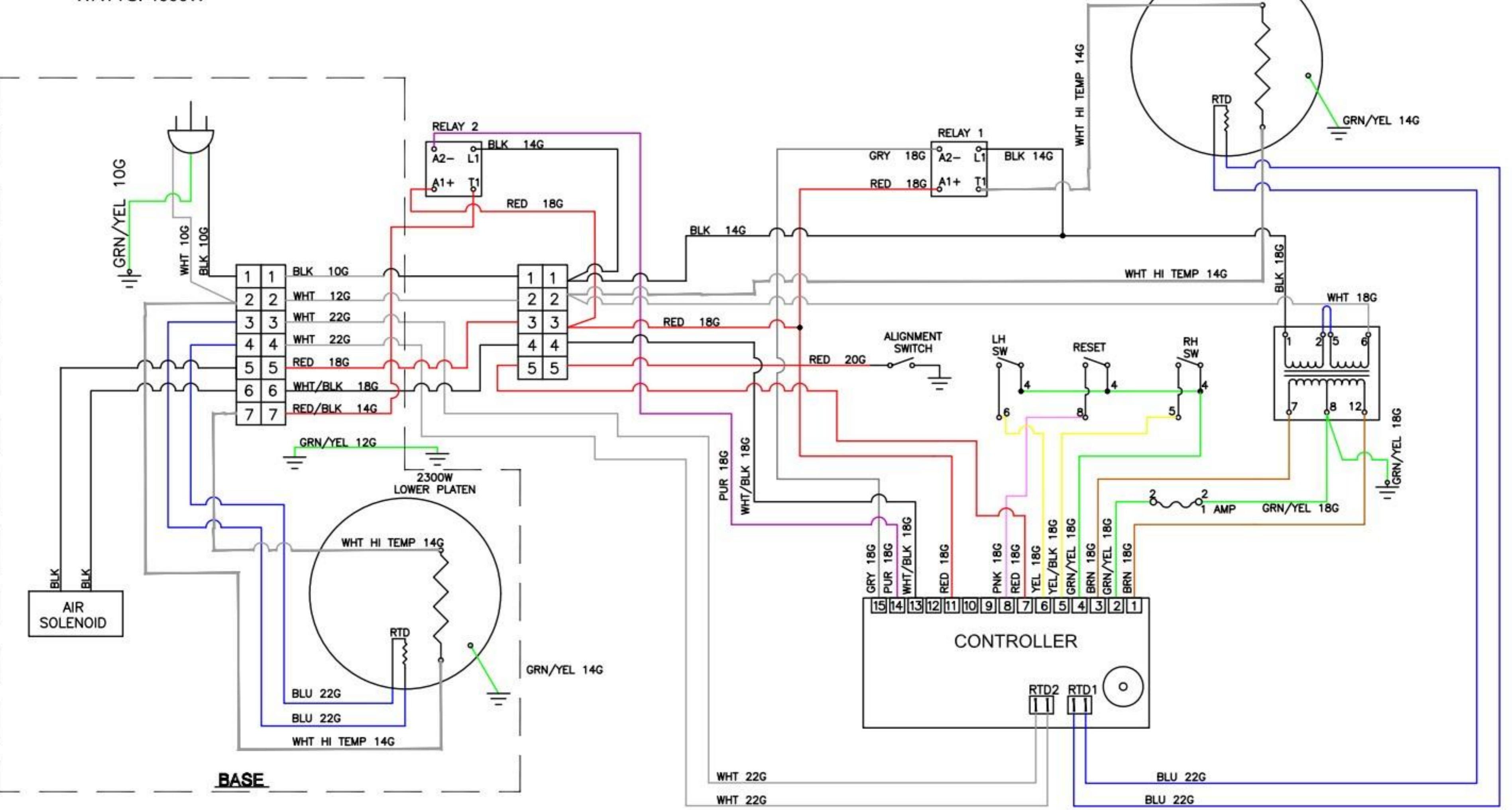


VAC: 208 VAC  
 AMPS: 22.12A  
 WATTS: 4600W



**BASE**

**CONTROLLER**

2300W  
UPPER PLATEN

2300W  
LOWER PLATEN

AIR  
SOLENOID

RELAY 1  
A2- L1  
A1+ T1

RELAY 2  
A2- L1  
A1+ T1

ALIGNMENT  
SWITCH

LH  
SW

RESET

RH  
SW

1 AMP

RTD2 RTD1

RTD

RTD

GRN/YEL 14G

GRN/YEL 14G

GRN/YEL 18G

WHT HI TEMP 14G

BLU 22G

BLU 22G

WHT HI TEMP 14G

WHT 22G

WHT 22G

BLU 22G

BLU 22G

1	1	BLK 10G
2	2	WHT 12G
3	3	WHT 22G
4	4	WHT 22G
5	5	RED 18G
6	6	WHT/BLK 18G
7	7	RED/BLK 14G

1	1
2	2
3	3
4	4
5	5

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1
GRY 18G	PUR 18G	WHT/BLK 18G	RED 18G	PNK 18G	RED 18G	YEL 18G	YEL/BLK 18G	GRN/YEL 18G	BRN 18G	GRN/YEL 18G	BRN 18G			