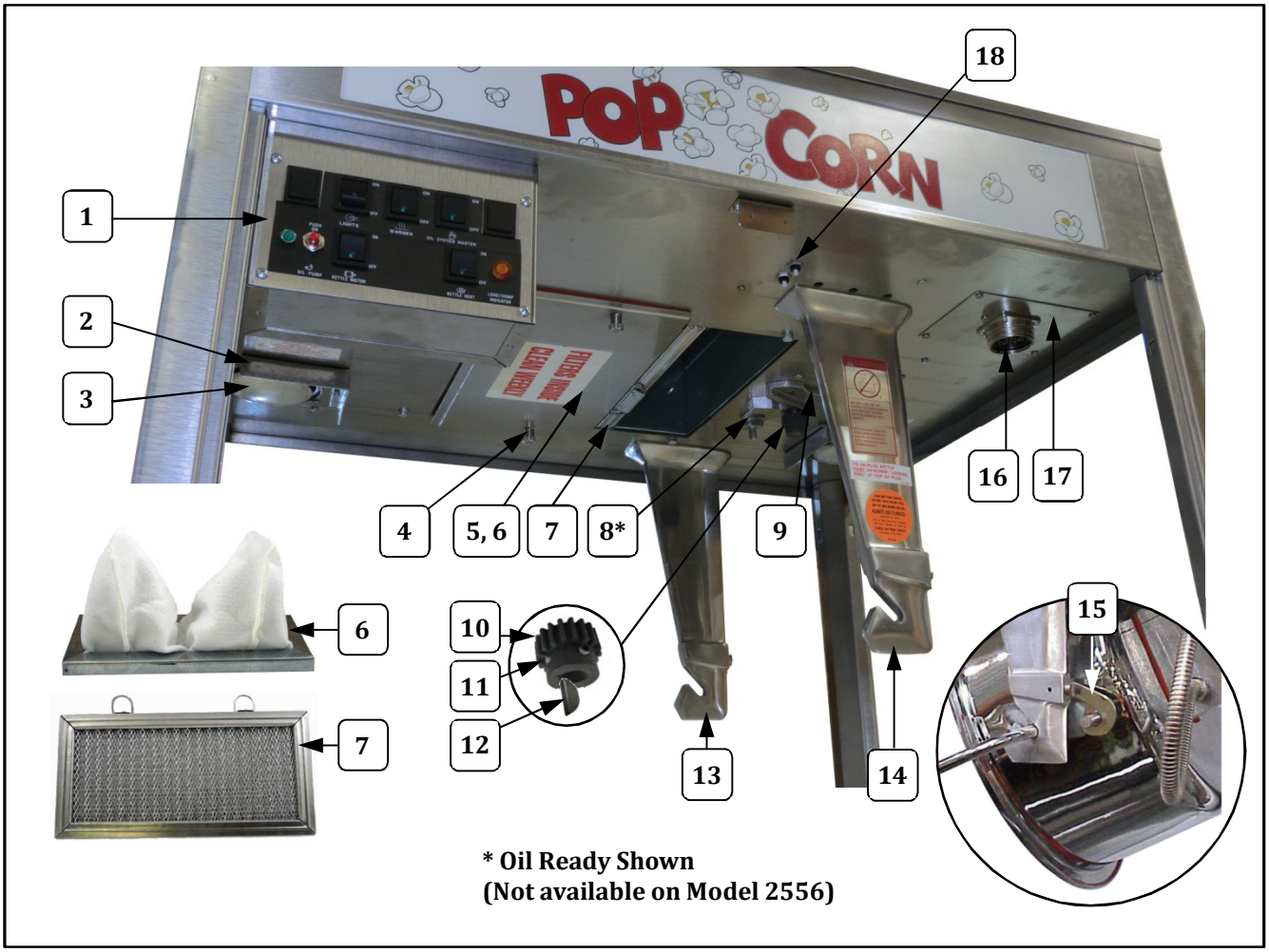
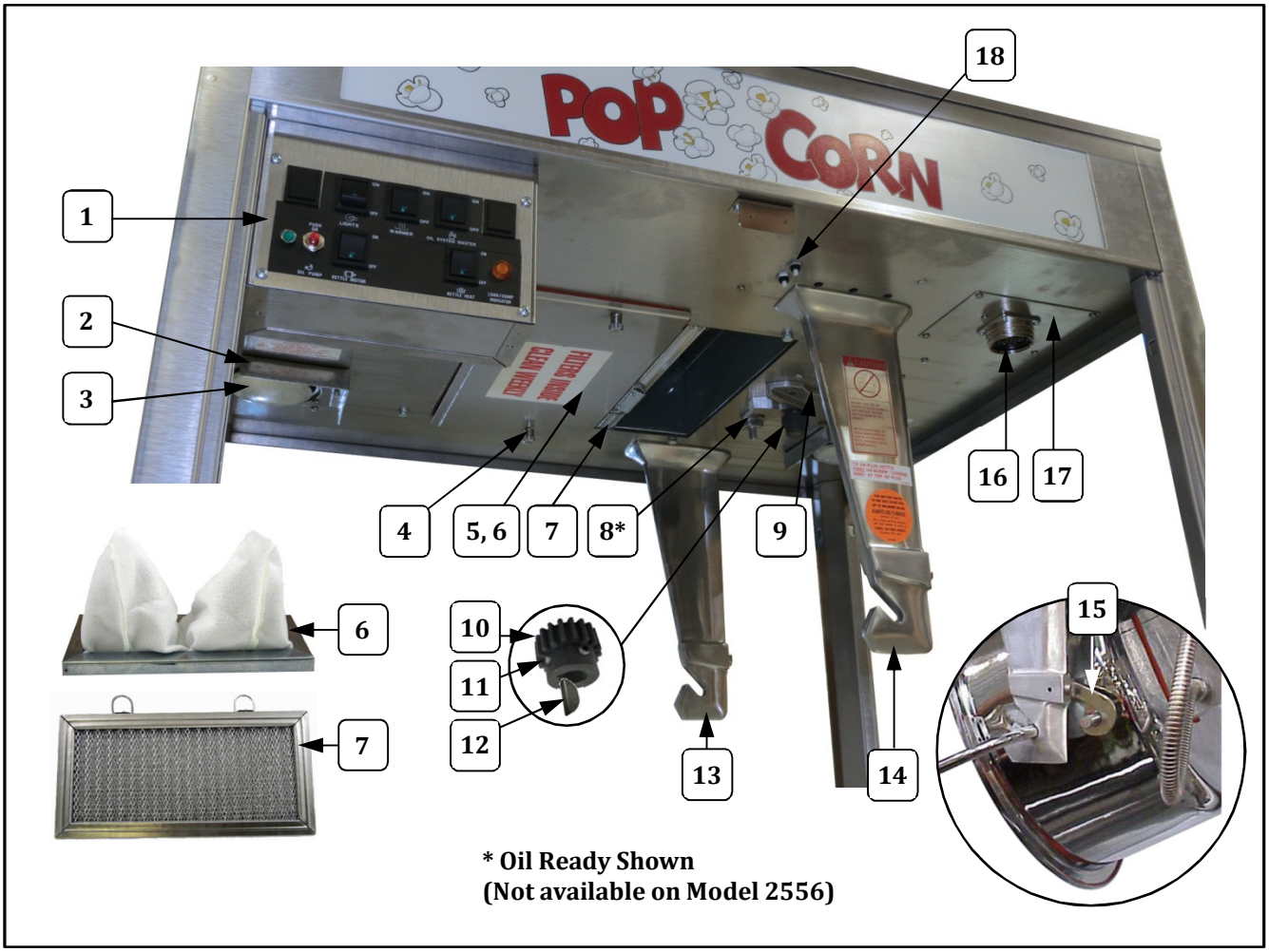
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



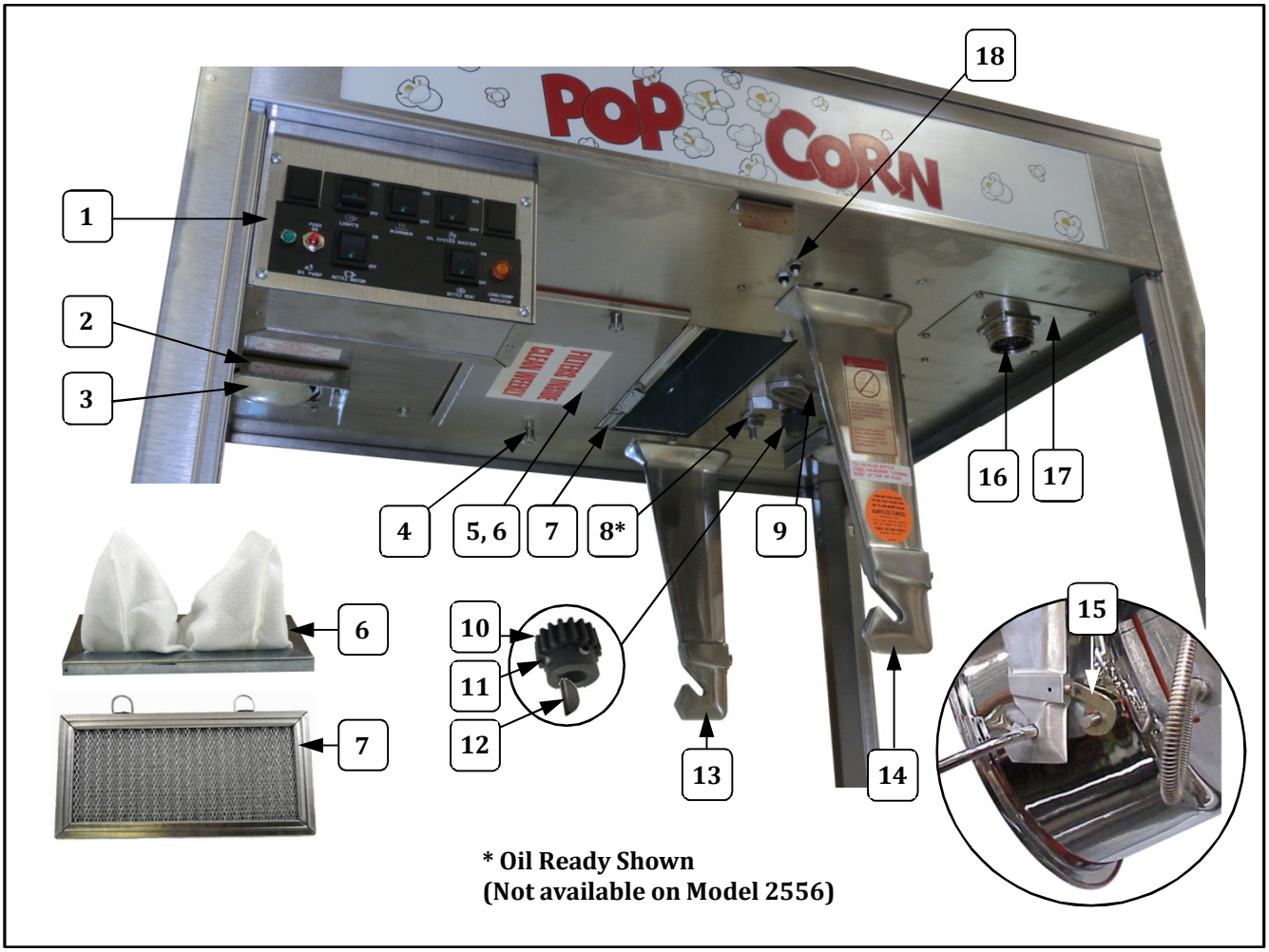
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



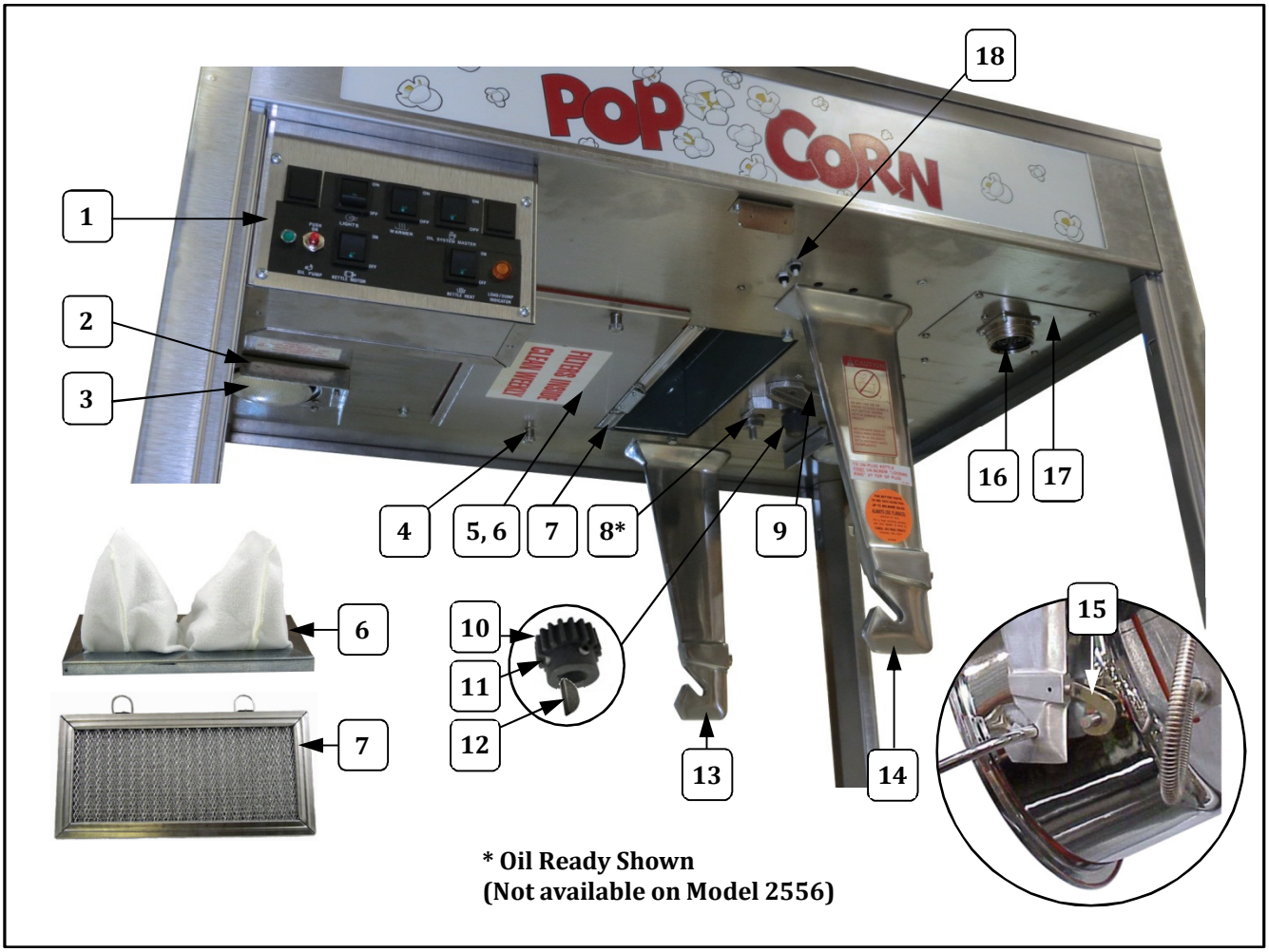
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

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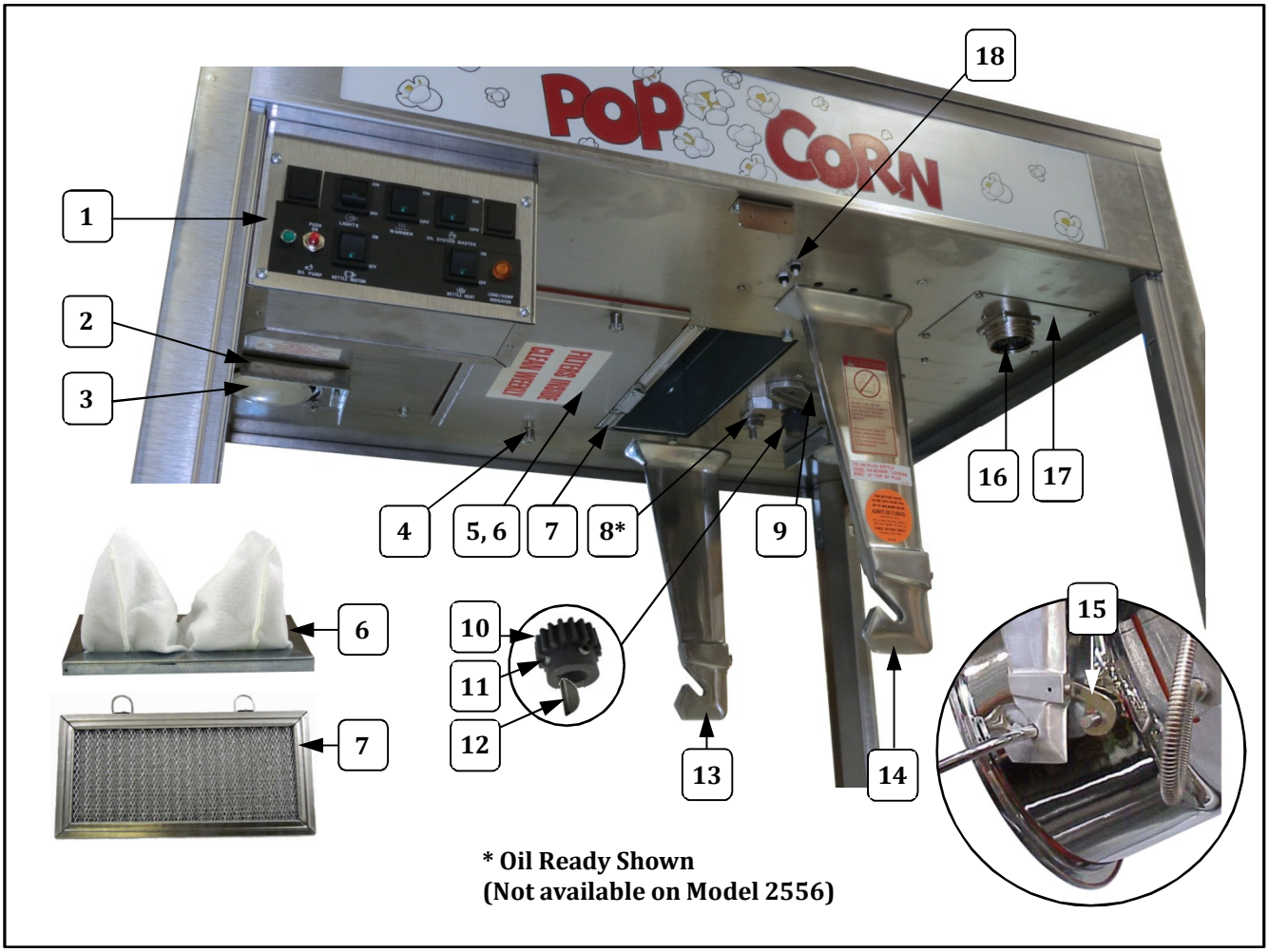

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1	CONTROL BOX COVER	1	63429	63429	63429
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4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
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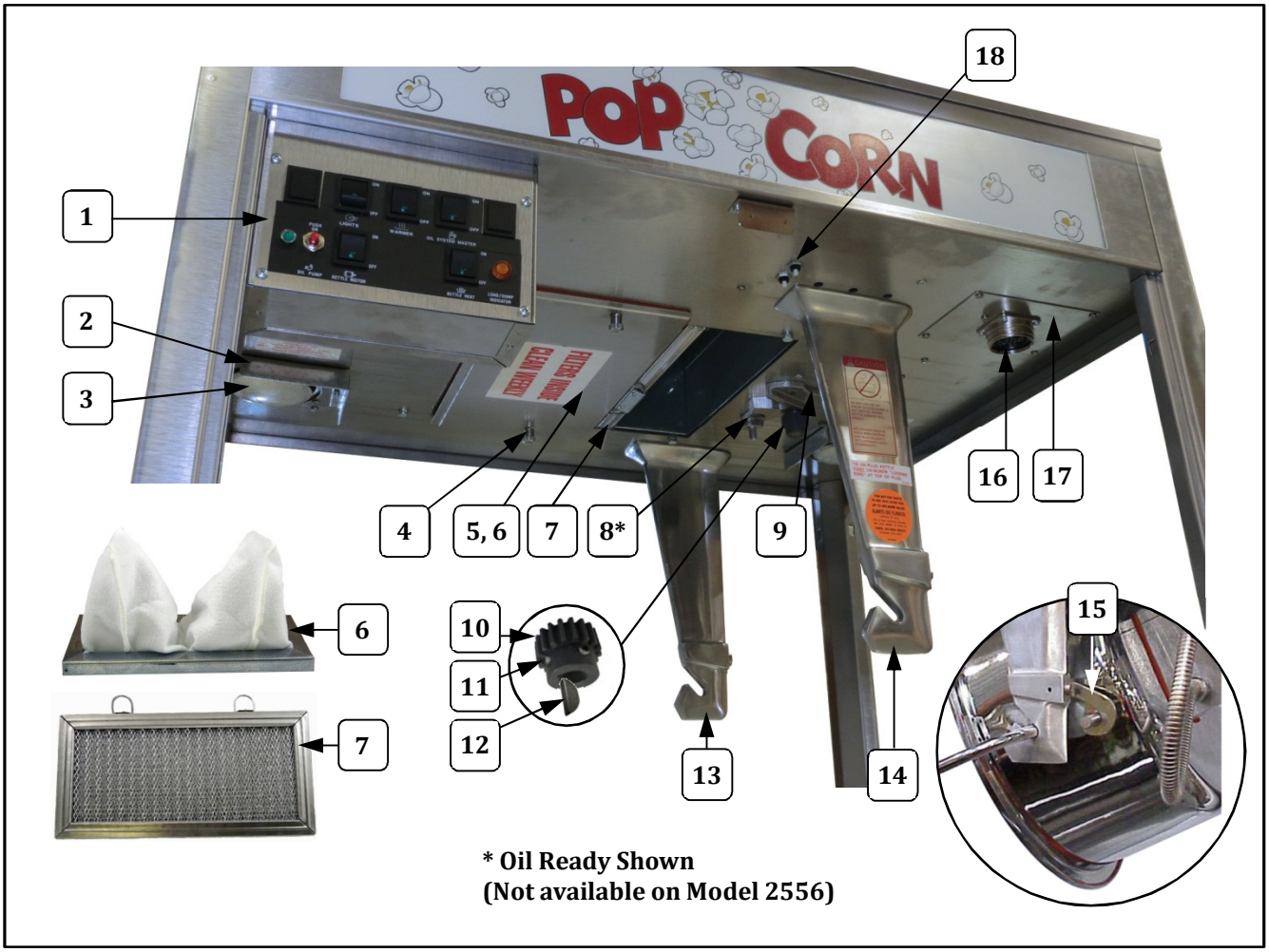

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6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
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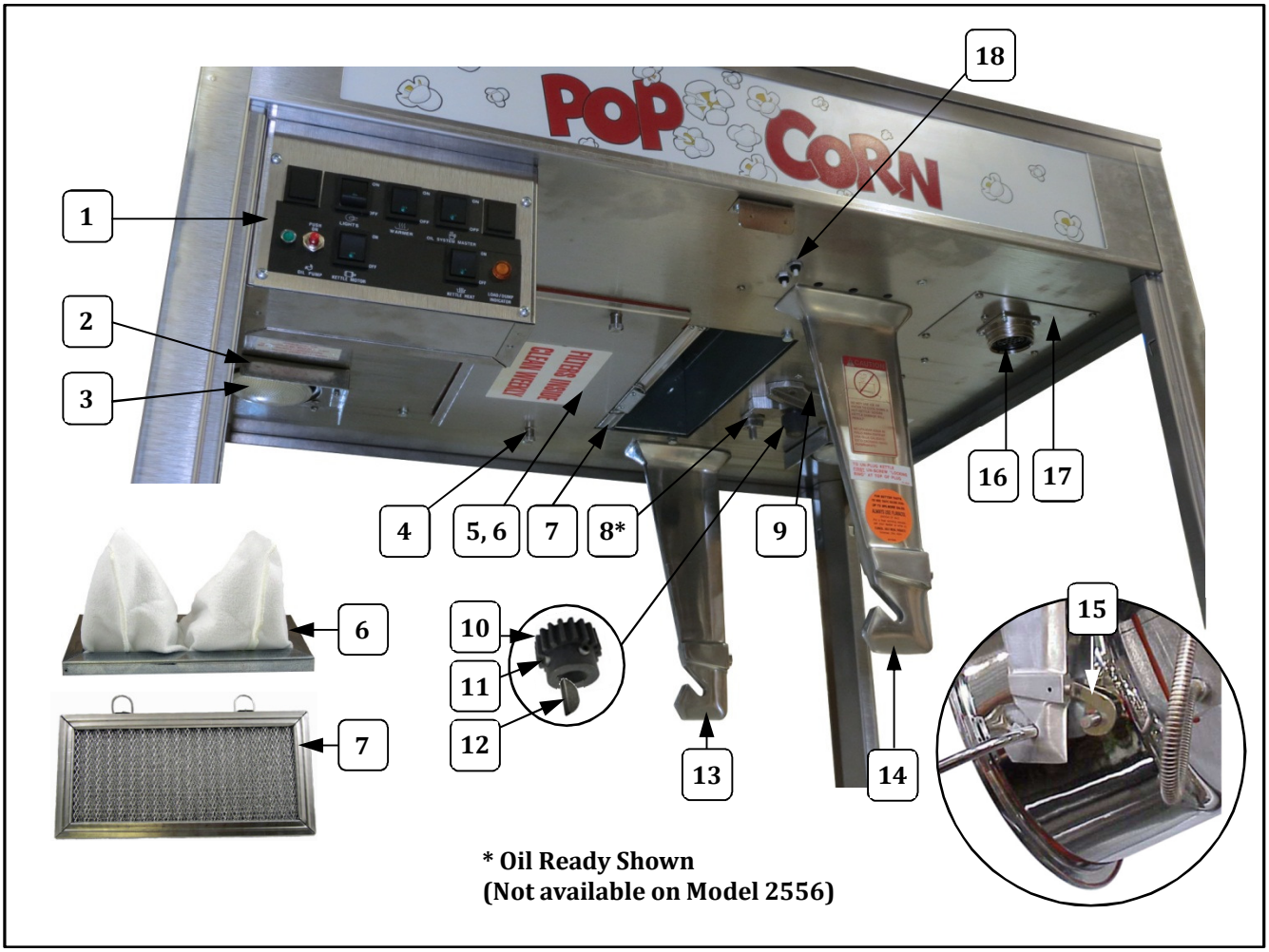

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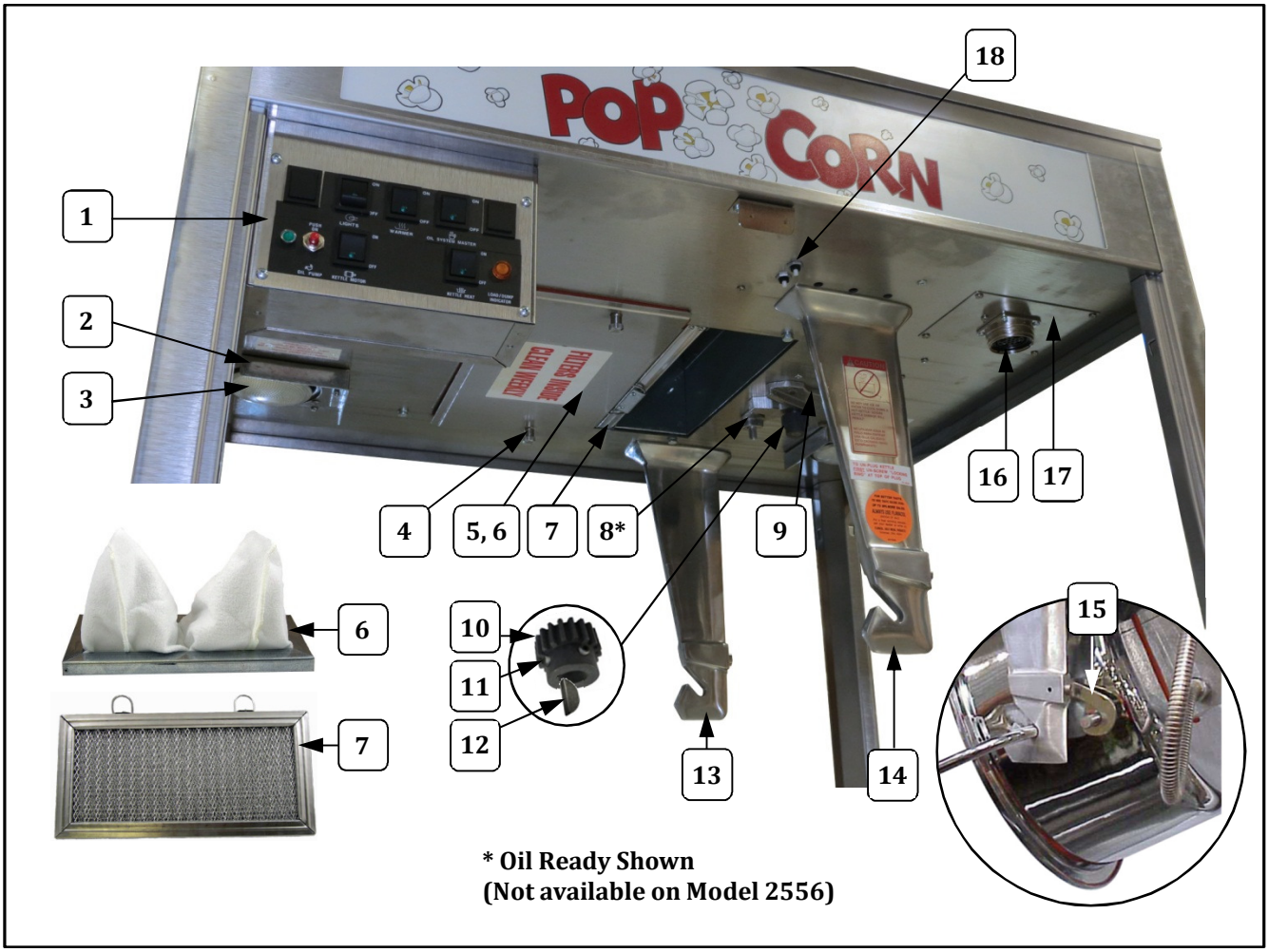
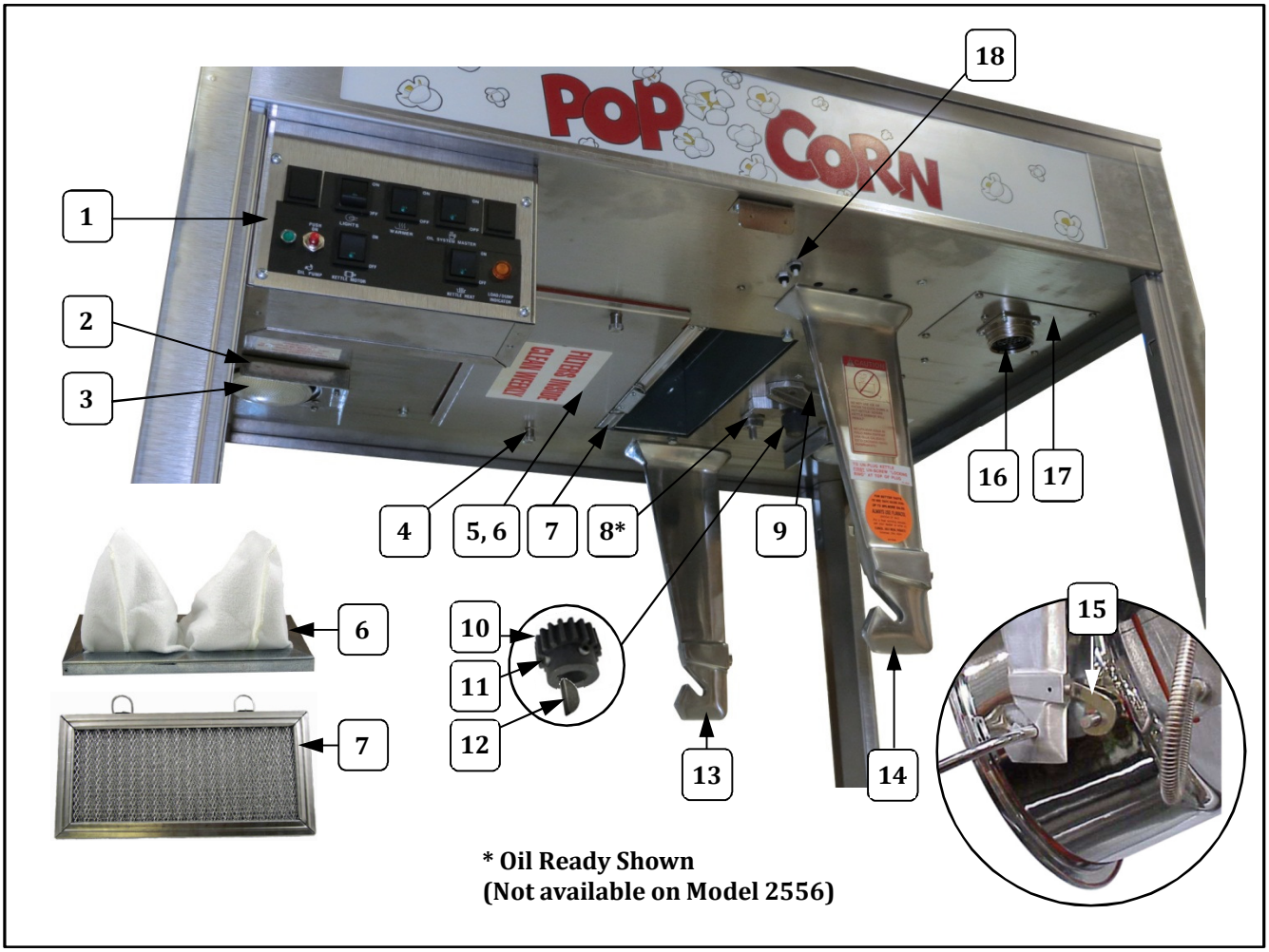
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



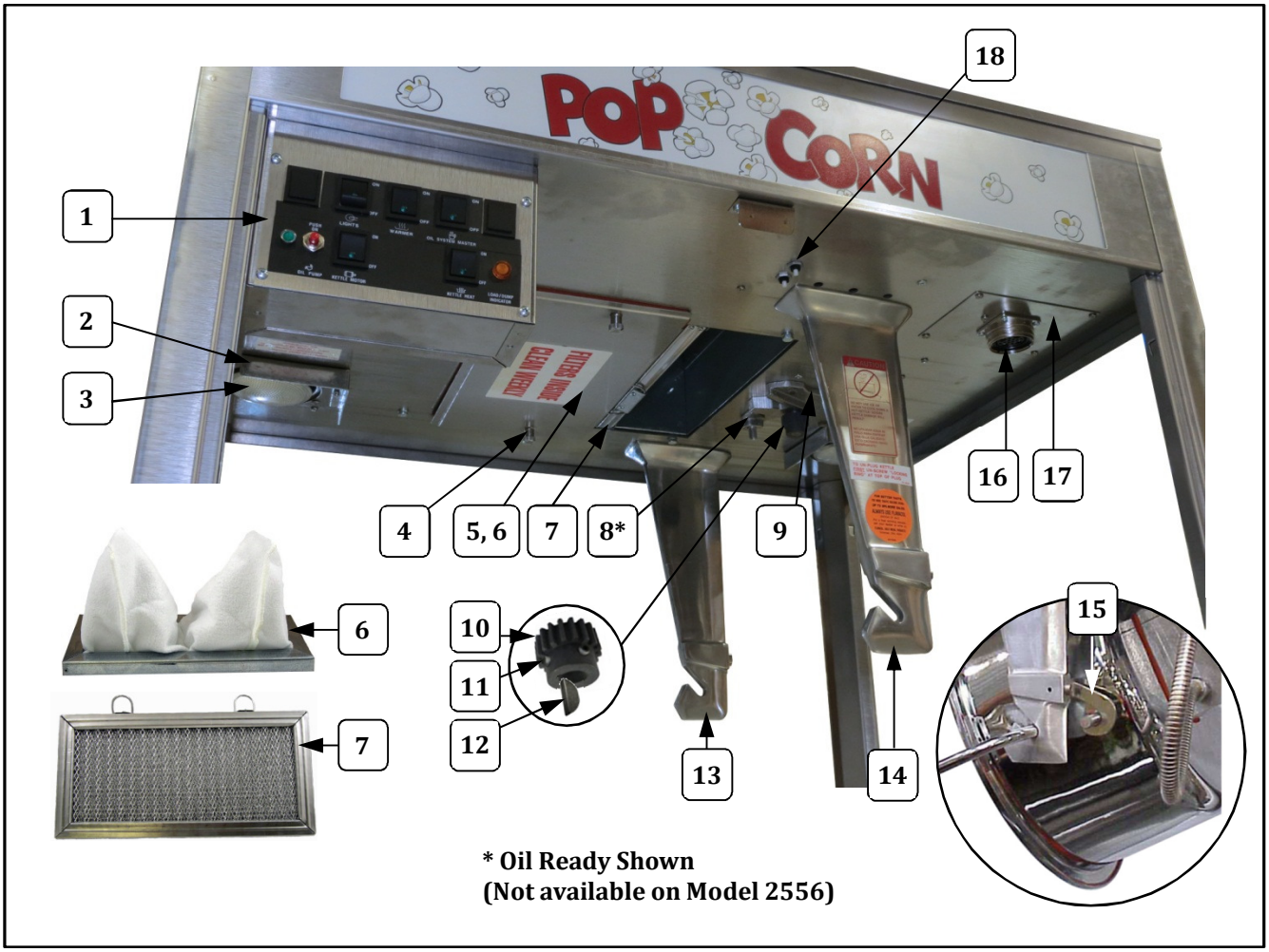
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



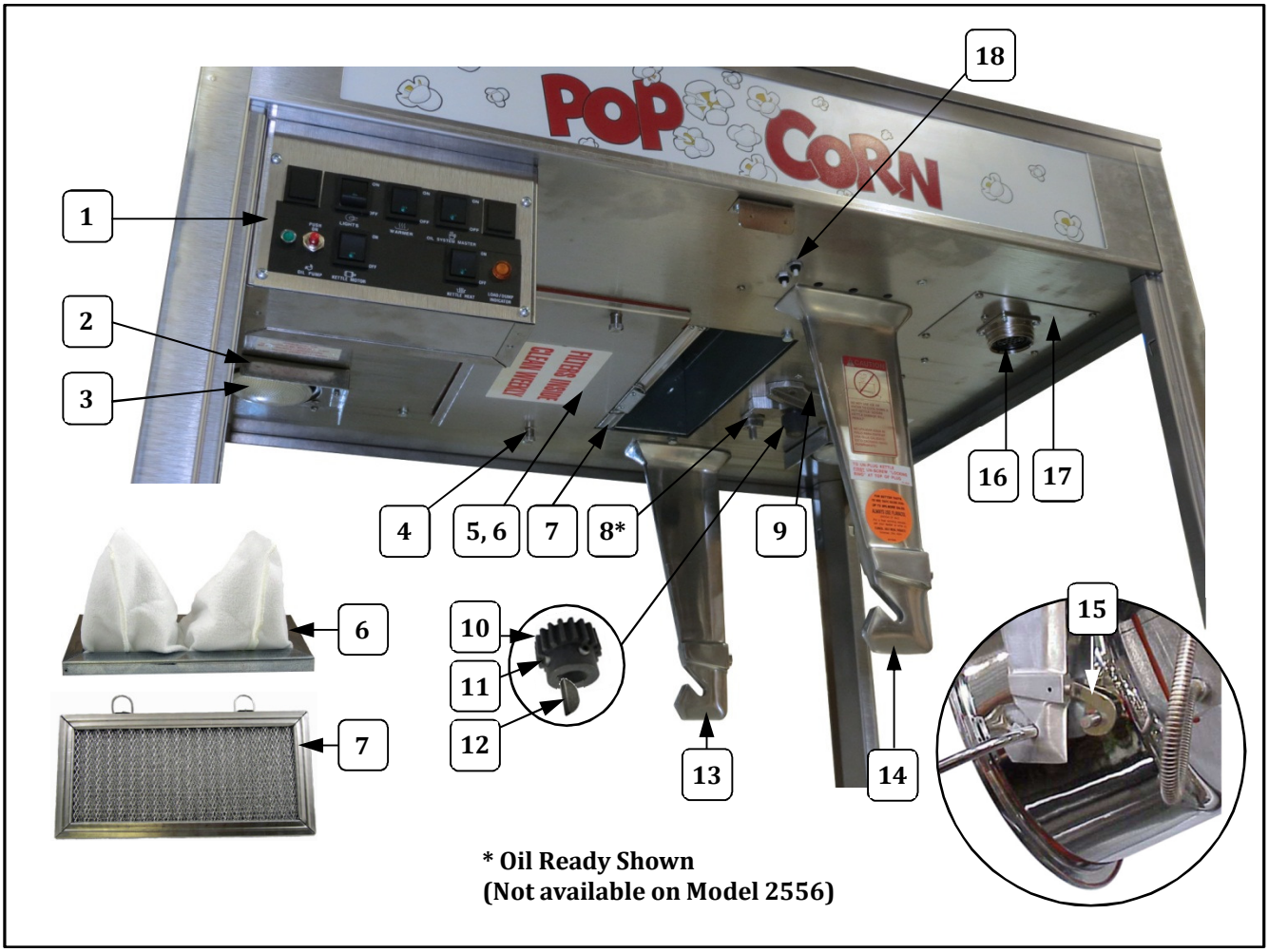
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



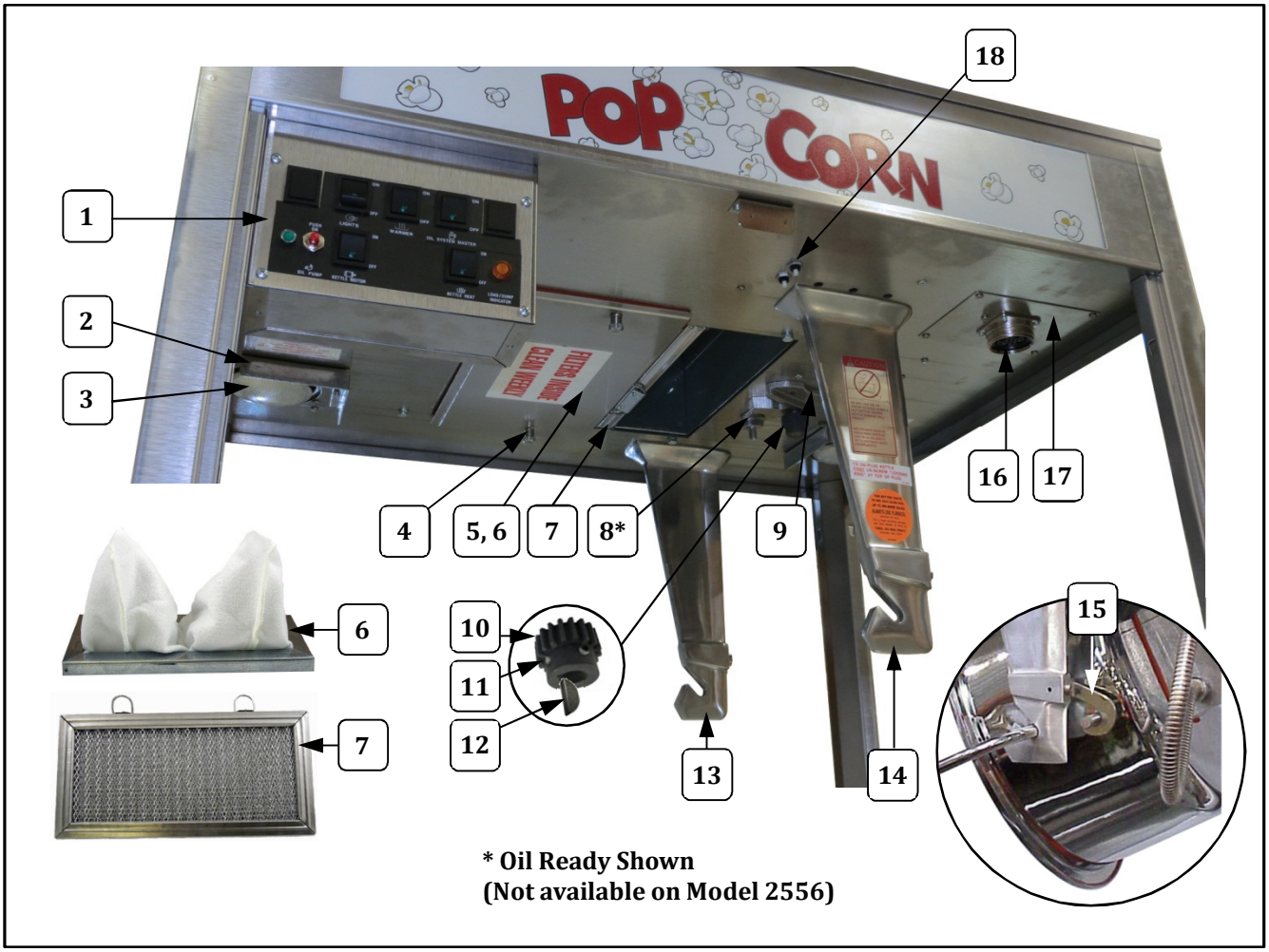
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



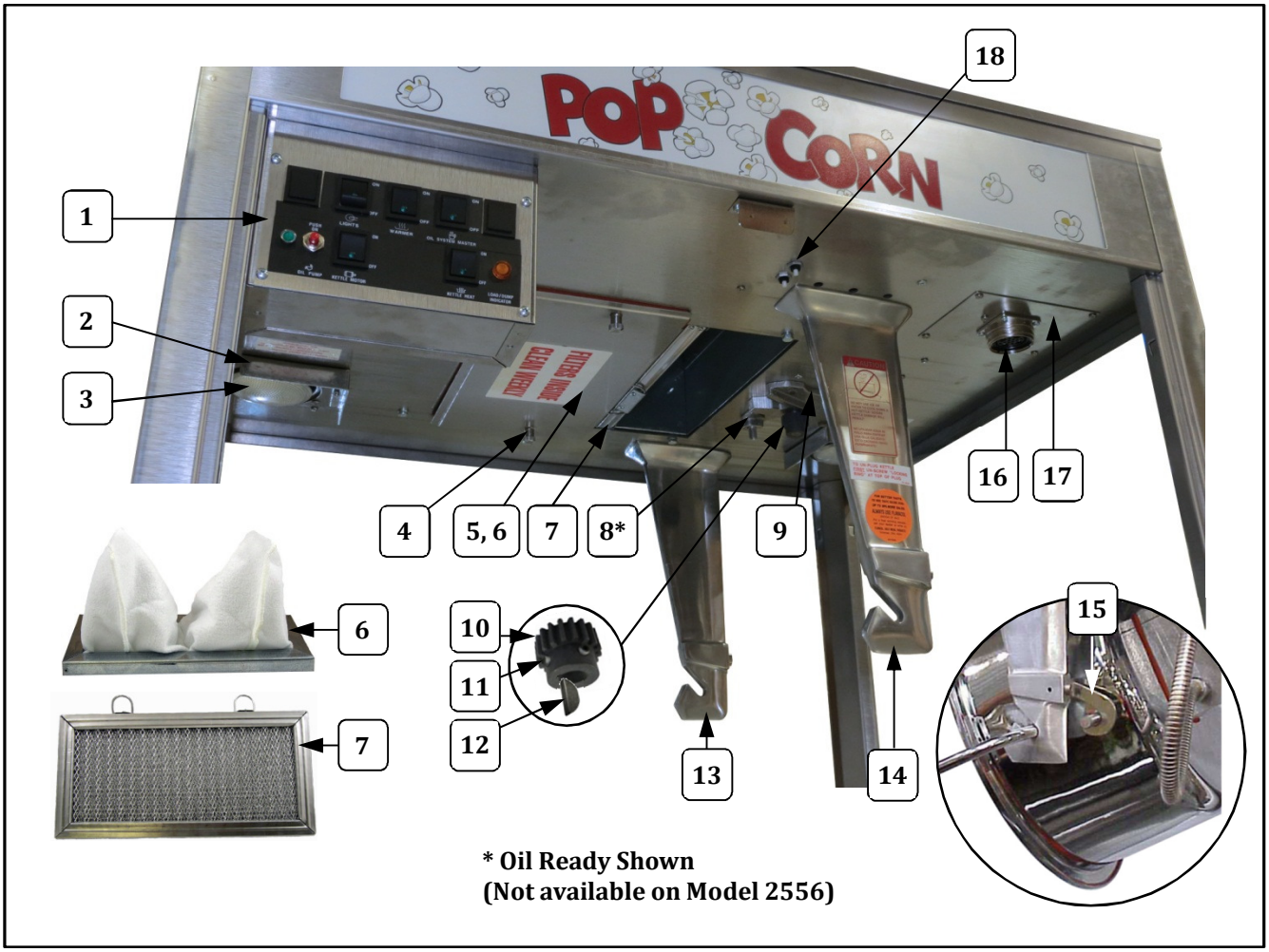
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



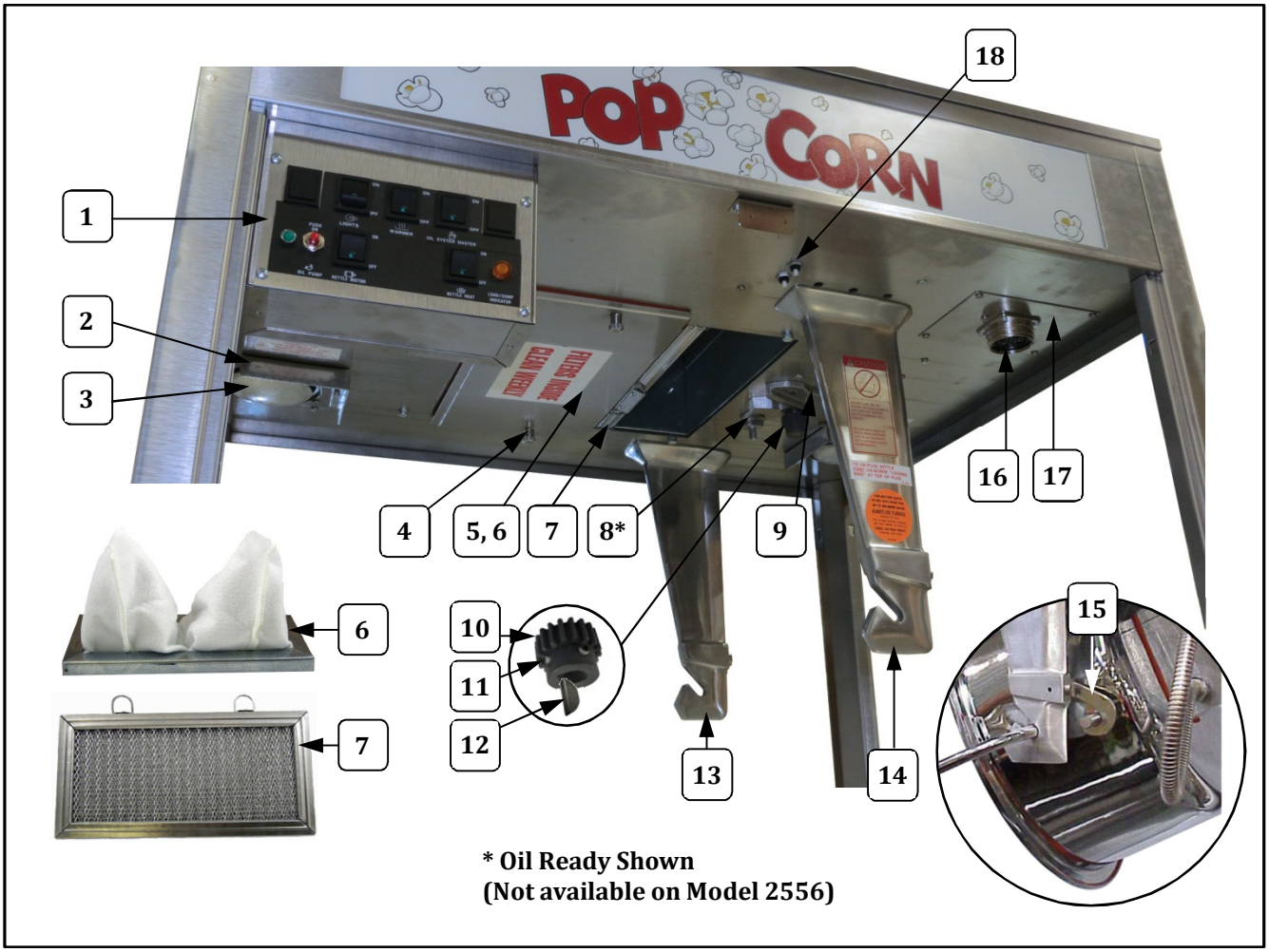
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



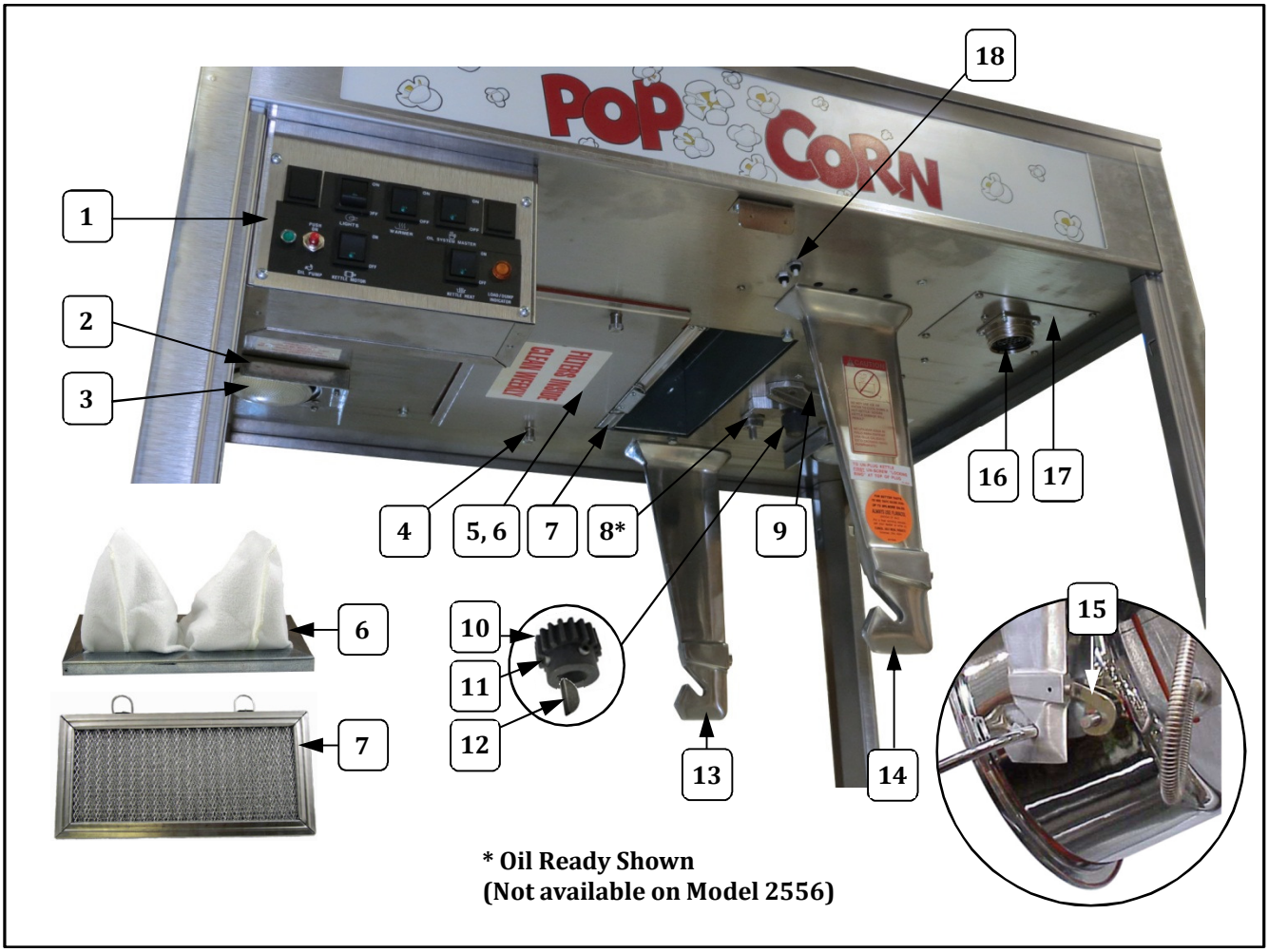
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



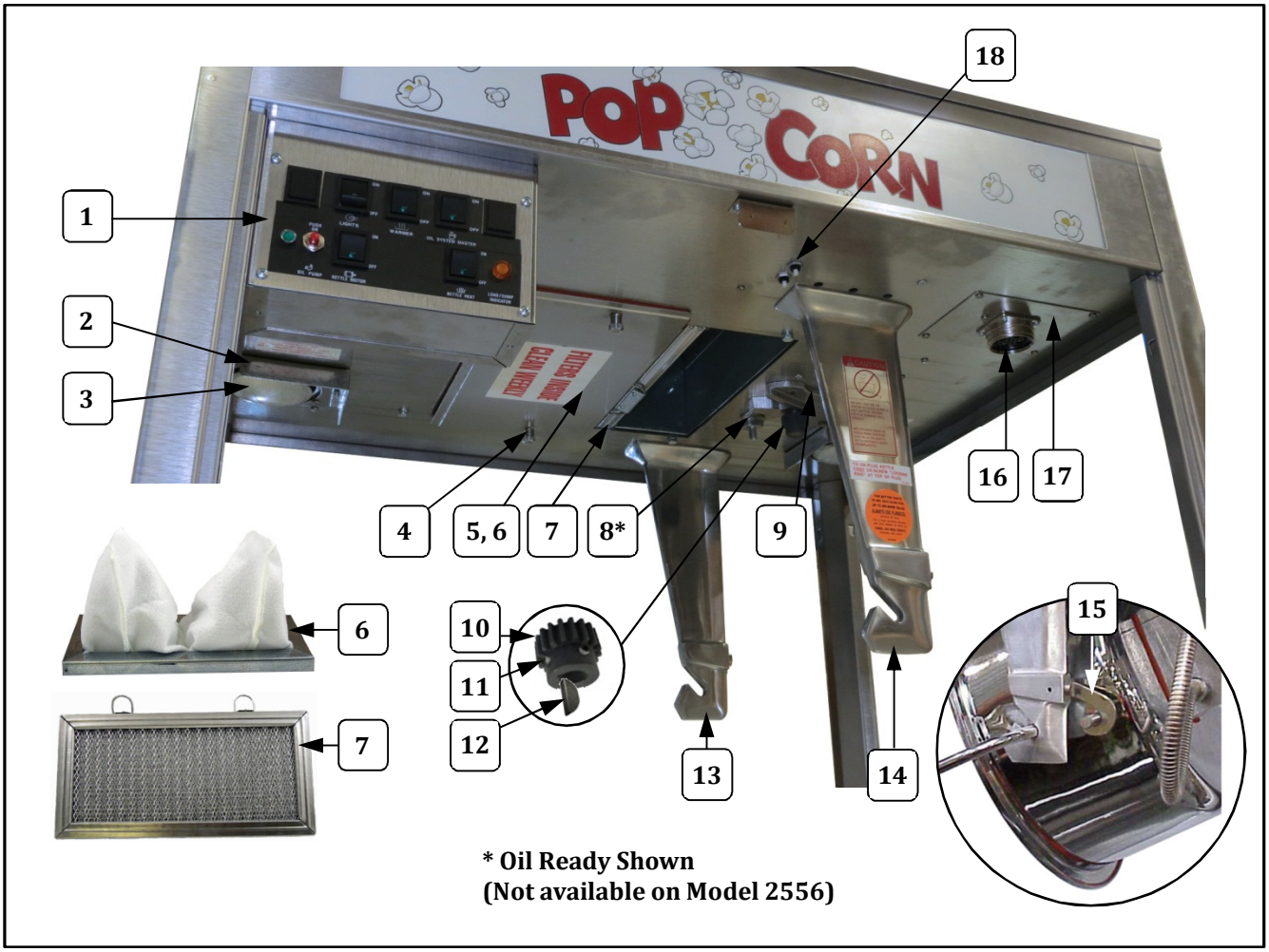
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



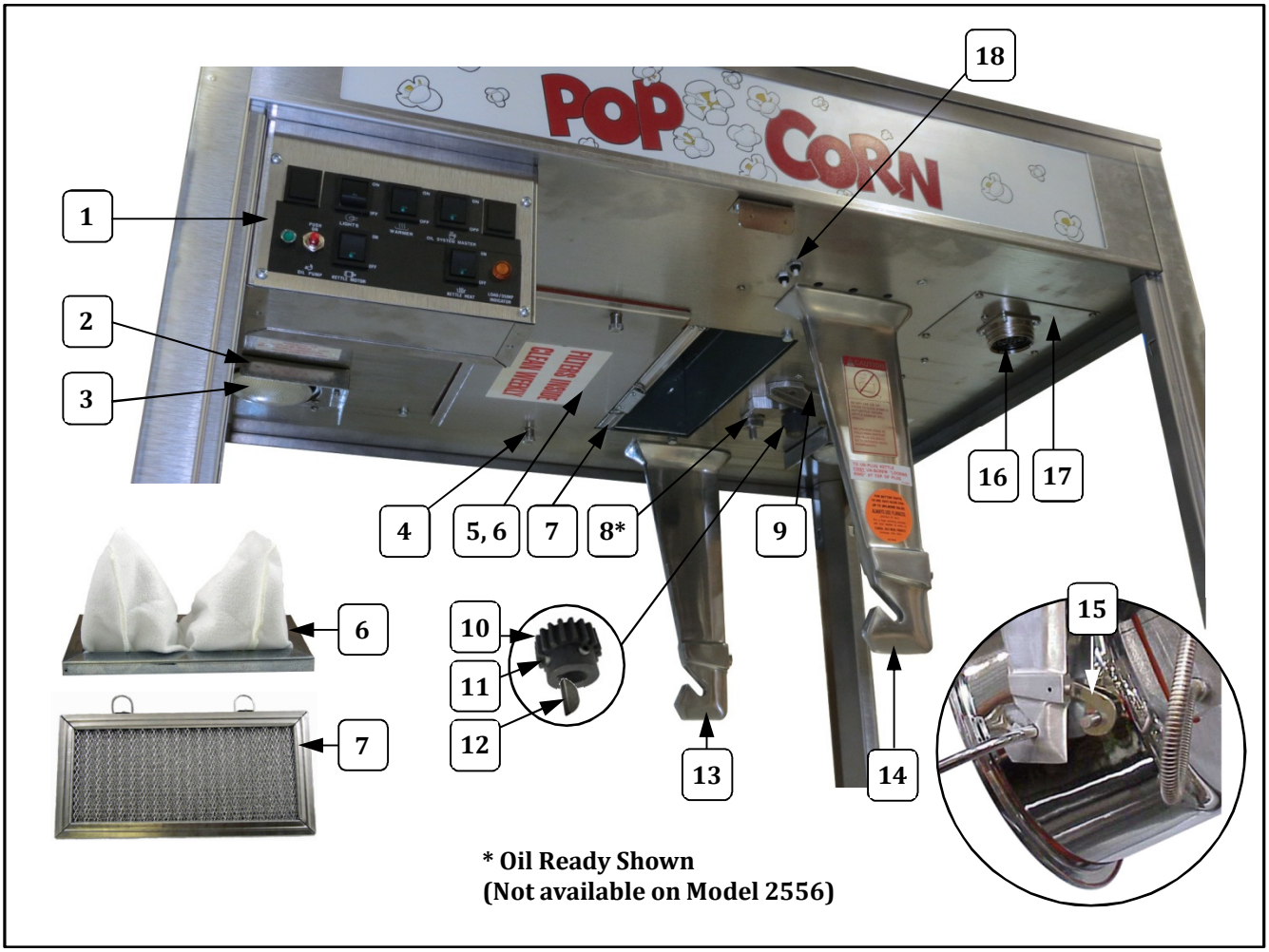
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



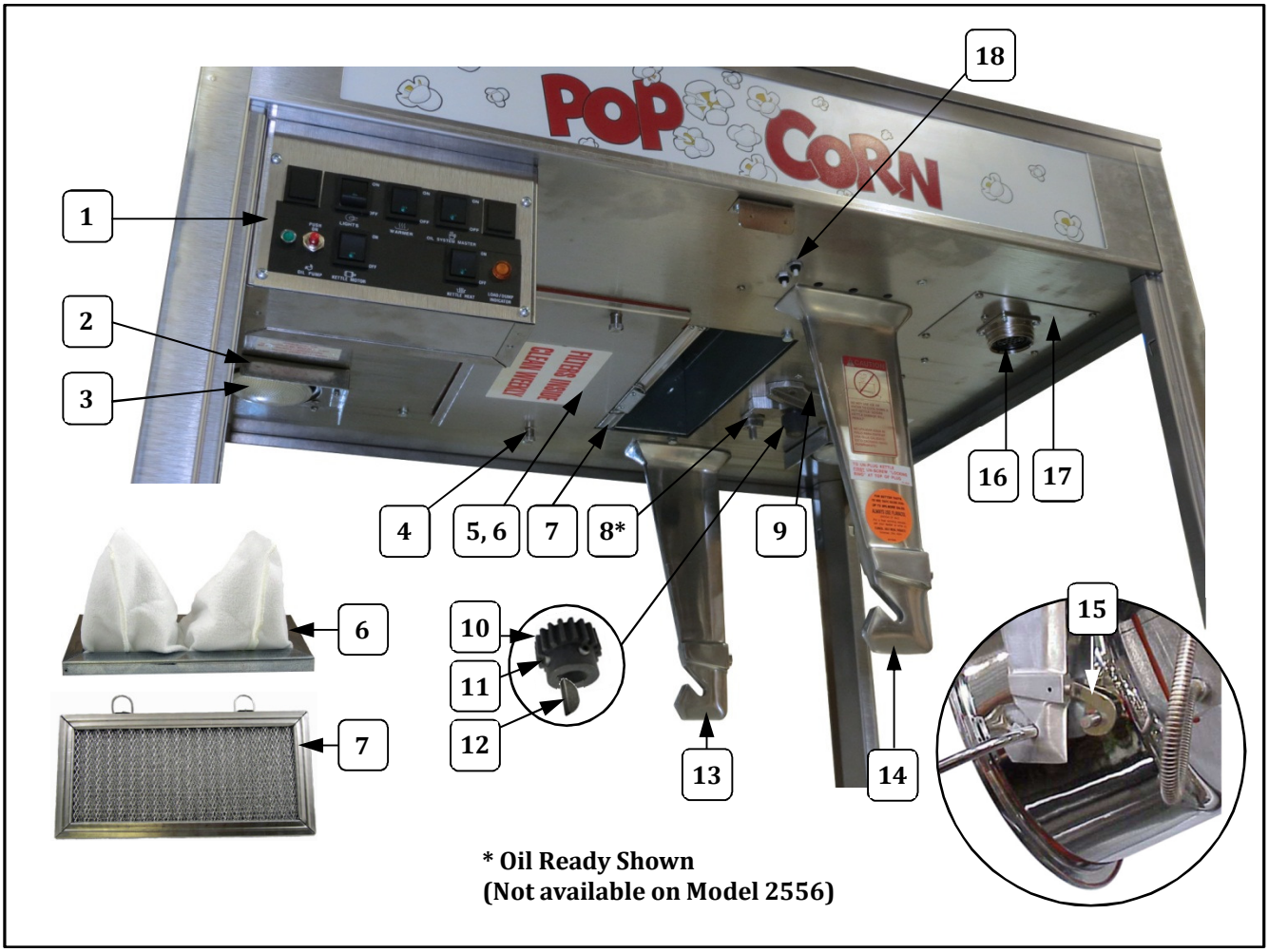
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



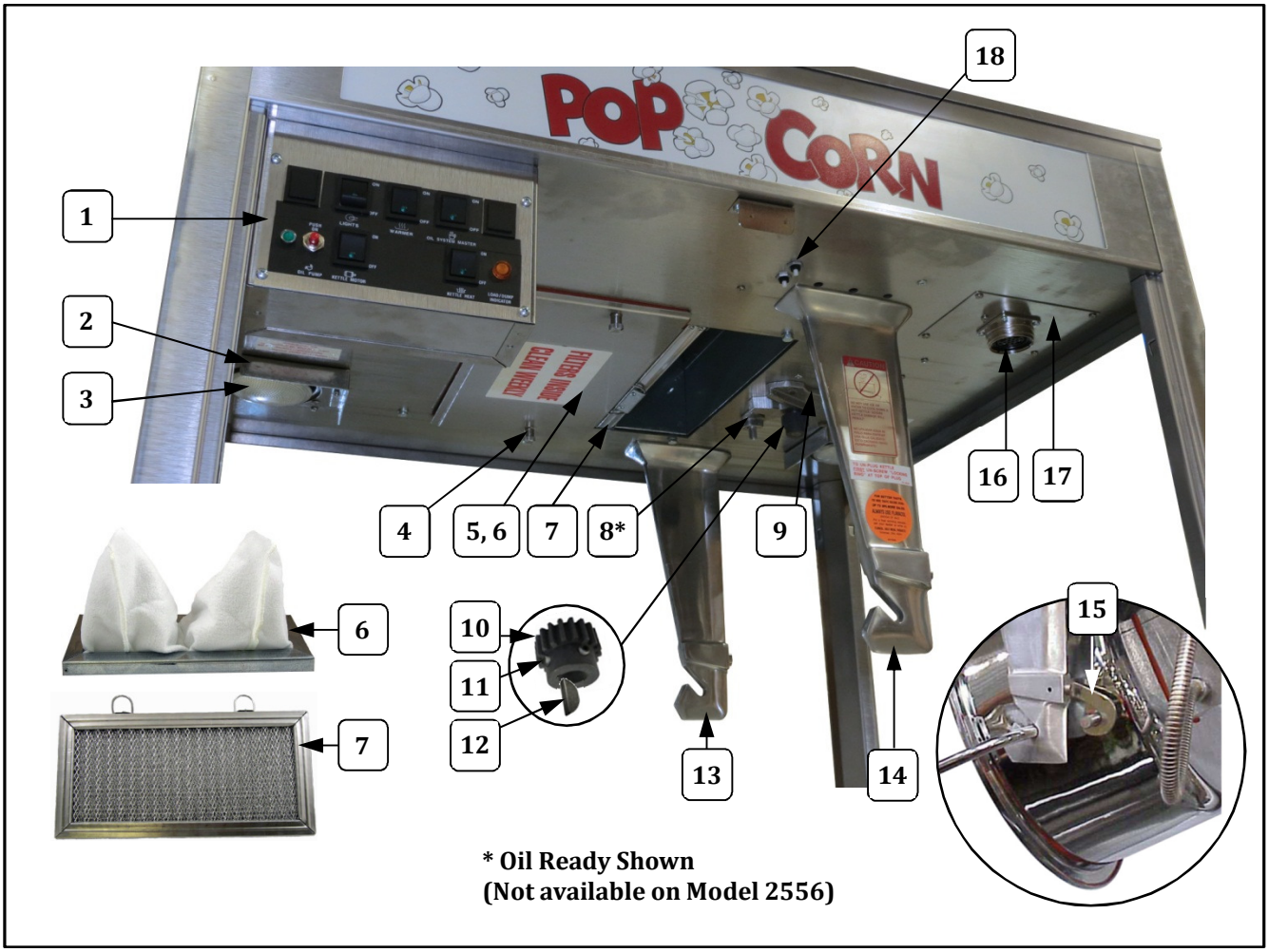
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



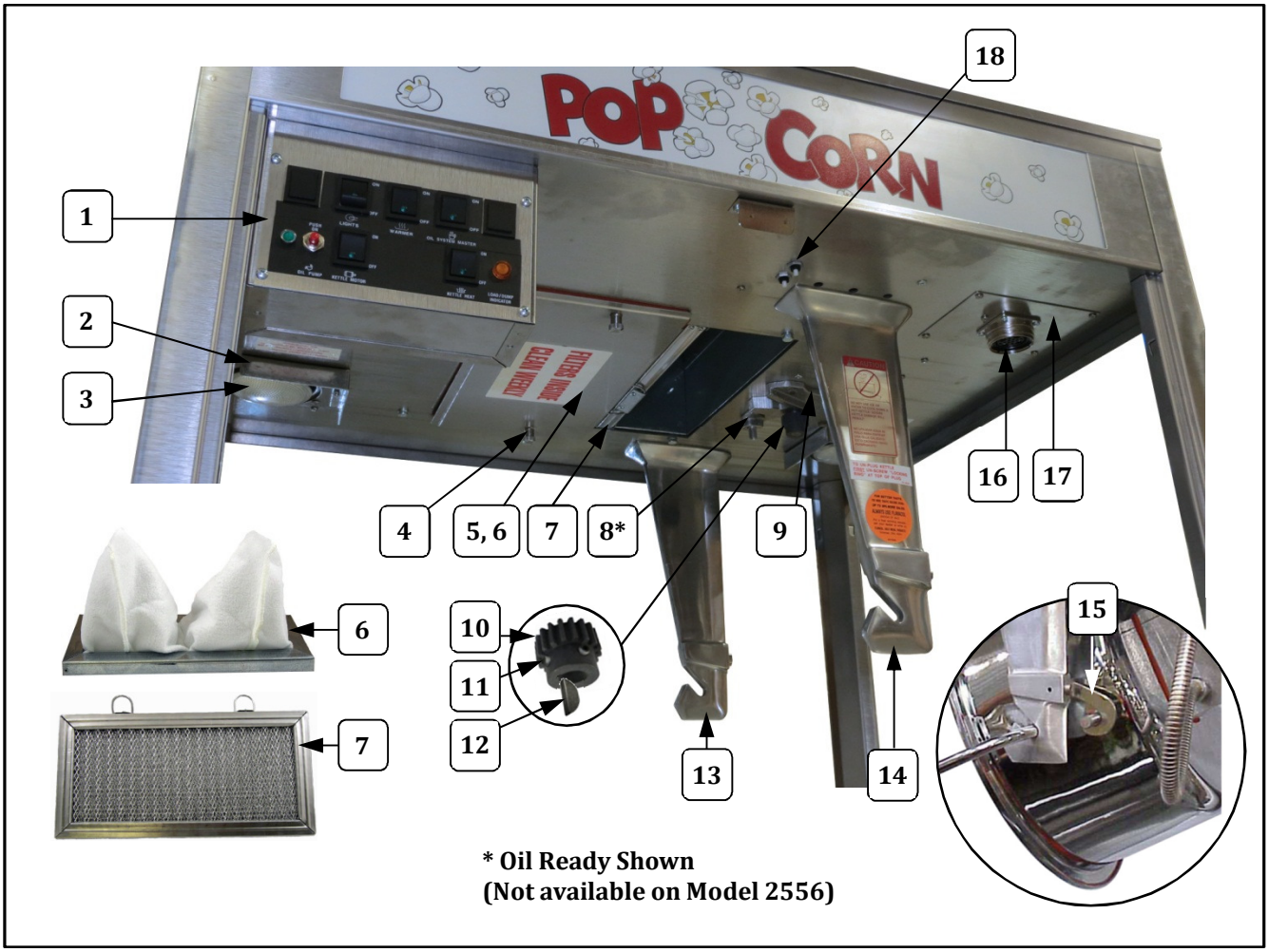
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



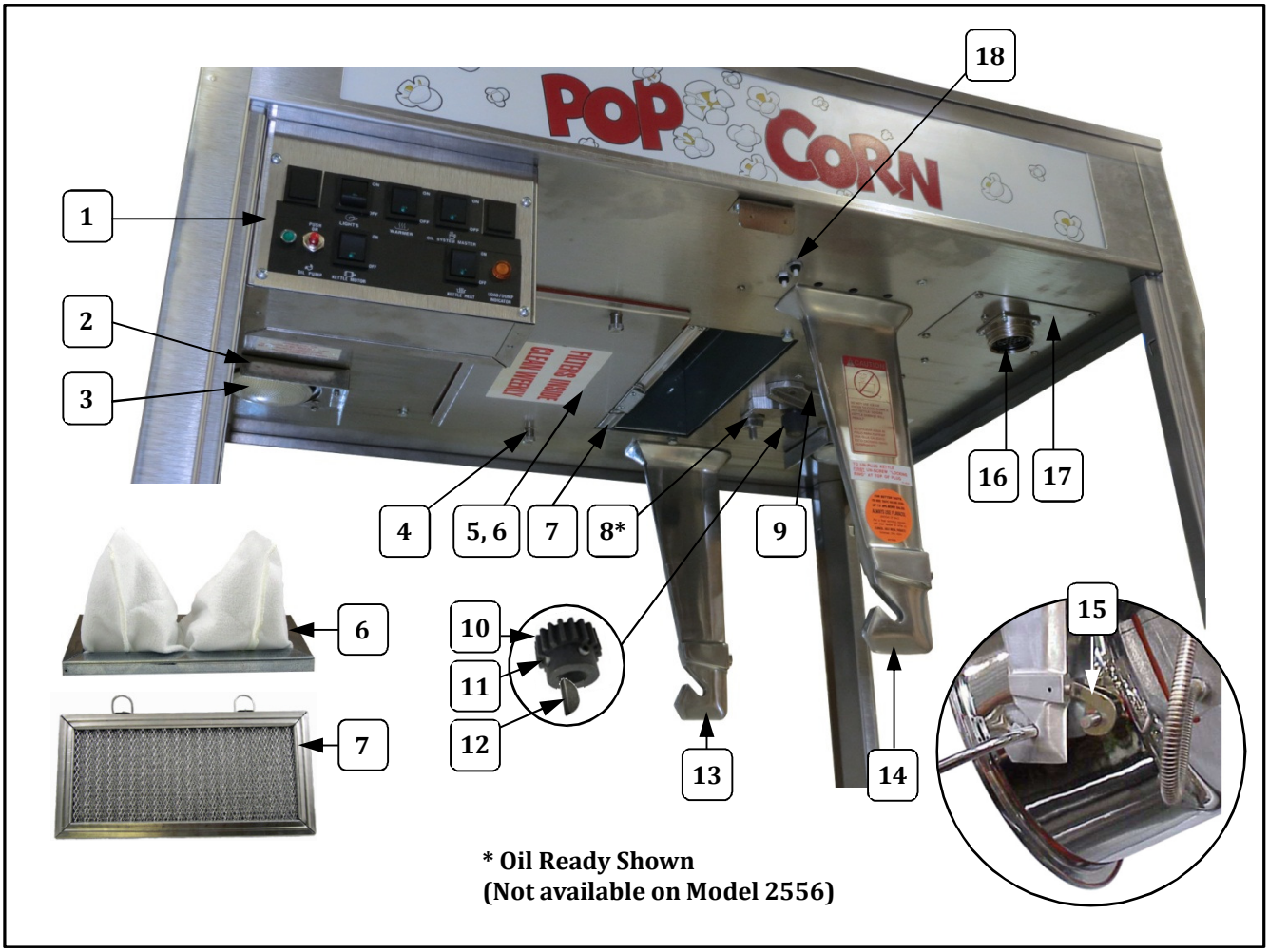
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



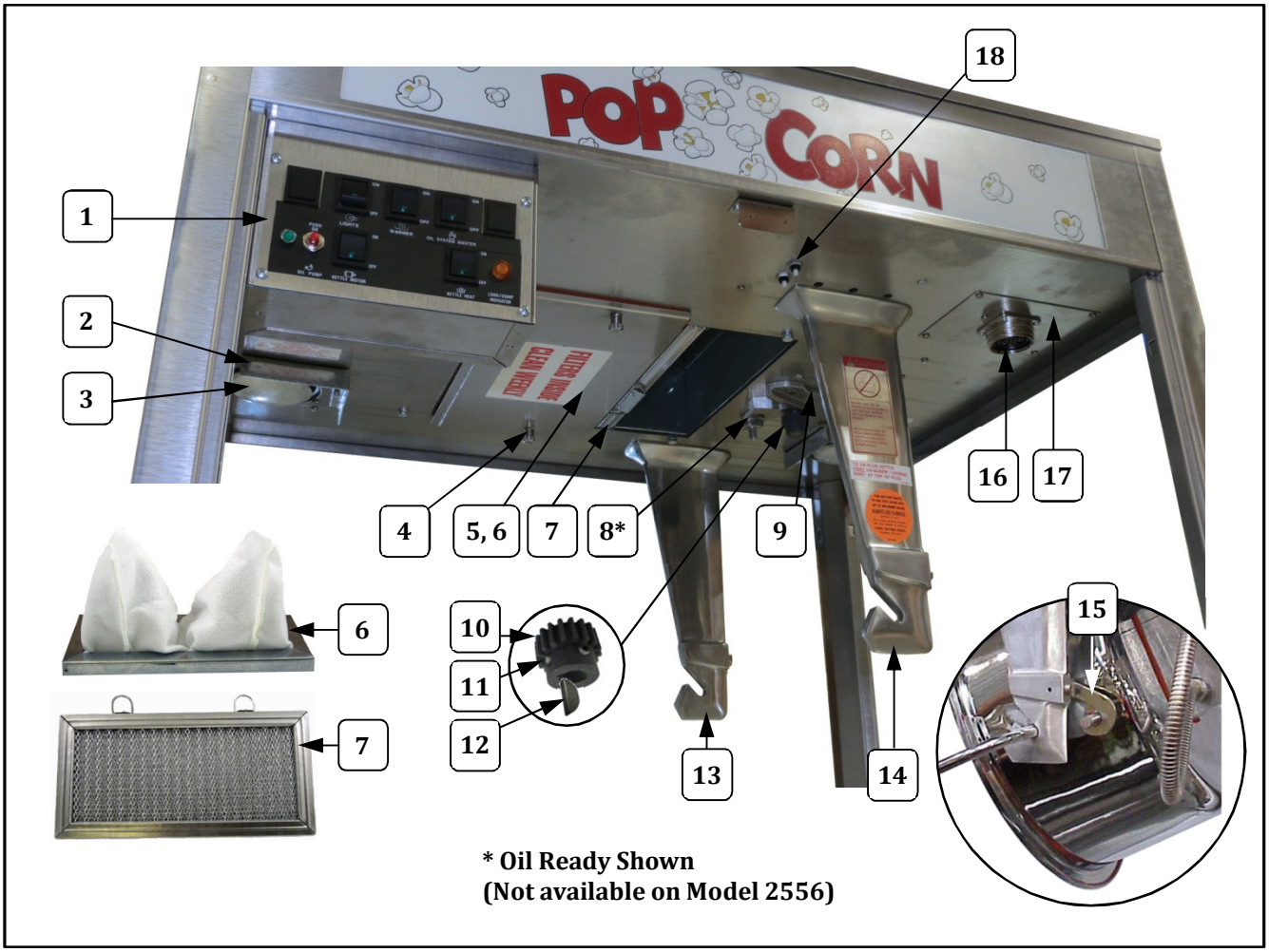
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



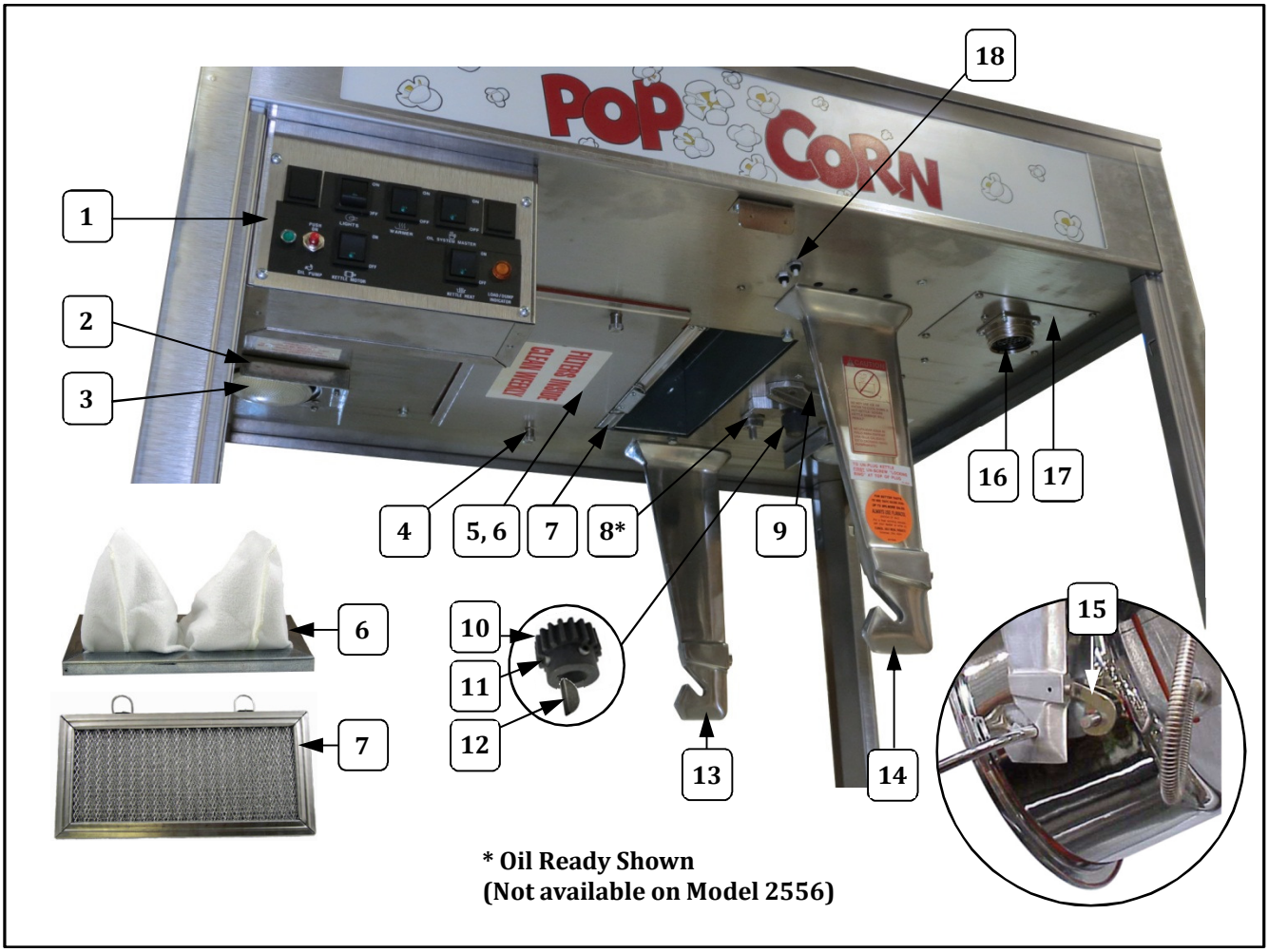
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



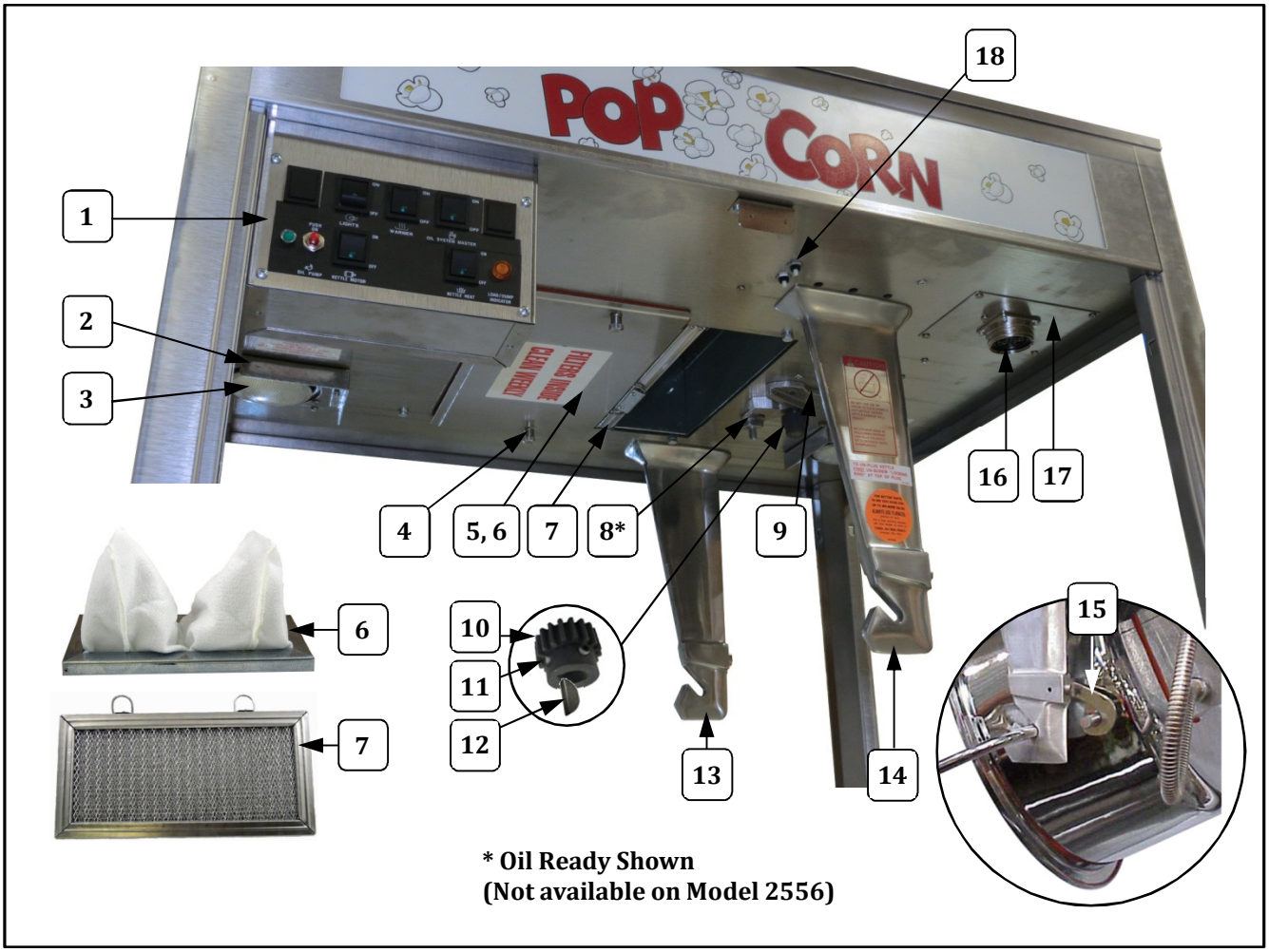
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



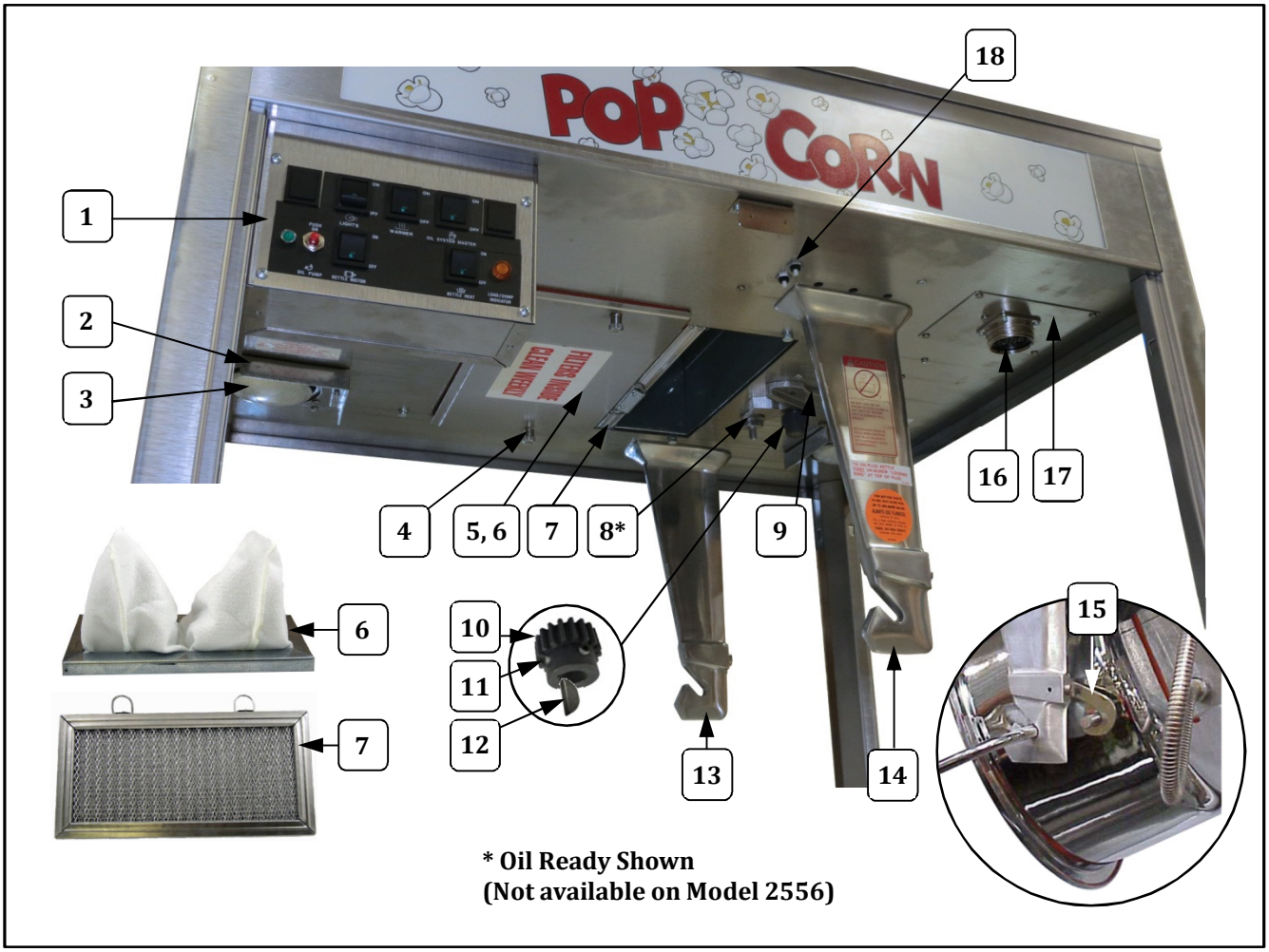
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



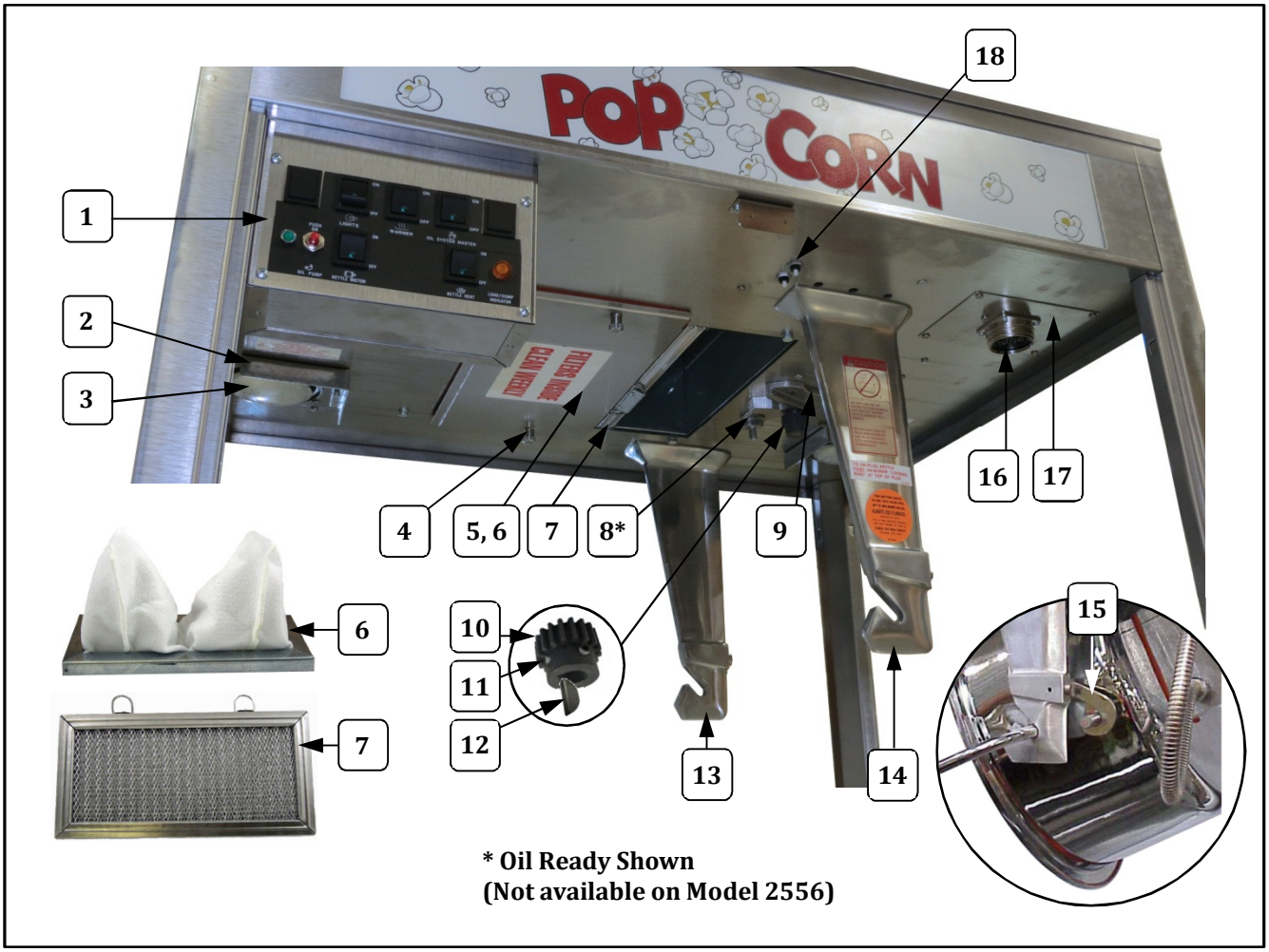
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



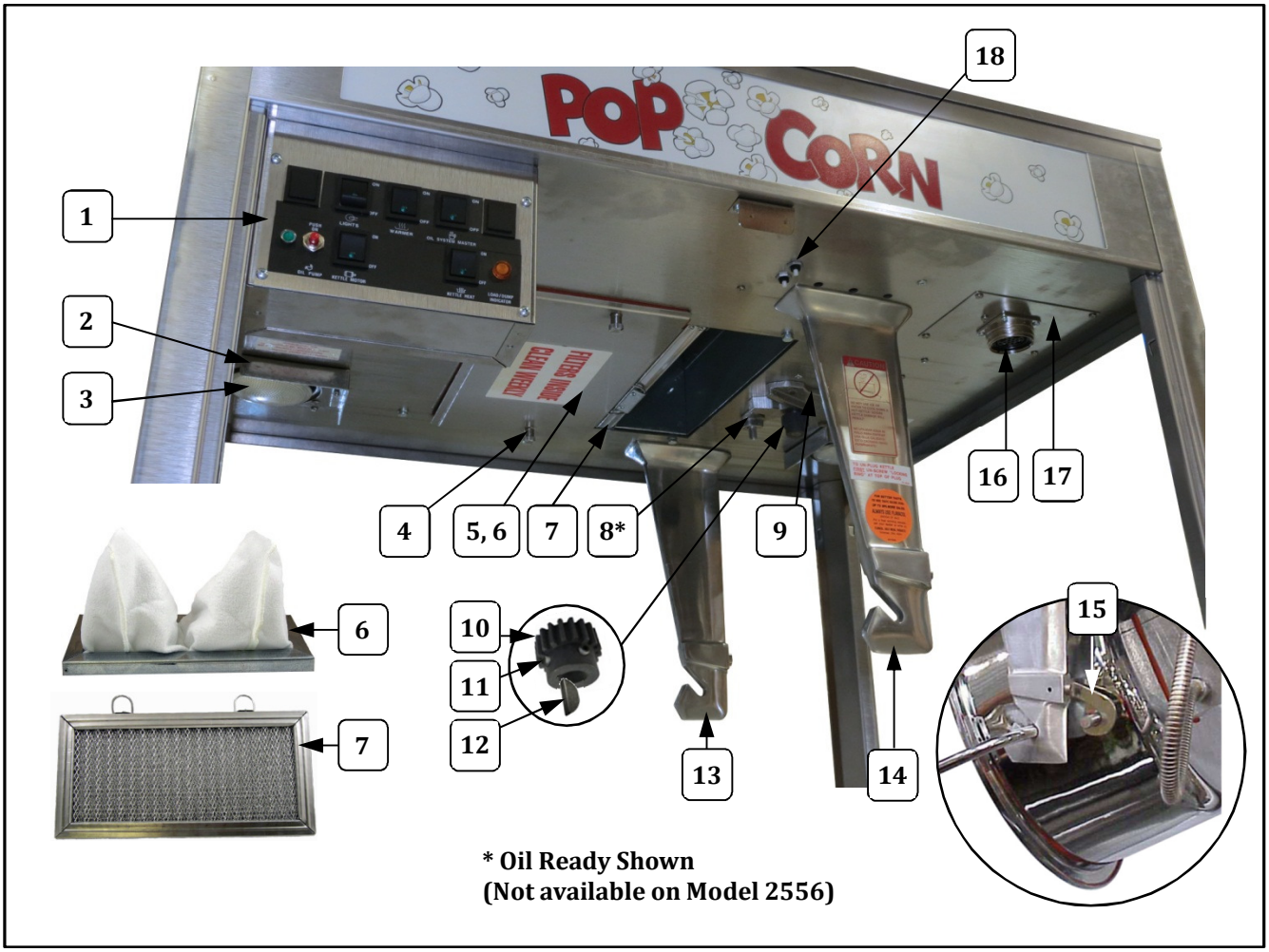
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



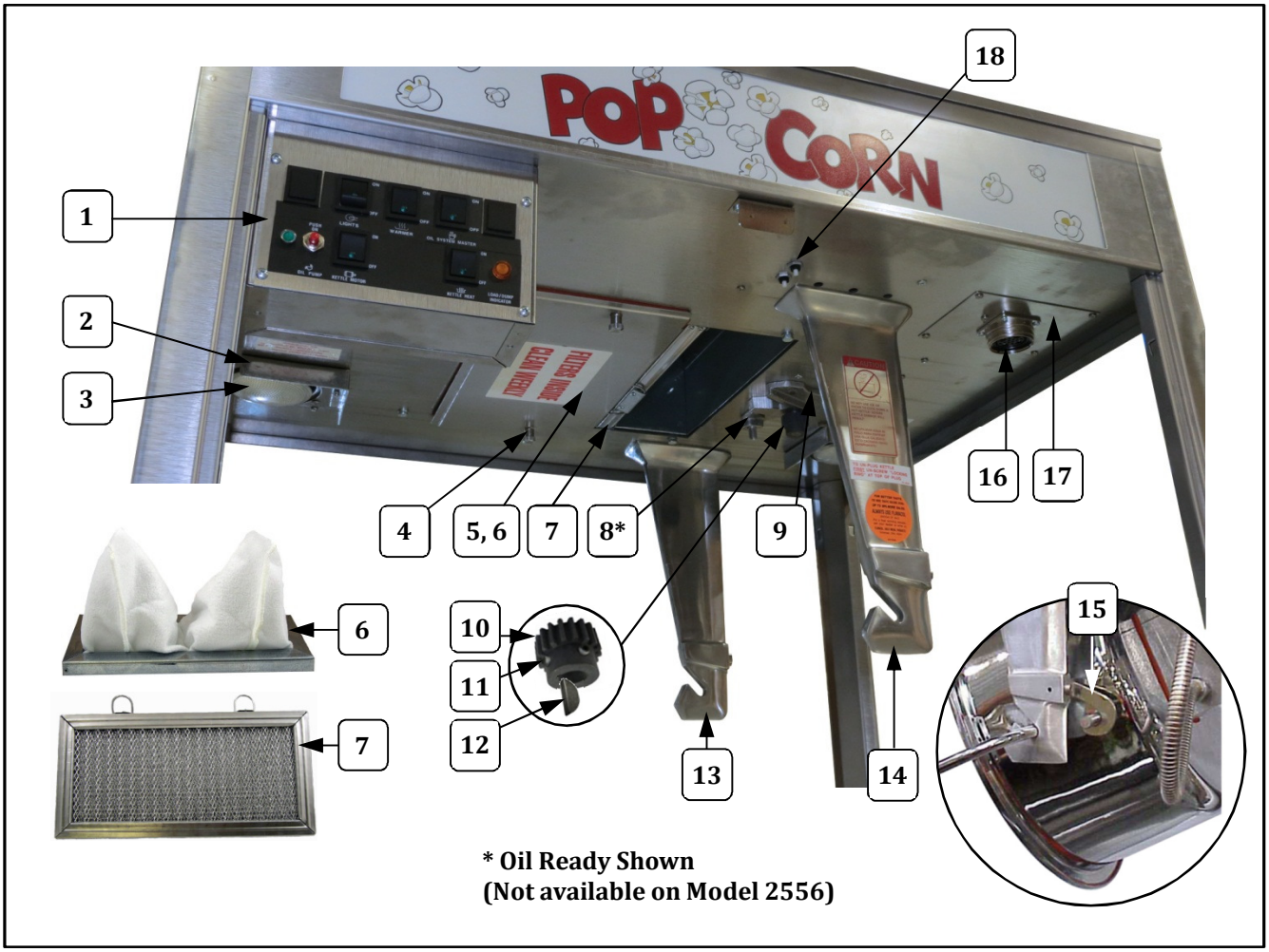
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



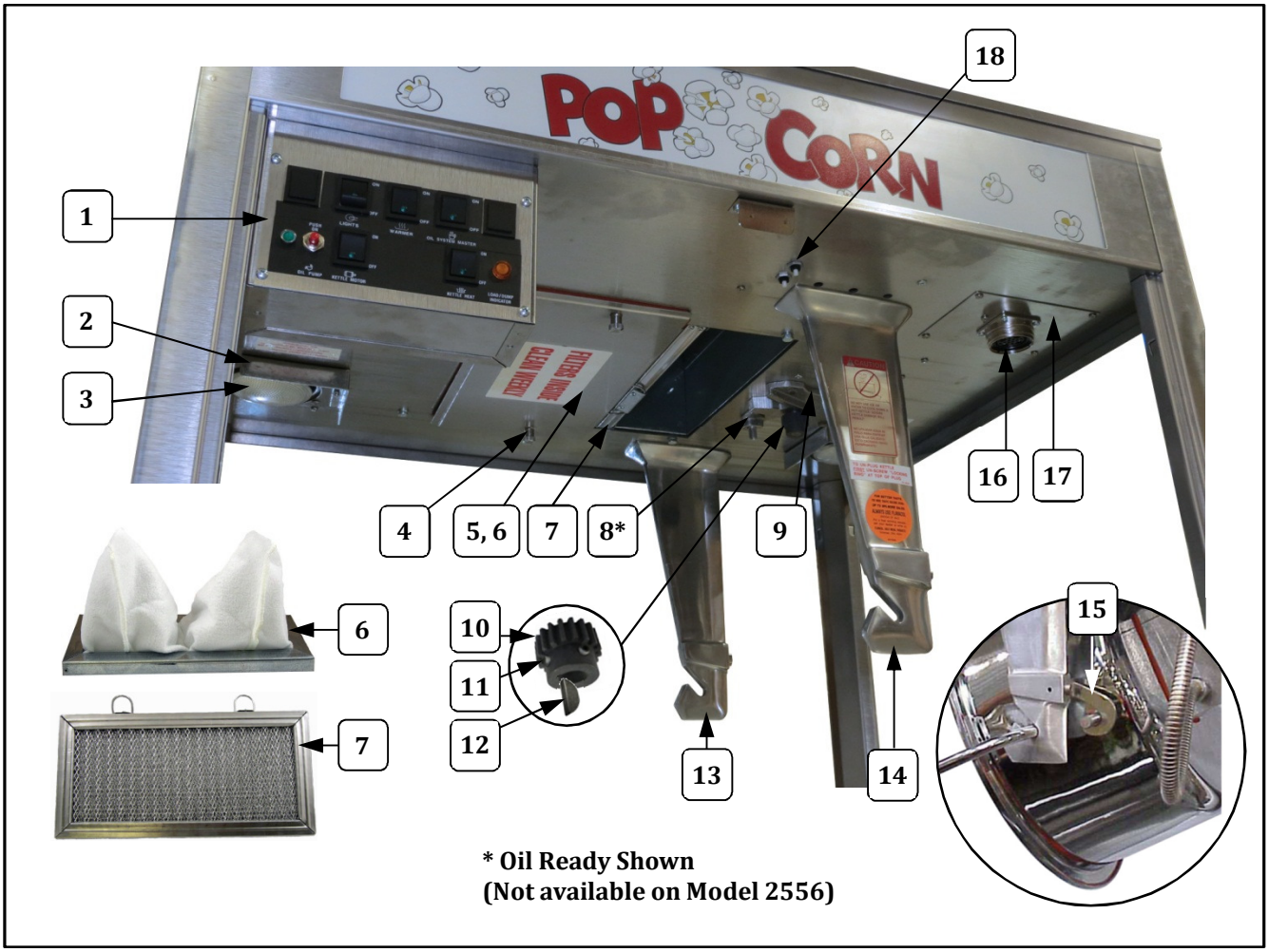
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



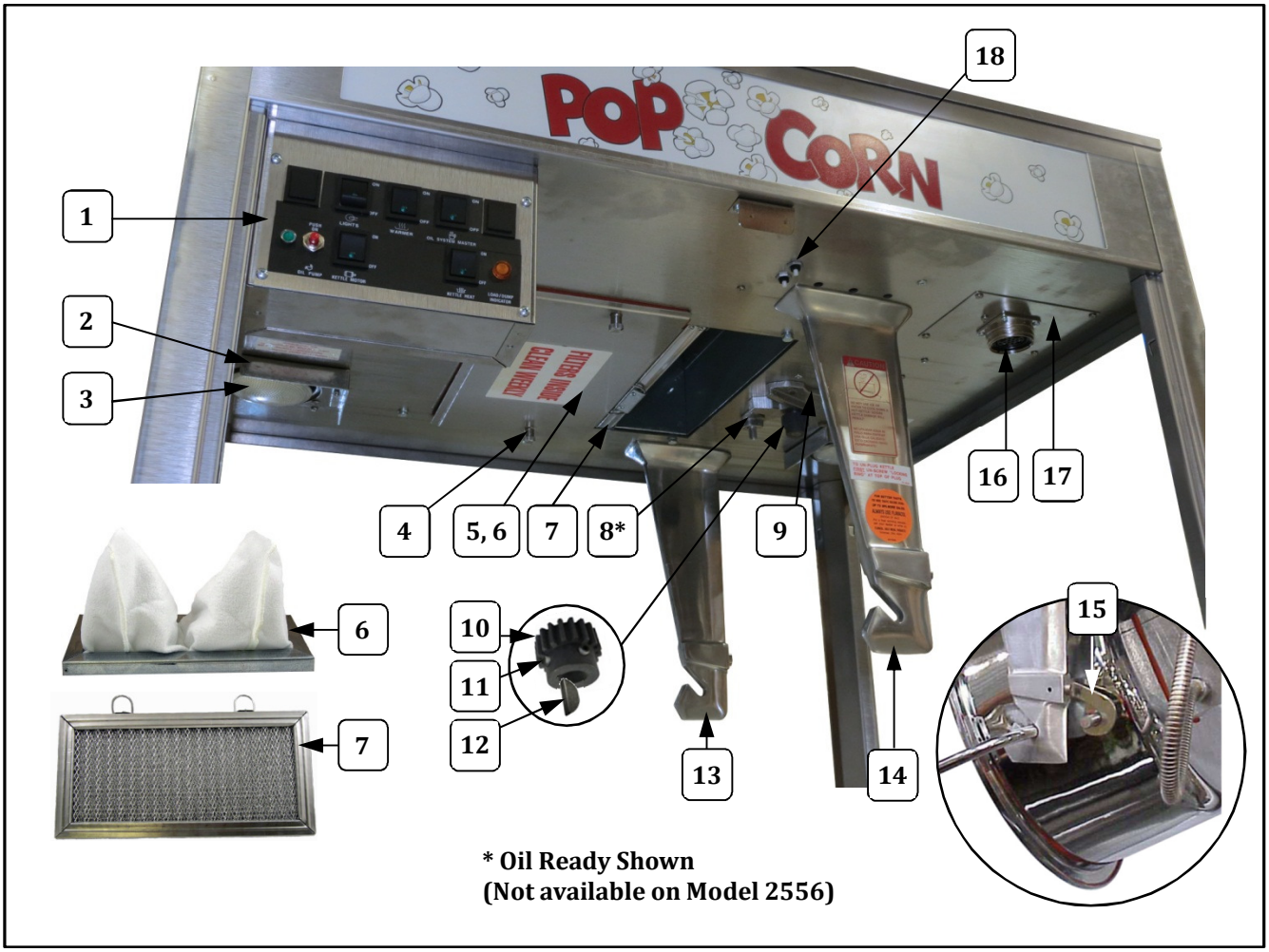
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



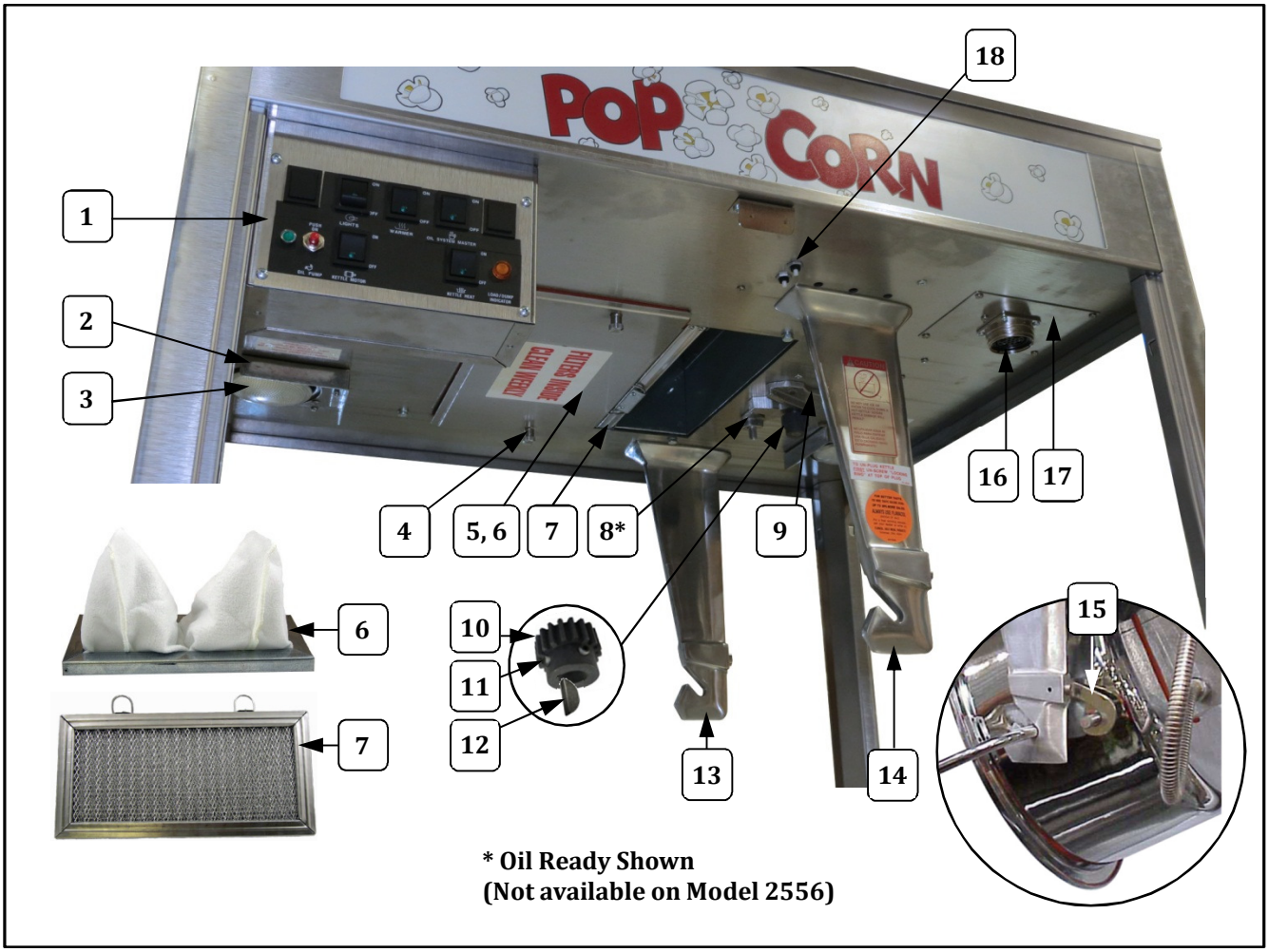
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



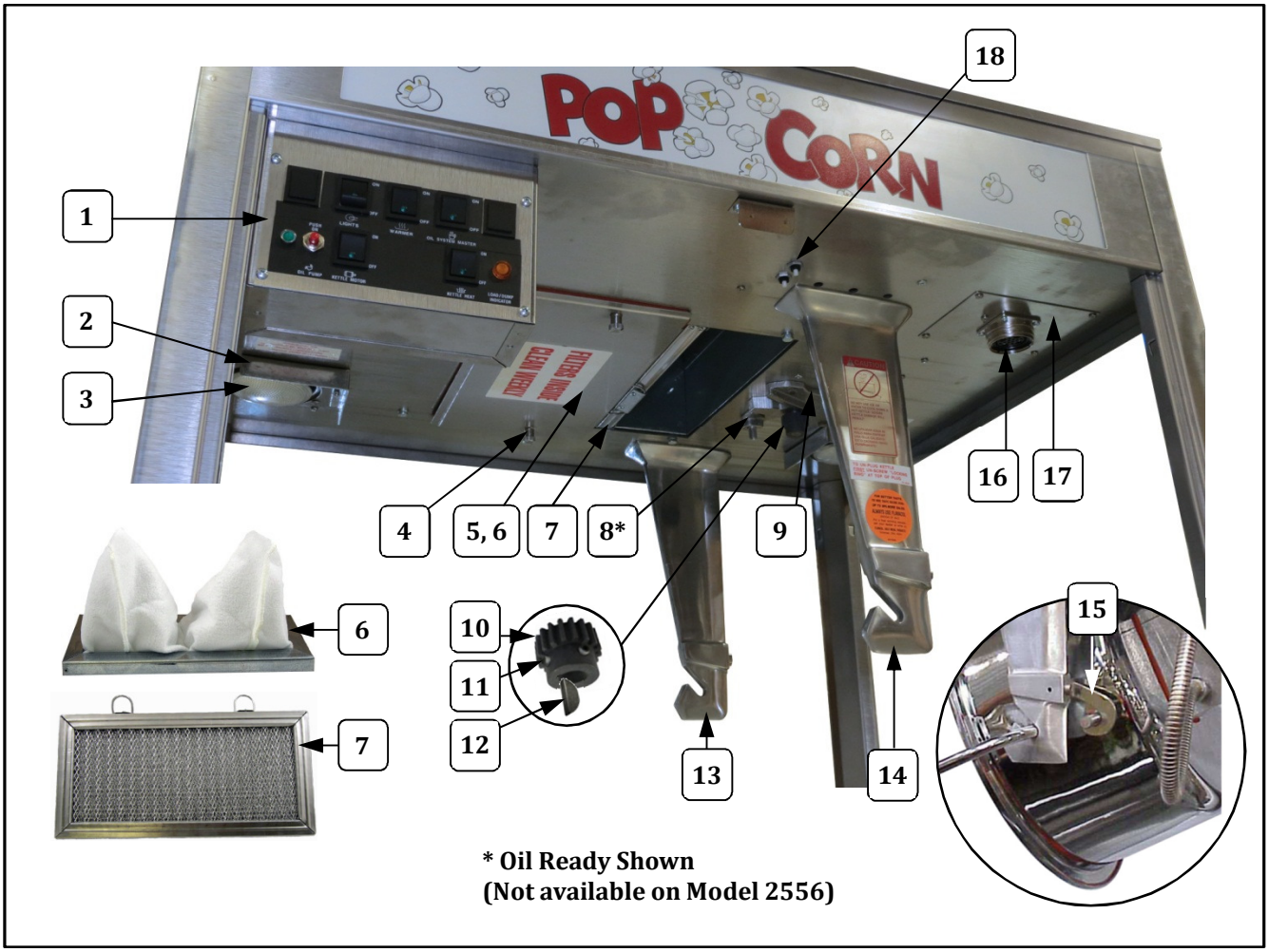
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



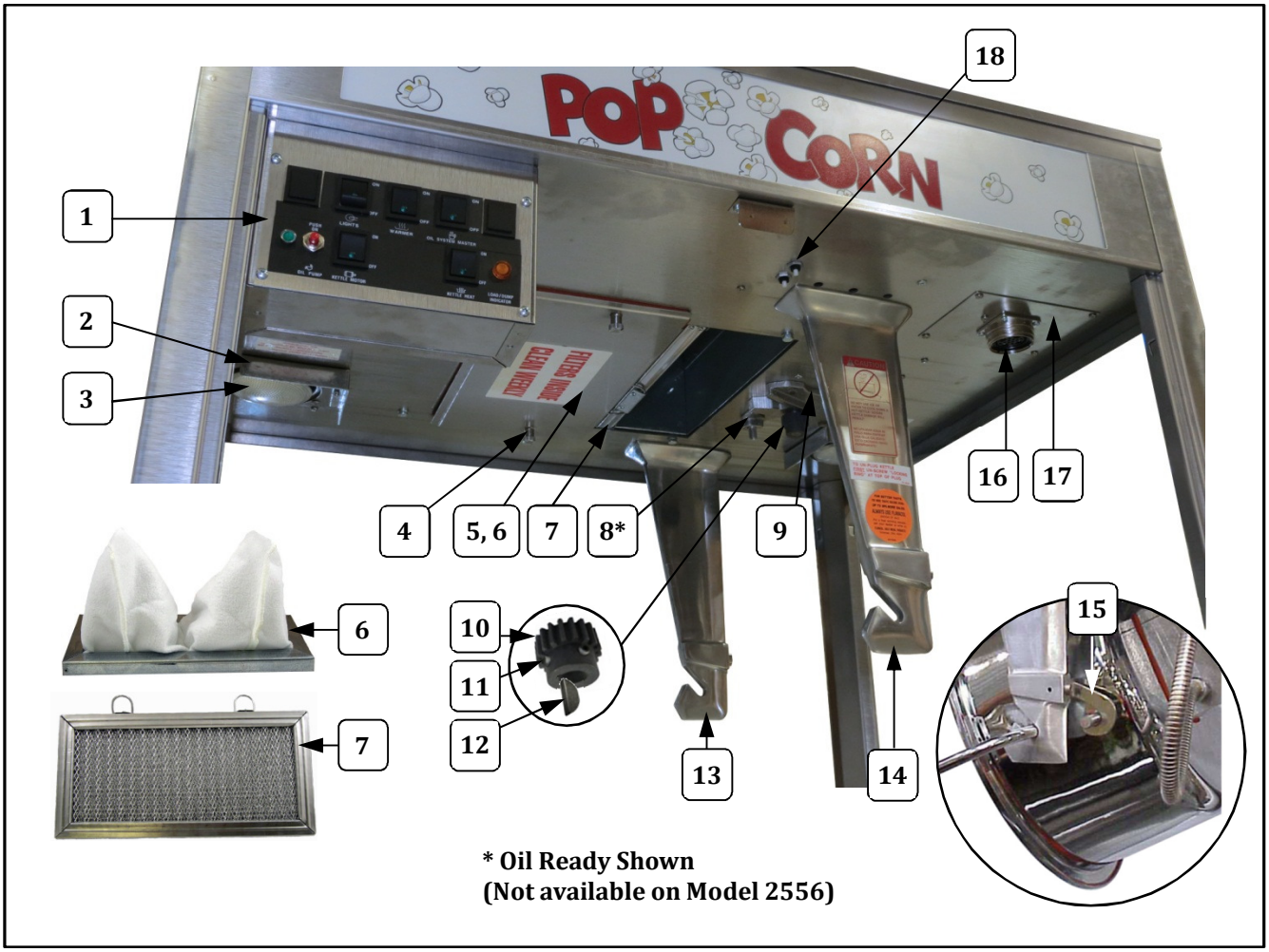
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



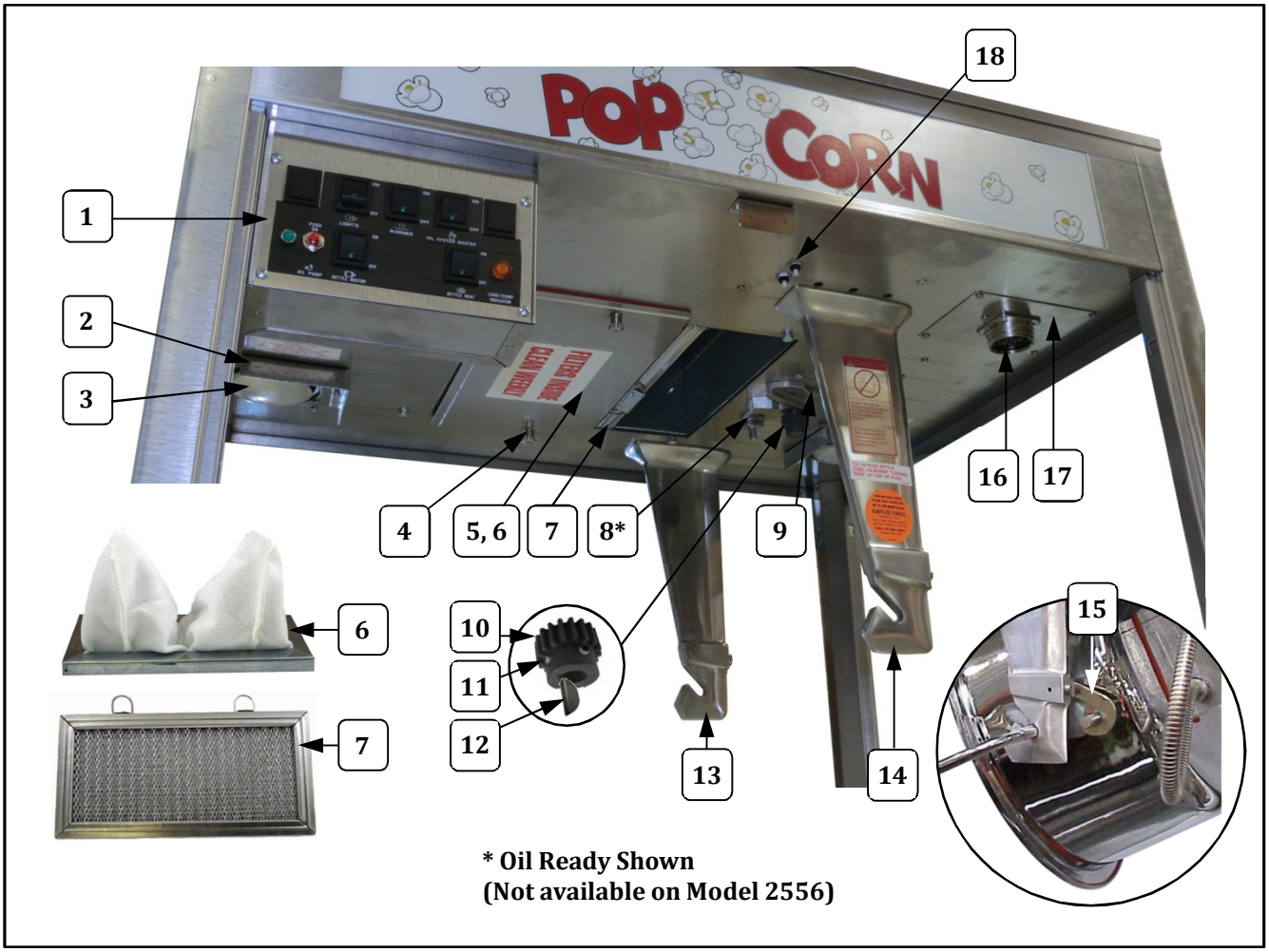
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



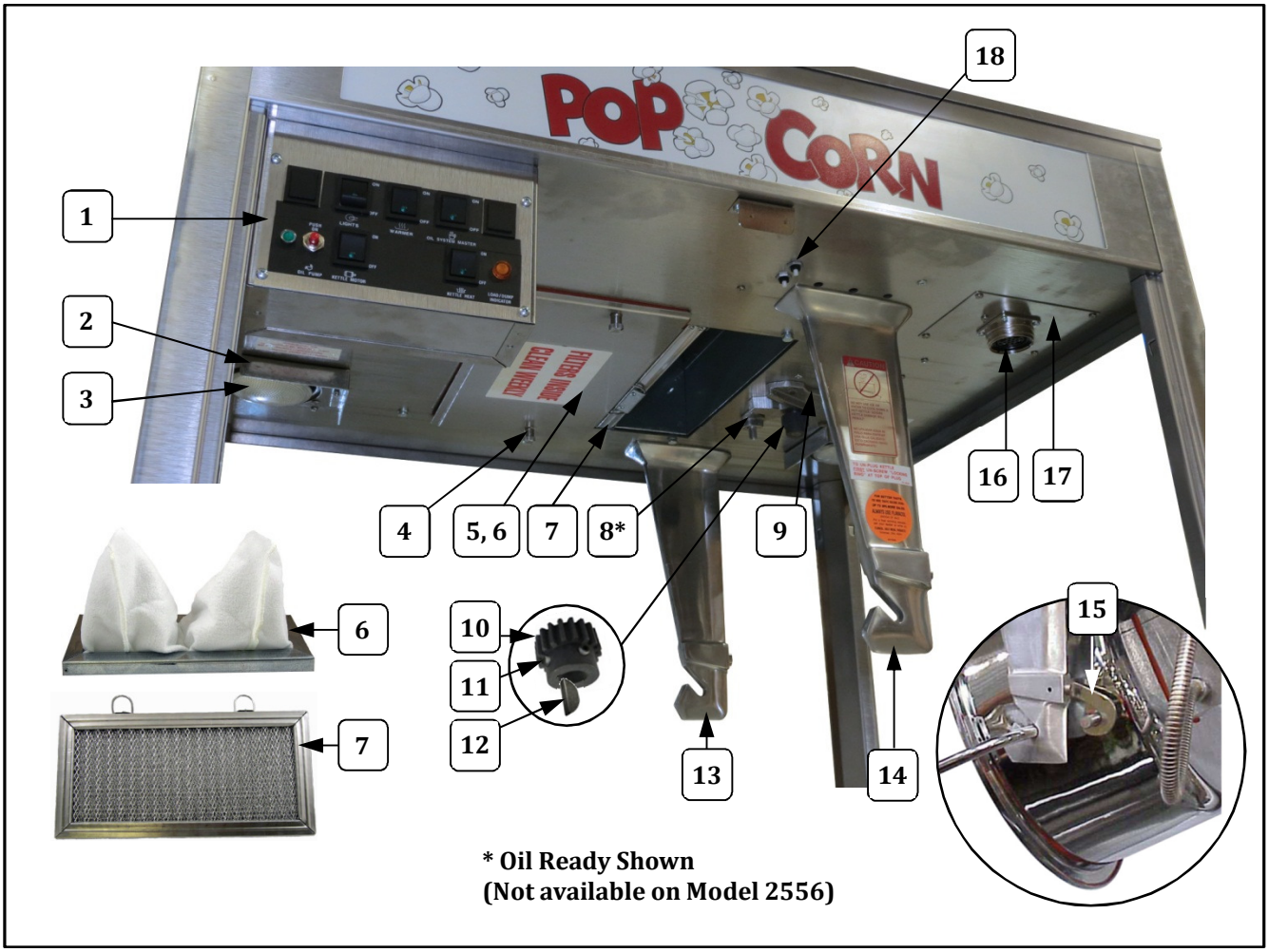
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



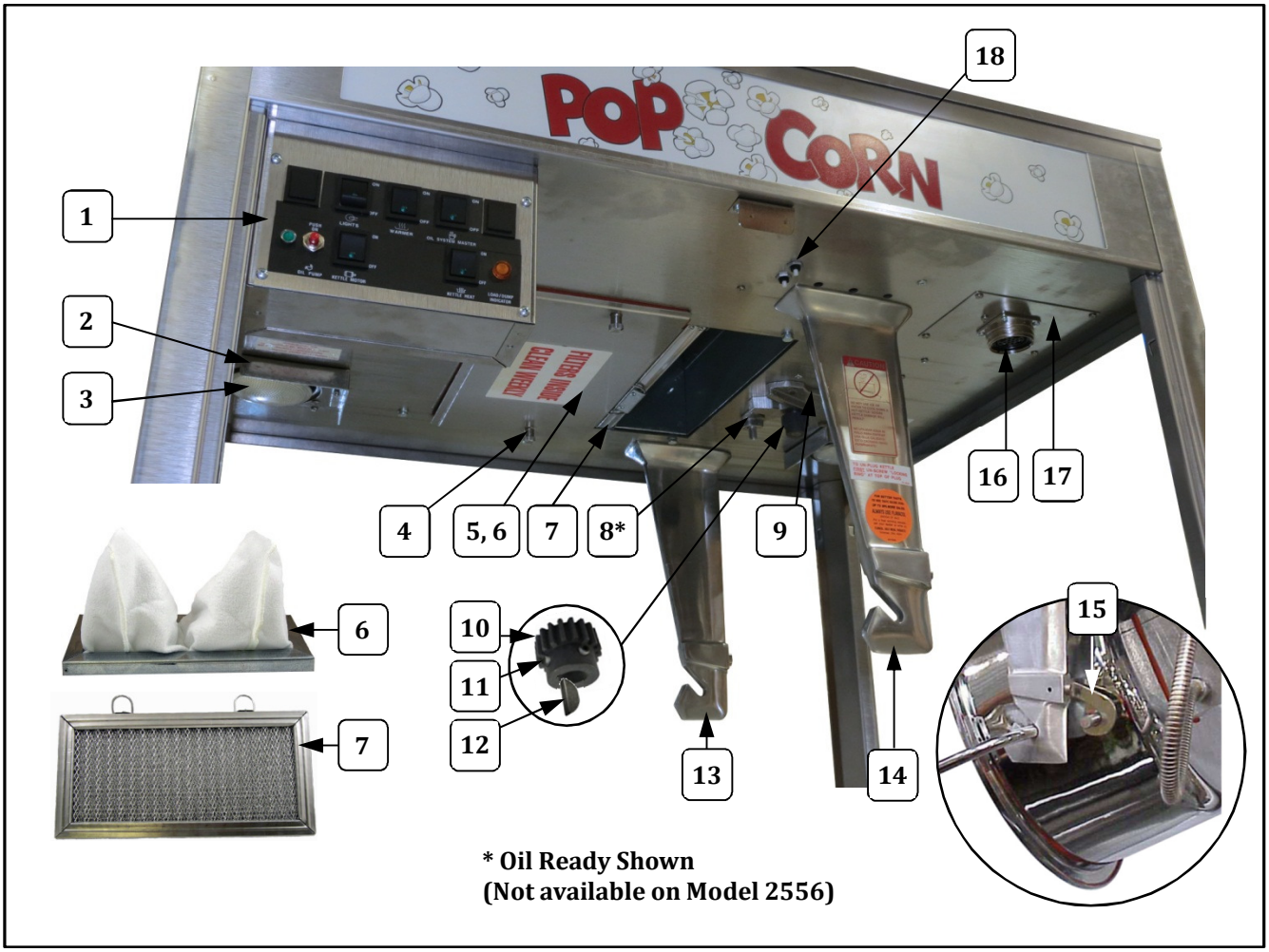
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



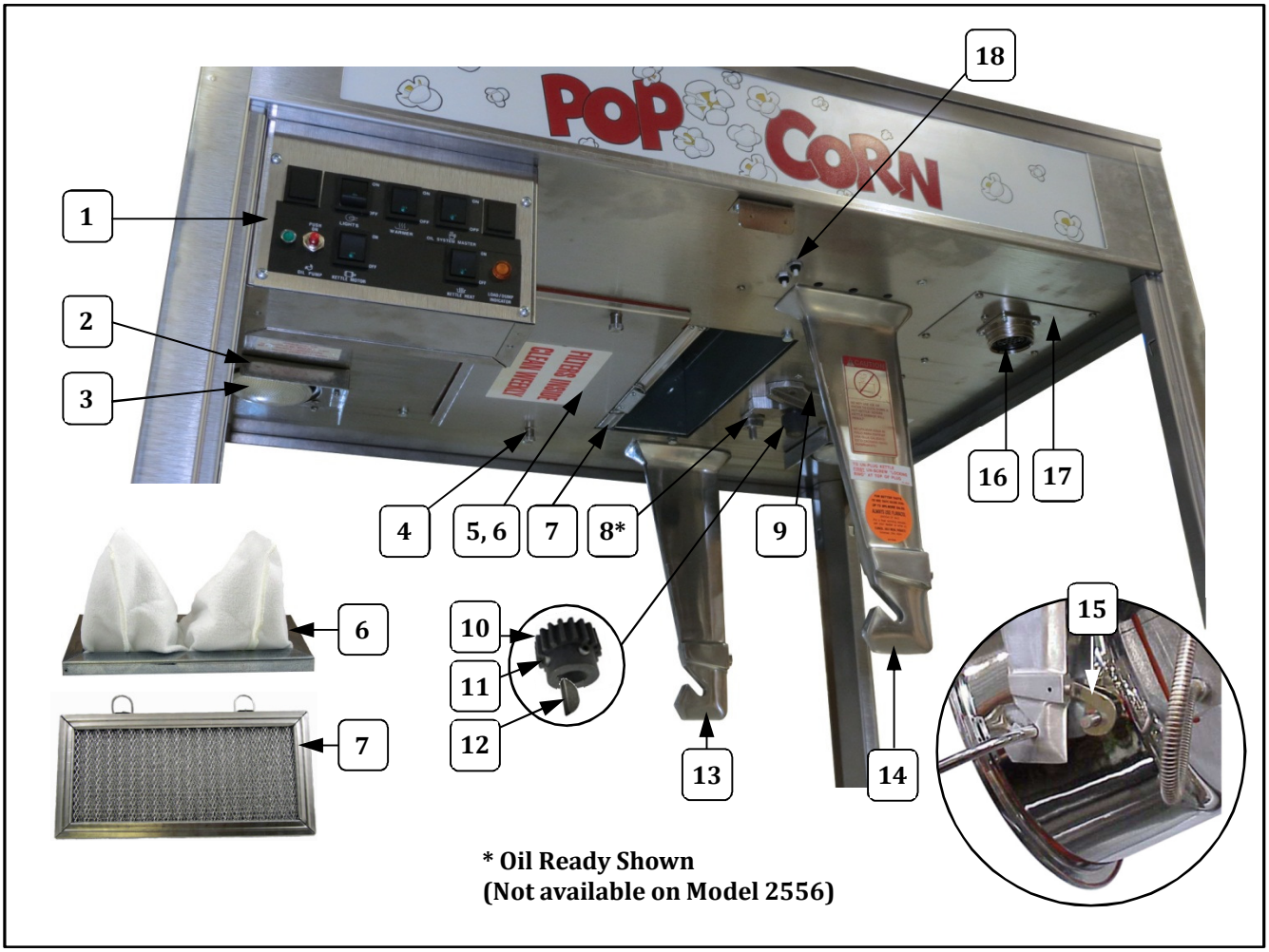
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



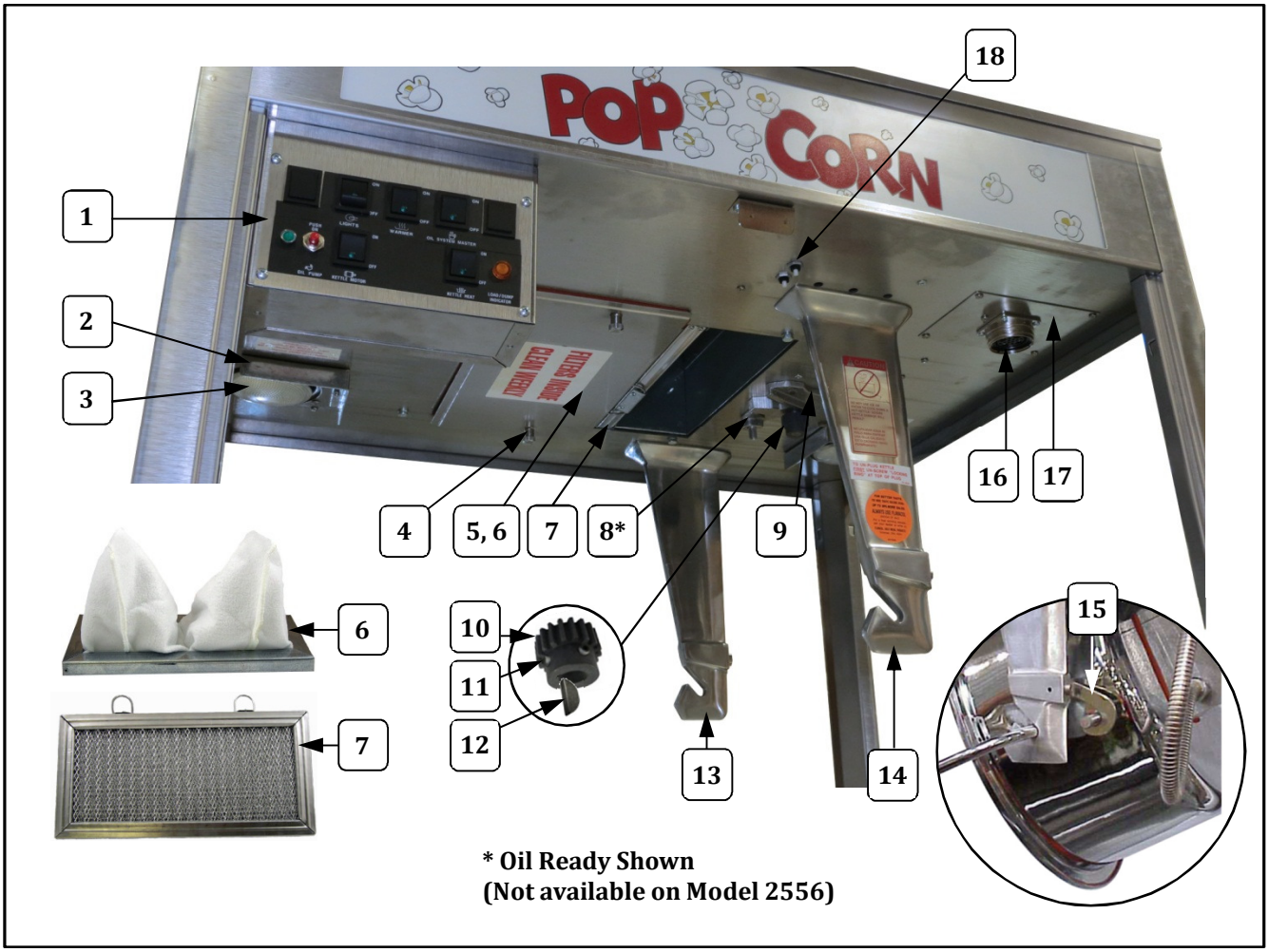
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



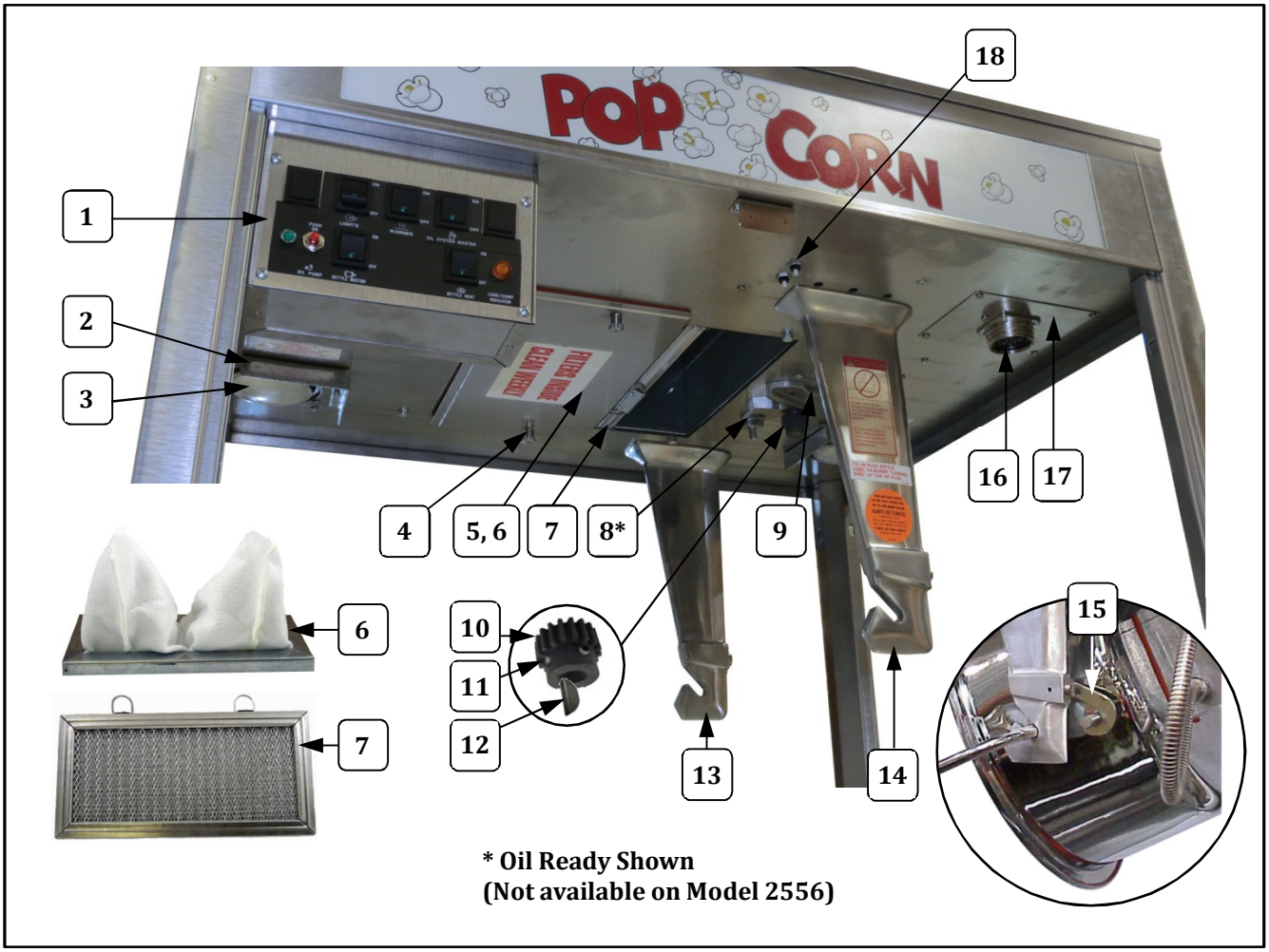
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



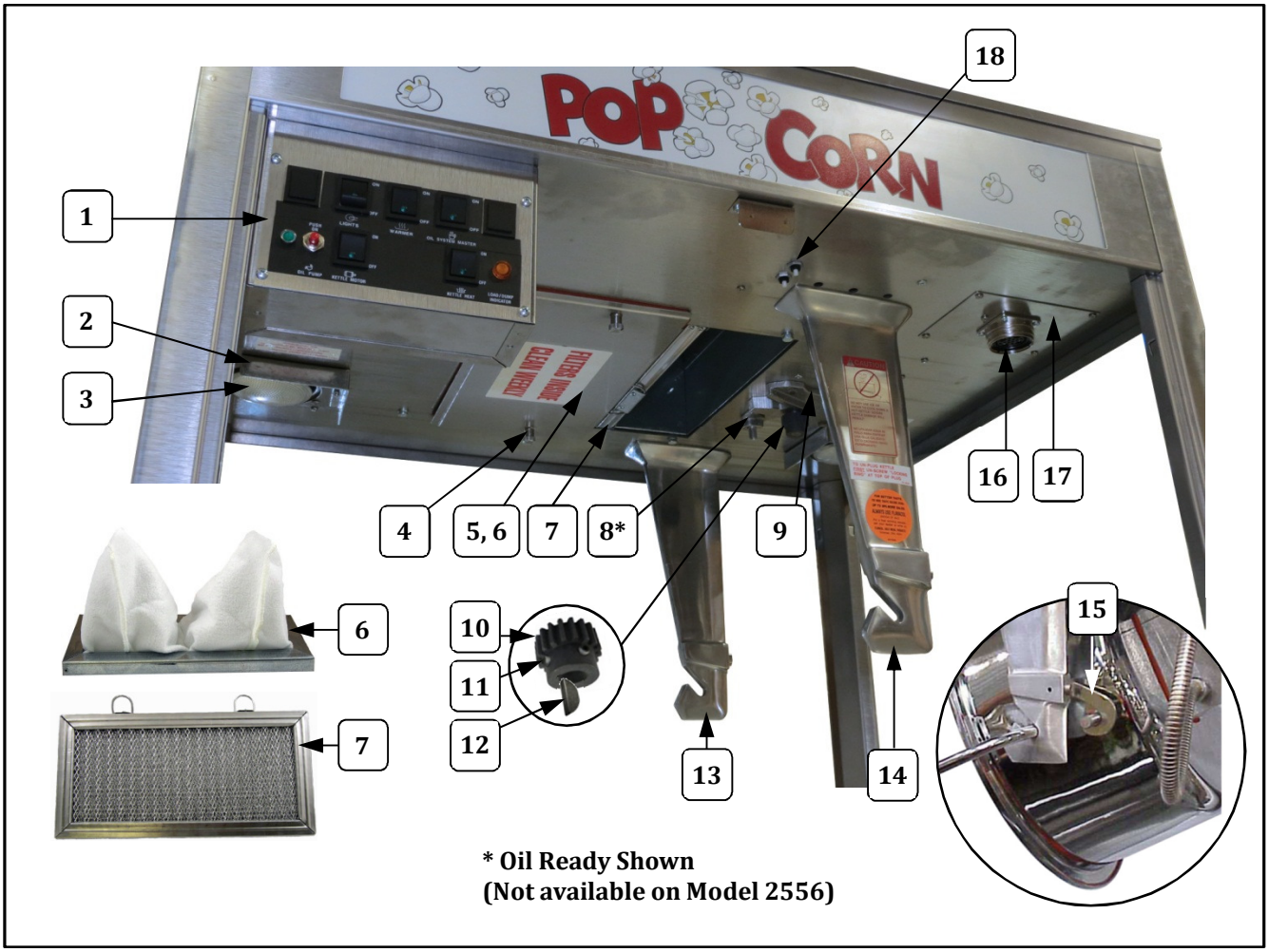
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



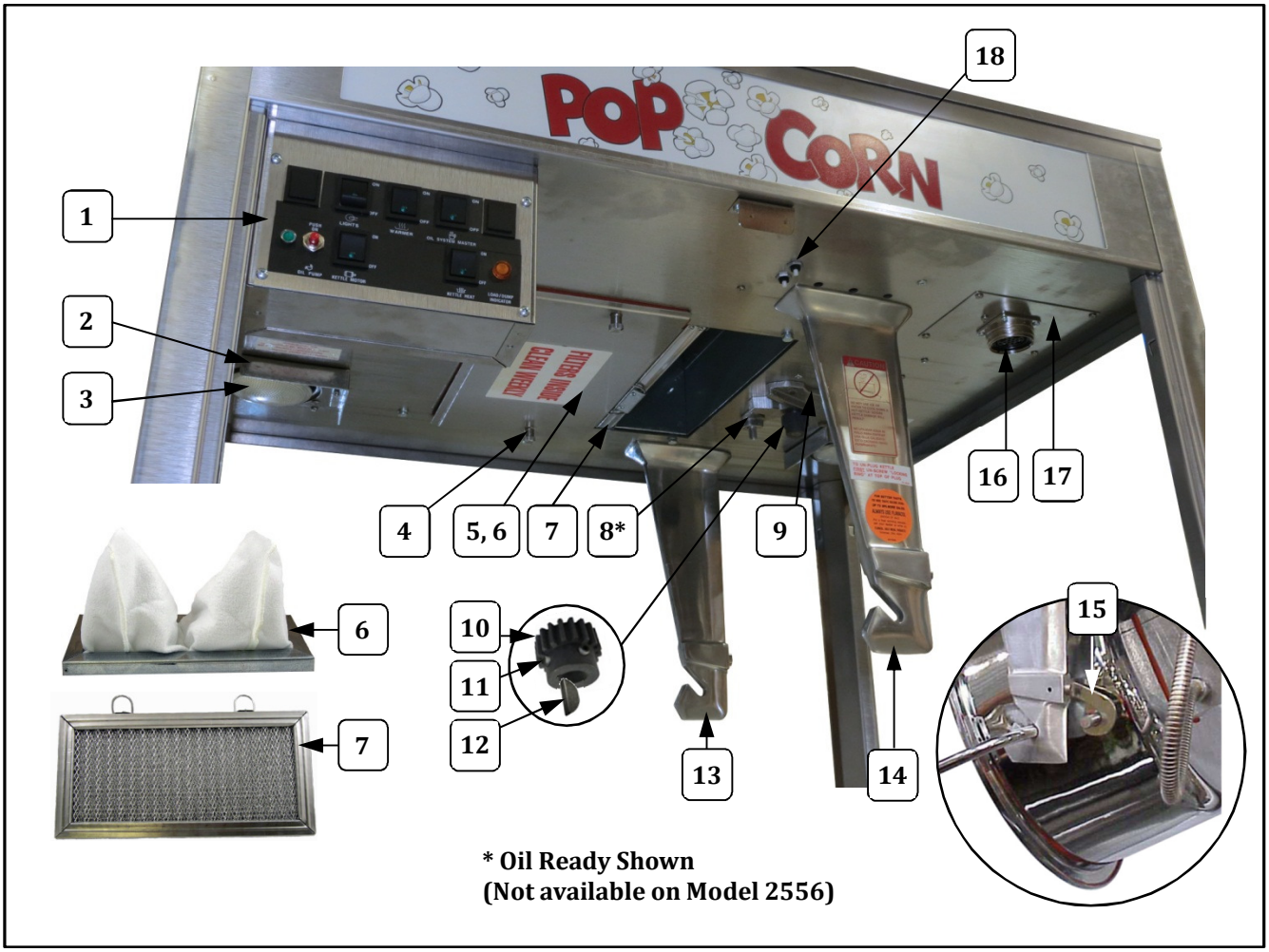
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



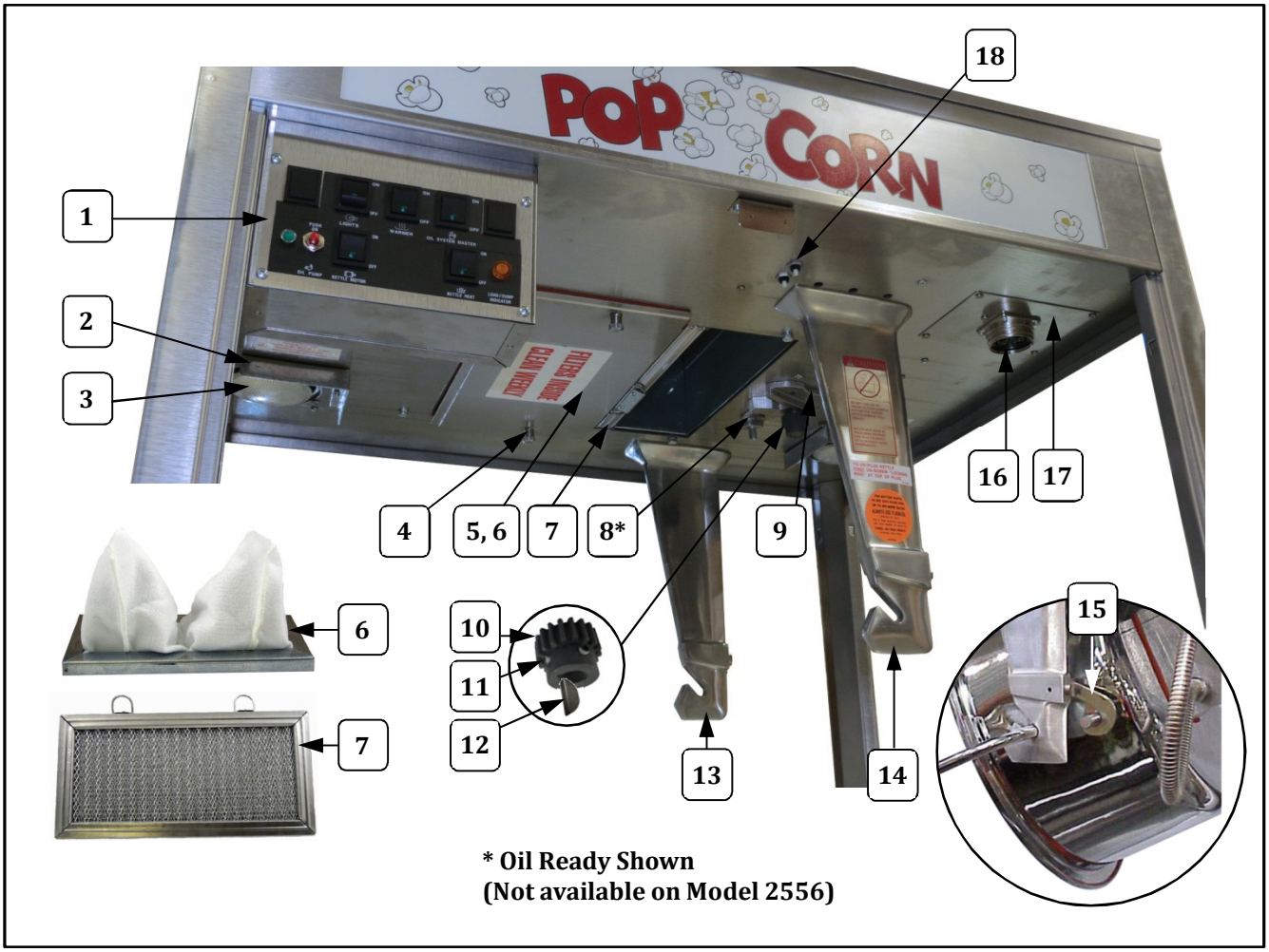
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Cabinet Breakdown - Interior



Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

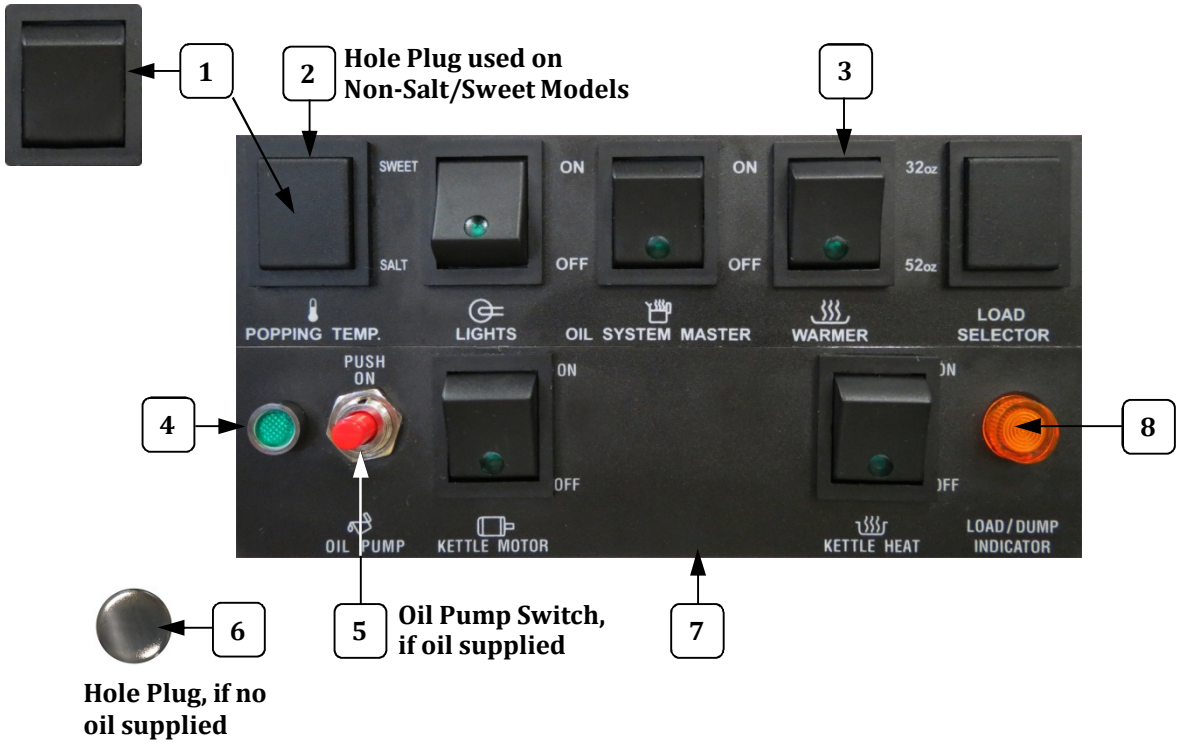
Cabinet Breakdown - Interior



Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	CONTROL BOX COVER	1	63429	63429	63429
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	75W HALOGEN FLOOD SHORT	2	41979S	41979S	41979S
4	COVER FASTENER	2	41933	41933	41933
5	COVER ASSY (includes Cover and Fasteners)	1	41934	41934	41934
6	OIL MIST BAG FILTER	1	41169	41169	41169
7	5 LAYER GREASE FILTER (metal)	2	41250	41250	41250
8	SET SCREW, 10-32 X 3/8 (fastens oil line*)	1	41994	41994	41994
9	GEAR BLOCK ASSY	1	41432	41432	41432
10	SPUR GEAR	1	41380	41380	41380
11	SET SCREW #10-32 X 3/16	2	41742	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	1	41730	41730	41730
13	HANGER ARM ASSY	1	41941	41941	41941
14	HANGER ARM ASSY CIP (includes Clean in Place Latch)	1	49505	49505	49505
15	CLEAN IN PLACE LATCH	1	41618	41618	41618
16	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
17	ADAPTER PLATE	1	68701	68701	68701
18	15A CIRCUIT BREAKER	2	47364	47364	47364

Control Panel

Rocker Switch used for Salt/Sweet Models 2557S and 2563S

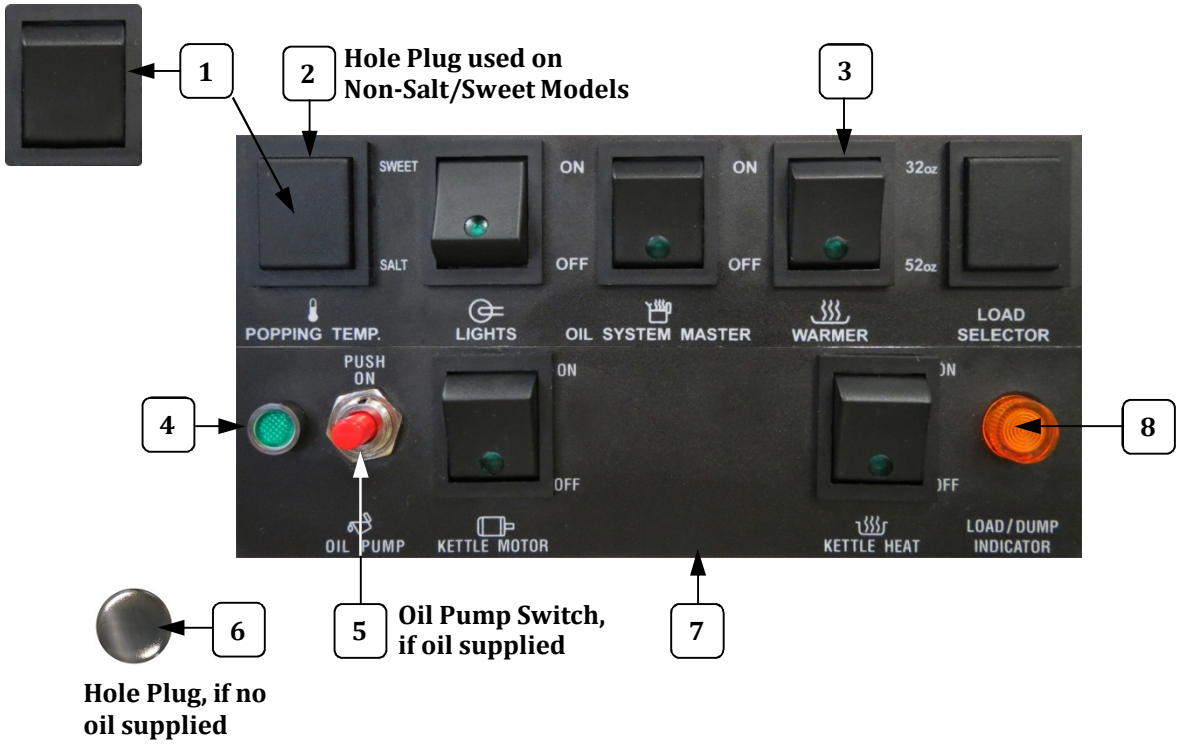


Oil Ready Example Shown (Model 2557)

Item	Part Description	Qty.	Part Number				
			2556	2557	2557S	2563	2563S
1	SWITCH, ROCKER DPDT GOLD	1			55440		55440
2	HOLE PLUG, ROCKER SWITCH	2	42743	42743	42743	42743	42743
3	SWITCH, LIGHTED ROCKER GR	5	42798	42798	42798	42798	42798
4	GREEN PILOT LIGHT	1		48660	48660	48660	48660
5	SWITCH OIL PUMP (if oil supplied)	1		41031	41031	41031	41031
6	HOLE PLUG, ½ IN DIA SS (if no oil supplied)	1	45395				
7	CONTROL BOX COVER	1	63429	63429	63429	63429	63429
8	AMBER PILOT LIGHT	1	55039	55039	55039	55039	55039

Control Panel

Rocker Switch used for Salt/Sweet Models 2557S and 2563S

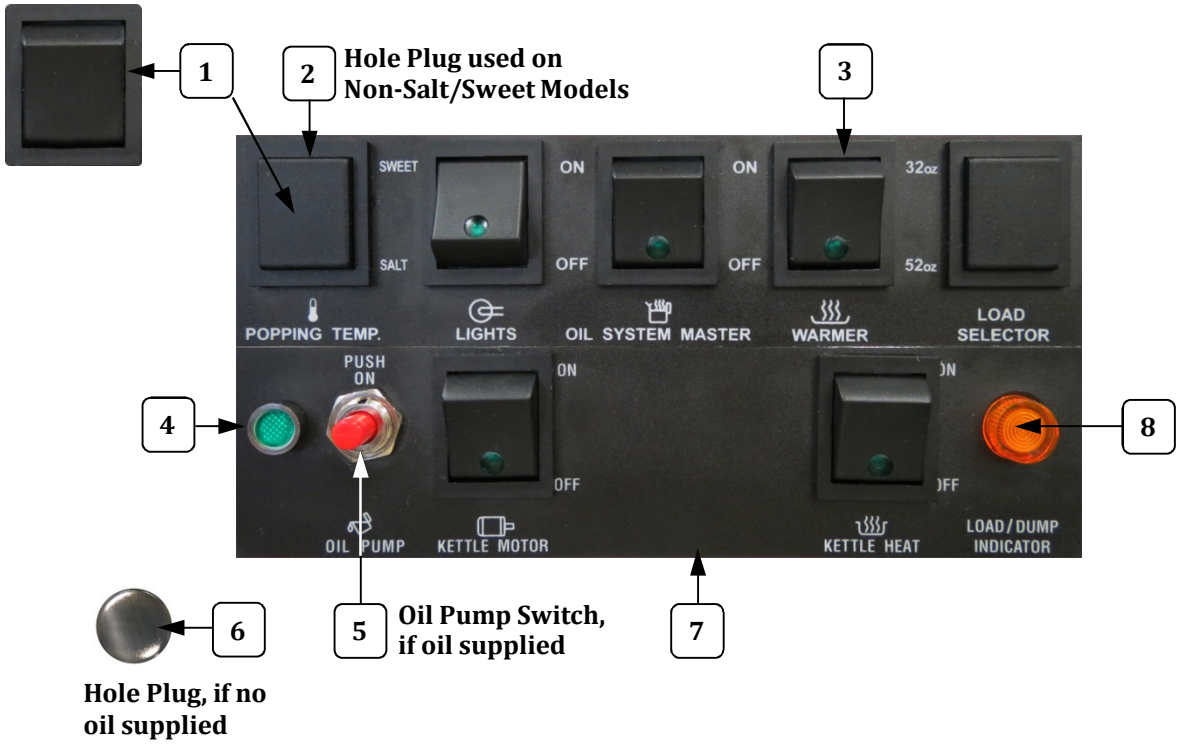


Oil Ready Example Shown (Model 2557)

Item	Part Description	Qty.	Part Number				
			2556	2557	2557S	2563	2563S
1	SWITCH, ROCKER DPDT GOLD	1			55440		55440
2	HOLE PLUG, ROCKER SWITCH	2	42743	42743	42743	42743	42743
3	SWITCH, LIGHTED ROCKER GR	5	42798	42798	42798	42798	42798
4	GREEN PILOT LIGHT	1		48660	48660	48660	48660
5	SWITCH OIL PUMP (if oil supplied)	1		41031	41031	41031	41031
6	HOLE PLUG, ½ IN DIA SS (if no oil supplied)	1	45395				
7	CONTROL BOX COVER	1	63429	63429	63429	63429	63429
8	AMBER PILOT LIGHT	1	55039	55039	55039	55039	55039

Control Panel

Rocker Switch used for Salt/Sweet Models 2557S and 2563S

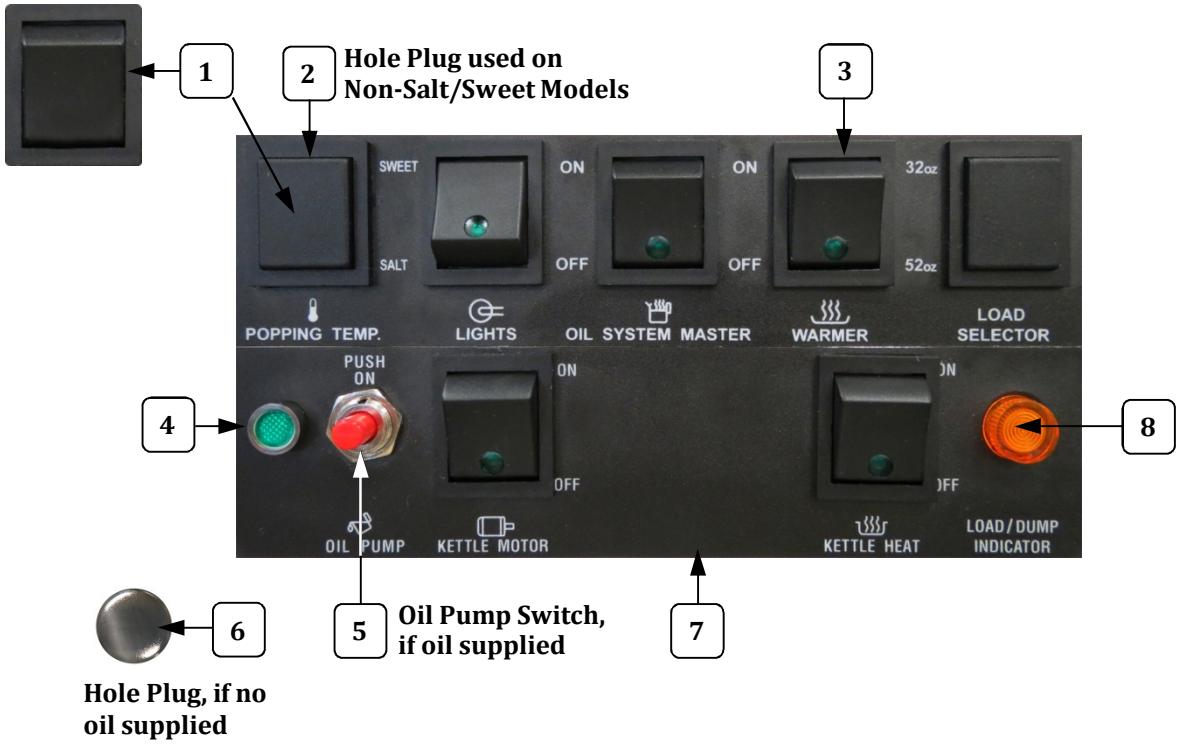


Oil Ready Example Shown (Model 2557)

Item	Part Description	Qty.	Part Number				
			2556	2557	2557S	2563	2563S
1	SWITCH, ROCKER DPDT GOLD	1			55440		55440
2	HOLE PLUG, ROCKER SWITCH	2	42743	42743	42743	42743	42743
3	SWITCH, LIGHTED ROCKER GR	5	42798	42798	42798	42798	42798
4	GREEN PILOT LIGHT	1		48660	48660	48660	48660
5	SWITCH OIL PUMP (if oil supplied)	1		41031	41031	41031	41031
6	HOLE PLUG, ½ IN DIA SS (if no oil supplied)	1	45395				
7	CONTROL BOX COVER	1	63429	63429	63429	63429	63429
8	AMBER PILOT LIGHT	1	55039	55039	55039	55039	55039

Control Panel

Rocker Switch used for Salt/Sweet Models 2557S and 2563S

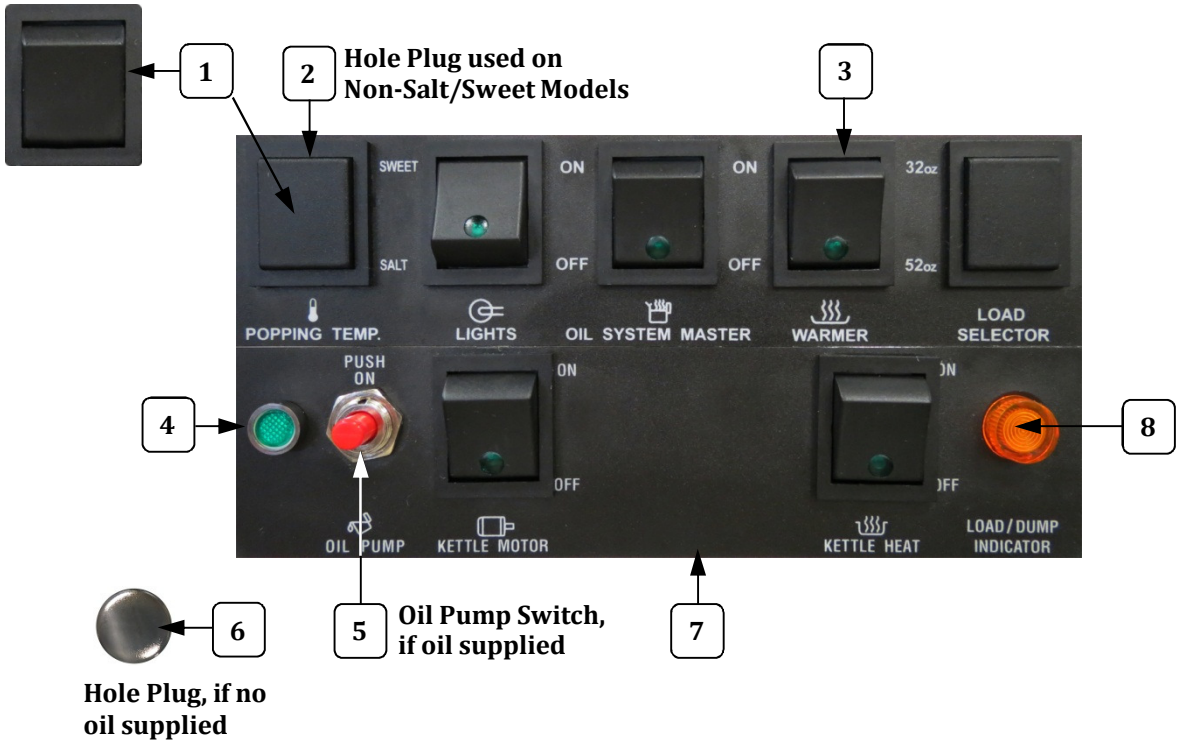


Oil Ready Example Shown (Model 2557)

Item	Part Description	Qty.	Part Number				
			2556	2557	2557S	2563	2563S
1	SWITCH, ROCKER DPDT GOLD	1			55440		55440
2	HOLE PLUG, ROCKER SWITCH	2	42743	42743	42743	42743	42743
3	SWITCH, LIGHTED ROCKER GR	5	42798	42798	42798	42798	42798
4	GREEN PILOT LIGHT	1		48660	48660	48660	48660
5	SWITCH OIL PUMP (if oil supplied)	1		41031	41031	41031	41031
6	HOLE PLUG, ½ IN DIA SS (if no oil supplied)	1	45395				
7	CONTROL BOX COVER	1	63429	63429	63429	63429	63429
8	AMBER PILOT LIGHT	1	55039	55039	55039	55039	55039

Control Panel

Rocker Switch used for Salt/Sweet Models 2557S and 2563S

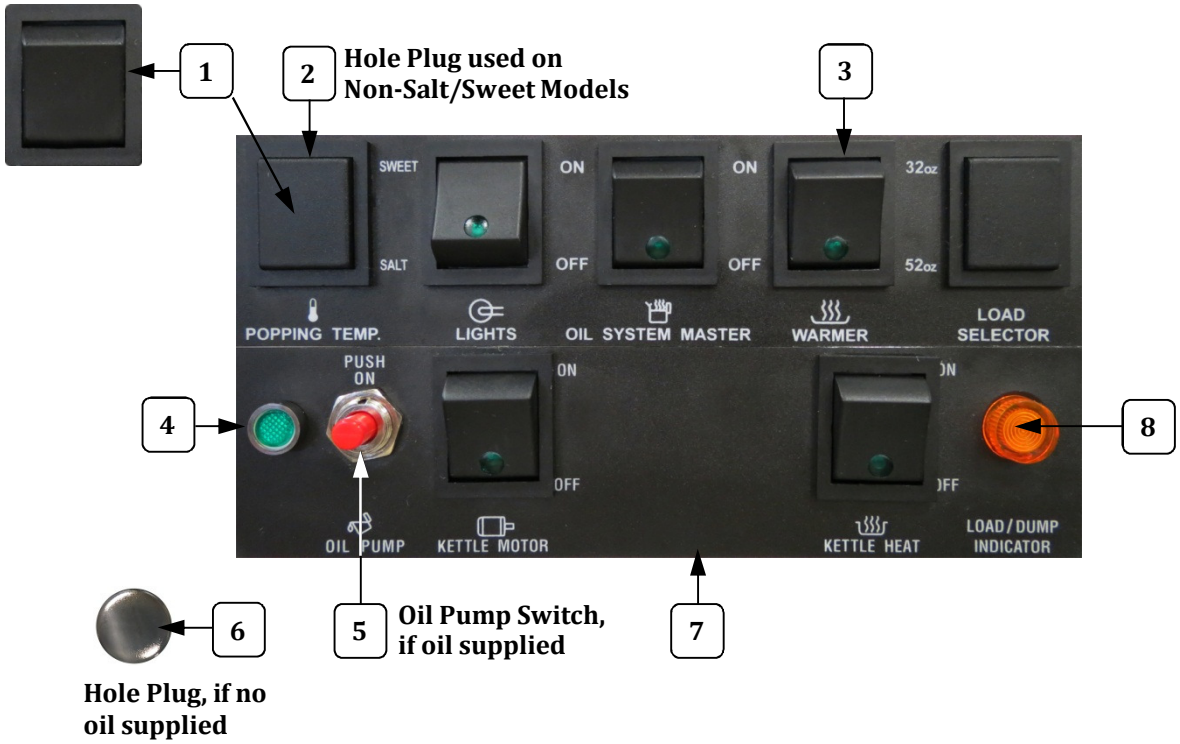


Oil Ready Example Shown (Model 2557)

Item	Part Description	Qty.	Part Number				
			2556	2557	2557S	2563	2563S
1	SWITCH, ROCKER DPDT GOLD	1			55440		55440
2	HOLE PLUG, ROCKER SWITCH	2	42743	42743	42743	42743	42743
3	SWITCH, LIGHTED ROCKER GR	5	42798	42798	42798	42798	42798
4	GREEN PILOT LIGHT	1		48660	48660	48660	48660
5	SWITCH OIL PUMP (if oil supplied)	1		41031	41031	41031	41031
6	HOLE PLUG, ½ IN DIA SS (if no oil supplied)	1	45395				
7	CONTROL BOX COVER	1	63429	63429	63429	63429	63429
8	AMBER PILOT LIGHT	1	55039	55039	55039	55039	55039

Control Panel

Rocker Switch used for Salt/Sweet Models 2557S and 2563S

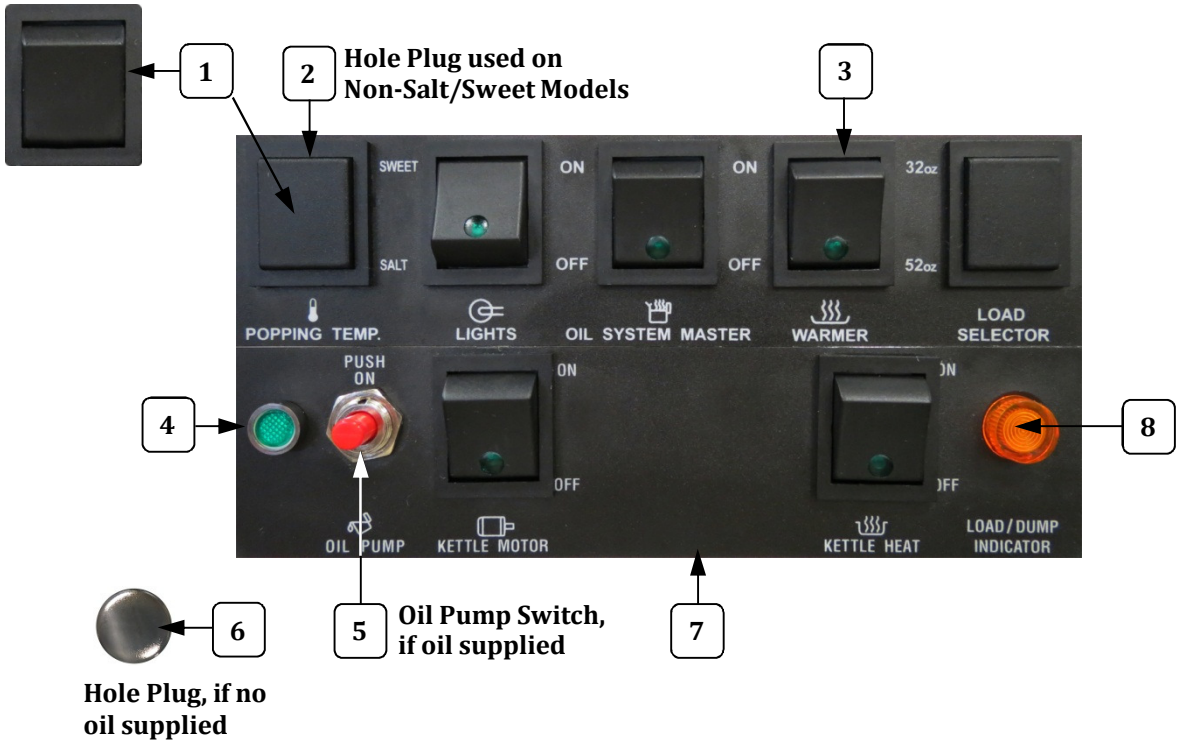


Oil Ready Example Shown (Model 2557)

Item	Part Description	Qty.	Part Number				
			2556	2557	2557S	2563	2563S
1	SWITCH, ROCKER DPDT GOLD	1			55440		55440
2	HOLE PLUG, ROCKER SWITCH	2	42743	42743	42743	42743	42743
3	SWITCH, LIGHTED ROCKER GR	5	42798	42798	42798	42798	42798
4	GREEN PILOT LIGHT	1		48660	48660	48660	48660
5	SWITCH OIL PUMP (if oil supplied)	1		41031	41031	41031	41031
6	HOLE PLUG, ½ IN DIA SS (if no oil supplied)	1	45395				
7	CONTROL BOX COVER	1	63429	63429	63429	63429	63429
8	AMBER PILOT LIGHT	1	55039	55039	55039	55039	55039

Control Panel

Rocker Switch used for Salt/Sweet Models 2557S and 2563S

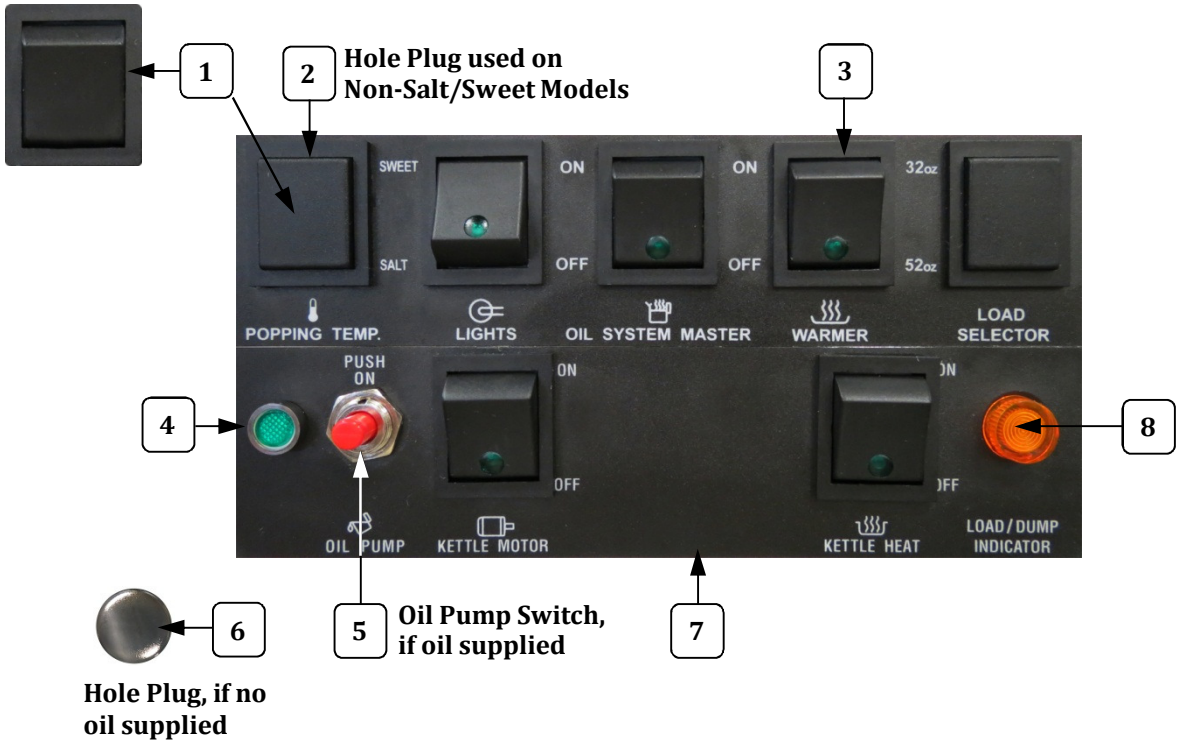


Oil Ready Example Shown (Model 2557)

Item	Part Description	Qty.	Part Number				
			2556	2557	2557S	2563	2563S
1	SWITCH, ROCKER DPDT GOLD	1			55440		55440
2	HOLE PLUG, ROCKER SWITCH	2	42743	42743	42743	42743	42743
3	SWITCH, LIGHTED ROCKER GR	5	42798	42798	42798	42798	42798
4	GREEN PILOT LIGHT	1		48660	48660	48660	48660
5	SWITCH OIL PUMP (if oil supplied)	1		41031	41031	41031	41031
6	HOLE PLUG, ½ IN DIA SS (if no oil supplied)	1	45395				
7	CONTROL BOX COVER	1	63429	63429	63429	63429	63429
8	AMBER PILOT LIGHT	1	55039	55039	55039	55039	55039

Control Panel

Rocker Switch used for Salt/Sweet Models 2557S and 2563S

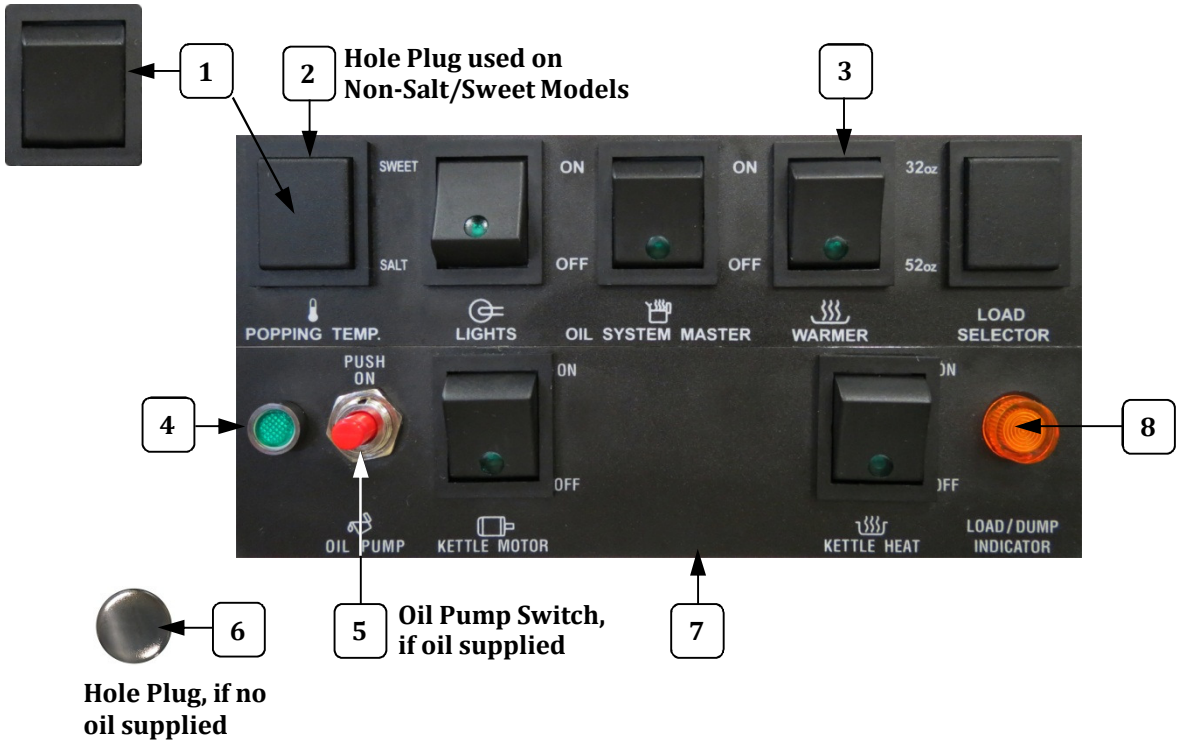


Oil Ready Example Shown (Model 2557)

Item	Part Description	Qty.	Part Number				
			2556	2557	2557S	2563	2563S
1	SWITCH, ROCKER DPDT GOLD	1			55440		55440
2	HOLE PLUG, ROCKER SWITCH	2	42743	42743	42743	42743	42743
3	SWITCH, LIGHTED ROCKER GR	5	42798	42798	42798	42798	42798
4	GREEN PILOT LIGHT	1		48660	48660	48660	48660
5	SWITCH OIL PUMP (if oil supplied)	1		41031	41031	41031	41031
6	HOLE PLUG, ½ IN DIA SS (if no oil supplied)	1	45395				
7	CONTROL BOX COVER	1	63429	63429	63429	63429	63429
8	AMBER PILOT LIGHT	1	55039	55039	55039	55039	55039

Control Panel

Rocker Switch used for Salt/Sweet Models 2557S and 2563S

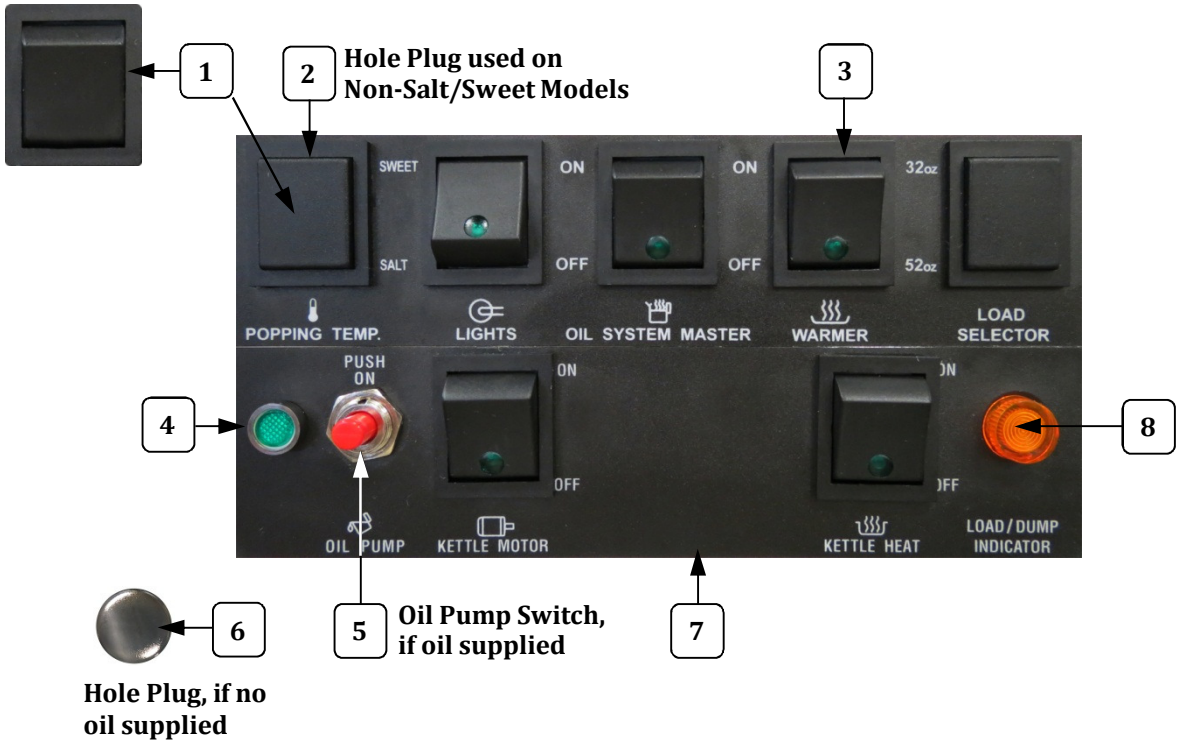


Oil Ready Example Shown (Model 2557)

Item	Part Description	Qty.	Part Number				
			2556	2557	2557S	2563	2563S
1	SWITCH, ROCKER DPDT GOLD	1			55440		55440
2	HOLE PLUG, ROCKER SWITCH	2	42743	42743	42743	42743	42743
3	SWITCH, LIGHTED ROCKER GR	5	42798	42798	42798	42798	42798
4	GREEN PILOT LIGHT	1		48660	48660	48660	48660
5	SWITCH OIL PUMP (if oil supplied)	1		41031	41031	41031	41031
6	HOLE PLUG, ½ IN DIA SS (if no oil supplied)	1	45395				
7	CONTROL BOX COVER	1	63429	63429	63429	63429	63429
8	AMBER PILOT LIGHT	1	55039	55039	55039	55039	55039

Control Panel

Rocker Switch used for Salt/Sweet Models 2557S and 2563S



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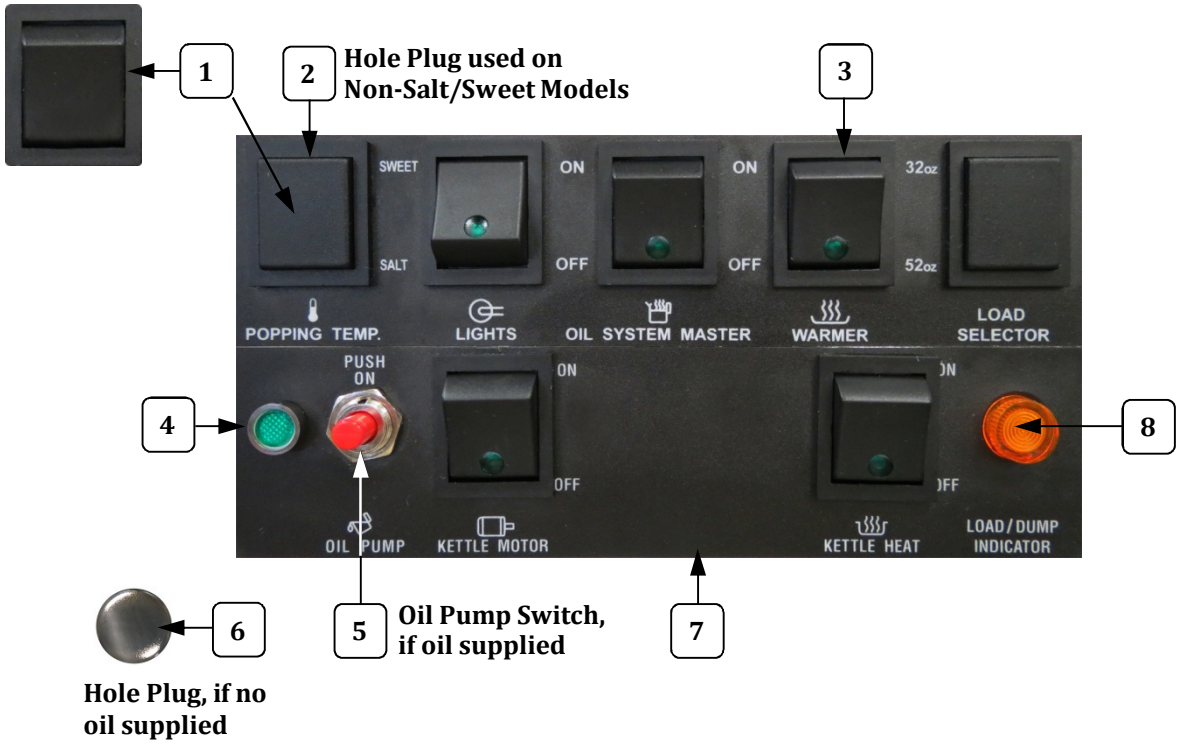
Rocker Switch used for Salt/Sweet Models 2557S and 2563S



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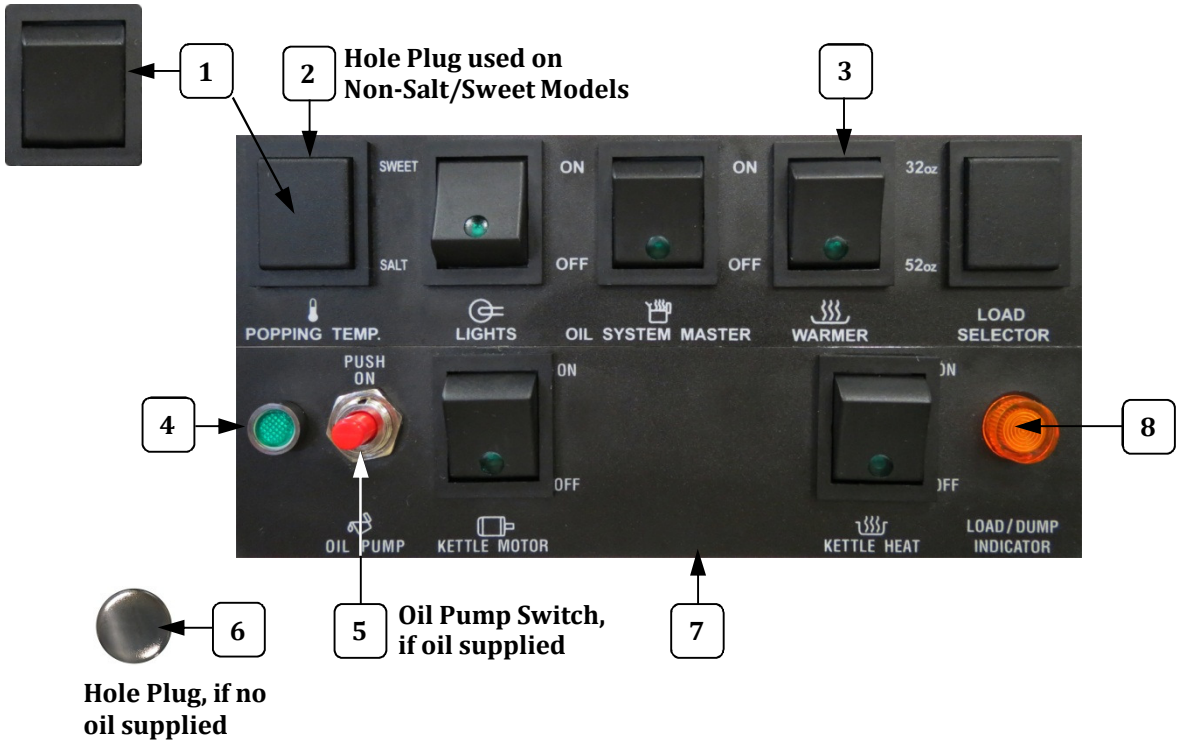

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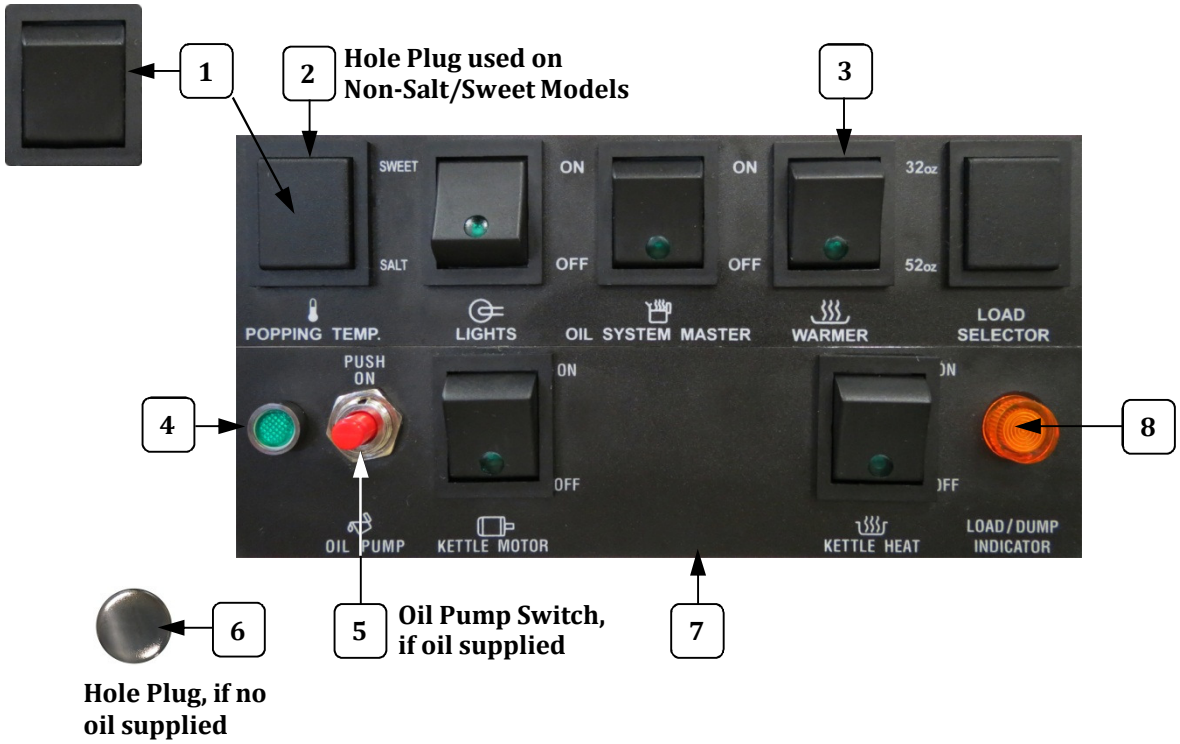

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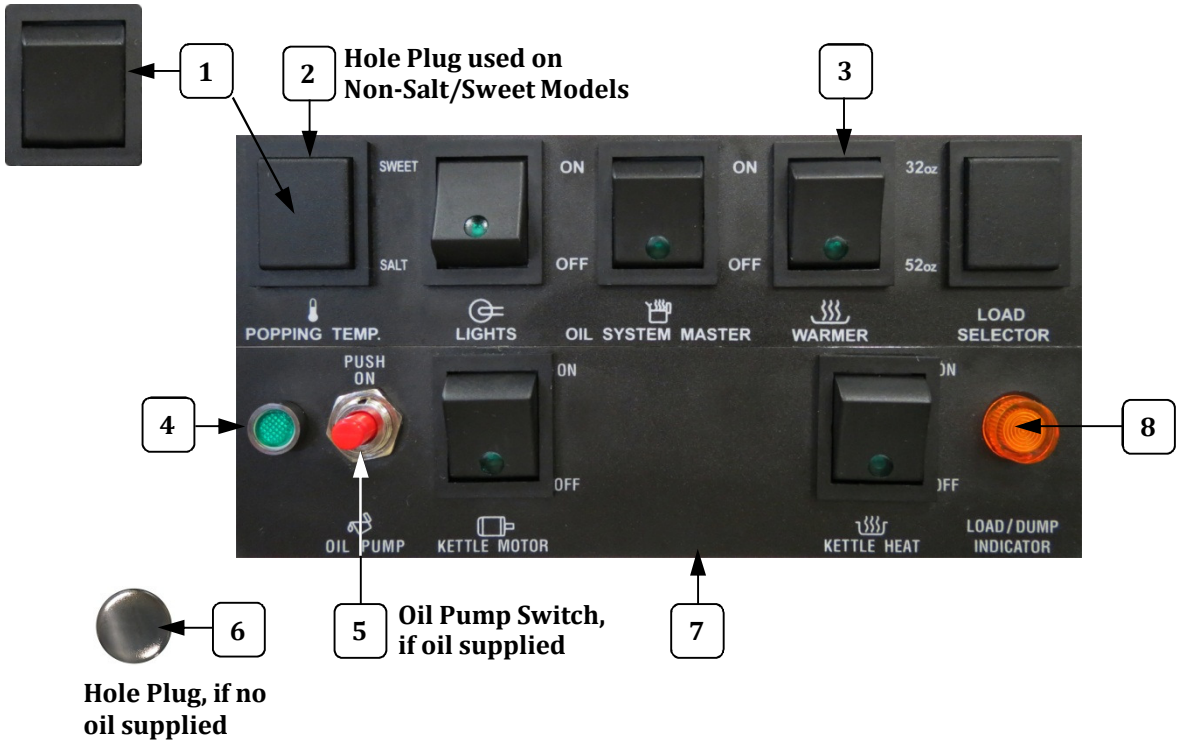

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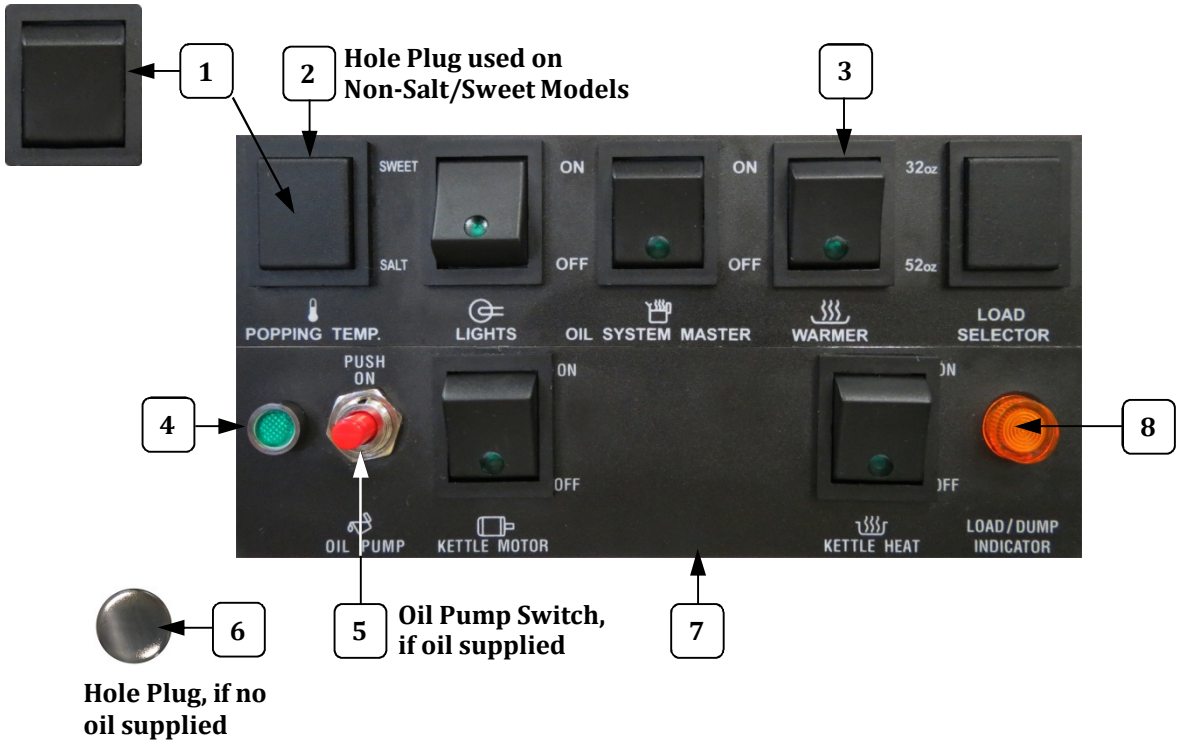

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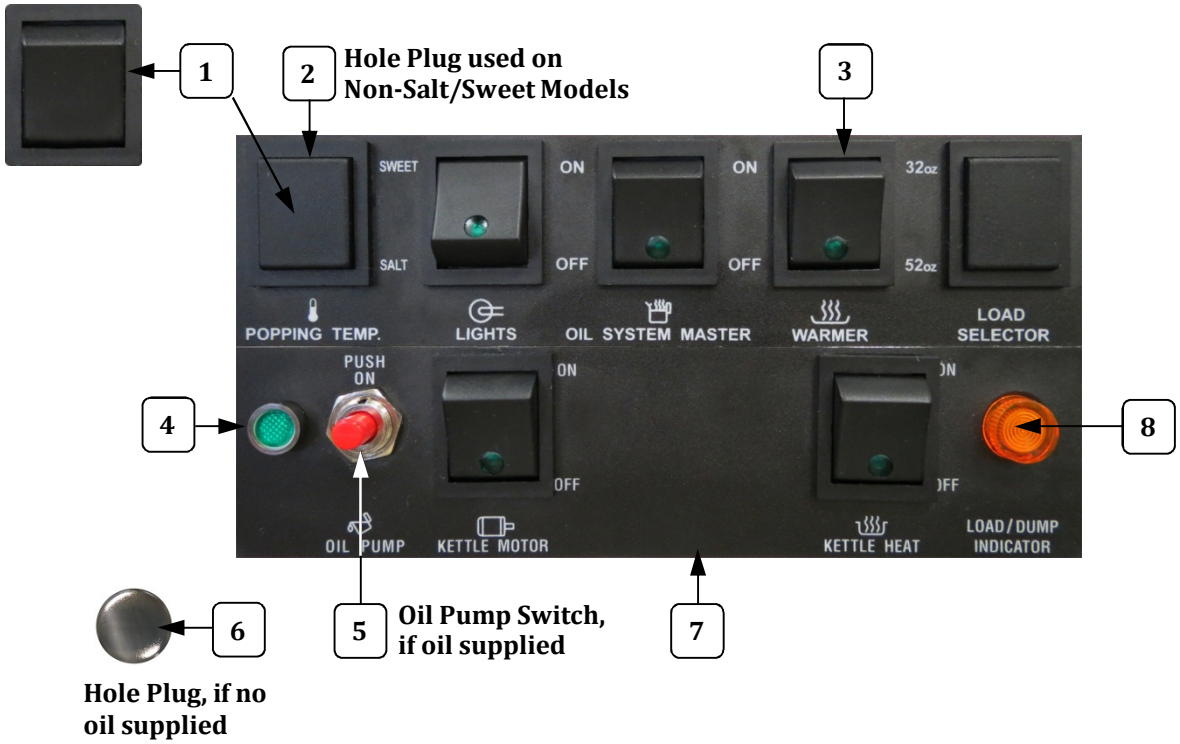

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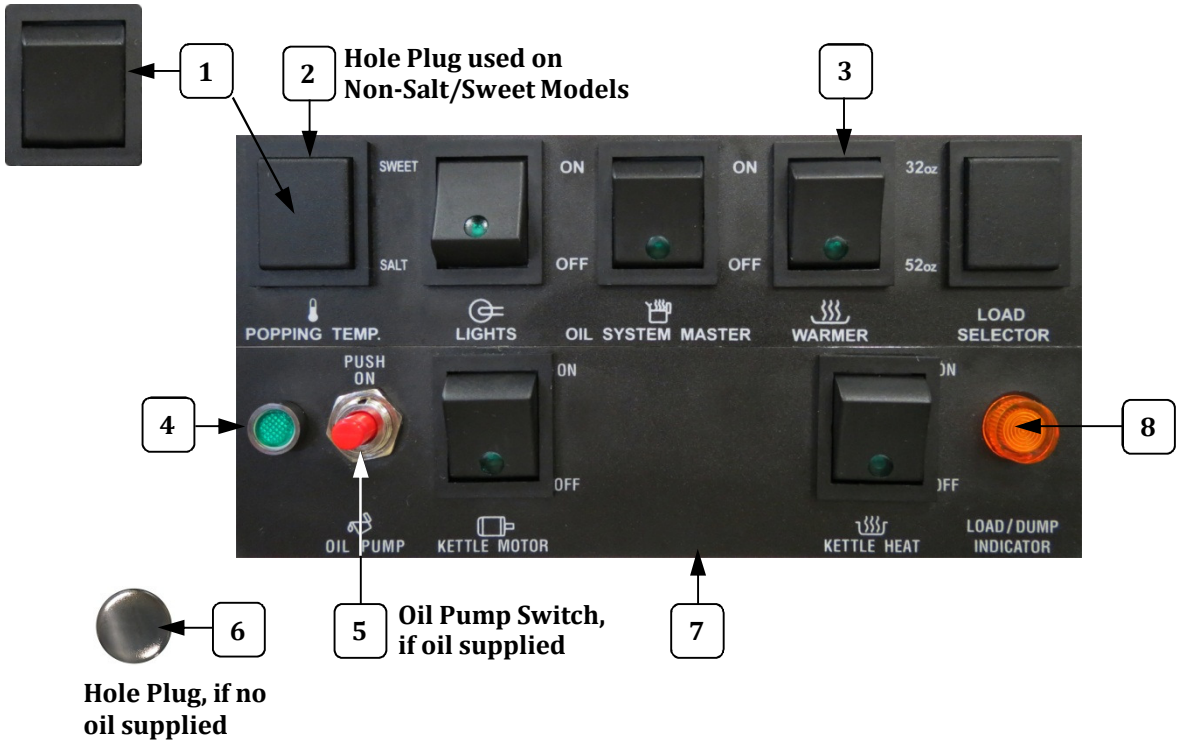

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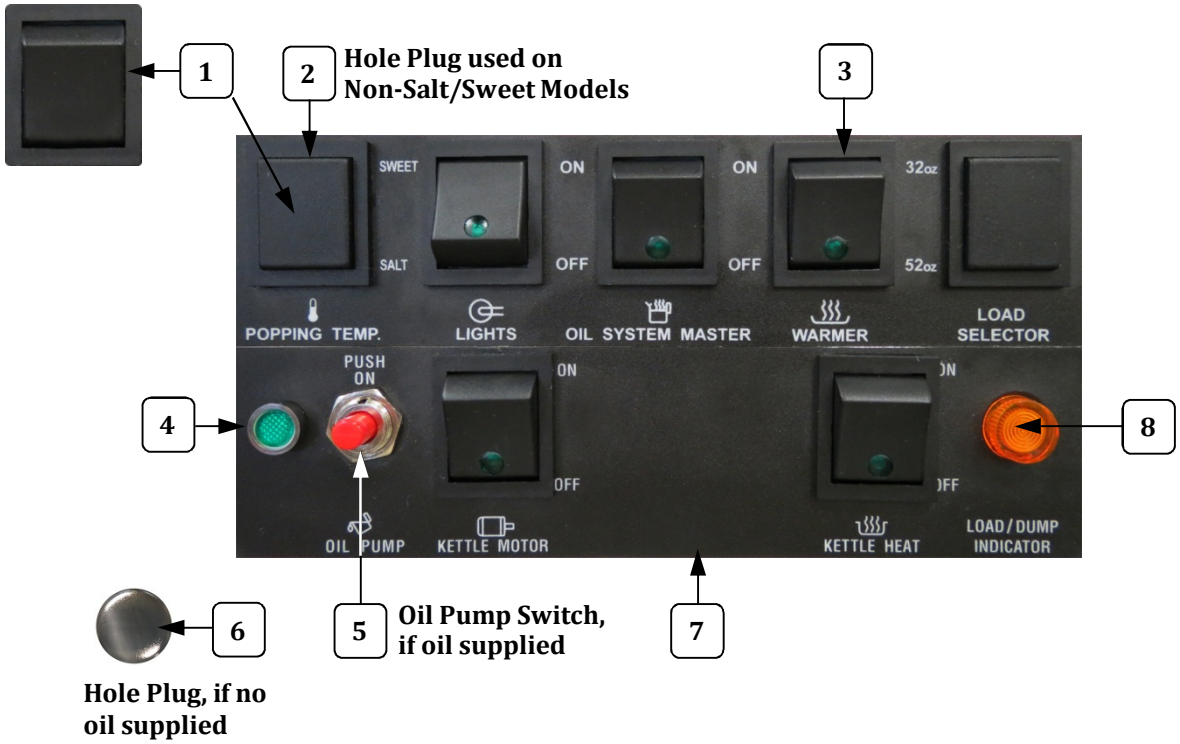

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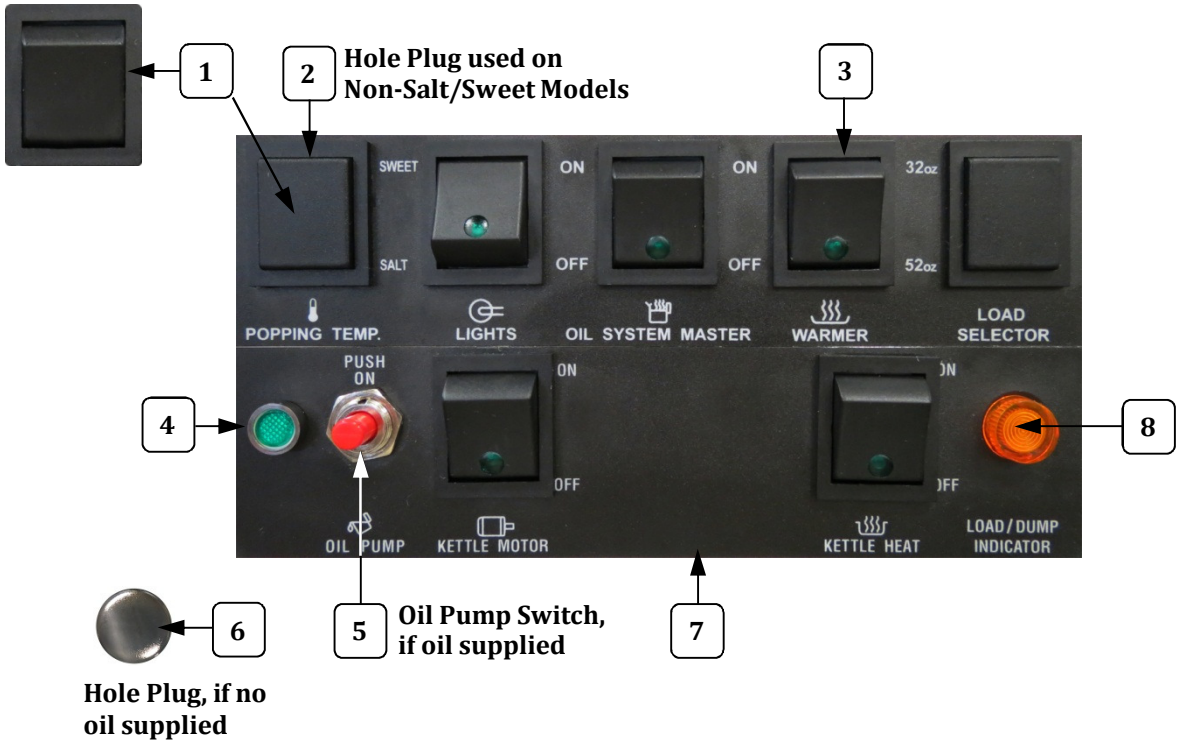

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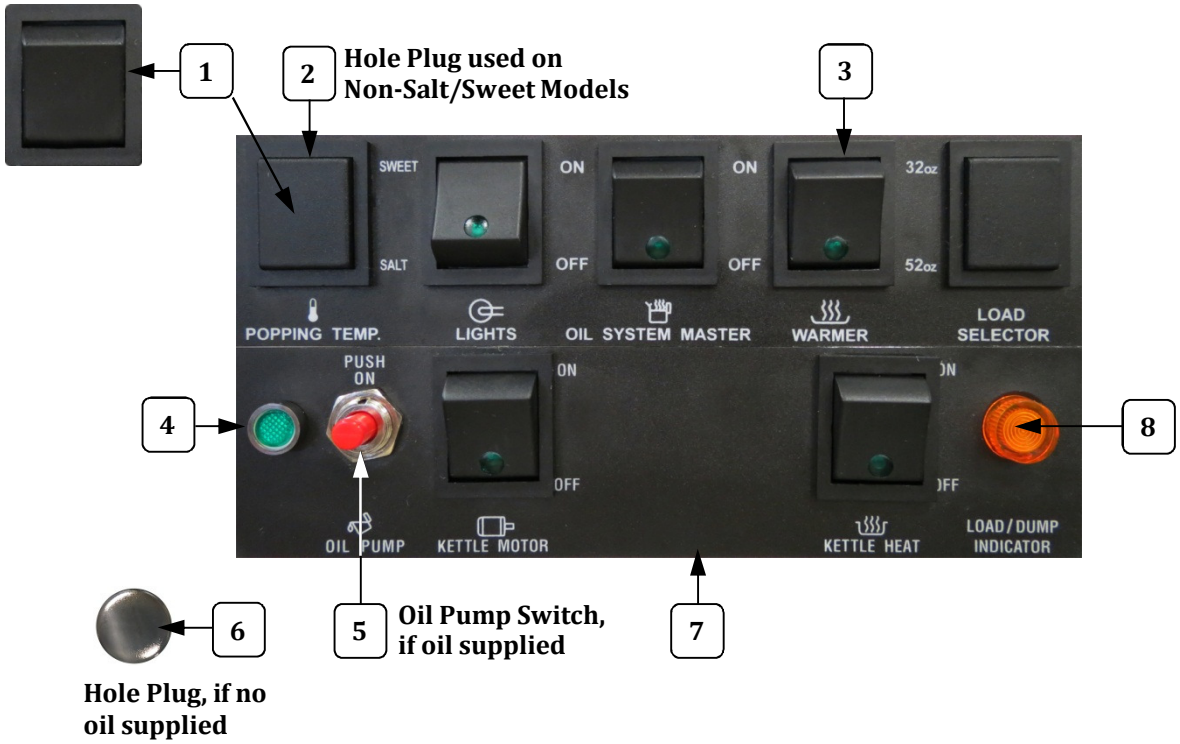

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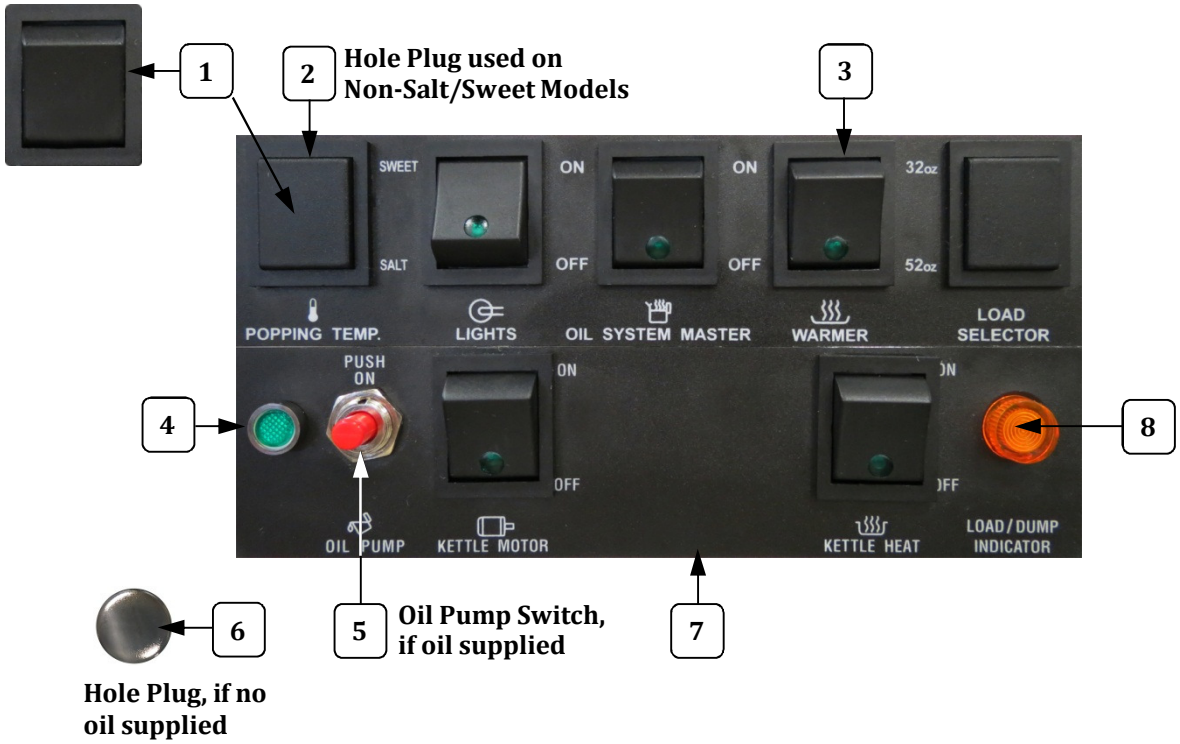

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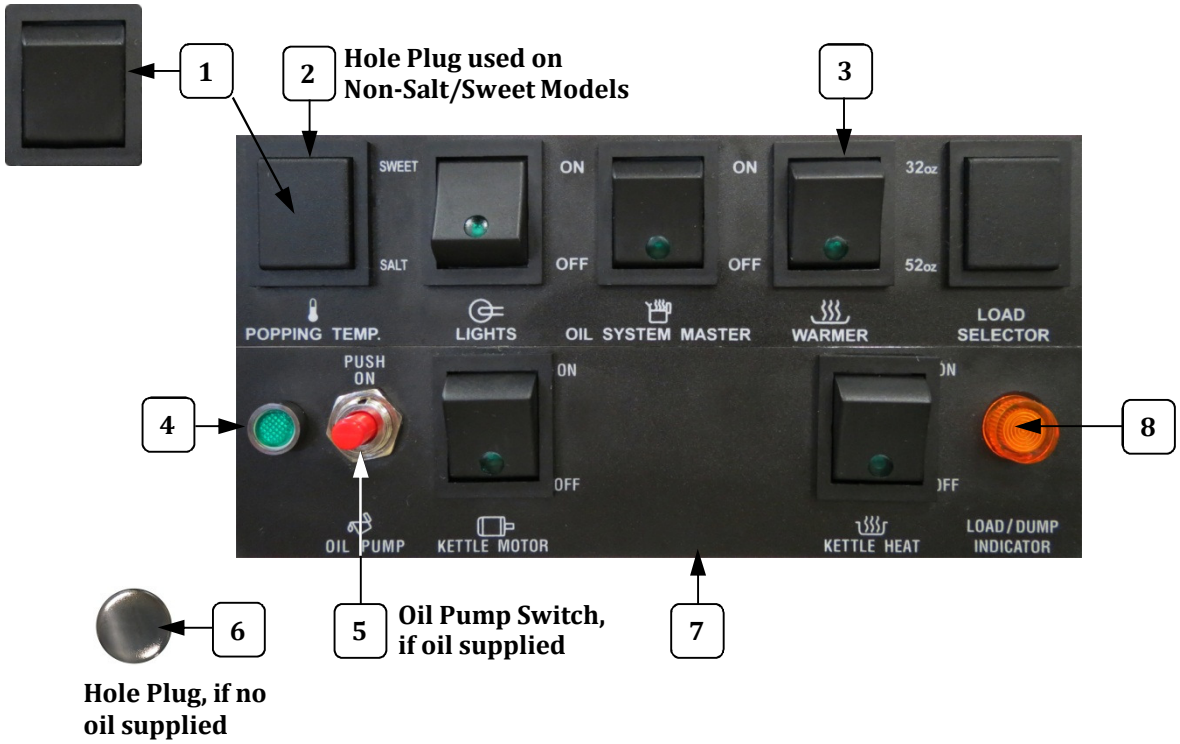

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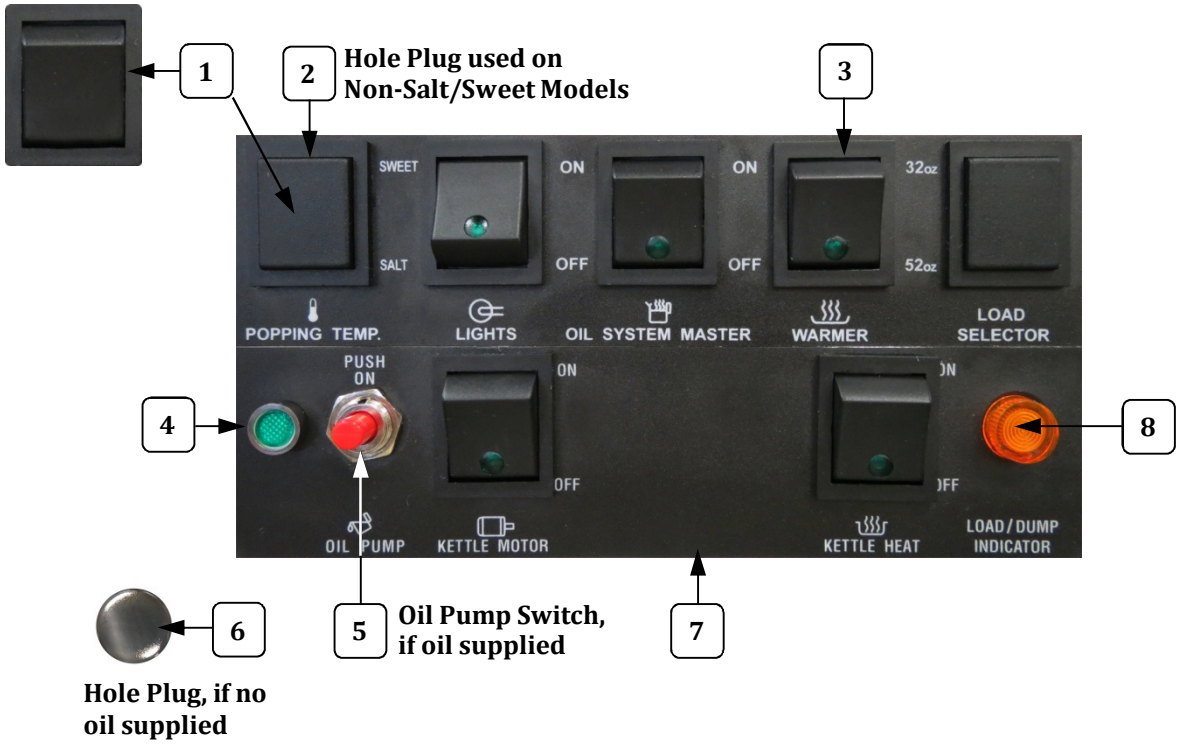

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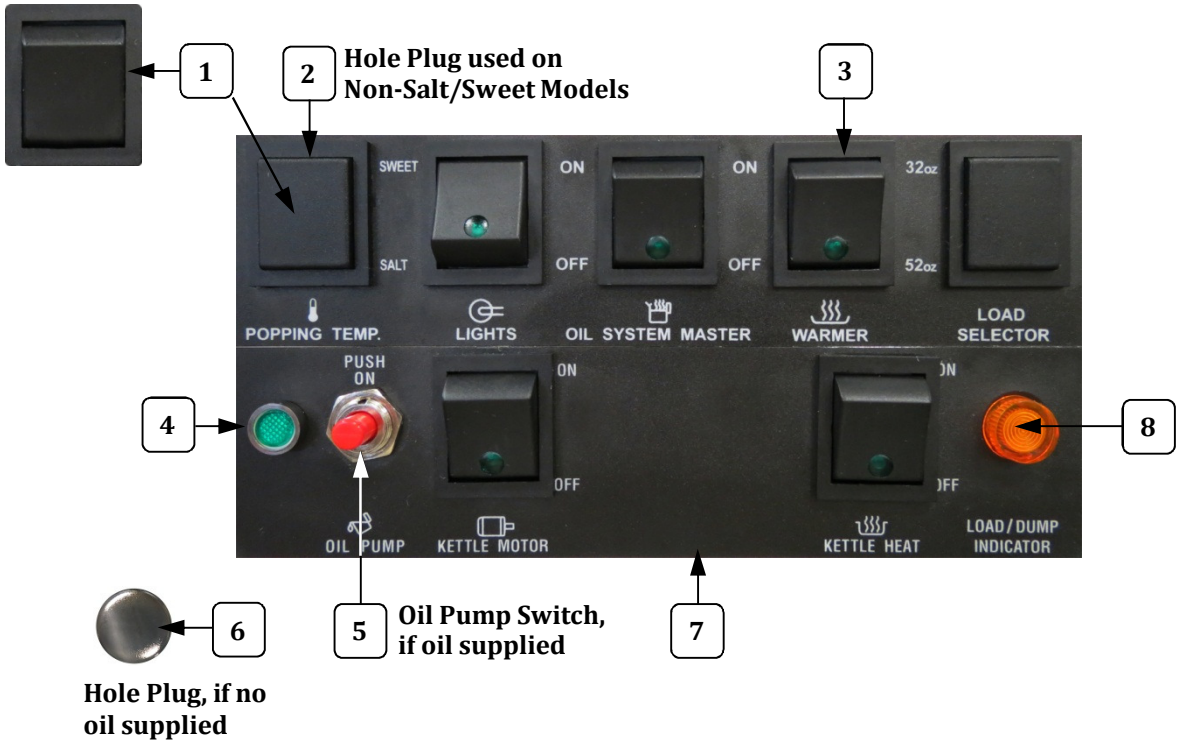

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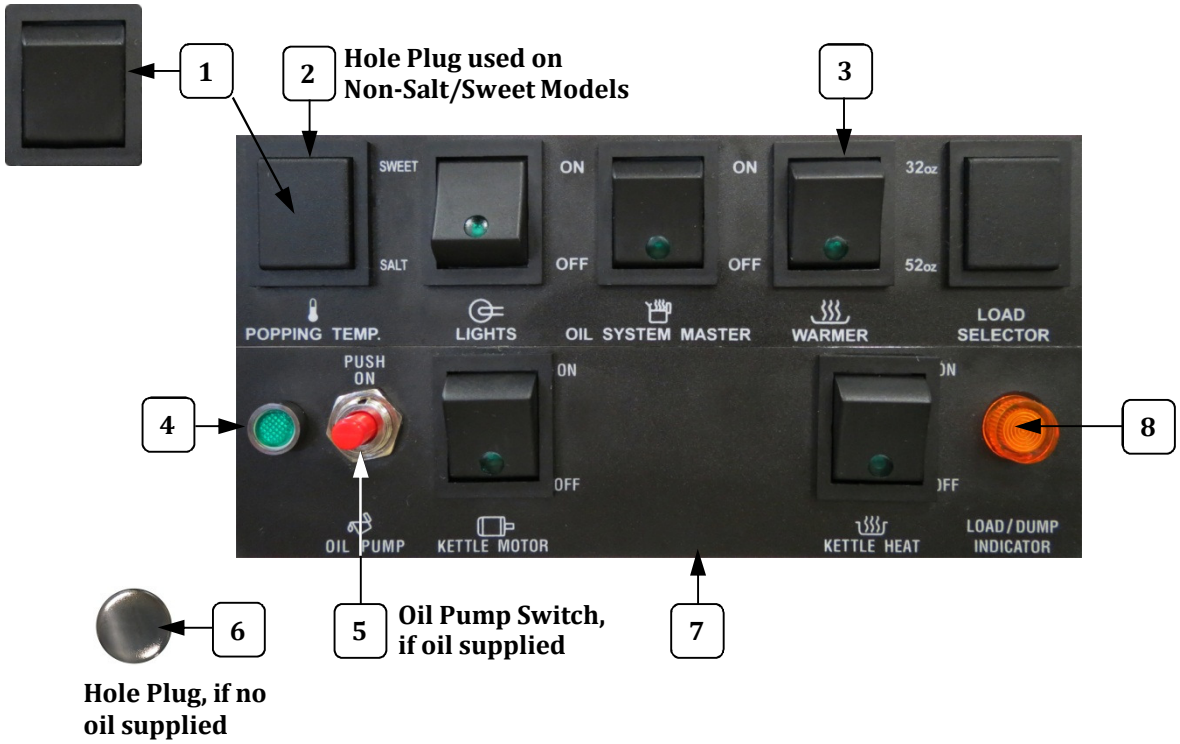

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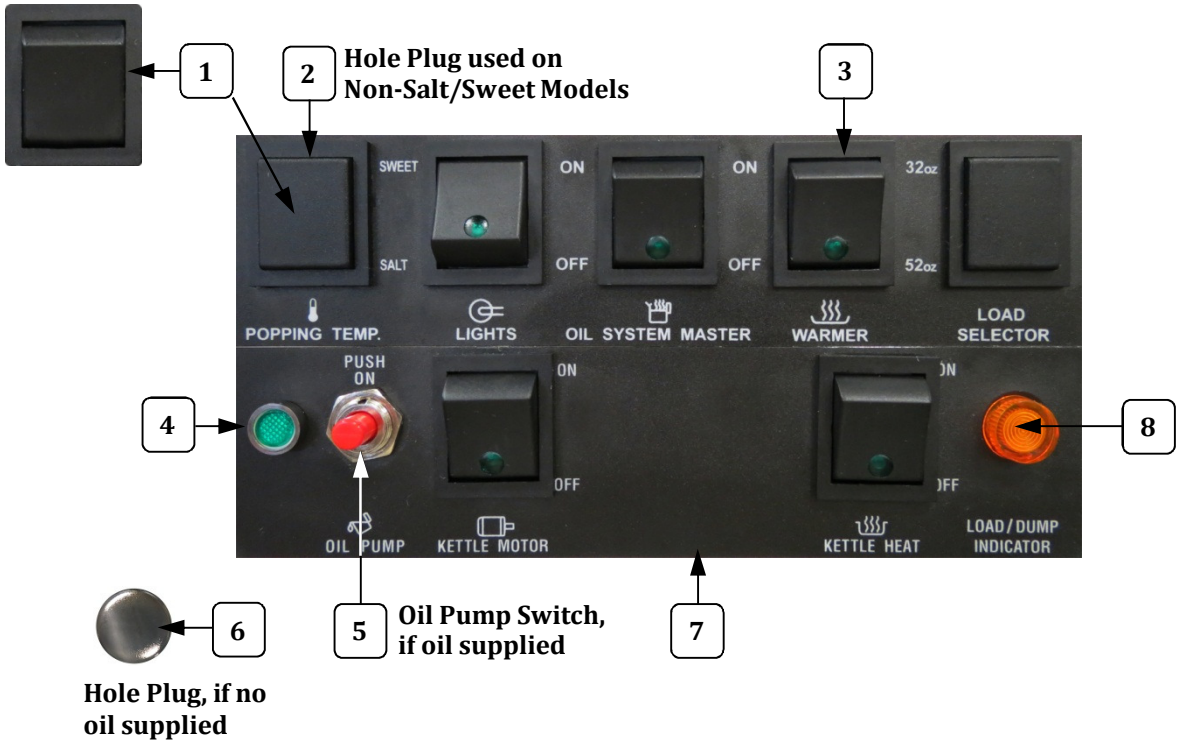
8	AMBER PILOT LIGHT	1	55039	55039	55039	55039	55039

Control Panel

Rocker Switch used for Salt/Sweet Models 2557S and 2563S

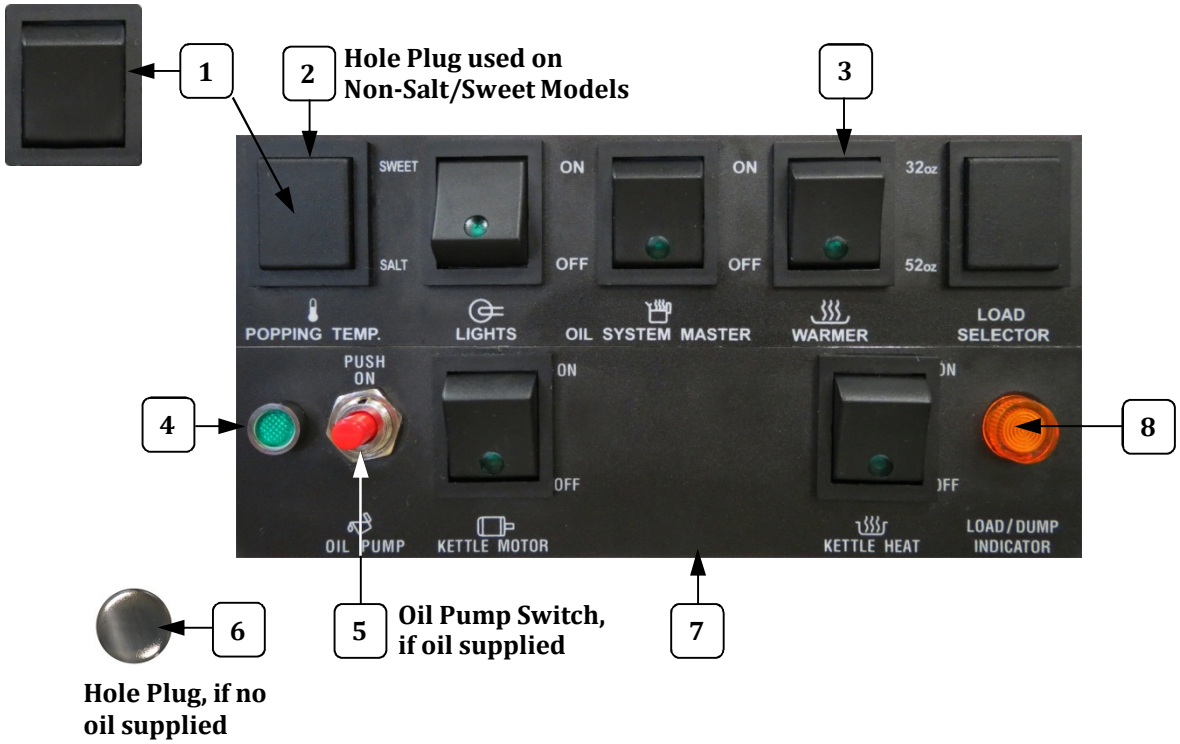


Oil Ready Example Shown (Model 2557)

Item	Part Description	Qty.	Part Number				
			2556	2557	2557S	2563	2563S
1	SWITCH, ROCKER DPDT GOLD	1			55440		55440
2	HOLE PLUG, ROCKER SWITCH	2	42743	42743	42743	42743	42743
3	SWITCH, LIGHTED ROCKER GR	5	42798	42798	42798	42798	42798
4	GREEN PILOT LIGHT	1		48660	48660	48660	48660
5	SWITCH OIL PUMP (if oil supplied)	1		41031	41031	41031	41031
6	HOLE PLUG, ½ IN DIA SS (if no oil supplied)	1	45395				
7	CONTROL BOX COVER	1	63429	63429	63429	63429	63429
8	AMBER PILOT LIGHT	1	55039	55039	55039	55039	55039

Control Panel

Rocker Switch used for Salt/Sweet Models 2557S and 2563S

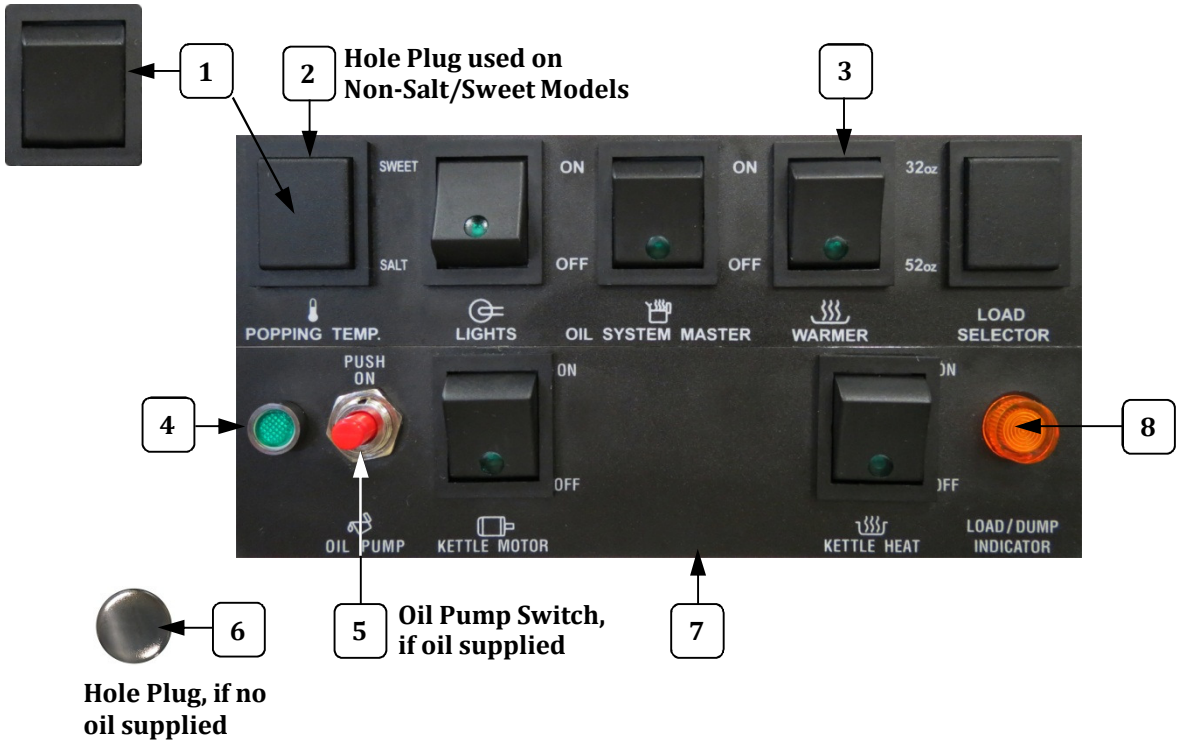


Oil Ready Example Shown (Model 2557)

Item	Part Description	Qty.	Part Number				
			2556	2557	2557S	2563	2563S
1	SWITCH, ROCKER DPDT GOLD	1			55440		55440
2	HOLE PLUG, ROCKER SWITCH	2	42743	42743	42743	42743	42743
3	SWITCH, LIGHTED ROCKER GR	5	42798	42798	42798	42798	42798
4	GREEN PILOT LIGHT	1		48660	48660	48660	48660
5	SWITCH OIL PUMP (if oil supplied)	1		41031	41031	41031	41031
6	HOLE PLUG, ½ IN DIA SS (if no oil supplied)	1	45395				
7	CONTROL BOX COVER	1	63429	63429	63429	63429	63429
8	AMBER PILOT LIGHT	1	55039	55039	55039	55039	55039

Control Panel

Rocker Switch used for Salt/Sweet Models 2557S and 2563S



Oil Ready Example Shown (Model 2557)

Item	Part Description	Qty.	Part Number				
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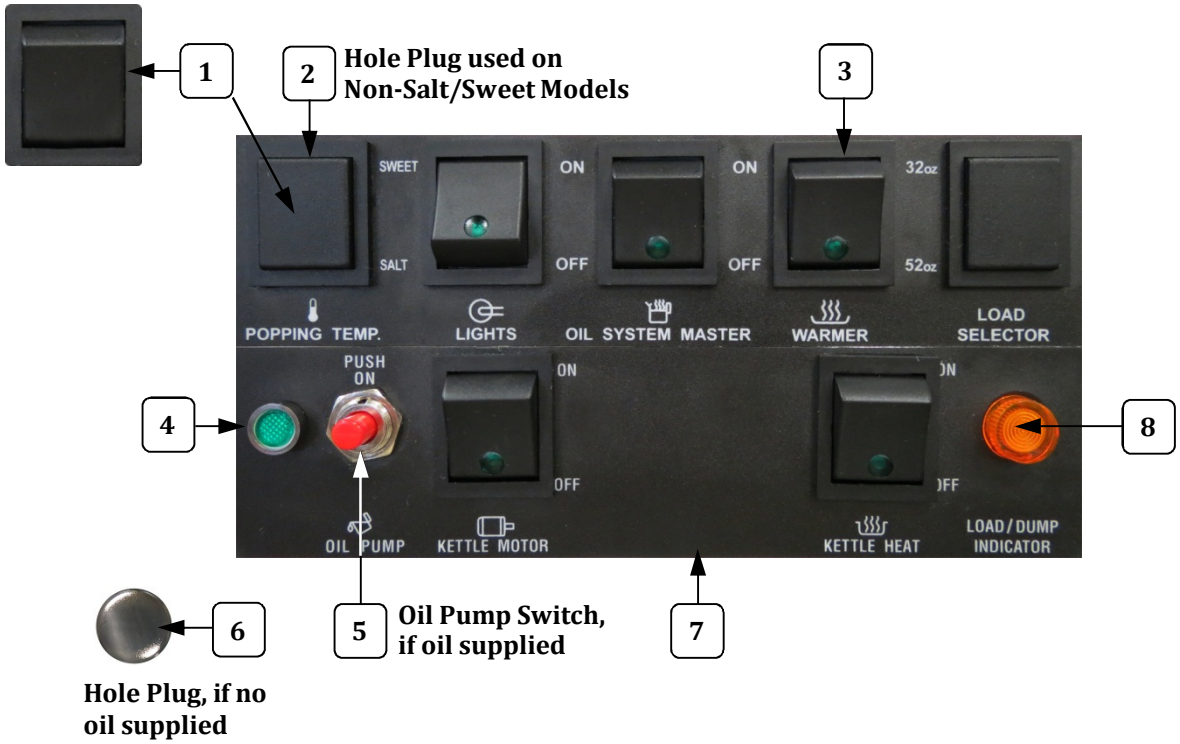
4	GREEN PILOT LIGHT	1		48660	48660	48660	48660
5	SWITCH OIL PUMP (if oil supplied)	1		41031	41031	41031	41031
6	HOLE PLUG, ½ IN DIA SS (if no oil supplied)	1	45395				
7	CONTROL BOX COVER	1	63429	63429	63429	63429	63429
8	AMBER PILOT LIGHT	1	55039	55039	55039	55039	55039

Control Panel

Rocker Switch used for Salt/Sweet Models 2557S and 2563S



Oil Ready Example Shown (Model 2557)

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5	SWITCH OIL PUMP (if oil supplied)	1		41031	41031	41031	41031
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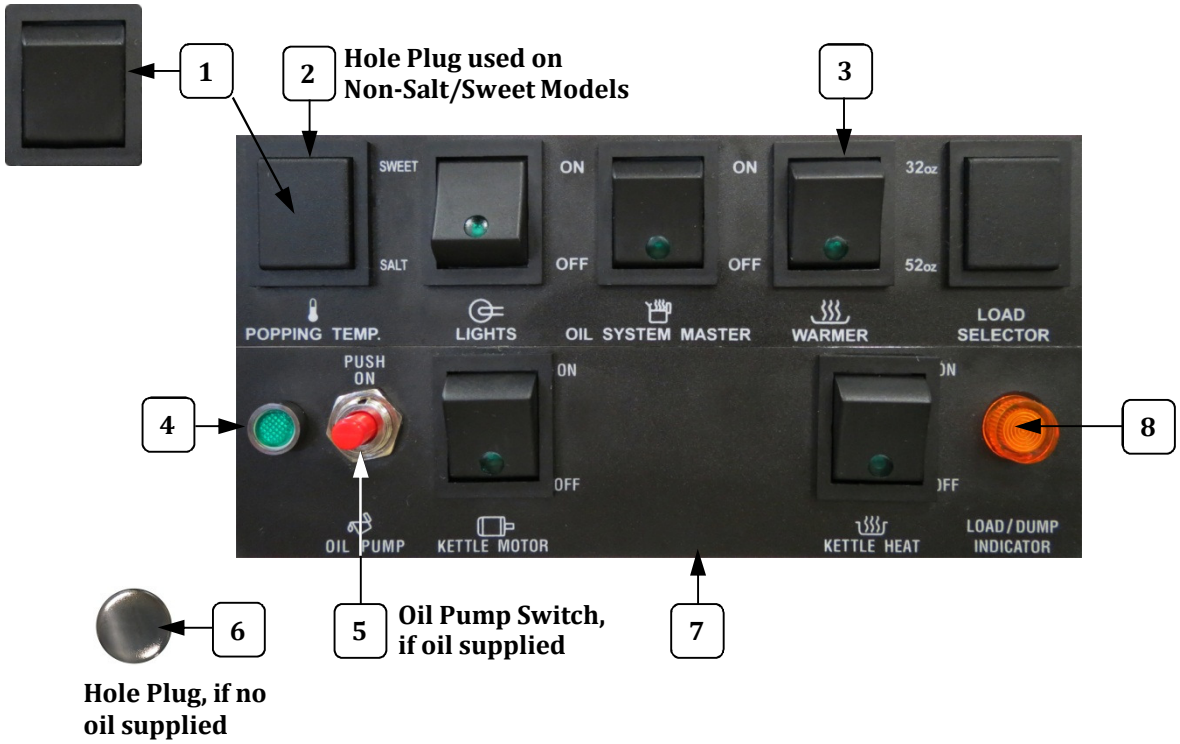
Control Panel

Rocker Switch used for Salt/Sweet Models 2557S and 2563S



Oil Ready Example Shown (Model 2557)

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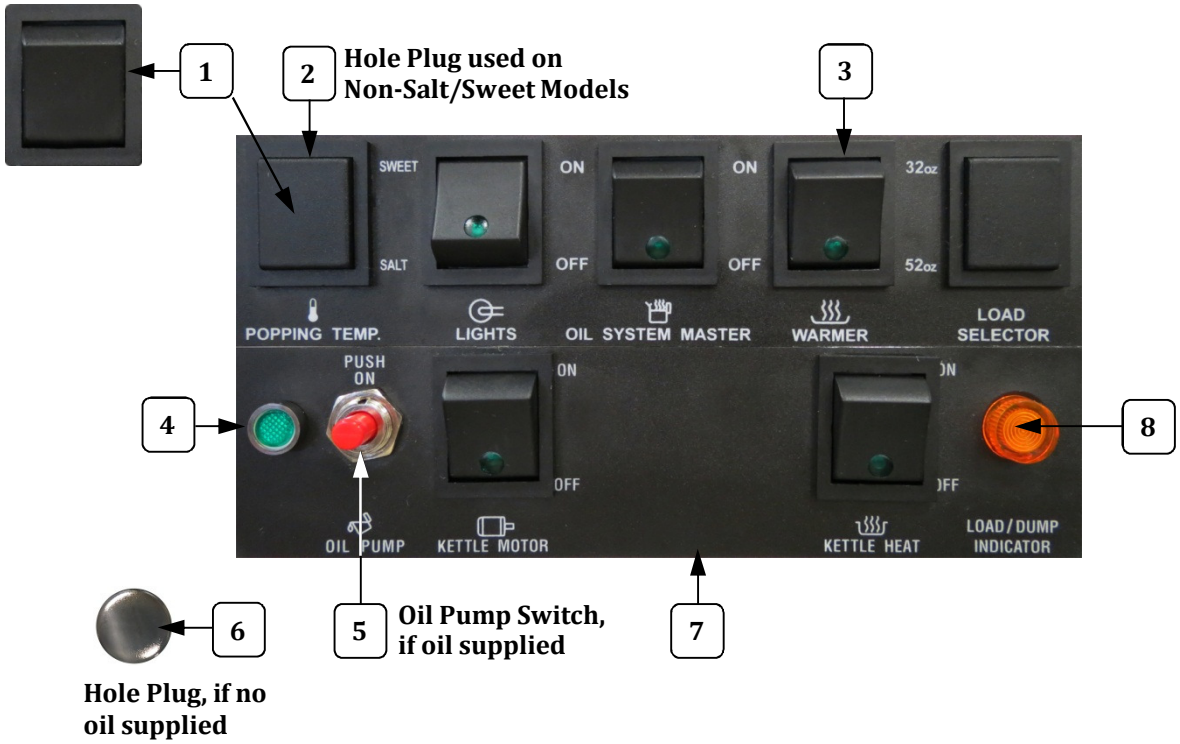
4	GREEN PILOT LIGHT	1		48660	48660	48660	48660
5	SWITCH OIL PUMP (if oil supplied)	1		41031	41031	41031	41031
6	HOLE PLUG, ½ IN DIA SS (if no oil supplied)	1	45395				
7	CONTROL BOX COVER	1	63429	63429	63429	63429	63429
8	AMBER PILOT LIGHT	1	55039	55039	55039	55039	55039

Control Panel

Rocker Switch used for Salt/Sweet Models 2557S and 2563S



Oil Ready Example Shown (Model 2557)

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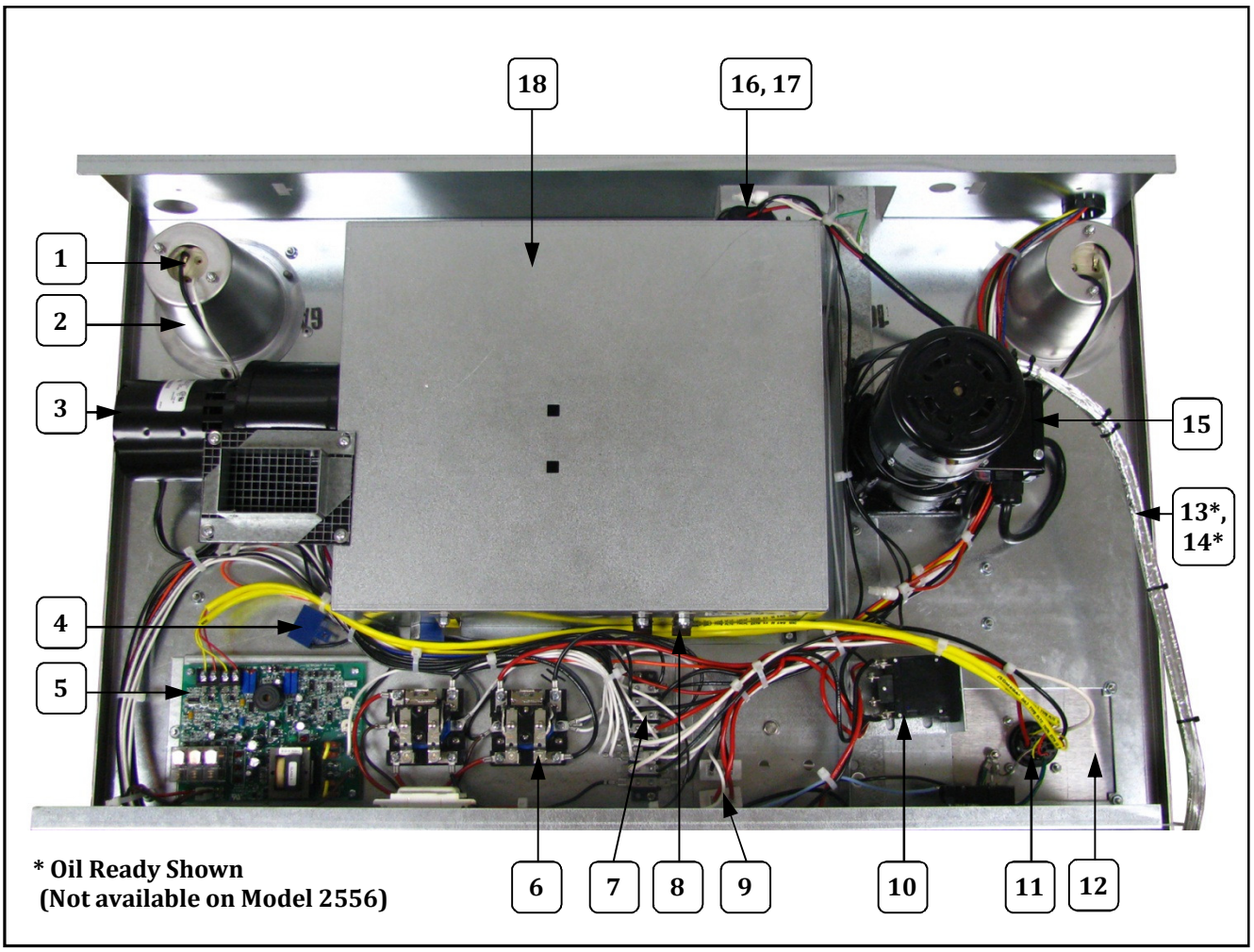
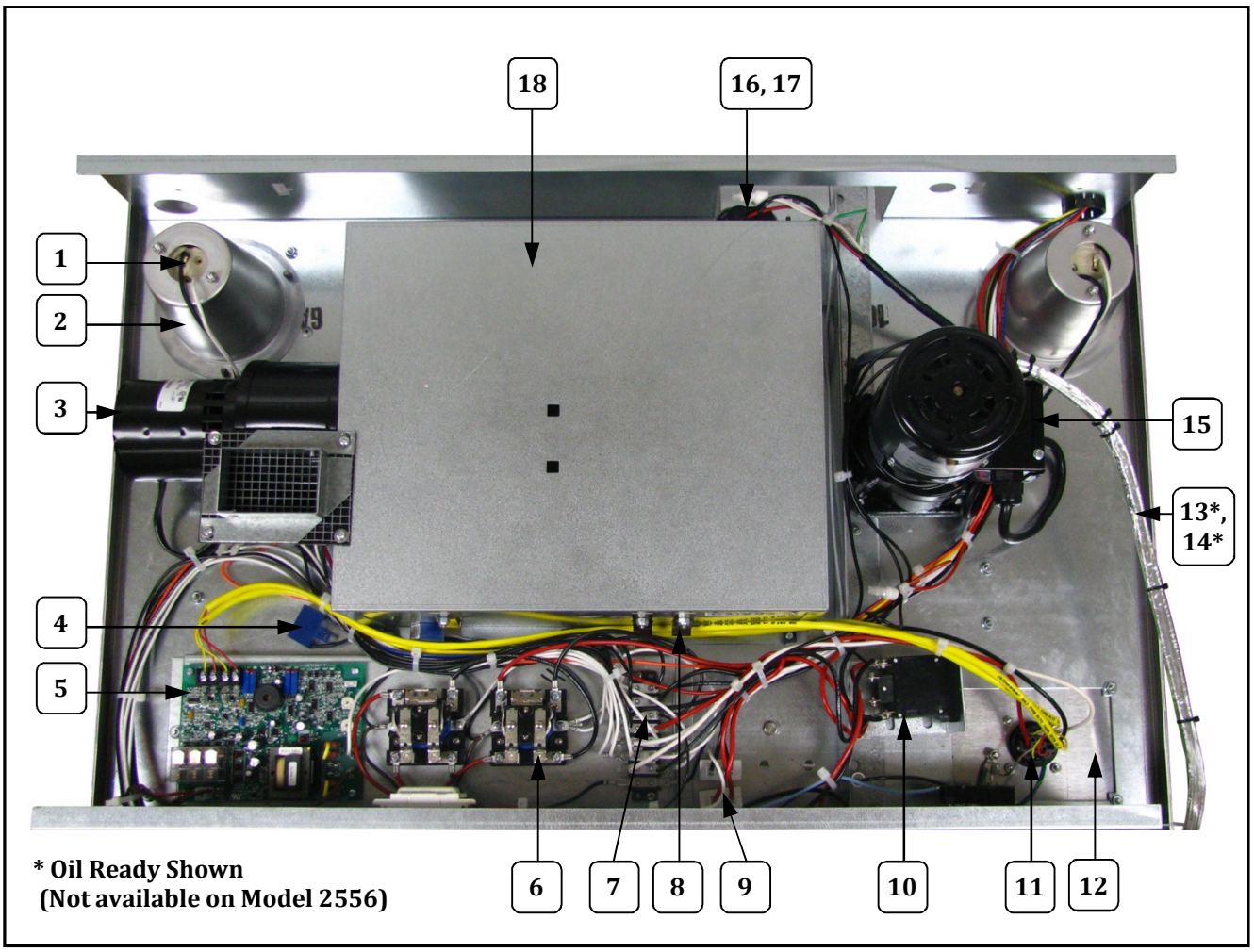
4	GREEN PILOT LIGHT	1		48660	48660	48660	48660
5	SWITCH OIL PUMP (if oil supplied)	1		41031	41031	41031	41031
6	HOLE PLUG, ½ IN DIA SS (if no oil supplied)	1	45395				
7	CONTROL BOX COVER	1	63429	63429	63429	63429	63429
8	AMBER PILOT LIGHT	1	55039	55039	55039	55039	55039

Dome Interior – Motor Plate Assembly



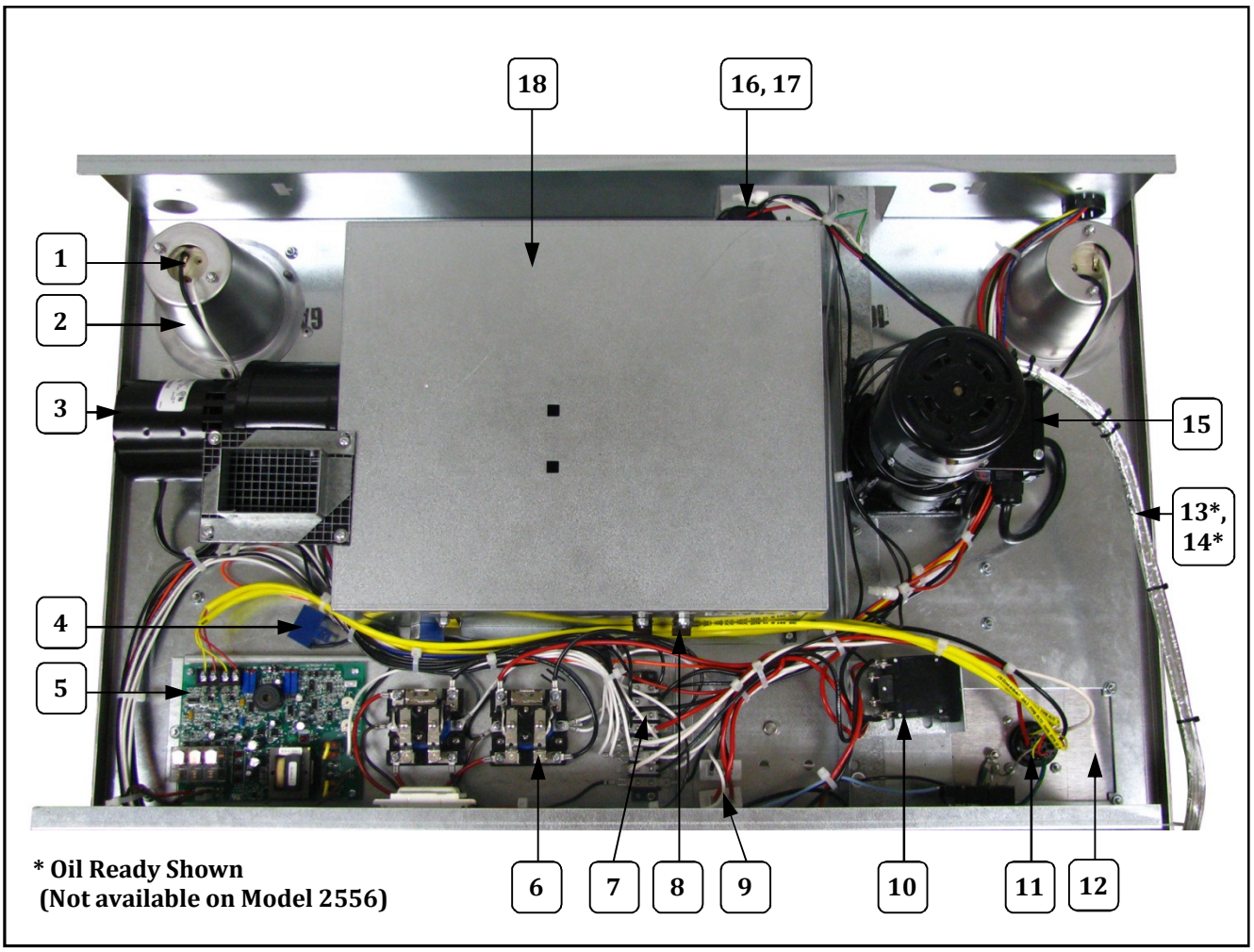
Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	LAMP HOLDER	2	47047	47047	47047
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	115V EXHAUST BLOWER	1	41015	41015	41015
4	240VAC TRANSIENT FILTER	2	89087	89087	89087
5	TEMPERATURE CONTROL	1	41001	41001	41001
6	30A DPST CONTROL RELAY	2	55219	55219	55219
7	TERMINAL BLOCK	1	47208	47208	47208
8	FILTER SPRING CLIPS	3	62666	62666	62666
9	15A CIRCUIT BREAKER	2	47364	47364	47364
10	20A CIRCUIT BREAKER (for Kettle)	1	55222	55222	55222
11	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
12	ADAPTER PLATE	1	68701	68701	68701
13	120V 8W FOIL ELEMENT (for oil line)*	1		41640	41640
14	ALUM OIL LINE TUBING*	5 FT.		41047	41047
15	KETTLE DRIVE MOTOR	1	41449B	41449B	41449B
16	MOTOR CAPACITOR COMES WITH MOTOR SEE TECH SERVICE FOR NUMBER	1	46107	46107	46107
17	CAPACITOR STRAP	1	48301	48301	48301
18	BLOWER BOX	1	41918	41918	41918

Dome Interior – Motor Plate Assembly



Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	LAMP HOLDER	2	47047	47047	47047
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	115V EXHAUST BLOWER	1	41015	41015	41015
4	240VAC TRANSIENT FILTER	2	89087	89087	89087
5	TEMPERATURE CONTROL	1	41001	41001	41001
6	30A DPST CONTROL RELAY	2	55219	55219	55219
7	TERMINAL BLOCK	1	47208	47208	47208
8	FILTER SPRING CLIPS	3	62666	62666	62666
9	15A CIRCUIT BREAKER	2	47364	47364	47364
10	20A CIRCUIT BREAKER (for Kettle)	1	55222	55222	55222
11	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
12	ADAPTER PLATE	1	68701	68701	68701
13	120V 8W FOIL ELEMENT (for oil line)*	1		41640	41640
14	ALUM OIL LINE TUBING*	5 FT.		41047	41047
15	KETTLE DRIVE MOTOR	1	41449B	41449B	41449B
16	MOTOR CAPACITOR COMES WITH MOTOR SEE TECH SERVICE FOR NUMBER	1	46107	46107	46107
17	CAPACITOR STRAP	1	48301	48301	48301
18	BLOWER BOX	1	41918	41918	41918

Dome Interior – Motor Plate Assembly



Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	LAMP HOLDER	2	47047	47047	47047
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	115V EXHAUST BLOWER	1	41015	41015	41015
4	240VAC TRANSIENT FILTER	2	89087	89087	89087
5	TEMPERATURE CONTROL	1	41001	41001	41001
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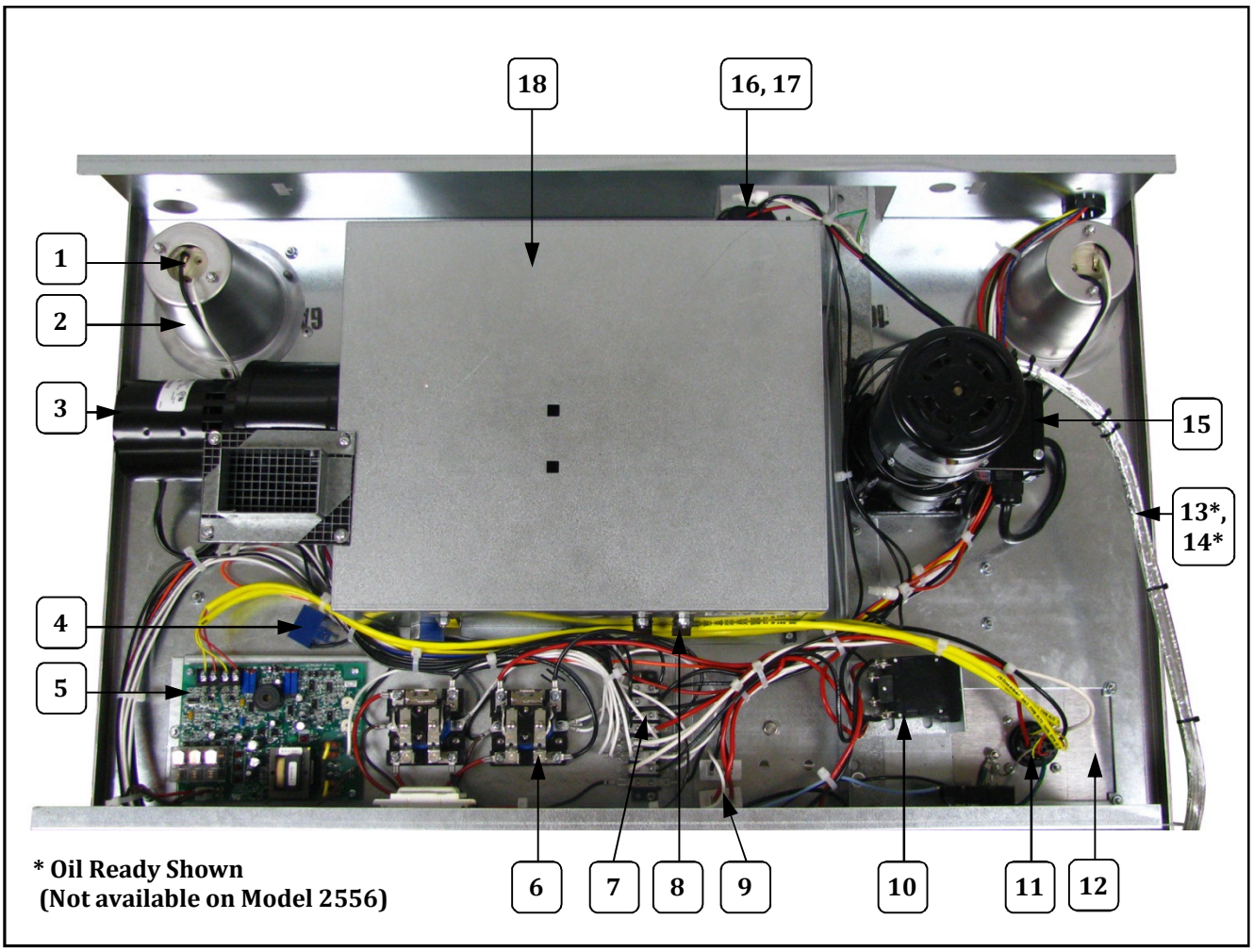
12	ADAPTER PLATE	1	68701	68701	68701
13	120V 8W FOIL ELEMENT (for oil line)*	1		41640	41640
14	ALUM OIL LINE TUBING*	5 FT.		41047	41047
15	KETTLE DRIVE MOTOR	1	41449B	41449B	41449B
16	MOTOR CAPACITOR COMES WITH MOTOR SEE TECH SERVICE FOR NUMBER	1	46107	46107	46107
17	CAPACITOR STRAP	1	48301	48301	48301
18	BLOWER BOX	1	41918	41918	41918

Dome Interior – Motor Plate Assembly



Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	LAMP HOLDER	2	47047	47047	47047
2	RECESSED LIGHT COVER	2	49584	49584	49584
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13	120V 8W FOIL ELEMENT (for oil line)*	1		41640	41640
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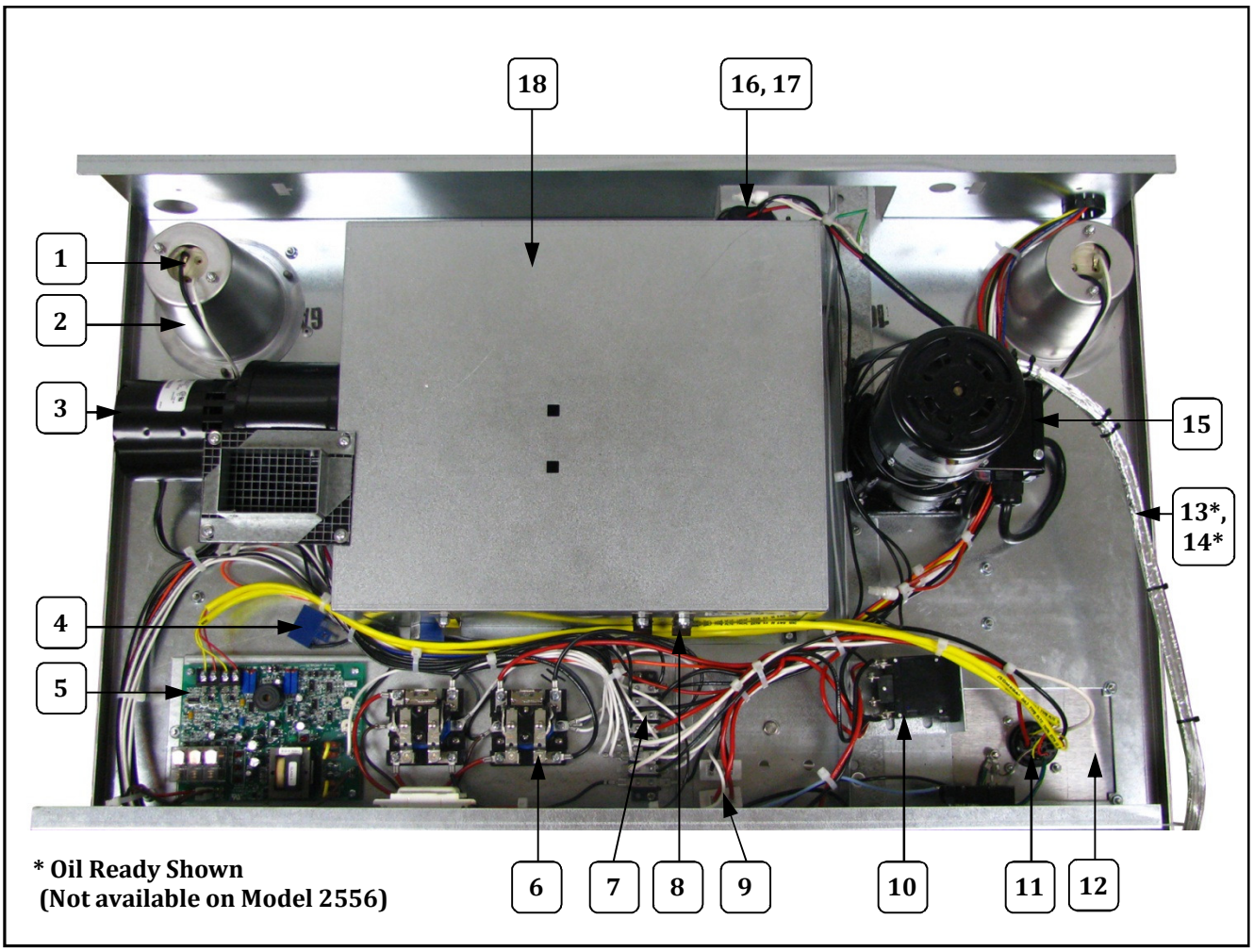
15	KETTLE DRIVE MOTOR	1	41449B	41449B	41449B
16	MOTOR CAPACITOR COMES WITH MOTOR SEE TECH SERVICE FOR NUMBER	1	46107	46107	46107
17	CAPACITOR STRAP	1	48301	48301	48301
18	BLOWER BOX	1	41918	41918	41918

Dome Interior – Motor Plate Assembly



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			2556	2557/2557S	2563/2563S
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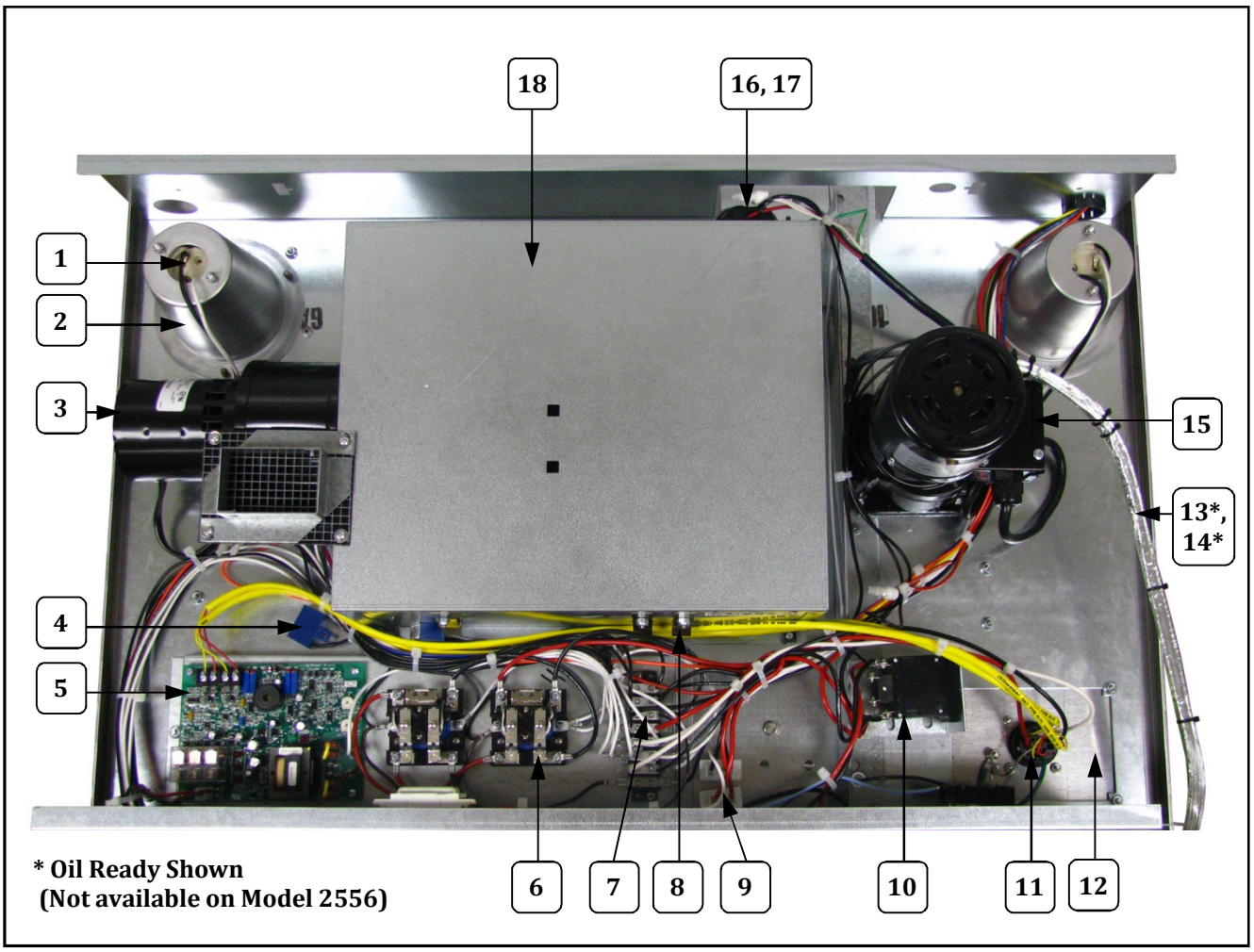
Dome Interior – Motor Plate Assembly



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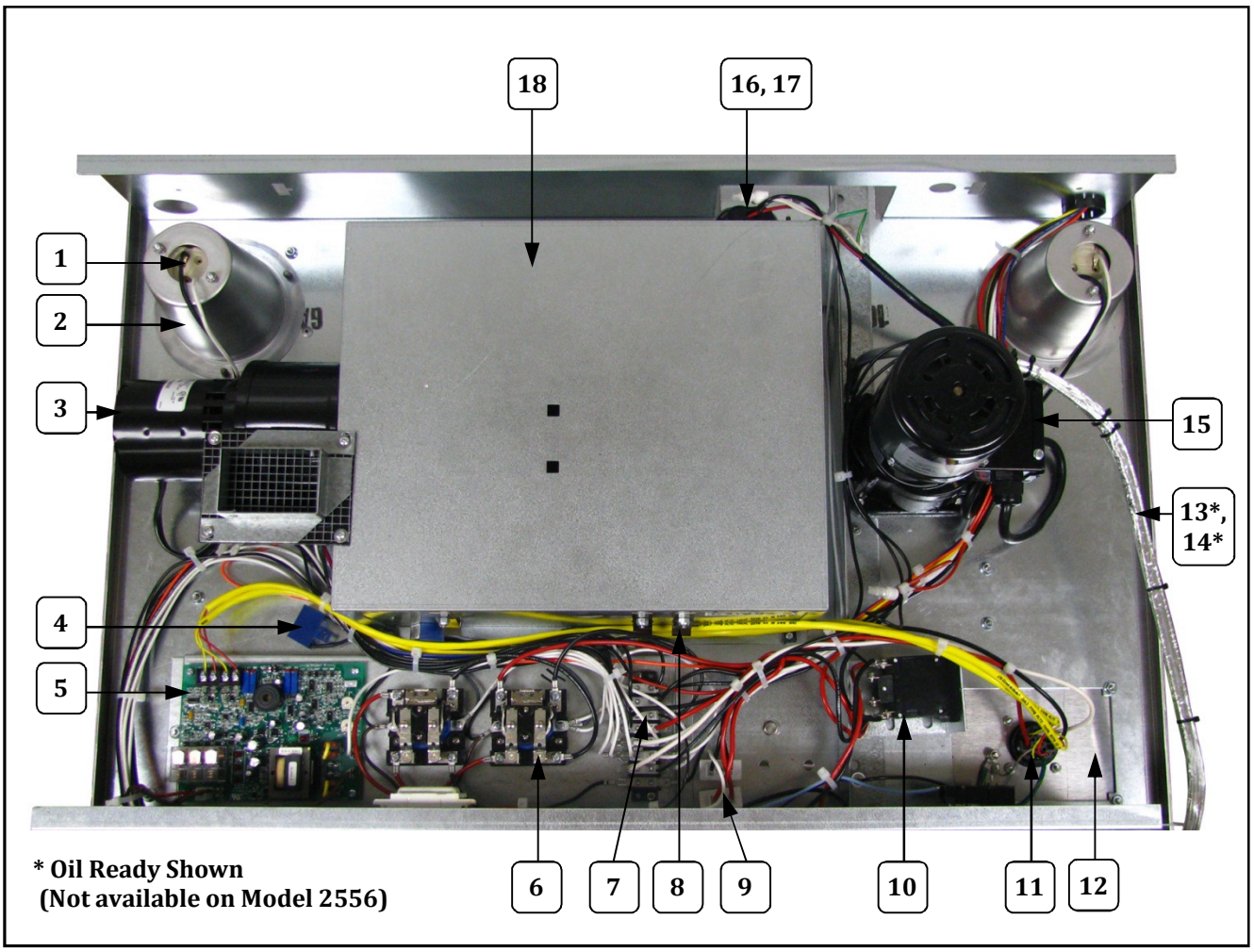
Dome Interior – Motor Plate Assembly



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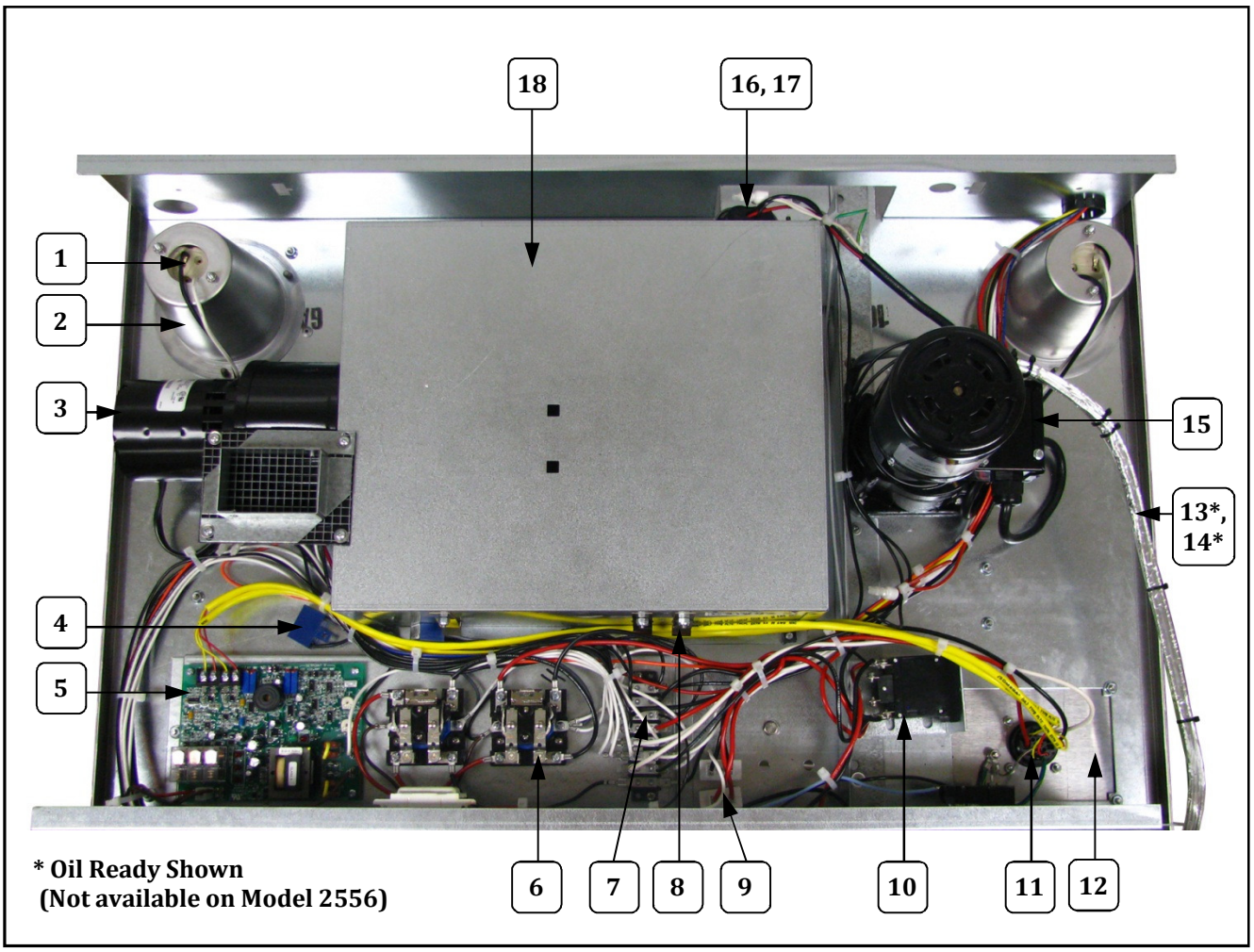
Dome Interior – Motor Plate Assembly



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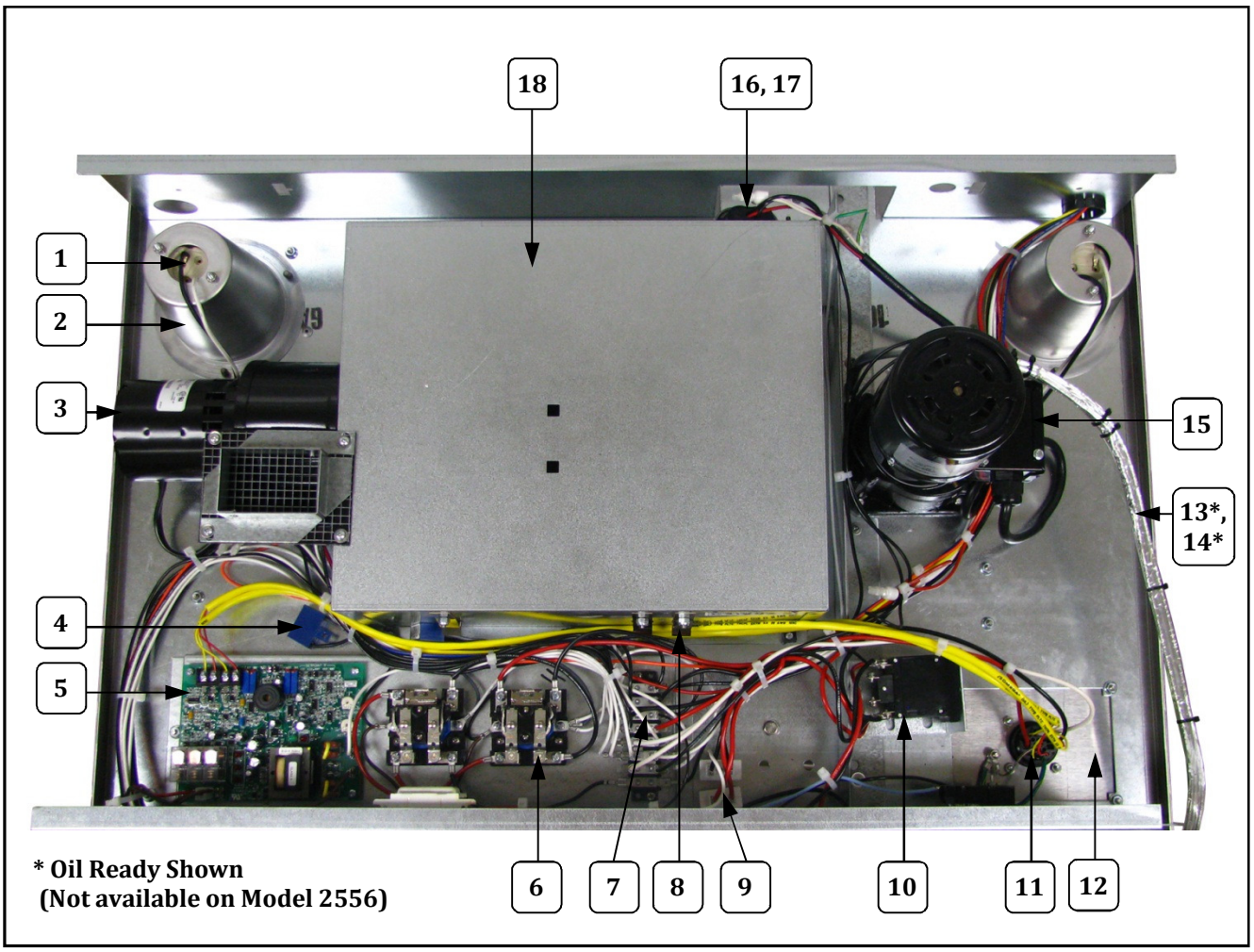
Dome Interior – Motor Plate Assembly



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5	TEMPERATURE CONTROL	1	41001	41001	41001
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11	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
12	ADAPTER PLATE	1	68701	68701	68701
13	120V 8W FOIL ELEMENT (for oil line)*	1		41640	41640
14	ALUM OIL LINE TUBING*	5 FT.		41047	41047
15	KETTLE DRIVE MOTOR	1	41449B	41449B	41449B
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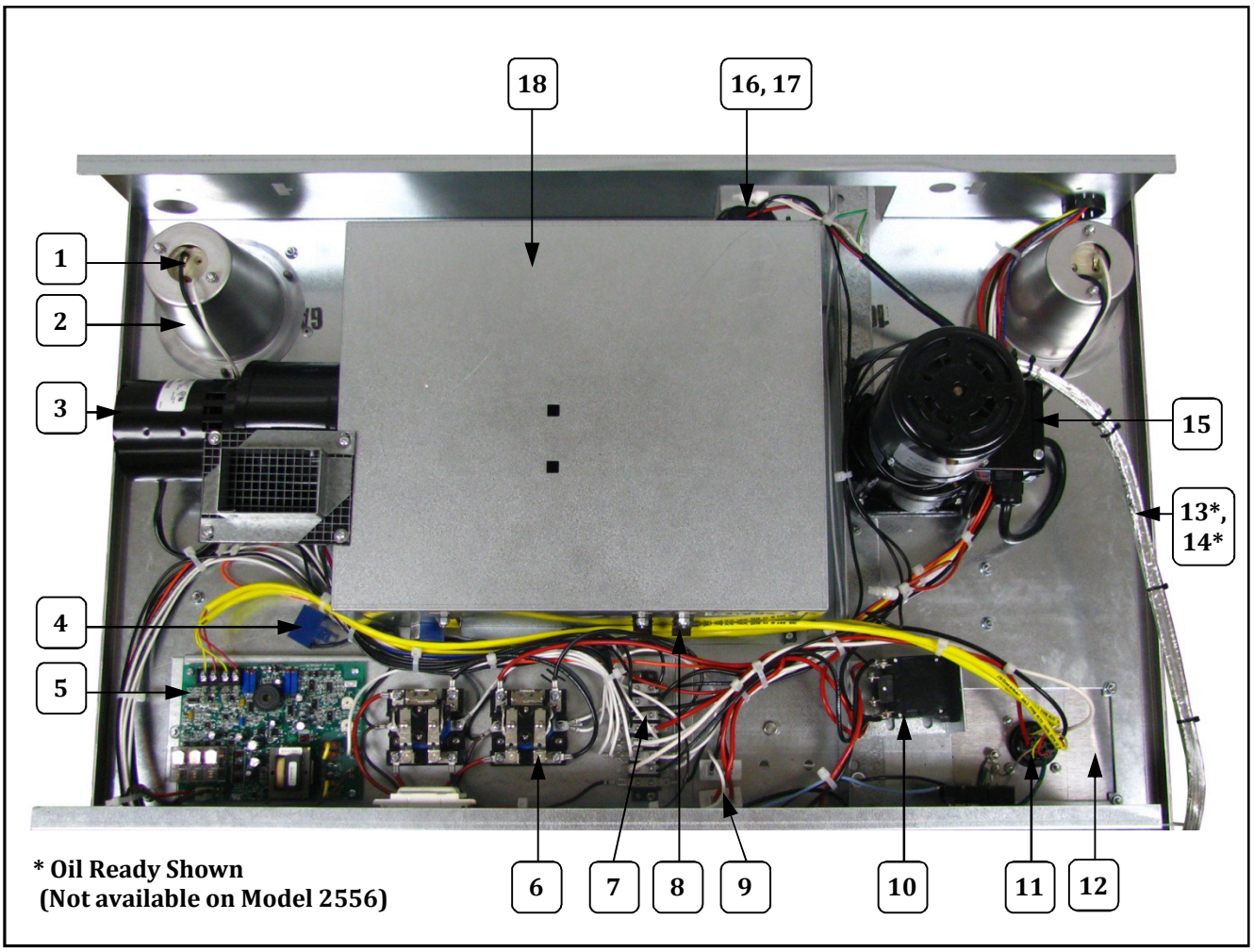
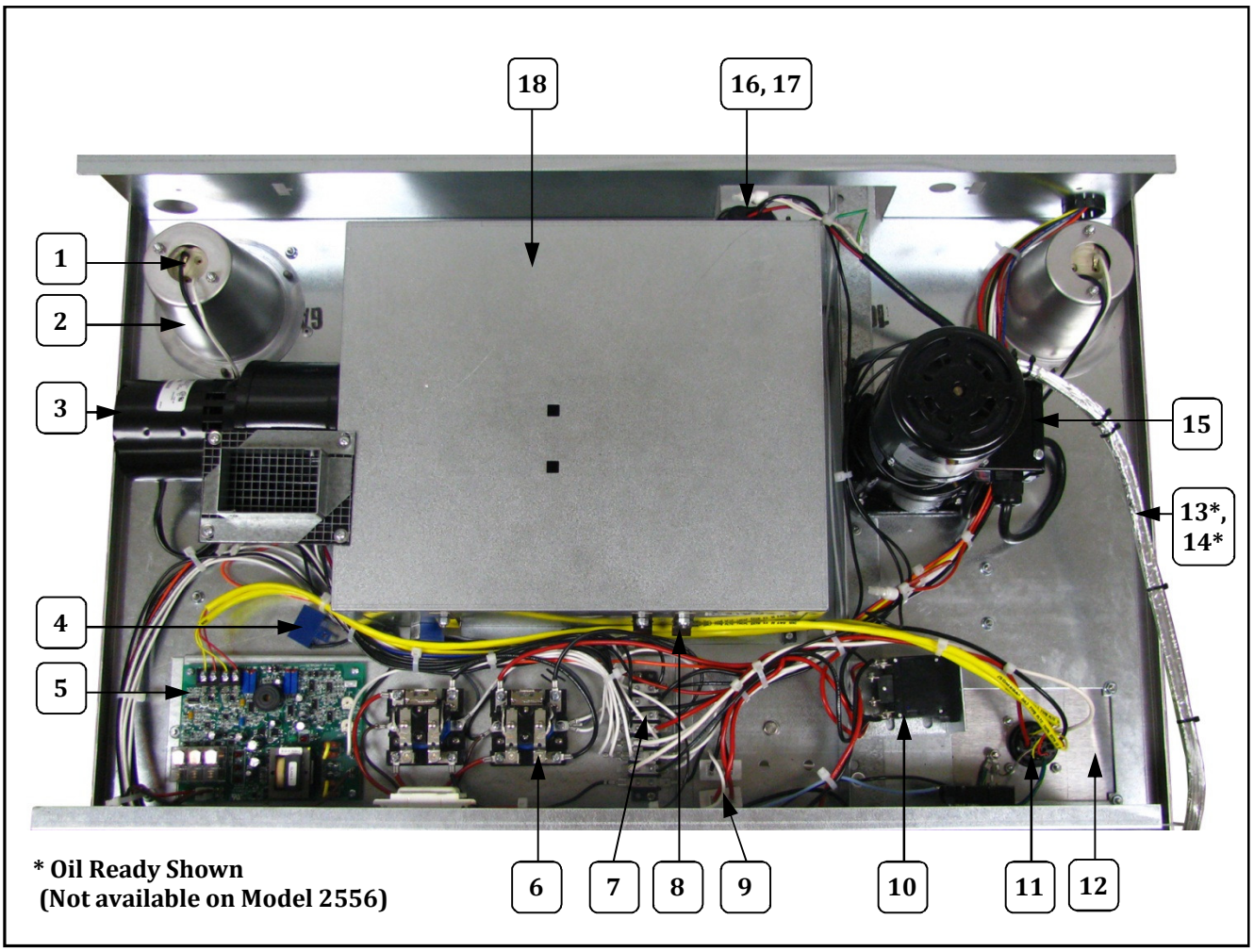
18	BLOWER BOX	1	41918	41918	41918

Dome Interior – Motor Plate Assembly



Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	LAMP HOLDER	2	47047	47047	47047
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	115V EXHAUST BLOWER	1	41015	41015	41015
4	240VAC TRANSIENT FILTER	2	89087	89087	89087
5	TEMPERATURE CONTROL	1	41001	41001	41001
6	30A DPST CONTROL RELAY	2	55219	55219	55219
7	TERMINAL BLOCK	1	47208	47208	47208
8	FILTER SPRING CLIPS	3	62666	62666	62666
9	15A CIRCUIT BREAKER	2	47364	47364	47364
10	20A CIRCUIT BREAKER (for Kettle)	1	55222	55222	55222
11	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
12	ADAPTER PLATE	1	68701	68701	68701
13	120V 8W FOIL ELEMENT (for oil line)*	1		41640	41640
14	ALUM OIL LINE TUBING*	5 FT.		41047	41047
15	KETTLE DRIVE MOTOR	1	41449B	41449B	41449B
16	MOTOR CAPACITOR COMES WITH MOTOR SEE TECH SERVICE FOR NUMBER	1	46107	46107	46107
17	CAPACITOR STRAP	1	48301	48301	48301
18	BLOWER BOX	1	41918	41918	41918

Dome Interior – Motor Plate Assembly



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			2556	2557/2557S	2563/2563S
1	LAMP HOLDER	2	47047	47047	47047
2	RECESSED LIGHT COVER	2	49584	49584	49584
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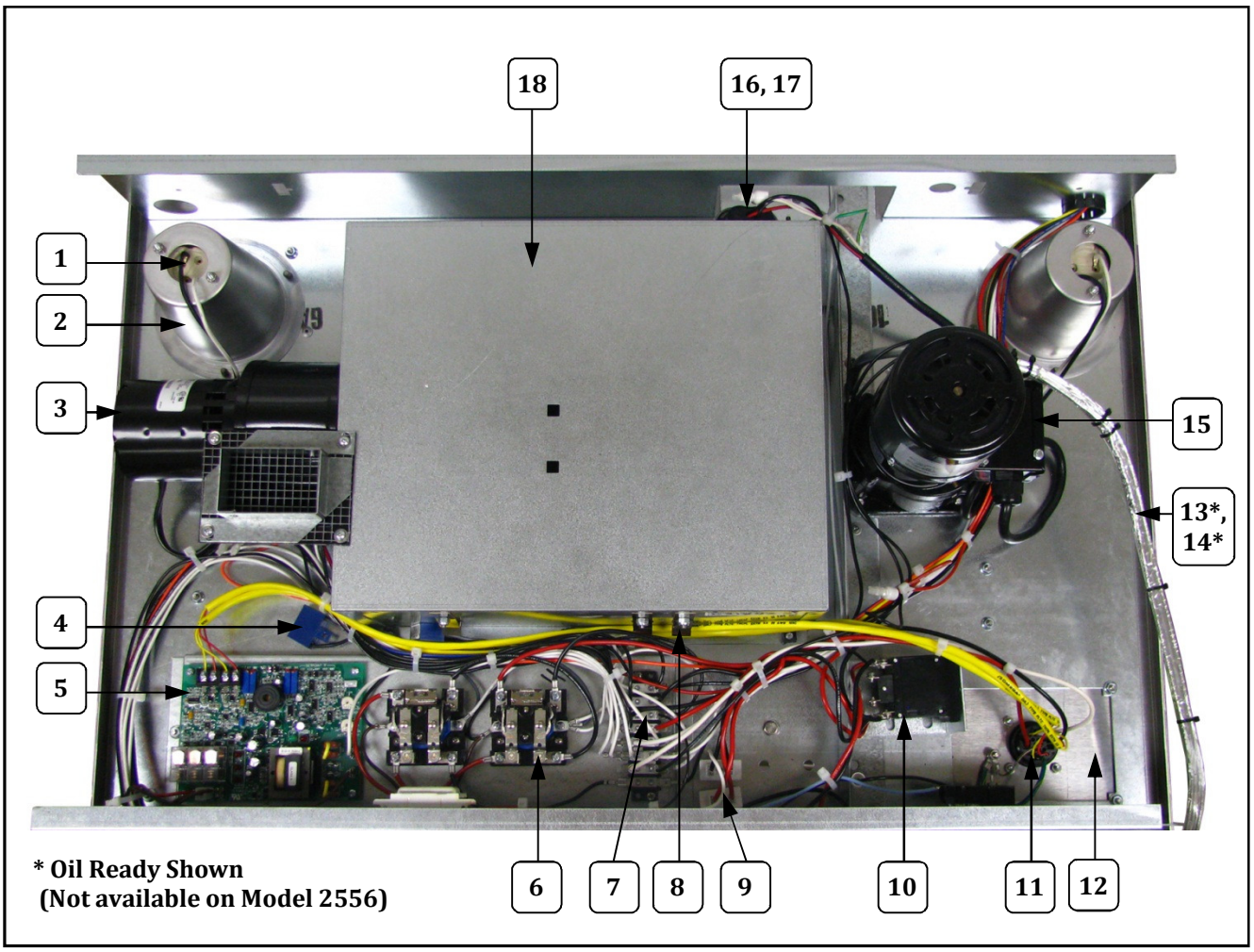
12	ADAPTER PLATE	1	68701	68701	68701
13	120V 8W FOIL ELEMENT (for oil line)*	1		41640	41640
14	ALUM OIL LINE TUBING*	5 FT.		41047	41047
15	KETTLE DRIVE MOTOR	1	41449B	41449B	41449B
16	MOTOR CAPACITOR COMES WITH MOTOR SEE TECH SERVICE FOR NUMBER	1	46107	46107	46107
17	CAPACITOR STRAP	1	48301	48301	48301
18	BLOWER BOX	1	41918	41918	41918

Dome Interior – Motor Plate Assembly



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13	120V 8W FOIL ELEMENT (for oil line)*	1		41640	41640
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15	KETTLE DRIVE MOTOR	1	41449B	41449B	41449B
16	MOTOR CAPACITOR COMES WITH MOTOR SEE TECH SERVICE FOR NUMBER	1	46107	46107	46107
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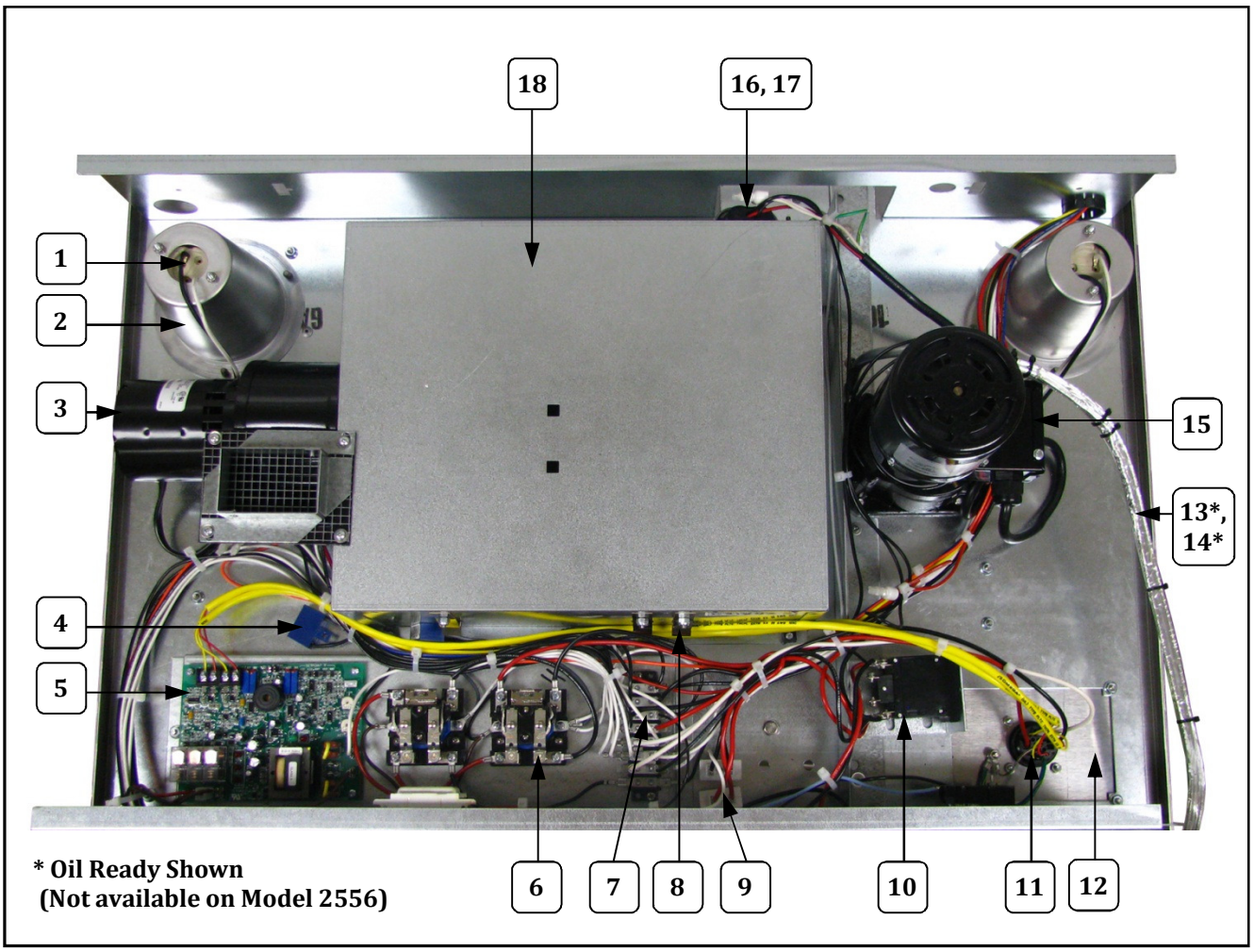
Dome Interior – Motor Plate Assembly



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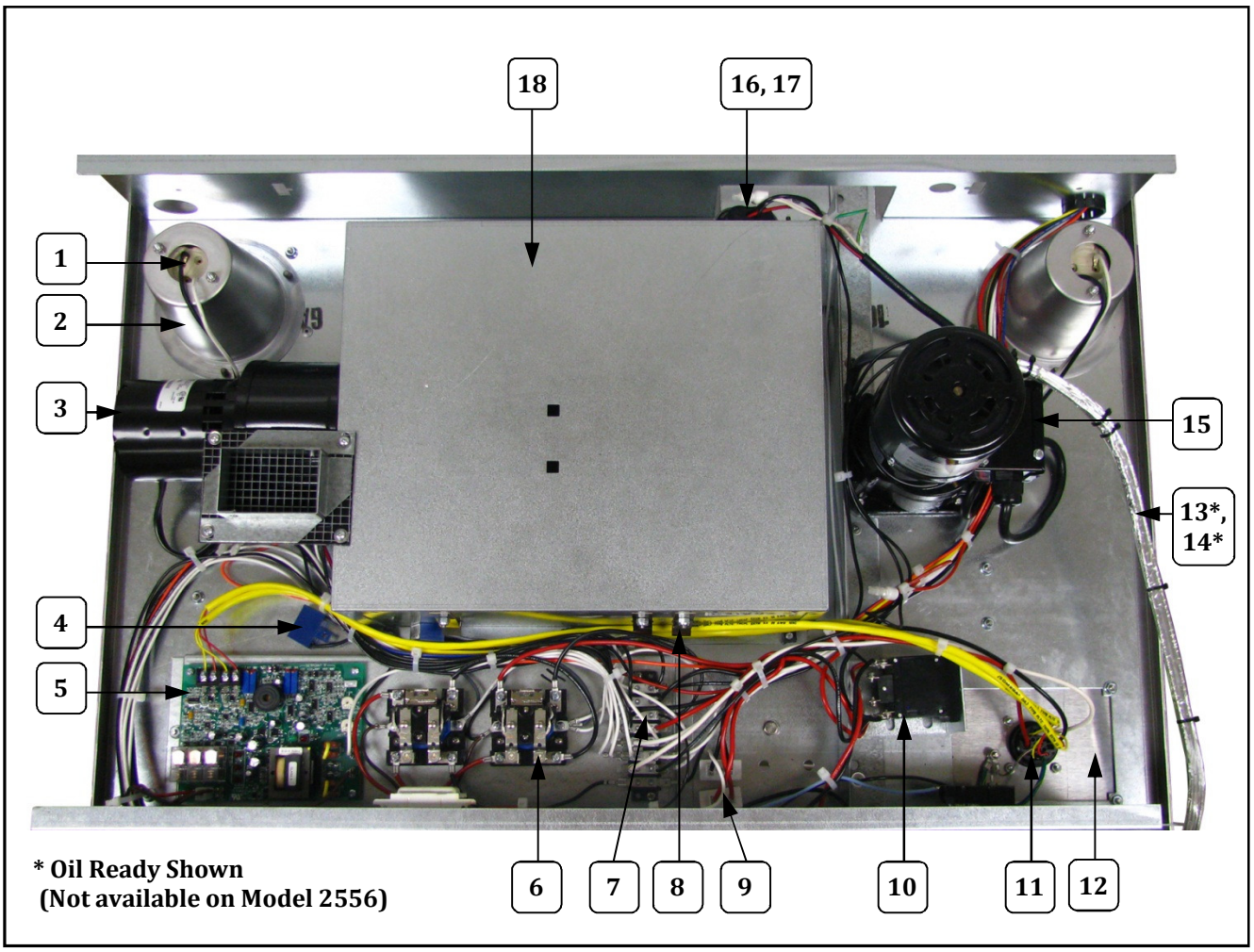
Dome Interior – Motor Plate Assembly



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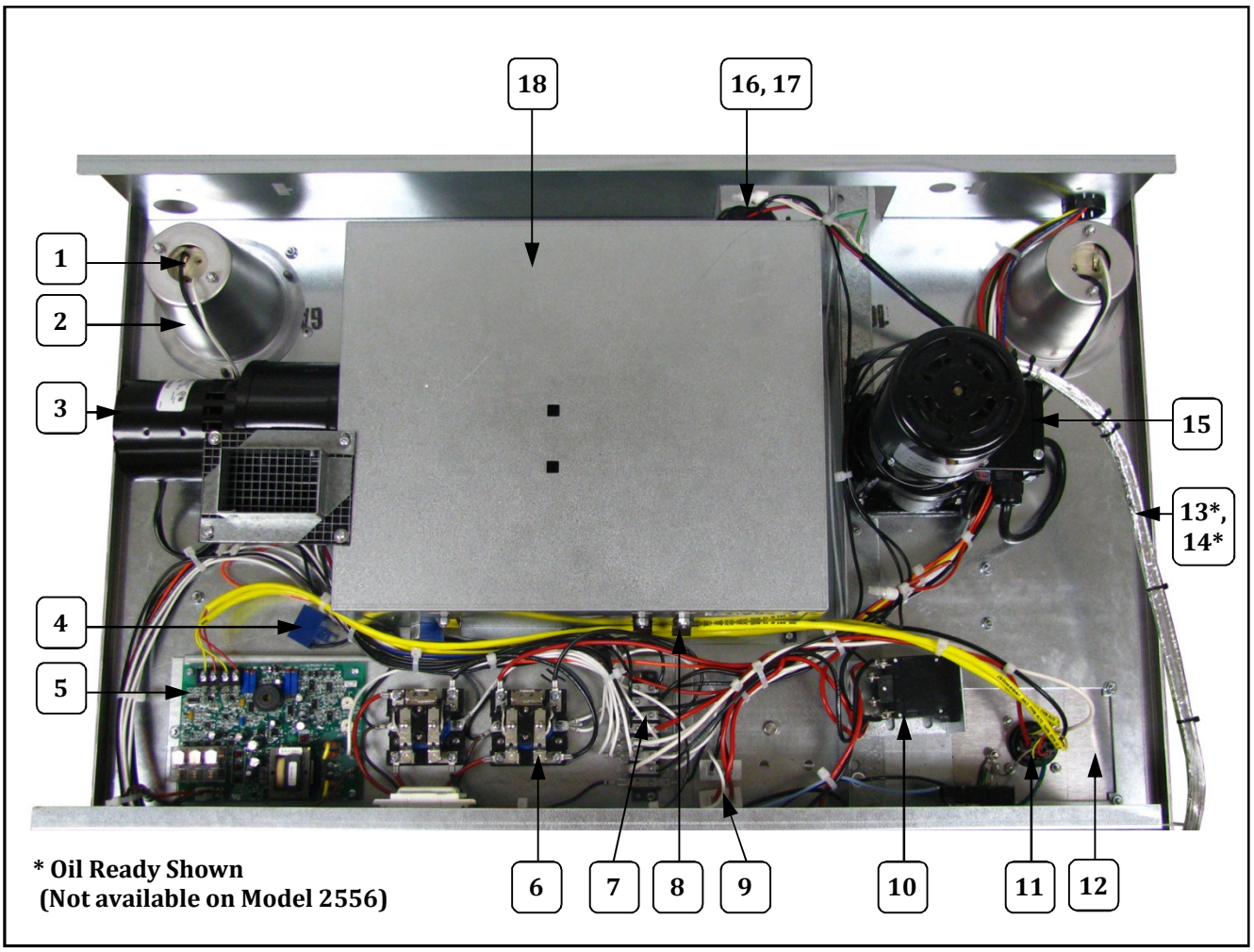
Dome Interior – Motor Plate Assembly



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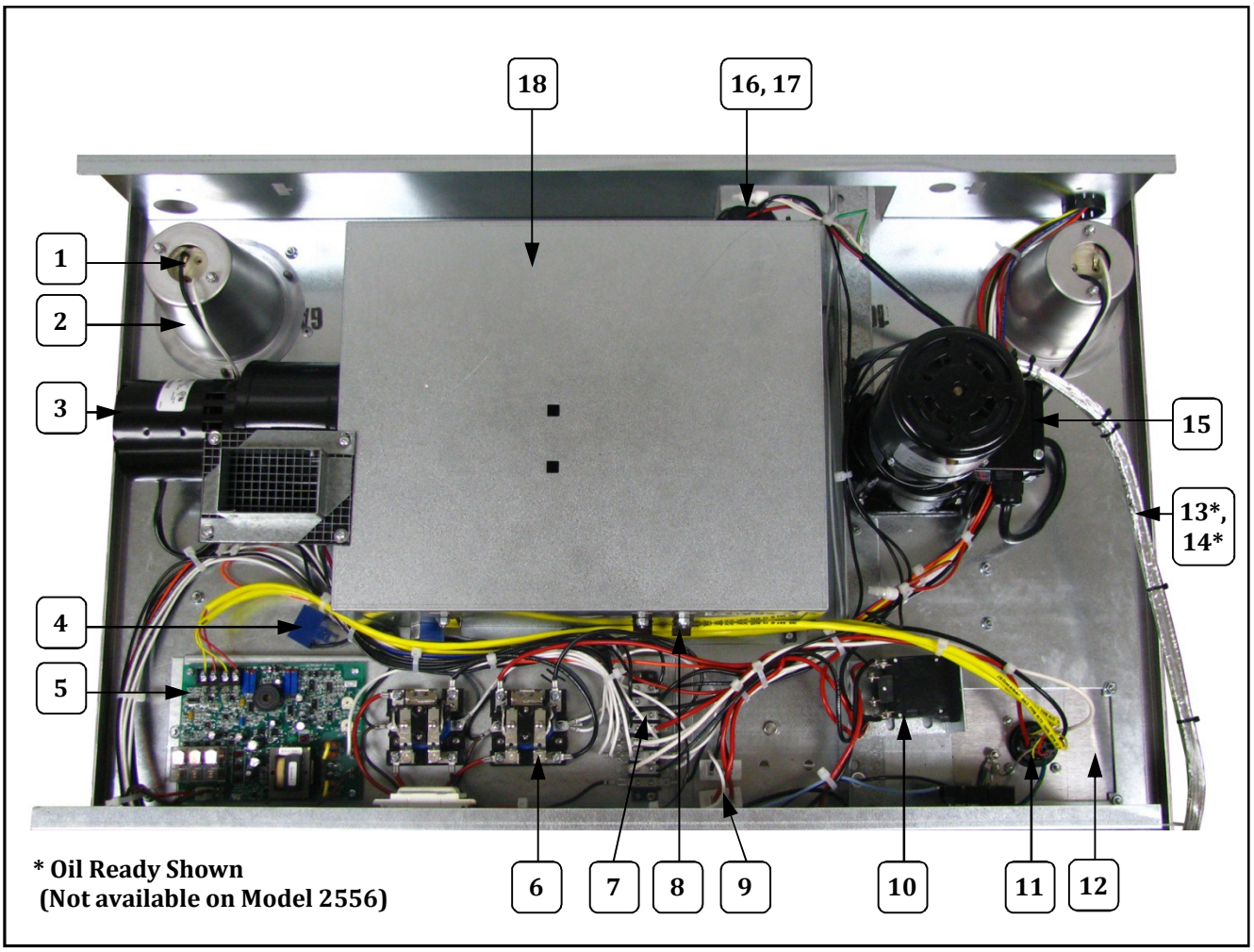
Dome Interior – Motor Plate Assembly



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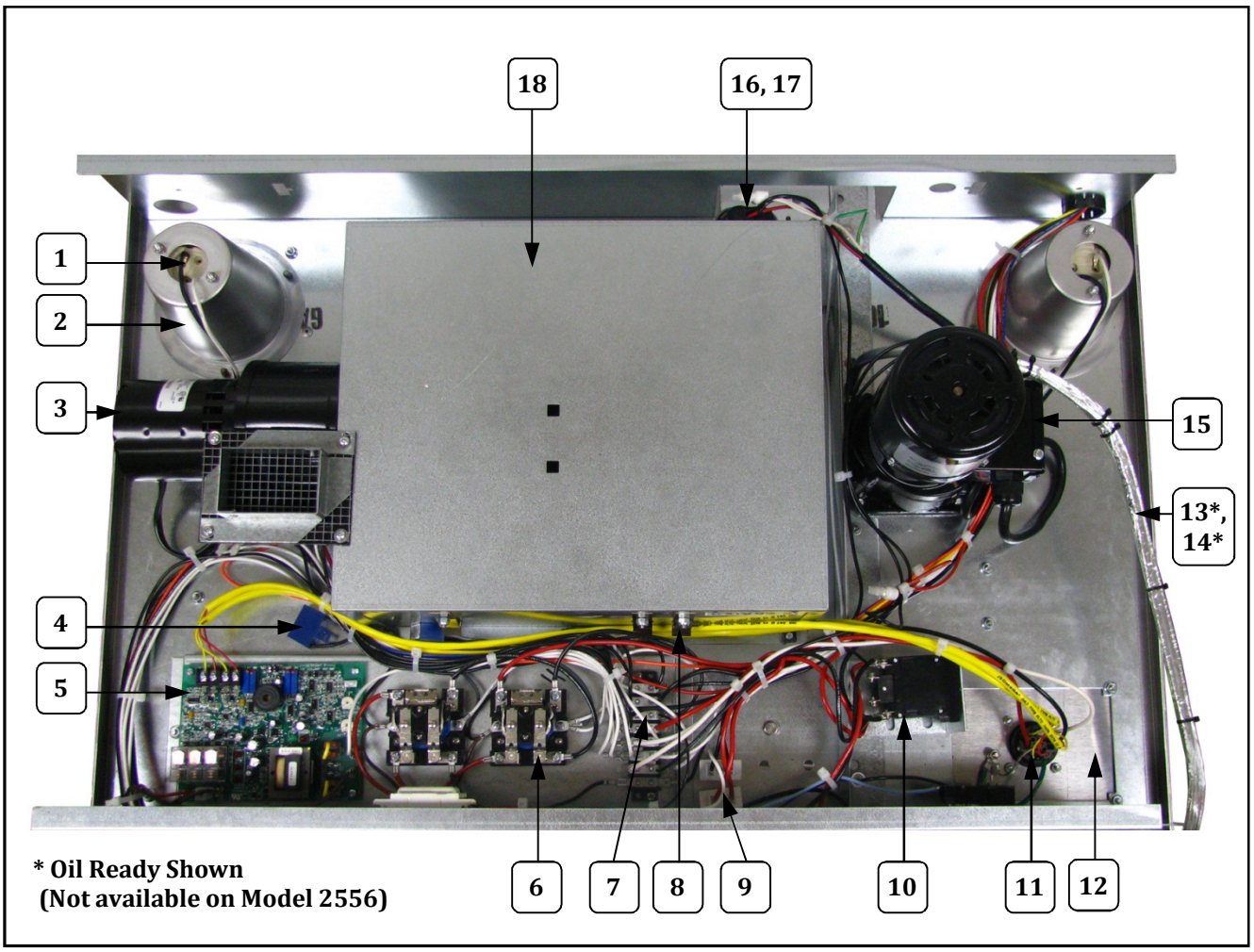
Dome Interior – Motor Plate Assembly



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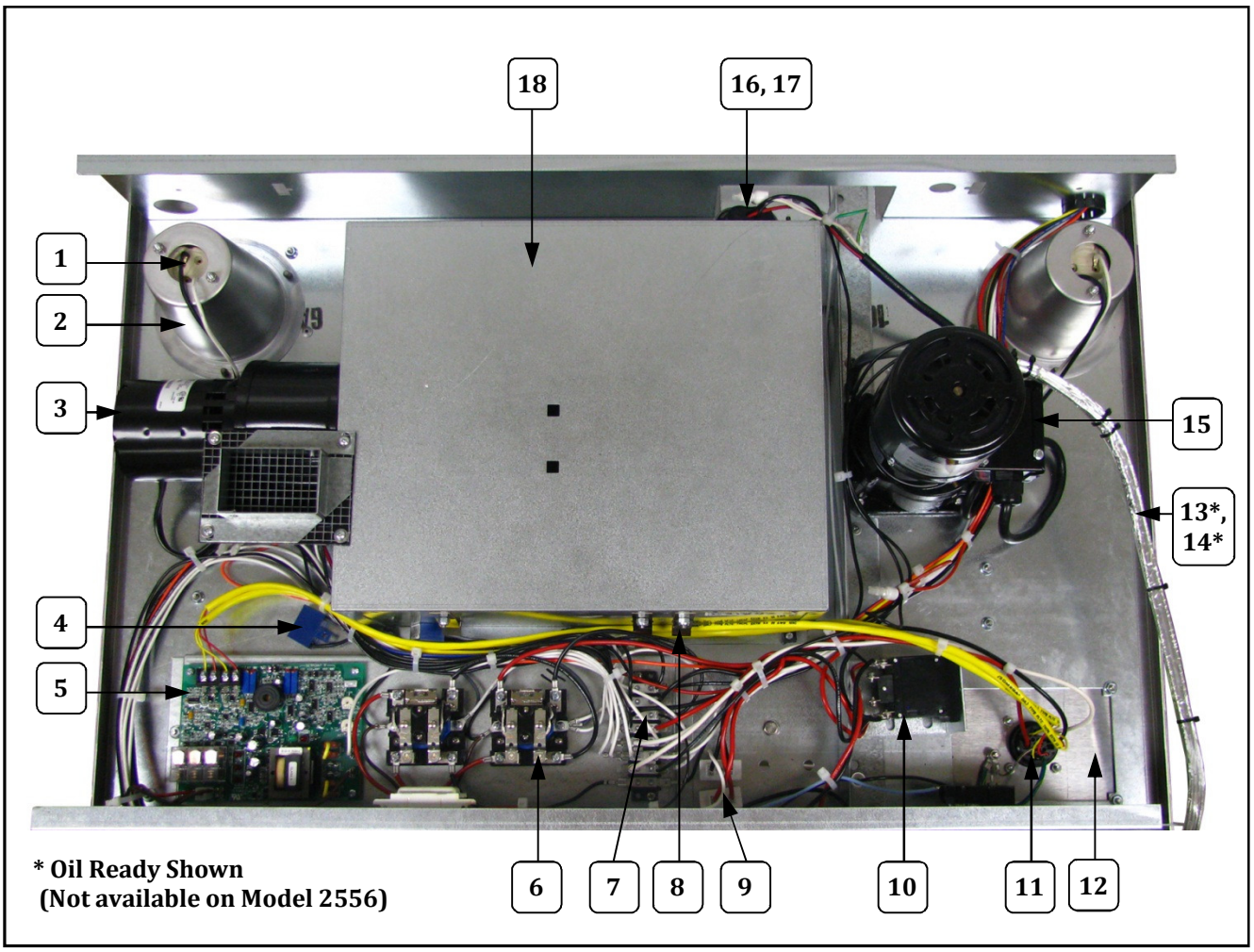
Dome Interior – Motor Plate Assembly



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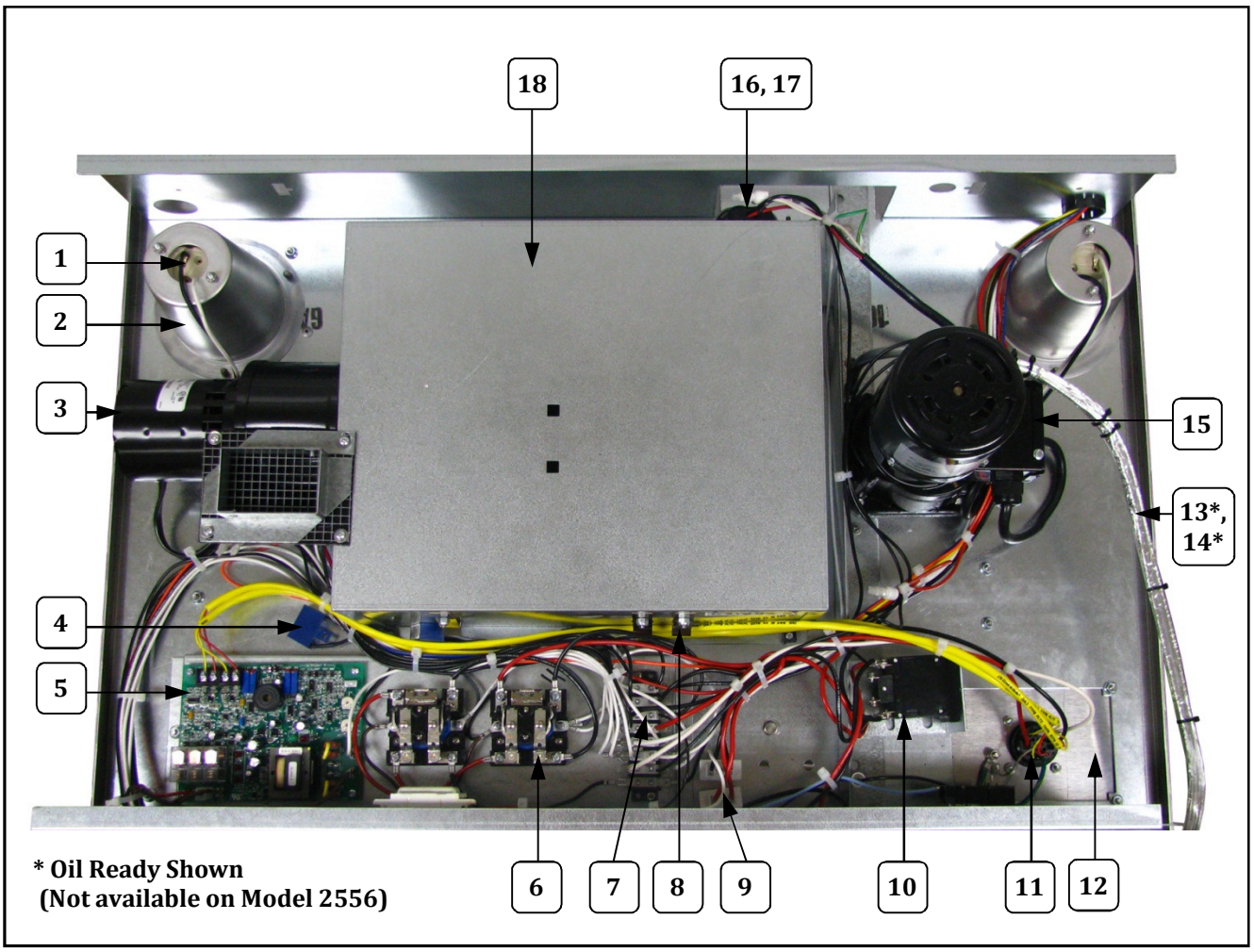
Dome Interior – Motor Plate Assembly



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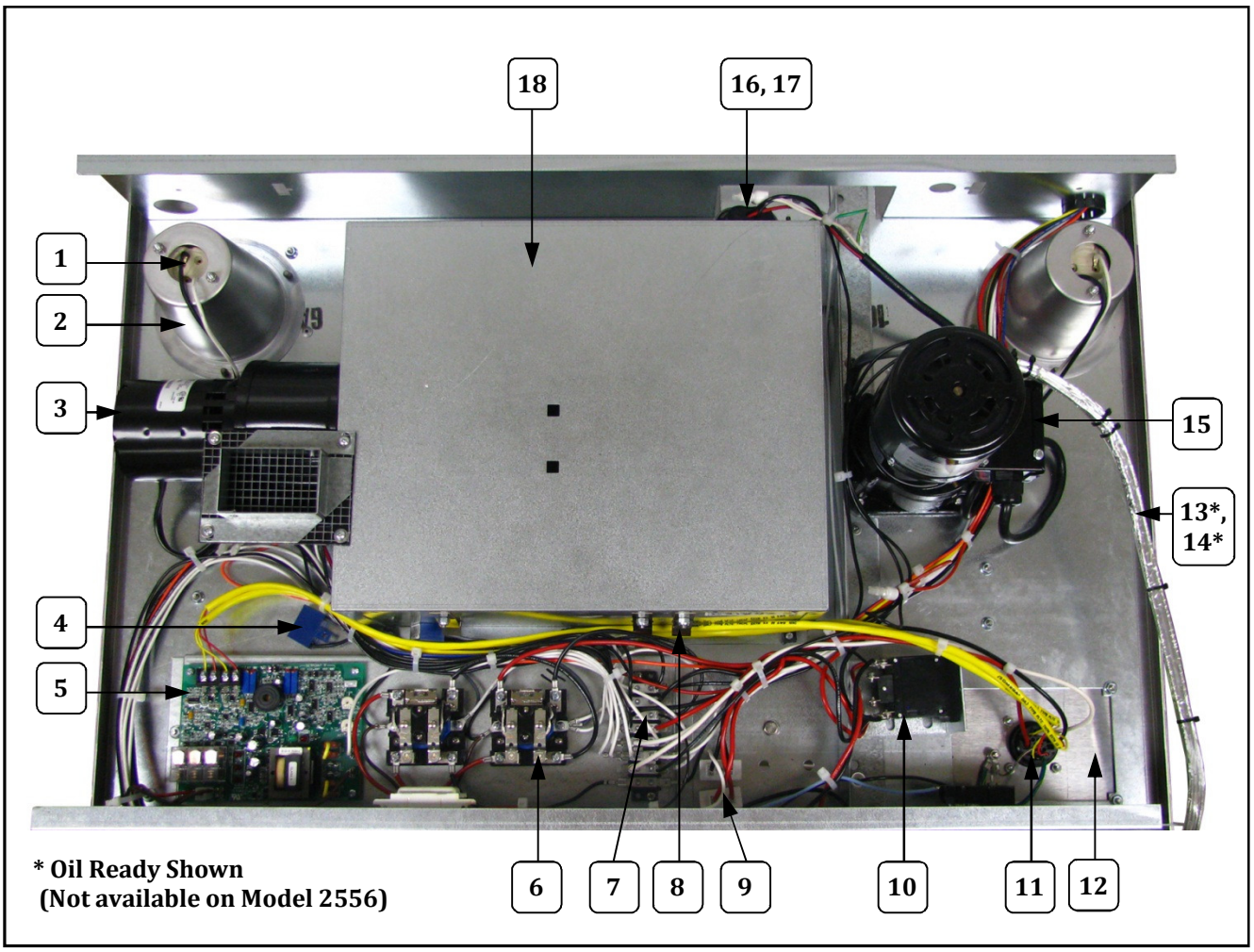

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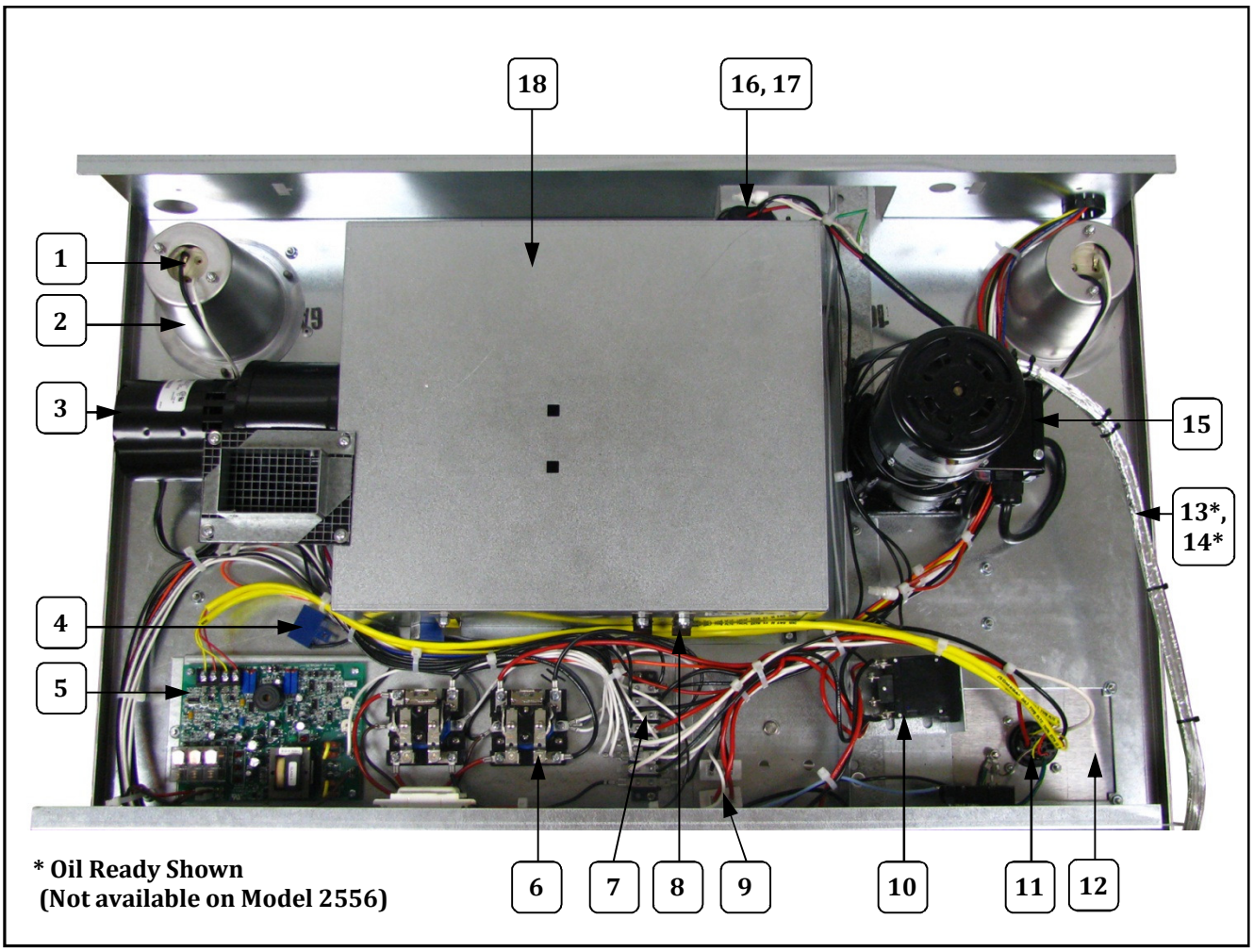

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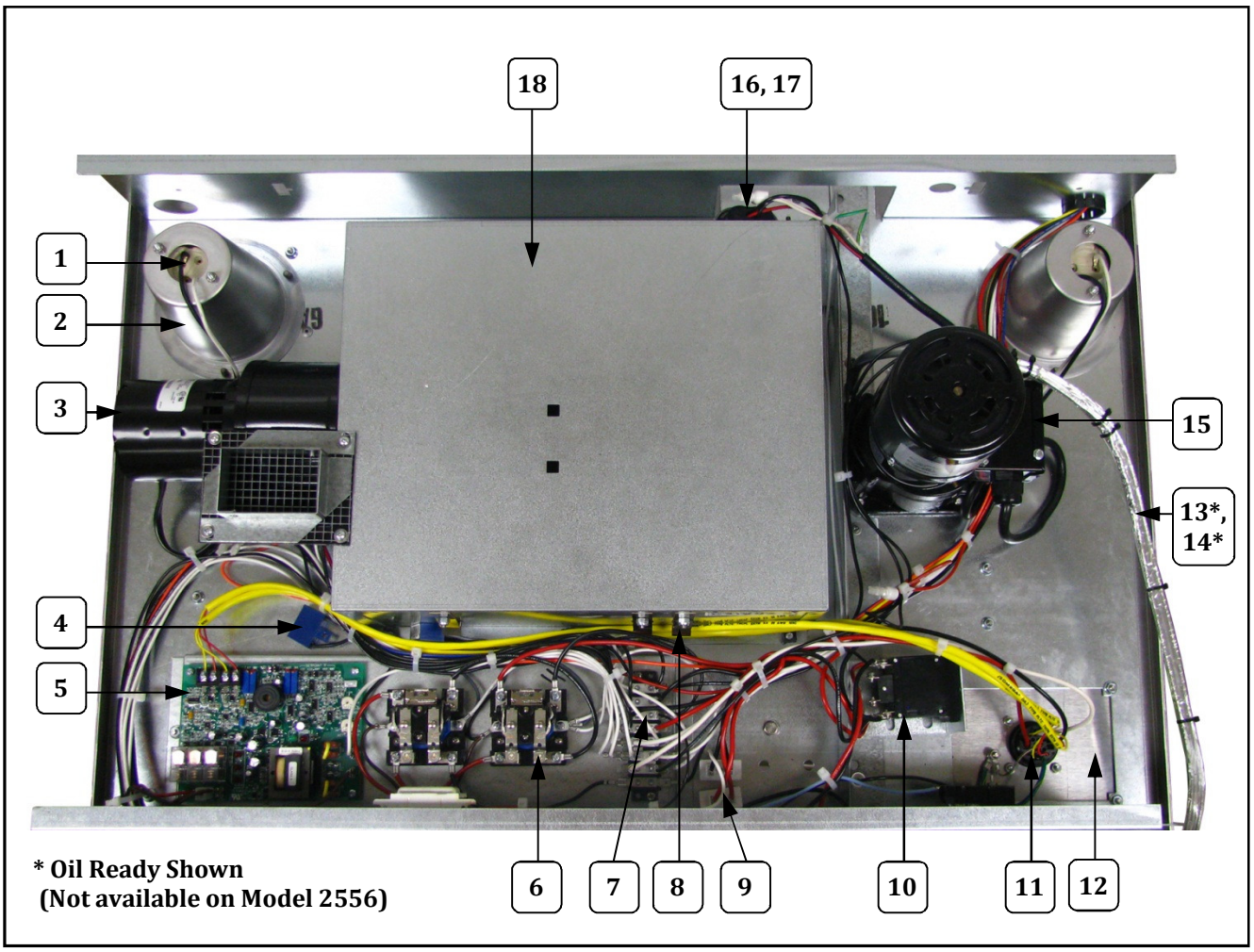

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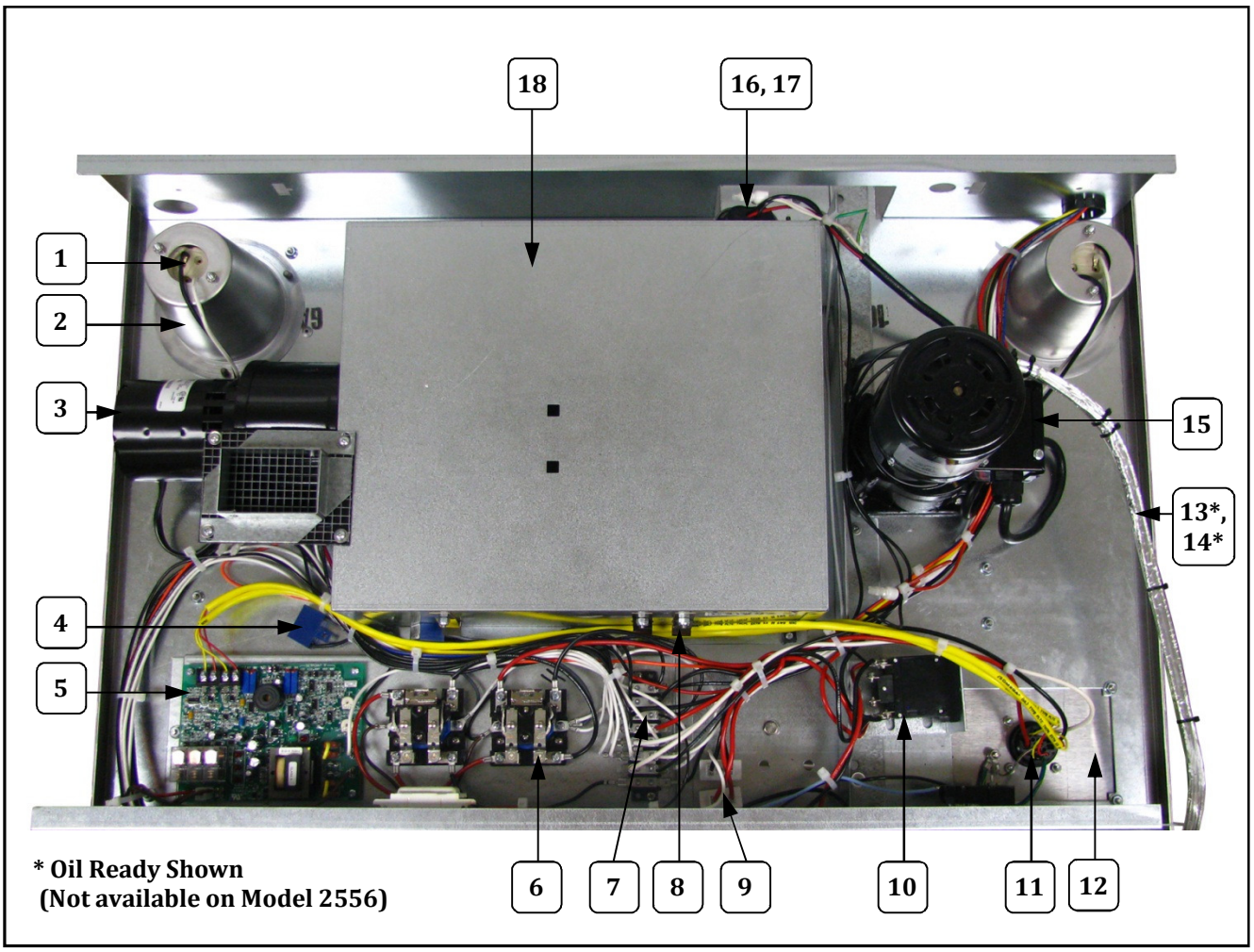

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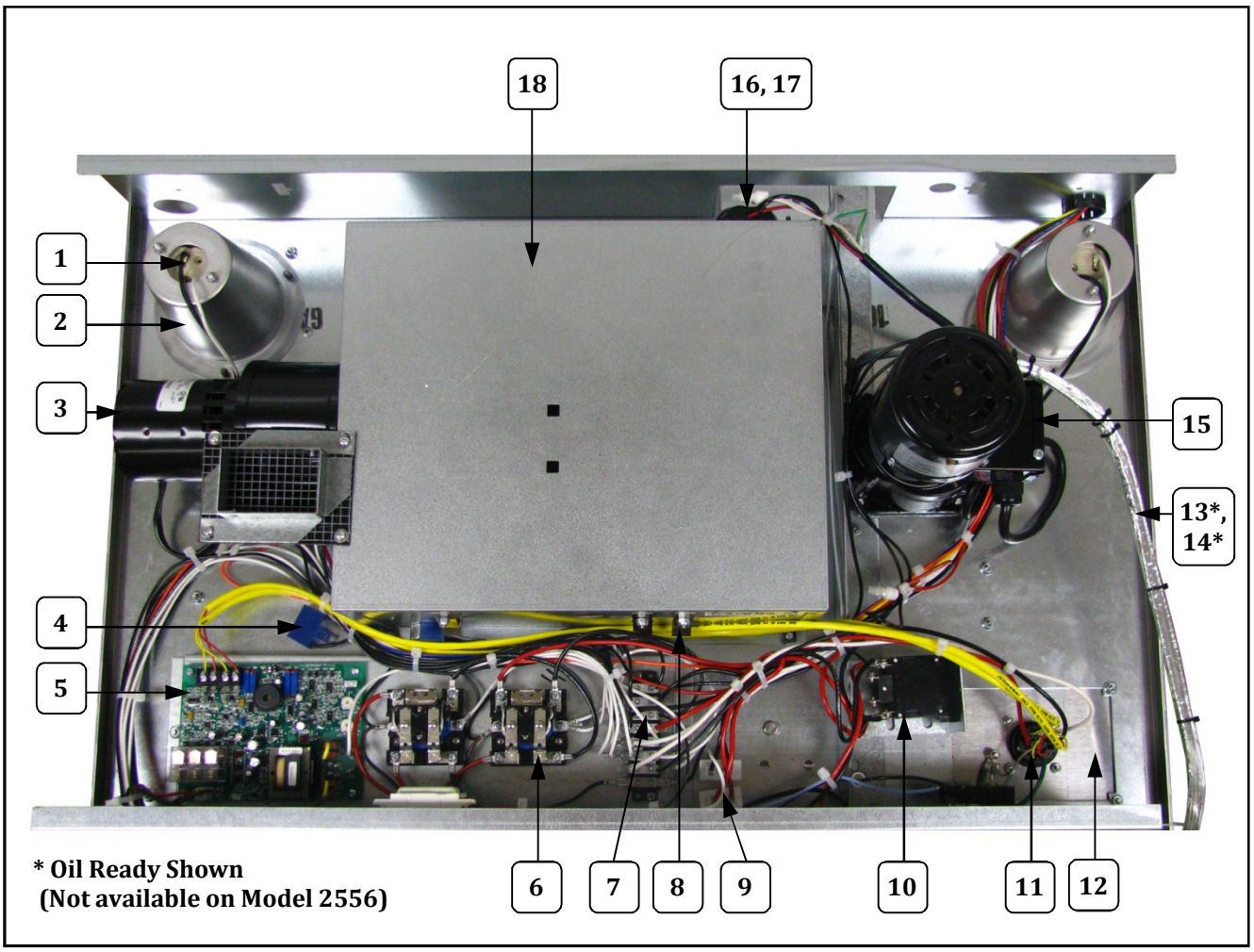
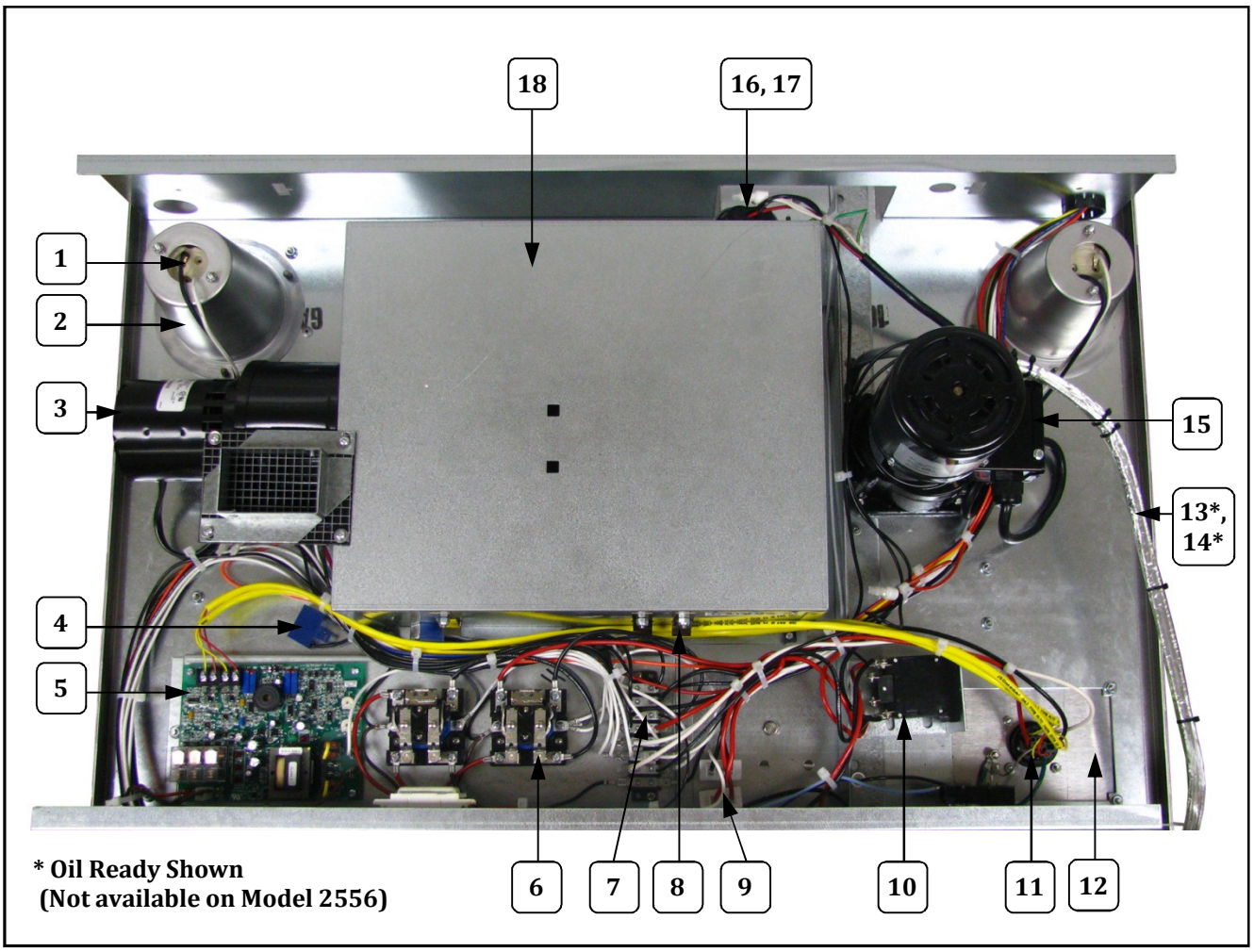
10	20A CIRCUIT BREAKER (for Kettle)	1	55222	55222	55222
11	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
12	ADAPTER PLATE	1	68701	68701	68701
13	120V 8W FOIL ELEMENT (for oil line)*	1		41640	41640
14	ALUM OIL LINE TUBING*	5 FT.		41047	41047
15	KETTLE DRIVE MOTOR	1	41449B	41449B	41449B
16	MOTOR CAPACITOR COMES WITH MOTOR SEE TECH SERVICE FOR NUMBER	1	46107	46107	46107
17	CAPACITOR STRAP	1	48301	48301	48301
18	BLOWER BOX	1	41918	41918	41918

Dome Interior – Motor Plate Assembly



Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	LAMP HOLDER	2	47047	47047	47047
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	115V EXHAUST BLOWER	1	41015	41015	41015
4	240VAC TRANSIENT FILTER	2	89087	89087	89087
5	TEMPERATURE CONTROL	1	41001	41001	41001
6	30A DPST CONTROL RELAY	2	55219	55219	55219
7	TERMINAL BLOCK	1	47208	47208	47208
8	FILTER SPRING CLIPS	3	62666	62666	62666
9	15A CIRCUIT BREAKER	2	47364	47364	47364
10	20A CIRCUIT BREAKER (for Kettle)	1	55222	55222	55222
11	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
12	ADAPTER PLATE	1	68701	68701	68701
13	120V 8W FOIL ELEMENT (for oil line)*	1		41640	41640
14	ALUM OIL LINE TUBING*	5 FT.		41047	41047
15	KETTLE DRIVE MOTOR	1	41449B	41449B	41449B
16	MOTOR CAPACITOR COMES WITH MOTOR SEE TECH SERVICE FOR NUMBER	1	46107	46107	46107
17	CAPACITOR STRAP	1	48301	48301	48301
18	BLOWER BOX	1	41918	41918	41918

Dome Interior – Motor Plate Assembly



Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	LAMP HOLDER	2	47047	47047	47047
2	RECESSED LIGHT COVER	2	49584	49584	49584
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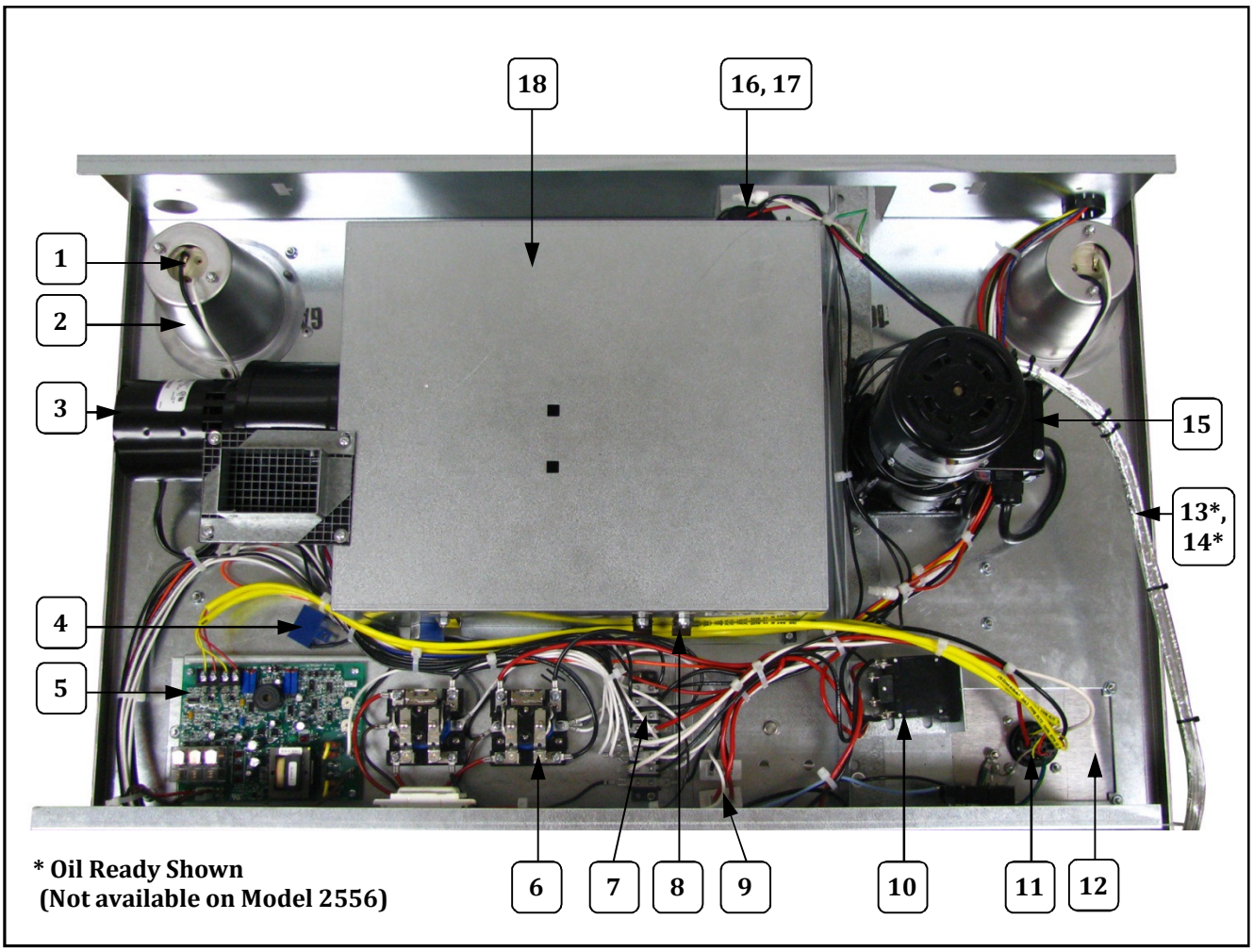
12	ADAPTER PLATE	1	68701	68701	68701
13	120V 8W FOIL ELEMENT (for oil line)*	1		41640	41640
14	ALUM OIL LINE TUBING*	5 FT.		41047	41047
15	KETTLE DRIVE MOTOR	1	41449B	41449B	41449B
16	MOTOR CAPACITOR COMES WITH MOTOR SEE TECH SERVICE FOR NUMBER	1	46107	46107	46107
17	CAPACITOR STRAP	1	48301	48301	48301
18	BLOWER BOX	1	41918	41918	41918

Dome Interior – Motor Plate Assembly



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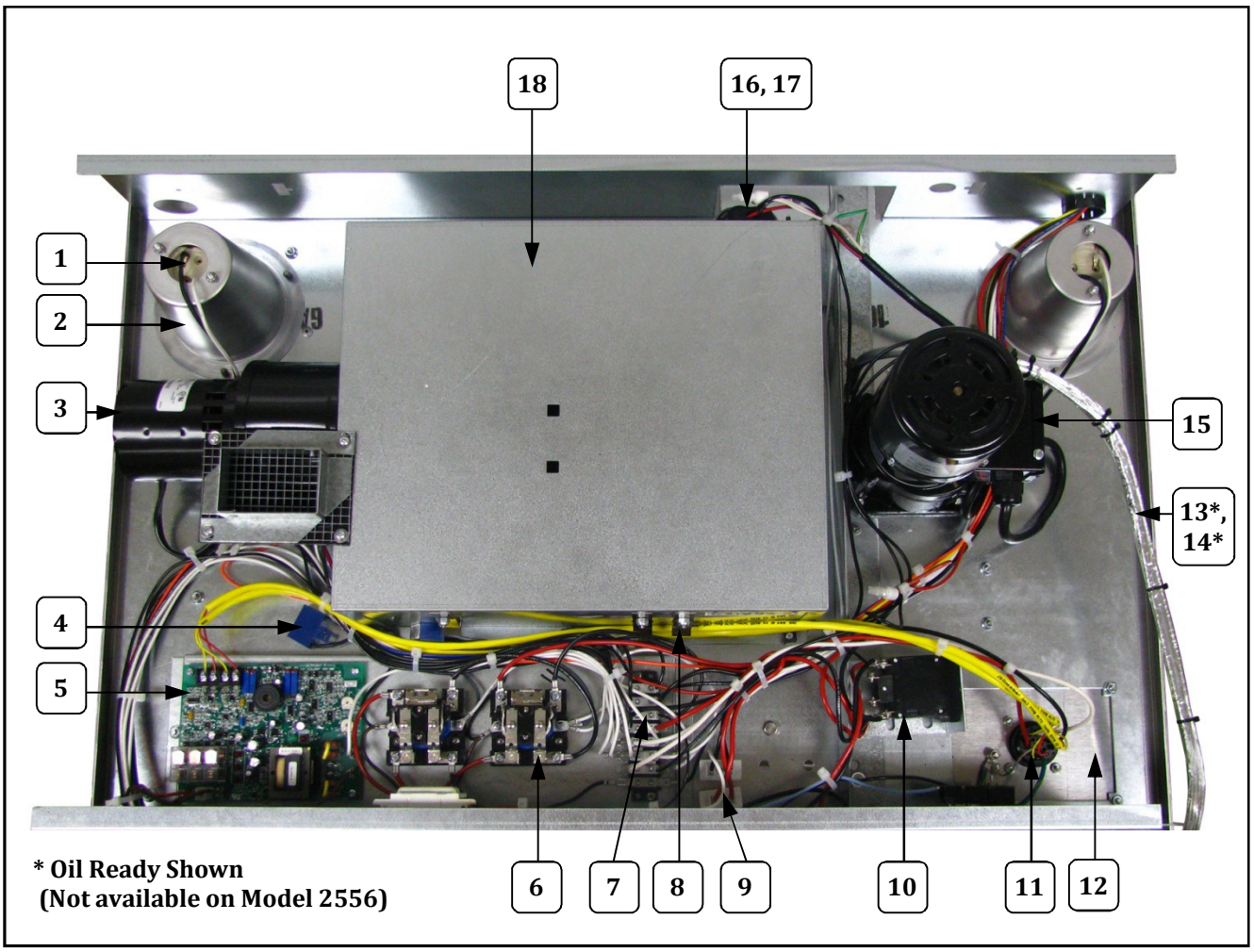
16	MOTOR CAPACITOR COMES WITH MOTOR SEE TECH SERVICE FOR NUMBER	1	46107	46107	46107
17	CAPACITOR STRAP	1	48301	48301	48301
18	BLOWER BOX	1	41918	41918	41918

Dome Interior – Motor Plate Assembly



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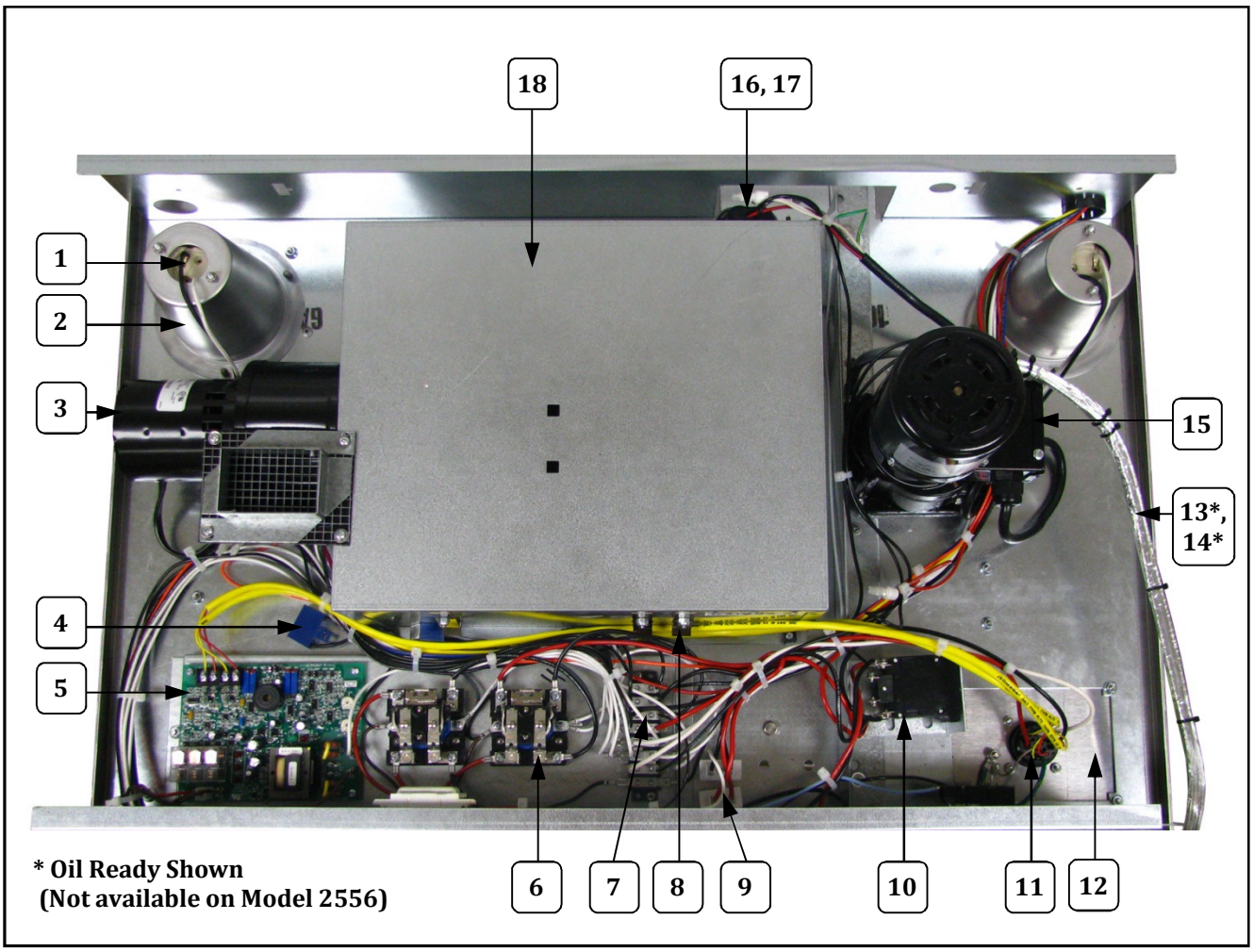
Dome Interior – Motor Plate Assembly



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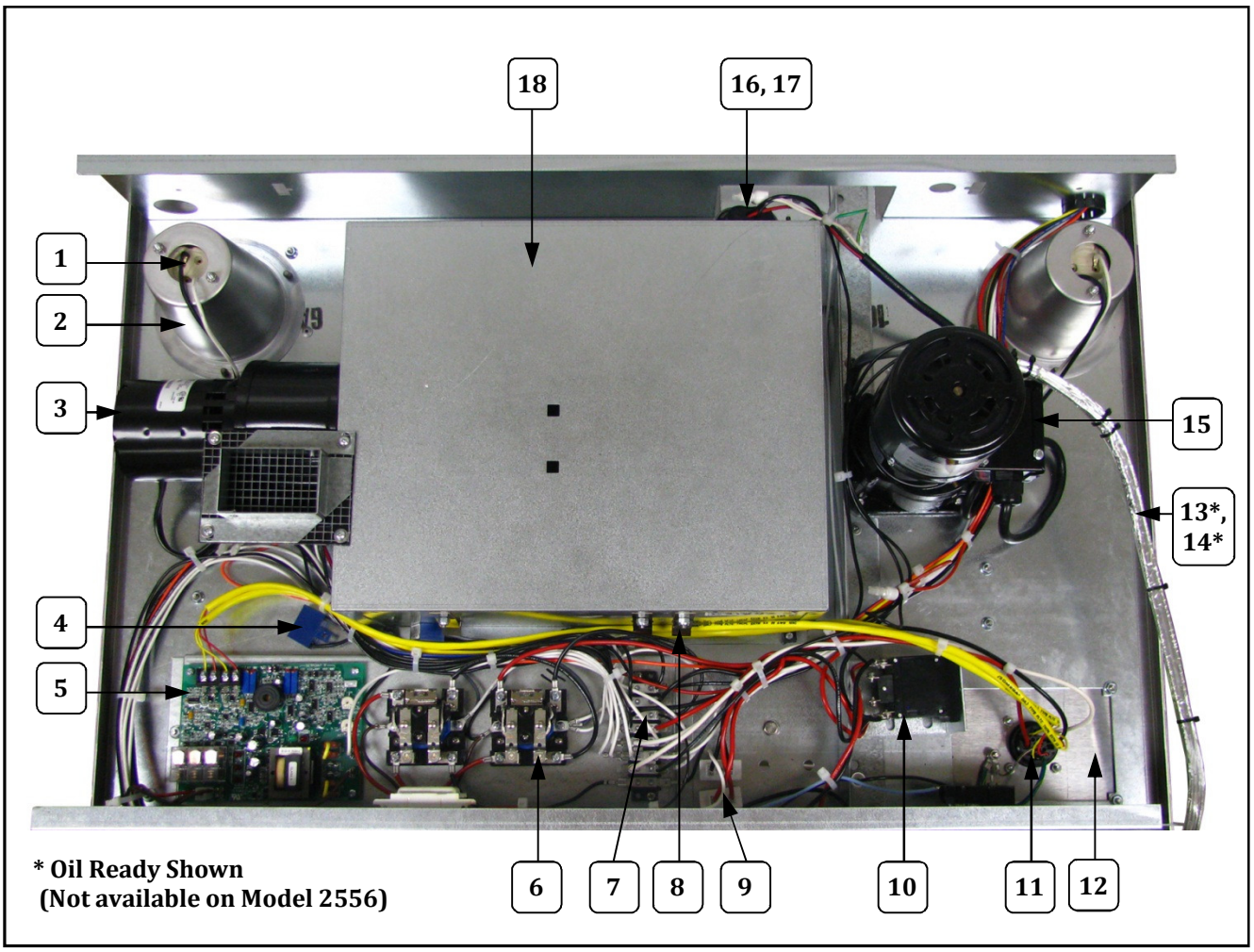
Dome Interior – Motor Plate Assembly



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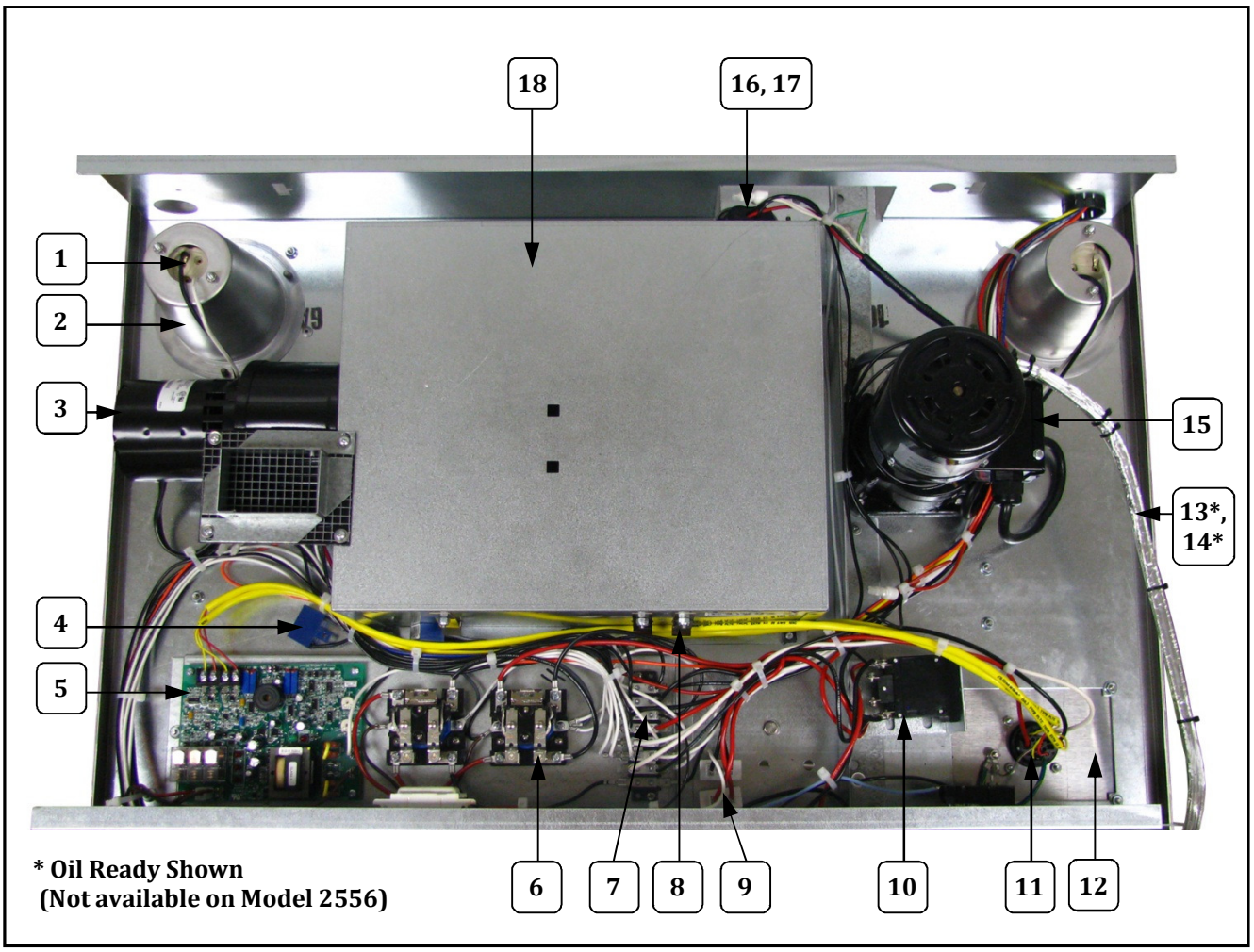
Dome Interior – Motor Plate Assembly



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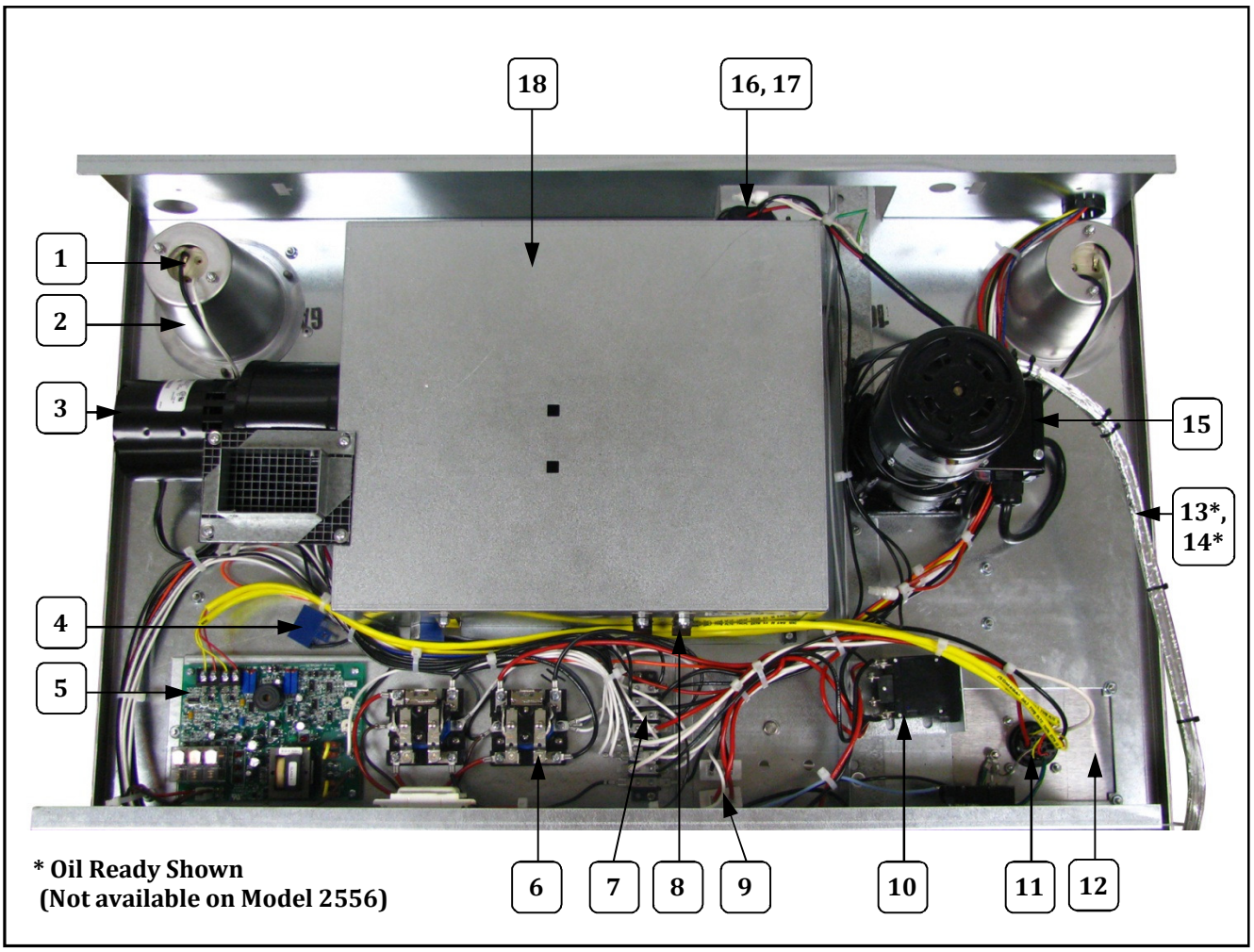
Dome Interior – Motor Plate Assembly



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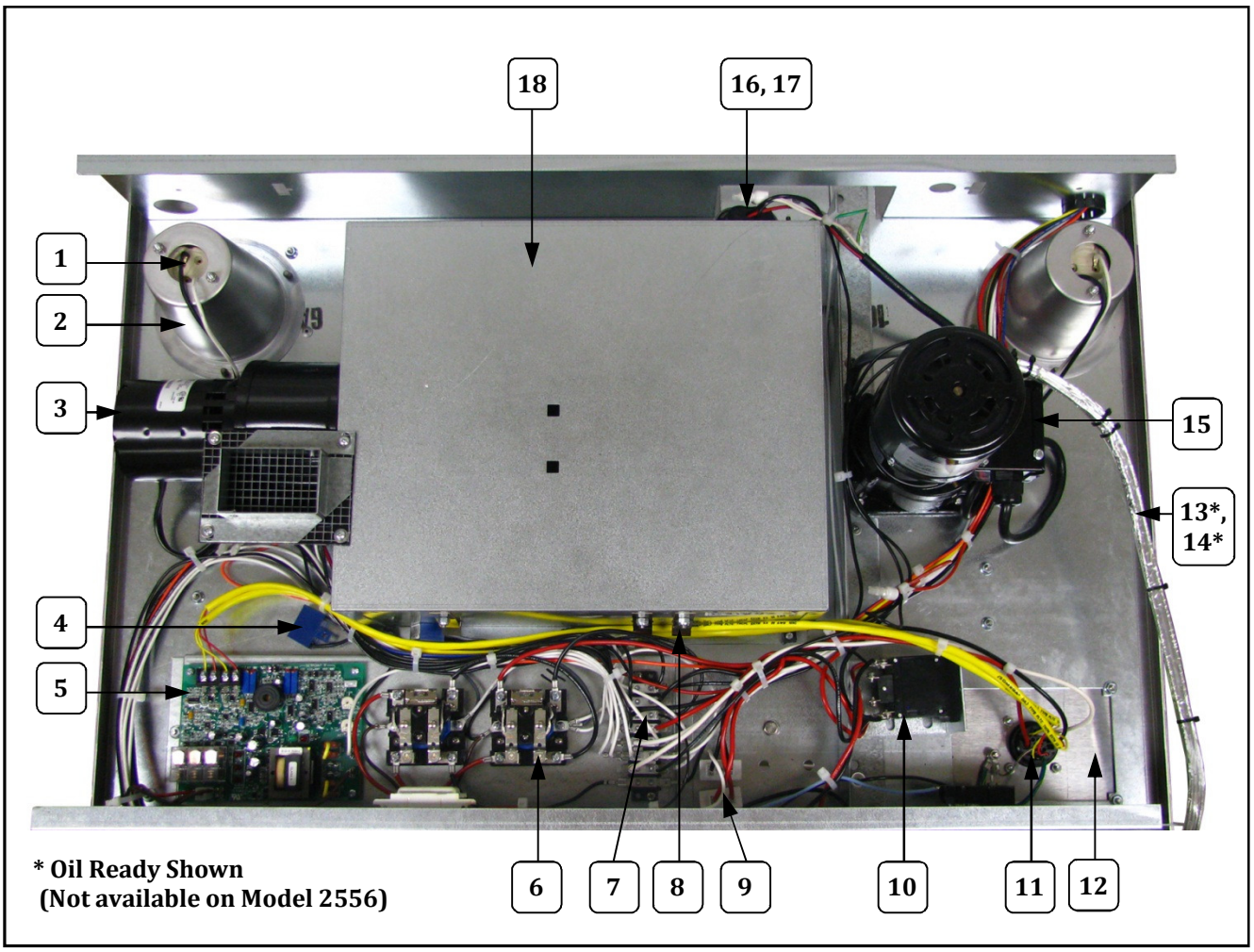
17	CAPACITOR STRAP	1	48301	48301	48301
18	BLOWER BOX	1	41918	41918	41918

Dome Interior – Motor Plate Assembly



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			2556	2557/2557S	2563/2563S
1	LAMP HOLDER	2	47047	47047	47047
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17	CAPACITOR STRAP	1	48301	48301	48301
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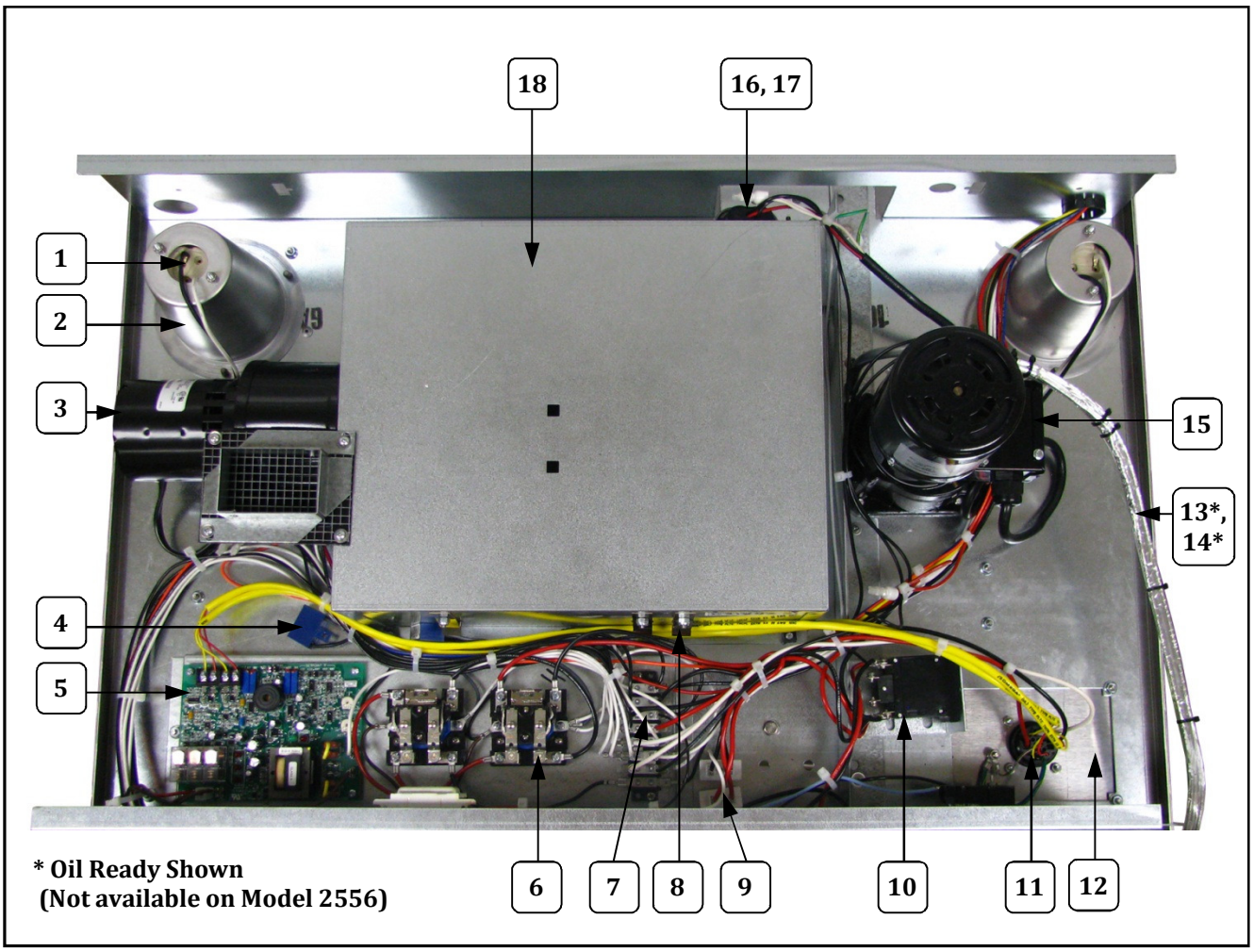
Dome Interior – Motor Plate Assembly



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17	CAPACITOR STRAP	1	48301	48301	48301
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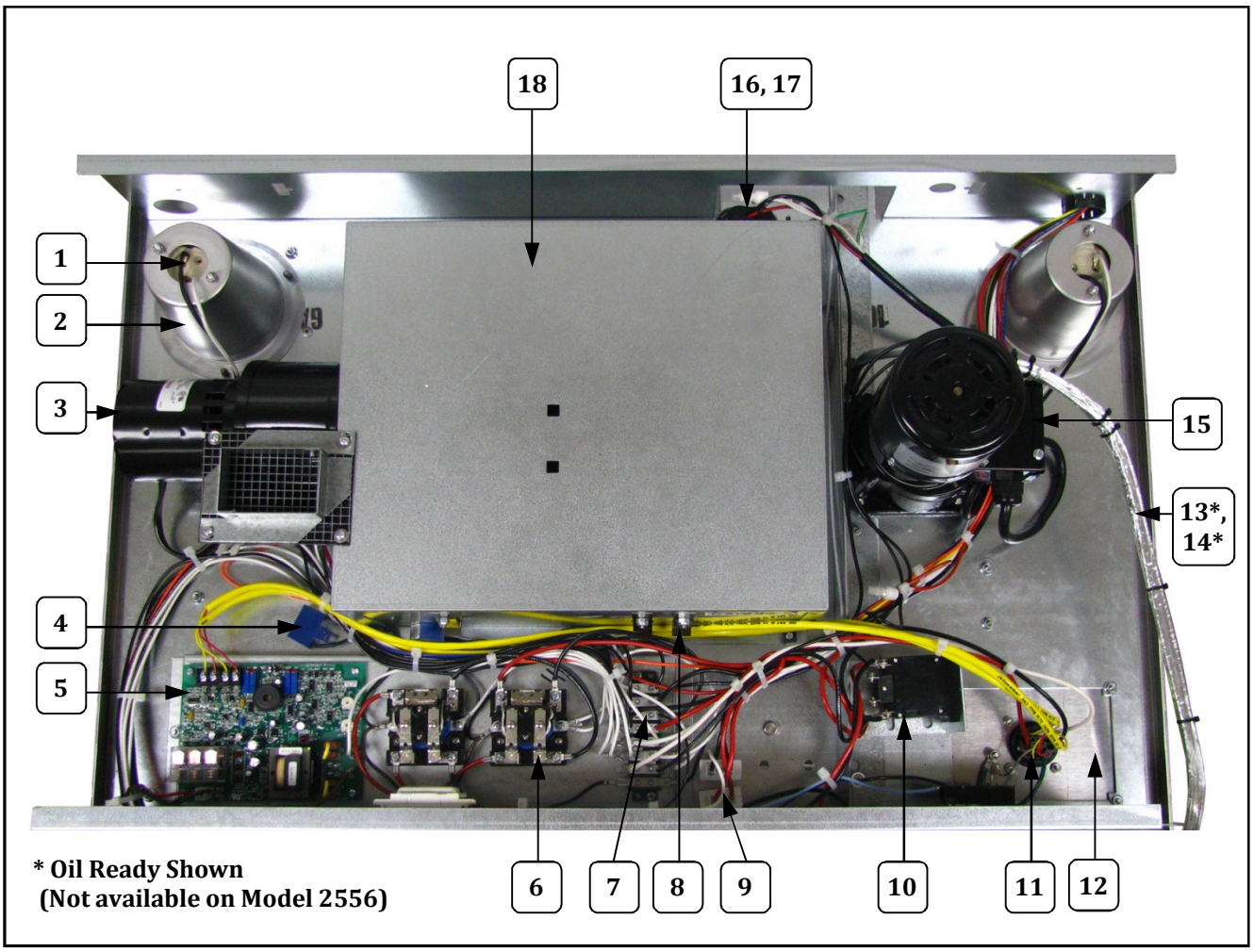
Dome Interior – Motor Plate Assembly



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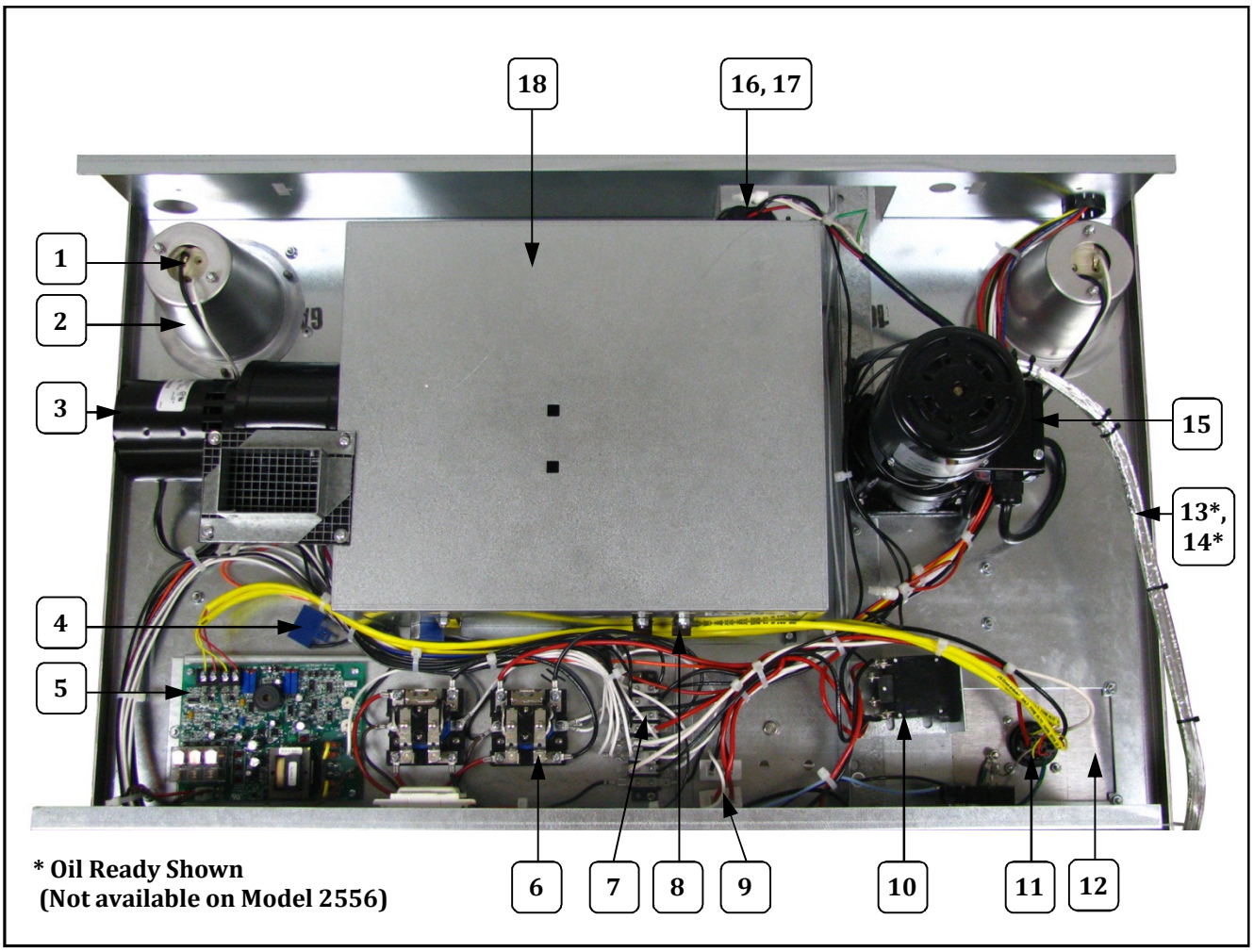
Dome Interior – Motor Plate Assembly



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17	CAPACITOR STRAP	1	48301	48301	48301
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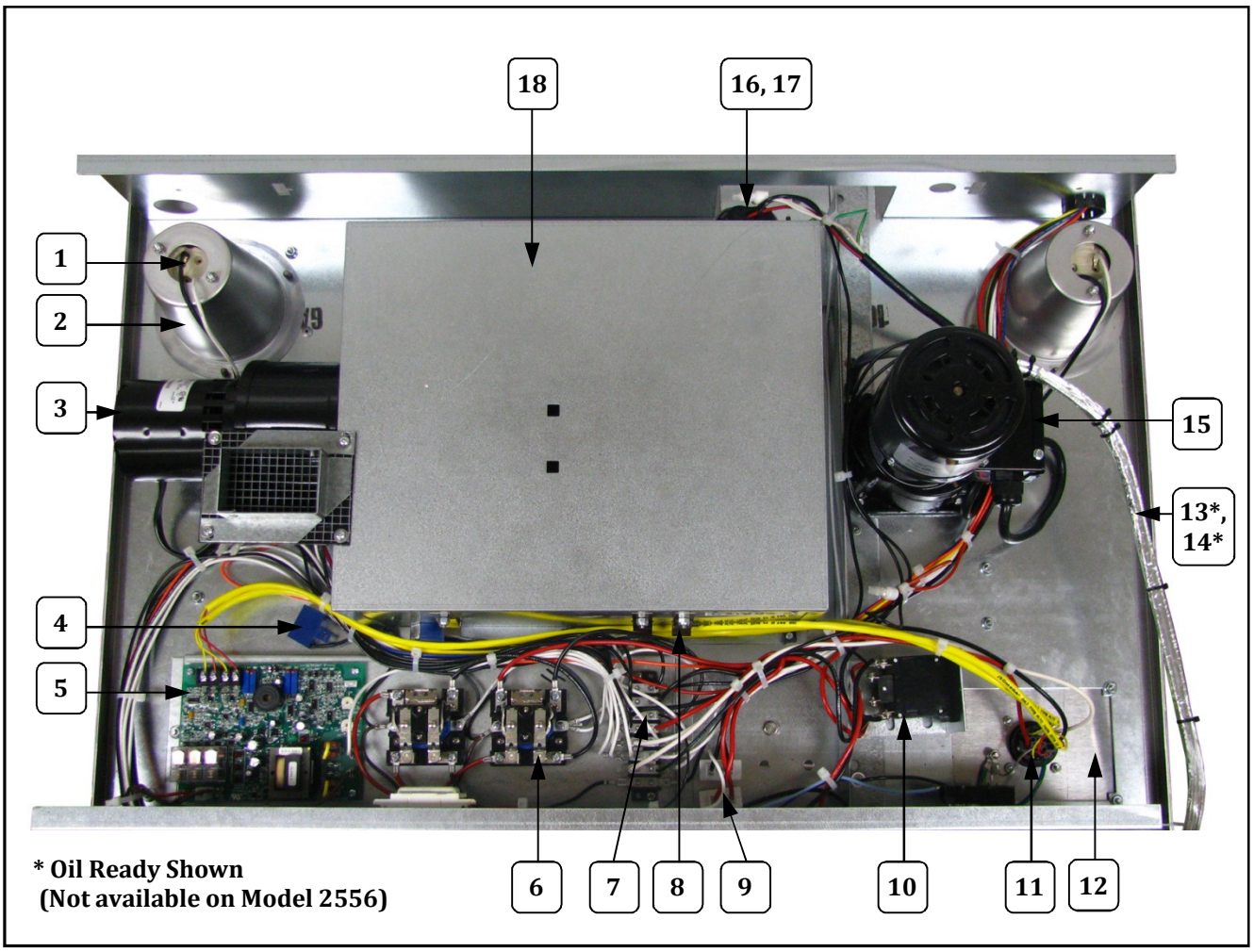

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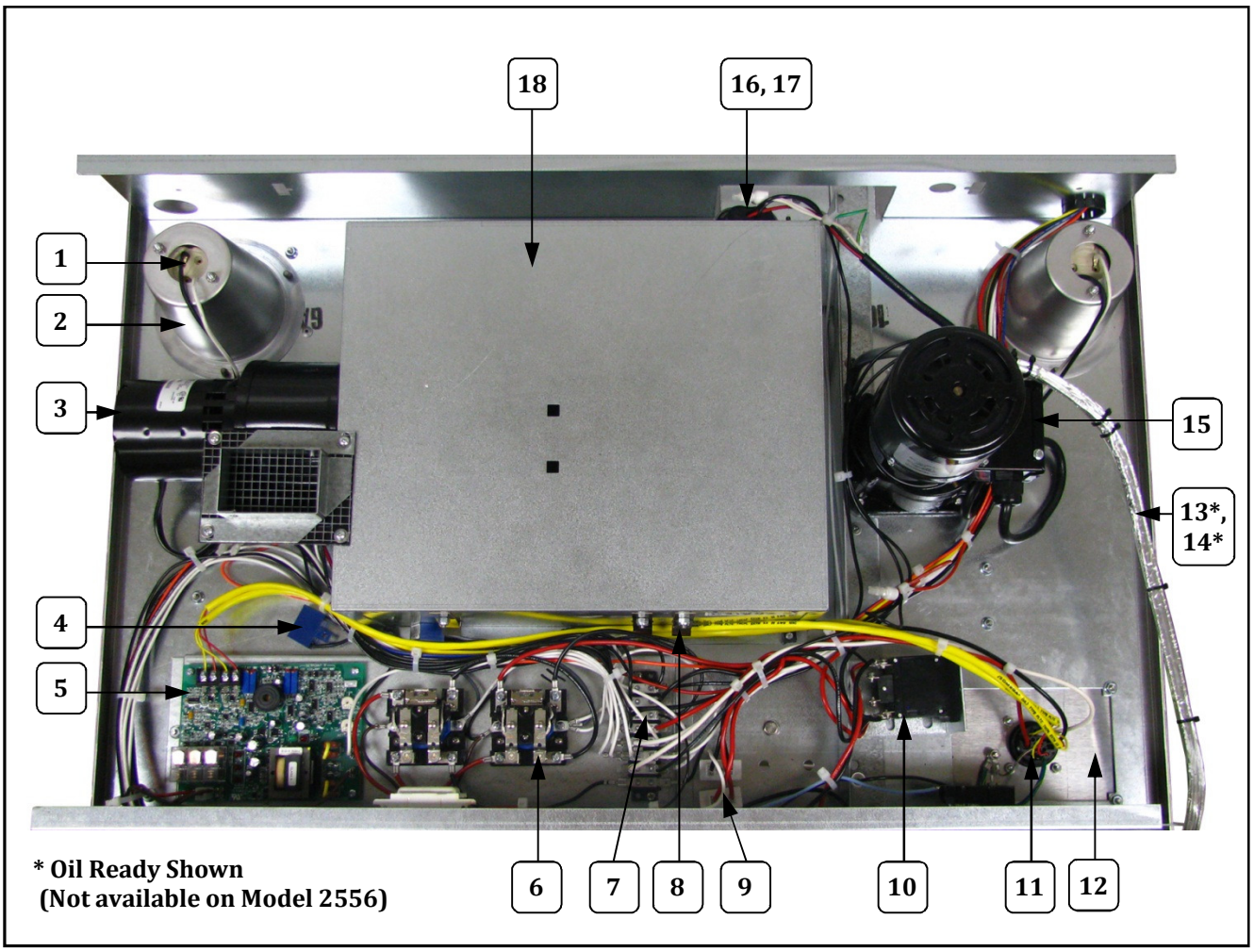
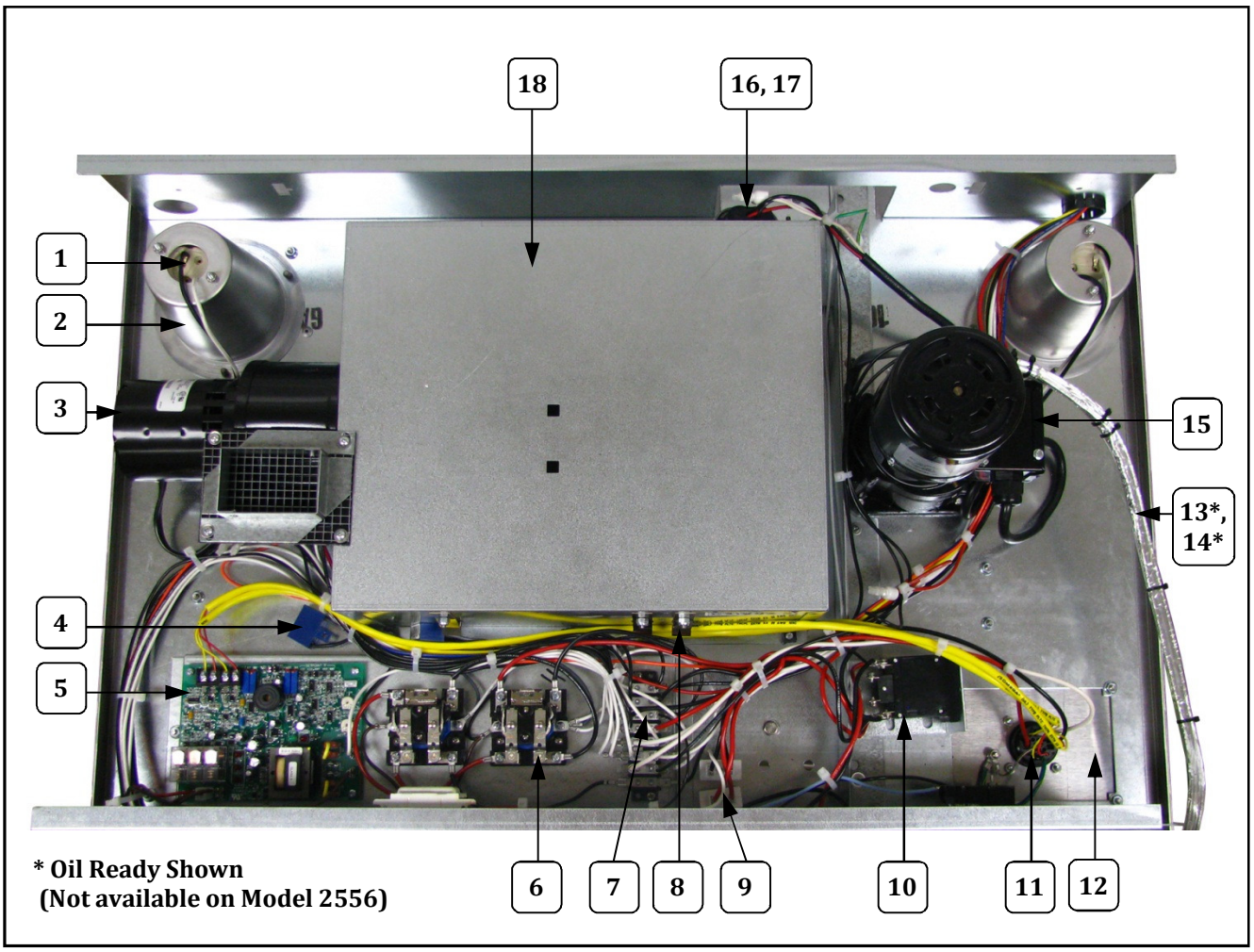
18	BLOWER BOX	1	41918	41918	41918

Dome Interior – Motor Plate Assembly



Item	Part Description	Qty.	Part Number		
			2556	2557/2557S	2563/2563S
1	LAMP HOLDER	2	47047	47047	47047
2	RECESSED LIGHT COVER	2	49584	49584	49584
3	115V EXHAUST BLOWER	1	41015	41015	41015
4	240VAC TRANSIENT FILTER	2	89087	89087	89087
5	TEMPERATURE CONTROL	1	41001	41001	41001
6	30A DPST CONTROL RELAY	2	55219	55219	55219
7	TERMINAL BLOCK	1	47208	47208	47208
8	FILTER SPRING CLIPS	3	62666	62666	62666
9	15A CIRCUIT BREAKER	2	47364	47364	47364
10	20A CIRCUIT BREAKER (for Kettle)	1	55222	55222	55222
11	KETTLE RECEPTACLE ASSY 32 OZ.	1	55165	55165	55165
12	ADAPTER PLATE	1	68701	68701	68701
13	120V 8W FOIL ELEMENT (for oil line)*	1		41640	41640
14	ALUM OIL LINE TUBING*	5 FT.		41047	41047
15	KETTLE DRIVE MOTOR	1	41449B	41449B	41449B
16	MOTOR CAPACITOR COMES WITH MOTOR SEE TECH SERVICE FOR NUMBER	1	46107	46107	46107
17	CAPACITOR STRAP	1	48301	48301	48301
18	BLOWER BOX	1	41918	41918	41918

Dome Interior – Motor Plate Assembly



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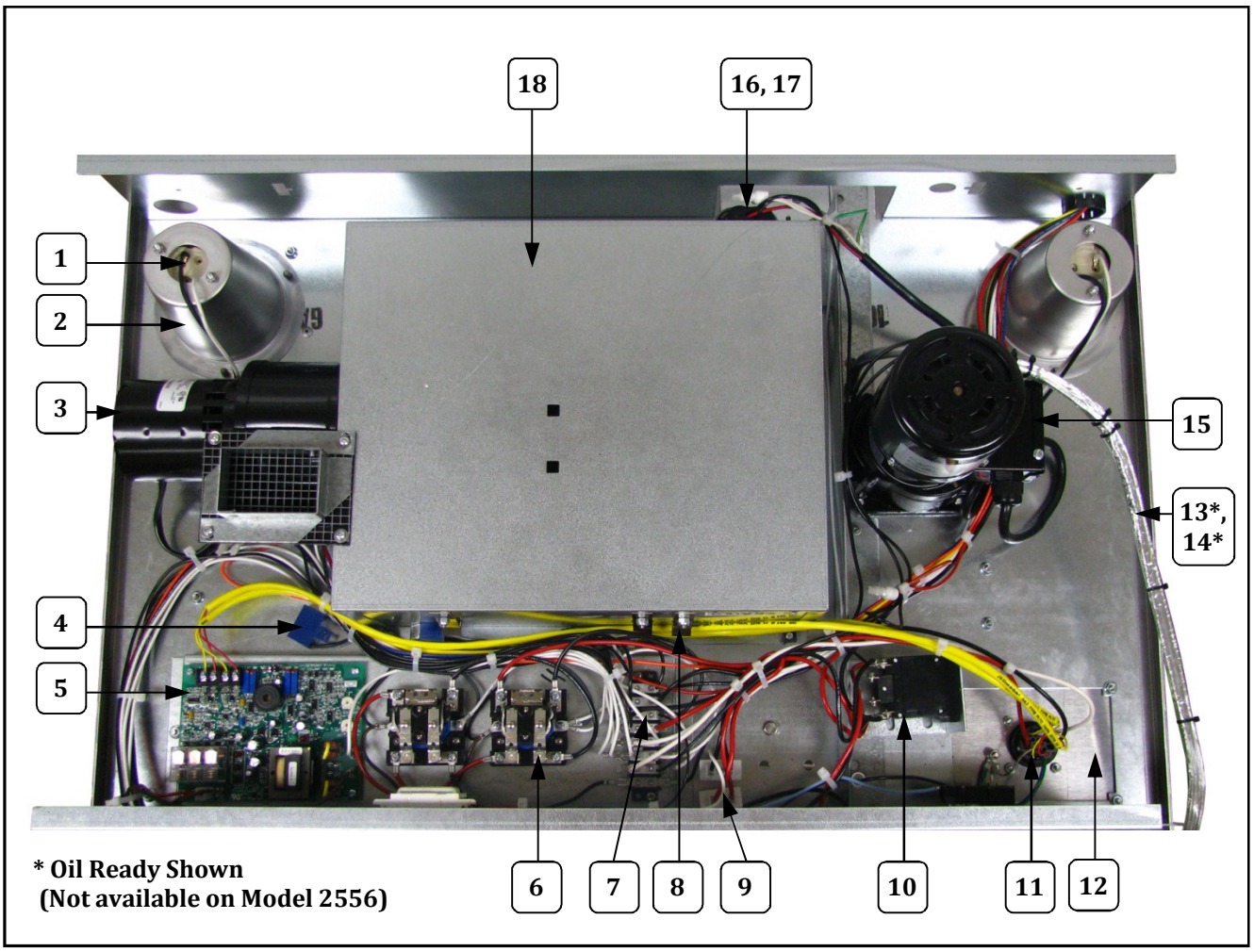
15	KETTLE DRIVE MOTOR	1	41449B	41449B	41449B
16	MOTOR CAPACITOR COMES WITH MOTOR SEE TECH SERVICE FOR NUMBER	1	46107	46107	46107
17	CAPACITOR STRAP	1	48301	48301	48301
18	BLOWER BOX	1	41918	41918	41918

Dome Interior – Motor Plate Assembly



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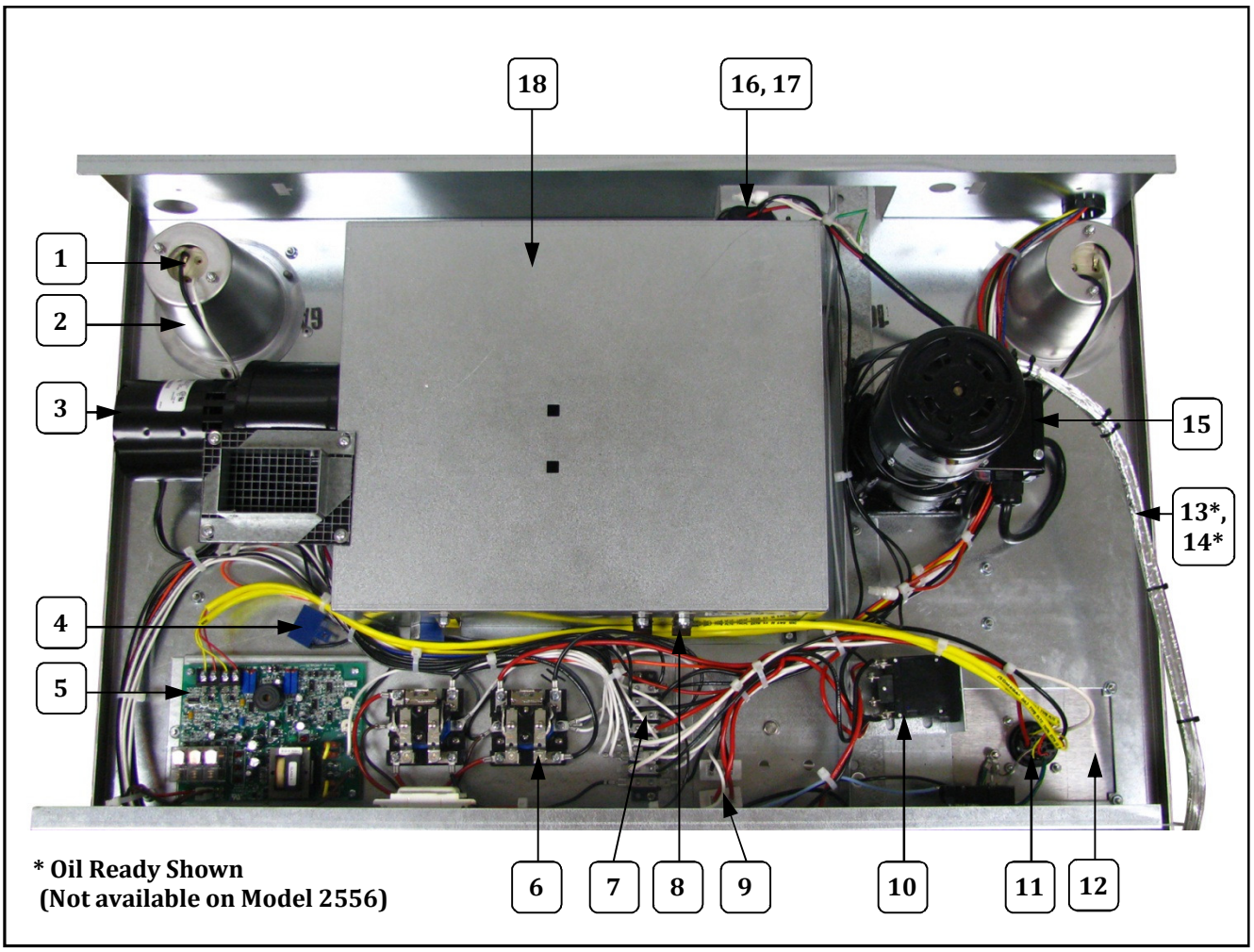
Dome Interior – Motor Plate Assembly



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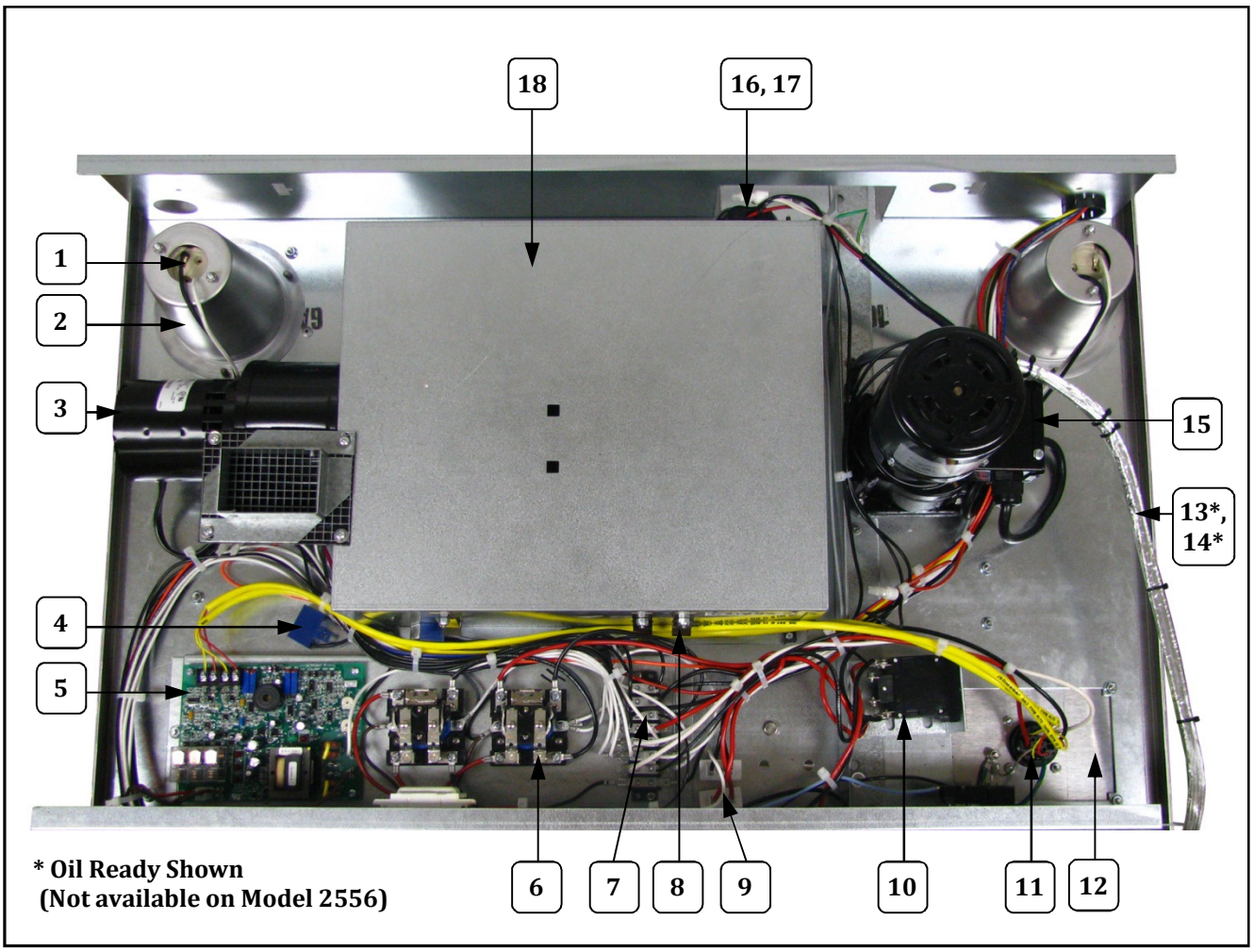
Dome Interior – Motor Plate Assembly



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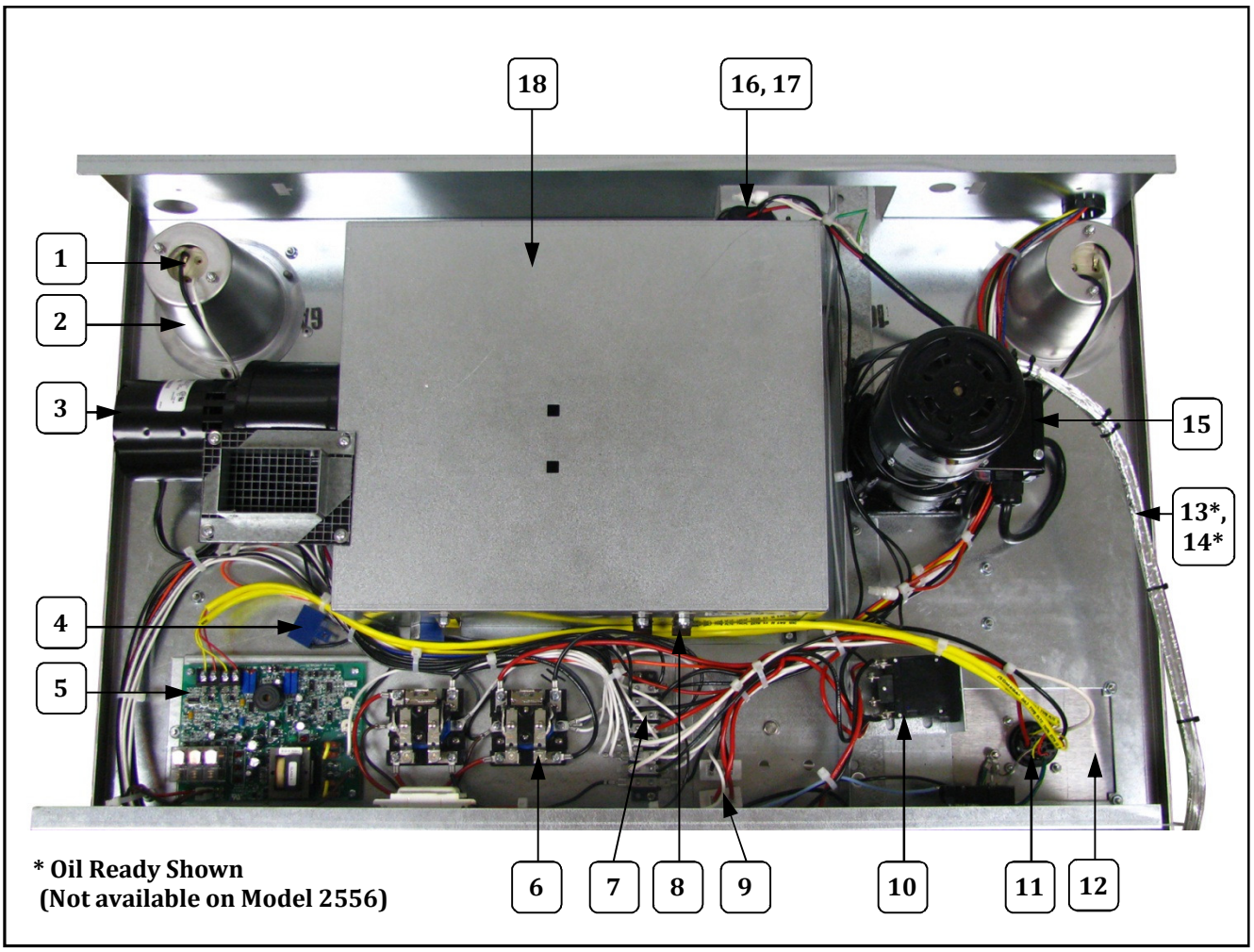
Dome Interior – Motor Plate Assembly



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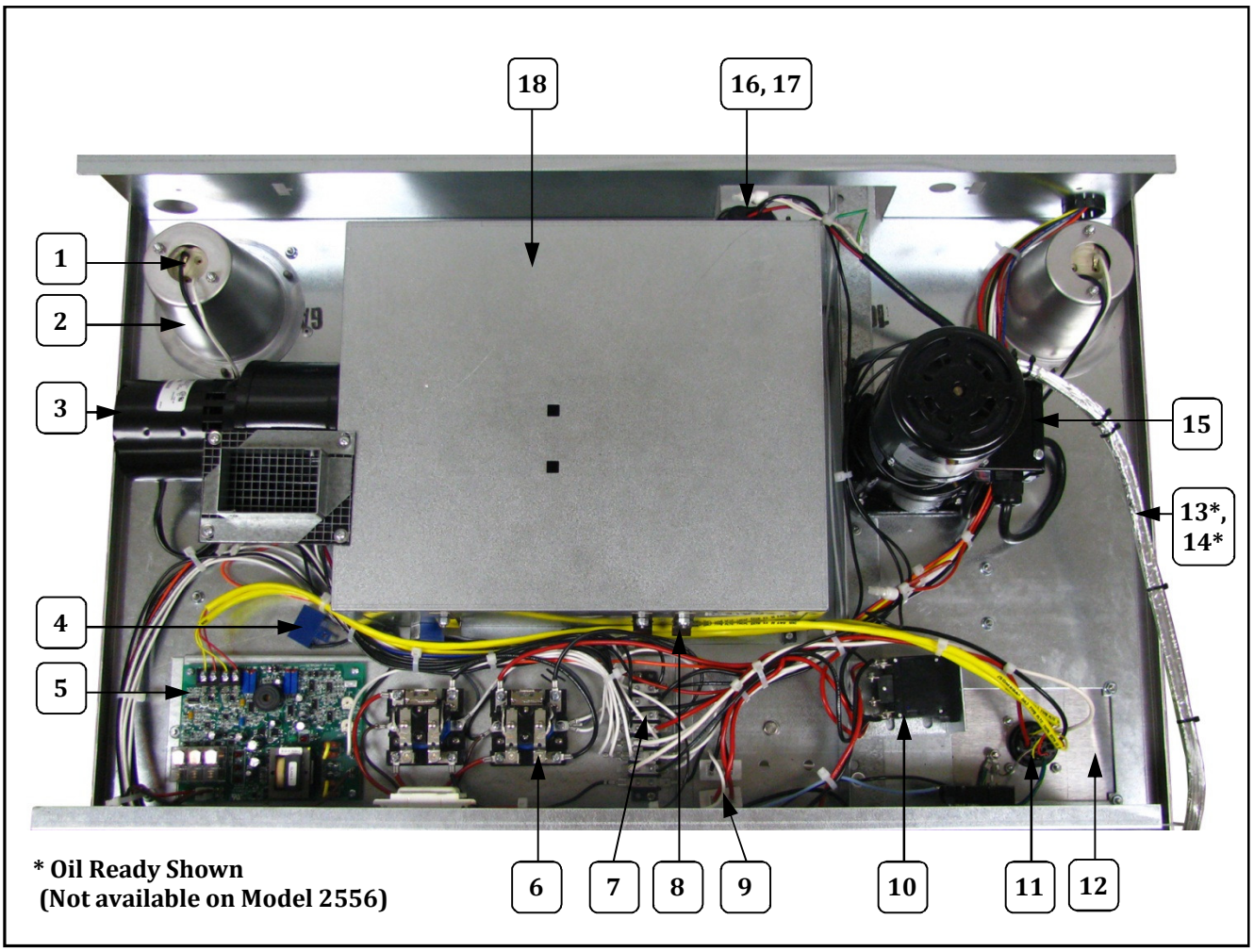
Dome Interior – Motor Plate Assembly



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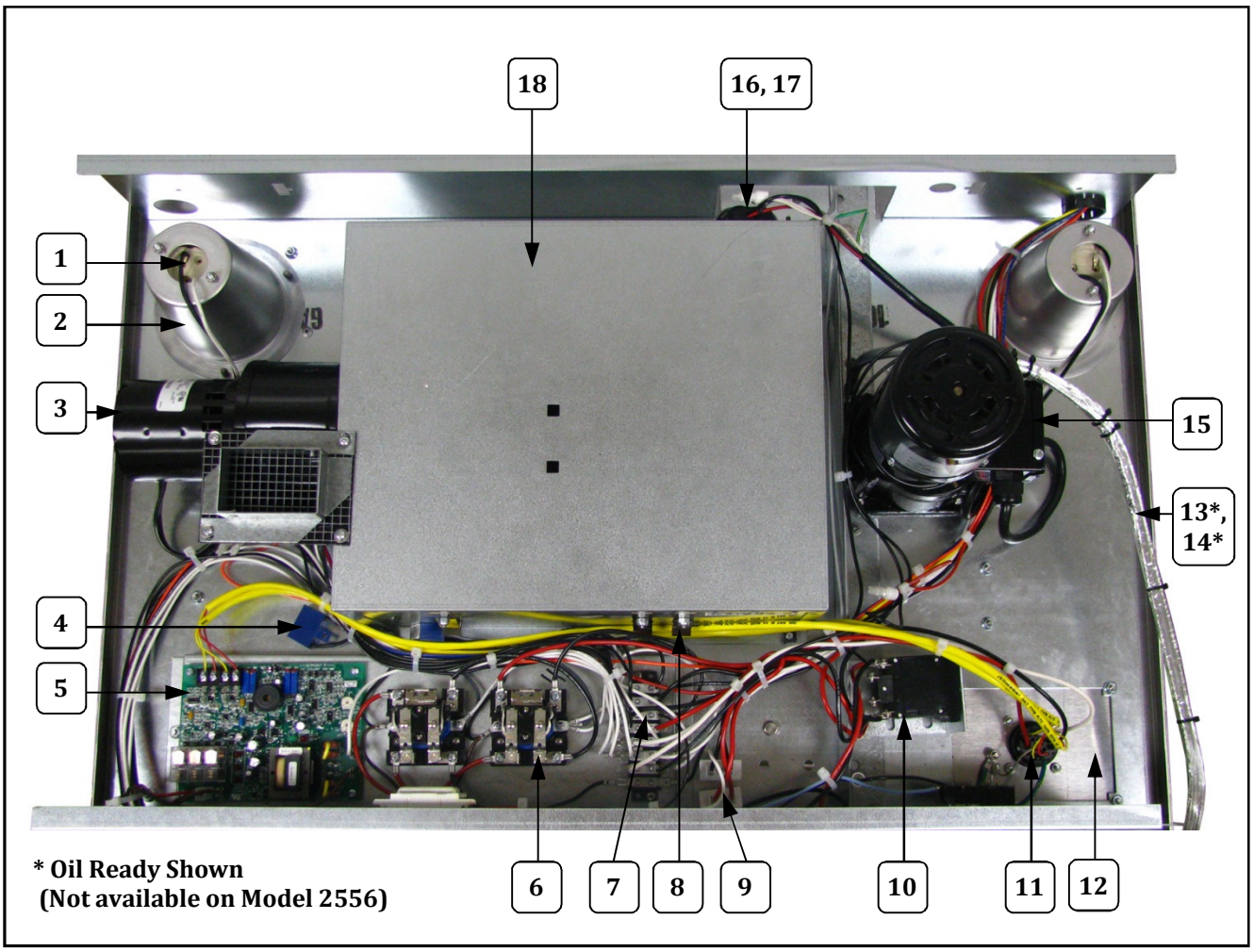
Dome Interior – Motor Plate Assembly



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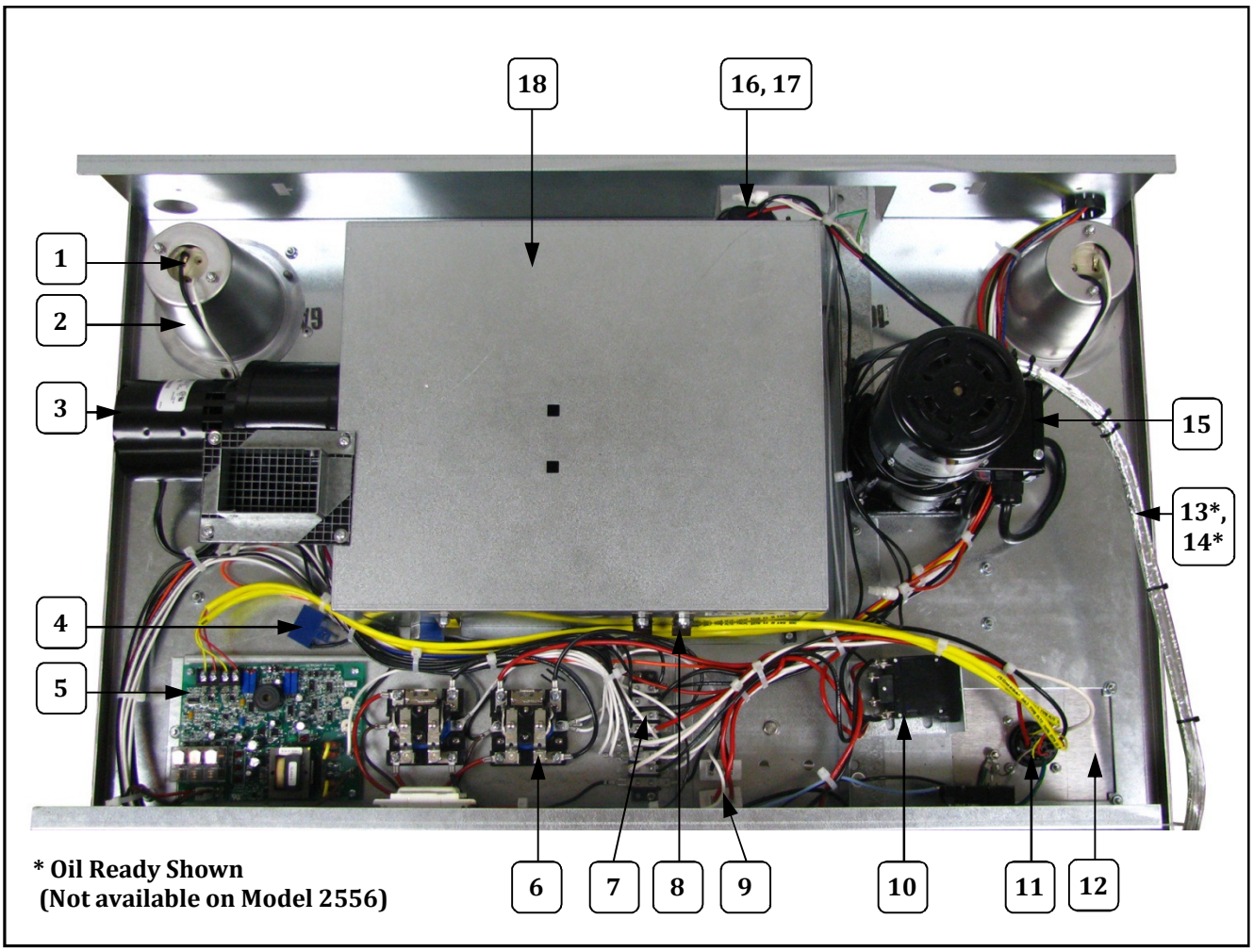
Dome Interior – Motor Plate Assembly



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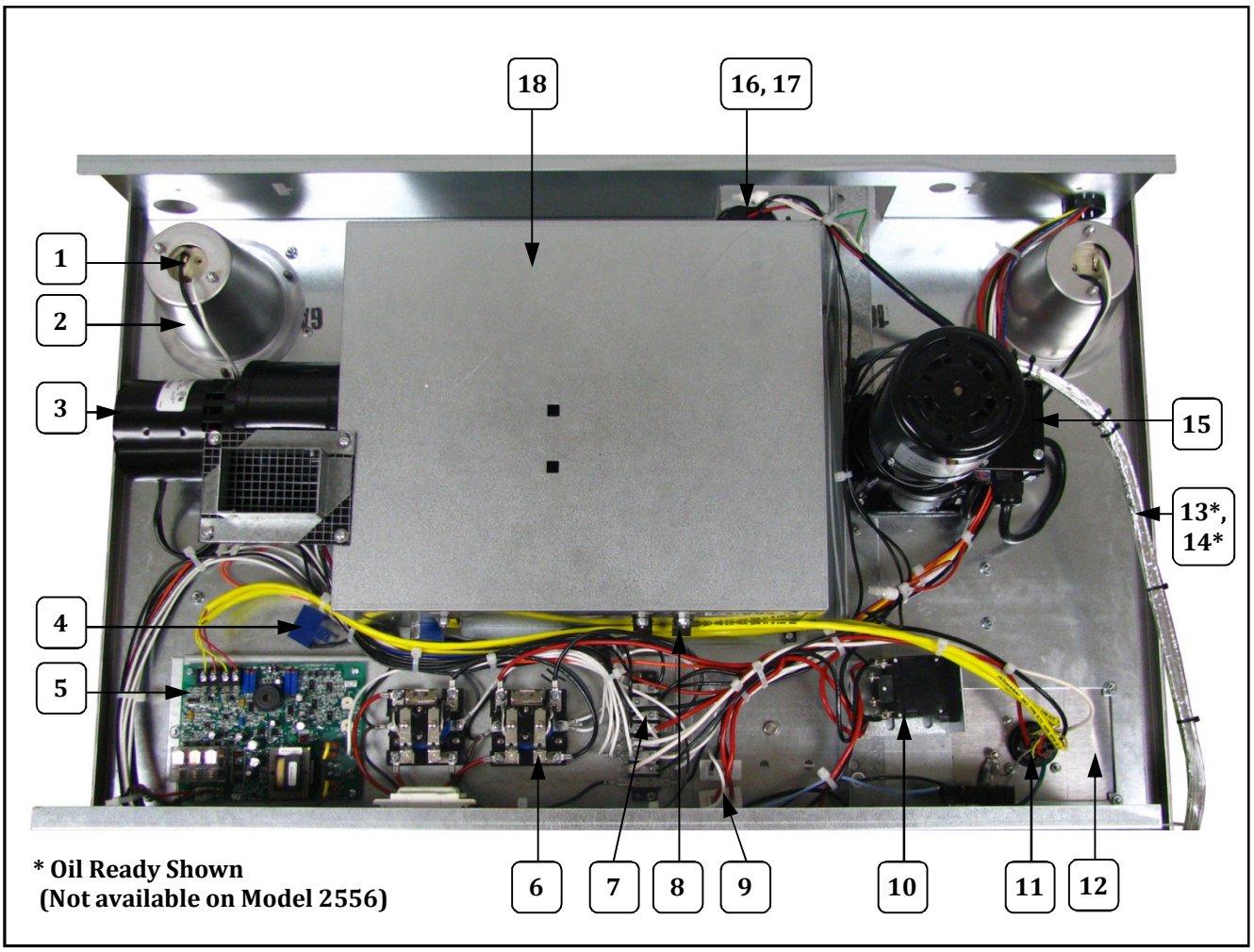

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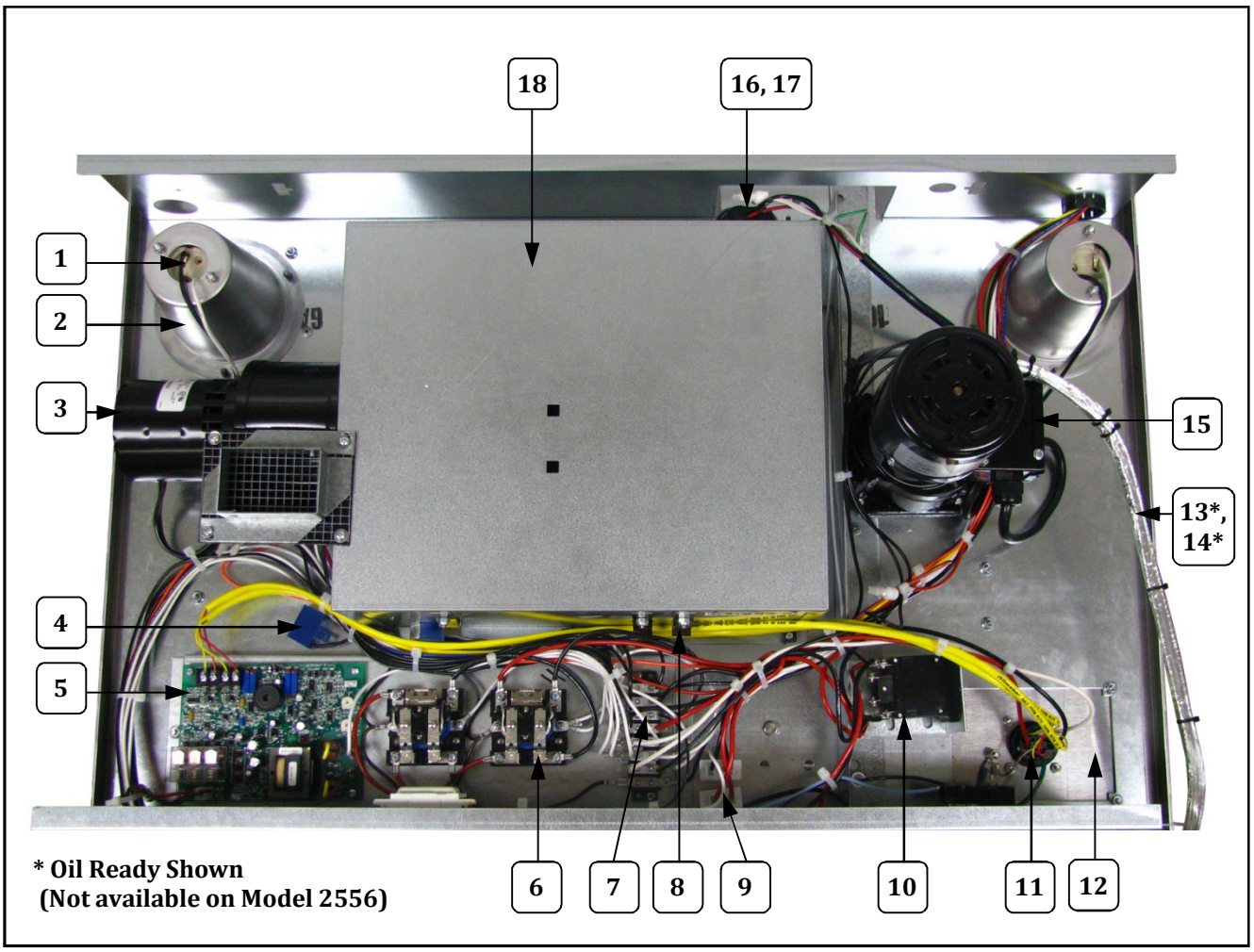

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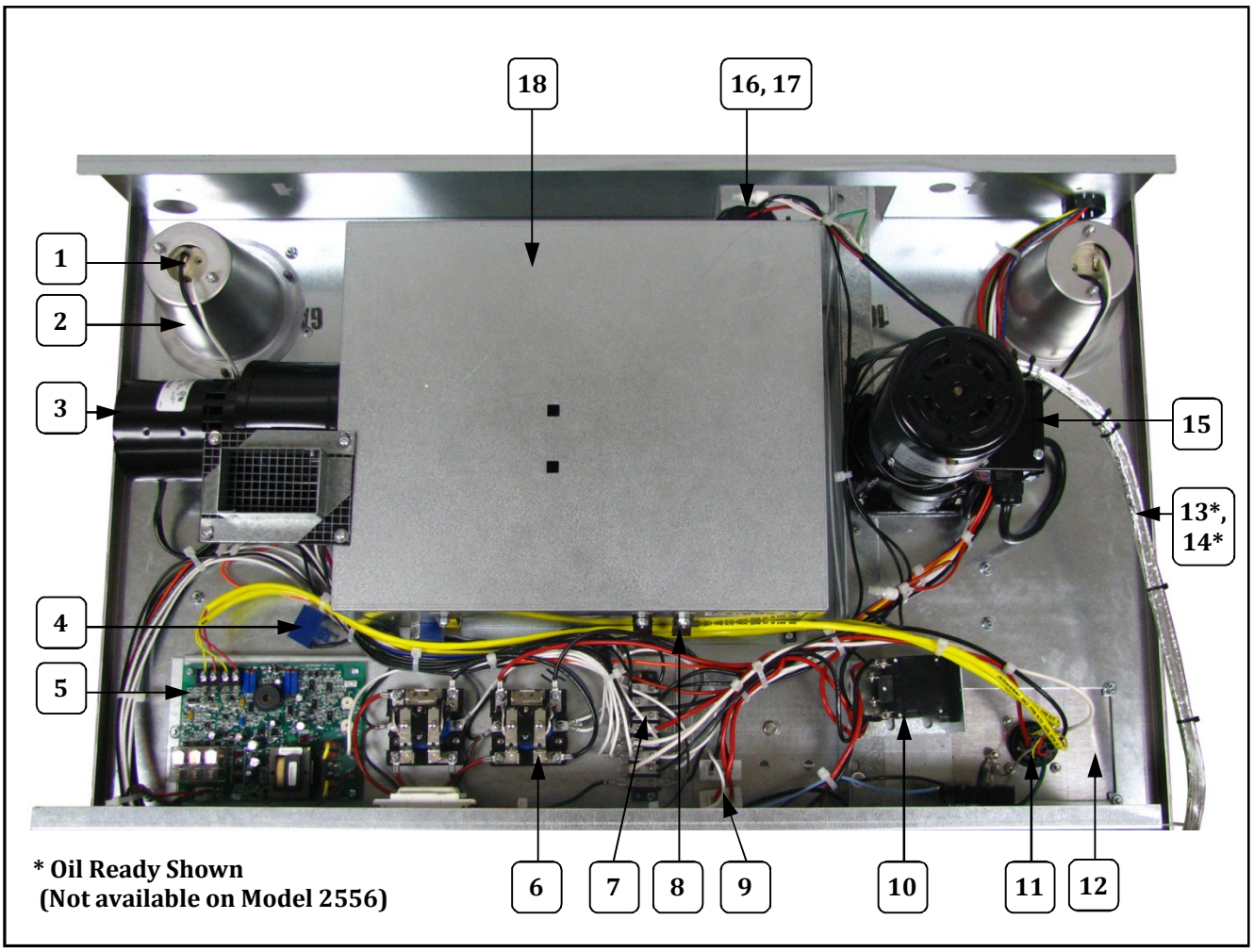

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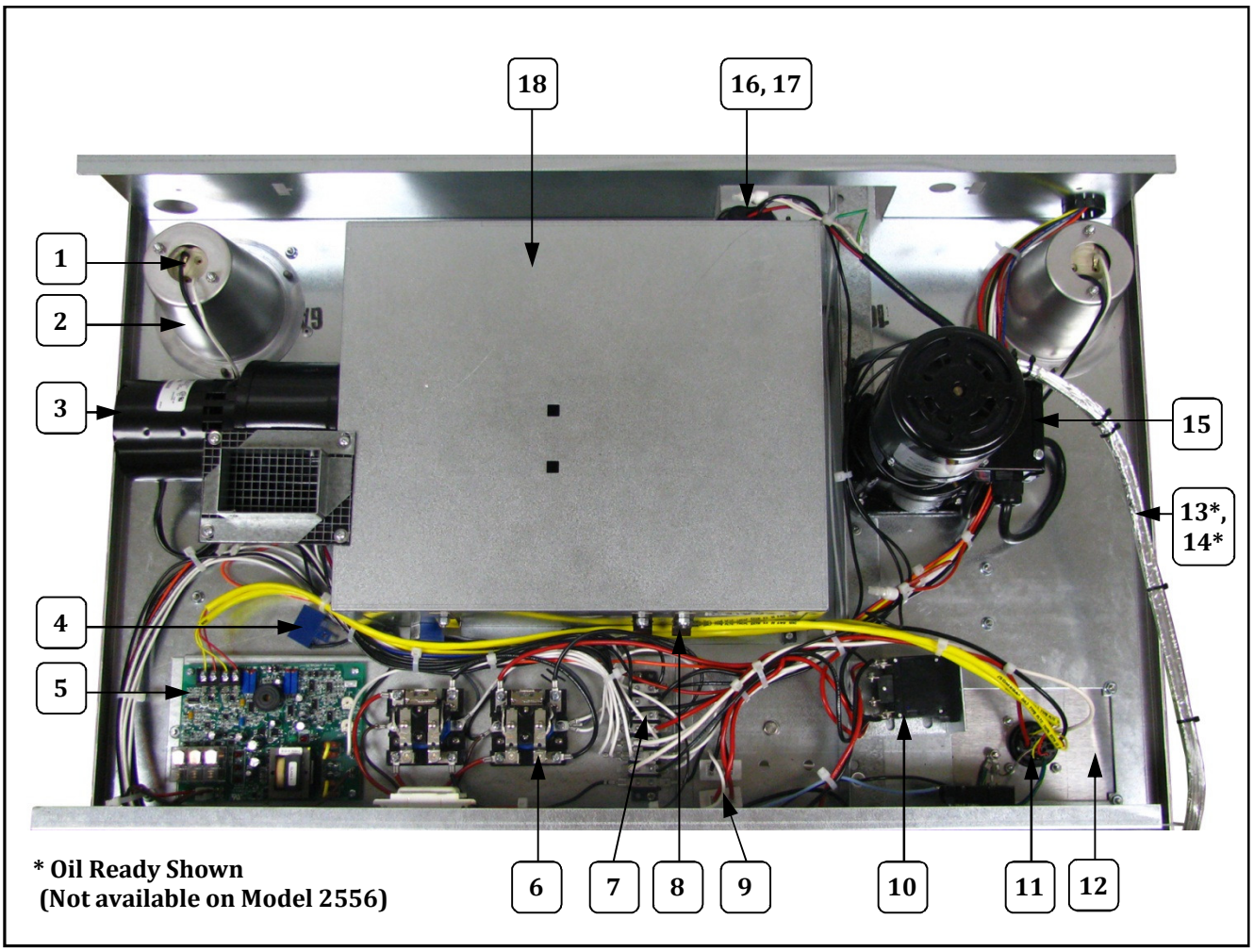

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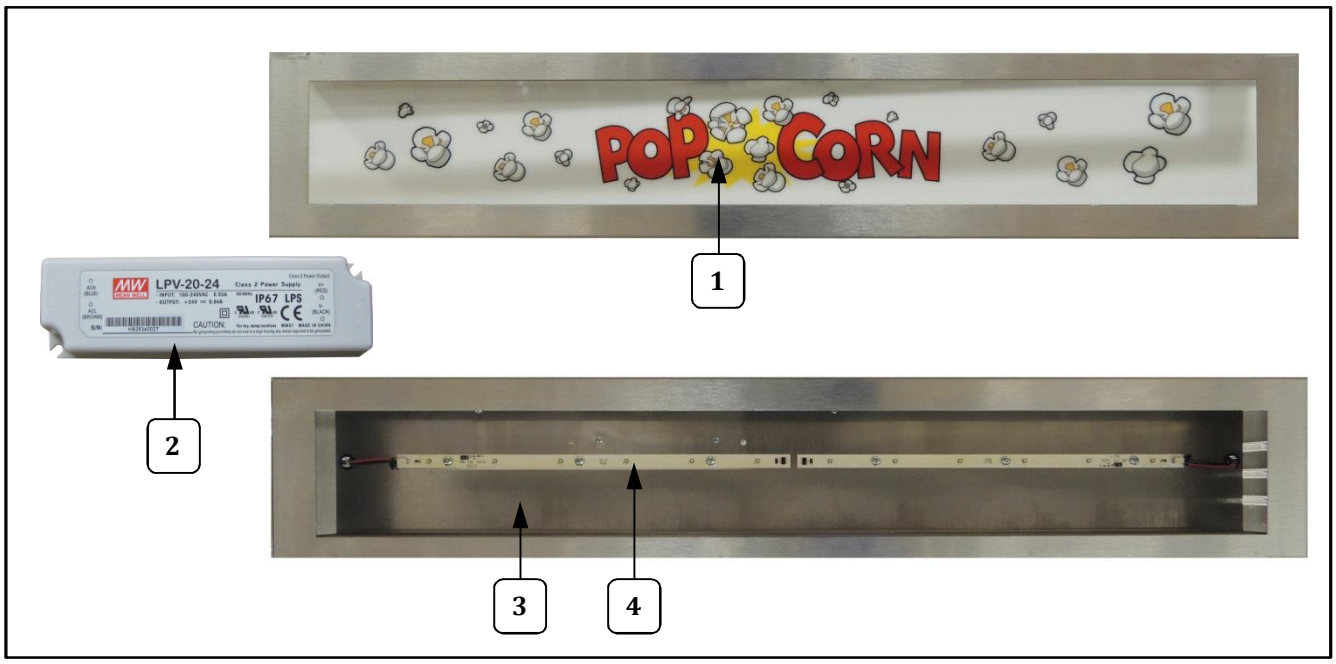
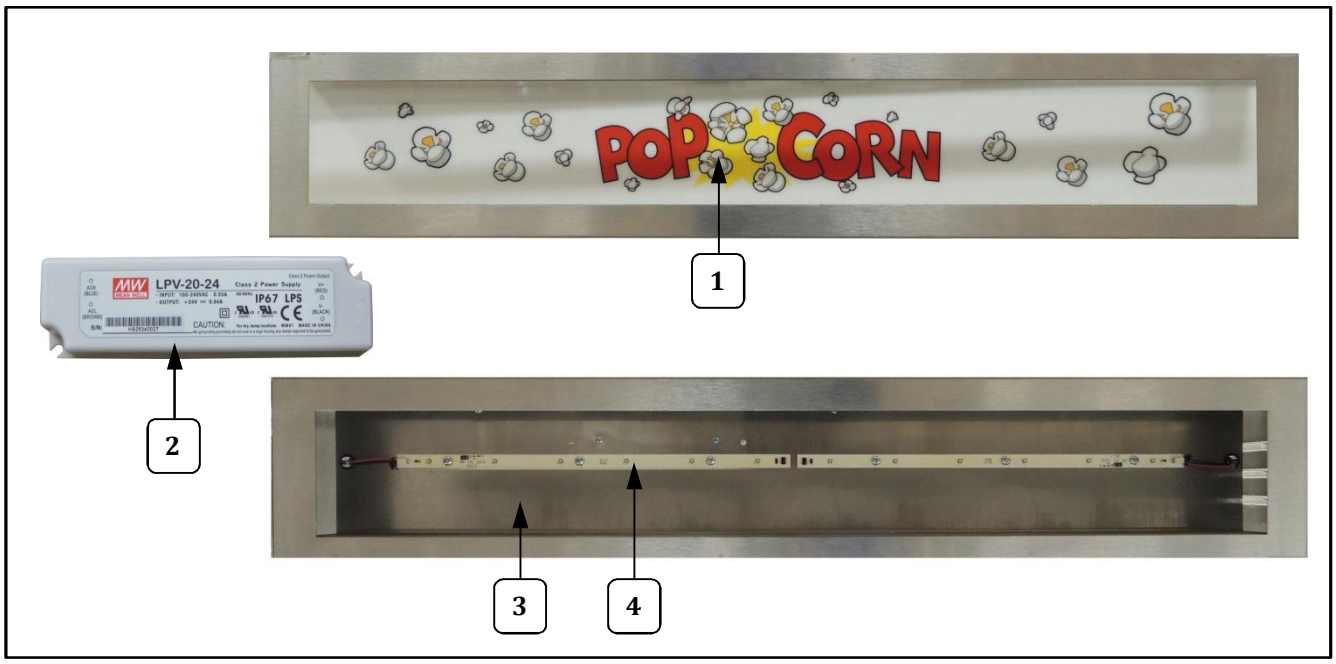
LED Lighted Sign



Item	Part Description	Qty.	Part No.
1	POPCORN SIGN	1	55356
2	24VDC 20W POWER SUPPLY	1	55394
3	LED MOUNTING PLATE	1	39656
4	6 1W LED STRIP	2	55379

LED Lighted Sign



Item	Part Description	Qty.	Part No.
1	POPCORN SIGN	1	55356
2	24VDC 20W POWER SUPPLY	1	55394
3	LED MOUNTING PLATE	1	39656
4	6 1W LED STRIP	2	55379

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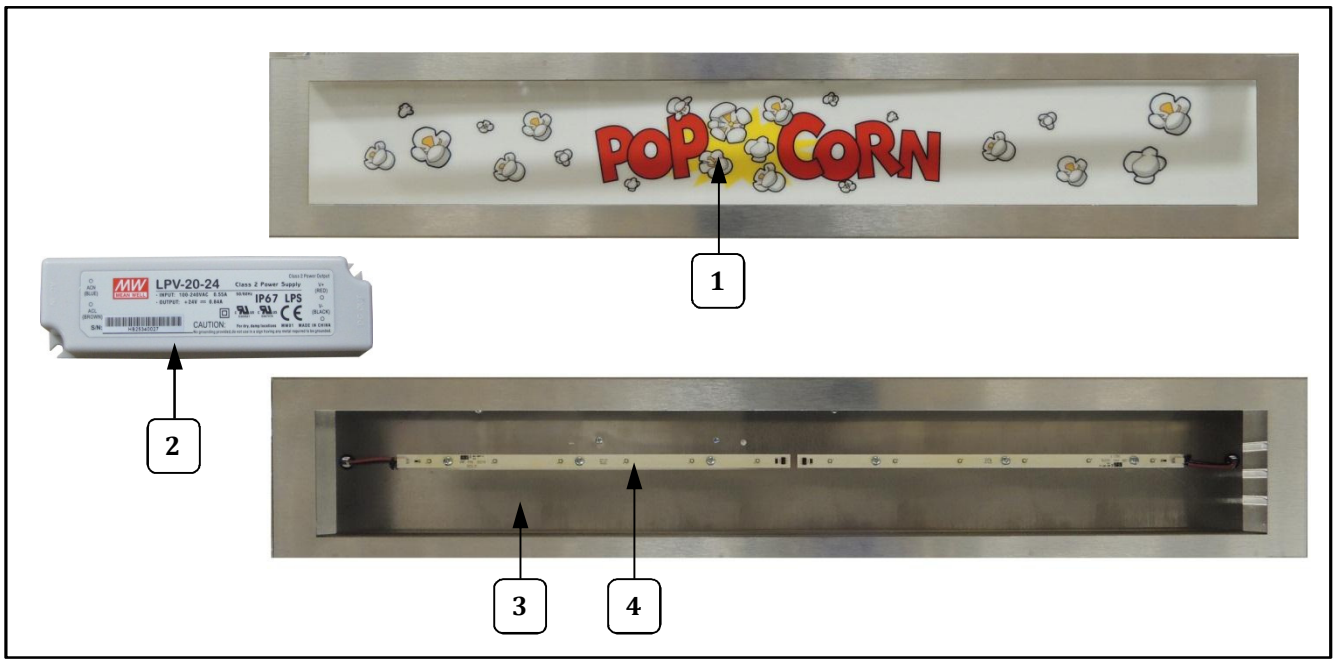

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Accessories

Item	Part Description	Qty.	Part No.
1	FLAVACOL CONTAINER WELDMENT	1	41752
2	CORN CUP ASSY 32 OZ.	1	67905-32
3	MEASURE 2 TBS, 29.6cc	1	47681
4	PERF JET SCOOP REGULAR RH	1	2072
5	TUBE BRUSH	1	47380

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