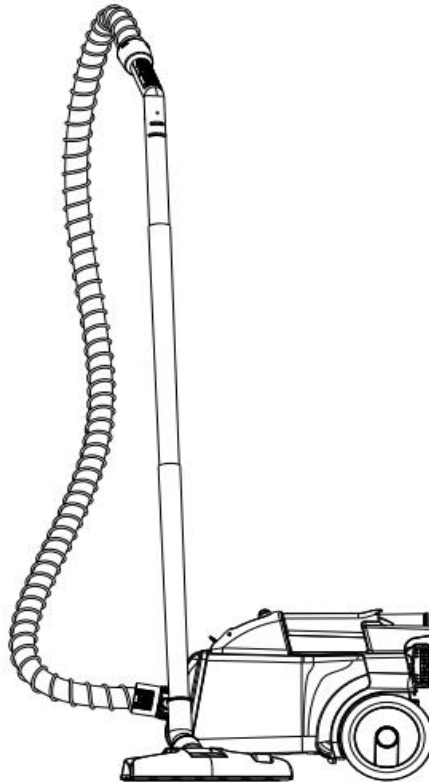


Service Manual

Vacuum Cleaner


VCB42A3670G



WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.


IMPORTANT SAFETY NOTICE

There are special components used in this equipment which are important for safety. These parts are marked by  in the Schematic Diagrams, Circuit Board Diagrams, Exploded Views and Replacement Parts List. It is essential that these critical parts should be replaced with manufacturer's specified parts to prevent shock, fire or other hazards. Do not modify the original design without permission of manufacturer.



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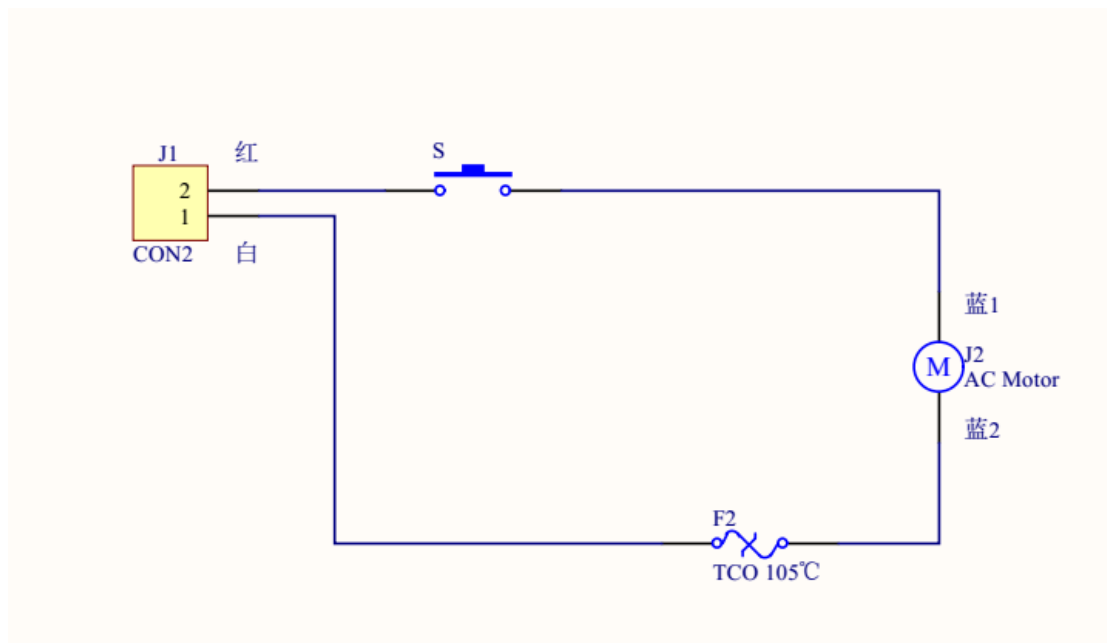
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 Follow caution information wherever you see this symbol.

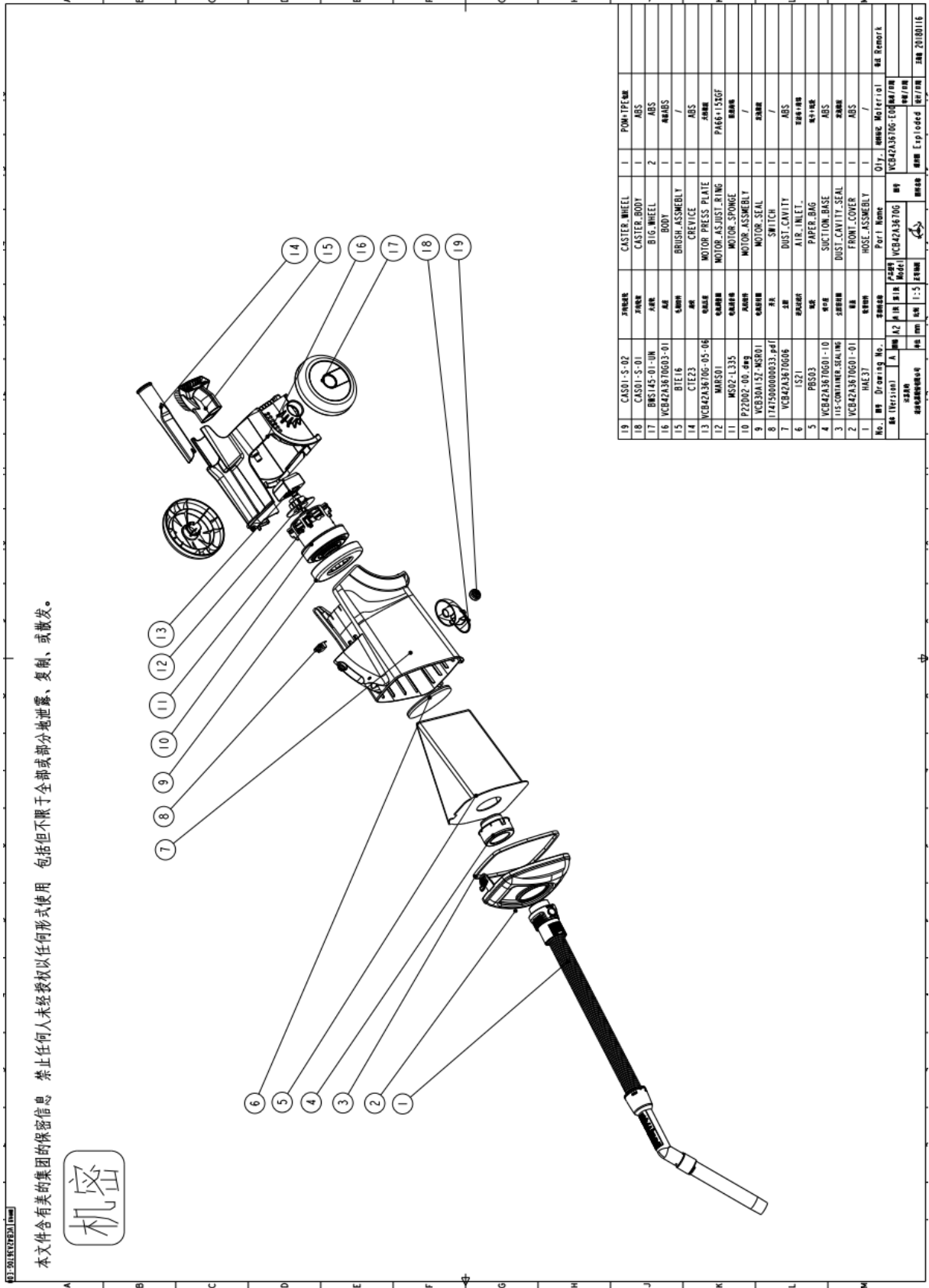
1 Specifications

Model	VCB42A3670G
Power Source	AC120V, 60Hz
Motor Power Max.	1200W
Air Power	170W
Dust Capacity	2.65
Cord Length	6 meters
Weight (Main Body)	3.19kg
Mimension (WxLxH)	275*300*525mm
Attachments	Crevice Tool/2 in 1 brush

2 Electrical Diagram



3 Schematic Diagram



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机密

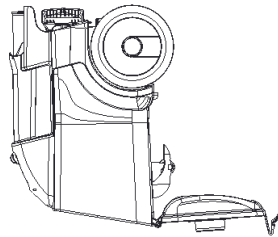
NO.	Part Name	Qty.	MMHC Material	Part Remark
19	CAS01-S-02	1	POM+PPE/MK	
18	CAS01-S-01	1	ABS	
17	BMS145-01-UN	2	ABS	
16	VCB42A3670603-01	1	ABS	
15	B1E16	1		
14	C1E23	1		
13	VCB42A36706-05-06	1		
12	MRS01	1		
11	MS02-L335	1		
10	PZ2002-00-449	1		
9	VCB30A15Z-MSR01	1		
8	17475000000033.pdf	1		
7	VCB42A3670606	1		
6	1521	1		
5	PRS03	1		
4	VCB42A3670601-10	1		
3	115-CONTAINER SEALING	1		
2	VCB42A3670601-01	1		
1	HAE37	1		

Part Name	Part No.	Part Remark
VCB42A36706-100MM/MK	001	
VCB42A36706	002	
VCB42A36706	003	
VCB42A36706	004	
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4 Repair of Main Parts

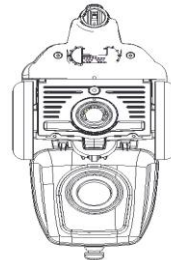
Removing

1



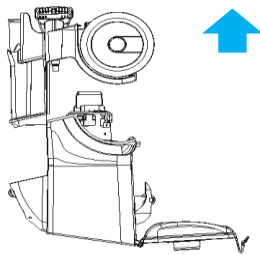
Open the front cover and take out the dust bag .Put the unit on the desk.

2



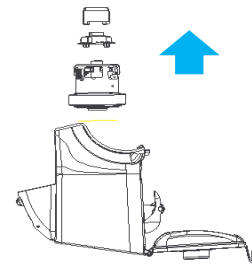
Remove all the screws on the back of body.

3



Take the body away from the machine gently.

4



Remove the power cord and wires.
Remove the motor adjust ring and motor press plate .And then remove the motor assembly.

5 Trouble Shooting Chart

PROBLEM	POSSIBLE PROBLEM	Countermeasure
The vacuum cleaner is plugged in but does not work	Power cord/ plug damage	Check the power cord and plug for signs of damage.
	The thermostat is open.	Wait the temperature goes down and turn on the unit again.
The suction is decreasing and the vacuum is not picking up dirt	Dust bag.	Check if the dust bag is full, if so, change another new one.
	The hose is blocked.	Clean the hose.
Can't push or pull on some carpet	Air control.	Rotate the air control button and try again.

6 Replacement Parts List

No.	Part Name	Part Code	Specs.	QTY
1	Hose Assembly	12175000064401	L:2000	1
2	Crevice Tool	12175000064388	L:201	1
3	Brush Assembly	12175000064400	L:70.2 W:35.8 H:92.8	1
4	Dust Bag	12475000004507	L:267 W:170	1
5	Nozzle Assembly	12175000064386	L:266.5 W:123.2 H:53.7	1

7 Packing Instruction

Step1. Put nozzle, crevice tool, dust bag to the bottom of the carton



Step2. Put the inner cover into the carton



Step3. Put the unit into the carton



Step4. Put the tube and hose into the carton



Step5. Package the carton.

