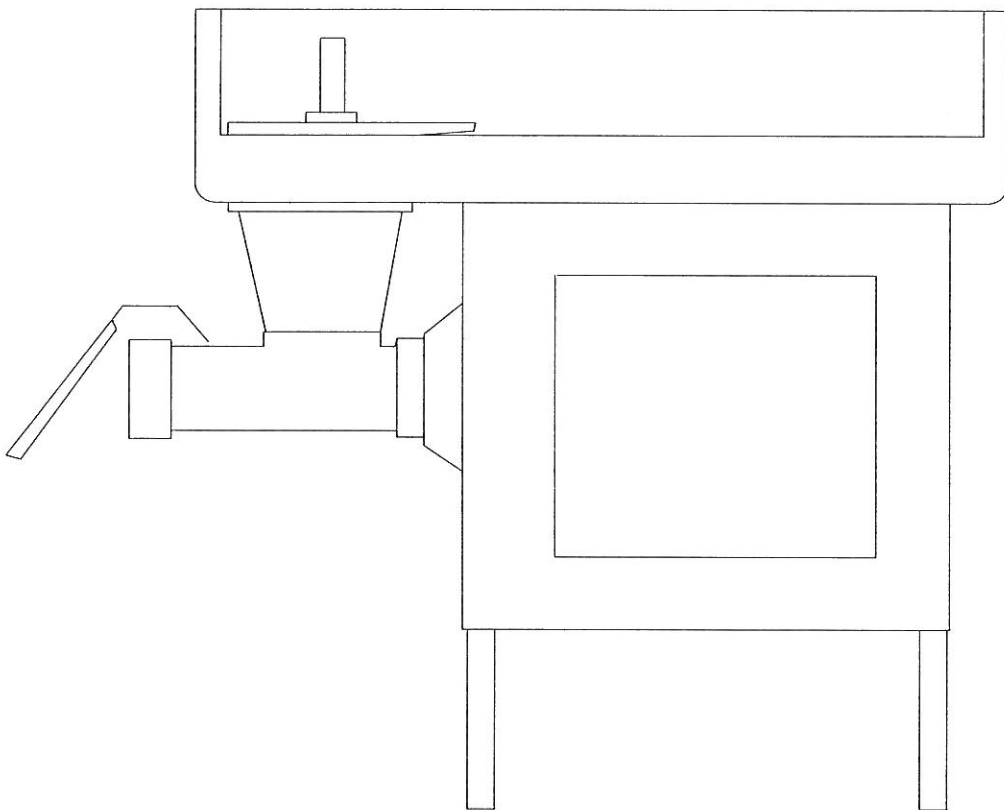


PARTS MANUAL FOR
"BUTCHER BOY" GRINDERS
A42 S/N 101 TO 3300
A52 S/N 101 TO 3300

(MANUFACTURED BY "LASAR MFG" BEFORE 1988)

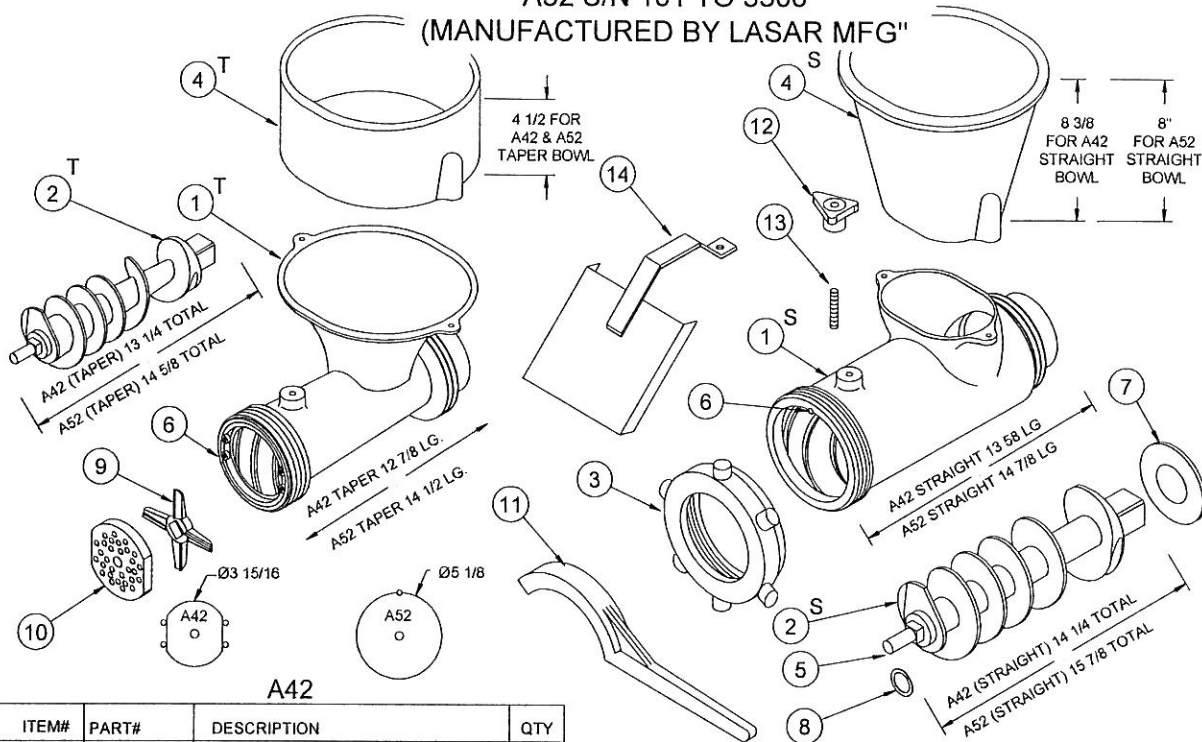


PARTS MADE IN THE USA

AMERICAN MEAT EQUIPMENT LLC.
640 MULLBERRY AVE
SELMER, TN. 38375
PHONE: (731) 434-1012

CUTTING GROUP & COMPONENTS
PARTS FOR "BUTCHER BOY"
MEAT FLOOR GRINDERS
A42 S/N 101 TO 3300
A52 S/N 101 TO 3300

(MANUFACTURED BY LASAR MFG")



A42

ITEM#	PART#	DESCRIPTION	QTY
1T	0042013	A42 TAPER BOWL	1
1S	0042513	A42 STRAIGHT BOWL	1
2T	0042042	A42 TAPER FEED SCREW ASSY	1
2S	0042542	A42 STRAIGHT FEED SCREW ASSY	1
3	0042516	A42 KNIFE & PL. RING	1
4T	0059282	EXTENSION FOR TAPER BOWL	1
4S	0042514	EXTENSION FOR STRAIGHT A42 BOWL	1
4S-SS	0042514S	SS EXT. FOR STRAIGHT A42 BOWL	1
5	0021038	A42 FEED SCREW STUD	1
6	0059232	SCREW-PLATE HOLDER	4
7	0059273	A42 SPACER BETWEEN BOWL & F.S.	1
8	0095113	A42 SHIM-FEED SCREW STUD	1
9I	0090925I	42 KNIFE (INVESTMENT)	1
9P	0090925P	42 KNIFE (PREMIUM)	1
10A	0090921	42-1/8" HOLE PLATE	1
10B	0090922	42-3/16" HOLE PLATE	1
10C	0090920	42-1/4" HOLE PLATE	1
10D	0090923	42-3/8" HOLE PLATE	1

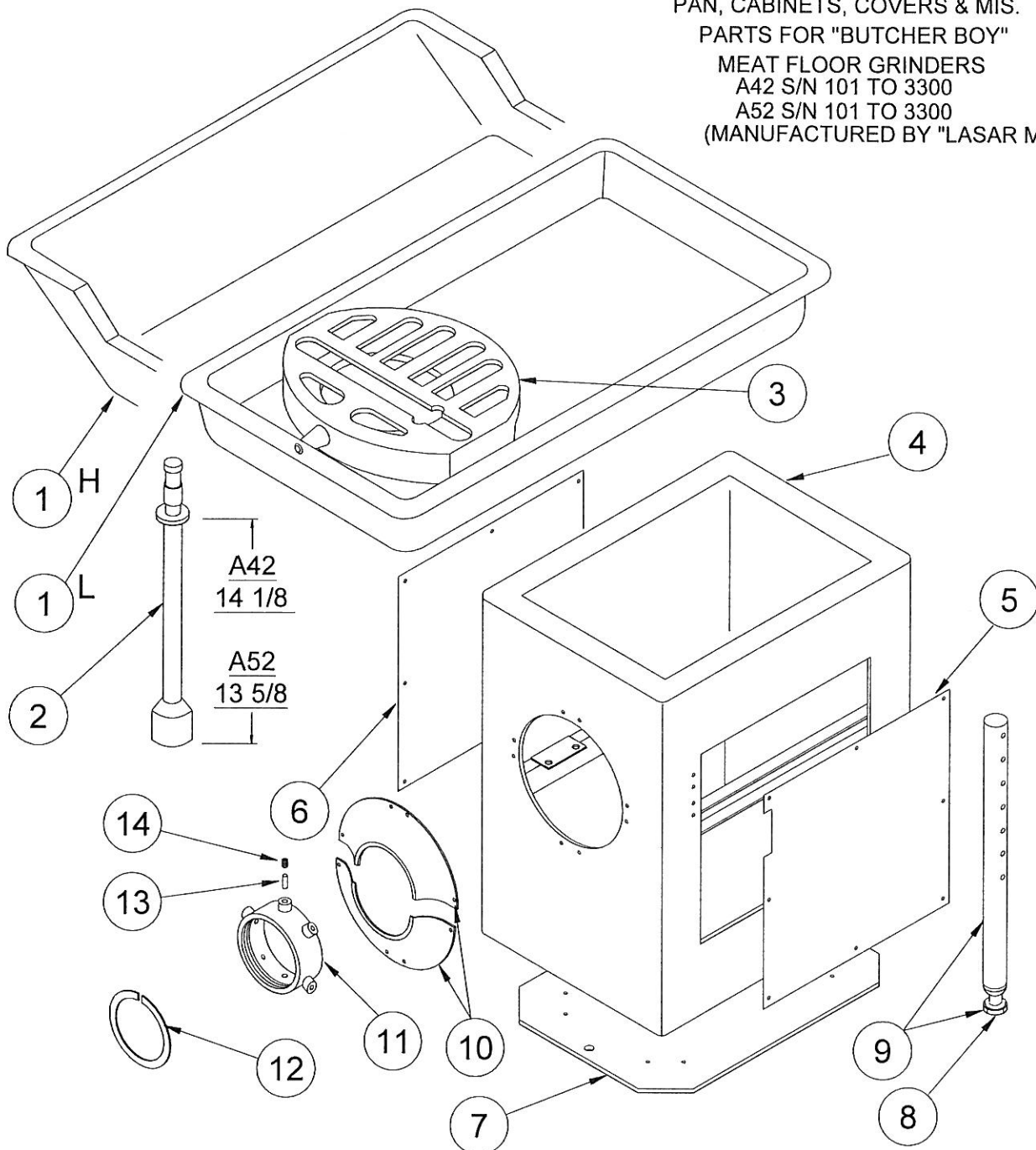
COMMON TO ALL A42 AND A52

11	0059188	WRENCH	1
11-SS	0043620	SS WRENCH	1
12	0059224	HAND WHEEL-SPURT GUARD	1
13	0059223	STUD-HAND WHEEL	1
14	0059208	SPURT GUARD	1

A52

ITEM#	PART#	DESCRIPTION	QTY
1T	0052013	A52 TAPER BOWL (NOT AVAILABLE)	1
1S	0053013	A52 STRAIGHT BOWL	1
2T	0052042	A52 TAPER FEED SCREW ASSY	1
2S	0053042	A52 STRAIGHT FEED SCREW ASSY	1
2S-SS	0053042	SS A52 STRAIGHT FEED SCREW ASSY	1
3	0053016	A52 KNIFE & PL. RING	1
3-SS	0053016S	SS A52 KNIFE & PL. RING	1
4T	0059282	ALUM EXT. FOR TAPER BOWL	1
4S	0053014	ALUM. EXT. FOR STRAIGHT A52 BOWL	1
4S-SS	0053014S	SS. EXT. FOR STRAIGHT A52 BOWL	1
5	0052026	A52 FEED SCREW STUD	1
6	DP-05-24	PIN-PLATE HOLDER	1
7	0059274	A52 SPACER BETWEEN BOWL & F.S.	1
8	0095655	A52 SHIM-FEED SCREW STUD	1
9P	0090934P	52 KNIFE (PREMIUM)	1
10A	0090931	52-1/8" HOLE PLATE	1
10B	0090932	52-3/16" HOLE PLATE	1
10C	0090935	52-1/4" HOLE PLATE	1
10D	0090933	52-3/8" HOLE PLATE	1

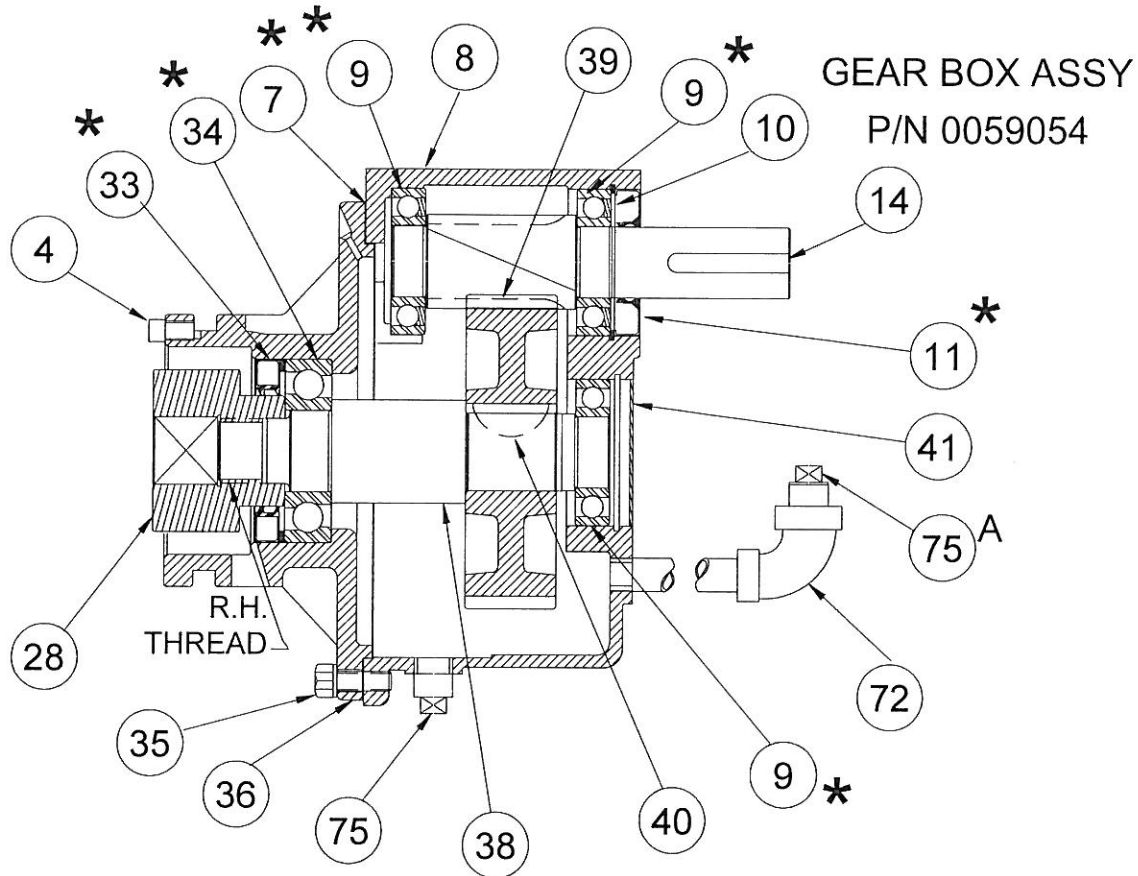
PAN, CABINETS, COVERS & MIS.
PARTS FOR "BUTCHER BOY"
MEAT FLOOR GRINDERS
A42 S/N 101 TO 3300
A52 S/N 101 TO 3300
(MANUFACTURED BY "LASAR MFG")



ITEM#	PART#	DESCRIPTION	QTY
1H	0059221	HI-BACK PAN (IF AVAILABLE)	1
1L	0059272	LO-BACK PAN (IF AVAILABLE)	1
2	0042518	A42 STOMPER	1
2	0053018	A52 STOMPER	1
3	0053045	A42 GUARD	1
3	0059395	A52 GUARD	1
4		A42 & 52 CABINET	1
5	0059136	SS SIDE COVER W/CUT-OUT	1
6	0059143	SS SIDE COVER	1

ITEM#	PART#	DESCRIPTION	QTY
7	0059177S	SS BOTTOM COVER	1
8	0059390	FOOT ASSY	4
9	0059199S	SS LEG ASSY	4
10	0059064	COVER RING	1
11	0059065	LOCKING RING	1
12	0059128	SNAP RING	1
13	DP-05-16	PIN	6
14	SHSS-23-08-SS	SCREW	6

GEAR BOX ASSY & PARTS FOR "BUTCHER BOY"
MEAT FLOOR GRINDERS
A42 S/N 101 TO 3300
A52 S/N 101 TO 3300
(MANUFACTURED BY "LASAR MFG")

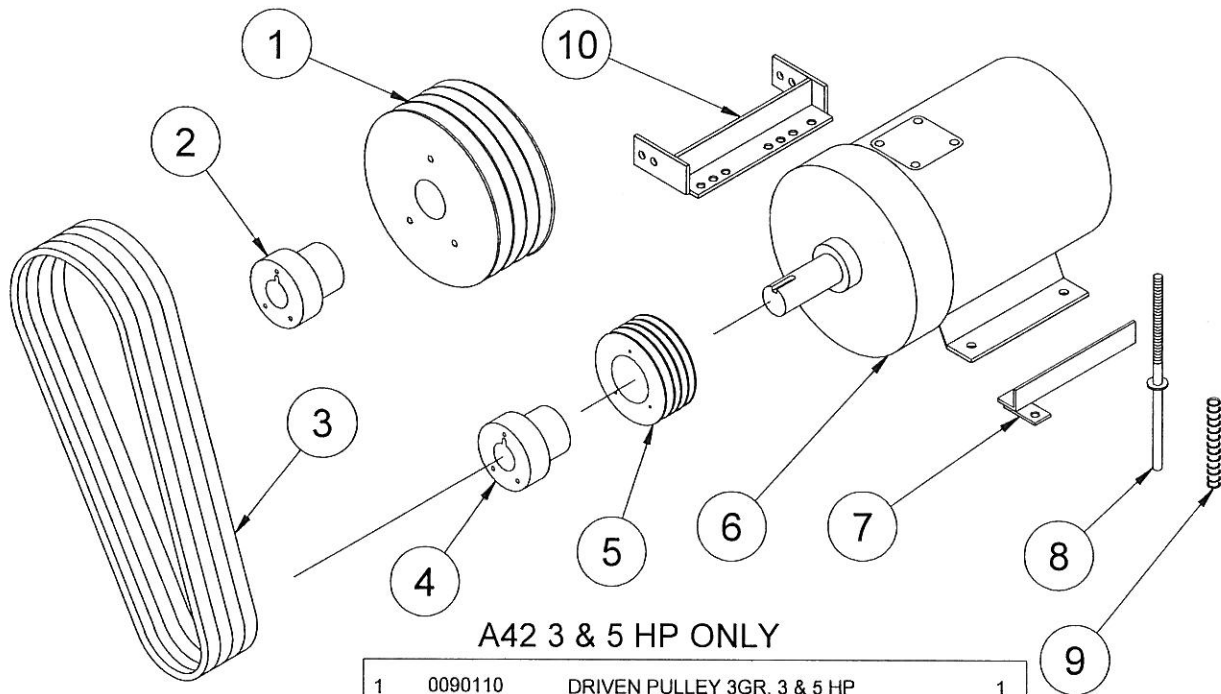


	ITEM#	PART#	DESCRIPTION	QTY
*	4	SHCS-23-08-SS	SOC. HD. CAP SCR.	1
	7	0059061	GASKET	1
	8	0040012	GEAR HOUSING	1
*	9	0090304	BALL BEARING	3
	10	0090205	RETAINING RING	1
*	11A	0090404	SEAR (SMALL)	1
	14	0059052	PINION	1
	28	0059060	FEED SCREW CHUCK	1
*	33	0090405	SEAL (LARGE)	1
*	34	0090303	THRUST BEARING	1
	35	HHCS-23-16-N	HEX HD. CAP SCR.	9

ITEM#	PART#	DESCRIPTION	QTY
36	0059056	GEAR BOX COVER	1
38	0059057	DRIVE SHAFT	1
39	0059053	GEAR WHEEL	1
40	0090607	WOODRUFF KEY	1
41	0059058	PLUG	1
72	0059140	PIPE ASSY	1
75	0090613	PIPE PLUG	1
75A	0090610	BREATHER	1
88	0059157	SPACER	1
*	0059050	REBUILD KIT	1

ALL PARTS WITH *MAKE UP THE ABOVE REBUILD KIT

DRIVE COMPONENTS PARTS FOR "BUTCHER BOY"
MEAT FLOOR GRINDERS
A42 S/N 101 TO 3300
A52 S/N 101 TO 3300
(MANUFACTURED BY "LASAR MFG")



A42 3 & 5 HP ONLY

1	0090110	DRIVEN PULLEY 3GR, 3 & 5 HP	1
3	0090502	BELT	3
4	0090156	MOTOR HUB 3 & 5 HP	1
5	0090106	MOTOR PULLEY 3GR, 5HP	1
5	0090107	MOTOR PULLEY 3GR, 3HP	1

A52 5 & 7 1/2 HP ONLY

1	0090111	DRIVEN PULLEY 4GR 5 & 7 1/2HP	1
3	0090502	BELT	4
4	0090149	MOTOR HUB 7 1/2 HP	1
4	0090176	MOTOR HUB 5HP	1
5	0090108	MOTOR PULLEY 4GR 7 1/2HP	1
5	0090109	MOTOR PULLEY 4GR 5HP	1

COMMON TO BOTH A42 & A52

2	0090153	DRIVEN HUB	
6	MOTOR SPECIFY HP VOLTAGE, PHASE & FRAME SIZE		
7	0059332S	SS TENSION ANGLE	
9	0059342S	SS TENSION ROD	
9	0059345	TENSION SPRING	
10	0059340S	SS MOTOR MOUNT	

ELECTRICAL COMPONENTS
PARTS FOR "BUTCHER BOY"
MEAT FLOOR GRINDERS
A42 S/N 101 TO 3300
A52 S/N 101 TO 3300

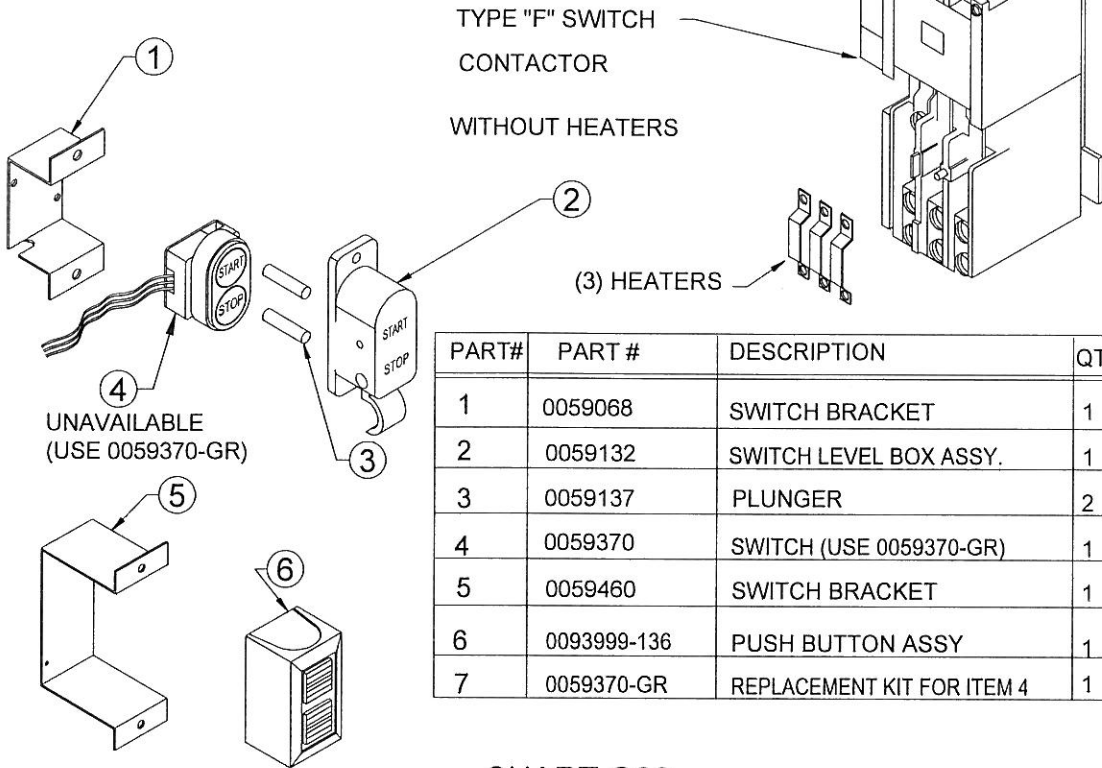


CHART G20 "F" TYPE

HP	PH	VOLTAGE				SWITCH W/O HEATERS	HEATERS		
		575	460	230	208		#	PART#	QTY
3	3	3.6				0093033	E39	0093554	3
	3		4.3			0093008	E42	0093530	3
	3			8.6		0093007	E52	0093541	3
	3				10.0	0093007	E53	0093537	3
	1			15.0		0093006	E57	0093539	2
	1				15.5	0093006	E60	0093542	2
5	3	5.6				0093033	E44	0093531	3
	3		7.0			0093008	E48	0093534	3
	3			14.0		0093007	E57	0093539	3
	3				15.5	0093007	E60	0093542	3
7 1/2	3	8.1				0093010	E54	0093538	3
	3		10.0			0093008	E56	0093540	3
	3			20.0		0093011	E67	0093546	3
	3				23.0	0093011	E69	0093555	3

INSTRUCTIONS

FOR REMOVING BOWL FROM LOCKING RING.

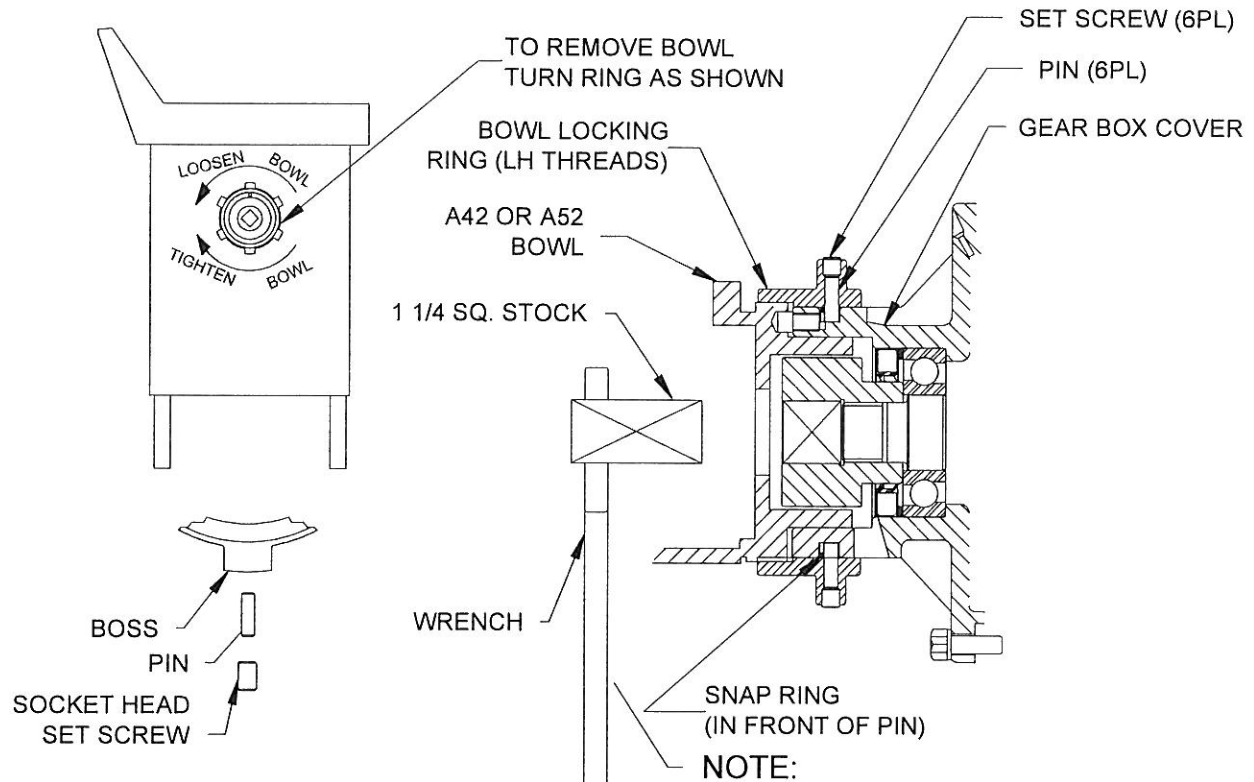
FOR REMOVING LOCKING RING FROM GEAR BOX COVER.

FOR REMOVING CHUCK FROM GEAR BOX.

FOR BUTCHER BOY FLOOR GRINDERS

A42 S/N 101 TO 3300 & A52 S/N 101 TO 3300

(MANUFACTURED BY "LASAR MFG")



NOTE:

TO REMOVE BOWL TURN LOCKING RING C'CLOCK WISE WHILE HOLDING BOWL WITH OTHER HAND

TO REMOVE CHUCK FROM DRIVE SHAFT OF GEAR BOX, LOCK PULLEY SHAFT IN PLACE, WITH WITH SQUARE IN WRENCH GIVE A SHARP RAP TO END OF WRENCH TO BREAK CHUCK FREE. IF CHUCK IS ON TIGHT HEAT OF TORCH MAY BE REQUIRE.

TO REMOVE LOCKING RING FROM COVER OF GEAR BOX

1. REMOVE ALL (6) SOCKET HD SET SCREWS. SPRAY INSIDE ALL (6) HOLES WITH WD-40 OR LIQ. WRENCH.
 2. ALLOW IT TIME TO WORK.
 3. TURN RING UNTIL ONE OF THE BOSSES ON THE LOCKING RING IS POINTED DOWN.
 4. TAP LIGHTLY ON TOP BOSS UNTIL PIN DROP OUT.
 5. TURN RING SO THE NEXT BOSS IS POINTED DOWN AND REPEAT UNTIL ALL (6) PIN ARE OUT, PULL RING OFF,
 6. PULL RING OFF,
- THERE MIGHT BE SOME RESISTANCE FROM SNAP RING INSIDE.