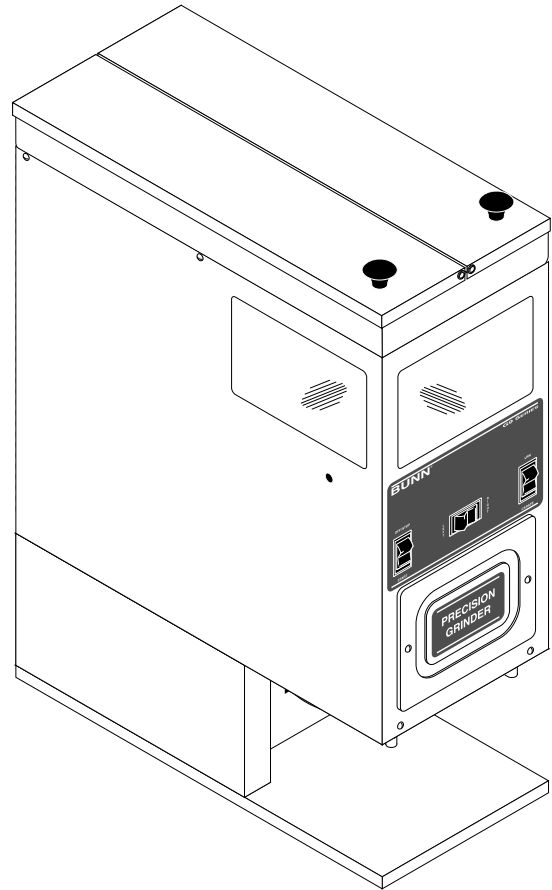
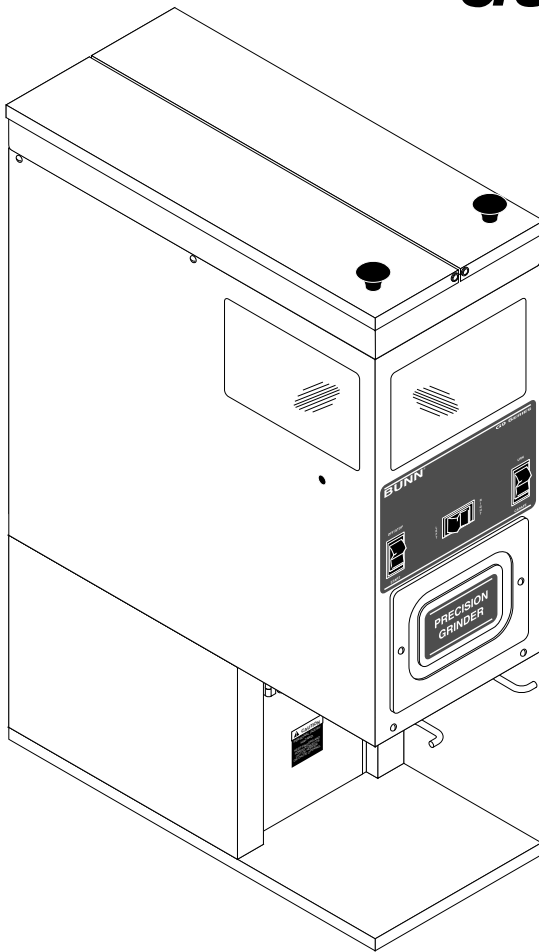


# BUNN®

***G9-2 HD-S***  
***G9-2 HD, G9-2A HD***  
***G9-2T HD, G9-2TA HD***



## ILLUSTRATED PARTS CATALOG

Designs, materials, weights, specifications, and dimensions for equipment or replacement parts are subject to change without notice.

**BUNN-O-MATIC CORPORATION**

POST OFFICE BOX 3227

SPRINGFIELD, ILLINOIS 62708-3227

PHONE: (217) 529-6601 FAX: (217) 529-6644

## **BUNN-O-MATIC COMMERCIAL PRODUCT WARRANTY**

Bunn-O-Matic Corp. ("BUNN") warrants equipment manufactured by it as follows:

- 1) All equipment other than as specified below: 2 years parts and 1 year labor.
- 2) Electronic circuit and/or control boards: parts and labor for 3 years.
- 3) Compressors on refrigeration equipment: 5 years parts and 1 year labor.
- 4) Grinding burrs on coffee grinding equipment to grind coffee to meet original factory screen sieve analysis: parts and labor for 3 years or 30,000 pounds of coffee, whichever comes first.

These warranty periods run from the date of installation BUNN warrants that the equipment manufactured by it will be commercially free of defects in material and workmanship existing at the time of manufacture and appearing within the applicable warranty period. This warranty does not apply to any equipment, component or part that was not manufactured by BUNN or that, in BUNN's judgment, has been affected by misuse, neglect, alteration, improper installation or operation, improper maintenance or repair, damage or casualty. This warranty is conditioned on the Buyer 1) giving BUNN prompt notice of any claim to be made under this warranty by telephone at (217) 529-6601 or by writing to Post Office Box 3227, Springfield, Illinois 62708-3227; 2) if requested by BUNN, shipping the defective equipment prepaid to an authorized BUNN service location; and 3) receiving prior authorization from BUNN that the defective equipment is under warranty.

**THE FOREGOING WARRANTY IS EXCLUSIVE AND IS IN LIEU OF ANY OTHER WARRANTY, WRITTEN OR ORAL, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF EITHER MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.** The agents, dealers or employees of BUNN are not authorized to make modifications to this warranty or to make additional warranties that are binding on BUNN. Accordingly, statements by such individuals, whether oral or written, do not constitute warranties and should not be relied upon.

If BUNN determines in its sole discretion that the equipment does not conform to the warranty, BUNN, at its exclusive option while the equipment is under warranty, shall either 1) provide at no charge replacement parts and/or labor (during the applicable parts and labor warranty periods specified above) to repair the defective components, provided that this repair is done by a BUNN Authorized Service Representative; or 2) shall replace the equipment or refund the purchase price for the equipment.

**THE BUYER'S REMEDY AGAINST BUNN FOR THE BREACH OF ANY OBLIGATION ARISING OUT OF THE SALE OF THIS EQUIPMENT, WHETHER DERIVED FROM WARRANTY OR OTHERWISE, SHALL BE LIMITED, AT BUNN'S SOLE OPTION AS SPECIFIED HEREIN, TO REPAIR, REPLACEMENT OR REFUND.**

In no event shall BUNN be liable for any other damage or loss, including, but not limited to, lost profits, lost sales, loss of use of equipment, claims of Buyer's customers, cost of capital, cost of down time, cost of substitute equipment, facilities or services, or any other special, incidental or consequential damages.

**TABLE OF CONTENTS**

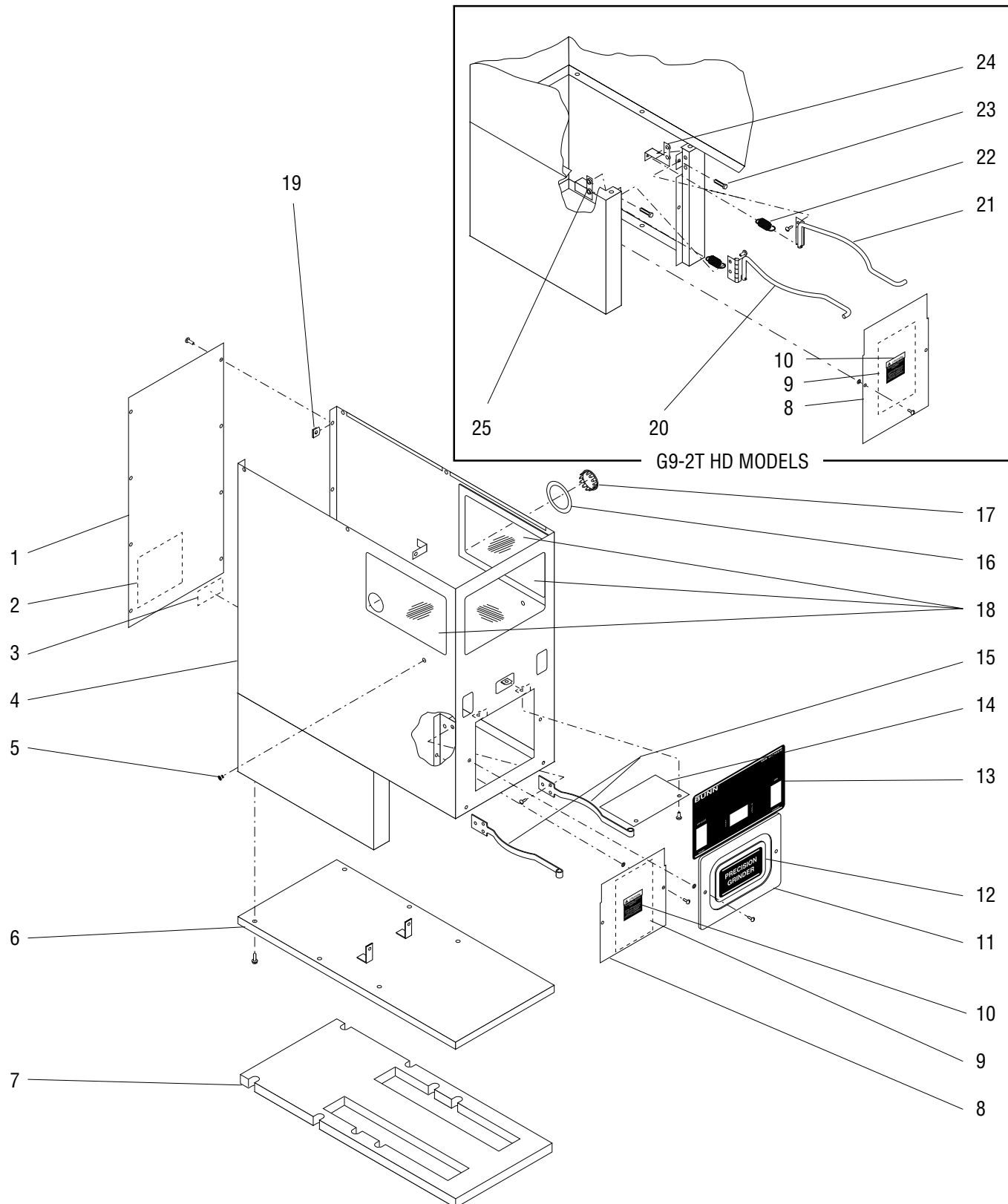
Electrical Controls ..... 14

Hopper, Lid and Slide Plate Assy ..... 8

Housing, Base and Panels ..... 4

Motor, Burr Housing and Mounting Plate ..... 12

Numerical Index..... 18

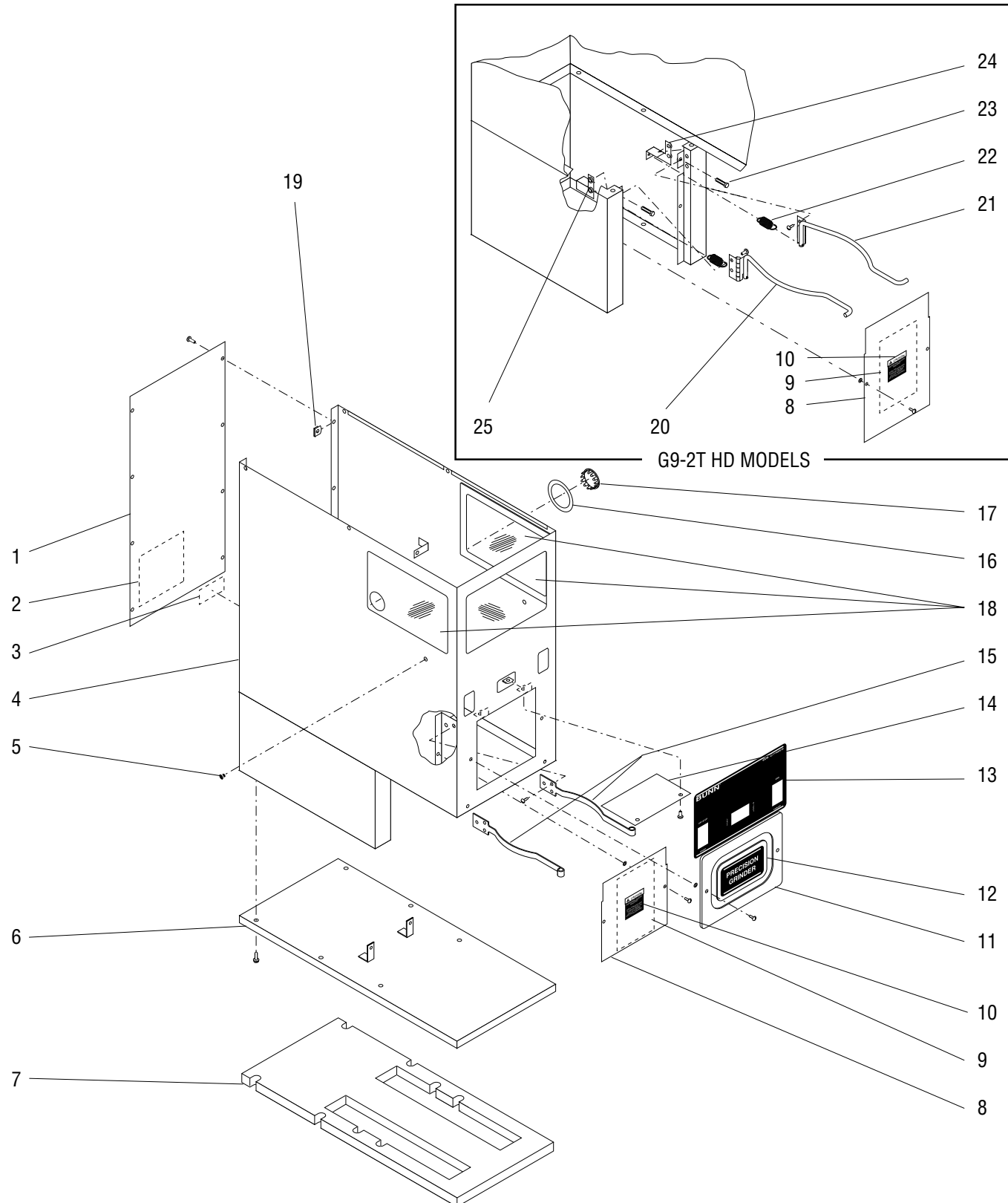


## HOUSING, BASE AND PANELS

| ITEM | PART NO.   | QTY. | DESCRIPTION                                                            |                                                             |
|------|------------|------|------------------------------------------------------------------------|-------------------------------------------------------------|
| 1    | 05844.1000 | 1    | Rear Panel W/Decal (Includes item 2)                                   |                                                             |
|      | 01315.0000 | 8    | Screw, Truss Head 8 - 32 x .38"                                        |                                                             |
|      | 01311.0003 | 8    | Screw, Truss Head Blk 8 - 32 x .38"                                    |                                                             |
| 2    | 20545.0000 | 1    | Decal, Warning Electrical                                              |                                                             |
| 3    | 24237.0000 | 1    | Decal, Notice - Interface Voltage                                      |                                                             |
| 4    | 25407.0000 | 1    | Housing Assy W/Decals (G9-2 HD 120V)                                   | Includes items 3, 16 & 18<br>Also order item 13             |
|      | 25407.0004 | 1    | Housing Assy W/Decals (BLK) (G9-2 HD 120V)                             |                                                             |
|      | 25407.0001 | 1    | Housing Assy W/Decals (G9-2 HD 240V)                                   |                                                             |
|      | 25407.0003 | 1    | Housing Assy W/Decals (G9-2 HD 230V)                                   |                                                             |
|      | 25408.0000 | 1    | Housing Assy W/Decals SST (G9-2T HD 120V)                              |                                                             |
|      | 25408.0001 | 1    | Housing Assy W/Decals (G9-2T HD 240V)                                  |                                                             |
|      | 25408.0002 | 1    | Housing Assy W/Decals (G9-2T HD 230V)                                  |                                                             |
|      | 25408.0003 | 1    | Housing Assy W/Decals Blk (G9-2T HD 120V)                              |                                                             |
| 5    | 05921.0000 | 1    | Plug, Hole .25" Dia.                                                   |                                                             |
| 6    | 05809.0000 | 1    | Base (G9-2 HD)                                                         |                                                             |
|      | 05809.0002 | 1    | Base (G9-2 HD) (BLK)                                                   |                                                             |
|      | 05809.0001 | 1    | Base (G9-2 HD-S)                                                       |                                                             |
|      | 05752.0000 | 1    | Base (G9-2T HD)                                                        |                                                             |
|      | 02311.0000 | 6    | Screw, Hex Crimptite 10 - 32 x .50"                                    |                                                             |
| 7    | 05816.0000 | 1    | Pad, Base                                                              |                                                             |
| 8    | 20798.1003 | 1    | Panel Assy W/Decals (120V) (G9-2 HD)                                   | Includes screws<br>and washers<br>below and<br>items 9 & 10 |
|      | 20798.1014 | 1    | Panel Assy W/Decals (BLK) (120V) (G9-2 HD)                             |                                                             |
|      | 20798.1004 | 1    | Panel Assy W/Decals SST (120V) (G9-2T HD W/O or 2 batch sel.)          |                                                             |
|      | 20798.1012 | 1    | Panel Assy W/Decals Blk (120V) (G9-2T HD W/O or 2 batch sel.)          |                                                             |
|      | 20798.1011 | 1    | Panel Assy W/Decals (120V) (G9-2T HD 3 batch sel.)                     |                                                             |
|      | 20798.1005 | 1    | Panel Assy W/Decals (230V, 240V) (G9-2 HD)                             |                                                             |
|      | 20798.1006 | 1    | Panel Assy W/Decals (240V) (G9-2T HD)                                  |                                                             |
|      | 20798.1009 | 1    | Panel Assy W/Decals (120V) (G9-2 HD-S)                                 |                                                             |
|      | 01380.0000 | 2    | Screw, Truss Head 6 - 32 x .50"                                        |                                                             |
|      | 02323.0000 | 2    | Screw, Truss Head Blk 6 - 32 x .50"                                    |                                                             |
|      | 01518.0000 | 2    | Washer, Screw Retaining #6                                             |                                                             |
| 9    | 10756.0000 | 1    | Schematic/Time Chart 120V (W/O or 2 batch sel.)                        |                                                             |
|      | 10756.0002 | 1    | Schematic/Time Chart 120V (3 batch sel.)                               |                                                             |
|      | 10756.0001 | 1    | Schematic/Time Chart 120V (G9-2 HD-S)                                  |                                                             |
|      | 10768.0000 | 1    | Schematic/Time Chart 240V                                              |                                                             |
| 10   | 05876.0000 | 1    | Decal, Caution                                                         |                                                             |
| 11   | 21620.1004 | 1    | Cover Assy W/Decal SST (Includes screws and washers below and item 12) |                                                             |
|      | 21620.1011 | 1    | Cover Assy W/Decal Blk (Includes screws and washers below and item 12) |                                                             |
|      | 01380.0000 | 2    | Screw, Truss Head 6 - 32 x .50"                                        |                                                             |
|      | 02323.0000 | 2    | Screw, Truss Head Blk 6 - 32 x .50"                                    |                                                             |
|      | 01518.0000 | 2    | Washer, Screw Retaining #6                                             |                                                             |
| 12   | 24240.0000 | 1    | Decal, Precision Grinder                                               |                                                             |
| 13   | 24239.0000 | 1    | Decal, Control Panel (No batch sel.)                                   |                                                             |
|      | 24239.0001 | 1    | Decal, Control Panel (2 batch sel.) (Shown)                            |                                                             |
|      | 24239.0005 | 1    | Decal, Control Panel (3 batch sel.)                                    |                                                             |
| 14   | 05827.0000 | 1    | Plate, Switch Shield                                                   |                                                             |
|      | 02308.0000 | 2    | Screw, Pan Head 8 - 32 x .38"                                          |                                                             |
|      | 00912.0000 | 2    | Clip, J-Type 8 - 32 (Late Models only)                                 |                                                             |

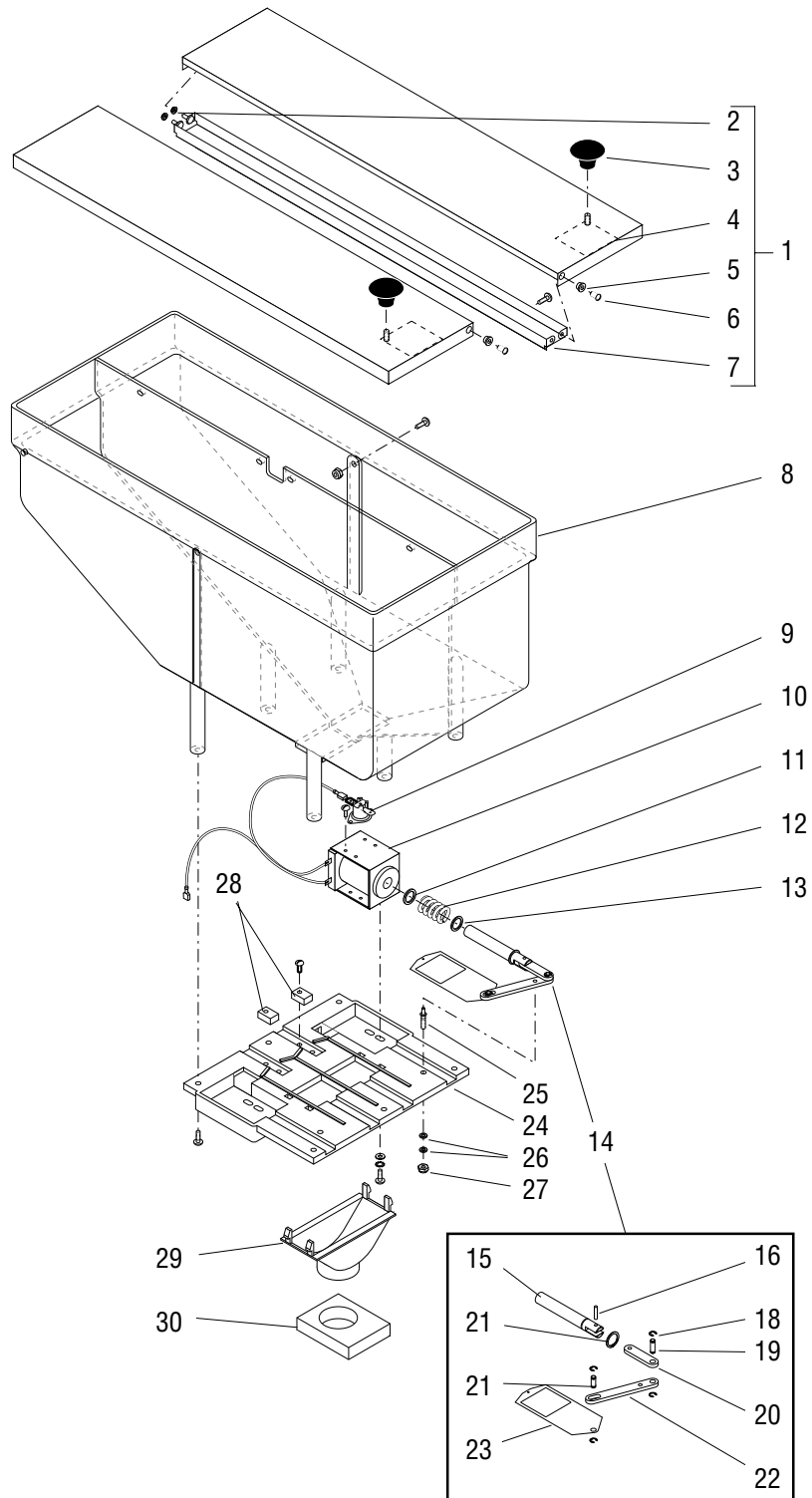
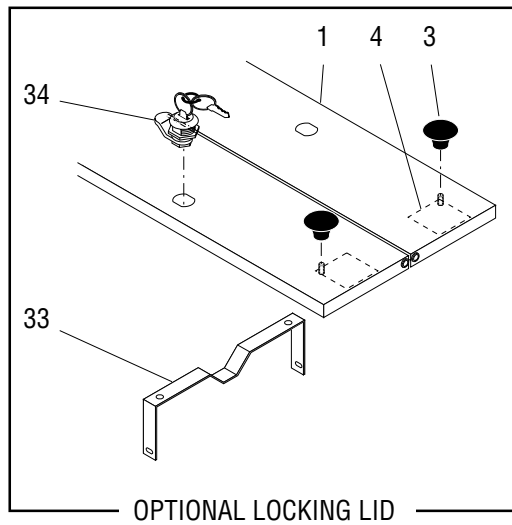
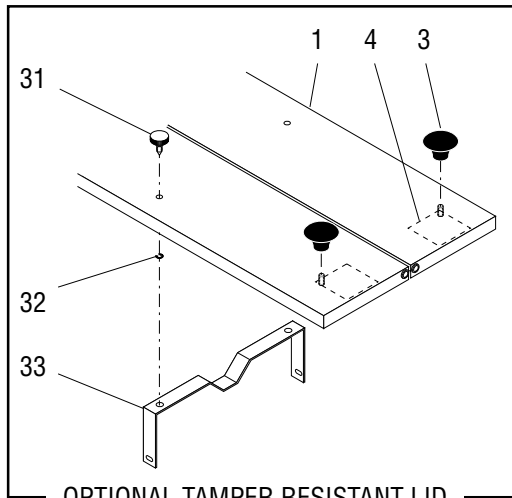
(Continued)

(Continued)



## HOUSING, BASE AND PANELS

| ITEM | PART NO.   | QTY. | DESCRIPTION                     |                      |
|------|------------|------|---------------------------------|----------------------|
| 15   | 05839.0000 | 2    | Funnel Rail                     |                      |
|      | 02308.0000 | 4    | Screw, Pan Head 8 - 32 x .38"   |                      |
| 16   | 05884.0000 | 1    | Decal, Motor Reset              |                      |
| 17   | 02999.0000 | 1    | Plug, Hole 1.19" Dia.           |                      |
| 18   | 05814.0001 | 3    | Window Assy (Includes adhesive) |                      |
| 19   | 00917.0000 | 8    | Clip, J-Type 8 - 32             |                      |
| 20   | 05771.0000 | 1    | Funnel Rail, Left               | G9-2T HD Models only |
|      | 02308.0000 | 2    | Screw, Pan Head 8 - 32 x .38"   |                      |
| 21   | 05770.0000 | 1    | Funnel Rail, Right              |                      |
|      | 02308.0000 | 2    | Screw, Pan Head 8 - 32 x .38"   |                      |
| 22   | 05781.0000 | 2    | Spring                          |                      |
| 23   | 05743.0000 | 2    | Screw, Stop 8 - 32 x .75"       |                      |
| 24   | 05742.0000 | 1    | Bracket, Right Spring           |                      |
| 25   | 05741.0000 | 1    | Bracket, Left Spring            |                      |



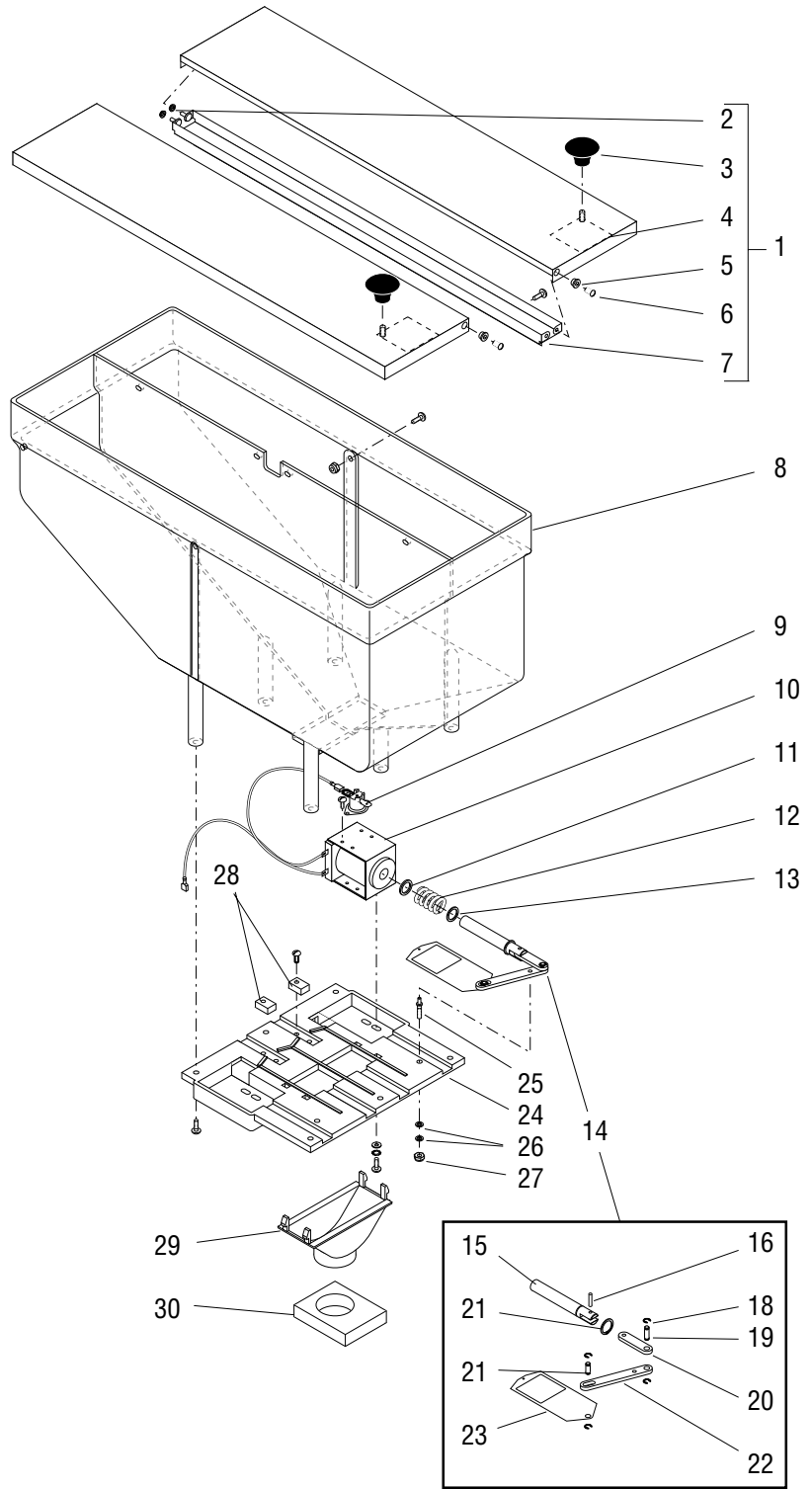
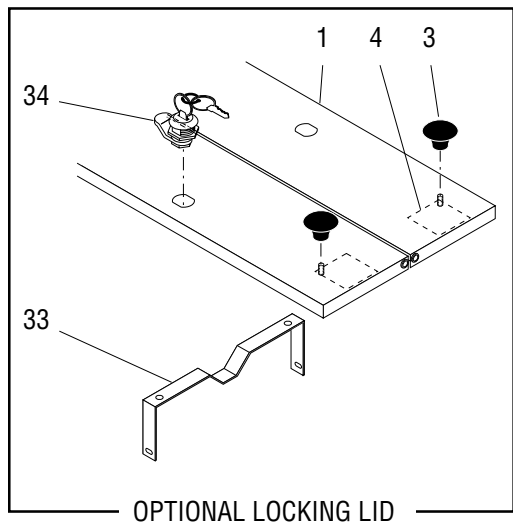
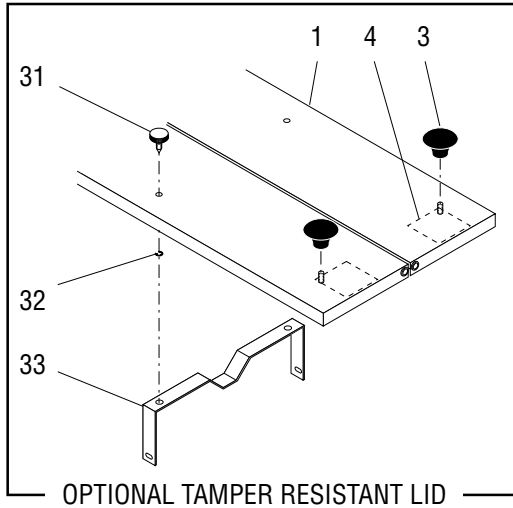


## HOPPER, LID & SLIDE PLATE ASSEMBLY

| ITEM | PART NO.   | QTY. | DESCRIPTION                                          |
|------|------------|------|------------------------------------------------------|
| -    | 24243.1000 | 1    | Hopper Assy, 120V                                    |
| -    | 24243.1001 | 1    | Hopper Assy, 240V                                    |
|      |            |      | Includes items 1 thru 29                             |
| 1    | 24399.0000 | 1    | Lid Assy, Hopper SST                                 |
|      | 24399.0004 | 1    | Lid Assy, Hopper Blk                                 |
|      | 24399.0001 | 1    | Lid Assy, Hopper Tamper Resistant                    |
|      | 24399.0002 | 1    | Lid Assy, Hopper Locking                             |
|      | 02328.0000 | 4    | Screw, Pan Head 6 - 32 x .38"                        |
|      |            |      | Includes items 2 thru 7                              |
| 2    | 26033.0001 | 2    | Bearing, Snap-in                                     |
| 3    | 00725.0000 | 2    | Knob                                                 |
| 4    | 05876.0000 | 2    | Decal, Caution                                       |
| 5    | 21438.0001 | 2    | Washer, Shoulder .144" I.D.                          |
| 6    | 02328.0000 | 2    | Screw, Pan Head #6-32 x .375"                        |
|      | 01382.0007 | 2    | Screw, Truss Head Blk #6-32 x .375"                  |
| 7    | 29358.0000 | 1    | Channel, Hopper lid mounting                         |
| 8    | 05960.0000 | 1    | Hopper Assy W/Inserts                                |
|      | 02367.0000 | 2    | Screw, Truss Head 6 - 32 x .62"                      |
|      | 01380.0000 | 2    | Screw, Truss Head 6 - 32 x .50"                      |
|      | 01388.0002 | 2    | Screw, Truss Head Blk 6 - 32 x .75"                  |
|      | 02323.0000 | 2    | Screw, Truss Head Blk 6 - 32 x .50"                  |
|      | 00991.0002 | 4    | Nut, Hex 6 - 32                                      |
|      |            |      | SST Grinders                                         |
|      |            |      | Black Grinders                                       |
| 9    | 23917.0000 | 2    | Limit Thermostat                                     |
|      | 01311.0000 | 8    | Screw, Truss Head 8 - 32 x .25"                      |
| 10   | 05939.0003 | 2    | Solenoid Assy (120V)                                 |
|      | 05939.0004 | 2    | Solenoid Assy (240V)                                 |
|      | 02308.0000 | 8    | Screw, Pan Head 8 - 32 x .38"                        |
|      | 01501.0000 | 8    | Washer, Flat                                         |
| 11   | 23923.0000 | 2    | Washer, Fiber .063" Thick                            |
| 12   | 23918.0000 | 2    | Spring                                               |
| 13   | 23922.0000 | 2    | Washer, Retaining .035" Thick                        |
| 14   | 05969.0000 | 2    | Slide Plate/Linkage Assy (Includes items 15 thru 23) |
| 15   | -----      | 2    | Plunger (Not available seperately order item 14)     |
| 16   | 02858.0000 | 2    | Pin, Spring .125" x .50"                             |
| 17   | 23919.0000 | 2    | Snap Ring                                            |
| 18   | 01403.0000 | 8    | E-Ring                                               |
| 19   | 05914.0002 | 2    | Pin, Linkage .19" x .39"                             |
| 20   | 05911.0001 | 2    | Link, Slide Plate (Short)                            |
| 21   | 05914.0001 | 2    | Pin, Linkage .19" x .30"                             |

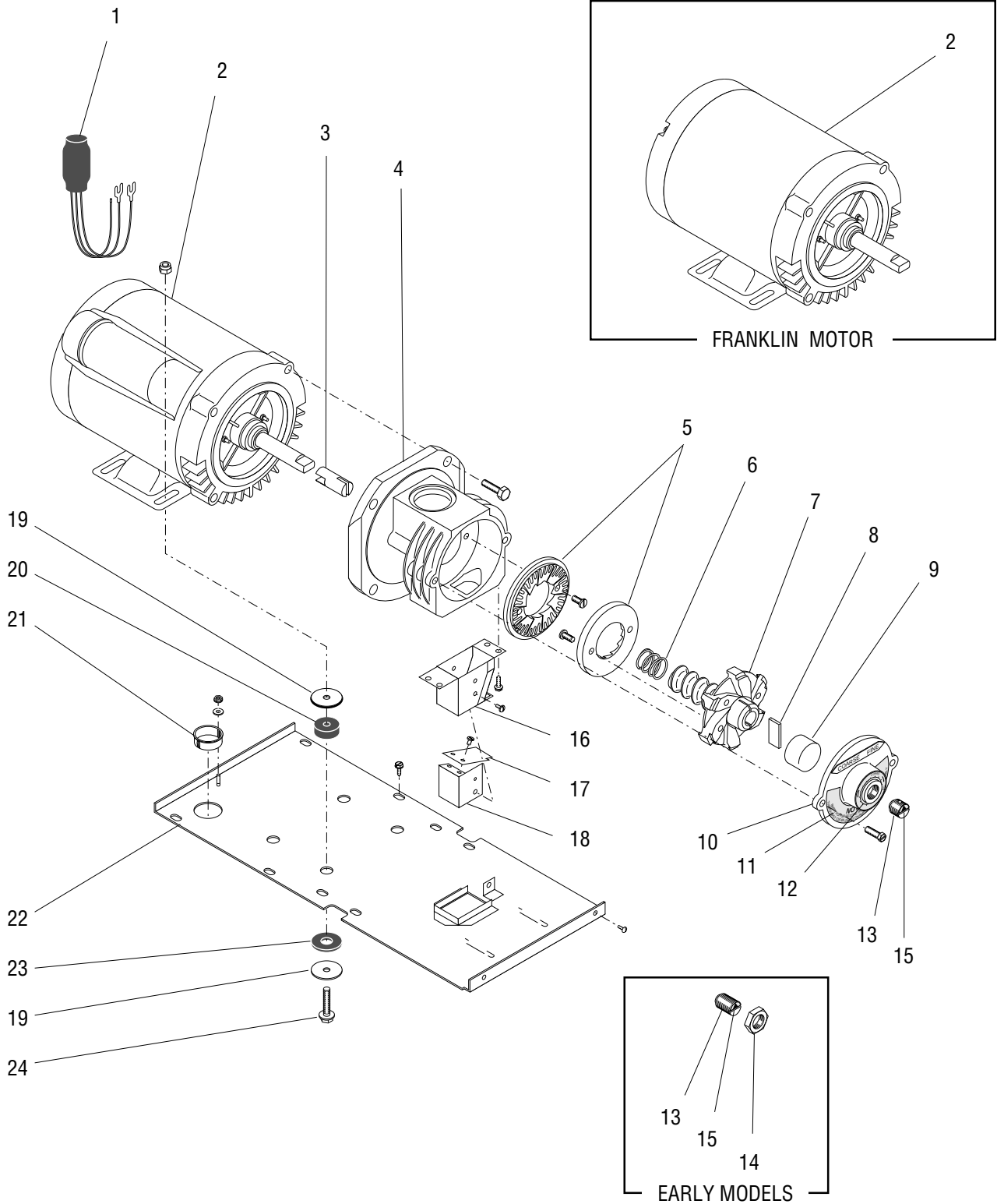
(Continued)

(Continued)



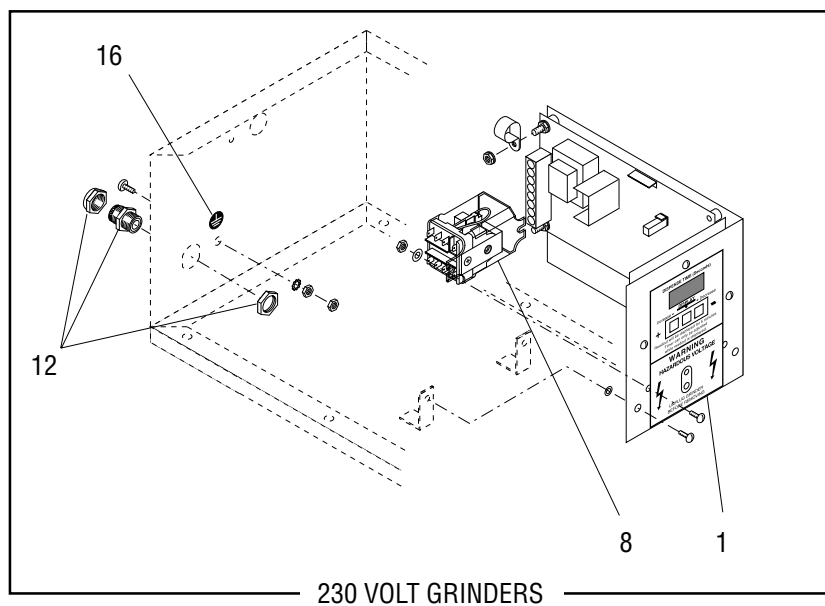
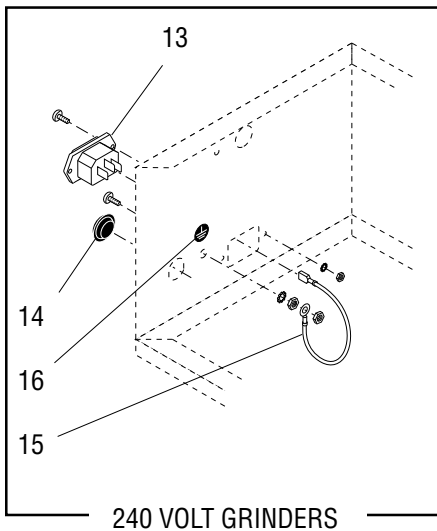
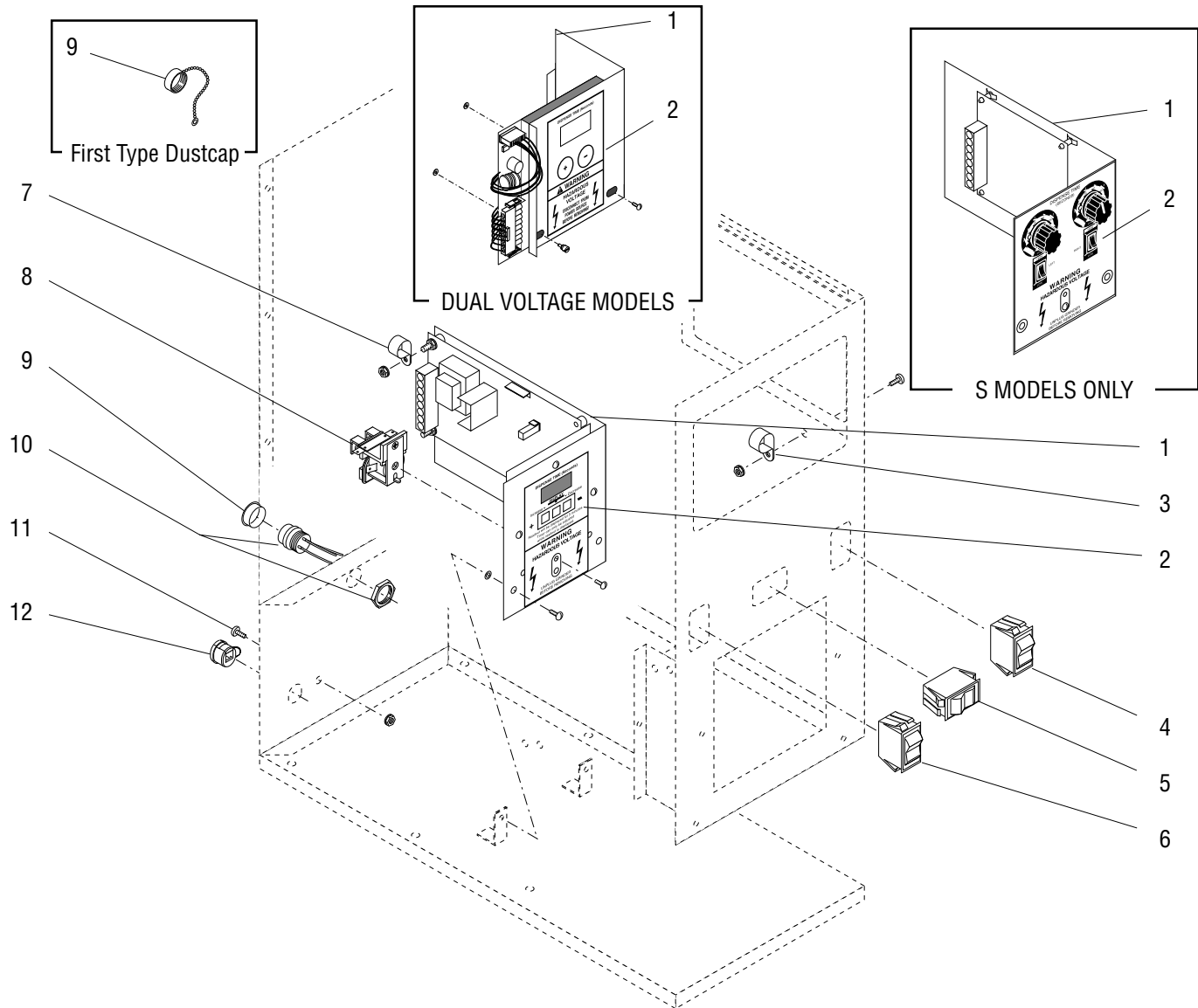
## HOPPER, LID & SLIDE PLATE ASSEMBLY

| ITEM | PART NO.   | QTY. | DESCRIPTION                                                     |
|------|------------|------|-----------------------------------------------------------------|
| 22   | 05910.0000 | 2    | Link, Slide Plate (Long)                                        |
| 23   | 05912.0000 | 2    | Slide Plate                                                     |
| 24   | 05959.0001 | 1    | Mounting Panel Assy, Slide Plate (Includes items 25, 26 & 27)   |
|      | 01317.0000 | 6    | Screw, Truss Head 8 - 32 x .50"                                 |
| 25   | 23920.0000 | 2    | Pin, Pivot                                                      |
| 26   | 01547.0000 | 4    | Spacer .062" Thick                                              |
| 27   | 00991.0000 | 2    | Nut, Elastic Lock 8 - 32                                        |
| 28   | 23921.0000 | 2    | Block, Stop                                                     |
|      | 02336.0000 | 2    | Screw, Truss Head 4 - 32 x .38"                                 |
| 29   | 05916.0000 | 1    | Collector                                                       |
| 30   | 21457.0000 | 1    | Gasket, Burr Housing/Collector                                  |
| 31   | 01402.0000 | 2    | Thumb Screw                                                     |
| 32   | 01403.0000 | 2    | E-Ring                                                          |
| 33   | 05970.0001 | 1    | Bracket, Lid Locking                                            |
| 34   | 11628.0000 | 2    | Lid Lock Assy (Includes Keys) (New Keys should be made locally) |



## MOTOR, BURR HOUSING AND MOUNTING PLATE

| ITEM | PART NO.   | QTY. | DESCRIPTION                                                                                 |
|------|------------|------|---------------------------------------------------------------------------------------------|
| 1    | 05965.0000 | 1    | Snubber Assy, Timer (Early models)                                                          |
| 2    | -----      | 1    | Motor Assy, 115V (Franklin) (Early models. Order late model Motor)                          |
|      | 11090.0004 | 1    | Motor Assy, 115V (Marathon) (Late models)                                                   |
|      | 11090.0005 | 1    | Motor Assy, 230V                                                                            |
| 3    | 11191.0001 | 1    | Shaft Extension                                                                             |
| 4    | 11180.0000 | 1    | Burr Housing                                                                                |
|      | 02313.0000 | 4    | Screw, Hex Head .38" - 16 x 1.0"                                                            |
| 5    | 05861.1002 | 1    | Burr Set (Includes 2 Burrs and Screws below)                                                |
|      | 02314.0000 | 4    | Screw, Pan Head .25" - 20 x .50"                                                            |
| 6    | 11192.0000 | 1    | Spring                                                                                      |
| 7    | 11185.0001 | 1    | Burr Auger Rotor/Spring Assy (Includes item 6)                                              |
| 8    | 05852.0001 | 1    | Shear Plate                                                                                 |
| 9    | 00622.0000 | 1    | Cup, Burr Rotor                                                                             |
| 10   | 05867.0000 | 1    | Cap W/Decals, Burr Housing (Includes items 11 & 12)                                         |
|      | 05867.0002 | 1    | Cap & Adjustng Screw W/Decals, Burr Housing (Includes items 11 thru14) (Also order item 15) |
|      | 20631.0000 | 2    | Screw, Slotted Hex Head .25" - 20 x .75"                                                    |
| 11   | 05868.0000 | 1    | Decal, Housing Cover                                                                        |
| 12   | 05880.0000 | 1    | Decal, Grind Indicator                                                                      |
| 13   | 05864.0000 | 1    | Adjusting Screw (Early models)                                                              |
|      | 35184.0000 | 1    | Adjusting Screw (Late models)                                                               |
|      |            |      | Also order item 15                                                                          |
| 14   | 00989.0000 | 1    | Nut, Locking                                                                                |
| 15   | 05796.0000 | 1    | Decal, Adjusting Screw                                                                      |
| 16   | 05951.0000 | 1    | Chute                                                                                       |
|      | 02330.0000 | 4    | Screw, Slotted Hex Head 10 - 24 x .50"                                                      |
| 17   | 05995.0000 | 1    | Dechaffer Plate                                                                             |
|      | 02327.0002 | 2    | Screw, Pan Head 4 - 40 x .312"                                                              |
| 18   | 05954.0000 | 1    | Dechaffer Assy (Includes item 17)                                                           |
|      | 02328.0002 | 1    | Screw, Pan Head 6 - 32 x .188"                                                              |
| 19   | 01539.0000 | 8    | Washer, Flat                                                                                |
| 20   | 05881.0000 | 4    | Bushing                                                                                     |
| 21   | 00718.0000 | 1    | Bushing, 1.125" Dia. Hole                                                                   |
| 22   | 05957.0000 | 1    | Plate, Motor Mounting                                                                       |
|      | 02311.0000 | 6    | Screw, Slotted Hex Head 10 - 32 x .50"                                                      |
|      | 01347.0000 | 2    | Screw, Truss Head SST 6 - 32 x .38" (SST Grinders)                                          |
|      | 01382.0007 | 2    | Screw, Truss Head Blk Locking 6 - 32 x .38" (Black Grinders)                                |
| 23   | 05882.0000 | 4    | Washer, 1.50" Dia.                                                                          |
| 24   | 02312.0000 | 4    | Screw, Hex Washer Head .312" - 18 X 1.50"                                                   |
|      | 00987.0000 | 4    | Nut, Lock .312" - 18                                                                        |

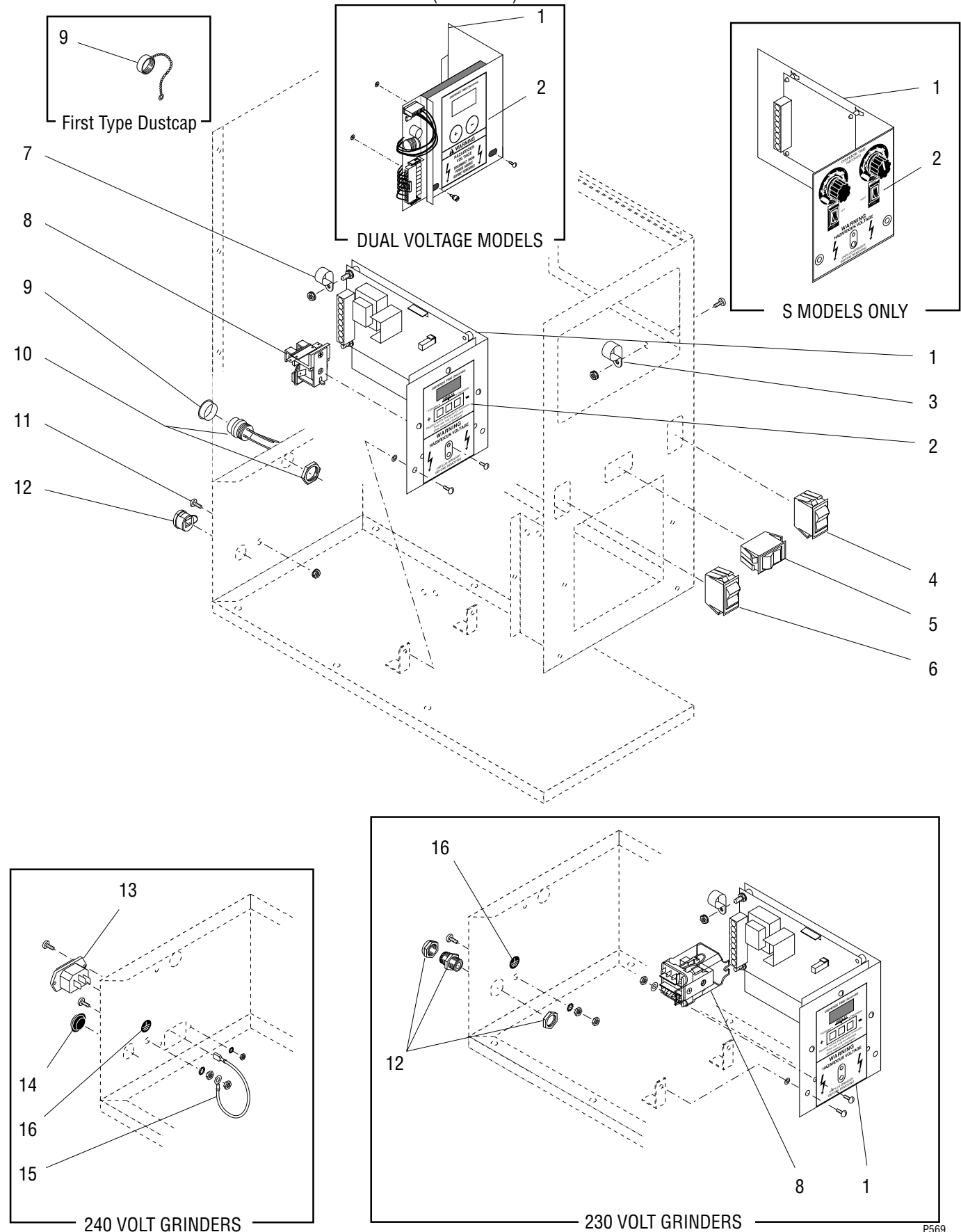


## ELECTRICAL CONTROLS

| ITEM | PART NO.   | QTY. | DESCRIPTION                                                         |                                              |
|------|------------|------|---------------------------------------------------------------------|----------------------------------------------|
| 1    | 05958.1006 | 1    | Timer/Bracket Assy (120V All except S Models)                       | Includes screws and washers below and item 2 |
|      | 05958.1008 | 1    | Timer/Bracket Assy (230V, 240V)                                     |                                              |
|      | 25623.1000 | 1    | Timer/Bracket Assy (120V) (S Models only)                           |                                              |
|      | 32064.1000 | 1    | Timer/Bracket Assy (Dual Voltage Models)                            |                                              |
|      | 28062.0000 | 1    | Thumbscrew (Dual Voltage Models)                                    |                                              |
|      | 01315.0000 | 2    | Screw, Truss Head 8 - 32 x .375"                                    |                                              |
|      | 01516.0000 | 2    | Washer, Screw Retaining                                             |                                              |
| 2    | 05942.0000 | 1    | Decal, Timer (All except S Models)                                  |                                              |
|      | 25763.0000 | 1    | Decal, Timer (S Models only)                                        |                                              |
|      | 34986.0000 | 1    | Decal, Timer (Dual Voltage Models)                                  |                                              |
| 3    | 00603.0000 | 4    | Clamp, cable .438" I.D. (2 less used on late grinders)              |                                              |
|      | 01315.0000 | 1    | Screw, Truss Head 8 - 32 x .375" (SST Grinders)                     |                                              |
|      | 01315.0003 | 1    | Screw, Truss Head Brass 8 - 32 x .375" (Brass Grinders)             |                                              |
|      | 02322.0002 | 1    | Screw, Truss Head Black 8 - 32 x .375" (Black Grinders)             |                                              |
|      | 00970.0000 | 3    | Nut, Keps 8 - 32 (2 less used on late grinders)                     |                                              |
| 4    | 06536.0000 | 1    | Switch, 2 batch selection (SST Grinders with Multi Set Option only) |                                              |
|      | 29107.0000 | 1    | Switch, 3 batch selection (SST Grinders with Multi Set Option only) |                                              |
| 5    | 05789.0000 | 1    | Switch, Hopper Selection                                            |                                              |
| 6    | 05815.0000 | 1    | Switch, Off/On/Start                                                |                                              |
| 7    | 05920.0000 | 1    | Clamp, cable .25" I.D.                                              | All except S Models                          |
|      | 00973.0000 | 1    | Nut, Keps 6 - 32                                                    |                                              |
| 8    | 05850.0000 | 1    | Relay (120V Grinders)                                               |                                              |
|      | 05892.0000 | 1    | Relay (240V Grinders)                                               |                                              |
|      | 28034.0000 | 1    | Relay (230V Grinders)                                               |                                              |
|      | 01347.0000 | 1    | Screw, Truss Head 6 - 32 x .375"                                    |                                              |
| 9    | -----      | 1    | Dustcap W/Chain (First type not available order second type cap)    |                                              |
|      | 27657.0000 | 1    | Cap, Dust (Second type)                                             |                                              |
| 10   | 12274.0002 | 1    | Socket Assy W/Leads, Interface                                      |                                              |
| 11   | 01326.0000 | 1    | Screw, Ground Truss Head SST 10 - 32 x .25"                         |                                              |
|      | 00971.0000 | 1    | Nut, Keps 10 - 32                                                   |                                              |
| 12   | 00707.0000 | 1    | Bushing, Strain Relief (120V Grinders)                              |                                              |
|      | 05746.0000 | 1    | Bushing, Strain Relief (230V Grinders)                              |                                              |
| 13   | 01908.0000 | 1    | Power Connector                                                     | 240 Volt Grinders only                       |
|      | 01362.0000 | 2    | Screw, Oval Head 4 - 40 x .50"                                      |                                              |
|      | 01509.0000 | 2    | Lockwasher, External Tooth #4                                       |                                              |
|      | 00937.0000 | 1    | Nut, Hex 4 - 40                                                     |                                              |
| 14   | 05749.0000 | 1    | Plug, .625" Dia.                                                    |                                              |
| 15   | 21016.0013 | 1    | Lead, Elect. Grn/Yel 4.0" (Ground)                                  | 240 Volt Grinders only                       |
|      | 01375.0000 | 1    | Screw, Brass Pan Head 10 - 32 x .50"                                |                                              |
|      | 01512.0000 | 1    | Lockwasher, External Tooth #10                                      |                                              |
|      | 00909.0000 | 1    | Nut, Brass 10 - 32                                                  |                                              |
| 16   | 00824.0000 | 1    | Decal, Ground                                                       |                                              |

(Continued)

(Continued)



P569



## ELECTRICAL CONTROLS

| ITEM                                          | PART NO.   | QTY. | DESCRIPTION                                                          |
|-----------------------------------------------|------------|------|----------------------------------------------------------------------|
| Note: The following items are not illustrated |            |      |                                                                      |
| 17                                            | 24241.1000 | 1    | Wiring Harness, Main (120V Grinders)                                 |
|                                               | 24330.0000 | 1    | Wiring Harness, Main (240V Grinders)                                 |
|                                               | 28126.0000 | 1    | Wiring Harness, Main (230V Grinders)                                 |
| 18                                            | 24242.0000 | 1    | Wiring Harness, Switch/Interface                                     |
| 19                                            | 29108.0000 | 1    | Wiring Harness, (3 batch selector switch)                            |
| 20                                            | 05188.0002 | 1    | Cable, Interface                                                     |
| 21                                            | 21005.0561 | 2    | Lead, Electrical White/Black 10.0" (Hopper Solenoid to Main Harness) |
| 22                                            | 01712.0000 | 1    | Cord Assy, Power 120V                                                |
|                                               | 27728.0001 | 1    | Cord Assy, Power 230V                                                |
| 23                                            | 00669.0000 | 1    | Plug, Hole .625" Dia. (Models W/O Interface)                         |
| 24                                            | 22749.0000 | 2    | Pad, Cable Tie (Self adhesive) (Early models)                        |
| 25                                            | 00617.0000 | 2    | Tie, Cable (Early models)                                            |

# NUMERICAL INDEX

| PART NO.   | PAGE NO. | PART NO.   | PAGE NO. | PART NO.   | PAGE NO. | PART NO.   | PAGE NO. |
|------------|----------|------------|----------|------------|----------|------------|----------|
| 00603.0000 | 15       | 02858.0000 | 9        | 05969.0000 | 9        | 25407.0003 | 5        |
| 00617.0000 | 17       | 02999.0000 | 7        | 05970.0001 | 11       | 25407.0004 | 5        |
| 00622.0000 | 13       | 05188.0002 | 17       | 05995.0000 | 13       | 25408.0000 | 5        |
| 00669.0000 | 17       | 05741.0000 | 7        | 06536.0000 | 15       | 25408.0001 | 5        |
| 00707.0000 | 15       | 05742.0000 | 7        | 10756.0000 | 5        | 25408.0002 | 5        |
| 00718.0000 | 13       | 05743.0000 | 7        | 10756.0001 | 5        | 25408.0003 | 5        |
| 00725.0000 | 9        | 05746.0000 | 15       | 10756.0002 | 5        | 25623.1000 | 15       |
| 00824.0000 | 15       | 05749.0000 | 15       | 10768.0000 | 5        | 25763.0000 | 15       |
| 00909.0000 | 15       | 05752.0000 | 5        | 11090.0004 | 13       | 26033.0001 | 9        |
| 00912.0000 | 5        | 05770.0000 | 7        | 11090.0005 | 13       | 27657.0000 | 15       |
| 00917.0000 | 7        | 05771.0000 | 7        | 11180.0000 | 13       | 27728.0001 | 17       |
| 00937.0000 | 15       | 05781.0000 | 7        | 11185.0001 | 13       | 28034.0000 | 15       |
| 00970.0000 | 15       | 05789.0000 | 15       | 11191.0001 | 13       | 28062.0000 | 15       |
| 00971.0000 | 15       | 05796.0000 | 13       | 11192.0000 | 13       | 28126.0000 | 17       |
| 00973.0000 | 15       | 05809.0000 | 5        | 11628.0000 | 11       | 29107.0000 | 15       |
| 00987.0000 | 13       | 05809.0001 | 5        | 12274.0002 | 15       | 29108.0000 | 17       |
| 00989.0000 | 13       | 05809.0002 | 5        | 20545.0000 | 5        | 29358.0000 | 9        |
| 00991.0000 | 11       | 05814.0001 | 7        | 20631.0000 | 13       | 32064.1000 | 15       |
| 00991.0002 | 9        | 05815.0000 | 15       | 20798.1003 | 5        | 34986.0000 | 15       |
| 01311.0000 | 9        | 05816.0000 | 5        | 20798.1004 | 5        | 35184.0000 | 13       |
| 01311.0003 | 5        | 05827.0000 | 5        | 20798.1005 | 5        |            |          |
| 01315.0000 | 5,15     | 05839.0000 | 7        | 20798.1006 | 5        |            |          |
| 01315.0003 | 15       | 05844.1000 | 5        | 20798.1009 | 5        |            |          |
| 01317.0000 | 11       | 05850.0000 | 15       | 20798.1011 | 5        |            |          |
| 01326.0000 | 15       | 05852.0001 | 13       | 20798.1012 | 5        |            |          |
| 01347.0000 | 13,15    | 05861.1002 | 13       | 20798.1014 | 5        |            |          |
| 01362.0000 | 15       | 05864.0000 | 13       | 21005.0561 | 17       |            |          |
| 01375.0000 | 15       | 05867.0000 | 13       | 21016.0013 | 15       |            |          |
| 01380.0000 | 5,9      | 05867.0002 | 13       | 21438.0001 | 9        |            |          |
| 01382.0007 | 9,13     | 05868.0000 | 13       | 21457.0000 | 11       |            |          |
| 01388.0002 | 9        | 05876.0000 | 5,9      | 21620.1004 | 5        |            |          |
| 01402.0000 | 11       | 05880.0000 | 13       | 21620.1011 | 5        |            |          |
| 01403.0000 | 9,11     | 05881.0000 | 13       | 22749.0000 | 17       |            |          |
| 01501.0000 | 9        | 05882.0000 | 13       | 23917.0000 | 9        |            |          |
| 01509.0000 | 15       | 05884.0000 | 7        | 23918.0000 | 9        |            |          |
| 01512.0000 | 15       | 05892.0000 | 15       | 23919.0000 | 9        |            |          |
| 01516.0000 | 15       | 05910.0000 | 11       | 23920.0000 | 11       |            |          |
| 01518.0000 | 5        | 05911.0001 | 9        | 23921.0000 | 11       |            |          |
| 01539.0000 | 13       | 05912.0000 | 11       | 23922.0000 | 9        |            |          |
| 01547.0000 | 11       | 05914.0001 | 9        | 23923.0000 | 9        |            |          |
| 01712.0000 | 17       | 05914.0002 | 9        | 24237.0000 | 5        |            |          |
| 01908.0000 | 15       | 05916.0000 | 11       | 24239.0000 | 5        |            |          |
| 02308.0000 | 5,7,9    | 05920.0000 | 15       | 24239.0001 | 5        |            |          |
| 02311.0000 | 5,13     | 05921.0000 | 5        | 24239.0005 | 5        |            |          |
| 02312.0000 | 13       | 05939.0003 | 9        | 24240.0000 | 5        |            |          |
| 02313.0000 | 13       | 05939.0004 | 9        | 24241.1000 | 17       |            |          |
| 02314.0000 | 13       | 05942.0000 | 15       | 24242.0000 | 17       |            |          |
| 02322.0002 | 15       | 05951.0000 | 13       | 24243.1000 | 9        |            |          |
| 02323.0000 | 5,9      | 05954.0000 | 13       | 24243.1001 | 9        |            |          |
| 02327.0002 | 13       | 05957.0000 | 13       | 24330.0000 | 17       |            |          |
| 02328.0000 | 9        | 05958.1006 | 15       | 24399.0000 | 9        |            |          |
| 02328.0002 | 13       | 05958.1008 | 15       | 24399.0001 | 9        |            |          |
| 02330.0000 | 13       | 05959.0001 | 11       | 24399.0004 | 9        |            |          |
| 02336.0000 | 11       | 05960.0000 | 9        | 25407.0000 | 5        |            |          |
| 02367.0000 | 9        | 05965.0000 | 13       | 25407.0001 | 5        |            |          |