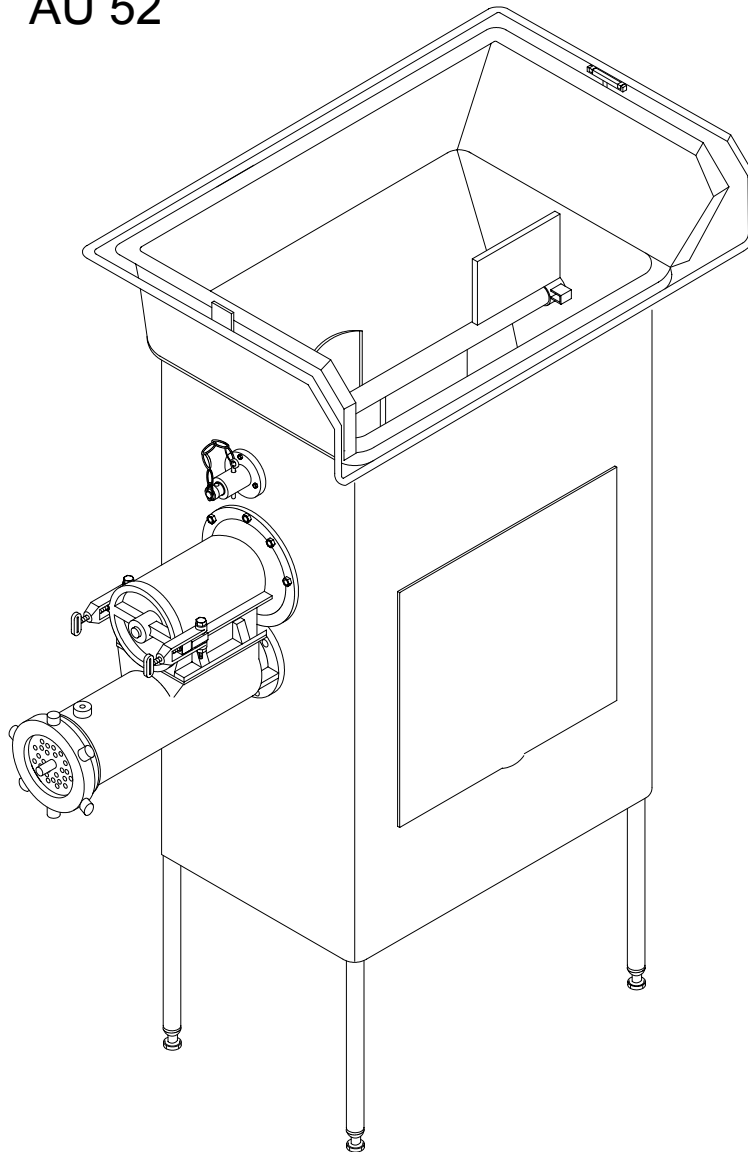


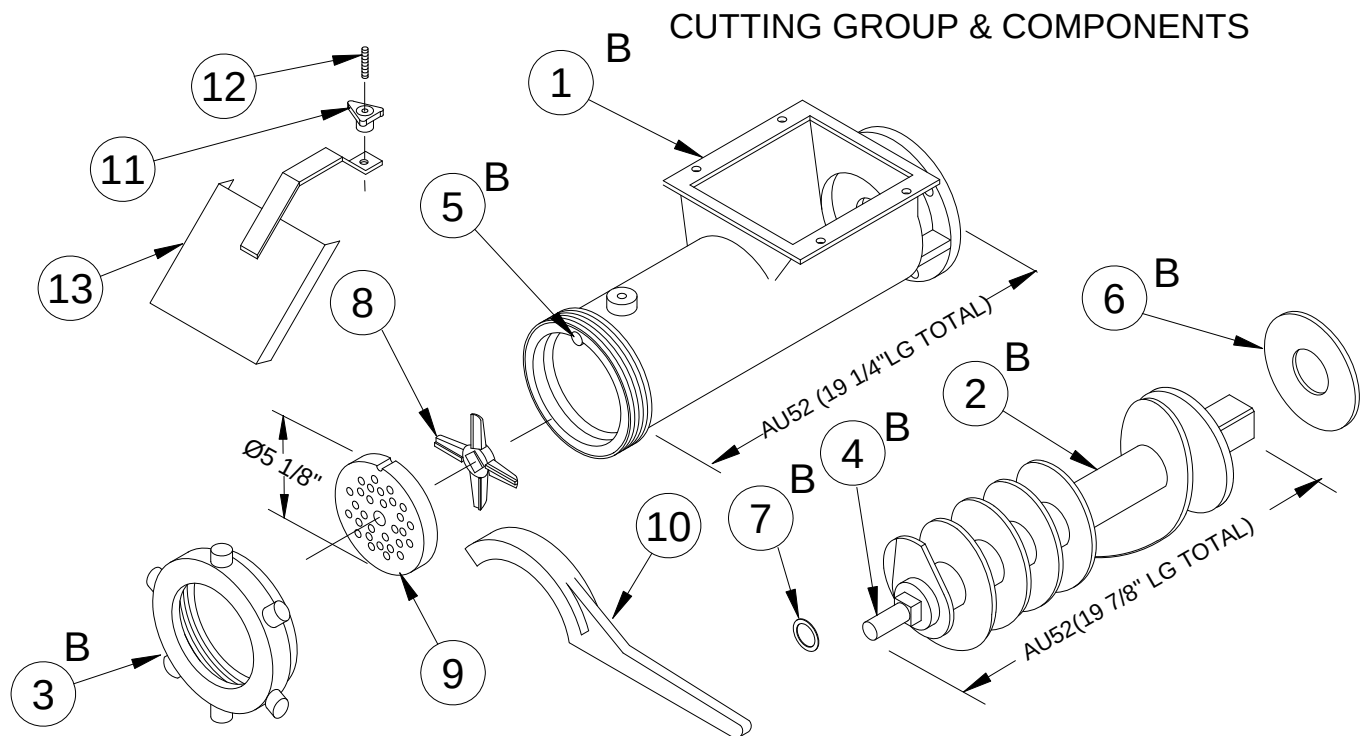
REPLACEMENT PARTS MANUAL FOR AU 52 AUTO-GRINDERS S/N 101 TO 599

AU 52



(THAT WERE MANUFACTURED BY “**LASAR MFG.**” UNTILL 1988)
AMERICAN MEAT EQUIPMENT CORP. HAD NO CONNECTION TO THE
DESIGN, MANUFACTURING OR SALES OF THESE MACHINES

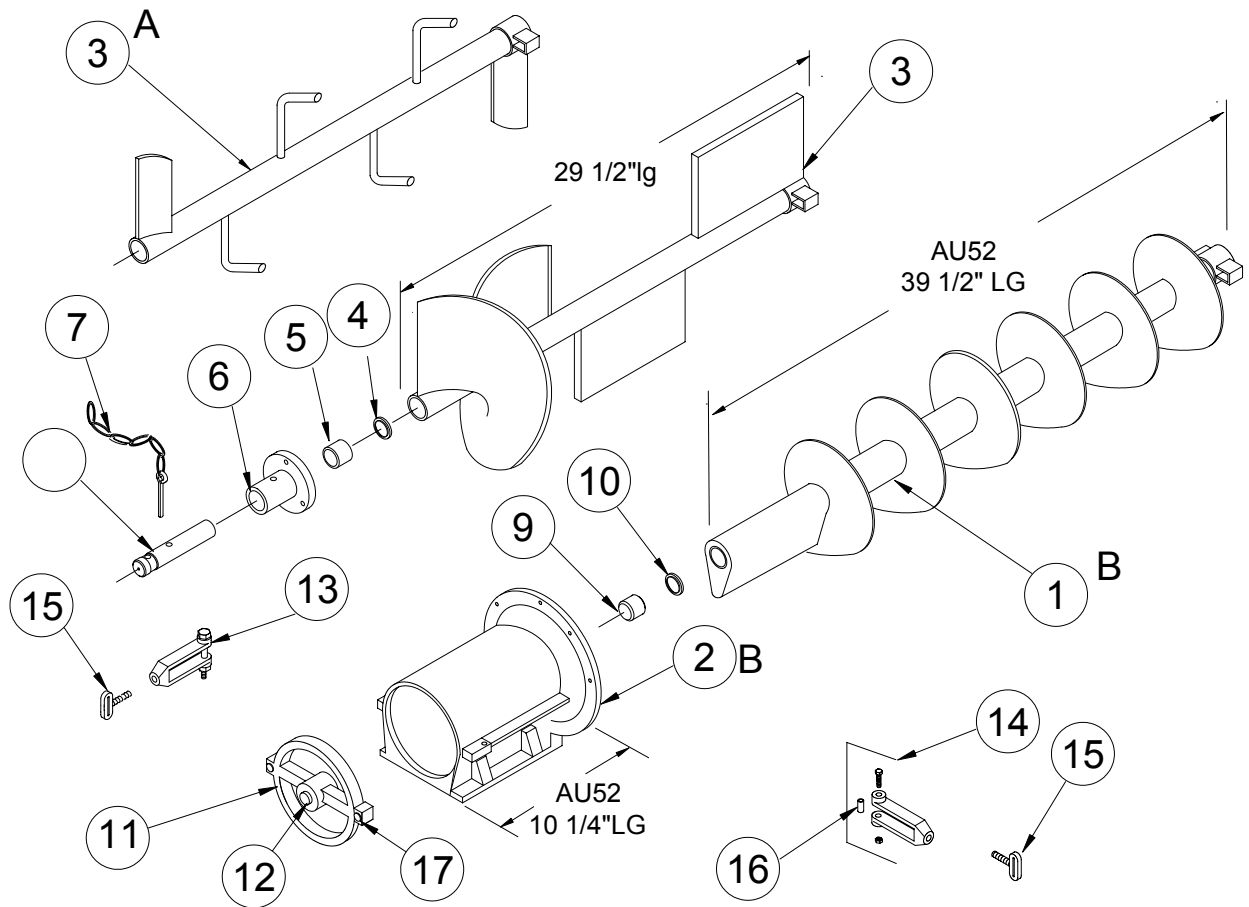
REPLACEMENT PARTS FOR AU52 AUTO-GRINDER (THAT WERE MANUFACTURED BY "LASAR MFG" UNTIL 1988)



ITEM#	PART#	DESCRIPTION	QTY.
1B	0043210	AU52 BOWL (PLATED)	1
1B-SS	0043210S	AU52 BOWL (S/S)	1
2B	0043201	AU52 FEED SCREW ASSY (PLATED)	1
2B-SS	0043201S	AU52 FEED SCREW ASSY (S/S)	1
3B	0053016	52 KNIFE & PLATE RING (PLATED)	1
3B-SS	0053016S	52 KNIFE & PLATE RING (S/S)	1
4B	0052026	AU52 FEED SCREW STUD	1
5B	DP-05-24	PIN-PLATE HOLDER	1
6B	0059274	52 SPACER BETWEEN BOWL & FEED SCREW	1
7B	0095655	52 SHIM FEED SCREW STUD	1
8	0090934P	52 KNIFE (PREMIUM)	1
9A	0090931	52 – 1/8" HOLE PLATE	1
9B	0090932	52 – 3/16" HOLE PLATE	1
9C	0090935	52 – 1/4" HOLE PLATE	1
9D	0090933	52 – 3/8" HOLE PLATE	1
10	0059188	WRENCH	1
10-SS	0043620	S/S WRENCH	1
11	0059244	HAND WHEEL SPURT GUARD	1
12	0059223S	S/S STUD HAND WHEEL	1
13	0059208	SPURT GUARD	1

REPLACEMENT PARTS FOR AU52 AUTO-GRINDER (THAT WERE MANUFACTURED BY "LASAR MFG" UNTIL 1988)

AGITATOR, CONVEYOR, FEEDBOX & COMPONENTS

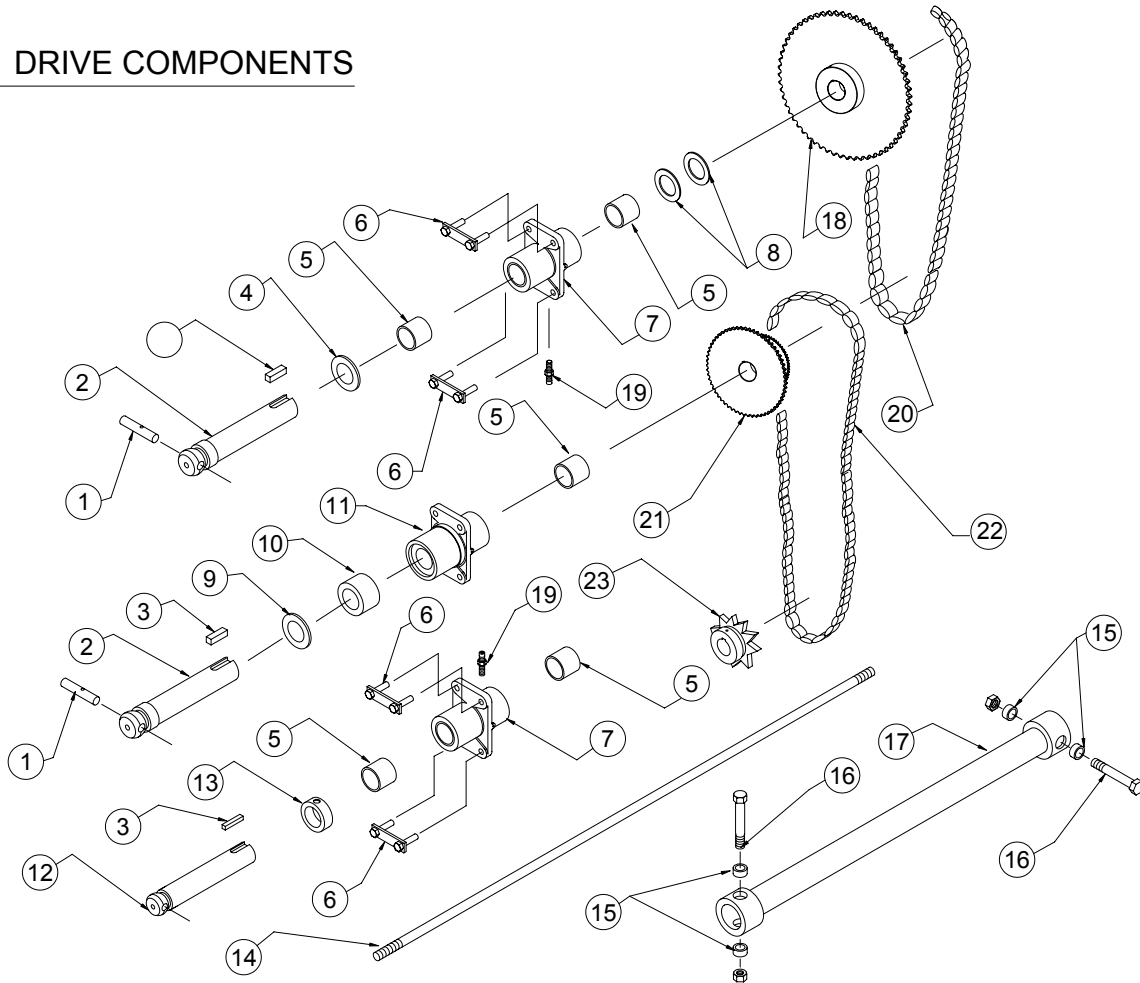


ITEM#	PART#	DESCRIPTION	QTY	ITEM#	PART#	DESCRIPTION	QTY.
1B	0043336S	CONVEYOR ASSY W/BUSH	1	8	0058117	FRONT SHAFT AGITATOR	1
2B	0043212	FEEDBOX ALUMINUM	1	9	0059373	NYLON BUSHING CONV.	1
2B-S	0043212S	FEEDBOX S/S	1	10	0059243	PLUG CONVEYOR	1
3	0043190S	AGITATOR W/BUSH	1	11	0043047S	S/S COVER & SHAFT FEED BOX	1
3A	0043254S	AGITATOR W/BUSH (SPECIAL)	1	12	0058103	FRONT SHAFT FEED BOX	1
4	0059244	PLUG AGITATOR	1	13	0059148	SWING CLAMP RH	1
5	0059373	NYLON BUSHING AGITATOR	1	15	0059158	THUMB SCREW	2
6	0058116	FRONT BRKT-AGIT. (PLATED)	1	15-S	0059158S	S/S THUMB SCREW	2
6-S	0058116-S	FRONT BRKT-AGIT. (S/S)	1	16	0059149	BUSHING SWING CLAMP	2
7	0026547S	PIN & CHAIN ASSEMBLY	1	17	0059193S	S/S RIVET-CONV. COVER	2

REPLACEMENT PARTS FOR AU52 AUTO-GRINDER (THAT WERE MANUFACTURED BY "LASAR MFG" UNTIL 1988)

REPLACEMENT PARTS FOR AU52 AUTO-GRINDERS
(THAT WERE MANUFACTURED BY "LASAR MFG" BEFORE 1988)

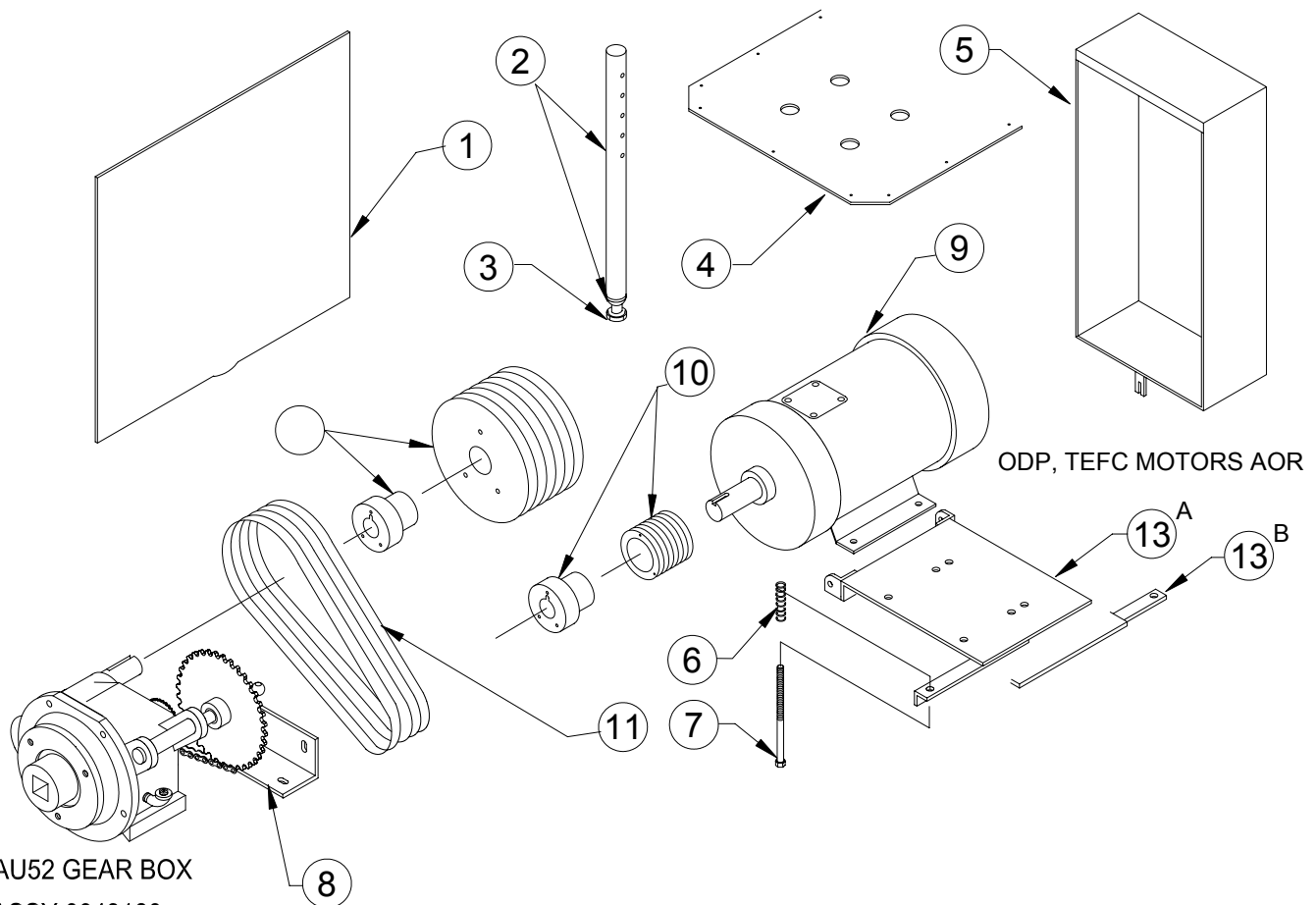
DRIVE COMPONENTS



ITEM#	PART#	DESCRIPTION	QTY	ITEM#	PART#	DESCRIPTION	QTY.
1	0045048	DRIVE PIN (BALL DRIVE ONLY)	2	13	0043151	COLLAR	1
2	0043044S	UPPER & MIDDLE DRIVE SHAFT	2	14	0043197	TIE BAR	1
3	0059247-4	KEY	3	15	0043131	BUSHING DRIVE TUBE	1
4	00463156	S/S WASHER	1	16	0090657	SPECIAL BOLT & NUT	1
5	0090701	BUSHING (2) FOR #7 (1) FOR #10	5	17	0043240	DRIVE TUBE	1
6	0043143	UPPER & LOWER STUD PLATE ASSY	4	18	0043625	UPPER SPROCKET	1
7	0043057	UPPER & LOWER BEAR. BRKT. W/ (2) #4	2	19	043206S	ADJ SCR-UPPER & LOWER CHAIN	1
8	0043089	SPACER WASHER	2	20	0091100	UPPER CHAIN ASSEMBLY	1
9	0043213	THRUST WASHER	1	21	0043040	DOUBLE SPROCKET ASSEMBLY	1
10	0043117	THRUST BEARING	1	22	0091104	LOWER CHAIN ASSEMBLY	1
11	0043055	MIDDLE BEARING BRKT. W/ #5 & #9	1	23	0043281	LOWER SPROCKET	1
12	0043042	LOWER DRIVE SHAFT	1				

REPLACEMENT PARTS FOR AU52 AUTO-GRINDER (THAT WERE MANUFACTURED BY "LASAR MFG" UNTIL 1988)

MOTOR, PULLEYS & COVERS

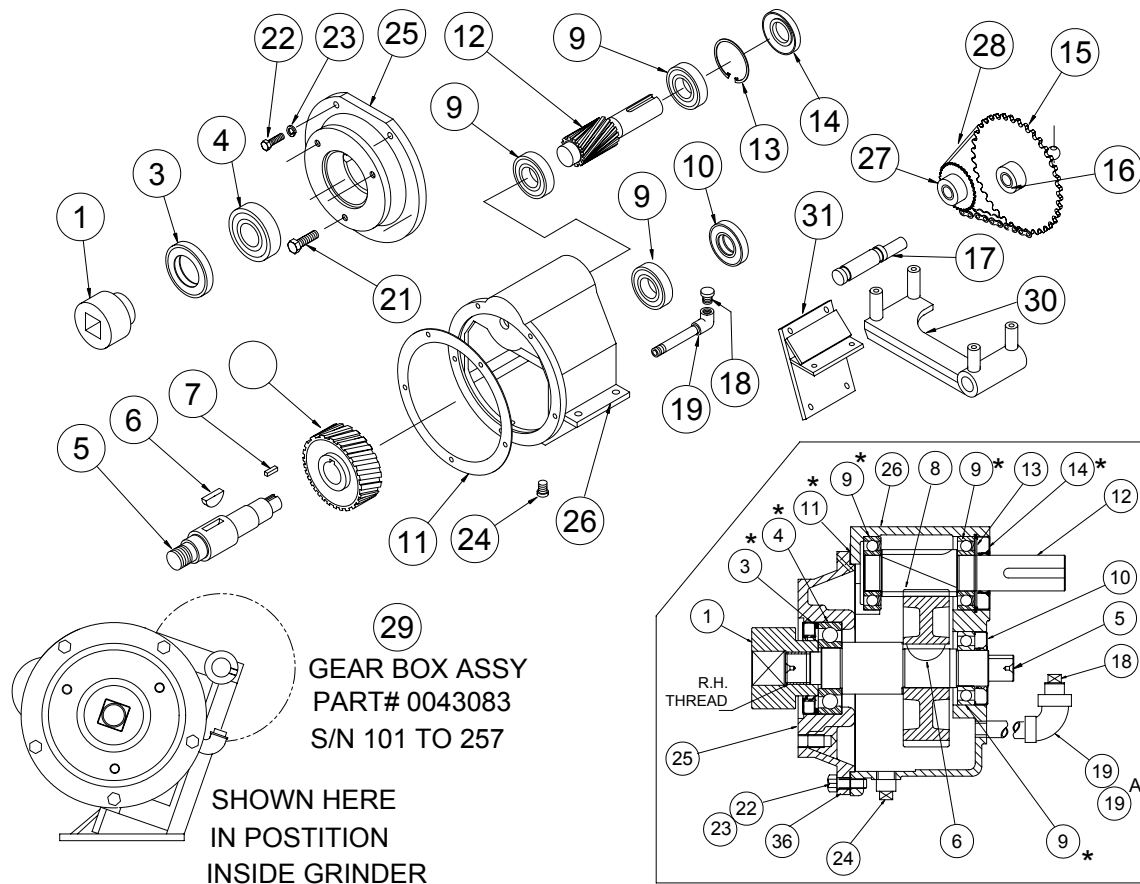


AU52 GEAR BOX
ASSY 0043180
S/N 258-ON SHOWN
(FOR GEAR BOX ASSY
AND COMPONENTS
SEE P5A
FOR GEAR BOX ASSY AND
COMPONENTS BEFORE
S/N 258 SEE P5

ITEM#	PART#	DESCRIPTION	QTY
1	0043140S	SIDE COVER	2
2	0059226S	S/S LEG W/INSERT & FOOT #3	4
3	0059390	INSERT & FOOT ASSEMBLY	4
4	0043141S	BOTTOM COVER	1
5	0043132S	CHAIN COVER ASSEMBLY	1
6	0043157	TENSION SPRING	1
7	0028689	TENSION STUD 10 HP	1
7	0043155	TENSION STUD 15 HP	1
8	0043125S	G.B. SUPPORT BRKT	1
9	0092257	MOTOR 10 HP, 3PH	1
9	0092298	MOTOR 15 HP, 3PH	1
10	0043278	MOTOR PULLEY & HUB 10 HP, 6GR	1
10	0043279	MOTOR PULLEY & HUB 15 HP, 6GR	1
11	0090502	BELT	6
12	0043276	G.B. PULLEY & HUB 6GR	1
13A	0043169S	MOTOR MOUNT 10 HP	1
13B	0043177S	MOTOR MOUNT 15 HP	1

REPLACEMENT PARTS FOR AU52 AUTO-GRINDER (THAT WERE MANUFACTURED BY "LASAR MFG" UNTIL 1988)

GEAR BOX ASSY 0043083 & COMPONENTS



ITEM#	PART#	DESCRIPTION	QTY	ITEM#	PART#	DESCRIPTION	QTY
1	0059060	DRIVE CHUCK	1	17	0043017	JACK SHAFT SPROCKET	1
2				18	0090613	PIPE PLUG	1
*3	0043088	SEAL ASSY (LARGE)	1	19	0059140	PIPE ASSEMBLY	1
*4	0090303	THRUST BEARING	1	*20	0043082	REBUILDING KIT	1
5	0043016	DRIVE SHAFT	1	21	HHCS-27-24-N	SCREW	3
6	0090607	WOODRUFF KEY	1	22	HHCS-23-16-N	SCREW	5
7	0059247-4	KEY	1	23	SLW-06-SS	LOCK WASHER	5
8		GEAR (PURCHASE W/ #12)	1	24	0090613	PLUG	1
*9	0090304	BEARING HOUSING	3	25	0043014	COVER AU42 & 52	1
*10	0090406	SEAL (SMALL DRIVE SHAFT)	1	26	0040012	HOUSING AU42 & 52	1
*11	0059061	GASKET	1	27	0091005	SMALL SPROCKET ALL AU42	1
12	0059052	PINION & GEAR WHEEL #8	1	28	0091105	CHAIN ASSY AU42 S/N 101 TO 155	1
13	0090205	RETAINING RING HOUSING	1	29	0043083	GEAR BOX ASSEMBLY	1
*14	0090404	SEAL (PINION)	1	30	0043092	SUPPORT BRACKET	1
15	0043063	SPROCKET ASSY W/BUSH #16	1	31	0043084	SUPPORT	1
16	0090702	BUSHING SPROCKET	1				

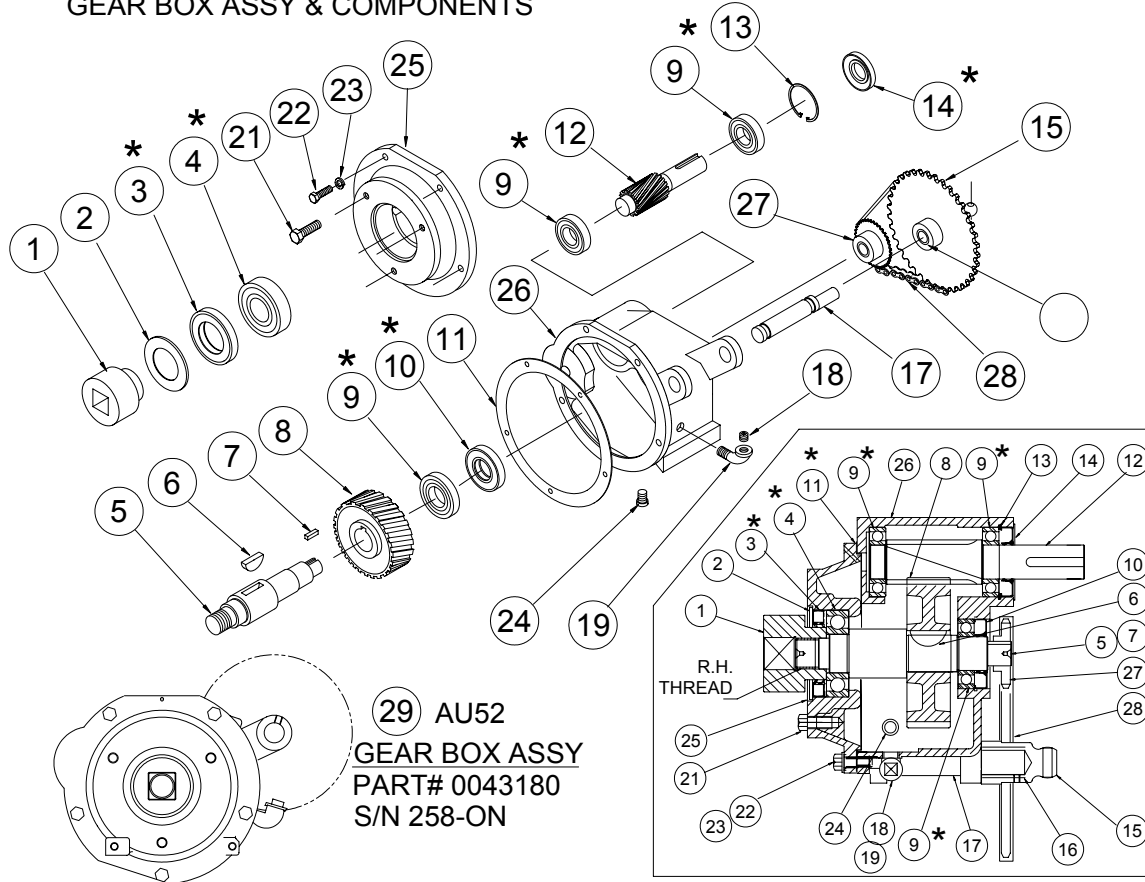
*ITEMS 15, 16, 17, 28, 30 & 31 NOT INCLUDED IN ITEM #29 - 0043083

REPLACEMENT PARTS FOR AU52 AUTO-GRINDER (THAT WERE MANUFACTURED BY "LASAR MFG" UNTIL 1988)

REPLACEMENT PARTS FOR AU52 AUTO-GRINDERS

(THAT WERE MANUFACTURED BY "LASAR MFG" BEFORE 1988)

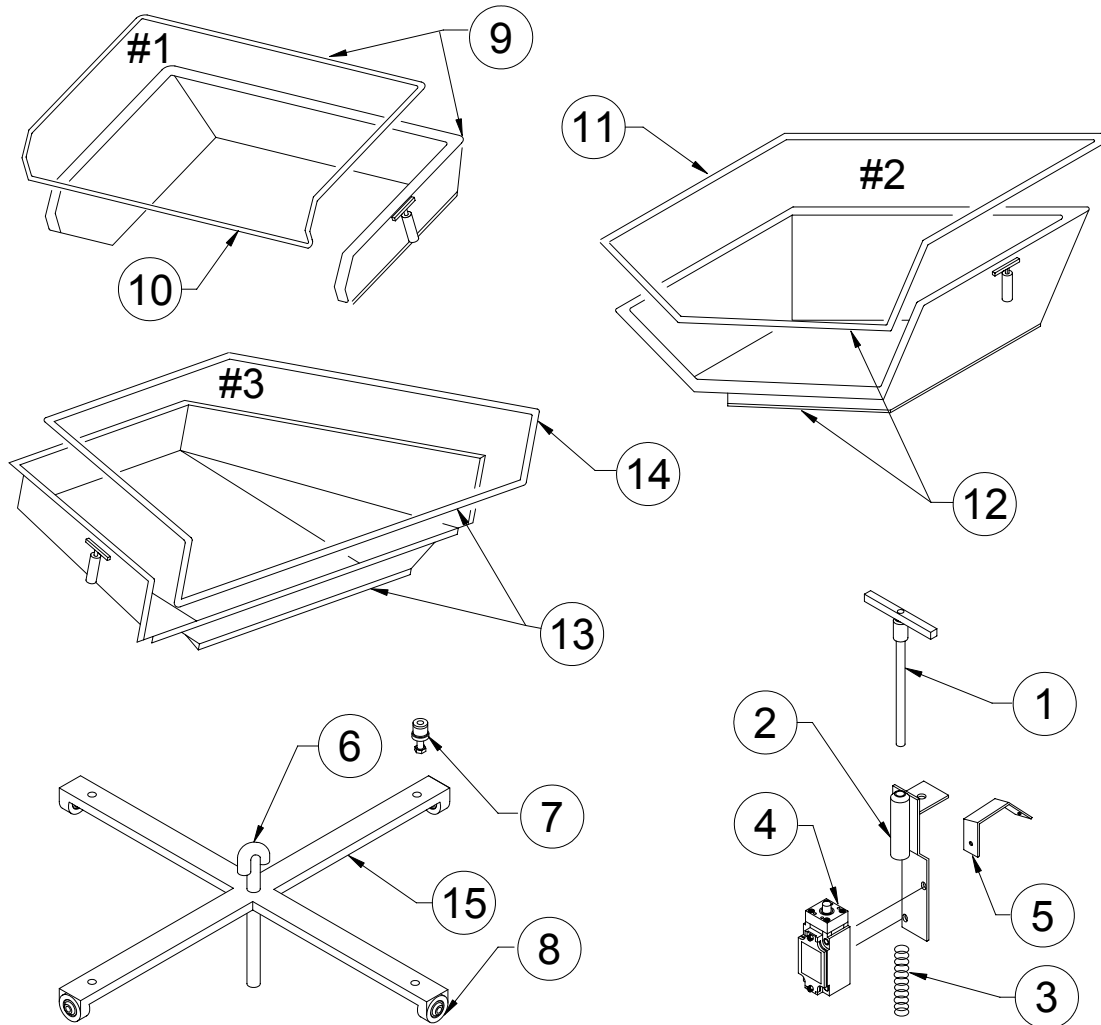
GEAR BOX ASSY & COMPONENTS



ITEM#	PART#	DESCRIPTION	QTY	ITEM#	PART#	DESCRIPTION	QTY
1	0059060	DRIVE CHUCK	1	16	0090702	BUSHING SPROCKET	1
2	0043148	SEAL WASHER	1	17	0043122	JACK SHAFT SPROCKET	1
*3	0090405	SEAL (LARGE)	1	18	0090613	PIPE PLUG	1
*4	0090303	THRUST BEARING	1	19	0090620	PIPE ELBOW	1
5	0043016	DRIVE SHAFT	1	*20	0043650	REBUILDING KIT	1
6	0090607	WOODRUFF KEY	1	21	HHCS-27-24-SS	SCREW	3
7	0059247-4	KEY	1	22	HHCS-23-16-SS	SCREW	5
8		GEAR (PURCHASE W/ #12)	1	23	SLW-06-SS	LOCK WASHER	5
*9	0090304	BEARING HOUSING	3	24	0090613	PLUG	1
*10	0090406	SEAL (SMALL DRIVE SHAFT)	1	25	0043014	COVER GEAR BOX	1
*11	0059061	GASKET	1	26	0044564	HOUSING GEAR BOX	1
12	0043181	PINION & GEAR WHEEL #8	1	27	0091009	SMALL SPROCKET	1
13	0090205	RETAINING RING HOUSING	1	28	0091105	CHAIN ASSEMBLY	1
*14	0090404	SEAL (PINION)	1	29	0043180	GEAR BOX ASSY S/N 258-ON	1
15	0043063	SPROCKET ASSY W/BUSH #16	1				

REPLACEMENT PARTS FOR AU52 AUTO-GRINDER (THAT WERE MANUFACTURED BY "LASAR MFG" UNTIL 1988)

HOPPERS WITH SAFETY RAIL, & ROTARY BASE ASSY & COMPONENTS

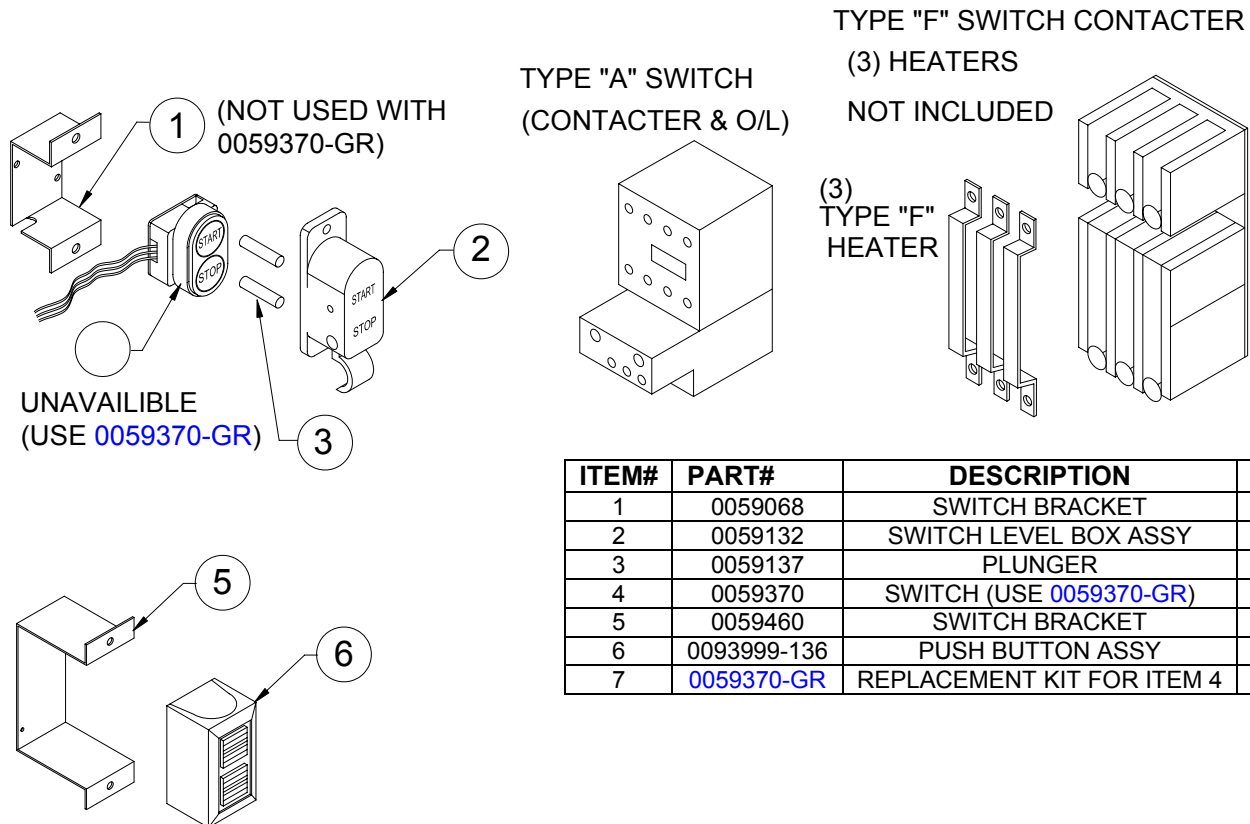


ITEM#	PART#	DESCRIPTION	QTY	ITEM#	PART#	DESCRIPTION	QTY
1	0043360	SAFETY PIVOT PIN	1	9	0043340	#1 HOPPER & RAIL ASSY	1
2	0043385	TENSION TUBE ASSEMBLY	1	*10	0043345	SAFETY RAIL #1 HOPPER	1
3	0043341	SPRING	1	11	0043370	#2 HOPPER & RAIL ASSY	1
4	0093271	LIMIT SWITCH	1	*12	0043375	SAFETY RAIL #2 HOPPER	1
5	0043411	BRACKET FOR #1 HOPPER	1	13	0043380	#3 HOPPER & RAIL ASSY	1
6	0058391S	PIVOT PIN	1	*14	0043365	SAFETY RAIL #3 HOPPER	1
7	0059392	ADJ HOLD DOWN BOLT	4	15	0043286	ROTARY BASE & COMP	1
8	0095035	CASTERS	4				

* ITEM 10, 12 & 14 CAN ONLY BE REPLACED IF HOPPER IS SENT TO A.M.E.C.

REPLACEMENT PARTS FOR AU5 AUTO-GRINDER (THAT WERE MANUFACTURED BY "LASAR MFG" UNTIL 1988)

ELECTRICAL COMPONENTS



ITEM#	PART#	DESCRIPTION	QTY
1	0059068	SWITCH BRACKET	1
2	0059132	SWITCH LEVEL BOX ASSY	1
3	0059137	PLUNGER	2
4	0059370	SWITCH (USE 0059370-GR)	1
5	0059460	SWITCH BRACKET	1
6	0093999-136	PUSH BUTTON ASSY	1
7	0059370-GR	REPLACEMENT KIT FOR ITEM 4	1

0059370-GR
REPLACEMENT KIT FOR ITEM 4

CHART G25							“F” TYPE			“A” TYPE
10 HP	3 PH	VOLTAGE				“F” TYPE CONTACTOR	“F” TYPE HEATERS (3) REQUIRED			“A” TYPE CONTACTOR & O/L
		575V	460V	230V	208V	PART#	“H”#	PART#		PART#
		10.4				0093010	E54	0093538		0093649
			13.0			0093008	E56	0093540		0093646
				26.0		0093011	E67	0093546		0093657
					28.0	0093011	E69	009355		0093657
15 HP	3 PH	15.7				0093010	E60	0093542		0093653
			19.6			0093012	E61	0093543		0093652
				39.2		0093015	E73	0093549		0093661
					45.0	0093015	E74	0093563		0093661