



OPERATING and MAINTENANCE INSTRUCTIONS

Models: H137UA...D & H13818...D Series Hot Cabinets (Aluminum) H137SUA...D & H138S18...D Series Hot Cabinets (Stainless)

ELECTRICAL SPECIFICATIONS:

| Model No. | Volts | Watts | Amps | Hertz | Phase | NEMA |
|---|-------|-------|------|-------|-------|-------|
| H137SUA12D2K H137UA12D2K H138S1834D2K H1381834D2K | 120 | 2000 | 16.7 | 60 | 1 | 5-20P |
| H137SUA12D208 H137UA12D208 H138S1834D208 H1381834D208 | 208 | 2000 | 9.6 | 60 | 1 | 6-15P |
| H137SUA12D240 H137UA12D240 H138S1834D240 H1381834D240 | 240 | 2000 | 8.3 | 60 | 1 | 6-15P |
| H137SUA12D H137UA12D H137SUA9D H137UA9D H138S1834D H1381834D | 120 | 1500 | 12.5 | 60 | 1 | 5-15P |
| H137SUA9D208 H137UA9D208 | 208 | 1500 | 7.2 | 60 | 1 | 6-15P |
| H137SUA9D240 H137UA9D240 | 240 | 1500 | 6.2 | 60 | 1 | 6-15P |
| H137SUA6D H137SUA5D H138S1816D H138S185D | 120 | 1000 | 8.3 | 60 | 1 | 5-15P |
| H137SUA6D208 H138S1816D208 H137SUA5D208 H138S185D208 | 208 | 1000 | 4.8 | 60 | 1 | 6-15P |
| H137SUA6D240 H138S1816D240 H137SUA5D240 H138S185D240 | 240 | 1000 | 4.2 | 60 | 1 | 6-15P |

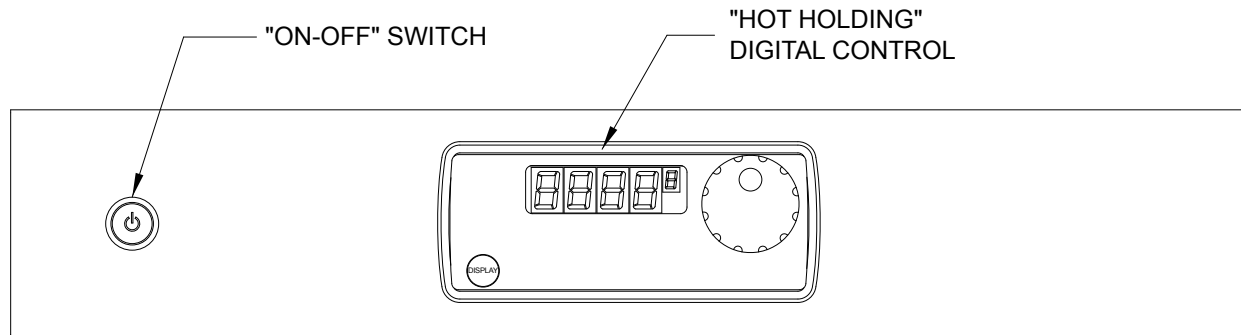
NOTE: The above model numbers are basic models. They may include letters: **P, M, E, V, L** or ending with **S, Z, U,** and/or **HT**.

| | | |
|---|----------------|--|
|  | WARNING |  |
| RISK OF FIRE OR ELECTRIC SHOCK DO NOT OPEN | | |
| WARNING: TO REDUCE THE RISK OF FIRE OR ELECTRIC SHOCK, | | |
| DO NOT REMOVE COVER (OR BACK) | | |
| NO USER-SERVICEABLE PARTS INSIDE | | |
| REPAIR SHOULD BE DONE BY AUTHORIZED SERVICE PERSONNEL ONLY | | |

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HOW TO INSTALL UNIT:

1. Place cabinet on level floor, in a well ventilated area.
2. Unpack and install inner pan slides parts.
3. Plug cord end into proper wall outlet.

HOW TO CHANGE FROM °C TO °F (if needed)

1. Push the switch on; the light will come on.
2. Push and hold the “SET” button and the button in the lower left hand corner together for 5 seconds. You are now entered into the menu.
3. Scroll over the “Unit” and change it to “C” , then scroll to the “END”.

FIRST TIME OPERATION:

NOTE: A new oven needs to “burn off” manufacturing oils and excess adhesive before its first use.
Do NOT load food into oven until this has been done!

FIRST TIME OPERATION (*continued*):

1. Push the switch on; the light will come on.
NOTE: The letters “LOTPR” (Low Temperature) will show on the control panel until it reaches 140°F (60°C).
2. Turn the control knob to show 200°F (93°C). Push the knob to set the temperature. Run the unit for one (1) hour.
3. Push the switch off and let cool.
4. Wipe the inside clean with detergent and hot water.

HOW TO START UNIT:

1. Push the switch on; the light will come on.
NOTE: The letters “LOTPR” will show on the control panel until it reaches 140°F (60°C).
2. Turn the “Hot Holding” control knob to a temperature between 140°F (60°C) to 220°F (104°C). Push the knob to set the temperature.
3. Preheat the cabinet for one (1) hour.
4. Put the food into the cabinet.

NOTE: Press the “Display” button to see the actual temperature inside the cabinet.

TO TURN OFF UNIT:

Push the POWER switch off; the light will go out.

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WARNING

BEFORE CLEANING CABINET:

1. Allow the cabinet to cool.
 2. Do NOT use abrasives or harsh chemicals.
- Is your cabinet aluminum or stainless steel construction? Be sure your cleaner is suitable for that material.**

Note: Stainless Steel cabinets have an “S” in their model numbers.

Cleaning hints:

1. Wipe up spills as soon as possible.
2. Clean cabinet regularly to avoid heavy dirt build-up.
3. Make a test spot with cleaner.
4. Follow manufacturer’s directions on cleaner.
5. Do not mix cleaners.
6. Avoid drips and splashes.
7. Do not use “Cres Clean” on plastic parts or labels.

HOW TO CLEAN THE UNIT:

| Soil | Cleaner | Method |
|--|--|--|
| Dirt | Mild Detergent* and hot water, or mild abrasive cleaner. | 1. Wipe with soft, damp cloth. 2. Rinse with hot water. 3. Wipe Dry. |
| | Steam (no strong alkaline additive) | 1. Rinse after steam cleaning. 2. Wipe Dry |
| Fingerprints, grease, oil | Mild abrasive cleaner. Oily or waxy cleaner. | Apply with soft, clean cloth. |
| | Chemical oven cleaner. | Follow oven cleaner manufacturer’s instructions |
| Water Spots | Mild abrasive cleaner. | 1. Apply with soft, clean cloth. 2. Wipe with damp cloth. |
| <i>*Mild detergent includes soaps and non-abrasive cleaners.</i> | | |

Note: Gaskets are removable for cleaning.

TROUBLE-SHOOTING CHART:

FAILURE:

1. Switch light or control display does NOT light up.
2. Unit gets too hot or won’t shut off.
3. Unit does not heat.
4. Thermostat control reads “err oo”

POSSIBLE CAUSE:

- 1a. Circuit breaker/fuse to wall outlet is blown
- 1b. Cord is unplugged from wall outlet.
- 1c. Switch is “OFF.”
- 1d. Switch or control defective.
- 2a. Relay or control defective.

UNPLUG UNIT FROM WALL OUTLET

3. Defective heater, relay, blower or control.
4. Temperature probe defective.

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REPLACEMENT PARTS: H137UA...D/H1381834D and H137SUA...D/H138S1834D

| | | 120 V | 208 V | 240 V |
|---|-----------------|---------------|---------------|---------------|
| Blower Kit | | 0769-180-K | 0769-182-K | 0769-182-K |
| Heater Kit | 2000W | 0811-022-K | 0811-185-K | 0811-023-K |
| | 1500W | 0811-019-K | 0811-020-01-K | 0811-020-K |
| | 1000W | 0811-214-K | 0811-250 | 0811-215 |
| High Limit | | 0848-033 | 0848-033 | 0848-033 |
| Power Cord | 2000W | 0810-065-12-K | 0810-039-07 | 0810-039-07 |
| | 1500W | 0810-029-06 | 0810-039-07 | 0810-039-07 |
| | 1000W | 0810-029-06 | 0810-039-07 | 0810-039-07 |
| Relay, Solid State | | 0857-136 | 0857-136 | 0857-136 |
| Switch, Power | | 0808-125 | 0808-125 | 0808-125 |
| Thermostat Control (Hot) | | 0848-092-01-K | 0848-092-01-K | 0848-092-01-K |
| Thermostat Probe | | 0848-091-K | 0848-091-K | 0848-091-K |
| Terminal Block | | 0852-119 | 0852-119 | 0852-119 |
| Transformer | | 0769-197 | 0769-197 | 0769-197 |
| Vent Fan | | 0769-165 | 0769-174 | 0769-174 |
| <hr/> | | | | |
| Door, complete | Aluminum | UA12/UA6/1834 | | 1221-578-K |
| | Aluminum | UA9 | | 1221-599-K |
| | Stainless Steel | UA12/UA6/1834 | | 1221-579-K |
| | Stainless Steel | UA9 | | 1221-600 |
| | Stainless Steel | UA5 | | 1221-597 |
| Door, gasket | Aluminum | UA12/UA6/1834 | | 0861-235-K |
| | Aluminum | UA9 | | 0861-236-K |
| | Stainless Steel | UA12/UA6/1834 | | 0861-185-K |
| | Stainless Steel | UA9 | | 0861-182-K |
| | Stainless Steel | UA5 | | 0861-250-K |
| Door, hinge | | | | 0519-087-K |
| Door Latch | | | | 1006-122-01-K |
| Door Handle | | | | 0911-111 |
| Handle, Side Pull | | | | 0911-087 |
| Casters, 5" | | | | 0569-306-K |
| Casters, 5" w/Brake | | | | 0569-306-BK |
| Wire Angles (2 per kit) | | | | 0621-281-K |
| Pan Rack Insert (-1834 model) | | | | 1103-109 |
| Transport Hasp Latch (Aluminum Cabinet) | | | | 1246-031-K |
| (Stainless Cabinet) | | | | 1246-038-K |

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WIRING DIAGRAM

