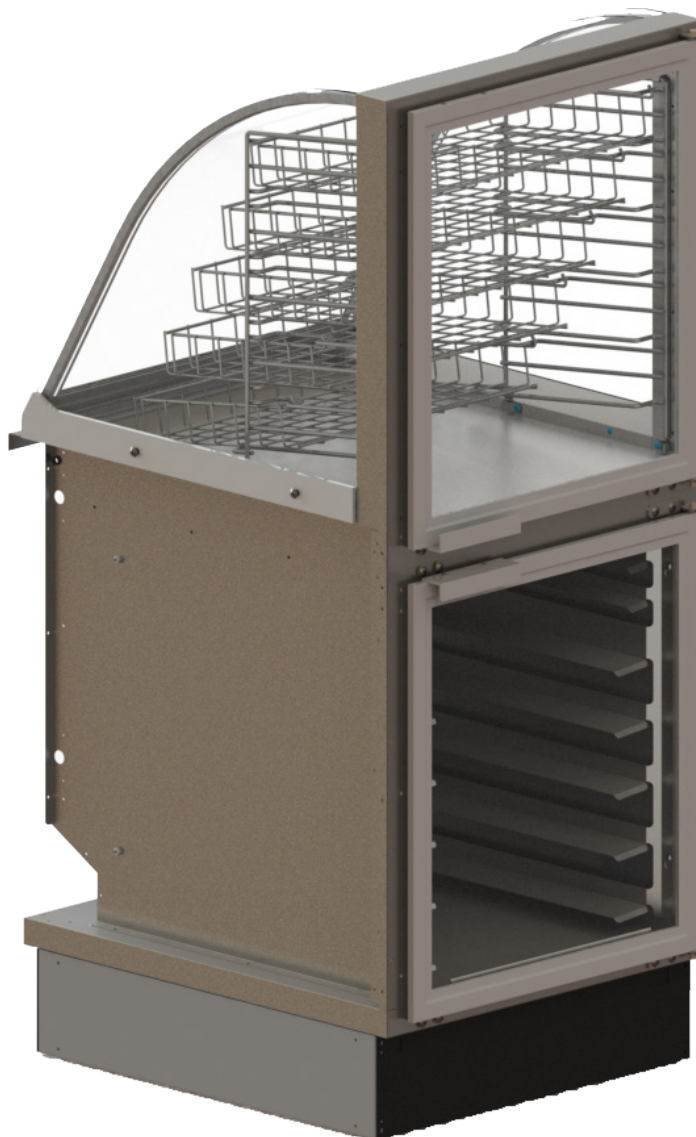




Your Solutions Partner

Instruction Sheet

FLM200 Side Glass and Seal Replacement kit **524875**



CAUTION: Please read these instructions completely before attempting to install, operate or service this equipment.

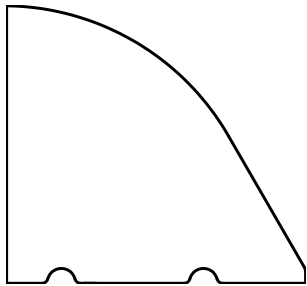


WARNING for CA residents: go to www.dukemfg.com/prop65 for prop 65 warning

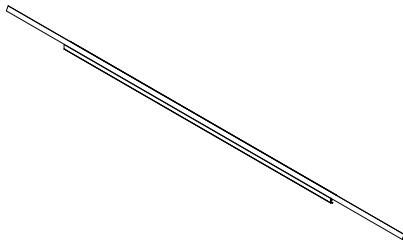
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**P/N 529365
REV A 05/04/2022**

PART IN KIT



225043 - End Glass



Gasket Assembly



#2 Phillips Screwdriver



7/16 Nut Driver



Utility Knife

INSTRUCTIONS

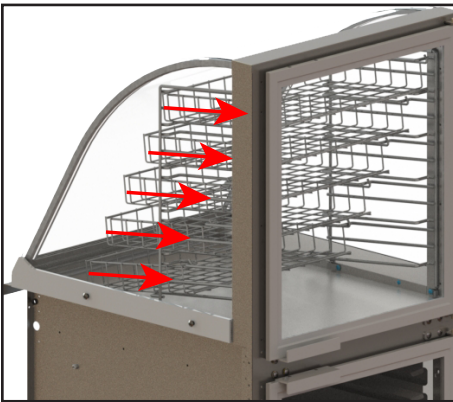
- 1** Disconnect all power from unit if already installed.

⚠ WARNING

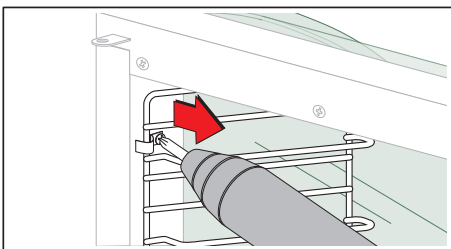
Not completing this step could cause bodily injury death.

- 2** Move unit out to gain access to the side glass.

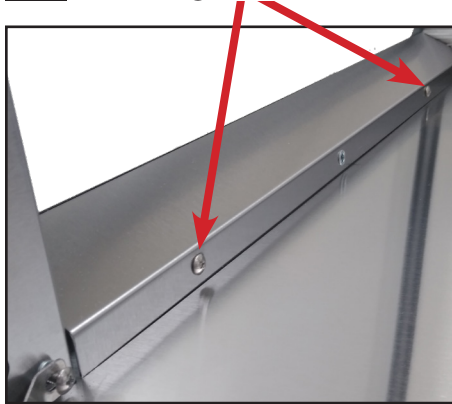
- 3** Remove display racks from unit.



- 4** Remove the rack support retainer clips from the side, glass and seal are to be replaced.



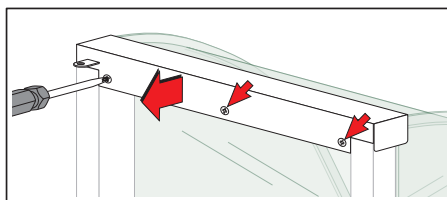
- 5** Remove the side mullion by removing the two (2) screws.



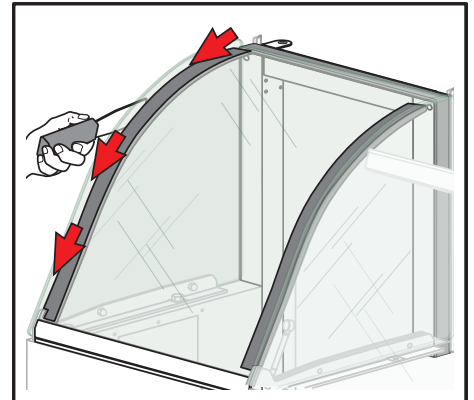
- 6** Remove the side channel holding the side glass in place by removing the two (2) bolts and nuts.



- 7** Remove the top cap by removing the three (3) screws holding the cap in place.



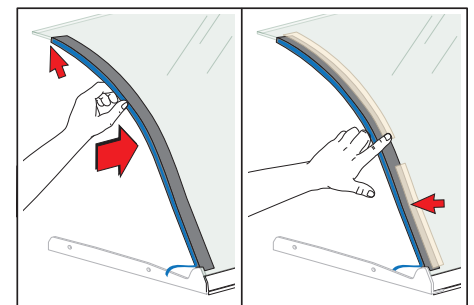
- 8** Using a sharp utility cut the seal between the side glass and the front curved glass.



- 9** Once glass is loose carefully remove and discard glass and gray gasket.

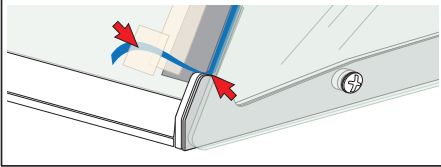
- 10** Press new gasket with blue tape onto curved glass completely and use masking tape, to secure in place.

DO NOT remove backing from adhesive on the extrusion at this time.



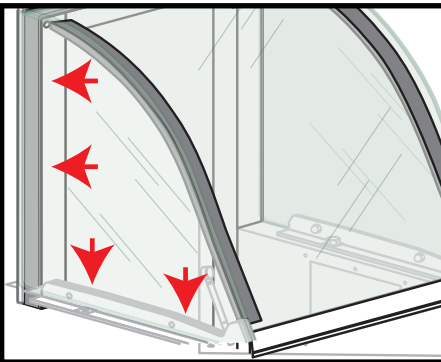
INSTRUCTIONS

- 11** Make sure the extra blue release liner from adhesive is exposed on the outside of the guard. Tip: Tape loose end of release liner to front of unit.

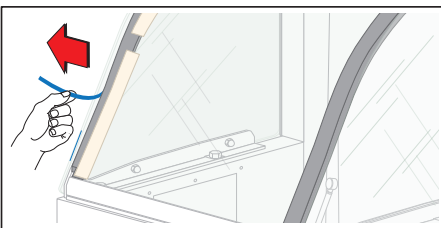


- 12** Set new side glass in place being careful to make sure glass is seated all the way to the rear.

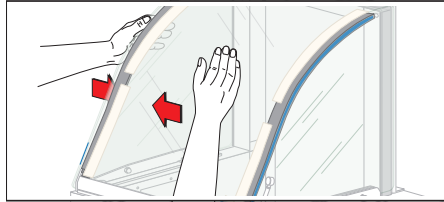
Note: Be careful not to pinch the silicone tape.



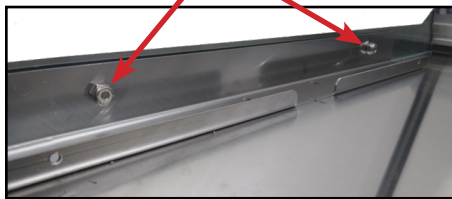
- 13** Holding the side glass away from the curved glass, slowly pull the backing tape from the silicone.



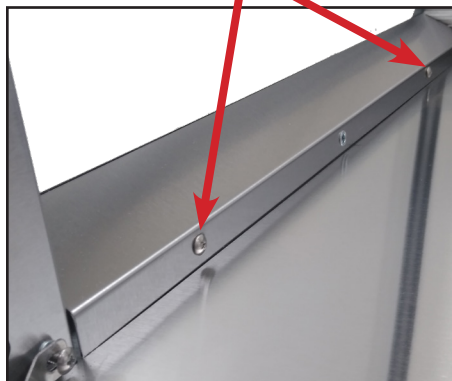
- 14** After pulling the backing tape, squeeze the glass up against the curved glass, making sure there is a seal the entire length of the glass.



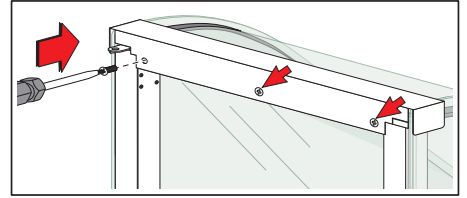
- 15** Reinstall the glass retainer channel using the bolt and nuts removed in step 6.



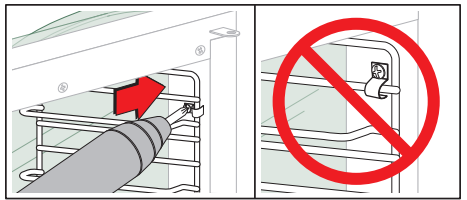
- 16** Reinstall the mullion removed in step 5.



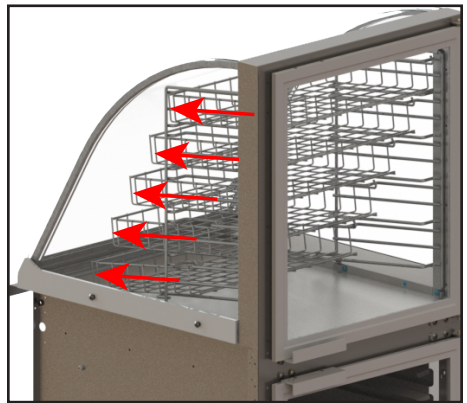
- 17** Reinstall the top cap with the three (3) screws removed in step 7



- 18** Reinstall the rack supports using the three clips removed in Step 4



- 19** Install display racks from unit.



- 20** Move unit back into proper location.

- 21** Reconnect all power to unit.

NOTES



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