



**IMPORTANT FOR FUTURE REFERENCE**

Please complete this information and retain this manual for the life of the equipment:

Model #: \_\_\_\_\_

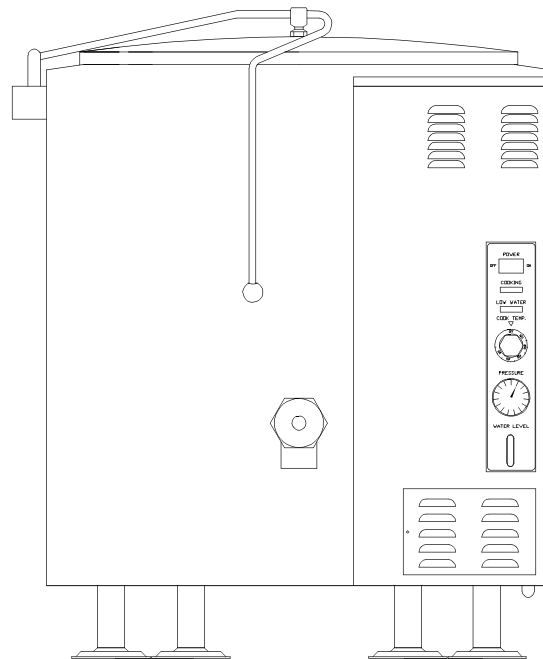
Serial #: \_\_\_\_\_

Date Purchased: \_\_\_\_\_

# PARTS LIST

## Gas Fired Steam Jacketed Stationary Kettles


### GL-80E GL-100E



 **WARNING**

Improper installation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the installation, operating and maintenance instructions thoroughly before installing or servicing this equipment.

**CROWN FOOD SERVICE EQUIPMENT**

 A Middleby Company

70 Oakdale Road, Downsview (Toronto) Ontario, Canada, M3N 1V9  
Telephone: 919-762-1000 [www.crownsteamgroup.com](http://www.crownsteamgroup.com)

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PARTS LIST, GAS KETTLES, MODELS GL-80E, GL-100E

FROM FIGURE 1

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>	
			<u>GL-80E</u>	<u>GL-100E</u>
1.	6828-1	Flue Box Assembly	1	1
2.	3-AV00	Air Vent	1	1
3.	9092-3	Fuse 3A, 250V	1	1
4.	9068-1	Fuse Holder	1	1
5.	3-SRV8-1	Relief Valve, 35 psi	1	1
6.	3974-1	Level Control	1	1
7.	7790-1	Control Panel	1	1
**	7002-1	English Label	1	1
	3081-1	French Label	1	1
9.	9210-2	Ignition Module, Continuous Retry	1	1
10.	9130-2	Power Switch	1	1
11.	116-6562	Thermostat	1	1
12.	4647-1	Pressure Gauge Bracket	1	1
12A.	5845-1	Pressure Gauge Clip	1	1
13.	4996-7	Pilot Light, Cooking, Red, 28V	1	1
14.	116-6490	Pressure Switch	1	1
15.	4967-1	Pressure Gauge	1	1
16.	4996-3	Pilot Light, Low Water, Amber, 120V	1	1
17.	4-TK05	Dial	1	1
18.	7629-1	Pressure Switch Bracket	1	1
19.	3223-1	Leg Adjustable Pad Assembly	4	4
20.	7814-1	Front Panel	1	
	7815-1	Front Panel		1

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<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>	
			<u>GL-80E</u>	<u>GL-100E</u>
	21.	6679-1 Access Door	1	1
**	22.	5450-1 Combination Gas Control - Natural Gas	1	1
		5450-2 Combination Gas Control - Propane	1	1
	23.	7571-1 Bottom Covert	1	1
	24.	9083-18 Gas Flex Hose, 3/4" x 18"	1	1
	25.	7569-1 Burner Basket Shield/Bracket	1	1
	26.	5285-1 Sight Glass Assembly	1	1
		9108-2 Gauge Glass, 5/8 x 4-3/4	1	1
		8-6018 Washers	2	2
		8-6019 Brass Washer	2	2
		8-6016 Rod	2	2
**	27.	9390-2 Terminal Block Assembly, 2 Poles	1	1
		Includes the following parts:		
		9391-1 Modular Terminal	2	2
		9392-1 End Plate	1	1
		9393-1 End Clamp	2	2
		9394-053 Mounting Rail, 53 mm	1	1
* **	28.	4-T265 Transformer, 240-120V, 100VA, (220/240V Units)	1	1
	29.	5039-1 Low Water Probe	1	1
	30.	7110-1 Component Mounting Bracket	1	1
	31.	5734-1 Burner Shield	1	1
	32.	4127-3 Cord Set, 120V	1	1
	33.	3-704B Elbow 90°, Brass 1/4C x 1/4 FPT	1	1
	34.	116-7793 Door Knob	1	1

PARTS LIST, GAS KETTLES, MODELS GL-80E, GL-100E

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>	
			<u>GL-80E</u>	<u>GL-100E</u>
35.	5049-1	Access Door Pivot Rod	1	1
36.	9091-020	Brass Pipe Nipple, 3/8 x 2 Lg.	1	1
37.	PP-427	Forged Tee, C.S. 3000 # 3/8 NPT	1	1
38.	3-684C	Connector, Brass, 1/4 C x 3/8 MPT	1	1
39.	9009-000	Black Pipe Close Nipple, 1/2 NPT	1	1
40.	9010-034	Black Pipe Nipple, 3/4 - SCH. 40 x 3-1/2" Lg.	1	1
41.	9013-6	Tee, Black Iron 150# 3/4 x 3/4 x 3/8 NPT	1	1
42.	9012-4	Street Elbow 90°, Black Iron 150 # 3/4" NPT	2	2
43.	5184-1	Extension, Relief Valve	1	1
44.	9-3383	Transformer, 120/24V, 50VA	1	1
* 45.	7551-1	Faucet Bracket, Optional	1	1

\* NOT SHOWN.

\*\* SELECT AS REQUIRED.



PARTS LIST, GAS KETTLES, MODELS GL-80E, GL-100E

FROM FIGURE 2

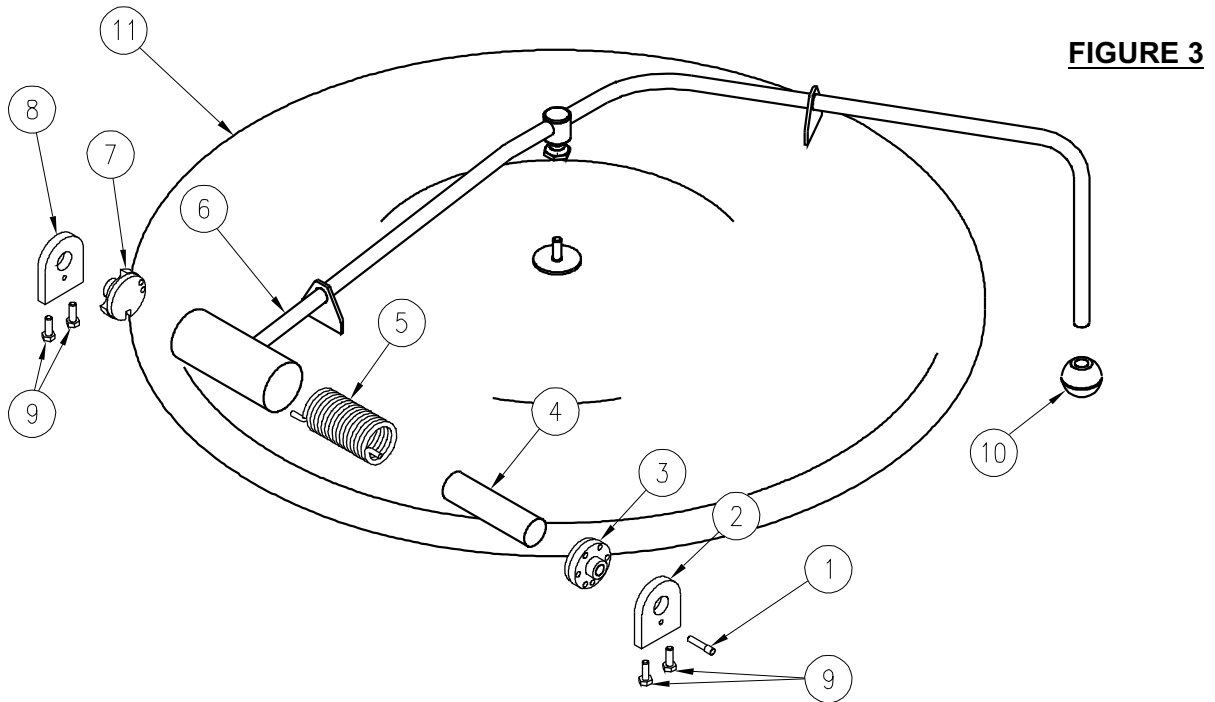
BURNER ASSEMBLY

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>	
1.	3135-1	Burner	3	
2.	4239-1	Pilot Bracket	1	
3.	6034-1	Cover, Igniter Wiring	1	
4.	8184-1	Burner Basket	1	
5.	3598-45	Orifice #45, L.P.	3	
	3598-30	Orifice #30, Natural Gas	3	
6.	7572-1	Gas Manifold	1	
7.	9035-1	Sq. Hd. Pipe Plug 1/8 NPT	1	
8.	3-U6BE	Union Elbow, 3/4 NPT	1	
9.	9014-1	Reducing Elbow, #150, 1/2 NPT	1	
10.	5169-2	Igniter Cable	1	
**	11.	9-3380	Igniter/Sensor Pilot, Natural	1
		9-3380-1	Igniter/Sensor Pilot, LP	1
*	12.	5483-50	Insulation, 1.00" x 7.450" x 1.50"	1
	13.	8599-1	Pilot Tube	1

\* NOT SHOWN

\*\* SELECT AS REQUIRED.

PARTS LIST, GAS KETTLES, MODELS GL-80E, GL-100E

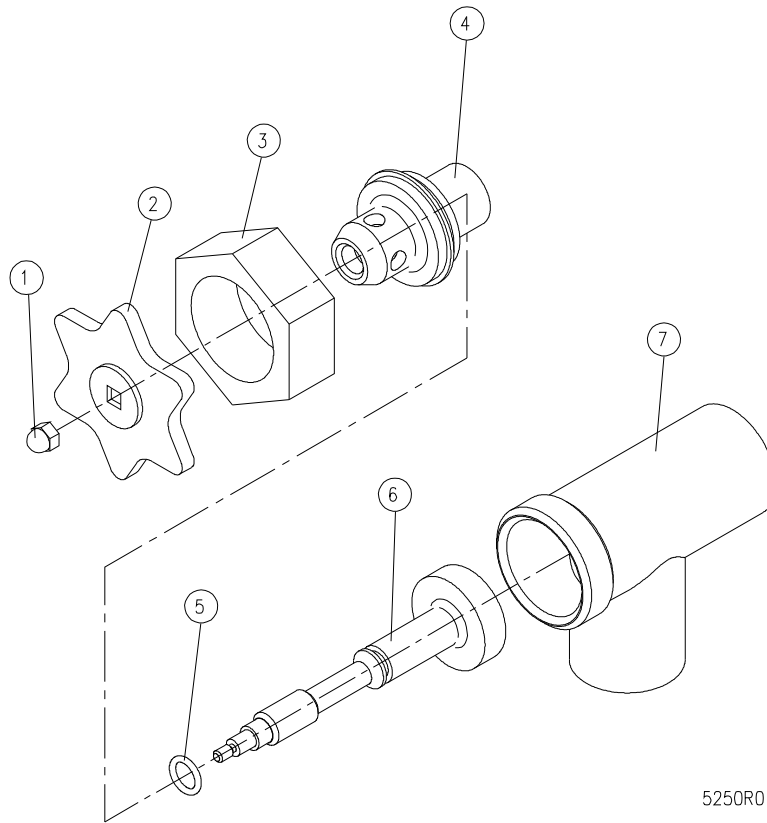


4991-3R0

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
	1322-1	COVER ASSEMBLY	
1.	8-2029	Lock Pin	1
2.	8-2035L	End Lock Plate	1
3.	5428-1	Stationary Disc	1
4.	5430-1	Core	1
5.	8-2026	Spring	1
6.	1331-1	Handle Assembly	1
7.	5429-1	Rotary Disc	1
8.	8-2021	End Stop Plate	1
9.	1-56S6	Cap Screws, 1/4 - 20 x 3/4, Stainless Steel	4
10.	2-KB01	Knob	1
11.	2602-7	Cover	1

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**FIGURE 4**



5250R0

**DRAW-OFF VALVES**

<b><u>ITEM</u></b>	<b><u>PART NUMBER</u></b>	<b><u>DESCRIPTION</u></b>	<b><u>QUANTITY</u></b>
	<b>3-D015</b>	1-1/2" DRAW-OFF VALVE ASSEMBLY	
1.	<b>9031-3</b>	Acorn Nut 10-24 UNC	1
2.	<b>4115-1</b>	Handle, Stainless Steel	1
3.	<b>3-DV13</b>	Gland Nut	1
4.	<b>3-DV14</b>	Bonnet	1
5.	<b>3-DV16</b>	"O" Ring	1
6.	<b>3-DV15RV</b>	Stem Assembly	1
7.	<b>3-DV17</b>	Valve Body	1

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**FIGURE 4**

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
	3-D020	2" DRAW-OFF VALVE ASSEMBLY	
1.	9031-3	Acorn Nut 10-24 UNC	1
2.	4115-1	Handle, Stainless Steel	1
3.	3-DV23	Gland Nut	1
4.	3-DV24	Bonnet	1
5.	3-DV26	"O" Ring	1
6.	3-DV25RV	Stem Assembly	1
7.	3-DV27	Valve Body	1

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
	3-D030	3" DRAW-OFF VALVE ASSEMBLY	1
1.	3-DV31	Acorn Nut, 7/16-14 UNC	1
2.	3-DV32	Handle, Stainless Steel	1
3.	3-DV33	Gland Nut	1
4.	3-DV34	Bonnet	1
5.	3-DV36	"O" Ring	1
6.	3-DV35RV	Stem Assembly	1
7.	3-DV37	Valve Body	1