

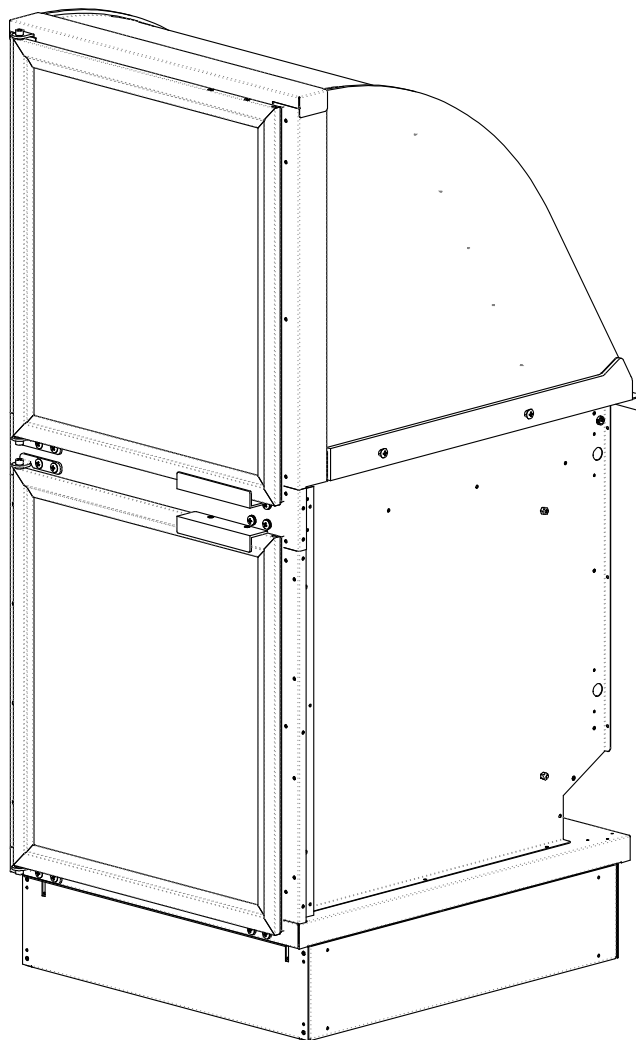


Your Solutions Partner

# Illustrated Parts List

## BREAD MERCHANDISER

MODELS  
FLM200



**CAUTION:** Please read this manual completely before attempting to install, operate or service this equipment

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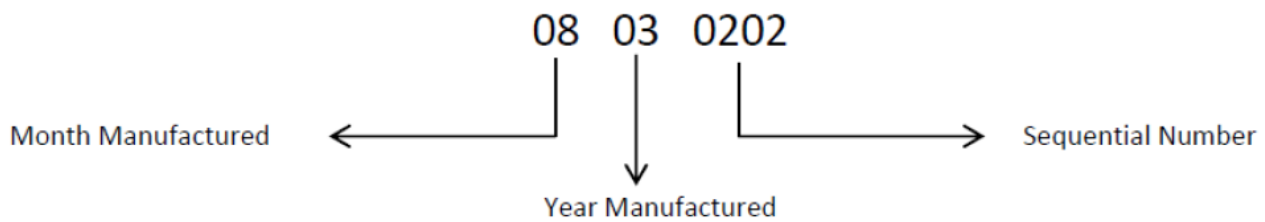


## TABLE OF CONTENTS

Table of Contents .....	2
How to Determine Serial and Model Number .....	3
Bread Merchandiser Parts Listing .....	4
Bread Merchandiser Assembly Glass Guard (No Lights) .....	7
Bread Merchandiser Assembly Glass Guard (With Lights) .....	8
Bread Merchandiser Assembly (Gen History).....	8

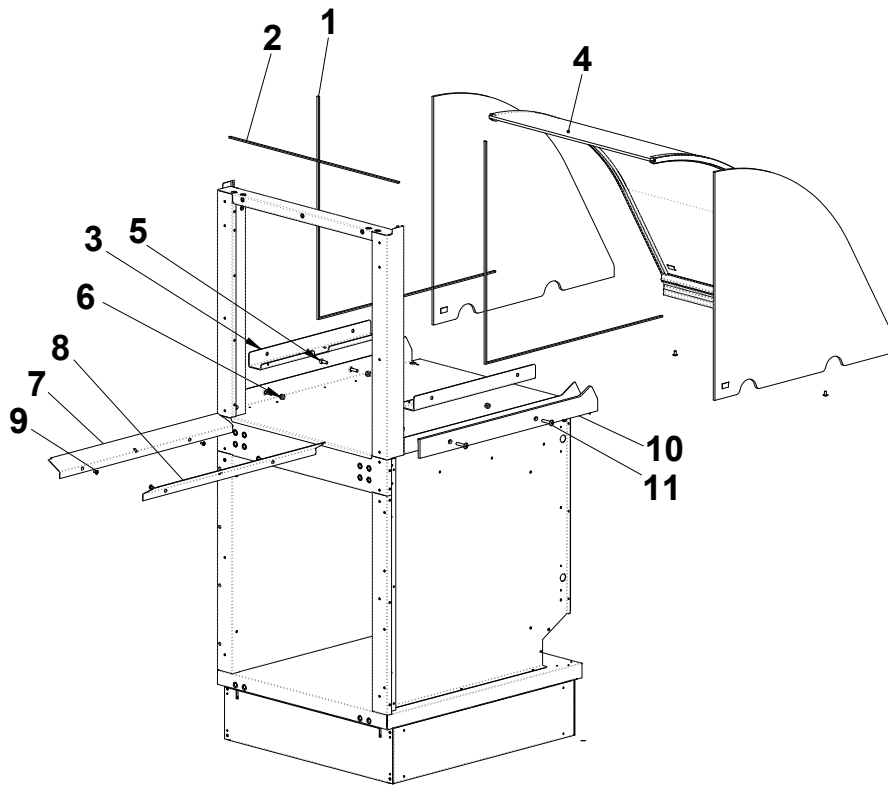
## How to Determine Manufacture Date from Duke Equipment Serial Numbers

All units currently manufactured in St. Louis and Sedalia, Missouri (After 2/1/2013):



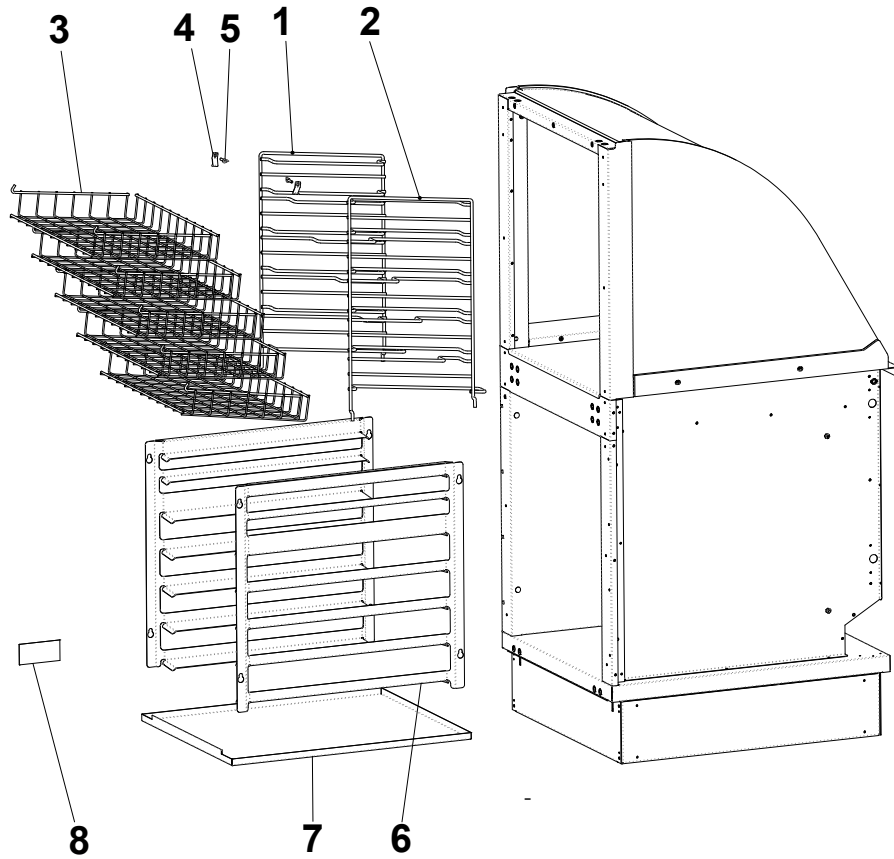
(Example: 08030202 = Indicates the unit was manufactured in August of 2003)

## BREAD MERCHANDISER - PARTS LISTING



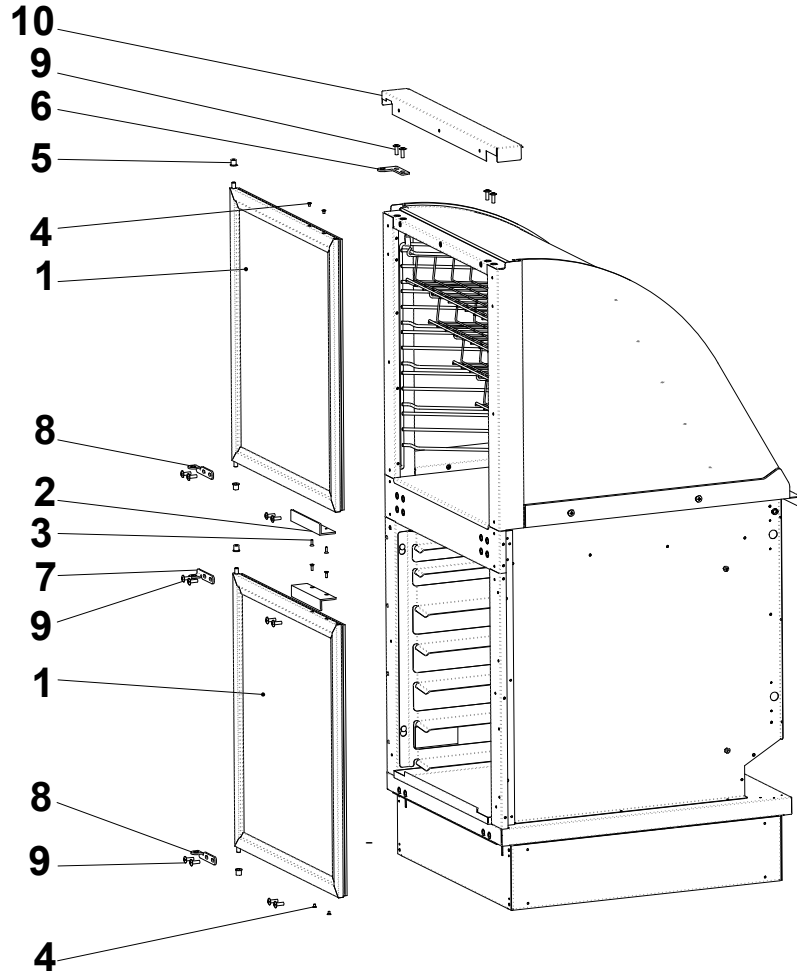
Item #	Qty	Part#	Description
1	4	520537	Tape, 1/4" X 1/8" Foam
2	1	520538	Tape, 1" X 1/8" Foam
3	2	2503649	Mount Glass Inner
4	1	2503628	Assembly Glass Guard
	1	2504435	Assembly Glass Guard W/Lights
5	4	223389	Screw 1/4-20x3/4 Fpf
6	4	213059	Nut Nylon Insert 1/4-20
7	1	2503650	Cover Side Interior Left
8	1	2503651	Cover Side Interior Right
9	4	213317	Screw 8 - 32 X 3/8 Tpf-M
10	1	2503659	Spacer End Polypro Lt
11	4	223392	Screw 1/4 - 20 X 1 1/4 Tpf-M

## BREAD MERCHANDISER - PARTS LISTING



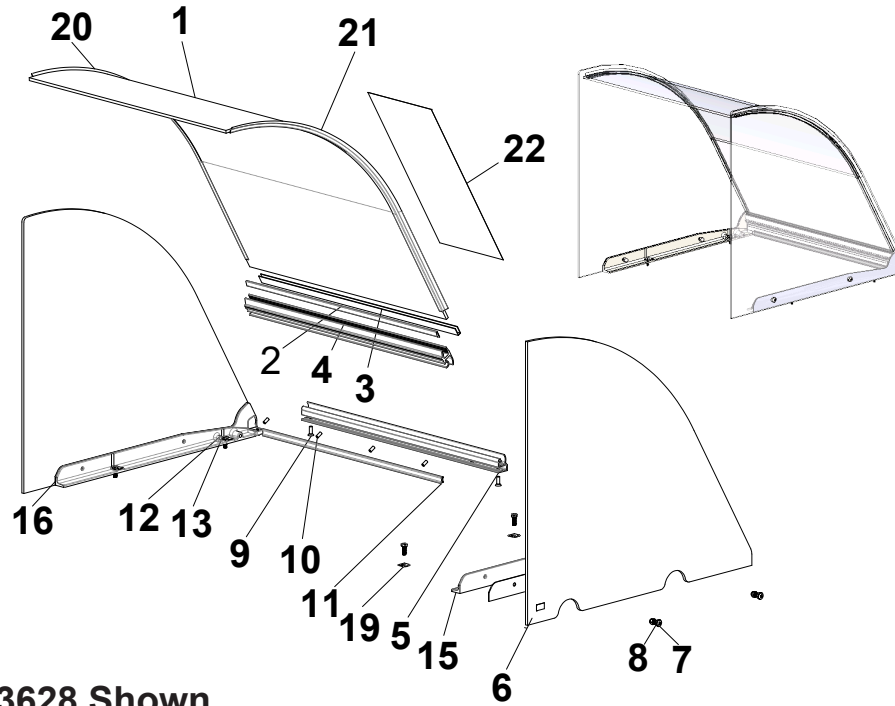
Item	Qty	Part#	Description
1	1	225047	Rack Left Split Cabinet
2	1	225048	Rack Right Split Cabinet
3	5	526922	Basket, Bread Display
4	2	2500616	Clip, 1/4" Rod
5	2	<a href="#">223460</a>	Screw Thumb Flat
6	2	2503657	Rack Slide Lower
7	1	2503658	Tray Crumb Bottom
8	1	529028	Data Tag Flm100

## BREAD MERCHANDISER - PARTS LISTING



Item	Qty	Part #	Description
1	2	<a href="#">225049</a>	Door Bread Display
Not Shown	2	<a href="#">227875</a>	Door Gasket
2	2	225051	Extrusion Norfab Handle
3	4	523037	Screw #8-32 X 1/2 Fpf
4	4	223362	Screw #8-32 X 1/4 Fpf
5	4	<a href="#">215026</a>	Bronze Bushing Flange 5/16
6	1	2503652	Plate Hinge Top
7	2	2503654	Angle Hinge Door Tl/Br
8	1	2503653	Angle Hinge Door Bl/Tr
9	16	<a href="#">223108</a>	Screw 1/4 - 20 X 3/4 Tpf-M
10	1	2503655	Cap Top Rt

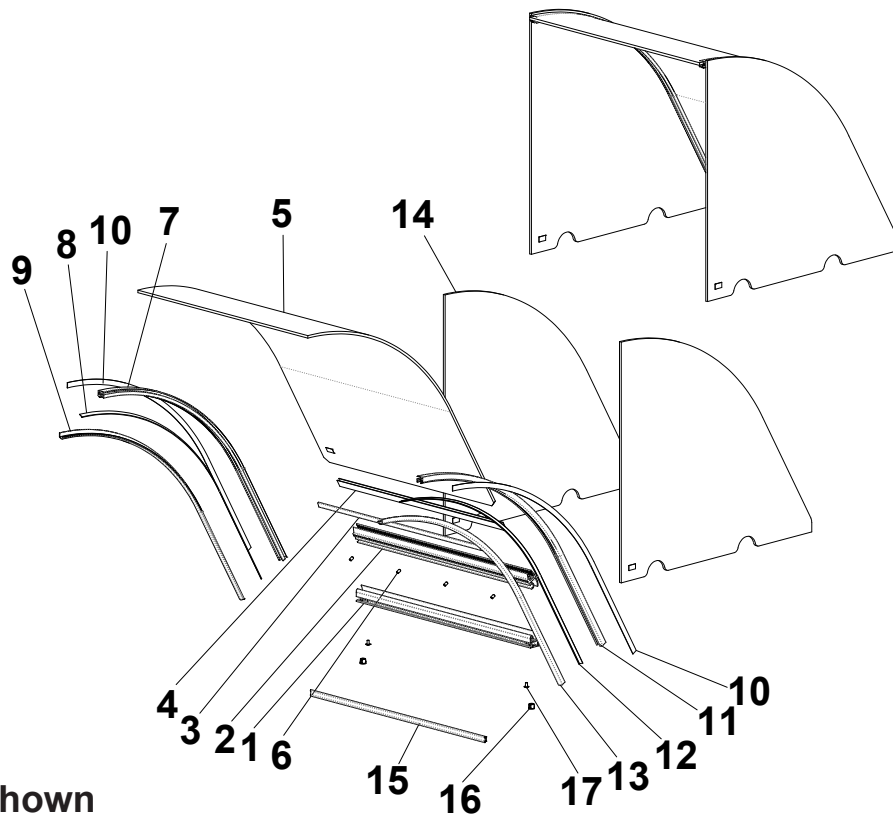
## BREAD MERCHANDISER - PARTS LISTING



2503628 Shown

Item	Qty	Part #	Description
1	1	2500393	Glass,Cvd. Temp. Brd. Cab. 24"
2	1	226936	Wedge, 24 Subway Clearview Daycover
3	1	224388	Gasket Glass Clear Vieler , 2.5m (8.2 Ft Or 98.4") Cut To Size, Clearview Day Cover
4	1	226929	Hinge, Clamp 24" Extr. #001 Anodized Subway Clearview Daycover
5	1	226933	Hinge, Base 24" Extr. #001 Anodized Subway Clearview Daycover
6	2	<a href="#">524875</a>	Kit, Side Glass Replacement - Flm
7	2	<a href="#">223108</a>	Screw, 1/4-20 X 3/4" Ss Truss Head
8	4	<a href="#">223398</a>	Washer, Black, 5/16" X .570 Od
9	2	223389	Screw, 1/4-20 X 3/4" S/S Phillips Flat Head Machine Screw
10	4	223394	Screw, Set Screw M6x10 Cone Point
11	1	<a href="#">224387</a>	Filler,Hinge Blk 164 Ft (50m)/Rl, Clearview Day Cover
12	2	214286	Plug, Hole .160 Dia. #27ac0018 Arrow Clip
13	4	<a href="#">213387</a>	Screw, 1/4-20 X 3/4 Hfm
14	4	<a href="#">223390</a>	Nut, Cap, 1/4-20 18.8 S/S
15	1	<a href="#">225758</a>	End Mount,Rt Sdgc3 Cast (2500170 Machined)
16	1	<a href="#">225757</a>	End Mount,Lt Sdgc3 Cast (2500169 Machined)
17	2	<a href="#">223418</a>	Screw, M8 X 20 Pan Head Phillips Machine Screw McMaster 90116a411
18	2	223109	Screw, 1/4-20 X 7/8" Ss Truss Head
19	4	<a href="#">2501061</a>	Washer, End Mount Clearview Day Cover
20	1	524200	U-Seal, 98" Lg. W/ Wipe Clear Pvc For 1/4" Glass (Trim, Gasket)
21	1	524200	U-Seal, 98" Lg. W/ Wipe Clear Pvc For 1/4" Glass (Trim, Gasket)
22	1	529035	Instructions. Qr Code -Fresh Forward

## BREAD MERCHANDISER - PARTS LISTING



Item	Qty	Part #	Description
1	1	225044	Extrusion, Base Hinge 24 Bread Disp. Flm200
2	1	225045	Ext.,Hinge Glass Clmp,24 Bread Disp. Flm200
3	1	225046	Ext.,Wedge Glass .24 Bd Disp. Flm200
4	1	224388	Gasket Glass Clear Vieler , 2.5m (8.2 Ft Or 98.4") Cut To Size, Clearview Day Cover
5	1	225042	Glass, Cvd. Flm200, Bread Display
6	4	223394	Screw, Set Screw M6x10 Cone Point
7	1	<a href="#">524806</a>	Gasket Base Bread Display
8	1	225885	Led,Tape Sideview Wired Rt Bread Cabinet
9	1	<a href="#">524807</a>	Diffuser,Led Light Bread Display
10	2	225034	Tape,Acx+ 7055 Clear 40mil
11	1	<a href="#">524806</a>	Gasket Base Bread Display
12	1	225886	Led,Tape Sideview Wired Lt Bread Cabinet
13	1	<a href="#">524807</a>	Diffuser,Led Light Bread Display
14	2	<a href="#">524875</a>	Kit, Repl Tape Bread Merch (Includes Items 7, 9, 10 And 14)
15	1	<a href="#">224387</a>	Filler,Hinge Blk 164 Ft (50m)/RI, Clearview Day Cover
16	2	212047	Bushing,Heyco Sb-500-6 3
17	2	<a href="#">213360</a>	Screw,10-24x3/8 Ptmps Ss W/Nylok Patch
NS	1	2504823	Asy, Replacement Lights/Gasket, Flm200

\*NS - Not Shown

<b>Gen 1 FLM100</b>				
Original Full Height Rack Unit And Non-Sealed Glass, Stick Lights In Lower Section And One Light At Top Of Unit.				
Part #	Description	Start Date	End Date	Qty
2500610	Bread Merch 24 Rt Std 120v	5/23/2017	8/30/2017	7
2500630	Bread Merch 24 Lt Std 120v	4/13/2017	9/18/2017	15
2501666	Bread Merch 24 Lt Ada 120v	8/08/2017	6/21/2018	100
2501667	Bread Merch 24 Rt Ada 120v	8/11/2017	6/21/2018	100
2501668	Bread Merch 24 Lt Std 120v	8/8/2017	6/19/2018	29
2501669	Bread Merch 24 Rt Std 120v	8/3/2017	6/15/2018	36
2501670	Bread Merch 24 Lt Ada Ce 240v	6/20/2017	6/19/2018	61
2501671	Bread Merch 24 Rt Ada Ce 240v	10/2/2017	6/8/2018	63
2501672	Bread Merch 24 Lt Std Ce 240v	10/27/2017	6/20/2018	83
1501673	Bread Merch 24 Rt Std Ce 240v	11/24/2017	6/14/2018	75
<b>Gen 1a FLM100</b>				
Added Led Lights To Curved Portion Of Glass, Kept Lights In Lower Body And Top Of Unit.				
2503386	Bread Merch 24 Lt Ada 120v	7/3/2018	7/18/2018	7
2503387	Bread Merch 24 Rt Ada 120v	7/2/2018	7/19/2018	7
2503401	Bread Merch 24 Lt Std 120v	7/11/2018	7/18/2018	3
2503402	Bread Merch 24 Rt Std 120v	7/6/2018	7/18/2018	5
2503403	Bread Merch 24 Lt Ada Ce 240v	7/9/2018	7/18/2018	3
2503404	Bread Merch 24 Rt Ada Ce 240v	7/9/2018	7/18/2018	1
2503388	Bread Merch 24 Lt Std Ce 240v	6/29/2018	7/16/2018	16
2503389	Bread Merch 24 Rt Std Ce 240v	6/29/2018	7/19/2018	17
<b>Gen 2 FLM100</b>				
Curved Led Lights, 1/2 Wire Rack And Slides In Lower Section, Removed Stick Light At Top Of Unit, Retained Lights In Lower Section.				
2502876	Bread Merch 24 Lt Ada Half Rack 120v	7/16/2018	4/11/2019	90
2502877	Bread Merch 24 Rt Ada Half Rack 120v	7/16/2018	4/17/2019	64
2503019	Bread Merch 24 Lt Std Half Rack 120v	7/31/2018	3/22/2019	36
2503020	Bread Merch 24 Rt Std Half Rack 120v	8/15/2018	3/26/2019	31
2503405	Bread Merch 24 Lt Ada Half Rack Ce 240v	8/1/2018	5/3/2019	57
2503406	Bread Merch 24 Rt Ada Half Rack Ce 240v	8/16/2018	4/5/2019	54
2503407	Bread Merch 24 Lt Std Half Rack Ce 240v	8/7/2018	9/11/2019	21
2503408	Bread Merch 24 Rt Std Half Rack Ce 240v	7/30/2018	8/9/2018	15
<b>Gen 3 FLM200</b>				
Split Cabinet Design. All Units In Field Have Curved Led Lights Only, Future Models Will Not Have Any Lights.				
2503622	Bread Merch 24 Lt Ada Split Cabinet	1/4/2019	3/7/2019	3
2503623	Bread Merch 24 Rt Ada Split Cabinet	1/4/2019	3/7/2019	3
2503934	Bread Merch 24 Lt Std Split Cabinet			0
2503935	Bread Merch 24 Rt Std Split Cabinet			0

Notes



**Duke Manufacturing Co.**  
2305 N. Broadway  
St. Louis, MO 63102

Phone: 314-231-1130  
Toll Free: 1-800-735-3853  
Fax: 314-231-5074

[www.dukemfg.com](http://www.dukemfg.com)