



ORDERING SPARE PARTS

1. Identify the needed part by checking it against the photos, illustrations, and/or parts list.
2. Use only approved replacement parts when servicing this unit.
3. When ordering, please include part number, part name, and quantity needed.
4. Please include your model number, serial number, and date of manufacture (located on the machine nameplate/data plate) with your order.
5. Address all parts orders to:

Parts Department
Gold Medal Products Co.
10700 Medallion Drive
Cincinnati, Ohio 45241-4807

Or, place orders by phone or online:

Phone: (800) 543-0862
(513) 769-7676
Fax: (800) 542-1496
(513) 769-8500
E-mail: info@gmpopcorn.com
Web Page: gmpopcorn.com



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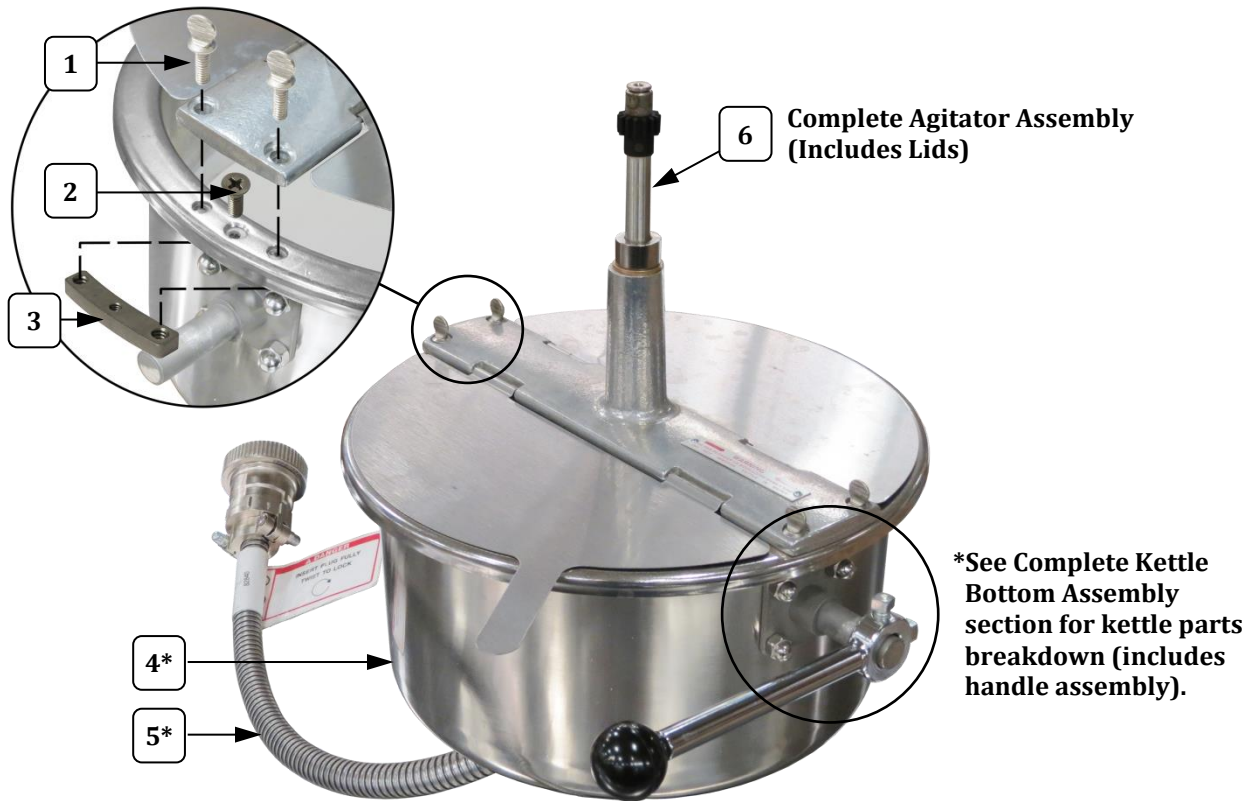
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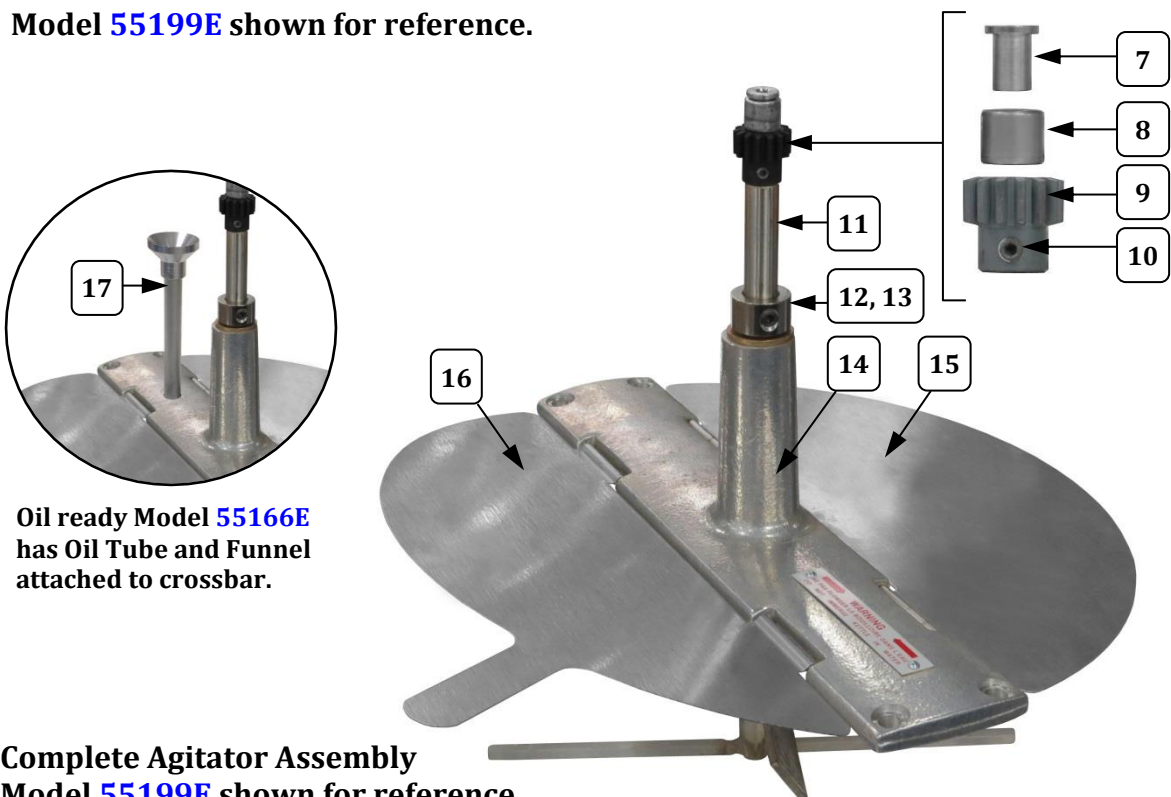
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Complete Kettle Assembly (55199E, 55166E) – Parts Breakdown

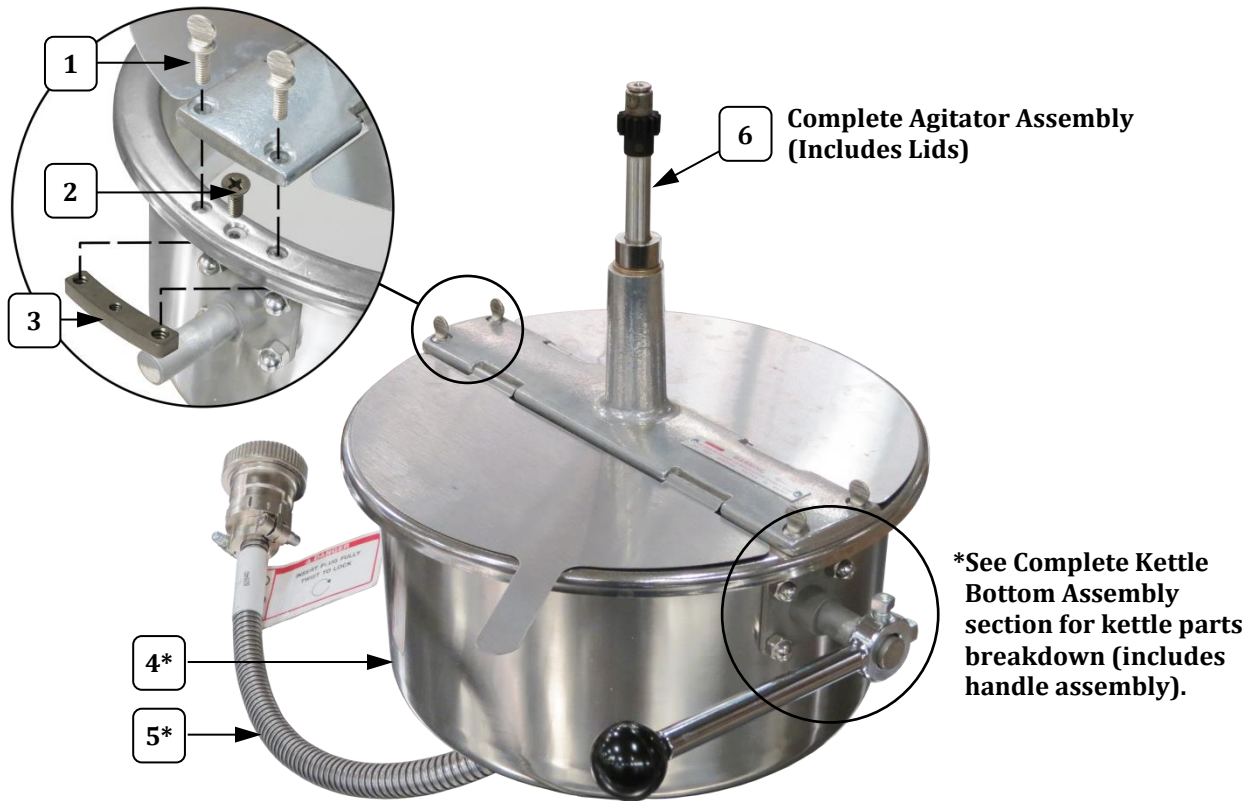


Model 55199E shown for reference.

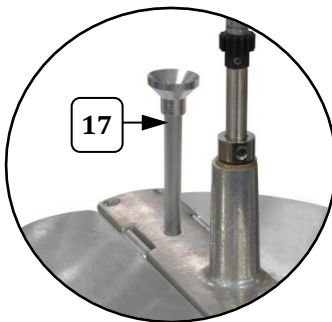


Complete Agitator Assembly
Model 55199E shown for reference.

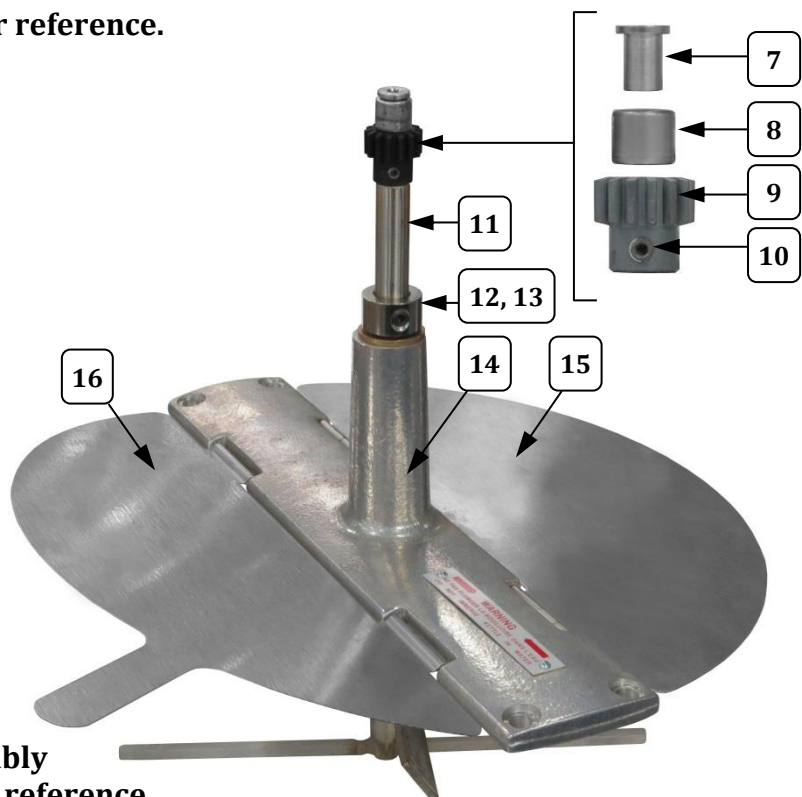
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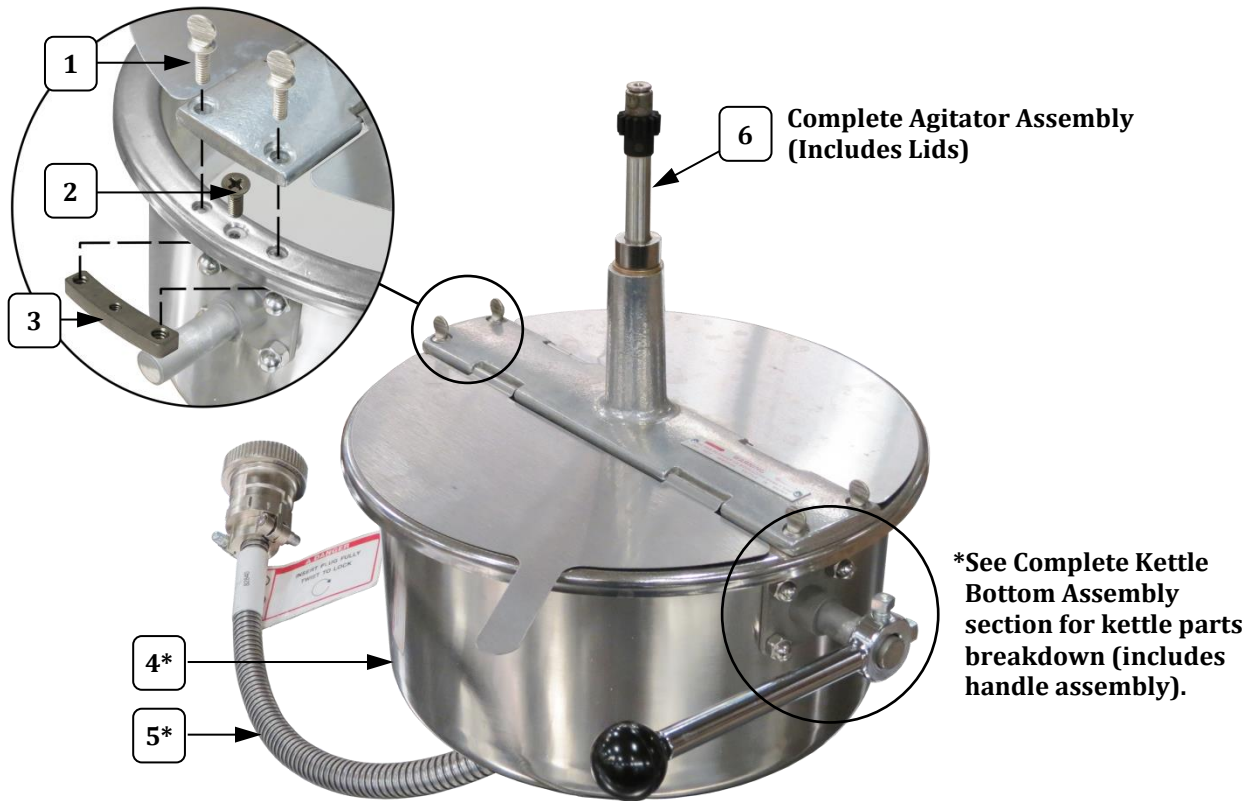


Oil ready Model 55166E has Oil Tube and Funnel attached to crossbar.

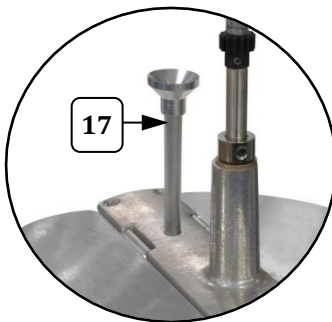


Complete Agitator Assembly
Model 55199E shown for reference.

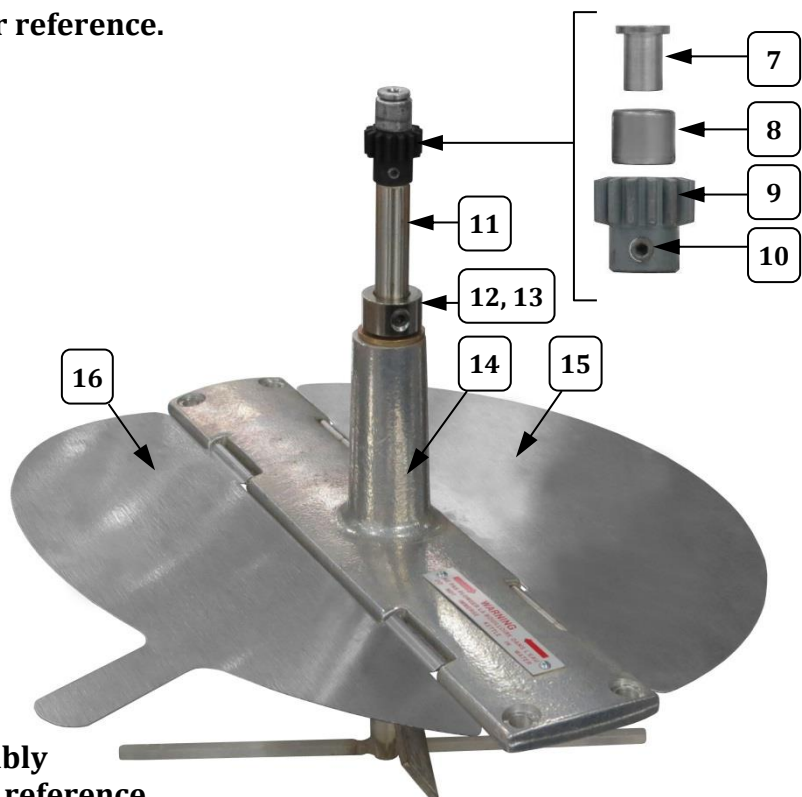
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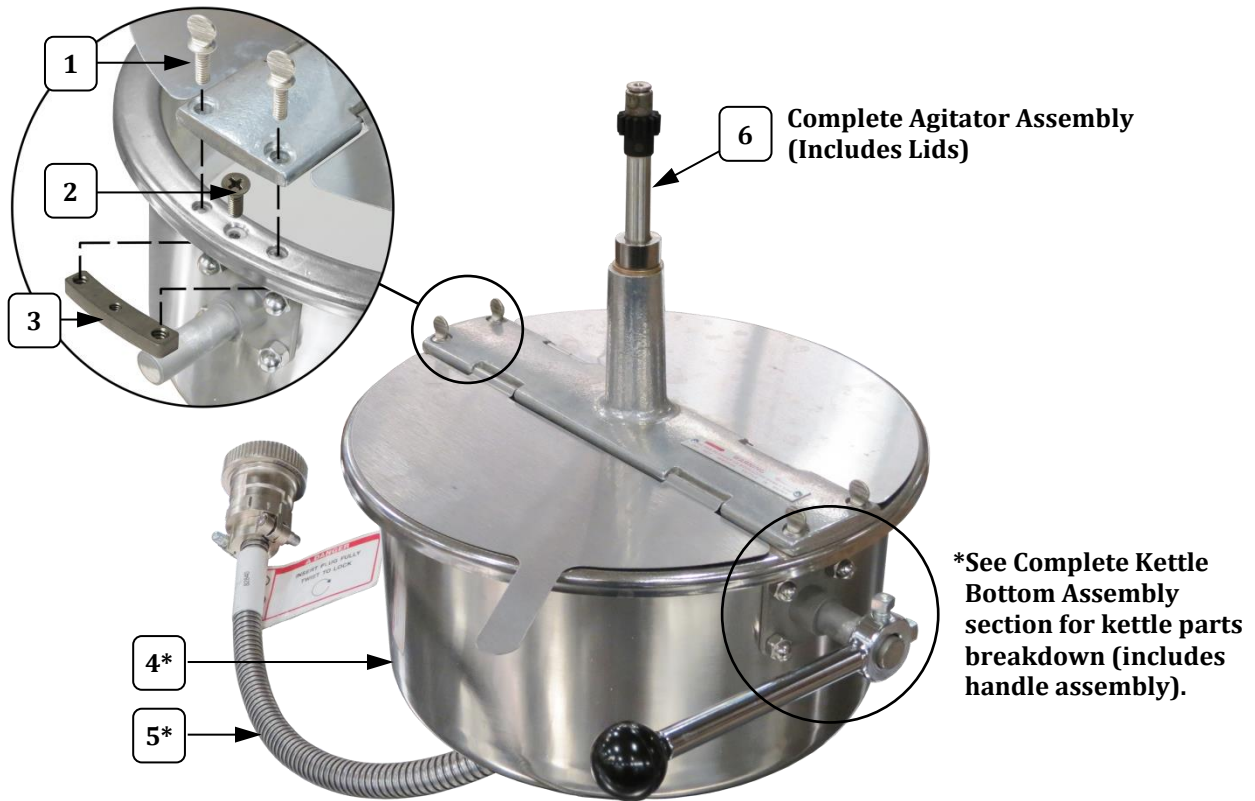


Oil ready Model 55166E has Oil Tube and Funnel attached to crossbar.

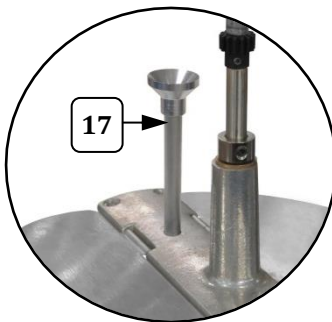


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Model 55199E shown for reference.

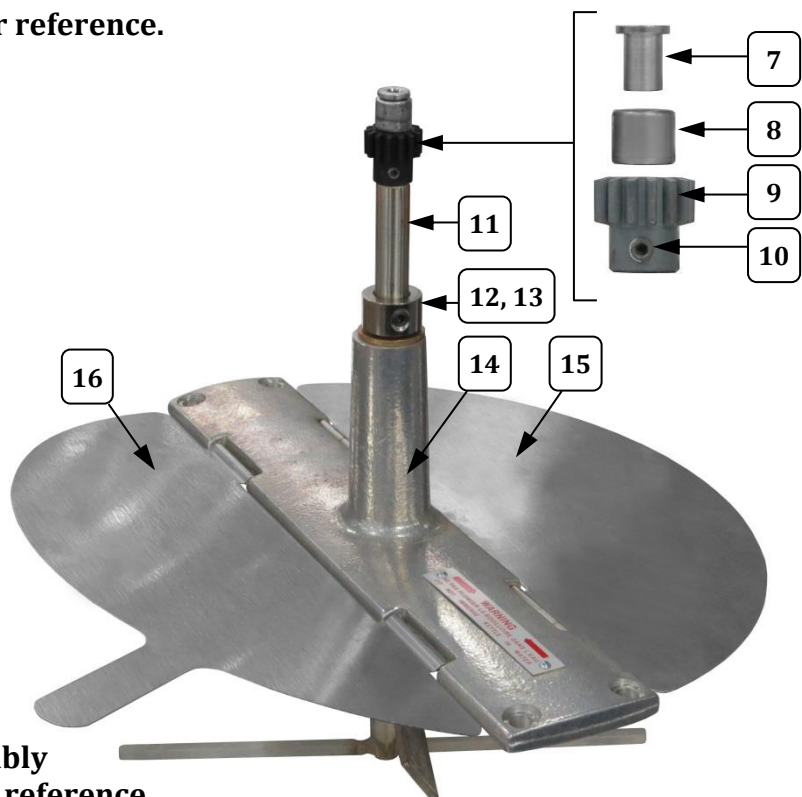
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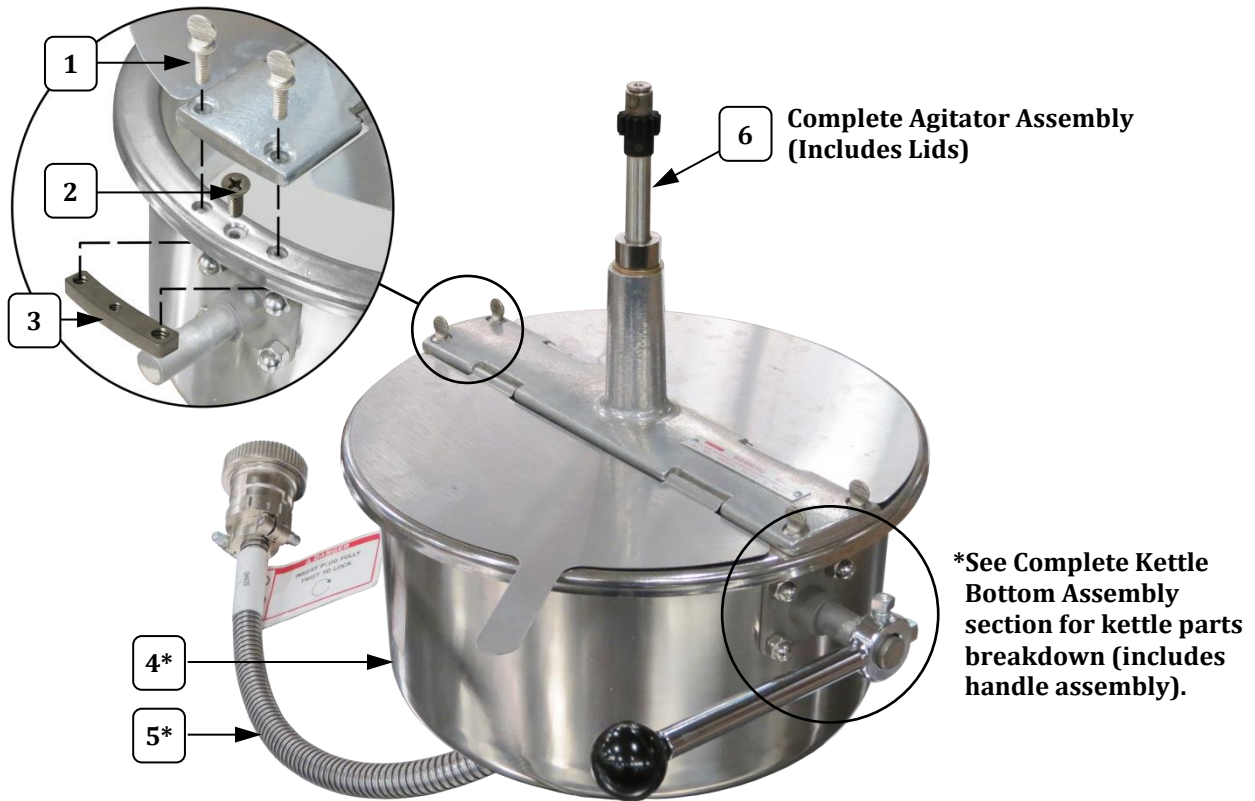


Oil ready Model 55166E has Oil Tube and Funnel attached to crossbar.

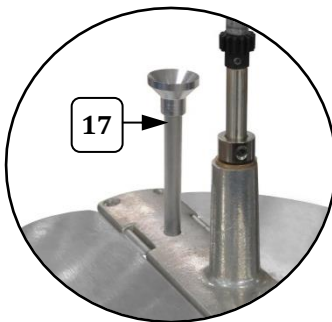


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Model 55199E shown for reference.

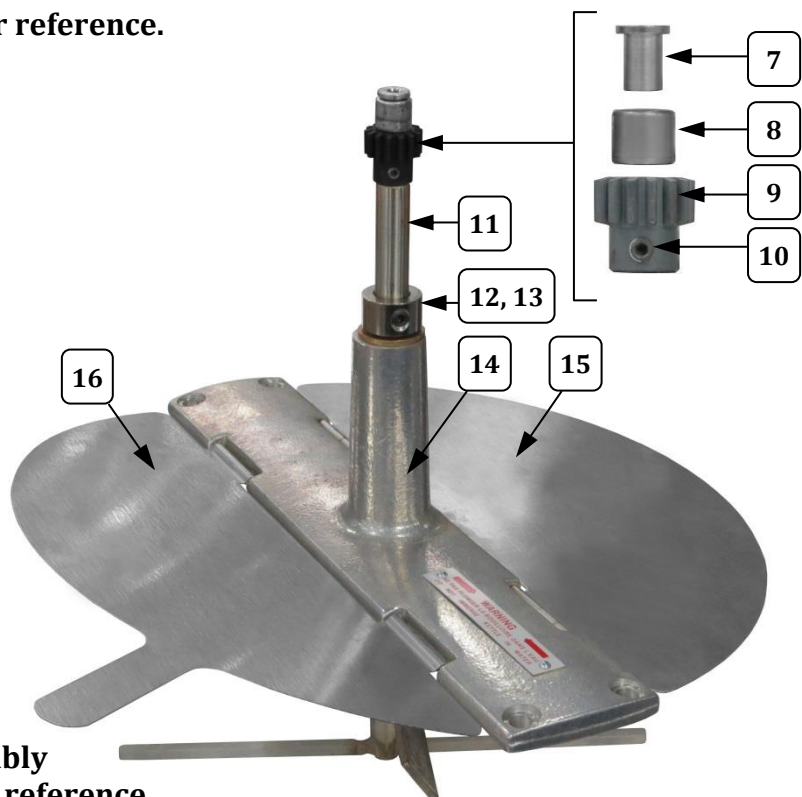
Complete Kettle Assembly (55199E, 55166E) – Parts Breakdown



Model 55199E shown for reference.



Oil ready Model 55166E has Oil Tube and Funnel attached to crossbar.



Complete Agitator Assembly
Model 55199E shown for reference.



Complete Kettle Assembly (55199E, 55166E) – Parts List

55199E – 16 oz. Kettle, NO oil supplied.

55166E – 16 oz. Kettle, oil ready (crossbar has oil tube and funnel).

Item	Part Description	Part No.	
		55199E	55166E
1	1/4-20 X 1 THUMB SCREW	47691	47691
2	8-32 X 1/2 PHILL FLAT M/S ZINC	20066	20066
3	THREADED BLOCK	61167	61167
4	16OZ KETTLE BOTTOM ASSEMBLY (see Kettle Bottom Assembly section for itemized parts breakdown)	55201	55201
5	KETTLE LEAD ASSEMBLY (included in Kettle Bottom Assembly)	55176	55176
6	LID & AGITATOR ASSEMBLY (Complete Assy.)	41181	41066
7	AGITATOR BEARING HUB	43434	43434
8	NEEDLE BEARING	47106	47106
9	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
10	10-32 X 3/16 SET SCREW	41742	41742
11	AGITATOR SHAFT ASSEMBLY	41093	41093
12	1/2 ID X 7/8 OD SET COLLAR	47326	47326
13	1/4-20 X 3/16 SET SCREW	47751	47751
14	CROSSBAR ASSEMBLY	41180	41086
15	REAR LID	41120	41120
16	FRONT LID	41123	41123
17	OIL TUBE W/ FUNNEL		41239



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7	AGITATOR BEARING HUB	43434	43434
8	NEEDLE BEARING	47106	47106
9	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
10	10-32 X 3/16 SET SCREW	41742	41742
11	AGITATOR SHAFT ASSEMBLY	41093	41093
12	1/2 ID X 7/8 OD SET COLLAR	47326	47326
13	1/4-20 X 3/16 SET SCREW	47751	47751
14	CROSSBAR ASSEMBLY	41180	41086
15	REAR LID	41120	41120
16	FRONT LID	41123	41123
17	OIL TUBE W/ FUNNEL		41239



Complete Kettle Assembly (55199E, 55166E) – Parts List

55199E – 16 oz. Kettle, NO oil supplied.

55166E – 16 oz. Kettle, oil ready (crossbar has oil tube and funnel).

Item	Part Description	Part No.	
		55199E	55166E
1	1/4-20 X 1 THUMB SCREW	47691	47691
2	8-32 X 1/2 PHILL FLAT M/S ZINC	20066	20066
3	THREADED BLOCK	61167	61167
4	16OZ KETTLE BOTTOM ASSEMBLY (see Kettle Bottom Assembly section for itemized parts breakdown)	55201	55201
5	KETTLE LEAD ASSEMBLY (included in Kettle Bottom Assembly)	55176	55176
6	LID & AGITATOR ASSEMBLY (Complete Assy.)	41181	41066
7	AGITATOR BEARING HUB	43434	43434
8	NEEDLE BEARING	47106	47106
9	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
10	10-32 X 3/16 SET SCREW	41742	41742
11	AGITATOR SHAFT ASSEMBLY	41093	41093
12	1/2 ID X 7/8 OD SET COLLAR	47326	47326
13	1/4-20 X 3/16 SET SCREW	47751	47751
14	CROSSBAR ASSEMBLY	41180	41086
15	REAR LID	41120	41120
16	FRONT LID	41123	41123
17	OIL TUBE W/ FUNNEL		41239



Complete Kettle Assembly (55199E, 55166E) – Parts List

55199E – 16 oz. Kettle, NO oil supplied.

55166E – 16 oz. Kettle, oil ready (crossbar has oil tube and funnel).

Item	Part Description	Part No.	
		55199E	55166E
1	1/4-20 X 1 THUMB SCREW	47691	47691
2	8-32 X 1/2 PHILL FLAT M/S ZINC	20066	20066
3	THREADED BLOCK	61167	61167
4	16OZ KETTLE BOTTOM ASSEMBLY (see Kettle Bottom Assembly section for itemized parts breakdown)	55201	55201
5	KETTLE LEAD ASSEMBLY (included in Kettle Bottom Assembly)	55176	55176
6	LID & AGITATOR ASSEMBLY (Complete Assy.)	41181	41066
7	AGITATOR BEARING HUB	43434	43434
8	NEEDLE BEARING	47106	47106
9	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
10	10-32 X 3/16 SET SCREW	41742	41742
11	AGITATOR SHAFT ASSEMBLY	41093	41093
12	1/2 ID X 7/8 OD SET COLLAR	47326	47326
13	1/4-20 X 3/16 SET SCREW	47751	47751
14	CROSSBAR ASSEMBLY	41180	41086
15	REAR LID	41120	41120
16	FRONT LID	41123	41123
17	OIL TUBE W/ FUNNEL		41239



Complete Kettle Assembly (55199E, 55166E) – Parts List

55199E – 16 oz. Kettle, NO oil supplied.

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5	KETTLE LEAD ASSEMBLY (included in Kettle Bottom Assembly)	55176	55176
6	LID & AGITATOR ASSEMBLY (Complete Assy.)	41181	41066
7	AGITATOR BEARING HUB	43434	43434
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9	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
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Complete Kettle Assembly (55199E, 55166E) – Parts List

55199E – 16 oz. Kettle, NO oil supplied.

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Item	Part Description	Part No.	
		55199E	55166E
1	1/4-20 X 1 THUMB SCREW	47691	47691
2	8-32 X 1/2 PHILL FLAT M/S ZINC	20066	20066
3	THREADED BLOCK	61167	61167
4	16OZ KETTLE BOTTOM ASSEMBLY (see Kettle Bottom Assembly section for itemized parts breakdown)	55201	55201
5	KETTLE LEAD ASSEMBLY (included in Kettle Bottom Assembly)	55176	55176
6	LID & AGITATOR ASSEMBLY (Complete Assy.)	41181	41066
7	AGITATOR BEARING HUB	43434	43434
8	NEEDLE BEARING	47106	47106
9	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
10	10-32 X 3/16 SET SCREW	41742	41742
11	AGITATOR SHAFT ASSEMBLY	41093	41093
12	1/2 ID X 7/8 OD SET COLLAR	47326	47326
13	1/4-20 X 3/16 SET SCREW	47751	47751
14	CROSSBAR ASSEMBLY	41180	41086
15	REAR LID	41120	41120
16	FRONT LID	41123	41123
17	OIL TUBE W/ FUNNEL		41239



Complete Kettle Assembly (55199E, 55166E) – Parts List

55199E – 16 oz. Kettle, NO oil supplied.

55166E – 16 oz. Kettle, oil ready (crossbar has oil tube and funnel).

Item	Part Description	Part No.	
		55199E	55166E
1	1/4-20 X 1 THUMB SCREW	47691	47691
2	8-32 X 1/2 PHILL FLAT M/S ZINC	20066	20066
3	THREADED BLOCK	61167	61167
4	16OZ KETTLE BOTTOM ASSEMBLY (see Kettle Bottom Assembly section for itemized parts breakdown)	55201	55201
5	KETTLE LEAD ASSEMBLY (included in Kettle Bottom Assembly)	55176	55176
6	LID & AGITATOR ASSEMBLY (Complete Assy.)	41181	41066
7	AGITATOR BEARING HUB	43434	43434
8	NEEDLE BEARING	47106	47106
9	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
10	10-32 X 3/16 SET SCREW	41742	41742
11	AGITATOR SHAFT ASSEMBLY	41093	41093
12	1/2 ID X 7/8 OD SET COLLAR	47326	47326
13	1/4-20 X 3/16 SET SCREW	47751	47751
14	CROSSBAR ASSEMBLY	41180	41086
15	REAR LID	41120	41120
16	FRONT LID	41123	41123
17	OIL TUBE W/ FUNNEL		41239



Complete Kettle Assembly (55199E, 55166E) – Parts List

55199E – 16 oz. Kettle, NO oil supplied.

55166E – 16 oz. Kettle, oil ready (crossbar has oil tube and funnel).

Item	Part Description	Part No.	
		55199E	55166E
1	1/4-20 X 1 THUMB SCREW	47691	47691
2	8-32 X 1/2 PHILL FLAT M/S ZINC	20066	20066
3	THREADED BLOCK	61167	61167
4	16OZ KETTLE BOTTOM ASSEMBLY (see Kettle Bottom Assembly section for itemized parts breakdown)	55201	55201
5	KETTLE LEAD ASSEMBLY (included in Kettle Bottom Assembly)	55176	55176
6	LID & AGITATOR ASSEMBLY (Complete Assy.)	41181	41066
7	AGITATOR BEARING HUB	43434	43434
8	NEEDLE BEARING	47106	47106
9	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
10	10-32 X 3/16 SET SCREW	41742	41742
11	AGITATOR SHAFT ASSEMBLY	41093	41093
12	1/2 ID X 7/8 OD SET COLLAR	47326	47326
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14	CROSSBAR ASSEMBLY	41180	41086
15	REAR LID	41120	41120
16	FRONT LID	41123	41123
17	OIL TUBE W/ FUNNEL		41239



Complete Kettle Assembly (55199E, 55166E) – Parts List

55199E – 16 oz. Kettle, NO oil supplied.

55166E – 16 oz. Kettle, oil ready (crossbar has oil tube and funnel).

Item	Part Description	Part No.	
		55199E	55166E
1	1/4-20 X 1 THUMB SCREW	47691	47691
2	8-32 X 1/2 PHILL FLAT M/S ZINC	20066	20066
3	THREADED BLOCK	61167	61167
4	16OZ KETTLE BOTTOM ASSEMBLY (see Kettle Bottom Assembly section for itemized parts breakdown)	55201	55201
5	KETTLE LEAD ASSEMBLY (included in Kettle Bottom Assembly)	55176	55176
6	LID & AGITATOR ASSEMBLY (Complete Assy.)	41181	41066
7	AGITATOR BEARING HUB	43434	43434
8	NEEDLE BEARING	47106	47106
9	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
10	10-32 X 3/16 SET SCREW	41742	41742
11	AGITATOR SHAFT ASSEMBLY	41093	41093
12	1/2 ID X 7/8 OD SET COLLAR	47326	47326
13	1/4-20 X 3/16 SET SCREW	47751	47751
14	CROSSBAR ASSEMBLY	41180	41086
15	REAR LID	41120	41120
16	FRONT LID	41123	41123
17	OIL TUBE W/ FUNNEL		41239



Complete Kettle Assembly (55199E, 55166E) – Parts List

55199E – 16 oz. Kettle, NO oil supplied.

55166E – 16 oz. Kettle, oil ready (crossbar has oil tube and funnel).

Item	Part Description	Part No.	
		55199E	55166E
1	1/4-20 X 1 THUMB SCREW	47691	47691
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3	THREADED BLOCK	61167	61167
4	16OZ KETTLE BOTTOM ASSEMBLY (see Kettle Bottom Assembly section for itemized parts breakdown)	55201	55201
5	KETTLE LEAD ASSEMBLY (included in Kettle Bottom Assembly)	55176	55176
6	LID & AGITATOR ASSEMBLY (Complete Assy.)	41181	41066
7	AGITATOR BEARING HUB	43434	43434
8	NEEDLE BEARING	47106	47106
9	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
10	10-32 X 3/16 SET SCREW	41742	41742
11	AGITATOR SHAFT ASSEMBLY	41093	41093
12	1/2 ID X 7/8 OD SET COLLAR	47326	47326
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14	CROSSBAR ASSEMBLY	41180	41086
15	REAR LID	41120	41120
16	FRONT LID	41123	41123
17	OIL TUBE W/ FUNNEL		41239



Complete Kettle Assembly (55199E, 55166E) – Parts List

55199E – 16 oz. Kettle, NO oil supplied.

55166E – 16 oz. Kettle, oil ready (crossbar has oil tube and funnel).

Item	Part Description	Part No.	
		55199E	55166E
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5	KETTLE LEAD ASSEMBLY (included in Kettle Bottom Assembly)	55176	55176
6	LID & AGITATOR ASSEMBLY (Complete Assy.)	41181	41066
7	AGITATOR BEARING HUB	43434	43434
8	NEEDLE BEARING	47106	47106
9	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
10	10-32 X 3/16 SET SCREW	41742	41742
11	AGITATOR SHAFT ASSEMBLY	41093	41093
12	1/2 ID X 7/8 OD SET COLLAR	47326	47326
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14	CROSSBAR ASSEMBLY	41180	41086
15	REAR LID	41120	41120
16	FRONT LID	41123	41123
17	OIL TUBE W/ FUNNEL		41239



Complete Kettle Assembly (55199E, 55166E) – Parts List

55199E – 16 oz. Kettle, NO oil supplied.

55166E – 16 oz. Kettle, oil ready (crossbar has oil tube and funnel).

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3	THREADED BLOCK	61167	61167
4	16OZ KETTLE BOTTOM ASSEMBLY (see Kettle Bottom Assembly section for itemized parts breakdown)	55201	55201
5	KETTLE LEAD ASSEMBLY (included in Kettle Bottom Assembly)	55176	55176
6	LID & AGITATOR ASSEMBLY (Complete Assy.)	41181	41066
7	AGITATOR BEARING HUB	43434	43434
8	NEEDLE BEARING	47106	47106
9	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
10	10-32 X 3/16 SET SCREW	41742	41742
11	AGITATOR SHAFT ASSEMBLY	41093	41093
12	1/2 ID X 7/8 OD SET COLLAR	47326	47326
13	1/4-20 X 3/16 SET SCREW	47751	47751
14	CROSSBAR ASSEMBLY	41180	41086
15	REAR LID	41120	41120
16	FRONT LID	41123	41123
17	OIL TUBE W/ FUNNEL		41239



Complete Kettle Assembly (55199E, 55166E) – Parts List

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55166E – 16 oz. Kettle, oil ready (crossbar has oil tube and funnel).

Item	Part Description	Part No.	
		55199E	55166E
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5	KETTLE LEAD ASSEMBLY (included in Kettle Bottom Assembly)	55176	55176
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8	NEEDLE BEARING	47106	47106
9	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
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11	AGITATOR SHAFT ASSEMBLY	41093	41093
12	1/2 ID X 7/8 OD SET COLLAR	47326	47326
13	1/4-20 X 3/16 SET SCREW	47751	47751
14	CROSSBAR ASSEMBLY	41180	41086
15	REAR LID	41120	41120
16	FRONT LID	41123	41123
17	OIL TUBE W/ FUNNEL		41239



Kettle Bottom Assembly - Parts List

Item	Part Description	Part No.
		55199E, 55166E
	16OZ KETTLE BOTTOM ASSY (Complete Assy.)	55201
1	HEAT TRANSFER PLATE (beneath heat element)	67890
2	KETTLE GASKET	41598
3	KETTLE WELDMENT	67892
4	¼ - 20 SERRATED LOCK NUT	46311
5	ELEMENT CLAMP (6 required)	67894
6	1550 TUBULAR HEAT ELEMENT	67014
7	8-32 TOP LOCK NUT	67943
8	KETTLE SHELL ASSEMBLY (has Pivot Pins attached)	41081
9	KETTLE LEAD ASSEMBLY	55176
10	8-32 x 3/8 SLT HWHW M/S (fastens the Name Plate and the Kettle to the Junction Box)	42044
11	JUNCTION BOX	47393
12	DUMP HANDLE ASSEMBLY (assembly includes Handle, Knob, 2 SQ HD Screws, and Key)	47102
13	DUMP HANDLE KNOB	47110
14	DUMP HANDLE	47707
15	3 1/8 X ½ WOODRUFF KEY	41730
16	5/16 - 18 X ½ SQ HD SCREW	47725
17	5/16 - 18 X 3/8 SQ HD SCREW (holds key)	47662
18	PIVOT PIN	41426
19	1/4-20 ACORN NUT	42229
20	1/4-20 X 3/8 BUTTON HEAD	12492



Kettle Bottom Assembly - Parts List

Item	Part Description	Part No.
		55199E, 55166E
	16OZ KETTLE BOTTOM ASSY (Complete Assy.)	55201
1	HEAT TRANSFER PLATE (beneath heat element)	67890
2	KETTLE GASKET	41598
3	KETTLE WELDMENT	67892
4	¼ - 20 SERRATED LOCK NUT	46311
5	ELEMENT CLAMP (6 required)	67894
6	1550 TUBULAR HEAT ELEMENT	67014
7	8-32 TOP LOCK NUT	67943
8	KETTLE SHELL ASSEMBLY (has Pivot Pins attached)	41081
9	KETTLE LEAD ASSEMBLY	55176
10	8-32 x 3/8 SLT HWHW M/S (fastens the Name Plate and the Kettle to the Junction Box)	42044
11	JUNCTION BOX	47393
12	DUMP HANDLE ASSEMBLY (assembly includes Handle, Knob, 2 SQ HD Screws, and Key)	47102
13	DUMP HANDLE KNOB	47110
14	DUMP HANDLE	47707
15	3 1/8 X ½ WOODRUFF KEY	41730
16	5/16 - 18 X ½ SQ HD SCREW	47725
17	5/16 - 18 X 3/8 SQ HD SCREW (holds key)	47662
18	PIVOT PIN	41426
19	1/4-20 ACORN NUT	42229
20	1/4-20 X 3/8 BUTTON HEAD	12492



Kettle Bottom Assembly - Parts List

Item	Part Description	Part No.
		55199E, 55166E
	16OZ KETTLE BOTTOM ASSY (Complete Assy.)	55201
1	HEAT TRANSFER PLATE (beneath heat element)	67890
2	KETTLE GASKET	41598
3	KETTLE WELDMENT	67892
4	¼ - 20 SERRATED LOCK NUT	46311
5	ELEMENT CLAMP (6 required)	67894
6	1550 TUBULAR HEAT ELEMENT	67014
7	8-32 TOP LOCK NUT	67943
8	KETTLE SHELL ASSEMBLY (has Pivot Pins attached)	41081
9	KETTLE LEAD ASSEMBLY	55176
10	8-32 x 3/8 SLT HWHW M/S (fastens the Name Plate and the Kettle to the Junction Box)	42044
11	JUNCTION BOX	47393
12	DUMP HANDLE ASSEMBLY (assembly includes Handle, Knob, 2 SQ HD Screws, and Key)	47102
13	DUMP HANDLE KNOB	47110
14	DUMP HANDLE	47707
15	3 1/8 X ½ WOODRUFF KEY	41730
16	5/16 - 18 X ½ SQ HD SCREW	47725
17	5/16 - 18 X 3/8 SQ HD SCREW (holds key)	47662
18	PIVOT PIN	41426
19	1/4-20 ACORN NUT	42229
20	1/4-20 X 3/8 BUTTON HEAD	12492



Kettle Bottom Assembly - Parts List

Item	Part Description	Part No.
		55199E, 55166E
	16OZ KETTLE BOTTOM ASSY (Complete Assy.)	55201
1	HEAT TRANSFER PLATE (beneath heat element)	67890
2	KETTLE GASKET	41598
3	KETTLE WELDMENT	67892
4	¼ - 20 SERRATED LOCK NUT	46311
5	ELEMENT CLAMP (6 required)	67894
6	1550 TUBULAR HEAT ELEMENT	67014
7	8-32 TOP LOCK NUT	67943
8	KETTLE SHELL ASSEMBLY (has Pivot Pins attached)	41081
9	KETTLE LEAD ASSEMBLY	55176
10	8-32 x 3/8 SLT HWHW M/S (fastens the Name Plate and the Kettle to the Junction Box)	42044
11	JUNCTION BOX	47393
12	DUMP HANDLE ASSEMBLY (assembly includes Handle, Knob, 2 SQ HD Screws, and Key)	47102
13	DUMP HANDLE KNOB	47110
14	DUMP HANDLE	47707
15	3 1/8 X ½ WOODRUFF KEY	41730
16	5/16 - 18 X ½ SQ HD SCREW	47725
17	5/16 - 18 X 3/8 SQ HD SCREW (holds key)	47662
18	PIVOT PIN	41426
19	1/4-20 ACORN NUT	42229
20	1/4-20 X 3/8 BUTTON HEAD	12492



Kettle Bottom Assembly - Parts List

Item	Part Description	Part No.
		55199E, 55166E
	16OZ KETTLE BOTTOM ASSY (Complete Assy.)	55201
1	HEAT TRANSFER PLATE (beneath heat element)	67890
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7	8-32 TOP LOCK NUT	67943
8	KETTLE SHELL ASSEMBLY (has Pivot Pins attached)	41081
9	KETTLE LEAD ASSEMBLY	55176
10	8-32 x 3/8 SLT HWHW M/S (fastens the Name Plate and the Kettle to the Junction Box)	42044
11	JUNCTION BOX	47393
12	DUMP HANDLE ASSEMBLY (assembly includes Handle, Knob, 2 SQ HD Screws, and Key)	47102
13	DUMP HANDLE KNOB	47110
14	DUMP HANDLE	47707
15	3 1/8 X ½ WOODRUFF KEY	41730
16	5/16 - 18 X ½ SQ HD SCREW	47725
17	5/16 - 18 X 3/8 SQ HD SCREW (holds key)	47662
18	PIVOT PIN	41426
19	1/4-20 ACORN NUT	42229
20	1/4-20 X 3/8 BUTTON HEAD	12492



Kettle Bottom Assembly - Parts List

Item	Part Description	Part No.
		55199E, 55166E
	16OZ KETTLE BOTTOM ASSY (Complete Assy.)	55201
1	HEAT TRANSFER PLATE (beneath heat element)	67890
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5	ELEMENT CLAMP (6 required)	67894
6	1550 TUBULAR HEAT ELEMENT	67014
7	8-32 TOP LOCK NUT	67943
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9	KETTLE LEAD ASSEMBLY	55176
10	8-32 x 3/8 SLT HWHW M/S (fastens the Name Plate and the Kettle to the Junction Box)	42044
11	JUNCTION BOX	47393
12	DUMP HANDLE ASSEMBLY (assembly includes Handle, Knob, 2 SQ HD Screws, and Key)	47102
13	DUMP HANDLE KNOB	47110
14	DUMP HANDLE	47707
15	3 1/8 X ½ WOODRUFF KEY	41730
16	5/16 - 18 X ½ SQ HD SCREW	47725
17	5/16 - 18 X 3/8 SQ HD SCREW (holds key)	47662
18	PIVOT PIN	41426
19	1/4-20 ACORN NUT	42229
20	1/4-20 X 3/8 BUTTON HEAD	12492



Kettle Bottom Assembly - Parts List

Item	Part Description	Part No.
		55199E, 55166E
	16OZ KETTLE BOTTOM ASSY (Complete Assy.)	55201
1	HEAT TRANSFER PLATE (beneath heat element)	67890
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6	1550 TUBULAR HEAT ELEMENT	67014
7	8-32 TOP LOCK NUT	67943
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9	KETTLE LEAD ASSEMBLY	55176
10	8-32 x 3/8 SLT HWHW M/S (fastens the Name Plate and the Kettle to the Junction Box)	42044
11	JUNCTION BOX	47393
12	DUMP HANDLE ASSEMBLY (assembly includes Handle, Knob, 2 SQ HD Screws, and Key)	47102
13	DUMP HANDLE KNOB	47110
14	DUMP HANDLE	47707
15	3 1/8 X ½ WOODRUFF KEY	41730
16	5/16 - 18 X ½ SQ HD SCREW	47725
17	5/16 - 18 X 3/8 SQ HD SCREW (holds key)	47662
18	PIVOT PIN	41426
19	1/4-20 ACORN NUT	42229
20	1/4-20 X 3/8 BUTTON HEAD	12492



Kettle Bottom Assembly - Parts List

Item	Part Description	Part No.
		55199E, 55166E
	16OZ KETTLE BOTTOM ASSY (Complete Assy.)	55201
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6	1550 TUBULAR HEAT ELEMENT	67014
7	8-32 TOP LOCK NUT	67943
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10	8-32 x 3/8 SLT HWHW M/S (fastens the Name Plate and the Kettle to the Junction Box)	42044
11	JUNCTION BOX	47393
12	DUMP HANDLE ASSEMBLY (assembly includes Handle, Knob, 2 SQ HD Screws, and Key)	47102
13	DUMP HANDLE KNOB	47110
14	DUMP HANDLE	47707
15	3 1/8 X ½ WOODRUFF KEY	41730
16	5/16 - 18 X ½ SQ HD SCREW	47725
17	5/16 - 18 X 3/8 SQ HD SCREW (holds key)	47662
18	PIVOT PIN	41426
19	1/4-20 ACORN NUT	42229
20	1/4-20 X 3/8 BUTTON HEAD	12492



Kettle Bottom Assembly - Parts List

Item	Part Description	Part No.
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	16OZ KETTLE BOTTOM ASSY (Complete Assy.)	55201
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17	5/16 - 18 X 3/8 SQ HD SCREW (holds key)	47662
18	PIVOT PIN	41426
19	1/4-20 ACORN NUT	42229
20	1/4-20 X 3/8 BUTTON HEAD	12492



Kettle Bottom Assembly - Parts List

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17	5/16 - 18 X 3/8 SQ HD SCREW (holds key)	47662
18	PIVOT PIN	41426
19	1/4-20 ACORN NUT	42229
20	1/4-20 X 3/8 BUTTON HEAD	12492



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12	DUMP HANDLE ASSEMBLY (assembly includes Handle, Knob, 2 SQ HD Screws, and Key)	47102
13	DUMP HANDLE KNOB	47110
14	DUMP HANDLE	47707
15	3 1/8 X ½ WOODRUFF KEY	41730
16	5/16 - 18 X ½ SQ HD SCREW	47725
17	5/16 - 18 X 3/8 SQ HD SCREW (holds key)	47662
18	PIVOT PIN	41426
19	1/4-20 ACORN NUT	42229
20	1/4-20 X 3/8 BUTTON HEAD	12492



Kettle Bottom Assembly - Parts List

Item	Part Description	Part No.
		55199E, 55166E
	16OZ KETTLE BOTTOM ASSY (Complete Assy.)	55201
1	HEAT TRANSFER PLATE (beneath heat element)	67890
2	KETTLE GASKET	41598
3	KETTLE WELDMENT	67892
4	¼ - 20 SERRATED LOCK NUT	46311
5	ELEMENT CLAMP (6 required)	67894
6	1550 TUBULAR HEAT ELEMENT	67014
7	8-32 TOP LOCK NUT	67943
8	KETTLE SHELL ASSEMBLY (has Pivot Pins attached)	41081
9	KETTLE LEAD ASSEMBLY	55176
10	8-32 x 3/8 SLT HWHW M/S (fastens the Name Plate and the Kettle to the Junction Box)	42044
11	JUNCTION BOX	47393
12	DUMP HANDLE ASSEMBLY (assembly includes Handle, Knob, 2 SQ HD Screws, and Key)	47102
13	DUMP HANDLE KNOB	47110
14	DUMP HANDLE	47707
15	3 1/8 X ½ WOODRUFF KEY	41730
16	5/16 - 18 X ½ SQ HD SCREW	47725
17	5/16 - 18 X 3/8 SQ HD SCREW (holds key)	47662
18	PIVOT PIN	41426
19	1/4-20 ACORN NUT	42229
20	1/4-20 X 3/8 BUTTON HEAD	12492



Kettle Bottom Assembly - Parts List

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		55199E, 55166E
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18	PIVOT PIN	41426
19	1/4-20 ACORN NUT	42229
20	1/4-20 X 3/8 BUTTON HEAD	12492



Kettle Bottom Assembly - Parts List

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		55199E, 55166E
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20	1/4-20 X 3/8 BUTTON HEAD	12492

Cabinet Exterior – Front View



Item	Part Description	Part No.
1	DOME	69854
2	8-32 X 1/4 SLT. HWH M/S (fastens Dome sides)	49060
	8-32 X 1/2 SLT H W H (fastens Dome center)	49379
3	GLASS CHAN 27 13/16 (for sides of glass)	47697
4	GLASS CHAN 22 7/8 (for top / bottom of glass)	47694

Cabinet Exterior – Front View



Item	Part Description	Part No.
1	DOME	69854
2	8-32 X 1/4 SLT. HWH M/S (fastens Dome sides)	49060
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Cabinet Exterior – Front View



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4	GLASS CHAN 22 7/8 (for top / bottom of glass)	47694

Cabinet Exterior – Front View

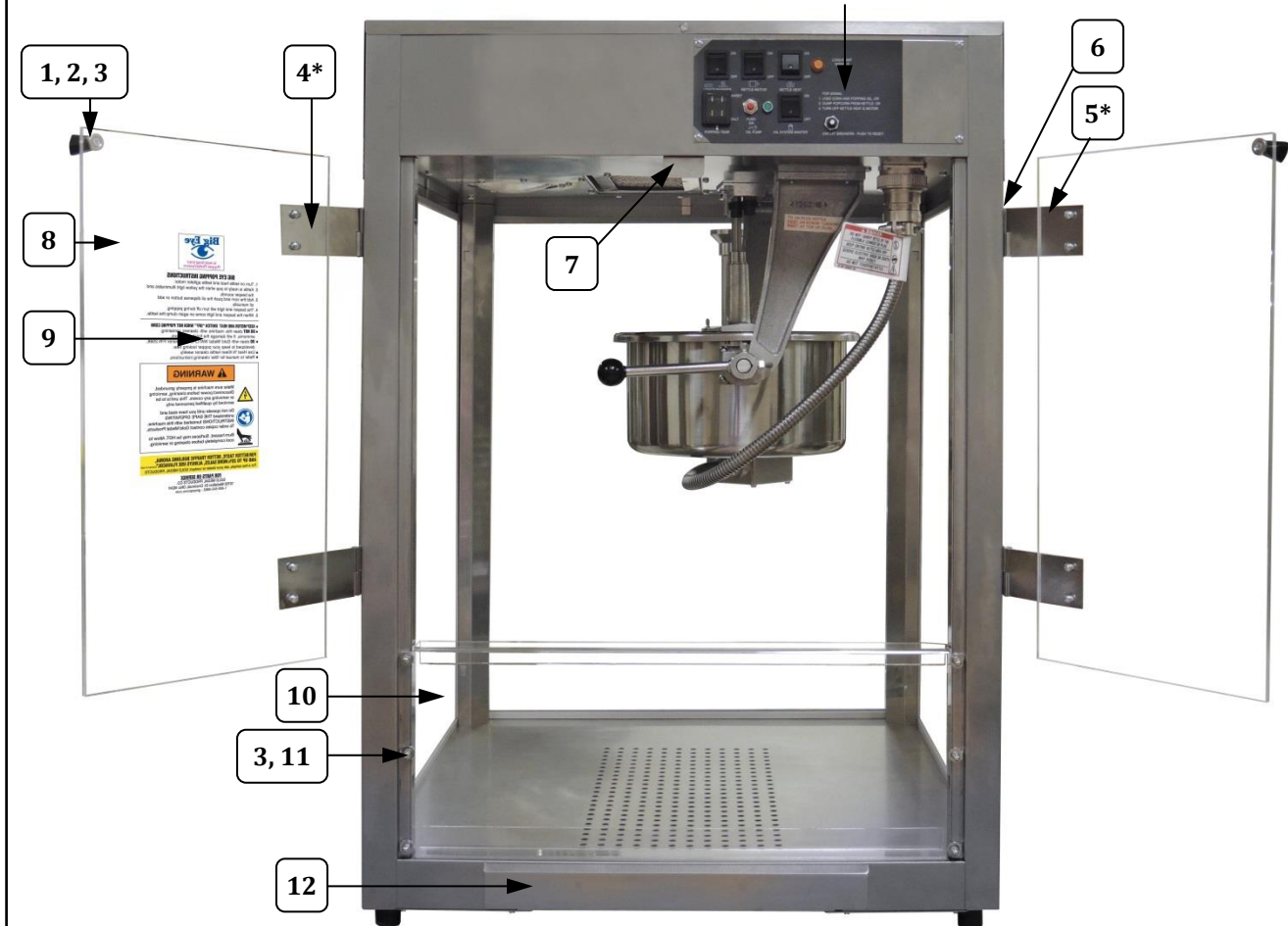


Item	Part Description	Part No.
1	DOME	69854
2	8-32 X 1/4 SLT. HWH M/S (fastens Dome sides)	49060
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Cabinet Exterior – Rear View

* Replacement LH and RH Door Hardware Kits (see next page for individual component breakdown).

See Operator Controls section for Front Counter Control Panel and Back Counter Switch Box parts breakdown.



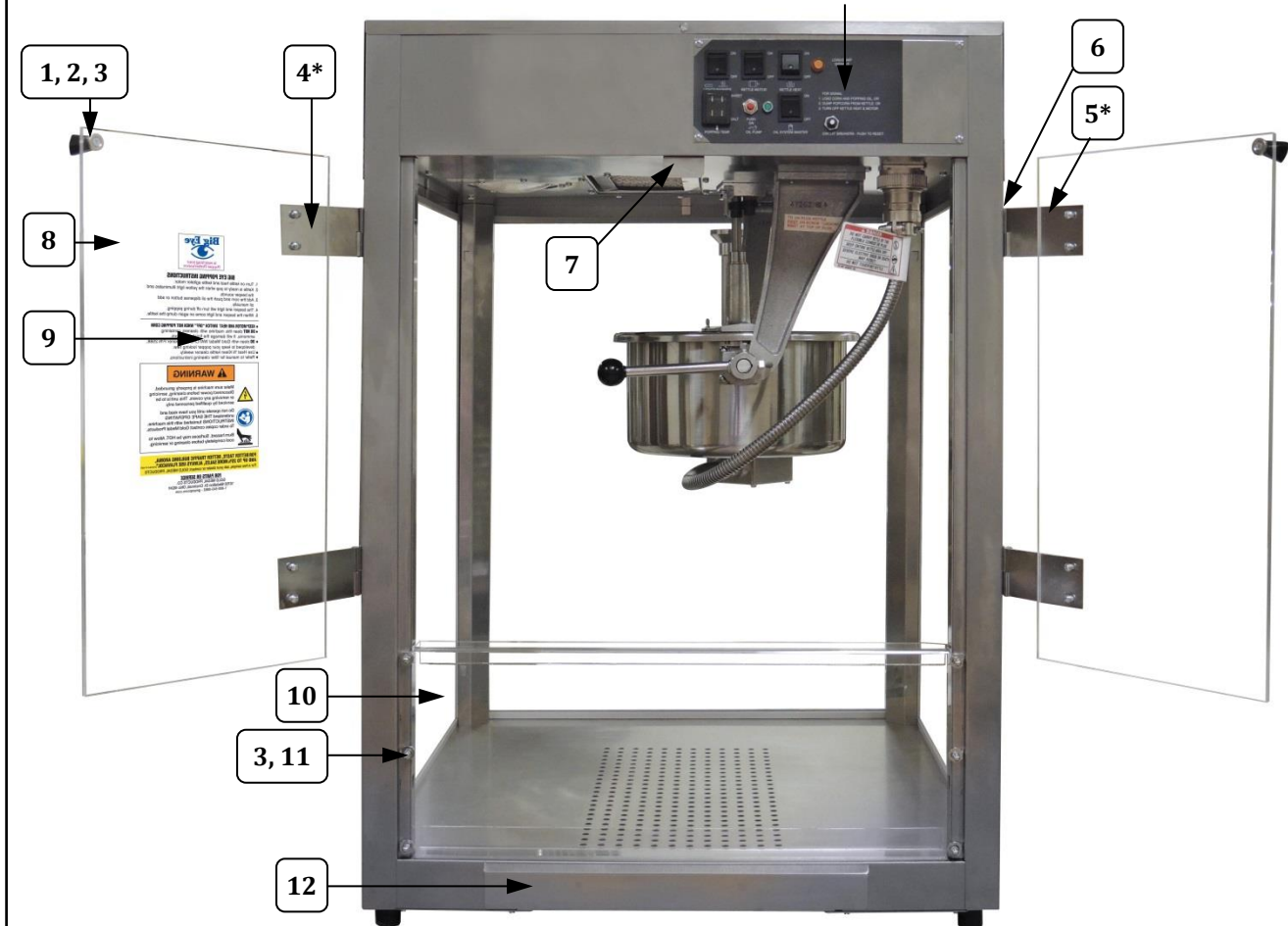
Model 2553S shown for image reference.

Item	Part Description	Part No.
1	KNOB DOOR	41013
2	8-32X1/2 FL HD PH MS	20066
3	MAGNET USES 8 FLT HD SC	50013
4	(Replacement) HARDWARE KIT FOR RH DOOR*	47055
5	(Replacement) HARDWARE KIT FOR LH DOOR*	47054
6	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kits)	42044
7	DOOR STOP	50185
8	PLASTIC DOOR	50179
9	UNIVERSAL ELEC LABEL	105007
10	LEXAN FRONT PANEL	50180
11	ACORN NUT #8-32	47702
12	OLD MAID PAN	40276

Cabinet Exterior – Rear View

* Replacement LH and RH Door Hardware Kits (see next page for individual component breakdown).

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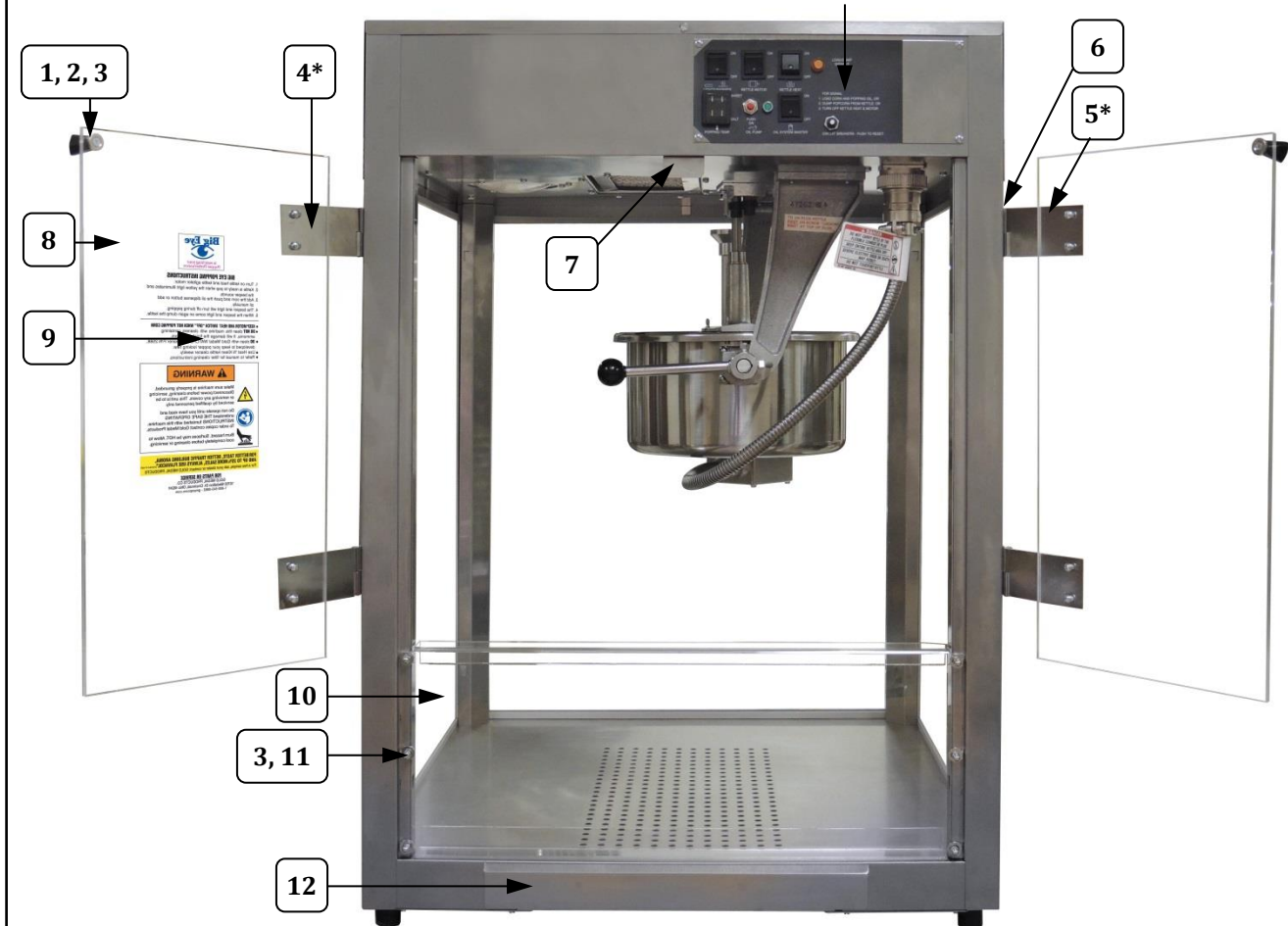
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Item	Part Description	Part No.
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2	8-32X1/2 FL HD PH MS	20066
3	MAGNET USES 8 FLT HD SC	50013
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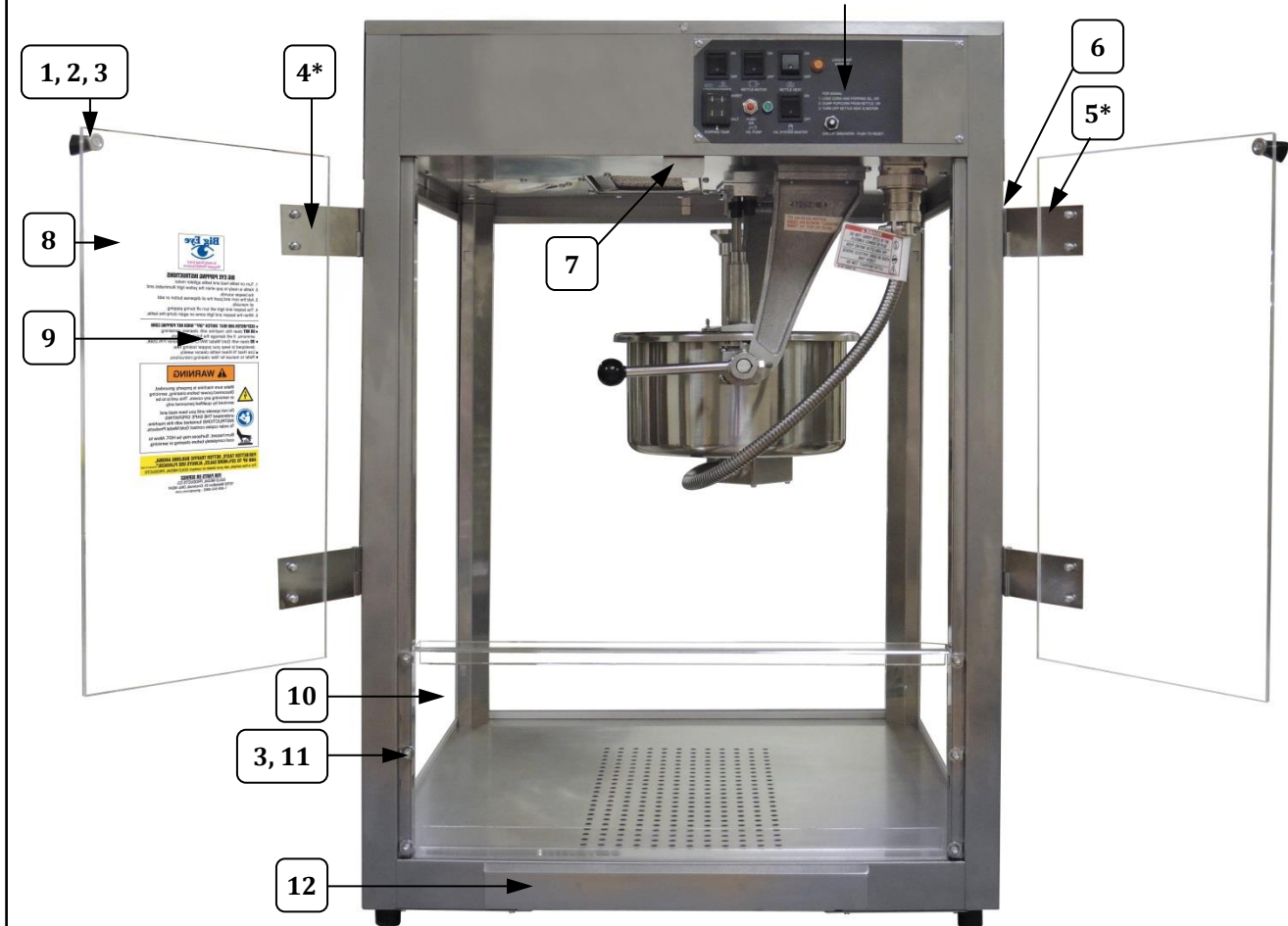
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Item	Part Description	Part No.
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2	8-32X1/2 FL HD PH MS	20066
3	MAGNET USES 8 FLT HD SC	50013
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Cabinet Exterior – Rear View

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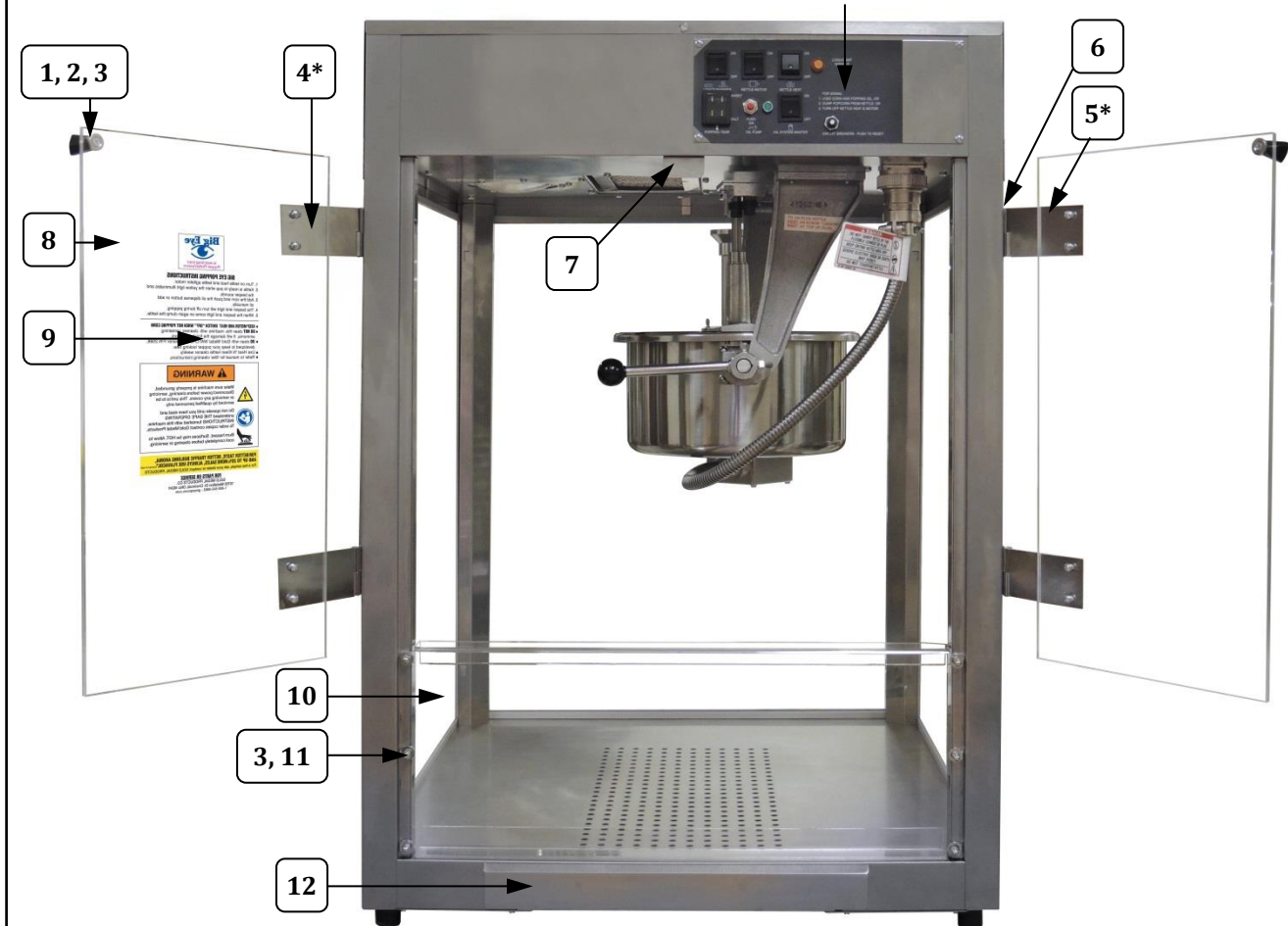
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Item	Part Description	Part No.
1	KNOB DOOR	41013
2	8-32X1/2 FL HD PH MS	20066
3	MAGNET USES 8 FLT HD SC	50013
4	(Replacement) HARDWARE KIT FOR RH DOOR*	47055
5	(Replacement) HARDWARE KIT FOR LH DOOR*	47054
6	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kits)	42044
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9	UNIVERSAL ELEC LABEL	105007
10	LEXAN FRONT PANEL	50180
11	ACORN NUT #8-32	47702
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Cabinet Exterior – Rear View

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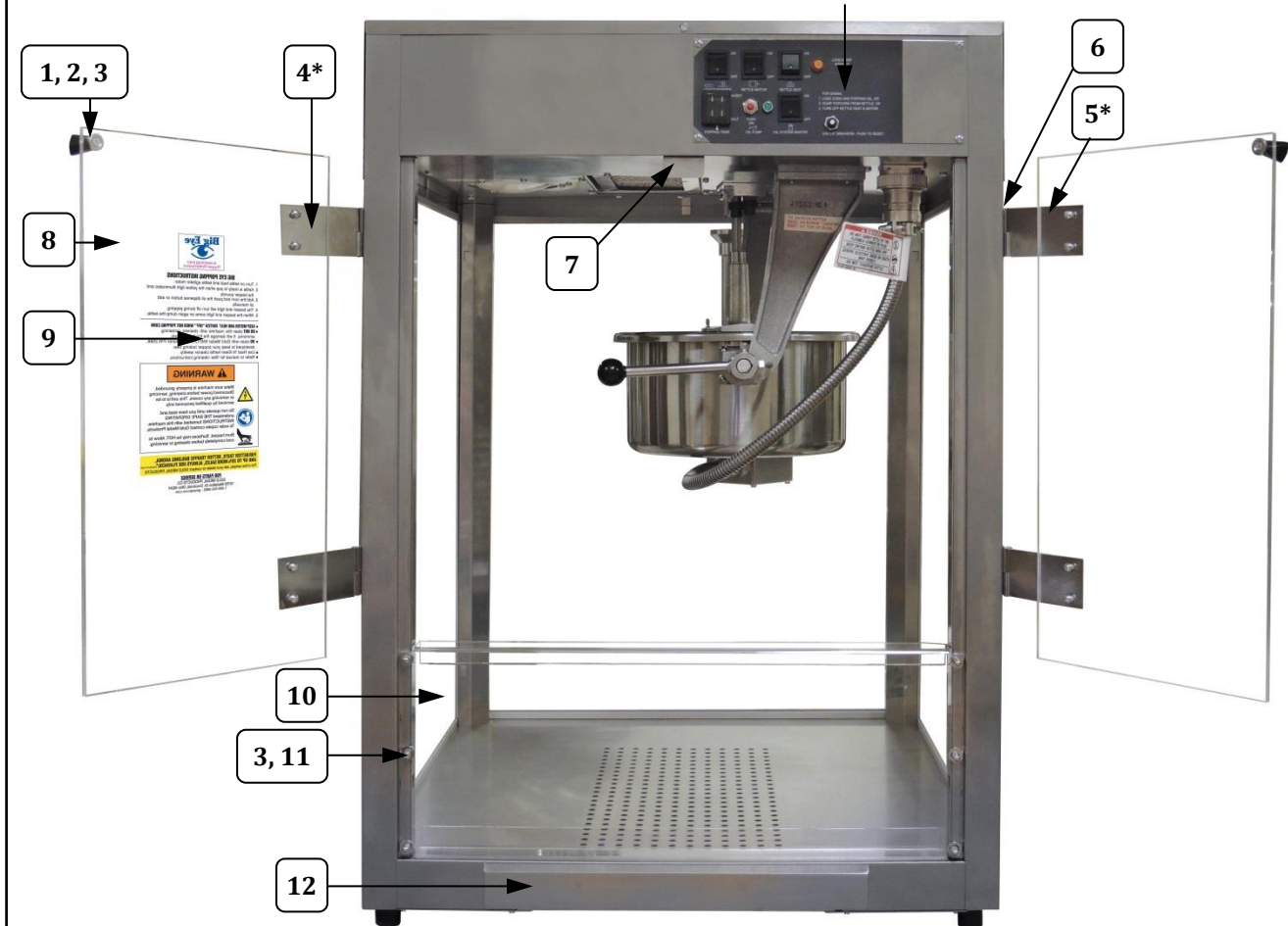
Model 2553S shown for image reference.

Item	Part Description	Part No.
1	KNOB DOOR	41013
2	8-32X1/2 FL HD PH MS	20066
3	MAGNET USES 8 FLT HD SC	50013
4	(Replacement) HARDWARE KIT FOR RH DOOR*	47055
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6	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kits)	42044
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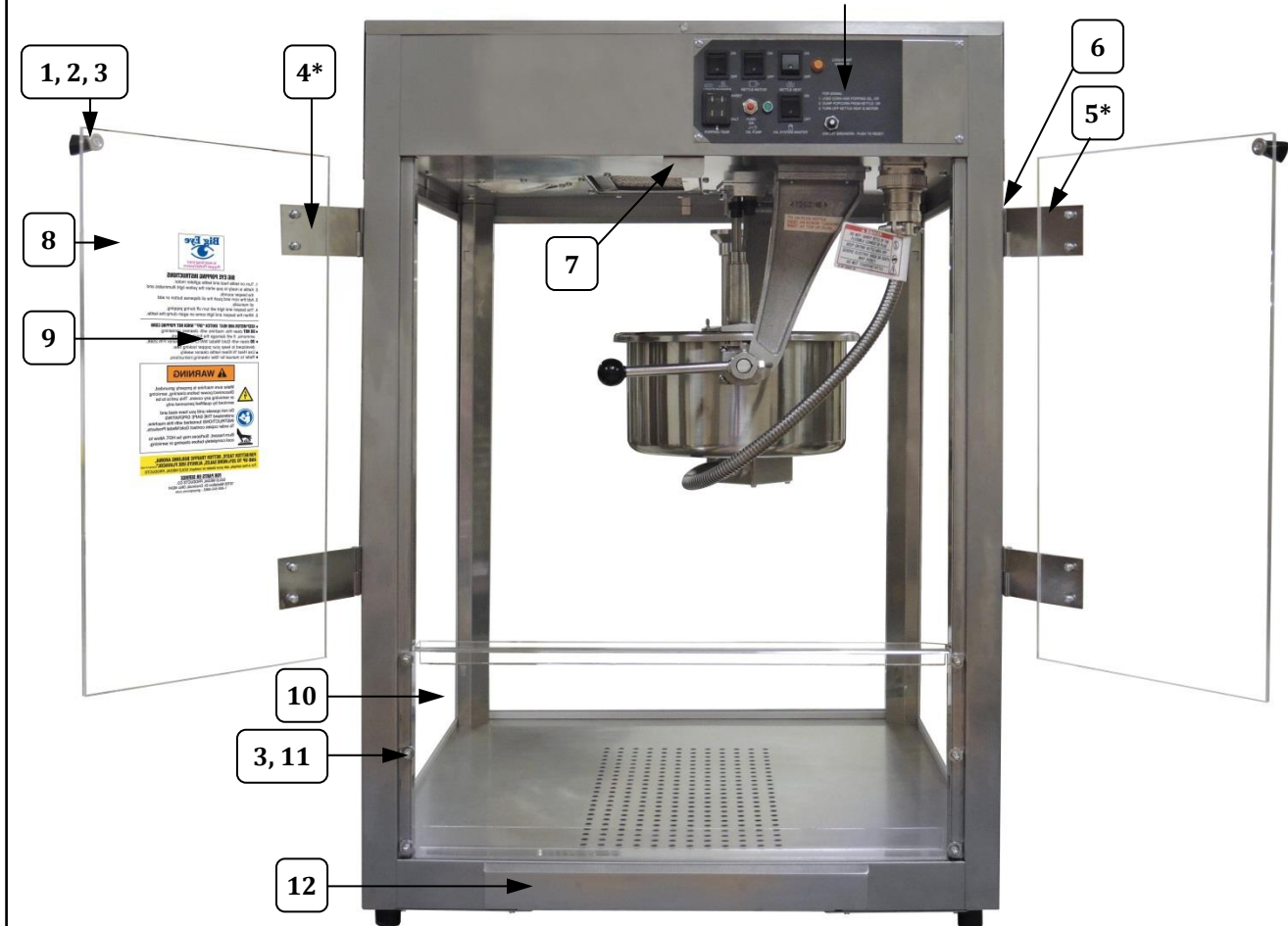
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11	ACORN NUT #8-32	47702
12	OLD MAID PAN	40276

Cabinet Exterior – Rear View

* Replacement LH and RH Door Hardware Kits (see next page for individual component breakdown).

See Operator Controls section for Front Counter Control Panel and Back Counter Switch Box parts breakdown.



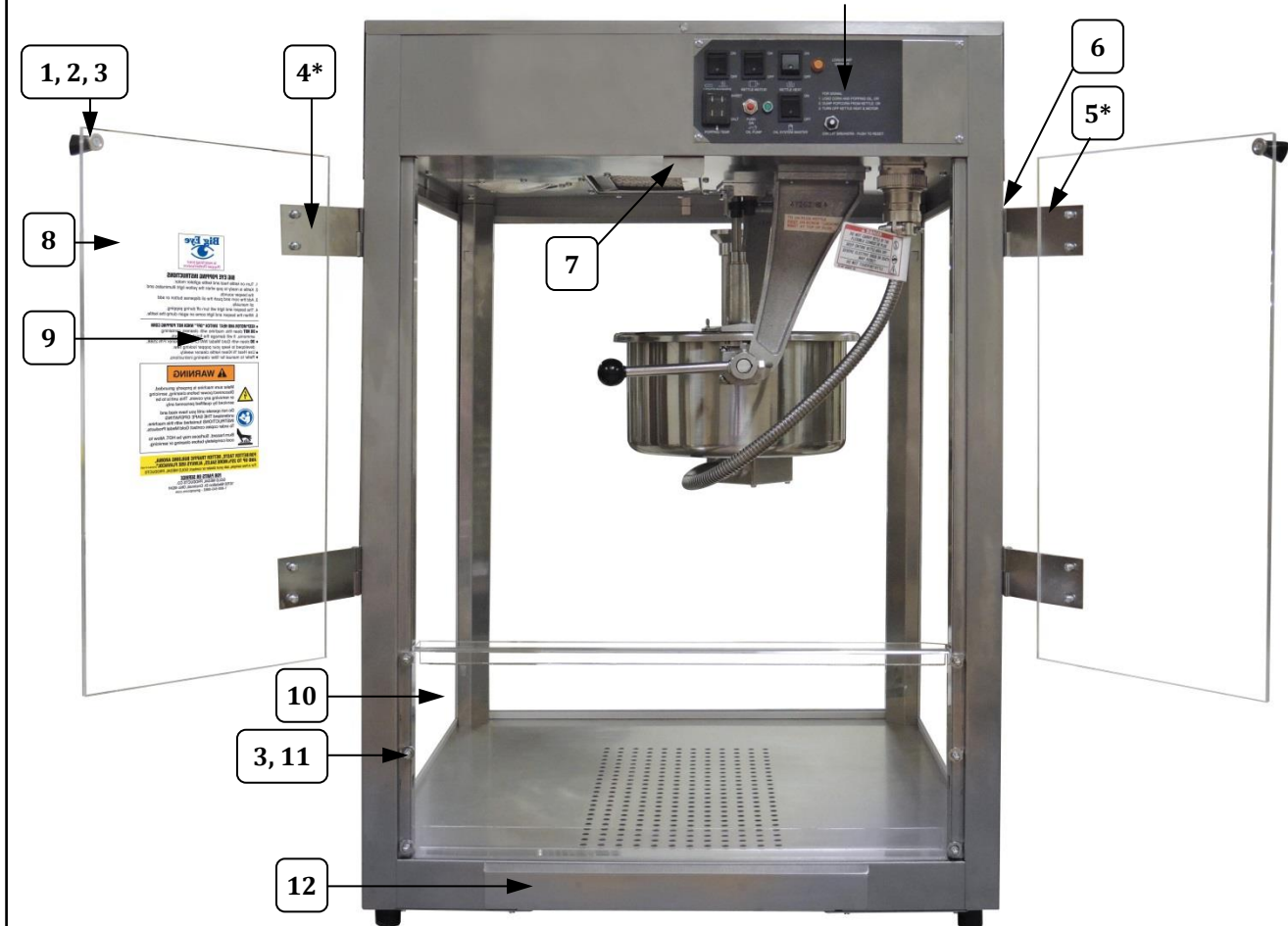
Model 2553S shown for image reference.

Item	Part Description	Part No.
1	KNOB DOOR	41013
2	8-32X1/2 FL HD PH MS	20066
3	MAGNET USES 8 FLT HD SC	50013
4	(Replacement) HARDWARE KIT FOR RH DOOR*	47055
5	(Replacement) HARDWARE KIT FOR LH DOOR*	47054
6	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kits)	42044
7	DOOR STOP	50185
8	PLASTIC DOOR	50179
9	UNIVERSAL ELEC LABEL	105007
10	LEXAN FRONT PANEL	50180
11	ACORN NUT #8-32	47702
12	OLD MAID PAN	40276

Cabinet Exterior – Rear View

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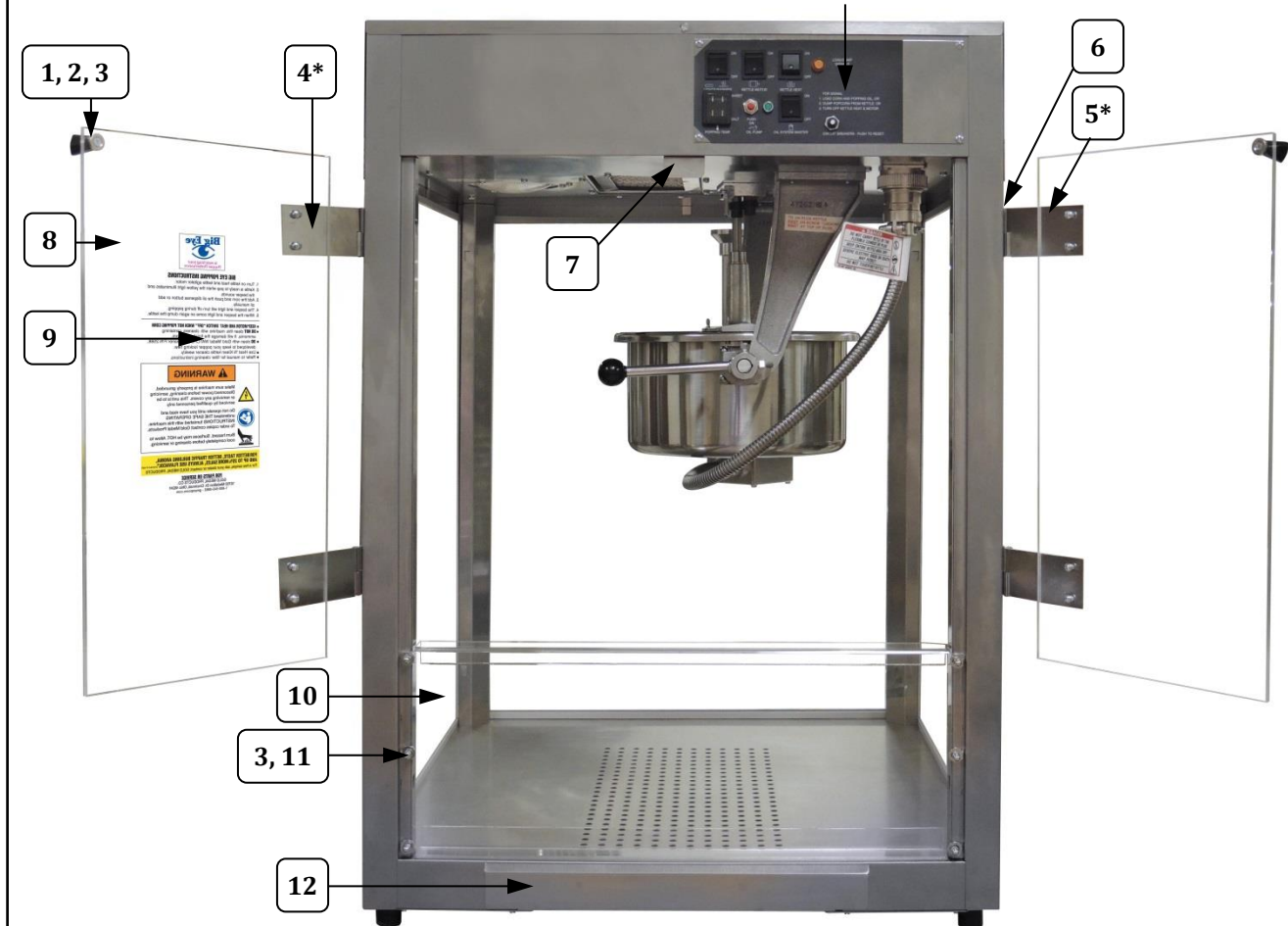
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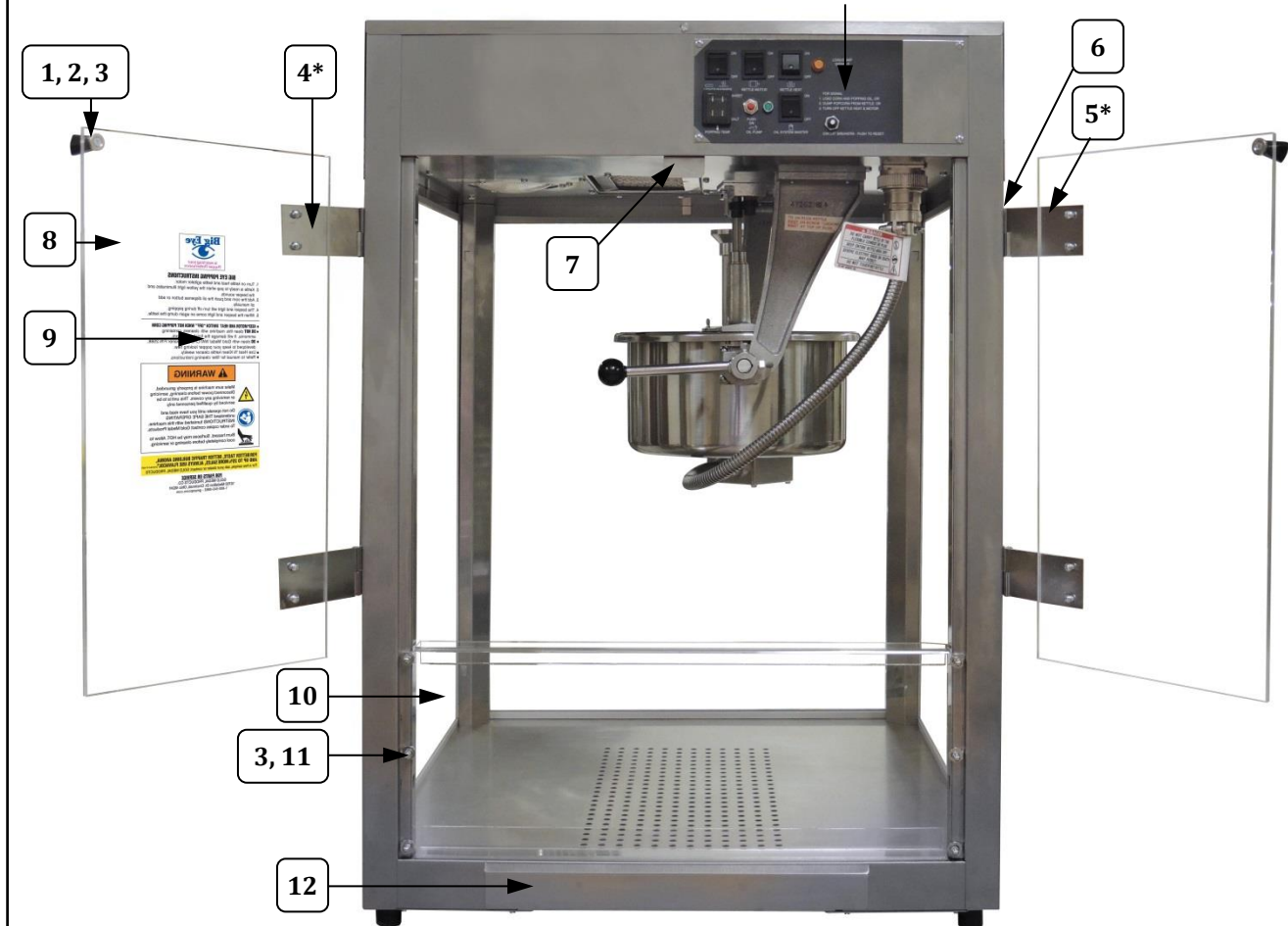
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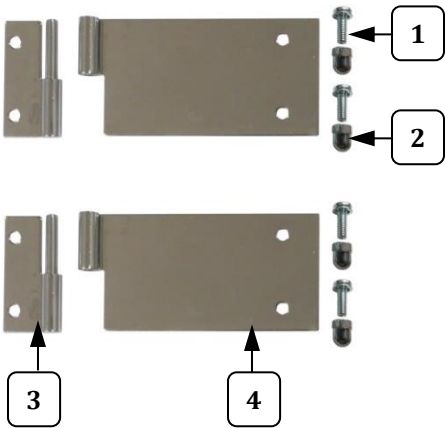


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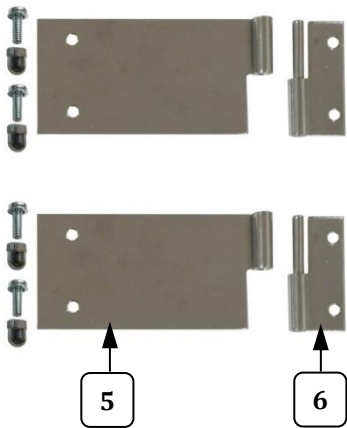
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Replacement LH and RH Door Hardware Kits – Parts Breakdown



Left Hand Replacement Door Hardware Kit (P/N 47054)
(contains parts shown above)

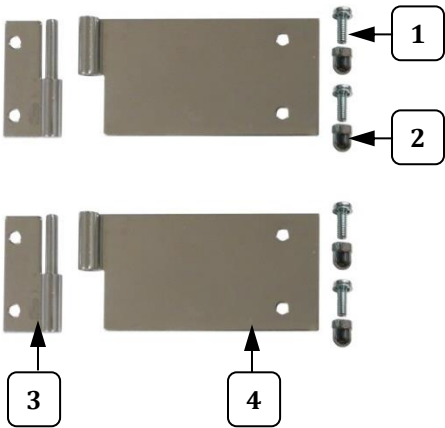


Right Hand Replacement Door Hardware Kit (P/N 47055)
(contains parts shown above)

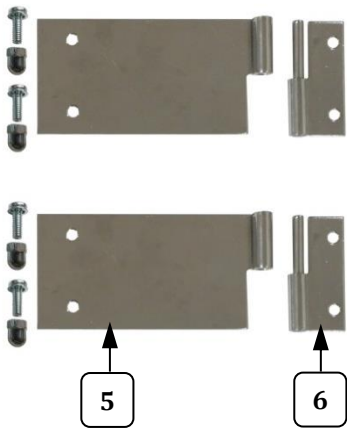
Item	Part Description	Part Number	
		47054	47055
1	8-32 X 1/2 SCREWS PH PAN W/SEMS	47124	47124
2	ACORN NUT #8-32	47702	47702
3	MALE HINGE SHORT LEFT	41349	
4	FEMALE HINGE LONG LEFT	41352	
5	FEMALE HINGE LONG RIGHT		41351
6	MALE HINGE SHORT RIGHT		41350



Replacement LH and RH Door Hardware Kits – Parts Breakdown



Left Hand Replacement Door Hardware Kit (P/N 47054)
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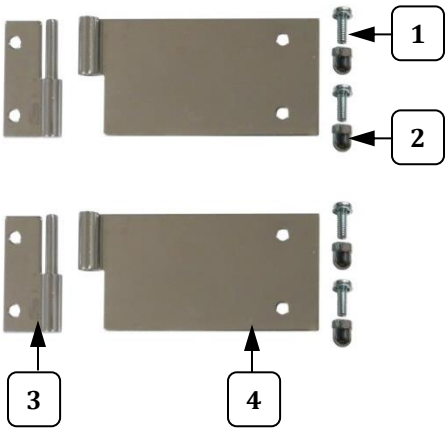


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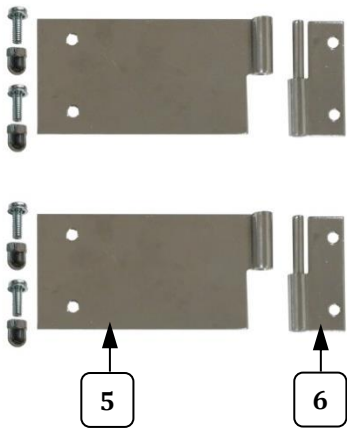
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Replacement LH and RH Door Hardware Kits – Parts Breakdown



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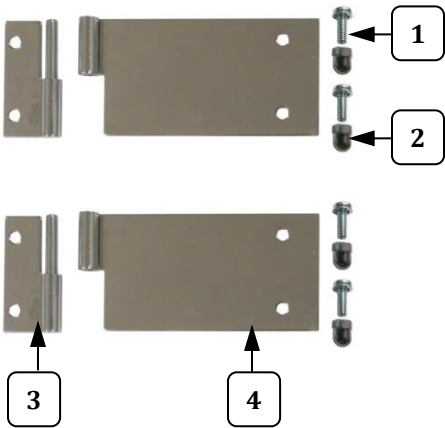


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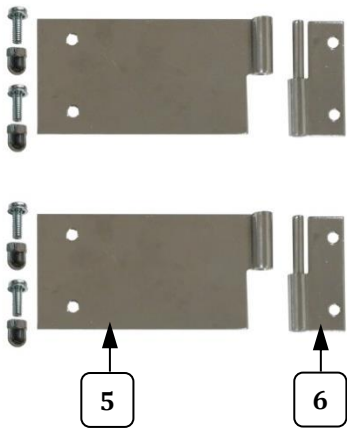
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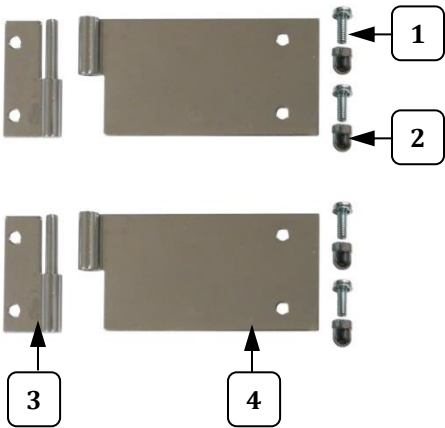


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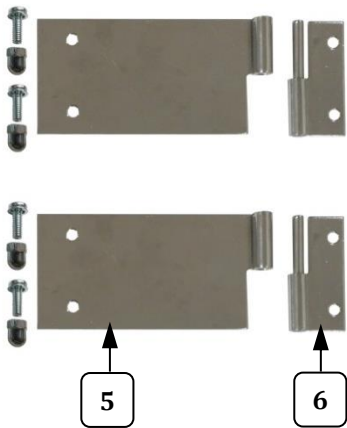
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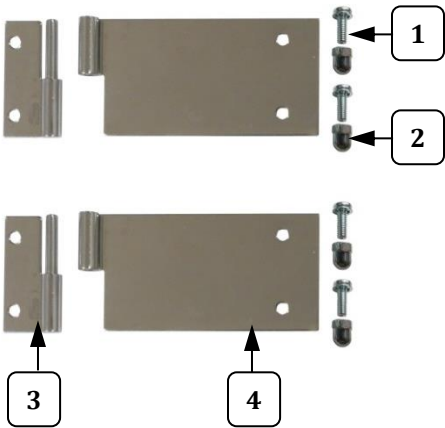


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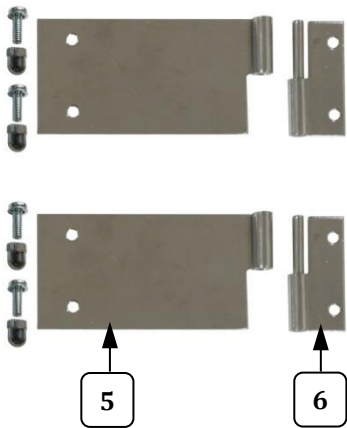
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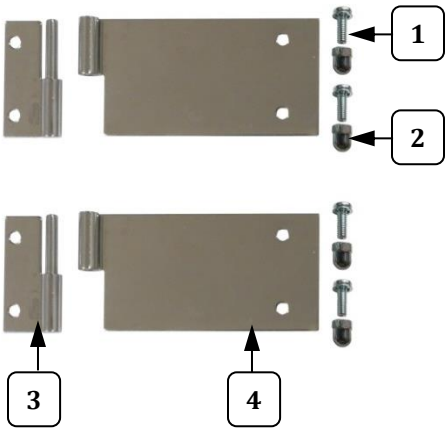


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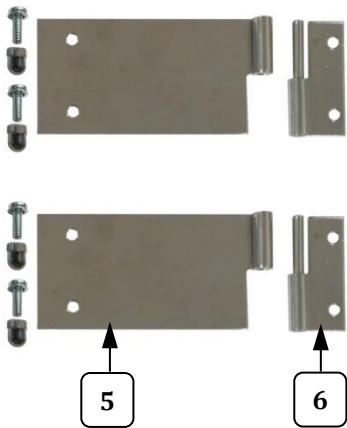
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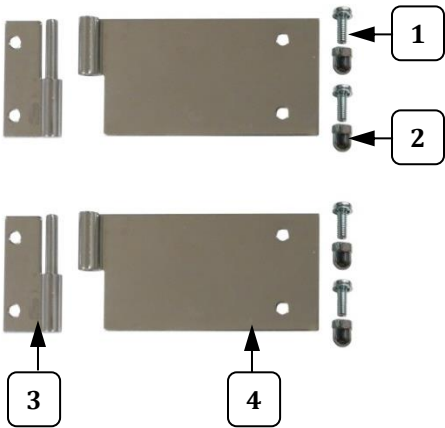


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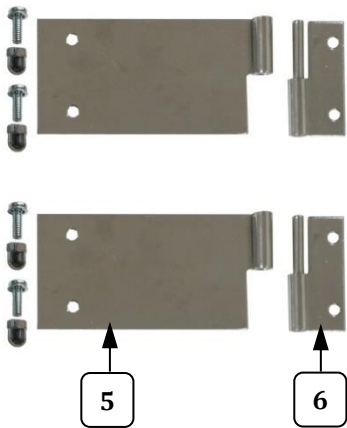
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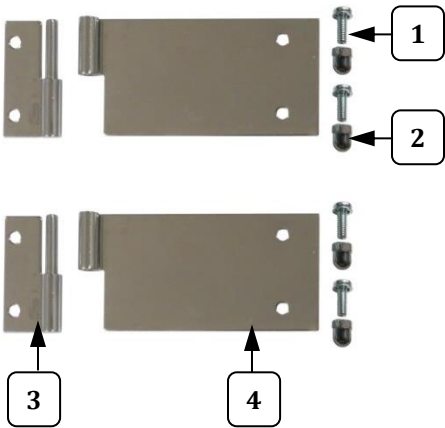


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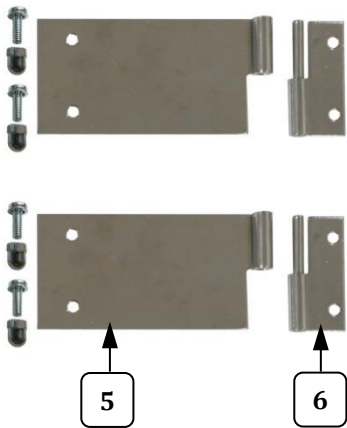
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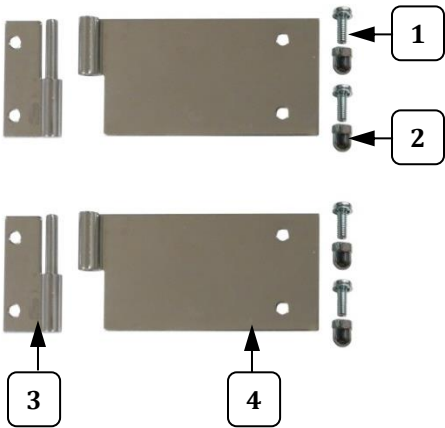


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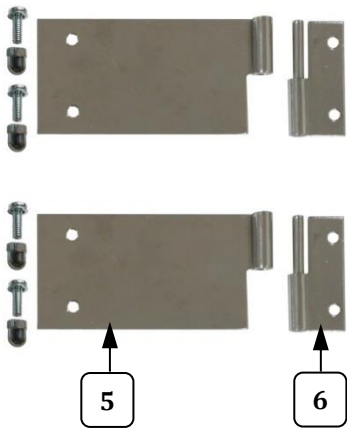
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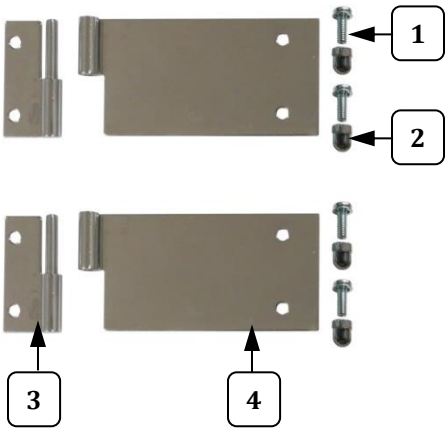
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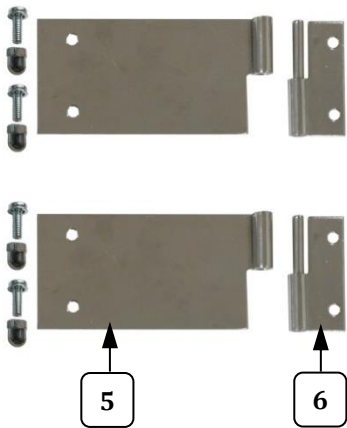
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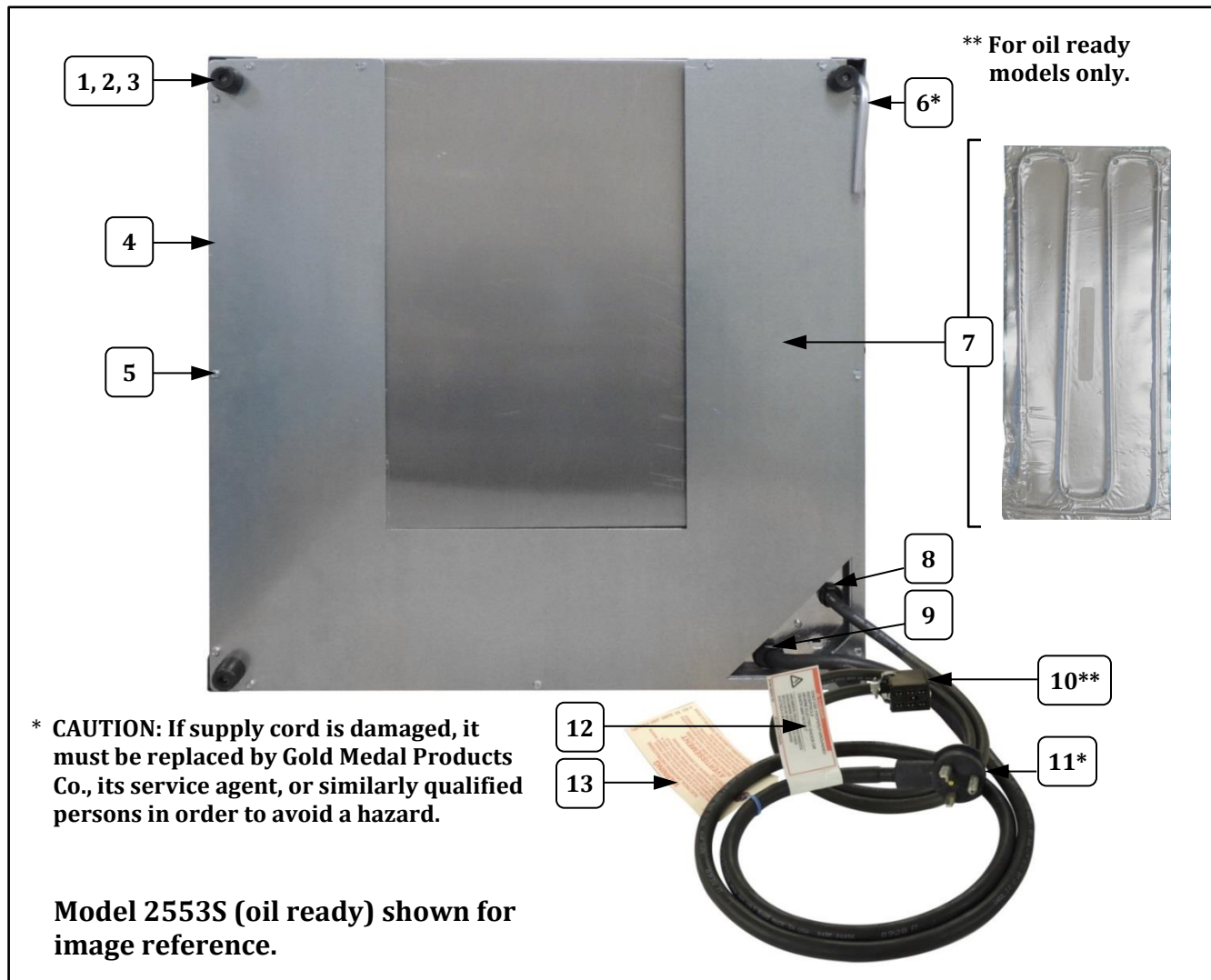
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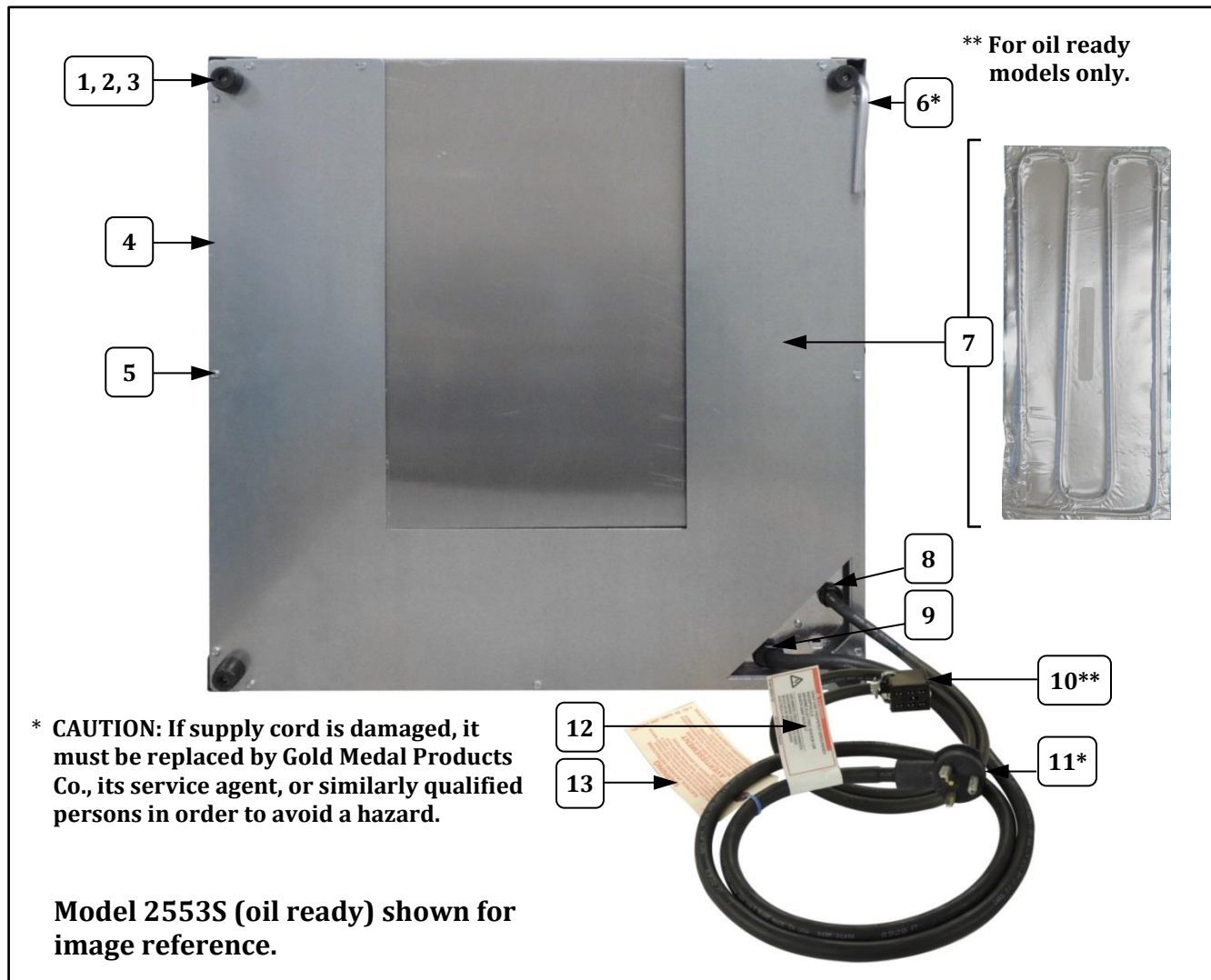
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Cabinet Bottom View and Corn Pan Element View



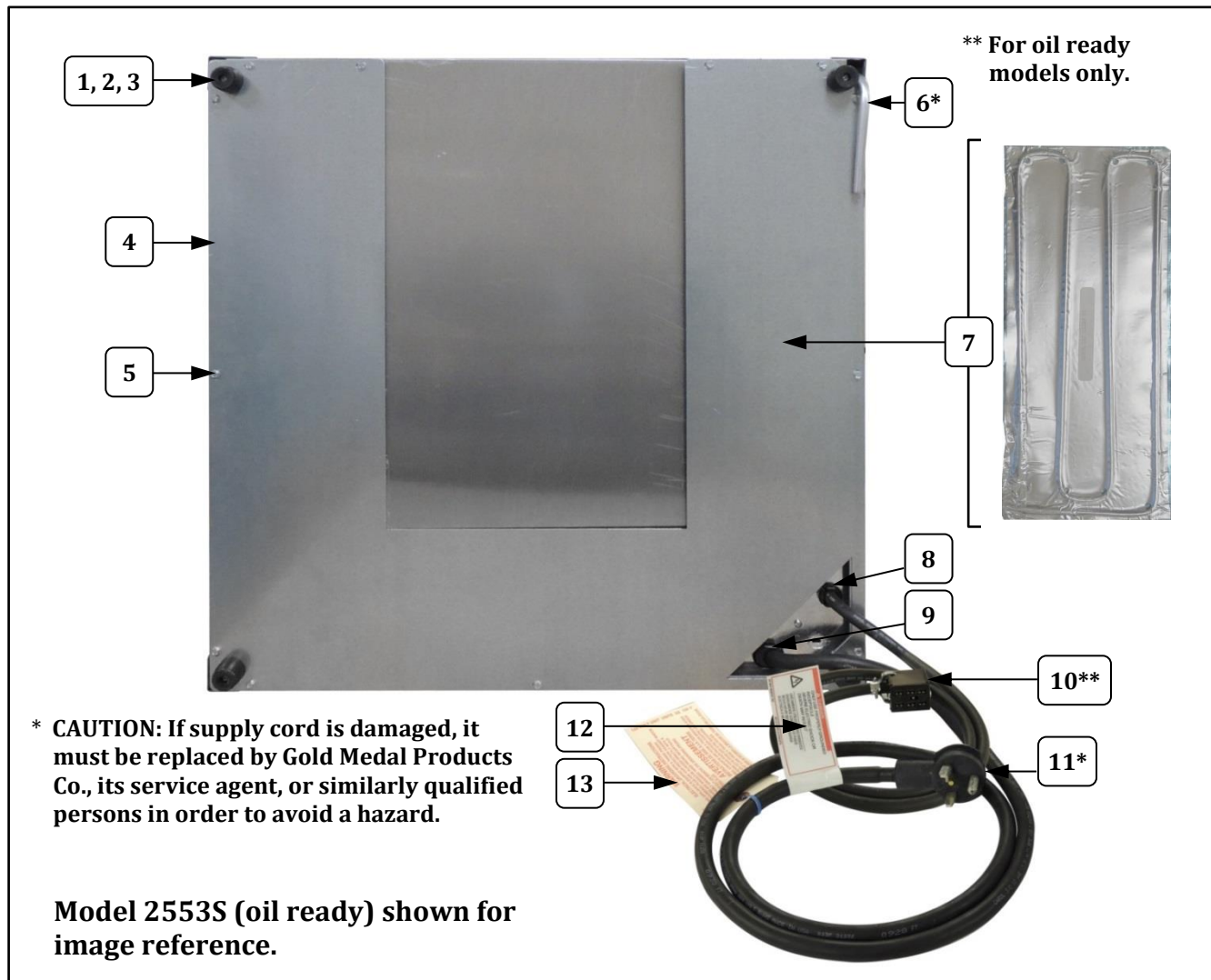
Item	Part Description	Part No.	
		Units WITH Oil	Units WITHOUT Oil
1	RUBBER FEET CASE BOTTOM	41282	41282
2	SCREW,10-24X1,PH PAN HD	76022	76022
3	10-24 SERRATED LOCK NUT	49363	49363
4	BOTTOM PLATE	50078	50078
5	8-32 X 3/8 SLT. HWH M/S	42044	42044
6	ALUM OIL LINE TUBING (sold by the foot - order 6 feet - see Dome Interior section for oil line foil heater)	41047	
7	120V FOIL HEATER, 20 WATT (2 required, sticks onto bottom side of corn pan)	40557	40557
8	STRAIN RELIEF SR7W-2 (for Oil Pump Cord)	67060	
9	STRAIN RELIEF #SR-9P-2 (for 2553 Series Power Cord) STRAIN RELIEF SR7W-2 (for 2554 Series Power Cord)	47026	67060
10	WIRE HARNESS,OIL PUMP	41499	
11	POWER SUPPLY CORD	47603	87085
12	WARNING LABEL CORD	68720	68720
13	POWER CORD TAG	76135	76135

Cabinet Bottom View and Corn Pan Element View



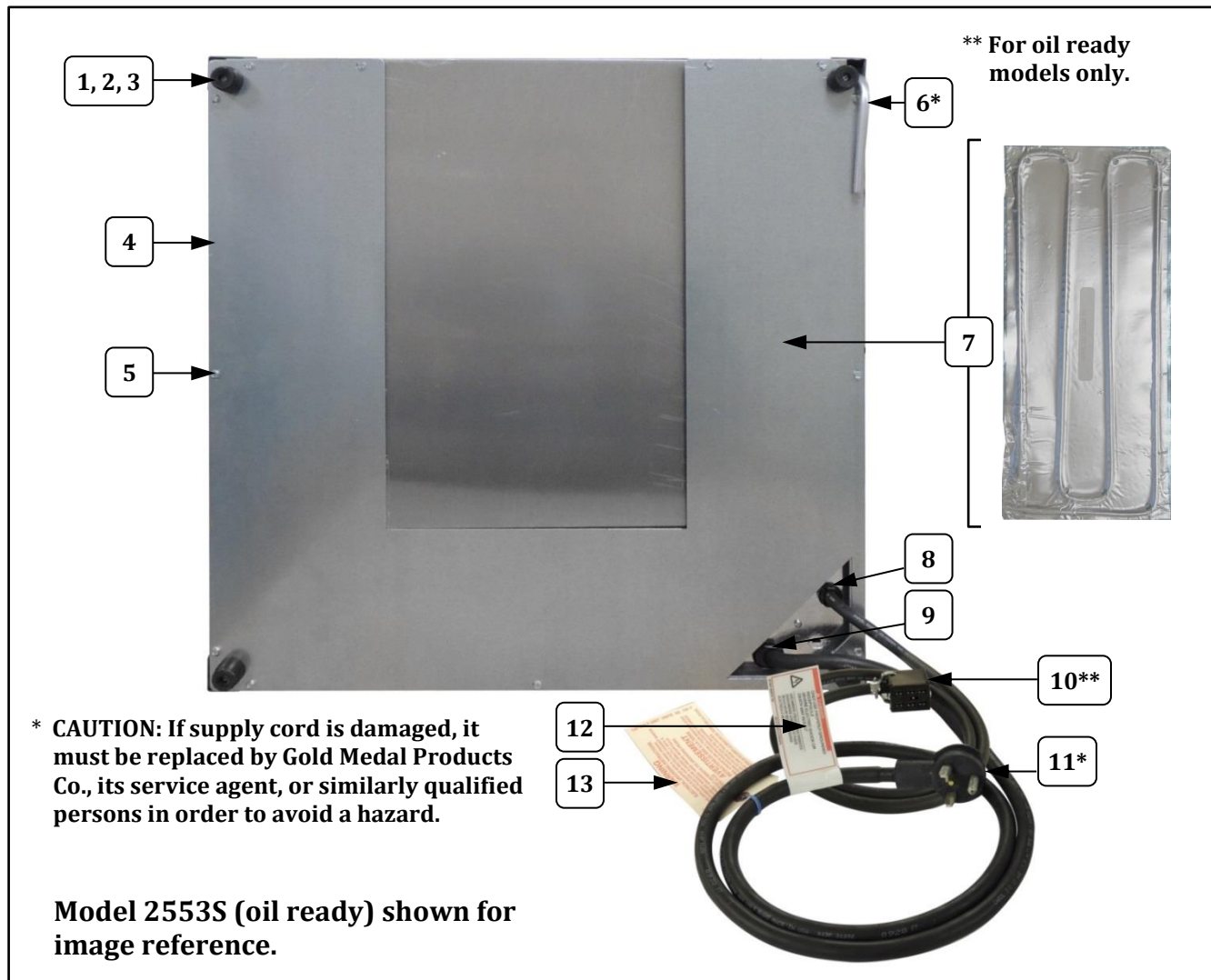
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Cabinet Bottom View and Corn Pan Element View



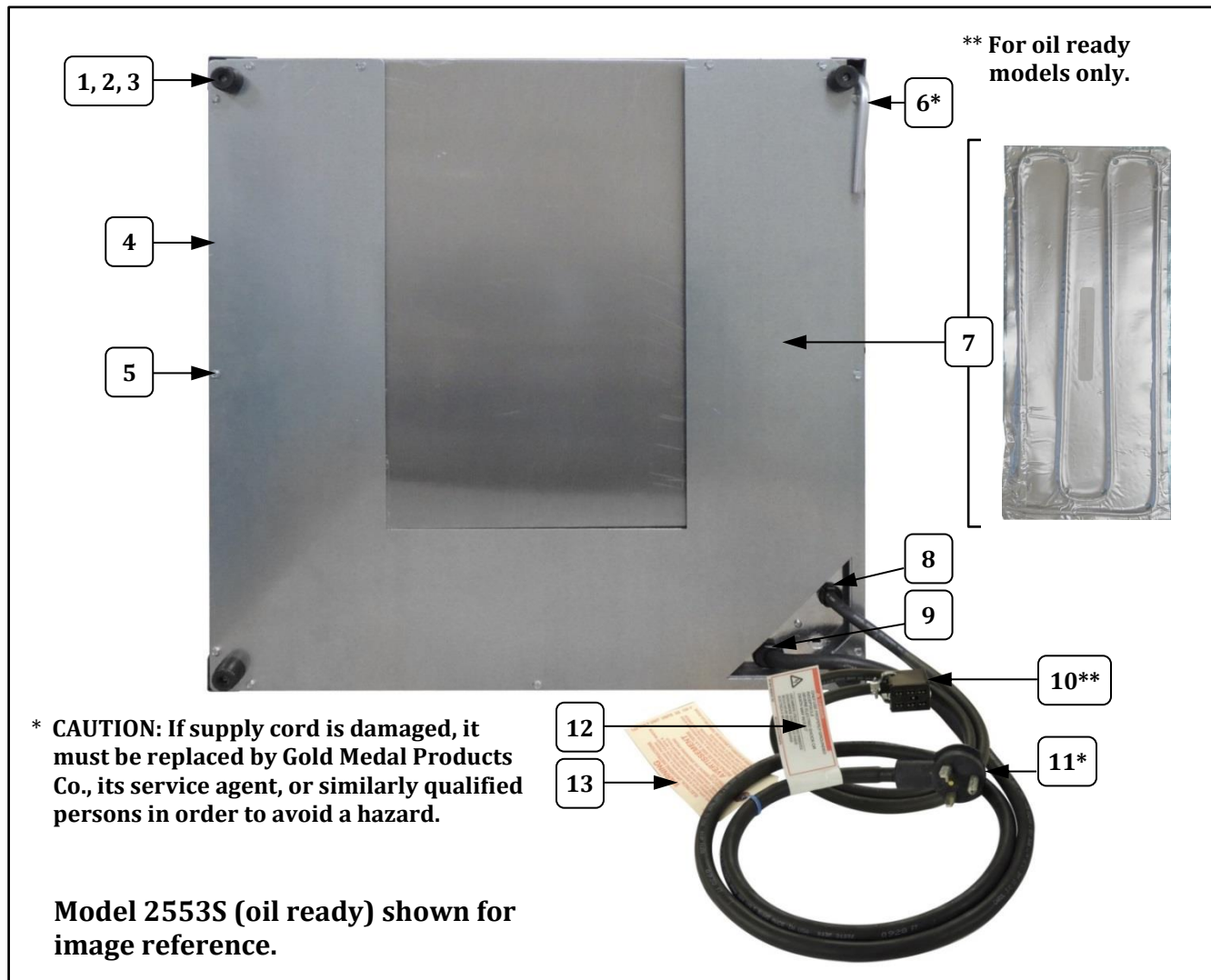
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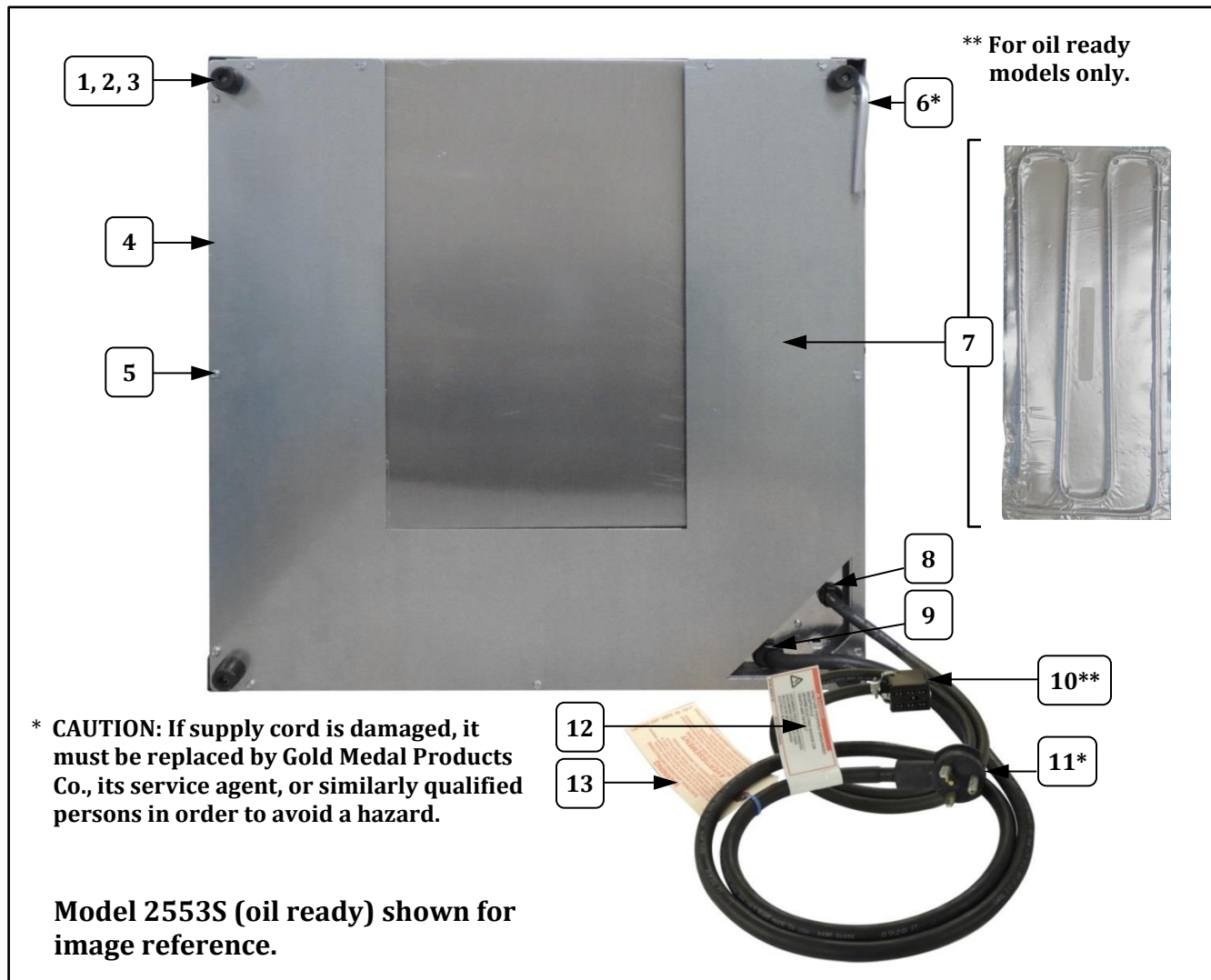
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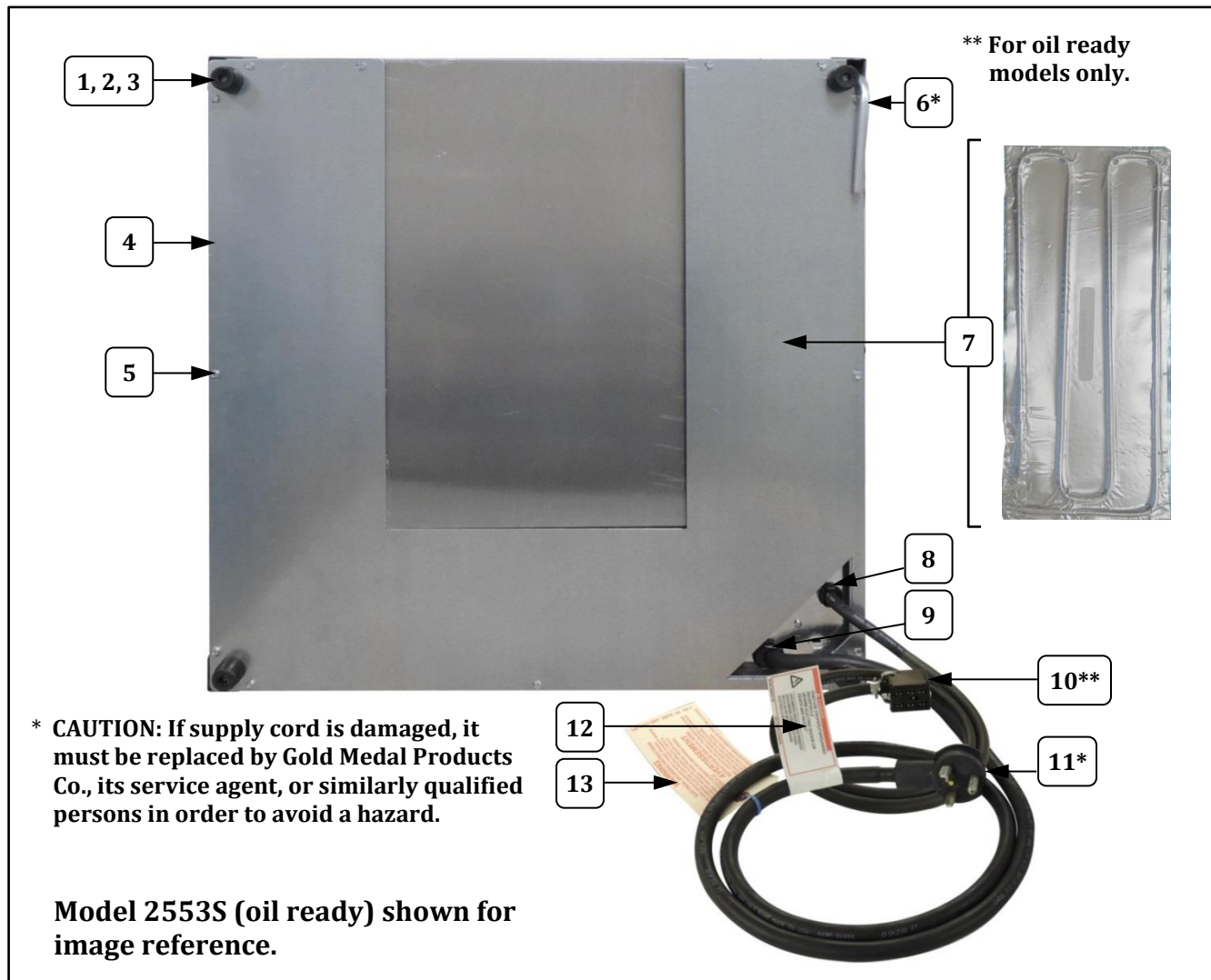
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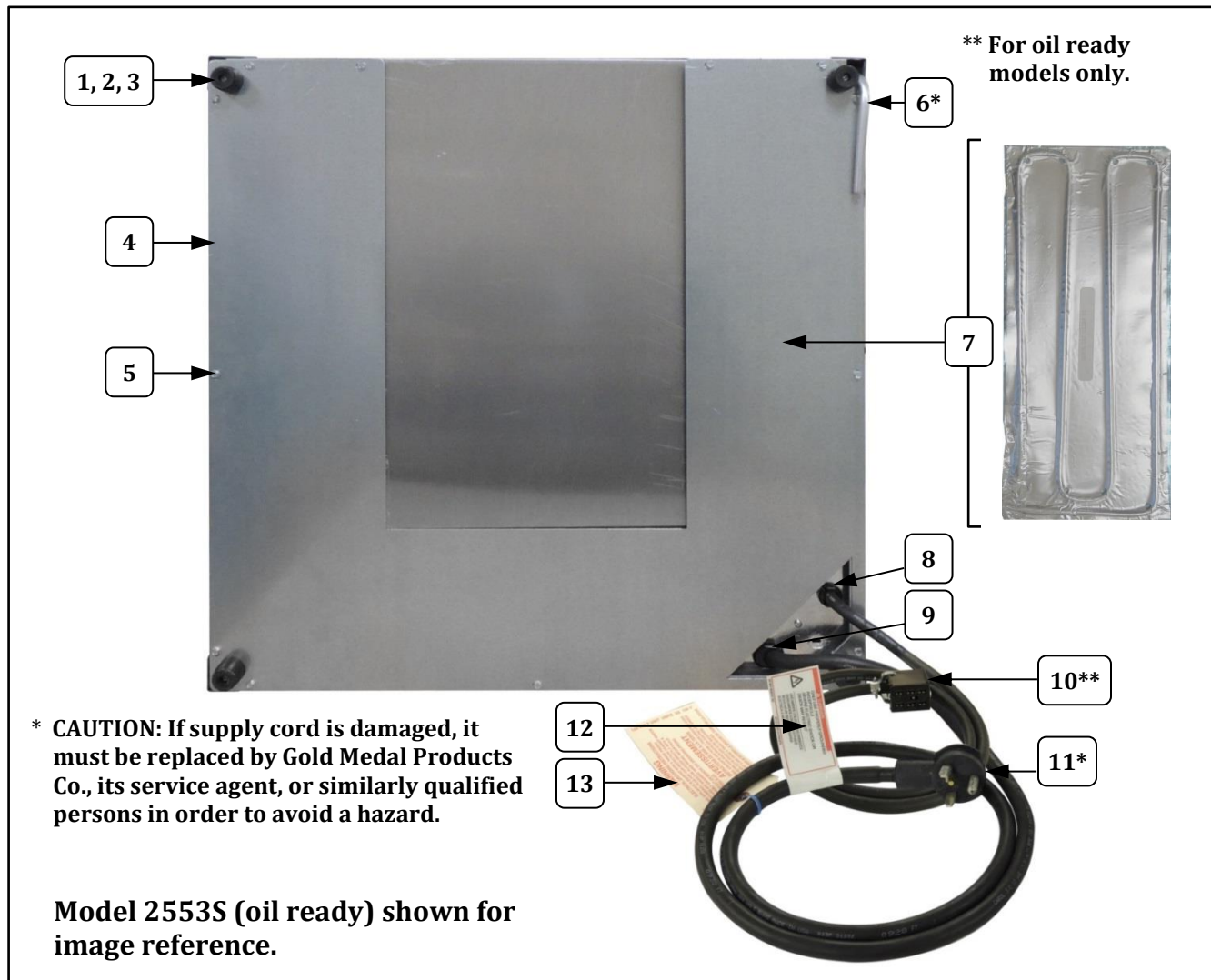
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6	ALUM OIL LINE TUBING (sold by the foot - order 6 feet - see Dome Interior section for oil line foil heater)	41047	
7	120V FOIL HEATER, 20 WATT (2 required, sticks onto bottom side of corn pan)	40557	40557
8	STRAIN RELIEF SR7W-2 (for Oil Pump Cord)	67060	
9	STRAIN RELIEF #SR-9P-2 (for 2553 Series Power Cord)	47026	
	STRAIN RELIEF SR7W-2 (for 2554 Series Power Cord)		67060
10	WIRE HARNESS,OIL PUMP	41499	
11	POWER SUPPLY CORD	47603	87085
12	WARNING LABEL CORD	68720	68720
13	POWER CORD TAG	76135	76135

Cabinet Bottom View and Corn Pan Element View



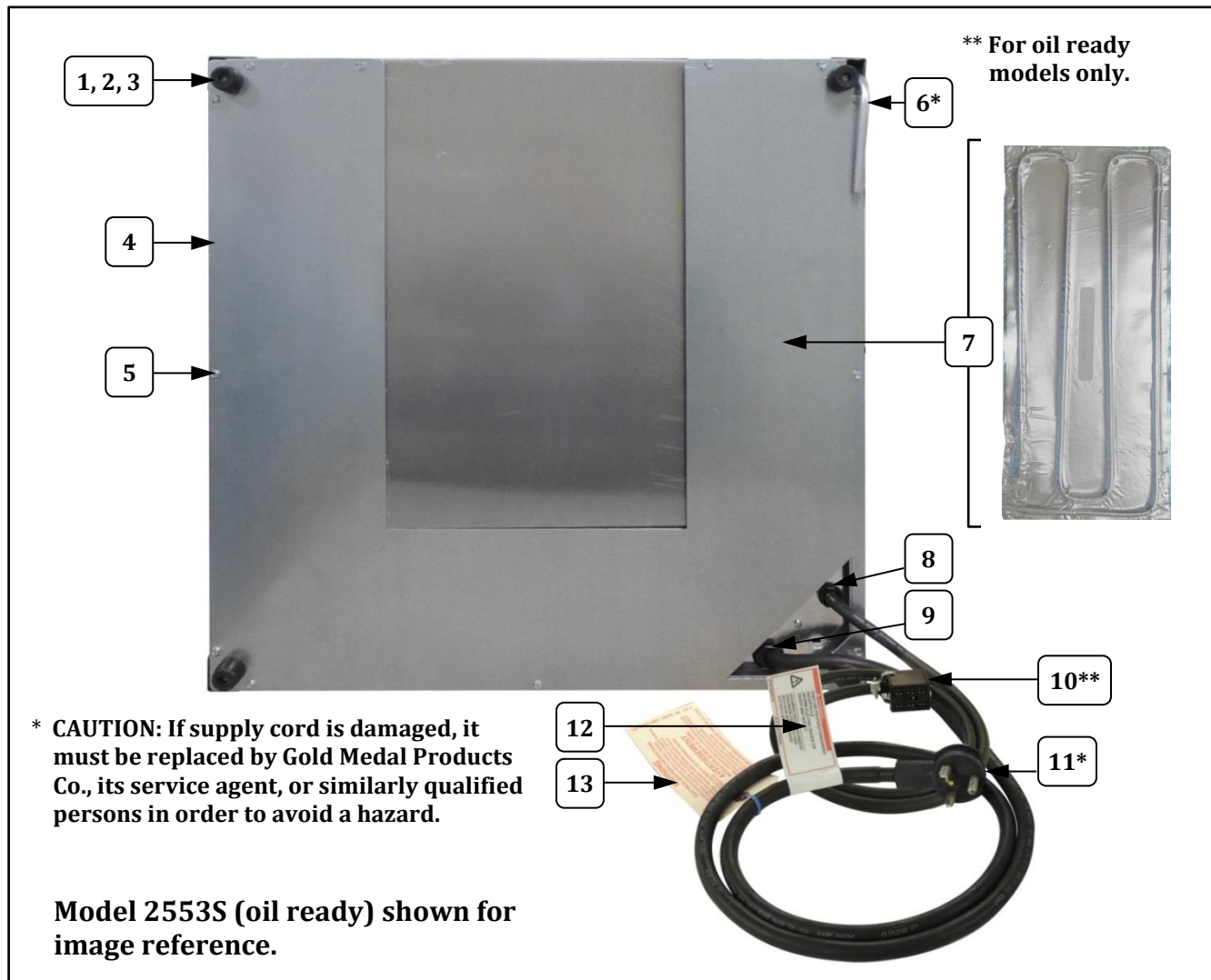
Item	Part Description	Part No.	
		Units WITH Oil	Units WITHOUT Oil
1	RUBBER FEET CASE BOTTOM	41282	41282
2	SCREW,10-24X1,PH PAN HD	76022	76022
3	10-24 SERRATED LOCK NUT	49363	49363
4	BOTTOM PLATE	50078	50078
5	8-32 X 3/8 SLT. HWH M/S	42044	42044
6	ALUM OIL LINE TUBING (sold by the foot - order 6 feet - see Dome Interior section for oil line foil heater)	41047	
7	120V FOIL HEATER, 20 WATT (2 required, sticks onto bottom side of corn pan)	40557	40557
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Cabinet Bottom View and Corn Pan Element View



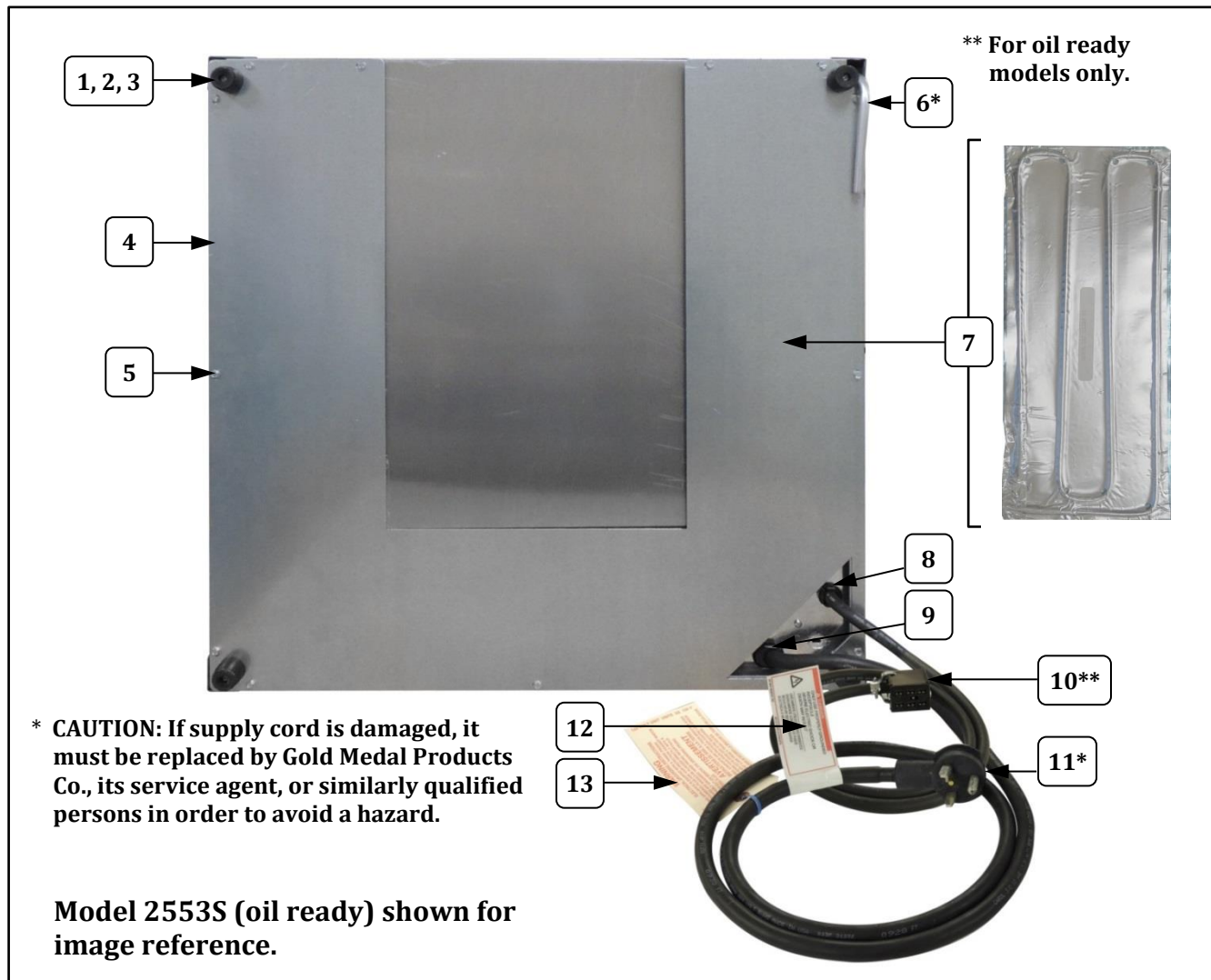
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Cabinet Bottom View and Corn Pan Element View



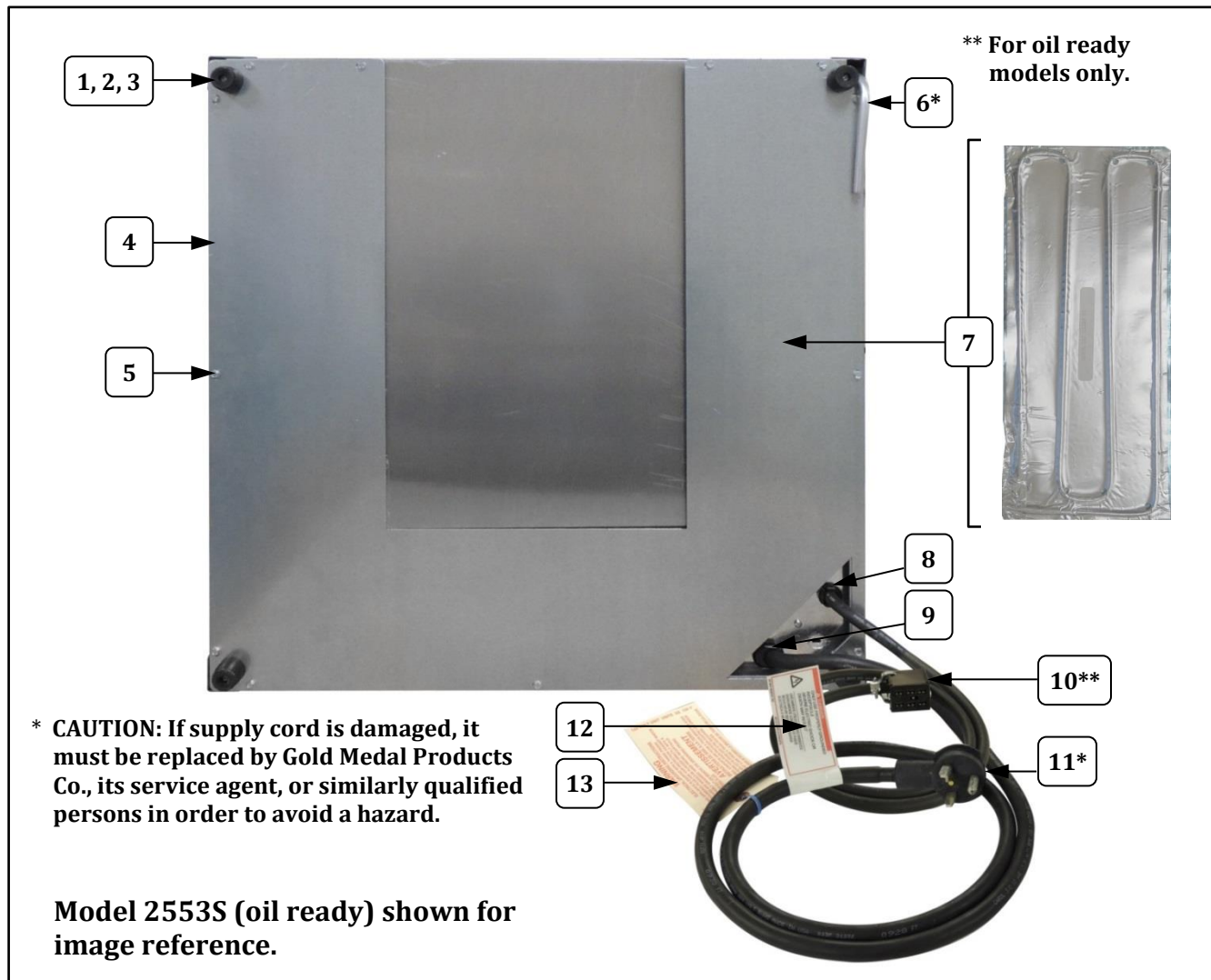
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Cabinet Bottom View and Corn Pan Element View



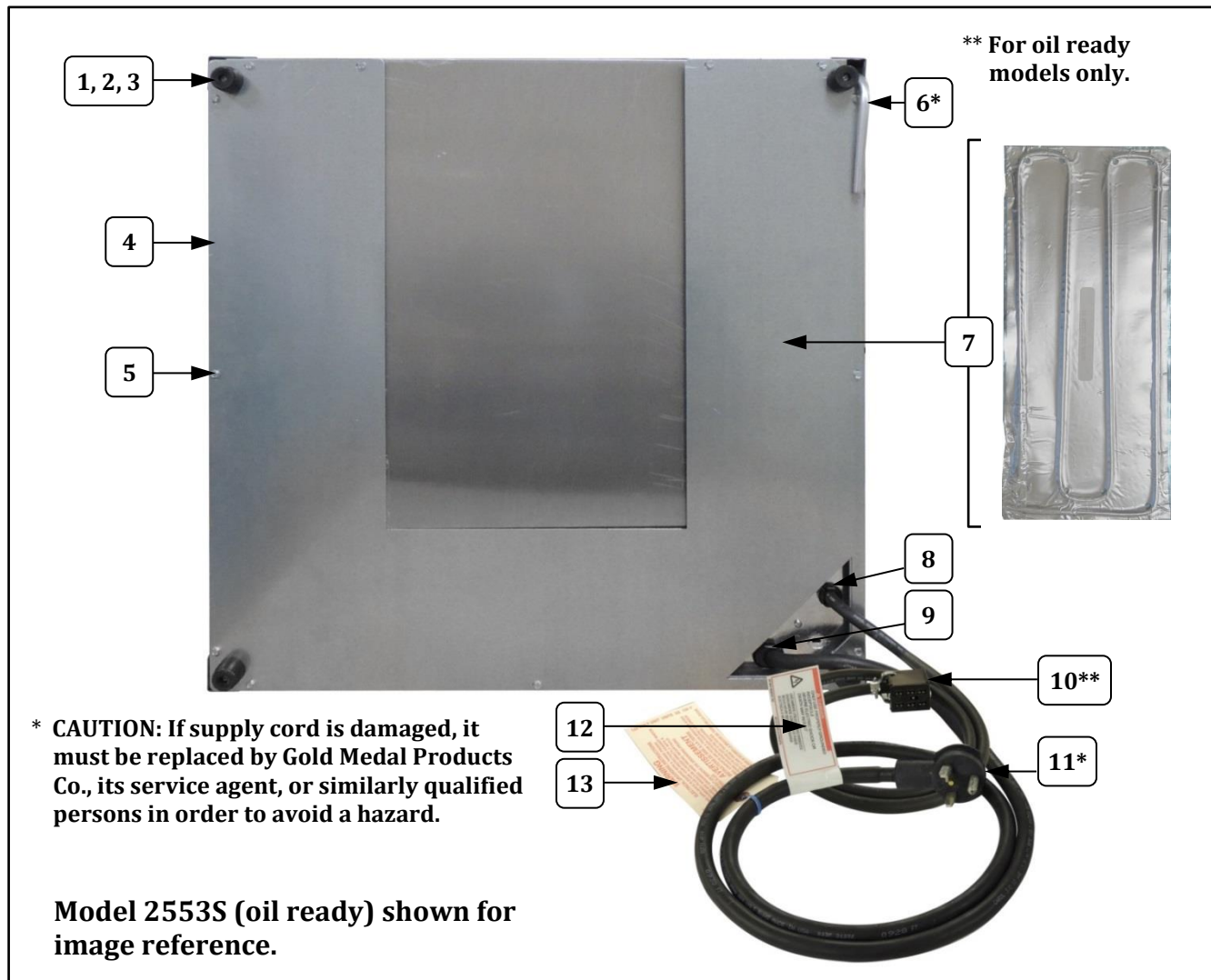
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Cabinet Bottom View and Corn Pan Element View



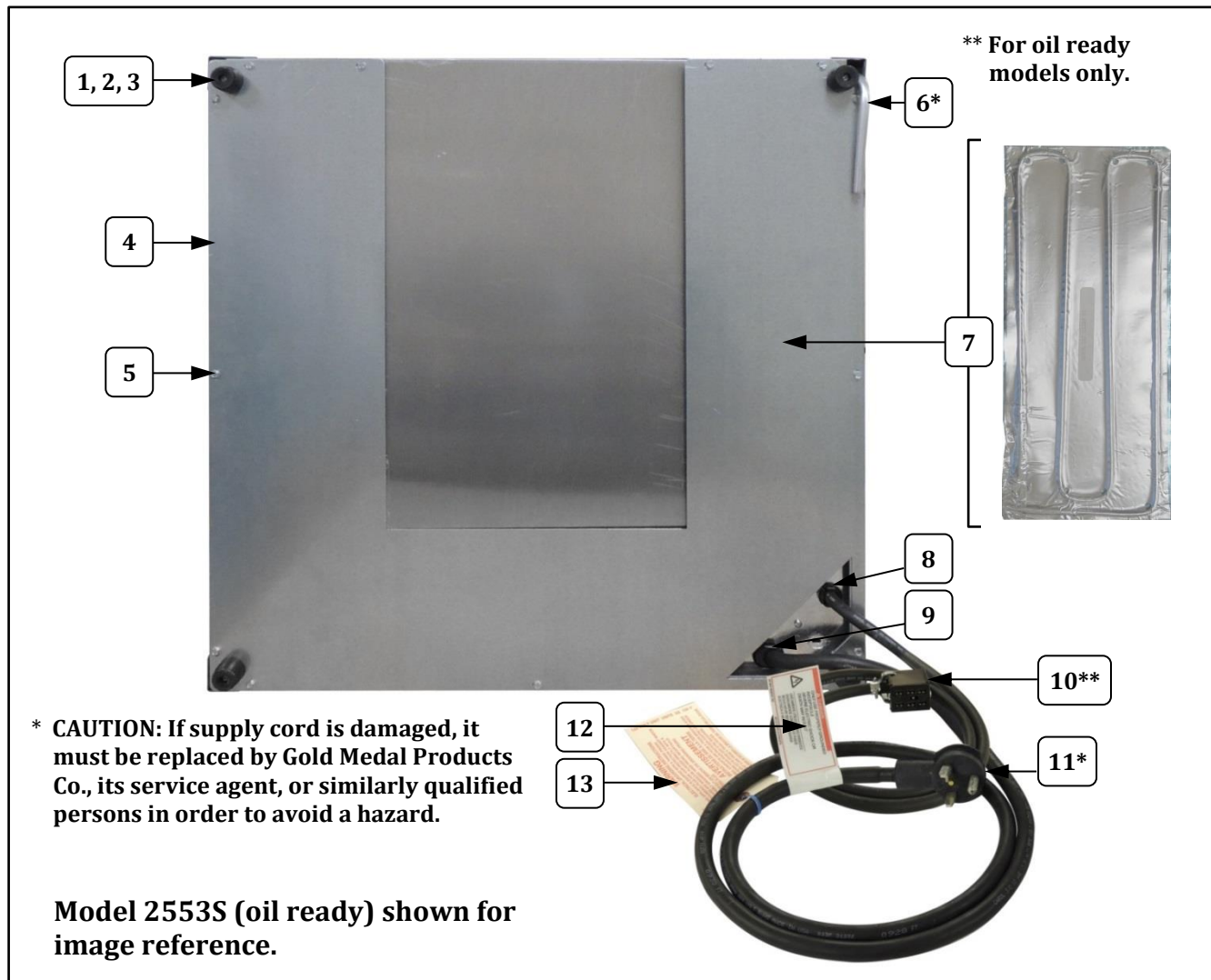
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Cabinet Bottom View and Corn Pan Element View



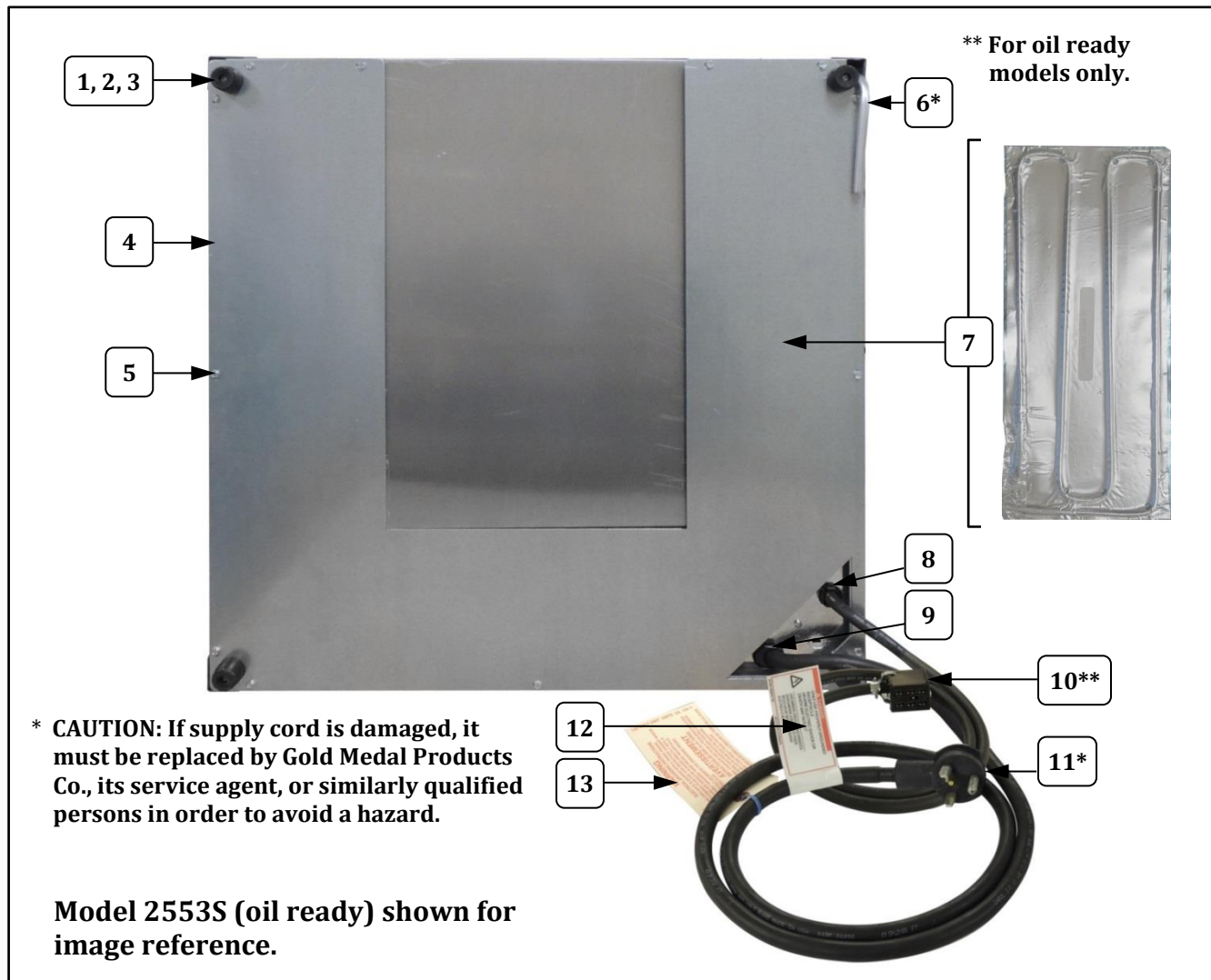
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Cabinet Bottom View and Corn Pan Element View



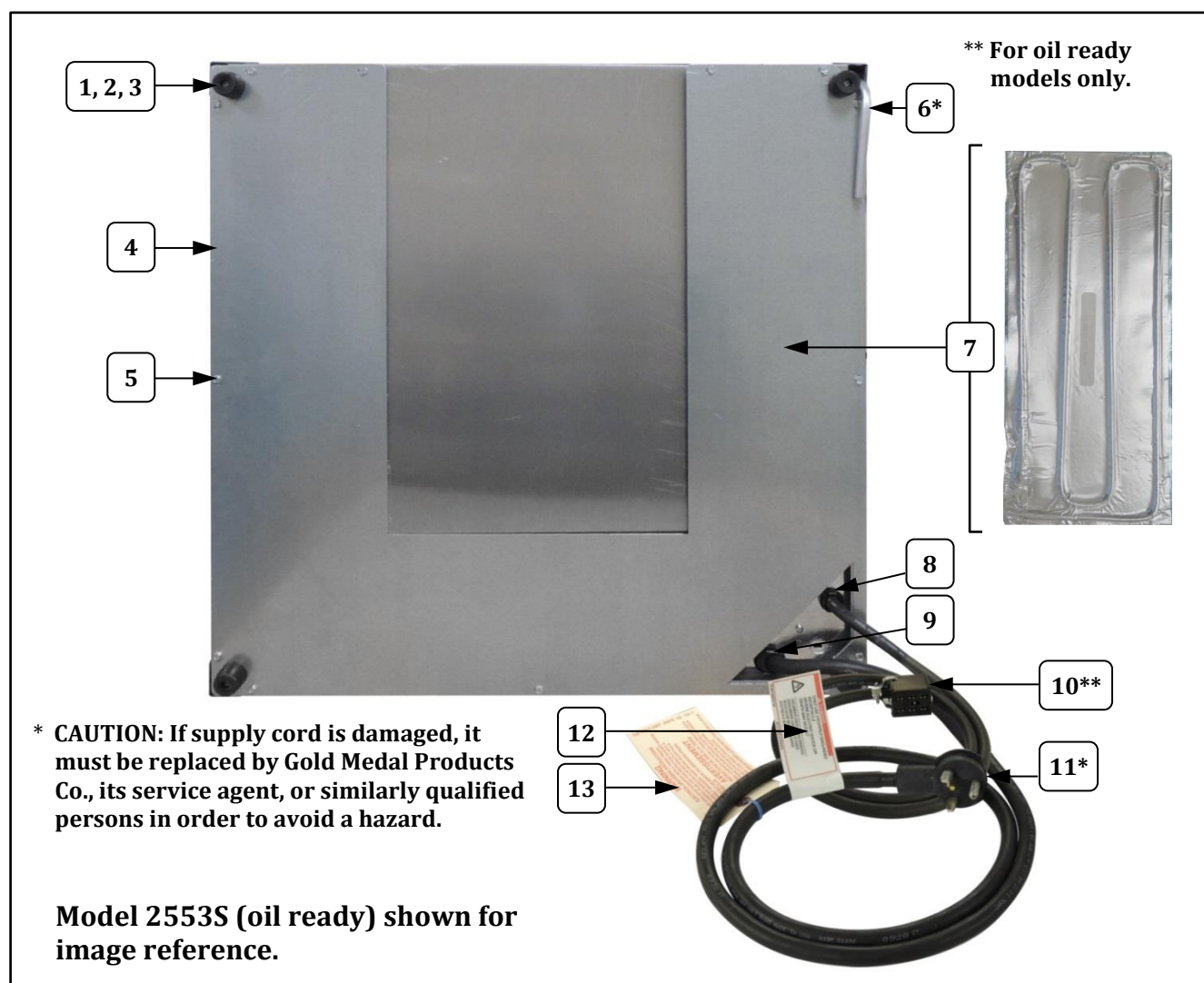
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Cabinet Bottom View and Corn Pan Element View



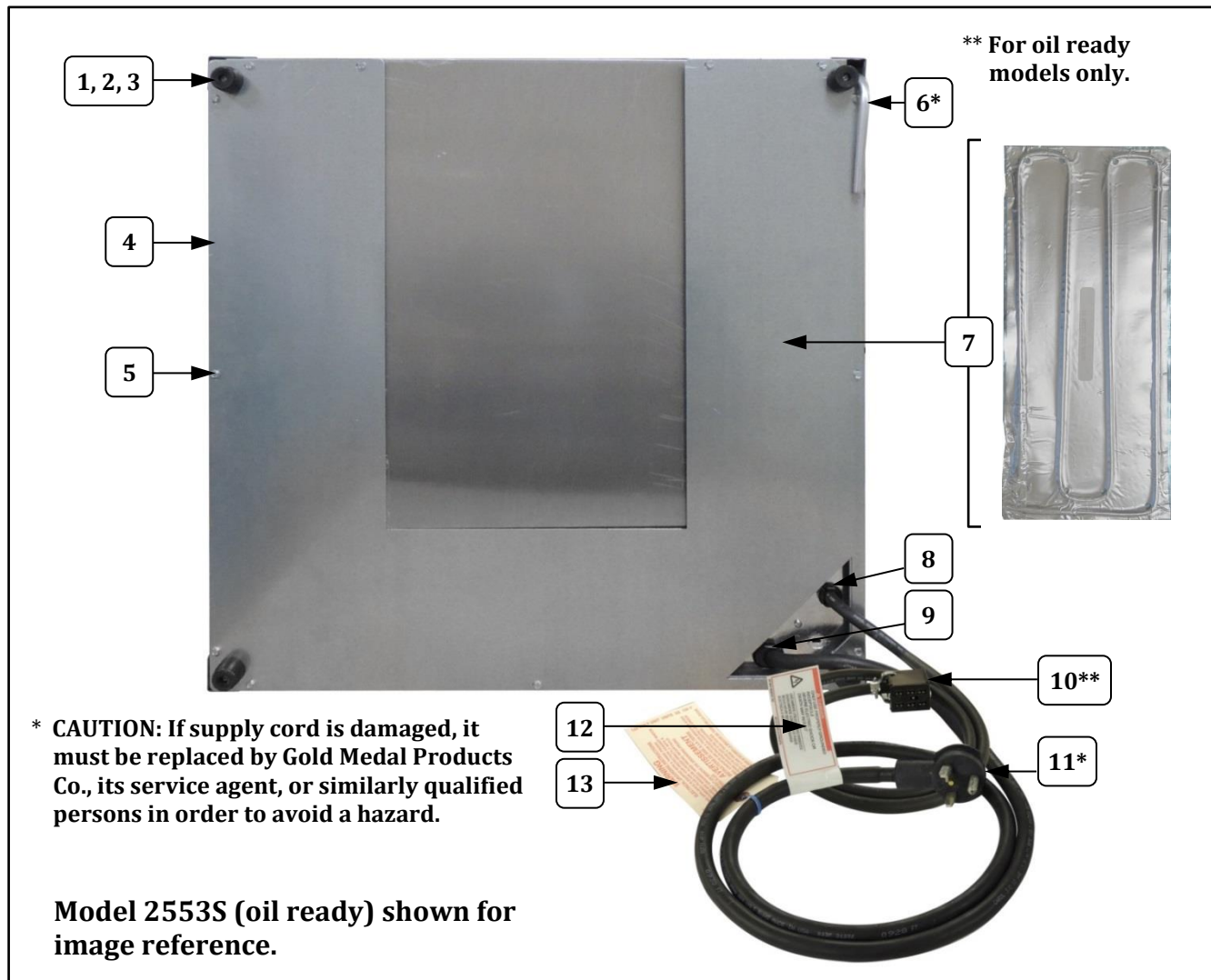
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Cabinet Bottom View and Corn Pan Element View



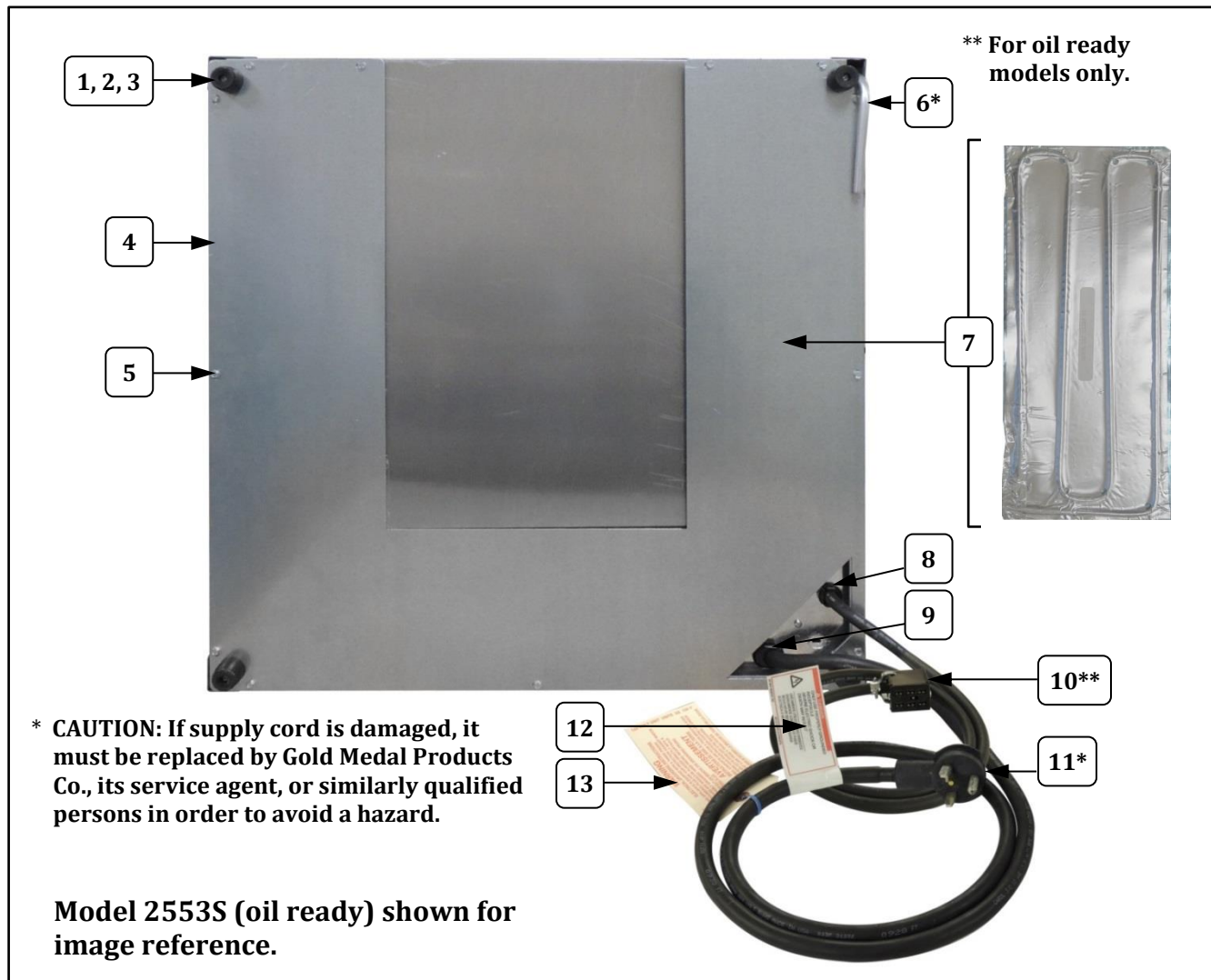
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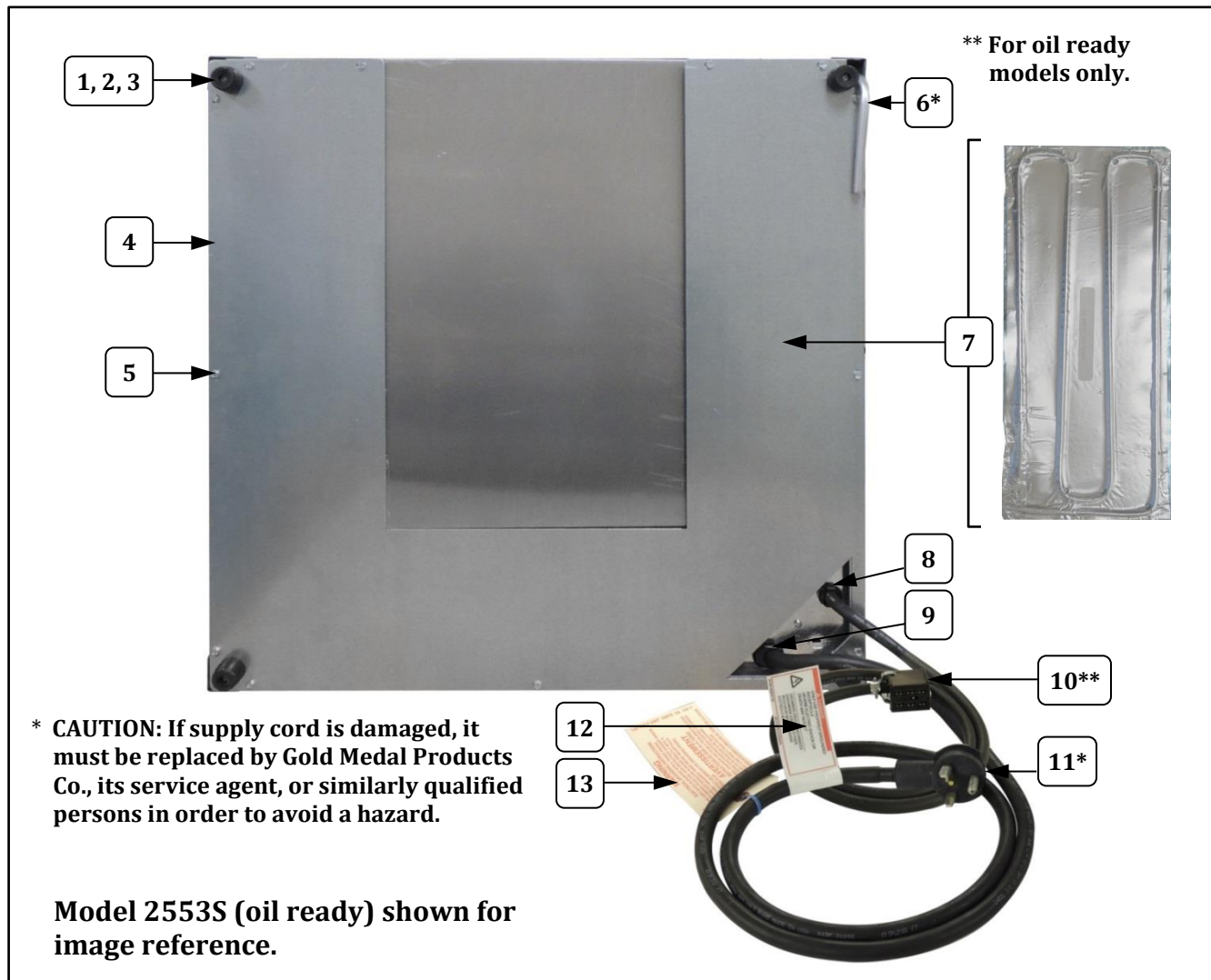
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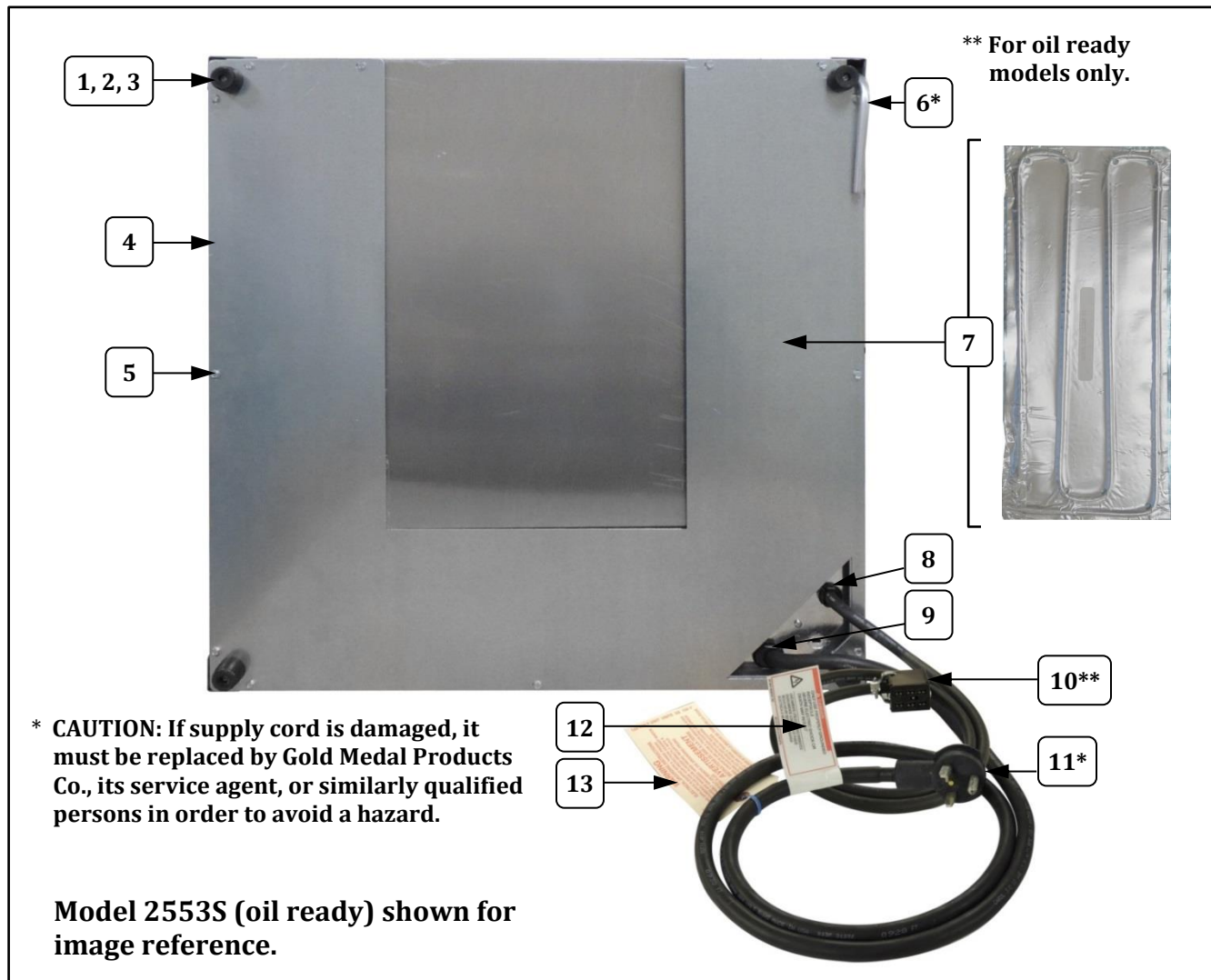
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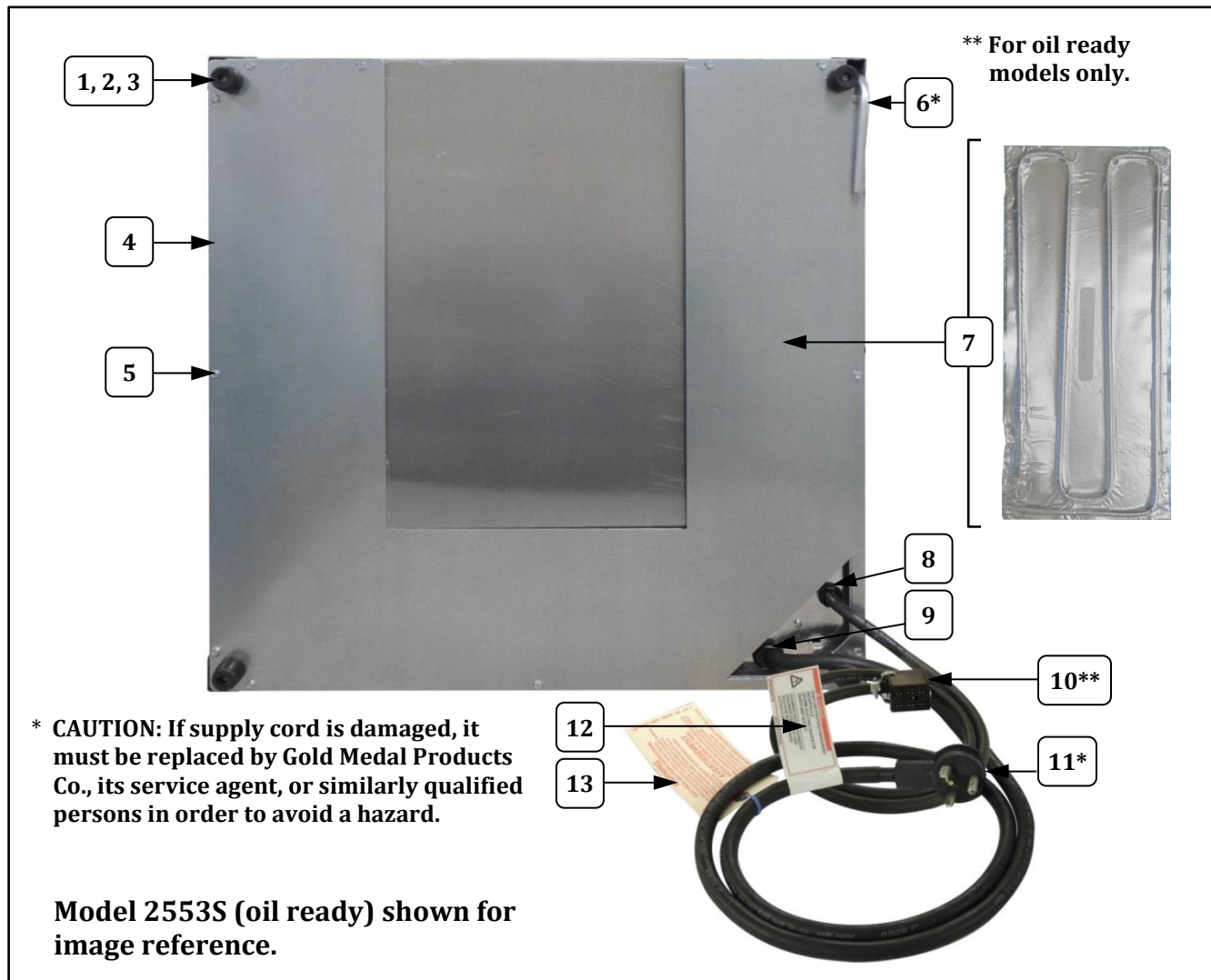
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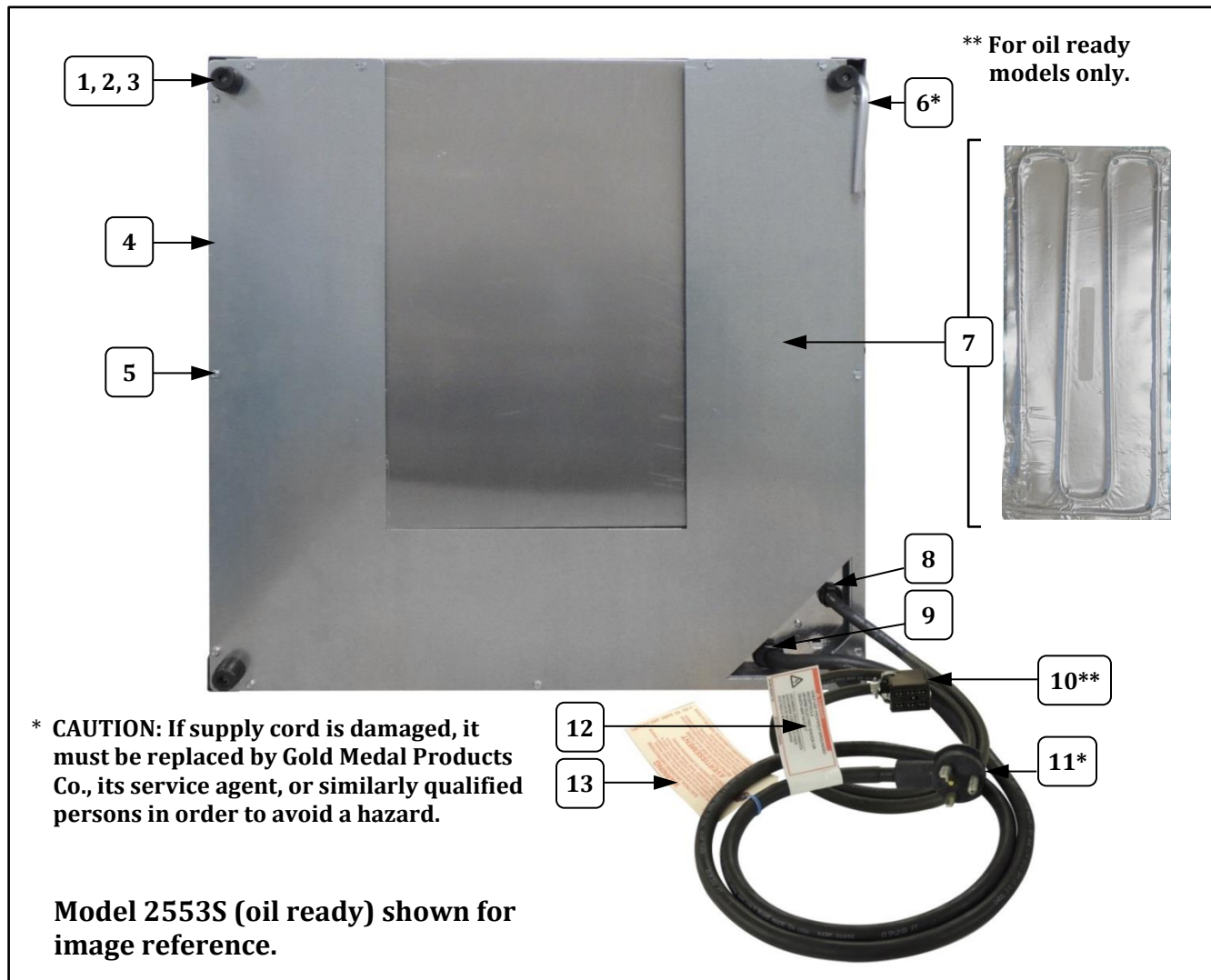
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Operator Controls (Front and Back Counter) – Parts List

Item	Part Description	Part Number	
		Units WITH Oil	Units WITHOUT Oil
1	SCREW #8-32X1/2 PAN HD PH	74147	74147
2	SWITCH PLATE	50090	50087
3	LABEL (for Control Panel)	50089	50088
4	PILOT LIGHT, AMBER 125V	55039	55039
5	SWITCH, LIGHTED ROCKER GR	42798	42798
6	SWITCH, ROCKER DPDT GOLD	55440	55440
7	ROCKER SWITCH COVER (covers the Salt-Sweet Switch if equipped)	48786	48786
8	HOLE PLUG, ROCKER SWITCH (used when unit is NOT equipped with a Salt-Sweet Switch)	42743	42743
9	SWITCH OIL PUMP	41031	
10	PILOT LIGHT, 125V GREEN	48660	
11	CIRCUIT BREAKER 15 AMP	47364	
12	5 HOLE SWITCH BOX	17450	17450
13	ROCKER SWITCH LABEL, 5 PN	48542	48542
14	ROCKER, PUSH BUTTON BOX	17451	
15	ROCKER & BUTTON OIL LABEL	48496	
16	2 ROCKER + OIL BUTTON BOX	48634	
17	2 ROCKER+OIL BUTTON LABEL	48635	



Operator Controls (Front and Back Counter) – Parts List

Item	Part Description	Part Number	
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2	SWITCH PLATE	50090	50087
3	LABEL (for Control Panel)	50089	50088
4	PILOT LIGHT, AMBER 125V	55039	55039
5	SWITCH, LIGHTED ROCKER GR	42798	42798
6	SWITCH, ROCKER DPDT GOLD	55440	55440
7	ROCKER SWITCH COVER (covers the Salt-Sweet Switch if equipped)	48786	48786
8	HOLE PLUG, ROCKER SWITCH (used when unit is NOT equipped with a Salt-Sweet Switch)	42743	42743
9	SWITCH OIL PUMP	41031	
10	PILOT LIGHT, 125V GREEN	48660	
11	CIRCUIT BREAKER 15 AMP	47364	
12	5 HOLE SWITCH BOX	17450	17450
13	ROCKER SWITCH LABEL, 5 PN	48542	48542
14	ROCKER, PUSH BUTTON BOX	17451	
15	ROCKER & BUTTON OIL LABEL	48496	
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5	SWITCH, LIGHTED ROCKER GR	42798	42798
6	SWITCH, ROCKER DPDT GOLD	55440	55440
7	ROCKER SWITCH COVER (covers the Salt-Sweet Switch if equipped)	48786	48786
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5	SWITCH, LIGHTED ROCKER GR	42798	42798
6	SWITCH, ROCKER DPDT GOLD	55440	55440
7	ROCKER SWITCH COVER (covers the Salt-Sweet Switch if equipped)	48786	48786
8	HOLE PLUG, ROCKER SWITCH (used when unit is NOT equipped with a Salt-Sweet Switch)	42743	42743
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1	SCREW #8-32X1/2 PAN HD PH	74147	74147
2	SWITCH PLATE	50090	50087
3	LABEL (for Control Panel)	50089	50088
4	PILOT LIGHT, AMBER 125V	55039	55039
5	SWITCH, LIGHTED ROCKER GR	42798	42798
6	SWITCH, ROCKER DPDT GOLD	55440	55440
7	ROCKER SWITCH COVER (covers the Salt-Sweet Switch if equipped)	48786	48786
8	HOLE PLUG, ROCKER SWITCH (used when unit is NOT equipped with a Salt-Sweet Switch)	42743	42743
9	SWITCH OIL PUMP	41031	
10	PILOT LIGHT, 125V GREEN	48660	
11	CIRCUIT BREAKER 15 AMP	47364	
12	5 HOLE SWITCH BOX	17450	17450
13	ROCKER SWITCH LABEL, 5 PN	48542	48542
14	ROCKER, PUSH BUTTON BOX	17451	
15	ROCKER & BUTTON OIL LABEL	48496	
16	2 ROCKER + OIL BUTTON BOX	48634	
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Operator Controls (Front and Back Counter) – Parts List

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		Units WITH Oil	Units WITHOUT Oil
1	SCREW #8-32X1/2 PAN HD PH	74147	74147
2	SWITCH PLATE	50090	50087
3	LABEL (for Control Panel)	50089	50088
4	PILOT LIGHT, AMBER 125V	55039	55039
5	SWITCH, LIGHTED ROCKER GR	42798	42798
6	SWITCH, ROCKER DPDT GOLD	55440	55440
7	ROCKER SWITCH COVER (covers the Salt-Sweet Switch if equipped)	48786	48786
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Cabinet Interior – Parts List

Item	Part Description	Part Number	
		Units WITH Oil	Units WITHOUT Oil
1	60W HALOGEN FLOOD SHORT (see Motor Plate for Lamp Holder parts)	41979S	41979S
2	FILTER 5 X 10 X 2	69850	69850
3	FILTER SPRING CLIP	62666	62666
4	SET COLLAR ALUM OIL TUBE	47225	
5	SET SCREW 10-24 X 3/16	47226	
6	ALUM OIL LINE TUBING (sold by the foot - order 6 feet - see Dome Interior section for oil line heater)	41047	
7	HANGER ARM FRONT	47262	47262
8	HANGER ARM REAR, ASSY (has dowel pin)	47228	47228
9	LABEL, UN-PLUG KETTLE	49324	49324
10	SPUR GEAR	47060	47060
11	10-32 X 3/16 SET SCREW	41742	41742
12	KETTLE GEAR BLOCK ASSEMBLY	67194	67194
13	RECEPTACLE ASSY	55177	55177



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3	FILTER SPRING CLIP	62666	62666
4	SET COLLAR ALUM OIL TUBE	47225	
5	SET SCREW 10-24 X 3/16	47226	
6	ALUM OIL LINE TUBING (sold by the foot - order 6 feet - see Dome Interior section for oil line heater)	41047	
7	HANGER ARM FRONT	47262	47262
8	HANGER ARM REAR, ASSY (has dowel pin)	47228	47228
9	LABEL, UN-PLUG KETTLE	49324	49324
10	SPUR GEAR	47060	47060
11	10-32 X 3/16 SET SCREW	41742	41742
12	KETTLE GEAR BLOCK ASSEMBLY	67194	67194
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12	KETTLE GEAR BLOCK ASSEMBLY	67194	67194
13	RECEPTACLE ASSY	55177	55177



Dome Interior – Parts List

Item	Part Description	Part Number	
		Units WITH Oil	Units WITHOUT Oil
1	LAMP HOLDER	47047	47047
2	LIGHT CONICAL SHORT	49584	49584
3	MOTOR PL STIFFENER 2554	69853	69853
4	SCREW, 6-32X3/4 PH PAN HD (fastens Control)	40378	40378
5	TEMP CONTROL DIGITAL	41002	41002
6	240 VAC TRANSIENT FILTER	89087	89087
7	RELAY, 30A DPST 120V	55219	55219
8	SWITCH, LIGHTED ROCKER GR	42798	42798
9	TERMINAL BLOCK, 8 TERMINAL	47208	47208
10	PILOT LIGHT, AMBER 125V	55039	55039
11	CIRCUIT BREAKER 15 AMP	47364	
12	BUSHING, SNAP .875 IN	45396	45396
13	RECEPTACLE ASSY	55177	55177
14	OIL LINE SUPPORT BRACKET	41243	
15	ALUM OIL LINE TUBING (sold by the foot - order 6 feet)	41047	
16	FOIL ELEMENT, 8 WATT 120V	41640	
17	KETTLE DRIVE MOTOR, 120V	47038	47038
18	SET COLLAR ALUM OIL TUBE	47225	
19	SET SCREW 10-24 X 3/16	47226	
20	FILTER BOX	69851	69851
21	EXHST BLOWER PLUG & CORD (2 required)	47199	47199
22	EXHAUST BLOWER 120V, 60CY (2 required)	48018	48018



Dome Interior – Parts List

Item	Part Description	Part Number	
		Units WITH Oil	Units WITHOUT Oil
1	LAMP HOLDER	47047	47047
2	LIGHT CONICAL SHORT	49584	49584
3	MOTOR PL STIFFENER 2554	69853	69853
4	SCREW, 6-32X3/4 PH PAN HD (fastens Control)	40378	40378
5	TEMP CONTROL DIGITAL	41002	41002
6	240 VAC TRANSIENT FILTER	89087	89087
7	RELAY, 30A DPST 120V	55219	55219
8	SWITCH, LIGHTED ROCKER GR	42798	42798
9	TERMINAL BLOCK, 8 TERMINAL	47208	47208
10	PILOT LIGHT, AMBER 125V	55039	55039
11	CIRCUIT BREAKER 15 AMP	47364	
12	BUSHING, SNAP .875 IN	45396	45396
13	RECEPTACLE ASSY	55177	55177
14	OIL LINE SUPPORT BRACKET	41243	
15	ALUM OIL LINE TUBING (sold by the foot - order 6 feet)	41047	
16	FOIL ELEMENT, 8 WATT 120V	41640	
17	KETTLE DRIVE MOTOR, 120V	47038	47038
18	SET COLLAR ALUM OIL TUBE	47225	
19	SET SCREW 10-24 X 3/16	47226	
20	FILTER BOX	69851	69851
21	EXHST BLOWER PLUG & CORD (2 required)	47199	47199
22	EXHAUST BLOWER 120V, 60CY (2 required)	48018	48018



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2	LIGHT CONICAL SHORT	49584	49584
3	MOTOR PL STIFFENER 2554	69853	69853
4	SCREW, 6-32X3/4 PH PAN HD (fastens Control)	40378	40378
5	TEMP CONTROL DIGITAL	41002	41002
6	240 VAC TRANSIENT FILTER	89087	89087
7	RELAY, 30A DPST 120V	55219	55219
8	SWITCH, LIGHTED ROCKER GR	42798	42798
9	TERMINAL BLOCK, 8 TERMINAL	47208	47208
10	PILOT LIGHT, AMBER 125V	55039	55039
11	CIRCUIT BREAKER 15 AMP	47364	
12	BUSHING, SNAP .875 IN	45396	45396
13	RECEPTACLE ASSY	55177	55177
14	OIL LINE SUPPORT BRACKET	41243	
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16	FOIL ELEMENT, 8 WATT 120V	41640	
17	KETTLE DRIVE MOTOR, 120V	47038	47038
18	SET COLLAR ALUM OIL TUBE	47225	
19	SET SCREW 10-24 X 3/16	47226	
20	FILTER BOX	69851	69851
21	EXHST BLOWER PLUG & CORD (2 required)	47199	47199
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6	240 VAC TRANSIENT FILTER	89087	89087
7	RELAY, 30A DPST 120V	55219	55219
8	SWITCH, LIGHTED ROCKER GR	42798	42798
9	TERMINAL BLOCK, 8 TERMINAL	47208	47208
10	PILOT LIGHT, AMBER 125V	55039	55039
11	CIRCUIT BREAKER 15 AMP	47364	
12	BUSHING, SNAP .875 IN	45396	45396
13	RECEPTACLE ASSY	55177	55177
14	OIL LINE SUPPORT BRACKET	41243	
15	ALUM OIL LINE TUBING (sold by the foot - order 6 feet)	41047	
16	FOIL ELEMENT, 8 WATT 120V	41640	
17	KETTLE DRIVE MOTOR, 120V	47038	47038
18	SET COLLAR ALUM OIL TUBE	47225	
19	SET SCREW 10-24 X 3/16	47226	
20	FILTER BOX	69851	69851
21	EXHST BLOWER PLUG & CORD (2 required)	47199	47199
22	EXHAUST BLOWER 120V, 60CY (2 required)	48018	48018



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2	LIGHT CONICAL SHORT	49584	49584
3	MOTOR PL STIFFENER 2554	69853	69853
4	SCREW, 6-32X3/4 PH PAN HD (fastens Control)	40378	40378
5	TEMP CONTROL DIGITAL	41002	41002
6	240 VAC TRANSIENT FILTER	89087	89087
7	RELAY, 30A DPST 120V	55219	55219
8	SWITCH, LIGHTED ROCKER GR	42798	42798
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4	SCREW, 6-32X3/4 PH PAN HD (fastens Control)	40378	40378
5	TEMP CONTROL DIGITAL	41002	41002
6	240 VAC TRANSIENT FILTER	89087	89087
7	RELAY, 30A DPST 120V	55219	55219
8	SWITCH, LIGHTED ROCKER GR	42798	42798
9	TERMINAL BLOCK, 8 TERMINAL	47208	47208
10	PILOT LIGHT, AMBER 125V	55039	55039
11	CIRCUIT BREAKER 15 AMP	47364	
12	BUSHING, SNAP .875 IN	45396	45396
13	RECEPTACLE ASSY	55177	55177
14	OIL LINE SUPPORT BRACKET	41243	
15	ALUM OIL LINE TUBING (sold by the foot - order 6 feet)	41047	
16	FOIL ELEMENT, 8 WATT 120V	41640	
17	KETTLE DRIVE MOTOR, 120V	47038	47038
18	SET COLLAR ALUM OIL TUBE	47225	
19	SET SCREW 10-24 X 3/16	47226	
20	FILTER BOX	69851	69851
21	EXHST BLOWER PLUG & CORD (2 required)	47199	47199
22	EXHAUST BLOWER 120V, 60CY (2 required)	48018	48018



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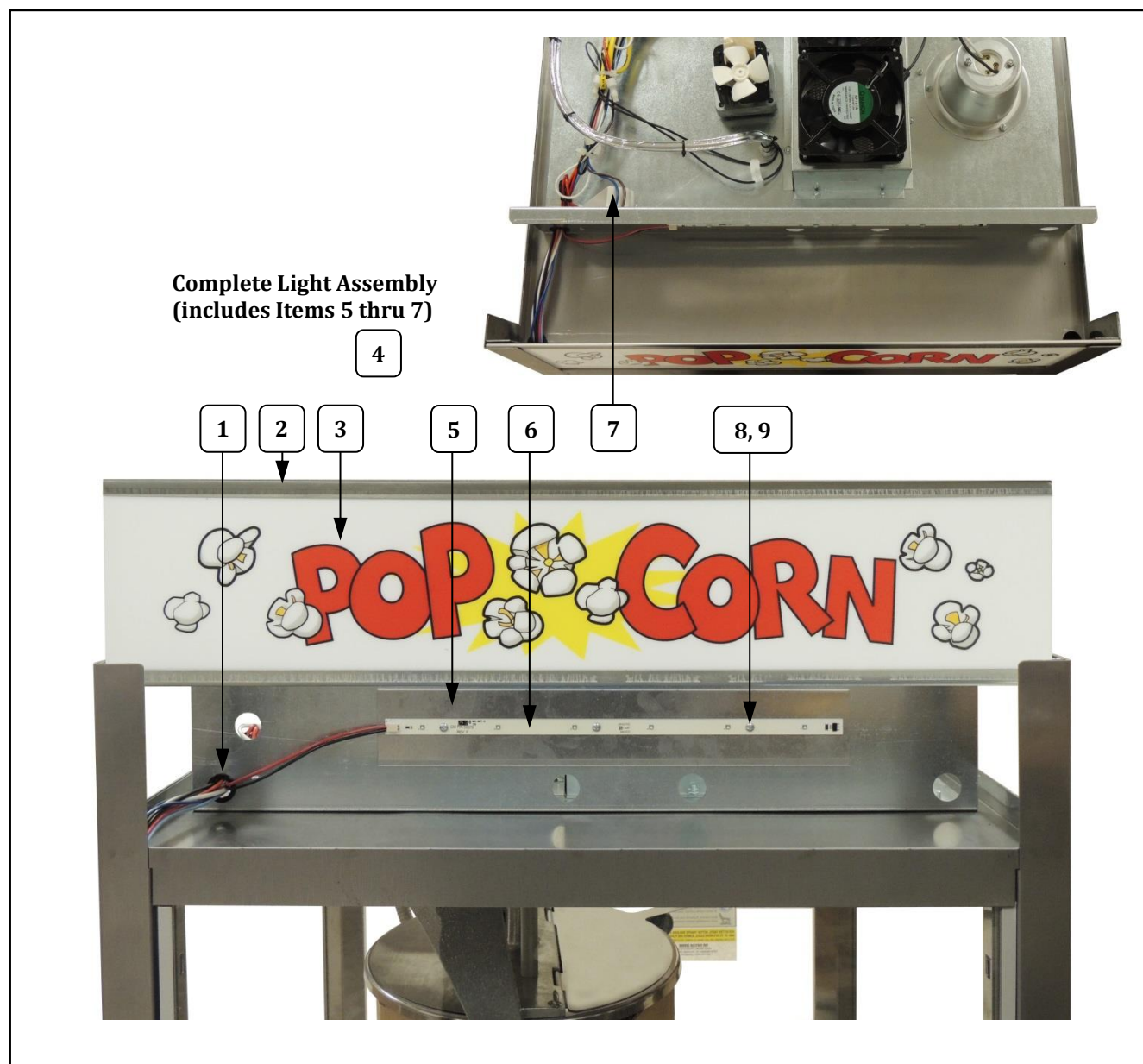
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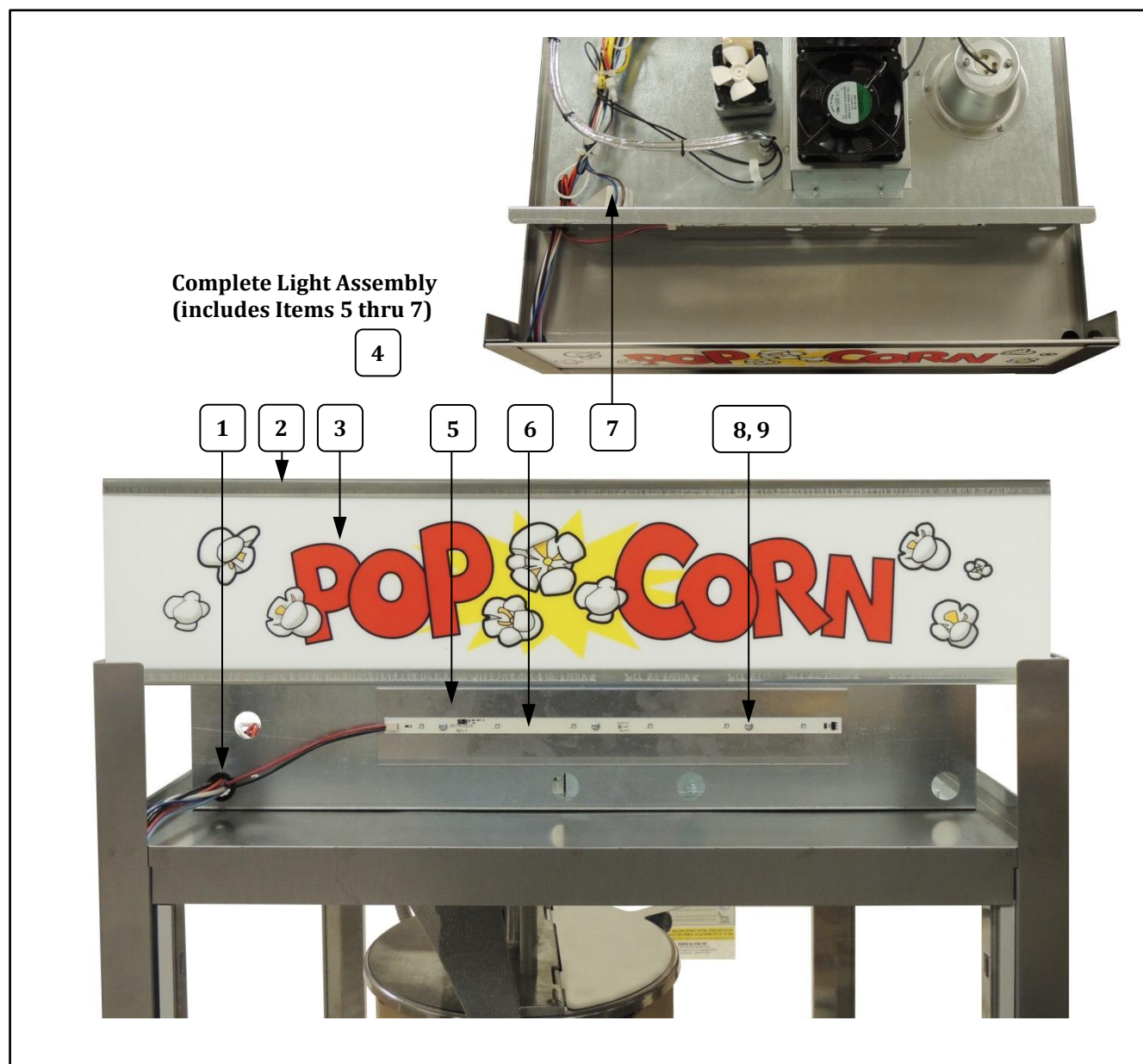
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Dome Sign and Lighting



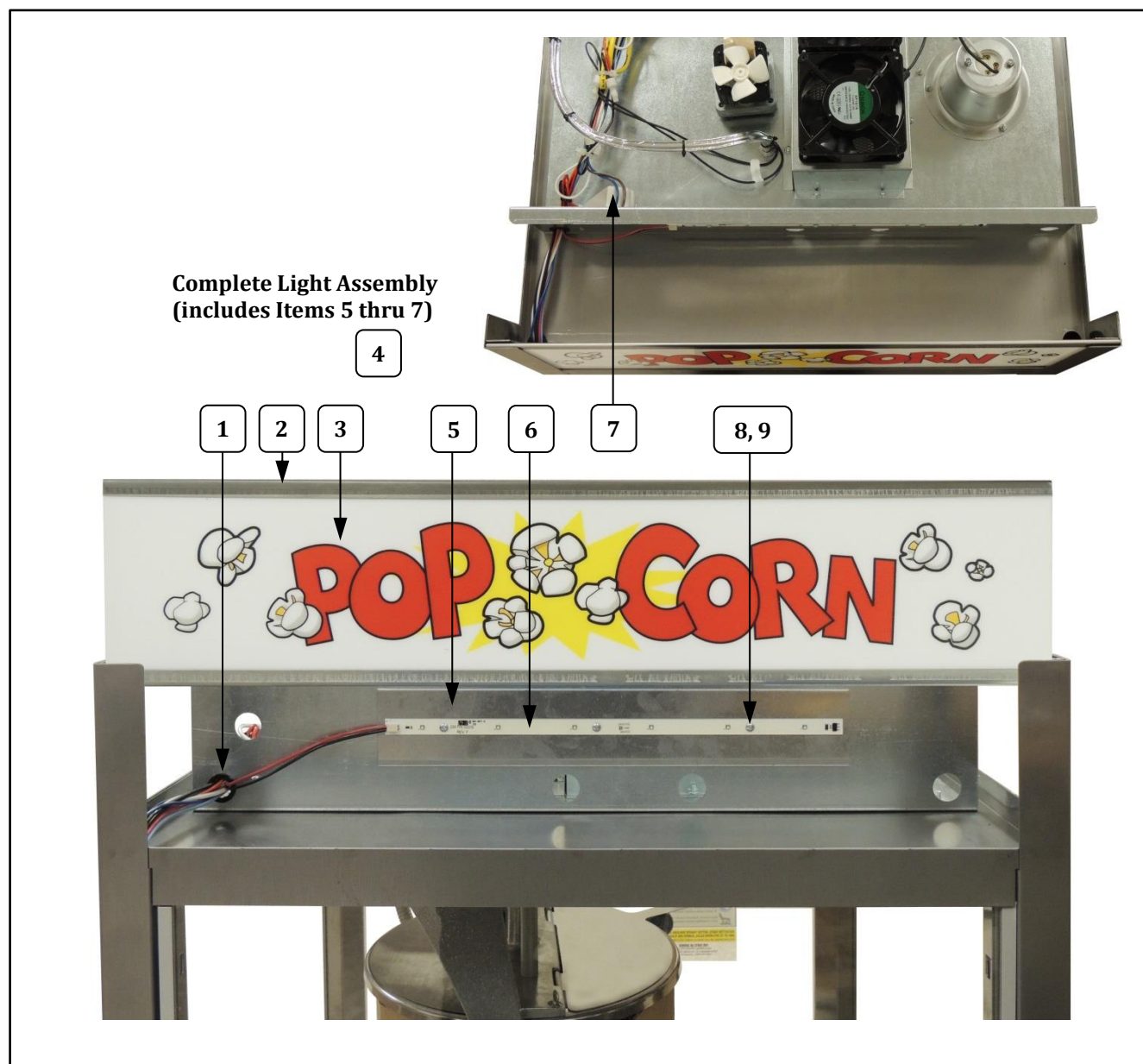
Item	Part Description	Part No.
1	BUSHING, SNAP .875 IN	45396
2	SIGN STIFFENING CHANNEL (2 required)	77929
3	SIGN, LIGHTED DOME 28X28	41301
4	LED DOME LIGHT ASSY	67942
5	LED MOUNTING PLATE	55355A
6	LED STRIP COOL WHITE	55379
7	POWER SUPPLY 24VDC 20W	55394
8	6-32 X 1/2 PHIL PAN M/S	42237
9	6-32 HEX NUT ZINC PLATED	38005

Dome Sign and Lighting



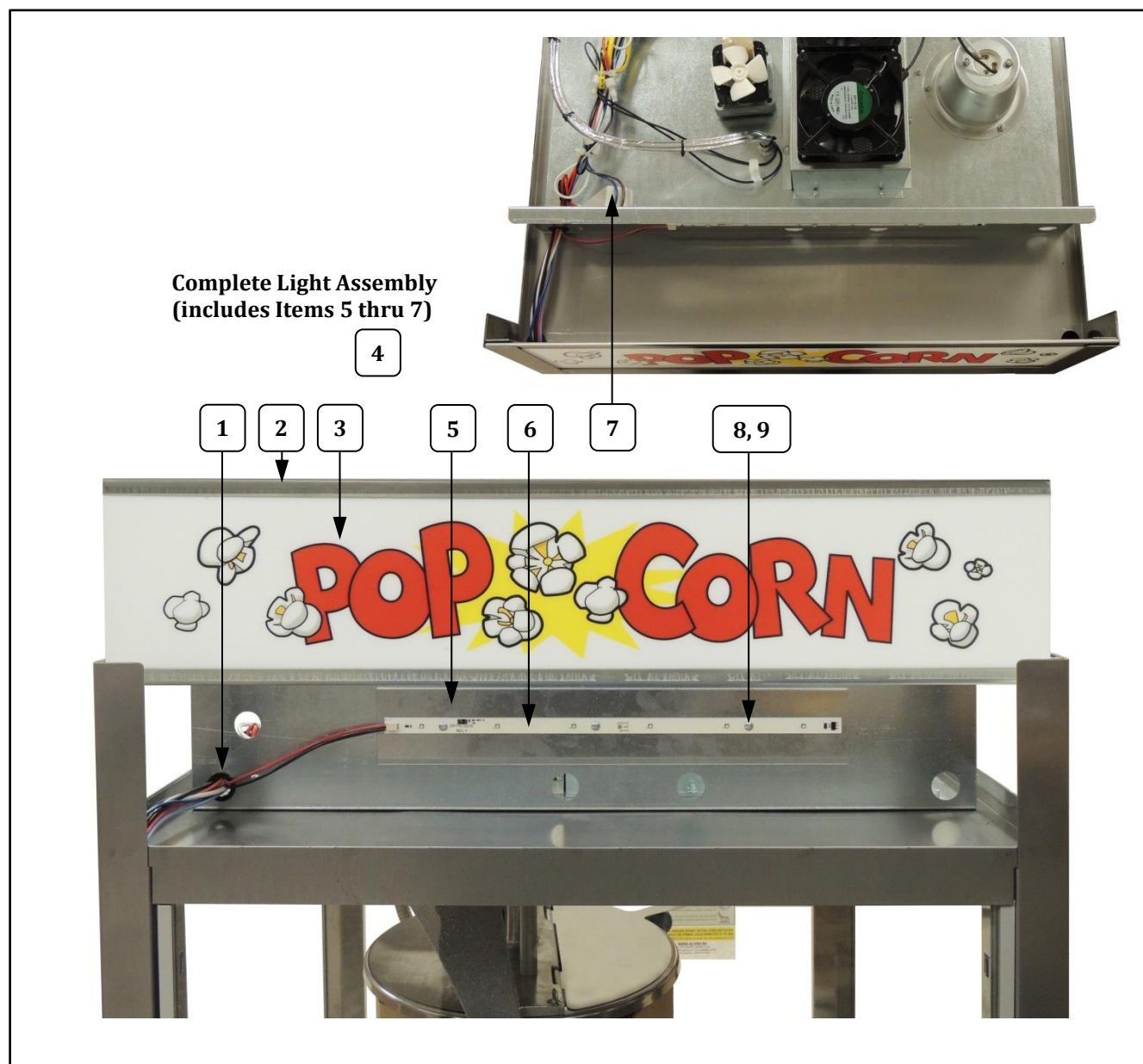
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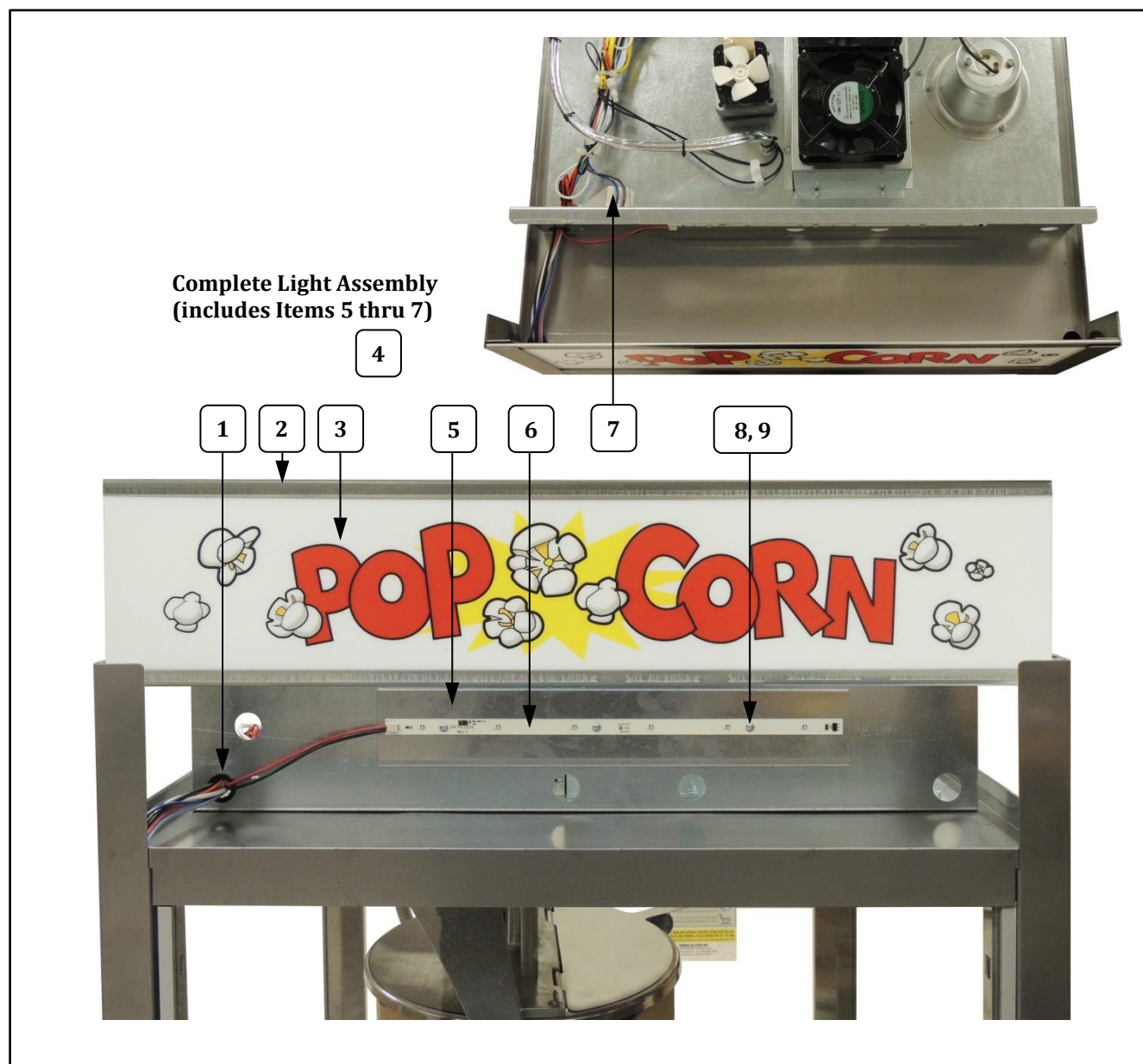
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8	6-32 X 1/2 PHIL PAN M/S	42237
9	6-32 HEX NUT ZINC PLATED	38005

Dome Sign and Lighting



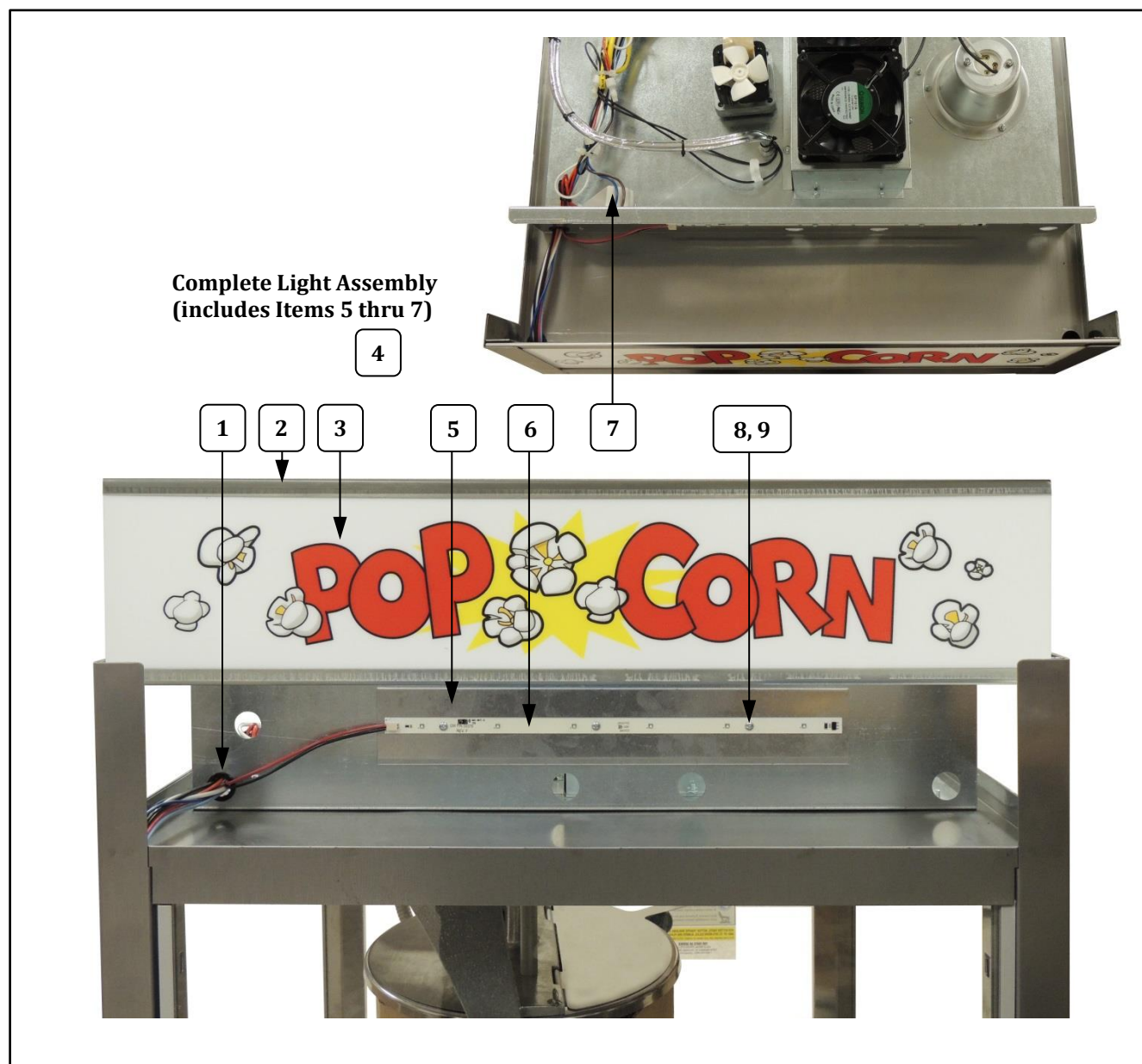
Item	Part Description	Part No.
1	BUSHING, SNAP .875 IN	45396
2	SIGN STIFFENING CHANNEL (2 required)	77929
3	SIGN, LIGHTED DOME 28X28	41301
4	LED DOME LIGHT ASSY	67942
5	LED MOUNTING PLATE	55355A
6	LED STRIP COOL WHITE	55379
7	POWER SUPPLY 24VDC 20W	55394
8	6-32 X 1/2 PHIL PAN M/S	42237
9	6-32 HEX NUT ZINC PLATED	38005

Dome Sign and Lighting



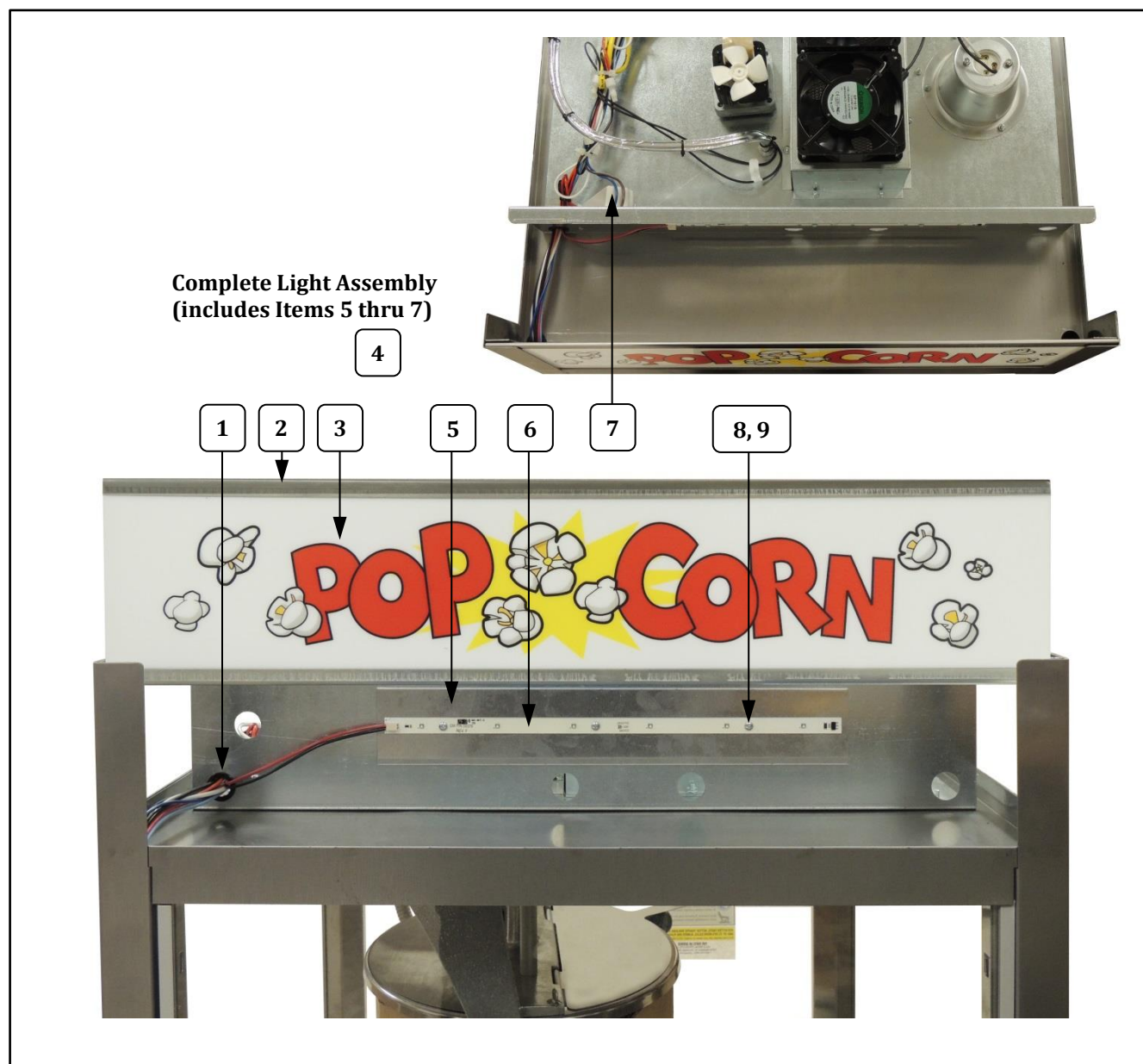
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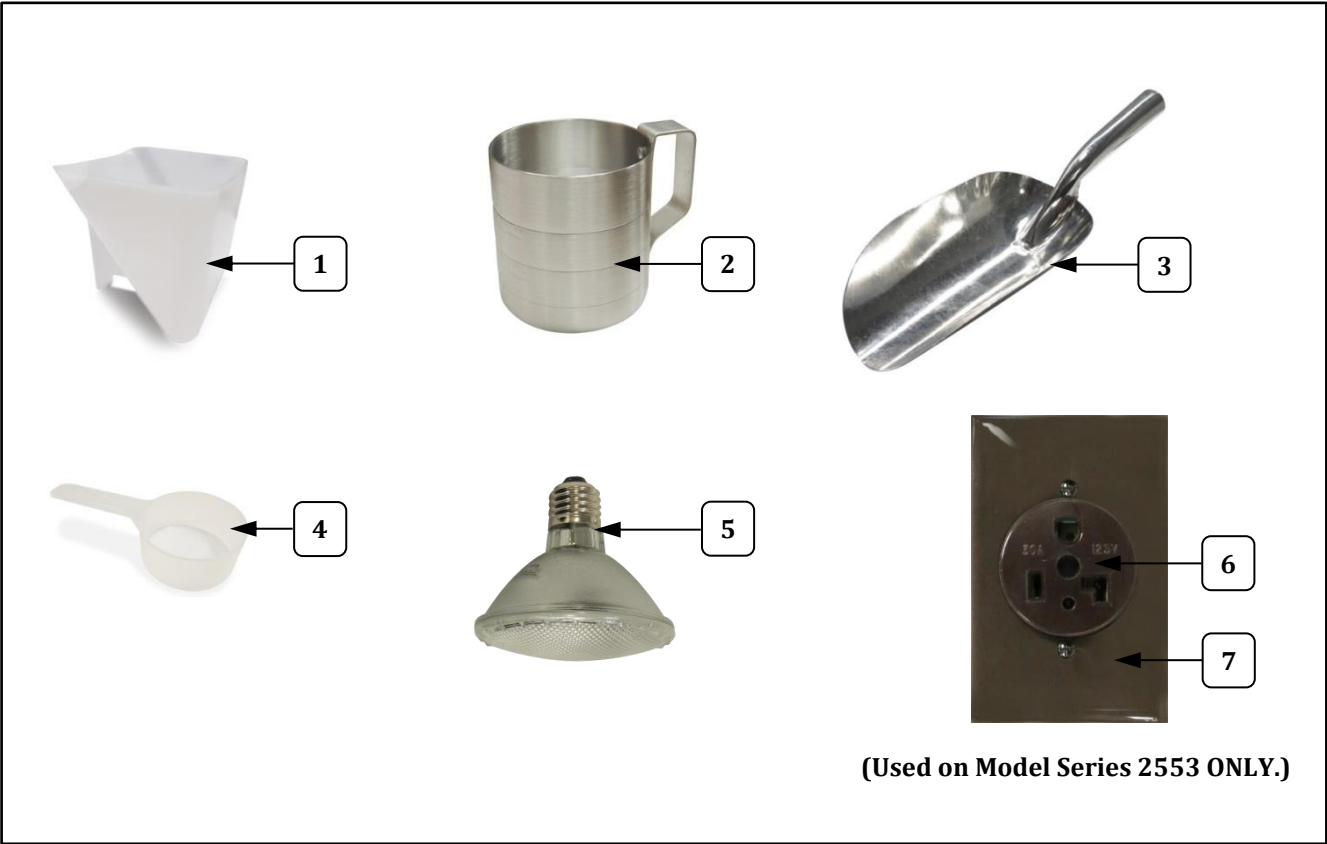
Dome Sign and Lighting



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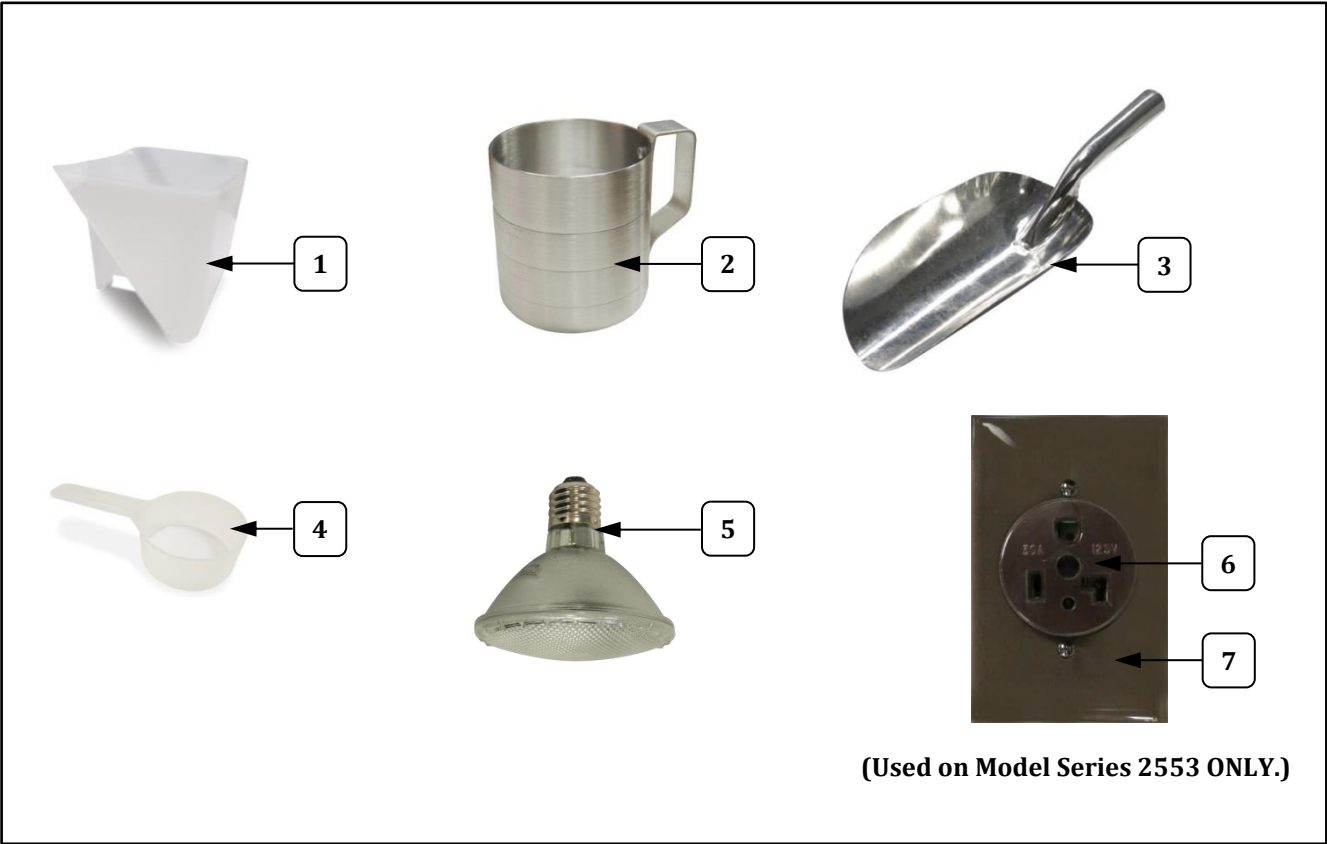
Accessories



Item	Part Description	Part No.
1	MEASURE 6 OZ	49049
2	16OZ CORN MEASURE W/HANDL	68050
3	STAMPED ALUM SCOOP	2071
4	MEASURE 20CC	47680
5	75W HALOGEN FLOOD SHORT	41979S
6	RECPT POWER SUPPLY (for 2553 Series only)	47211
7	RECEPTACLE COVER (for 2553 Series only)	47377



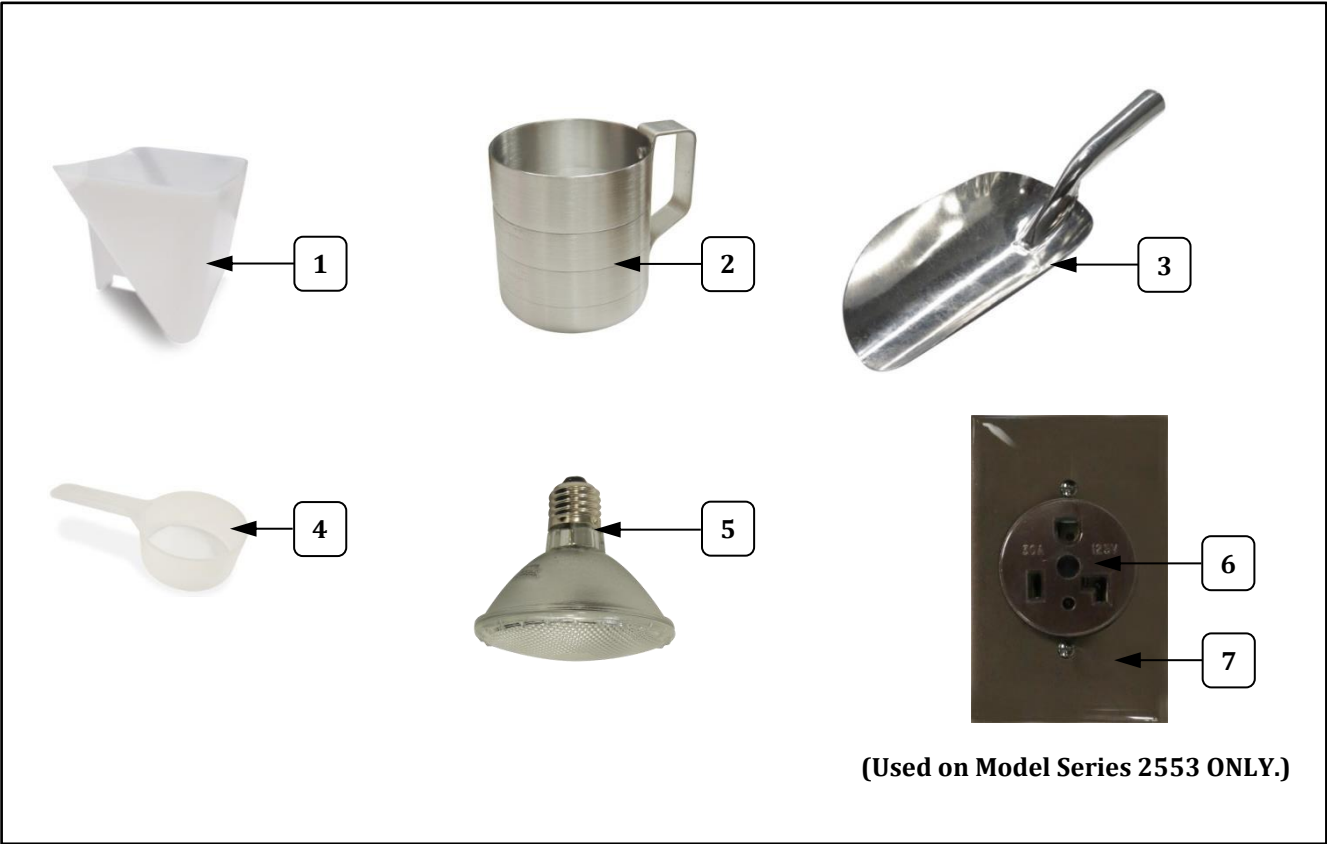
Accessories



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3	STAMPED ALUM SCOOP	2071
4	MEASURE 20CC	47680
5	75W HALOGEN FLOOD SHORT	41979S
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7	RECEPTACLE COVER (for 2553 Series only)	47377



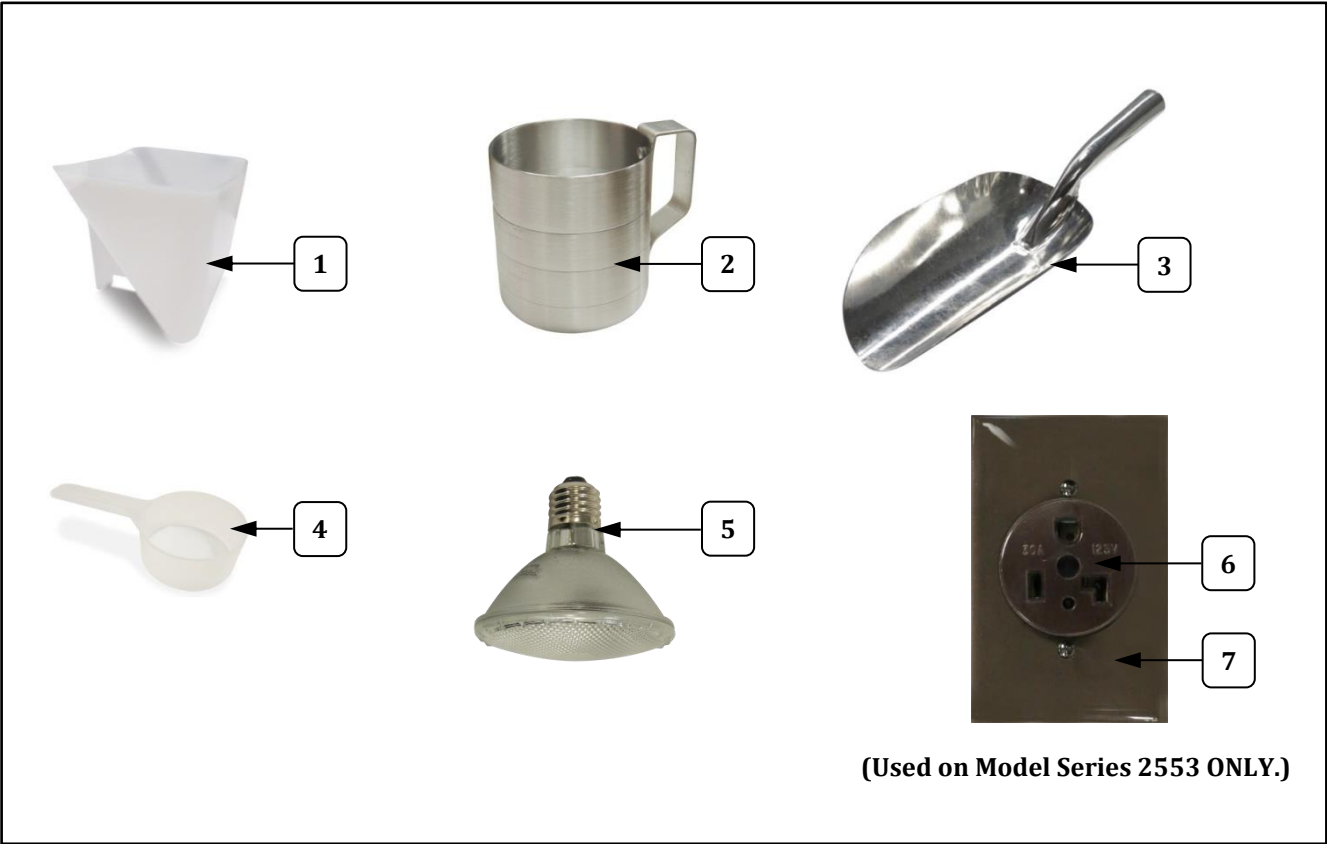
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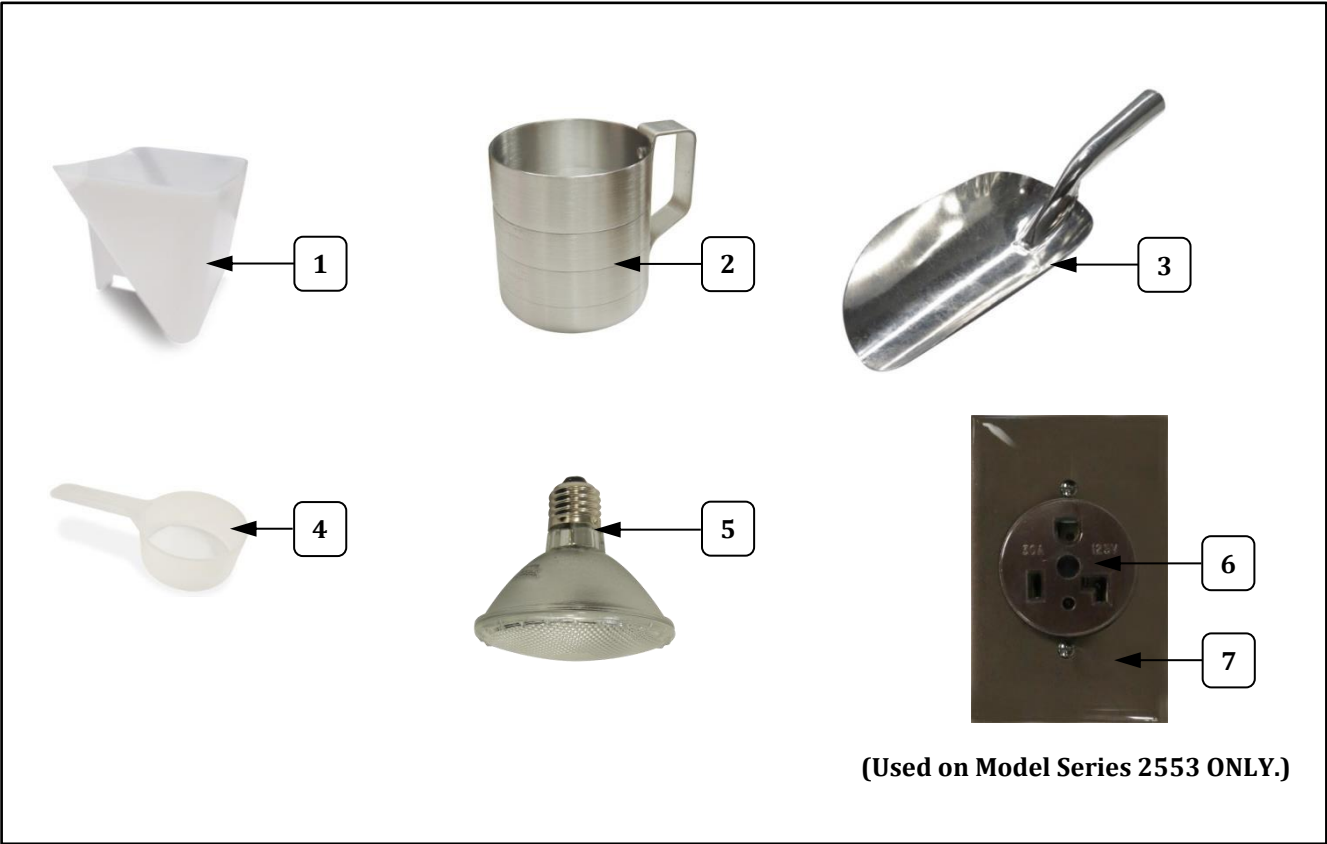
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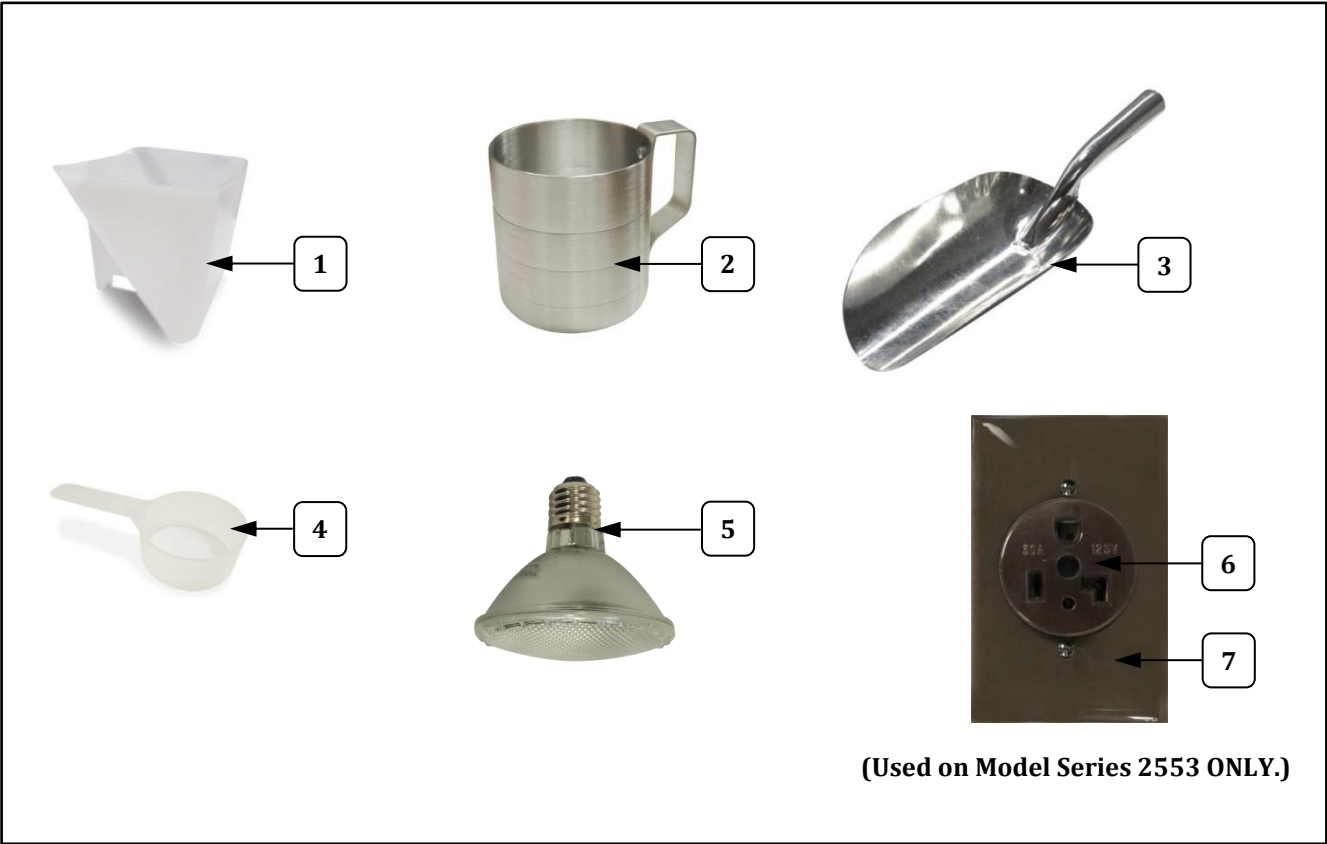
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