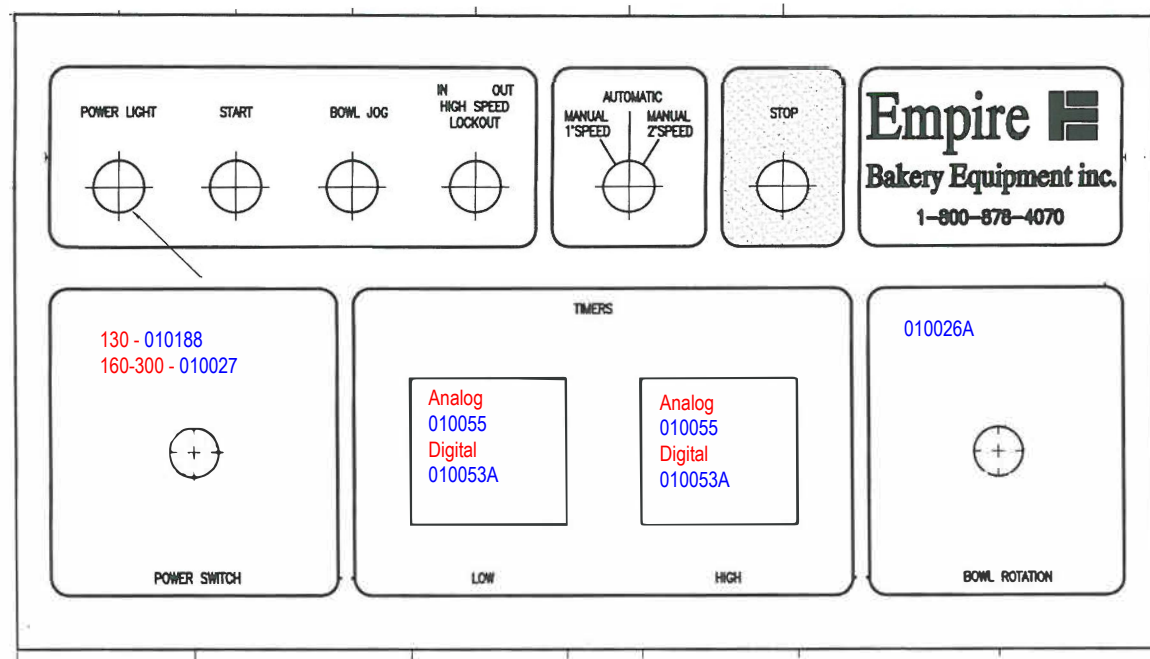




Power Light
 010028 - Bulb
 010315B - Lampholder w/LED

Start Button
 010306 - Actuator
 010030 - Contact
 010031 - Contact
 010032 - Contact

Bowl Jog Switch
 010307 - Actuator
 010030 - Contact
 010031 - Contact

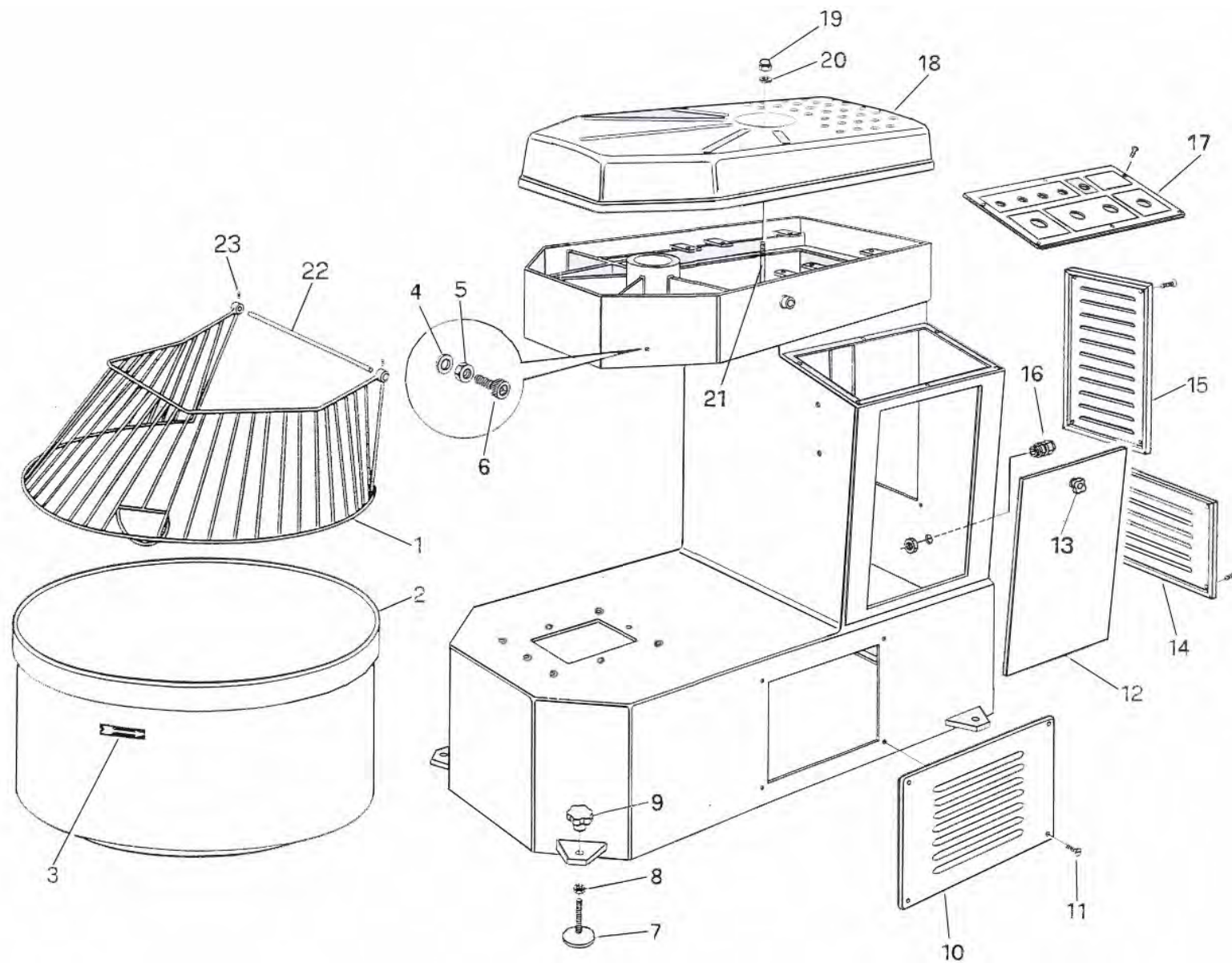
High Speed Lockout
 010035 - Key Actuator
 010034 - No Key Actuator
 010031 - Contact
 010032 - Contact N/C
 010191 - Key

Automatic/Manual Switch
 010146 - Key Actuator
 010147 - Contact (2)
 010191 - Key

Emergency Stop
 010037 - Pushbutton Stop
 010032 - Contact N/C

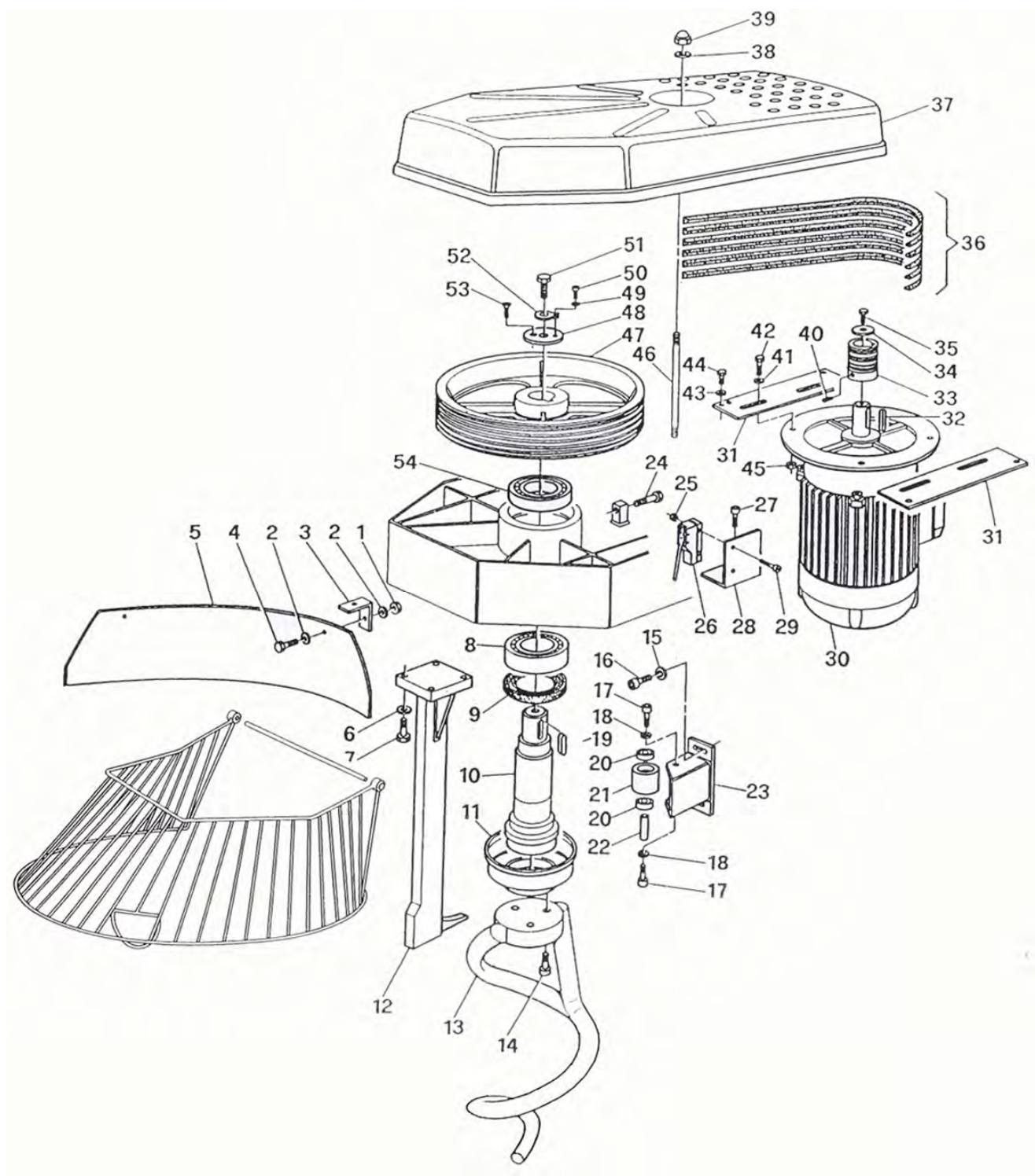
NOTE: MUST PHYSICALLY VERIFY NUMBER AND TYPE OF CONTACT BLOCKS TO ENSURE ACCRUACY WITH THIS STYLE CONTROL PANEL

Master Mix 130-300 Body



(TAV1)	Master Mix 130-300 Body						
	Description	130	160	200	250	300	Notes
1	Safety Grid	010110		010111		010111A	
2	Bowl	010112		010089			
3	Arrow Label						
4	Stainless Steel Washer						
5	Stainless Steel Nut	010088-0002	010088-0002	010088-0002	010088-0002	010088-0002	M8
6	Bolt, Used without Nut 5 (OLDER)	010088	010088	010088	010088	010088	
6	Bolt, Used with Nut 5	010088-001	010088-001	010088-001	010088-001	010088-001	
7	Leveler	010266D	010266D	010266D	010266D	010266D	
8	Nut	010045	010045	010045	010045	010045	
9	Knob	010266-1	010266-1	010266-1	010266-1	010266-1	
10	Cover	010346	010346	010346	010346	010346	
11	Screw						
12	Access Panel	010206	010206	010206	010206	010206	
13	Access Panel Latch	010023A	010023A	010023A	010023A	010023A	
14	Access Panel	010346	010346	010346	010346	010346	
15	Access Panel	010346	010346	010346	010346	010346	
17	Control Panel Plate - Analog Timers and Drum Switches	010051	010051	010051	010051	010051	
17	Control Panel Plate - Digital Timers and Control Switches	010021A	010051A	010051A	010051A	010051A	
18	Top Cover	010113		010148A			
19	Top Nut - M10 Stainless Crown	010601	010601	010601	010601	010601	
20	Washer	010602	010602	010602	010602	010602	
21	Support Stud	010546	010546	010546	010546	010546	M10
22	Safety Grid Shaft						
23	Set Screw						
							10/15/19

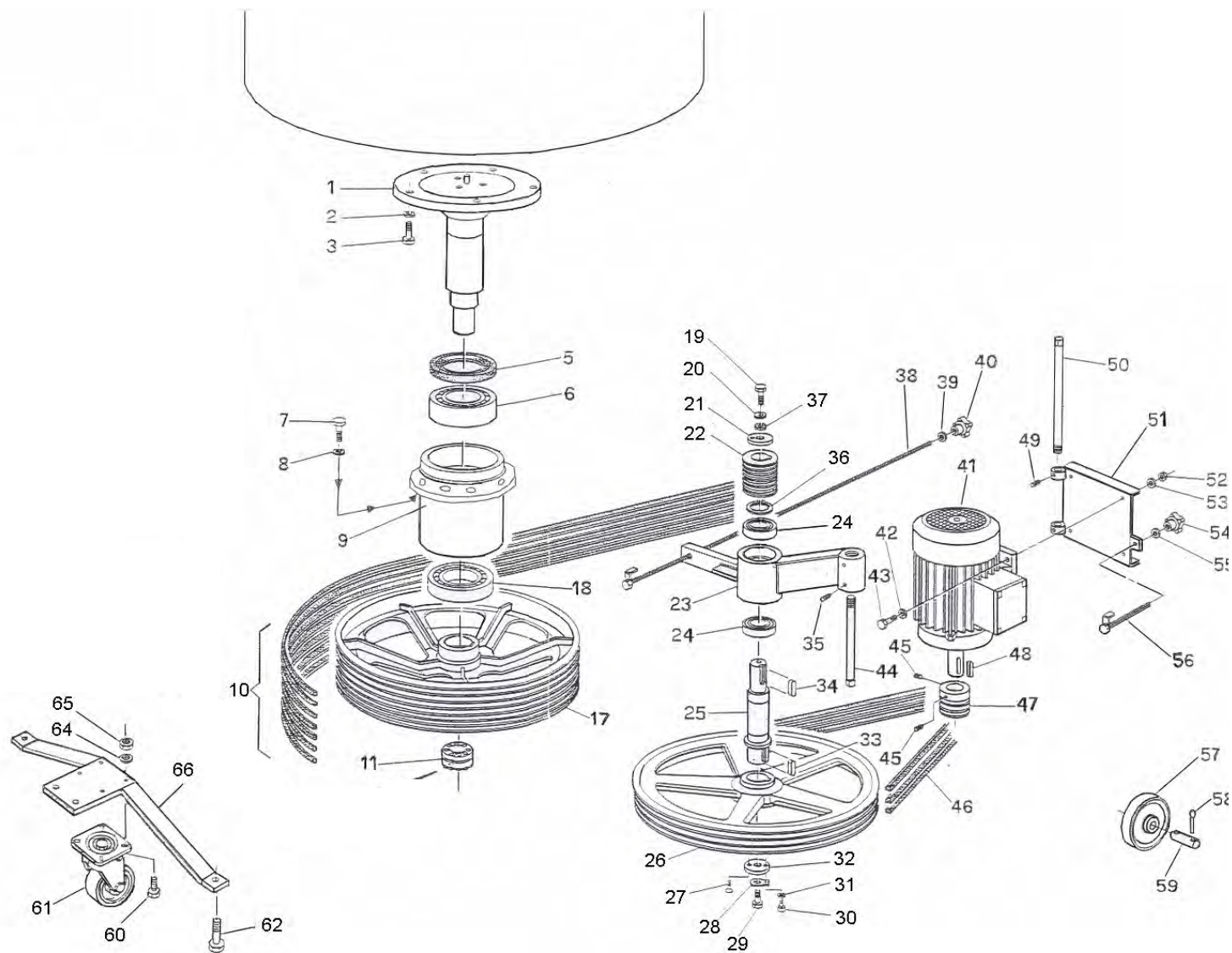
Master Mix 130-300 Spiral Transmission



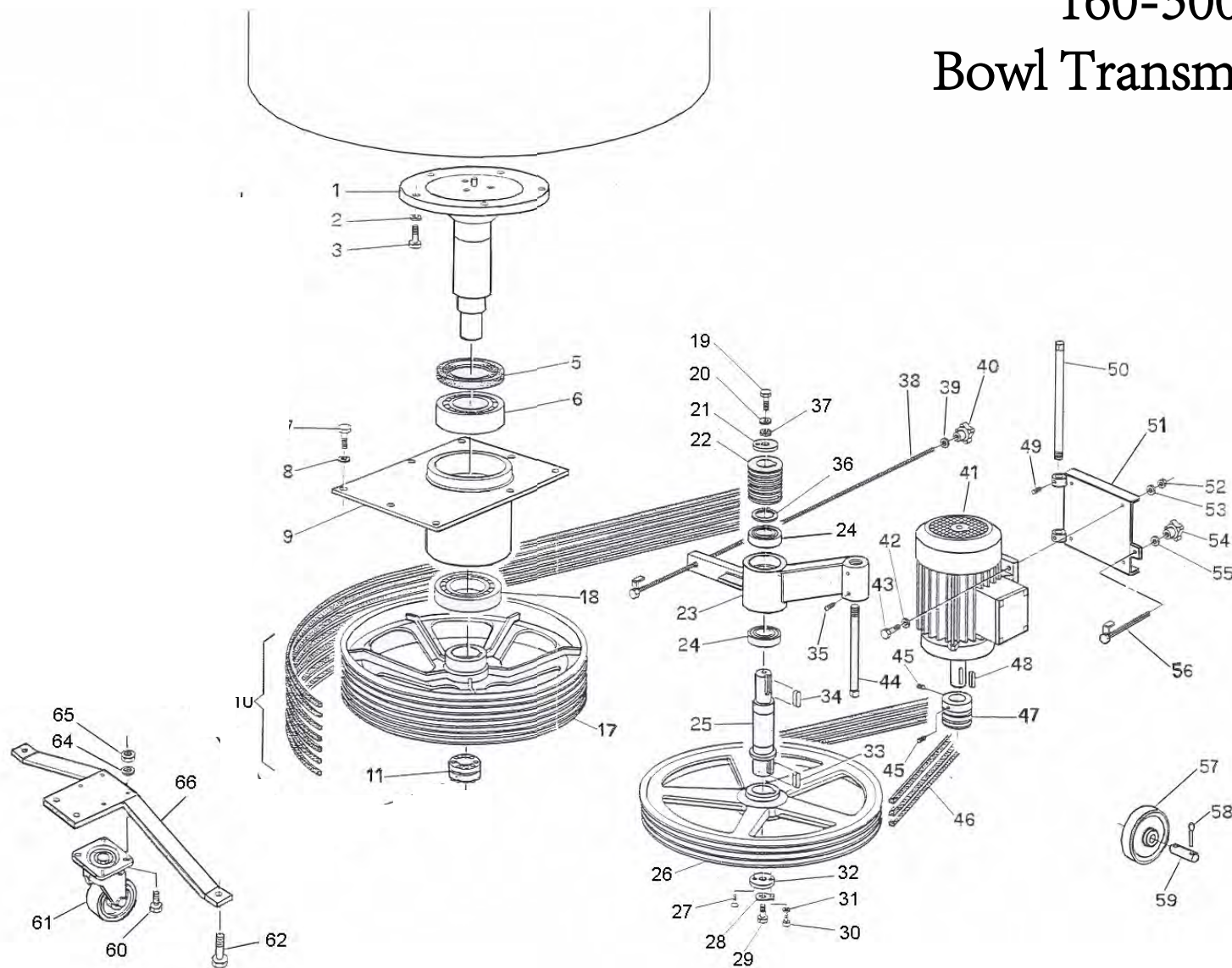
(TAV2) Master Mix Spiral Transmission							
	Description	130	160	200	250	300	NOTES
1	Nut			010390C			
2	washer			010390D			
3	Bracket			010390A?			
4	Bolt			010390B			
5	Splash Guard			010390			
6	Washer	010150					
7	Bolt	010149	010049	010049	010049	010049	M12x50
8	Bearing	010009	010003	010003	010003	010003	
9	Seal	010007	010006	010006	010006	010006	
10	Spiral Shaft (Keyed)	010079/80	010080	010080	010080	010080	010079-Pre 1999 Bearings welded to support
10	Spiral Shaft (Taper Lock)	010079A	010080A	010080A	010080A	010080A	010082 - Taper Lock
11	Shaft Guard	010050	010050	010050	010050	010050	
12	Breaker Bar	010093	010092	010092	010092-A	010092A	
13	Spiral Arm	010087-130A	010087-160A	010067-200A	010067-250A	010067-300A	
14	Spiral Arm Bolt (Short)	010002	010002	010002	010002	010002	Pre 2000 M16x50 14MM Allen Key
14	Spiral Arm Bolt (Long)	010002A	010002A	010002A	010002A	010002A	Post 2000 M16x60 14MM Allen Key
15	Washer						
16	Screw						M10x25 Hex Head
17	Bolt	010001B	010001B	010001B	010001B	010001B	
18	Washer	010001A	010001A	010001A	010001A	010001A	
19	KEY	010000	010000	010000	010000	010000	
20	Bearing	000168	000168	000168	000168	000168	
21	Roller	010043	010043	010043	010043	010043	
22	Shaft	010043B	010043B	010043B	010043B	010043B	
23	Support	010042	010042	010042	010042	010042	Some 2006 - 010042B (larger)
24	Screw						
25	Nut						
26	Limit Switch - Plunger	010265	010265	010265	010265	010265	
26	Limit Switch - Lever	010033	010033	010033	010033	010033	
27	Screw						
28	Support						
29	Screw						
30	Motor 208/220V	010094/010094B	010095A	010095A		010273D	B5/B14 Motor Adaptor 010094-adapter
	Motor - 240V	010093					
31	Motor Slide						
32	Key						
33	Motor Pulley	010020	010018	010018	010019	010019	

[illegible]

Master Mix 130 Bowl Transmission



Empire Master Mix 160-300 Bowl Transmission



(TAV3) Master Mix Bowl Transmission							
	Description	130	160	200	250	300	NOTES
1	Keyed Bowl Shaft	010084	010083A	010083A	010083A	010083A	Pre 2000 Models
1	Taper Lock Bowl Shaft	010083	010083	010083	010083	010083	Taper Lock - 010082
2	Lock Washer	010151	010151	010151	010151	010151	
3	Bolt	010152	010152	010152	010152	010152	
4	Keyed Shaft Key	010000	010000	010000	010000	010000	
5	Seal	010007	010006	010006	010006	010006	
6	Upper Bowl Bearing	010009	010003	010003	010003	010003	
9	Bowl Support	010376	010091	010091	010091	010091	
10	Belt	010103A/010125	010103A/010125	010103A/010125	010104	010104	Confirm Belt Prior # to Ordering
11	Taper Lock	010082	010082	010082	010082	010082	
17	Pulley (Taper Lock)	010086	010086	010086	010086	010086	7 Groove
17	Pulley (Keyed)	010086A	010086A	010086A	010086A	010086A	7 Belt OUT OF PRODUCTION Use 010086 with taperlock
18	Lower Bowl Bearing	010002	010004	010004	010004	010004	
19	Bowl Screw	010152	010152	010152	010152	010152	
20	Washer	010214	010214	010214	010214	010214	
21	Washer	010012	010012	010012	010012	010012	
22	Pulley	010016	010016	010016	010016	010016	7 Groove
23	Cast Iron Support	010201	010201	010201	010201	010201	Older Style Forged No Longer Available
23	Welded Support	010081	010081	010081	010081	010081	NO LONGER AVAILABLE - USE 010201
24	Cast Iron Support Bearing	010195	010195	010195	010195	010195	
24	Welded Support Bearing	010015	010015	010015	010015	010015	
25	Intermediate Shaft	010017	010017	010017	010017	010017	
26	Intermediate Pulley	010090A	010090A	010090A	010090A	010090A	3 Groove
27	Screw	010220	010220	010220	010220	010220	
28	Washer	010116	010116	010116	010116	010116	
29	Bolt	010117	010117	010117	010117	010117	
30	Bolt	010118	010118	010118	010118	010118	
31	Washer	010222	010222	010222	010222	010222	
32	Washer	010012	010012	010012	010012	010012	
33	Small Key	010017A	010017A	010017A	010017A	010017A	
34	Large Key	010017B	010017B	010017B	010017B	010017B	
35	Screw	010218	010218	010218	010218	010218	
36	Snap Ring	010013	010013	010013	010013	010013	
37	Washer	010215	010215	010215	010215	010215	
38	Tie Rod	010189	010189	010189	010189	010189	

[illegible]