

This Manual covers High Speed Combination Ovens equipped with Touch Screen Controls. Refer to individual Service Manuals or Technical Sheets for information on other specific models.

# Service

**MXP5221T\***  
**MXP5223\***

## High Speed Combination Oven – 50hz Touch Control Models

### Service Manual



This manual is to be used by qualified service technicians only. ACP, Inc. does not assume any responsibility for property damage or personal injury for improper service procedures done by an unqualified person.

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# IMPORTANT SAFETY INSTRUCTIONS

## Important Notices for Servicers and Consumers

ACP will not be responsible for personal injury or property damage from improper service procedures. Pride and workmanship go into every product to provide our customers with quality products. It is possible, however, that during its lifetime a product may require service. Products should be serviced only by a qualified service technician who is familiar with the safety procedures required in the repair and who is equipped with the proper tools, parts, testing instruments and the appropriate service information. **IT IS THE TECHNICIANS RESPONSIBILITY TO REVIEW ALL APPROPRIATE SERVICE INFORMATION BEFORE BEGINNING REPAIRS.**



### WARNING

To avoid risk of severe personal injury or death, disconnect power before working/servicing on appliance to avoid electrical shock.

#### Web Site

WWW.ACPSOLUTIONS.COM

#### Telephone Number

1-866-426-2621 or 319-368-8195

E-Mail: [commercialservice@acpsolutions.com](mailto:commercialservice@acpsolutions.com)

#### Recognize Safety Symbols, Words, and Labels



### DANGER

**DANGER**— Immediate hazards which **WILL** result in severe personal injury or death.



### WARNING

**WARNING**— Hazards or unsafe practices which **COULD** result in severe personal injury or death.



### CAUTION

**CAUTION**— Hazards or unsafe practices which **COULD** result in minor personal injury, product or property damage.

## WARNING

Read the following information to avoid possible exposure to microwave radiation:

The basic design of the Microwave Oven makes it an inherently safe device to both use and service. However, there are some precautions which should be followed when servicing the microwave to maintain this safety. These are as follows:

1. Always operate the unit from an adequately grounded outlet. Do not operate on a two-wire extension cord.
2. Before servicing the unit (if unit is operable) perform the microwave leakage test.
3. The oven should never be operated if the door does not fit properly against the seal, the hinges or hinge bearings are damaged or broken; the choke is damaged, (pieces missing, etc.); or any other visible damage can be noted. Check the choke area to ensure that this area is clean and free of all foreign matter.
4. If the oven operates with the door open and produces microwave energy, take the following steps:
  - A. Tell the user not to operate the oven.
  - B. Contact ACP ComServ immediately.
5. Always have the oven disconnected when the outer case is removed except when making the "live" tests called for in the Service Manual. Do not reach into the equipment area while the unit is energized. Make all connections for the test and check them for tightness before plugging the cord into the outlet.
6. Always ground the capacitors on the magnetron filter box with an insulated-handle screwdriver before working in the high voltage area of the equipment compartment. Some types of failures will leave a charge in these capacitors and the discharge could cause a reflex action which could make you injure yourself.
7. Always remember that in the area of the transformer there is HIGH VOLTAGE. When the unit is operating keep this area clear and free of anything which could possibly cause an arc or ground, etc.
8. Do not for any reason defeat the interlock switches there is not valid reason for this action at any time; nor will it be condoned by ACP.
9. **IMPORTANT:** Before returning a unit to a customer, be sure to check for proper switch interlock action.
10. The Microwave Oven should never be operated with any components removed and/or bypassed or when any of the safety interlocks are found to be defective, or when any of the seal surfaces are defective, missing, or damaged.
11. All microwave ovens meet all requirements of the radiation control for Health and Safety Act of 1968. Due to measurement uncertainties, the maximum leakage for the field will be  $4\text{mw}/\text{cm}^2$ .
12. To ensure that the unit does not emit excessive microwave leakage and to meet the Department of Health and Human Services guidelines, check the oven for microwave leakage using a microwave oven leakage meter that complies with US Government CDRH/FDA/DHHS requirements and or any other local government requirements. The maximum leakage level allowed by ACP is  $4\text{mw}/\text{cm}^2$ .
13. If servicer encounters an emission reading over  $4\text{mw}/\text{cm}^2$ , the servicer is to cease repair and contact the ACP ComServ Department immediately for further direction. ACP will contact the proper Government Agency upon verification of the test results.



## Recognize this symbol as a SAFETY message



### WARNING

When using electrical equipment, basic safety precautions should be followed to reduce the risk of burns, electrical shock, fire, or injury to persons including the following.

1. READ all instructions before using equipment.
2. READ AND FOLLOW the specific “PRECAUTIONS TO AVOID POSSIBLE EXPOSURE TO EXCESSIVE MICROWAVE ENERGY” on this page.
3. This equipment **MUST BE GROUNDED**. Connect only to properly GROUNDED outlet. See “GROUNDING / EARTHING INSTRUCTIONS” on page 5.
4. Install or locate this equipment **ONLY** in accordance with the installation instructions in this manual.
5. Some products such as whole eggs and sealed containers—for example, closed glass jars—are able to explode and **SHOULD NOT** be HEATED in this oven.
6. Use this equipment **ONLY** for its intended use as described in this manual. Do not use corrosive chemicals or vapors in this equipment. This type of oven is specifically designed to heat, cook, or dry food. It is not designed for industrial or laboratory use.
7. As with any equipment, **CLOSE SUPERVISION** is necessary when used by **CHILDREN**.
8. See door cleaning instructions.
9. **DO NOT** heat baby bottles in oven.
10. Baby food jars shall be open when heated and contents stirred or shaken before consumption, in order to avoid burns.
11. **DO NOT** operate this equipment if it has a damaged cord or plug, if it is not working properly, or if it has been damaged or dropped.
12. This equipment, including power cord, must be serviced **ONLY** by qualified service personnel. Special tools are required to service equipment. Contact nearest authorized service facility for examination, repair, or adjustment.
13. **DO NOT** cover or block louvers or other openings on equipment.
14. **DO NOT** store this equipment outdoors. **DO NOT** use this product near water – for example, near a kitchen sink, in a wet basement, a swimming pool, or a similar location.
15. **DO NOT** immerse cord or plug in water.
16. Keep cord **AWAY** from **HEATED** surfaces.
17. **DO NOT** let cord hang over edge of table or counter.
18. For commercial use only.

## SAVE THESE INSTRUCTIONS



## WARNING

To avoid risk of fire in the oven cavity:

- a. DO NOT overcook food. Carefully attend oven when paper, plastic, or other combustible materials are placed inside the oven to facilitate cooking.
- b. Remove wire twist-ties from paper or plastic bags before placing bag in oven.
- c. If materials inside the oven ignite, keep oven door CLOSED, turn oven off and disconnect the power cord, or shut off power at the fuse or circuit breaker panel.
- d. DO NOT use the cavity for storage. DO NOT leave paper products, cooking utensils, or food in the cavity when not in use.



## WARNING

Liquids such as water, coffee, or tea are able to be overheated beyond the boiling point without appearing to be boiling due to surface tension of the liquid. Visible bubbling or boiling when the container is removed from the microwave oven is not always present. THIS COULD RESULT IN VERY HOT LIQUIDS SUDDENLY BOILING OVER WHEN A SPOON OR OTHER UTENSIL IS INSERTED INTO THE LIQUID. To reduce the risk of injury to persons:

- i) Do not overheat the liquid.
- ii) Stir the liquid both before and halfway through heating it.
- iii) Do not use straight-sided containers with narrow necks.
- iv) After heating, allow the container to stand in the microwave oven for a short time before removing the container.
- v) Use extreme care when inserting a spoon or other utensil into the container.



## CAUTION

To avoid personal injury or property damage, observe the following:

1. Do not deep fat fry in oven. Fat could overheat and be hazardous to handle.
2. Do not cook or reheat eggs in shell or with an unbroken yolk using microwave energy. Pressure may build up and erupt. Pierce yolk with fork or knife before cooking.
3. Pierce skin of potatoes, tomatoes, and similar foods before cooking with microwave energy. When skin is pierced, steam escapes evenly.
4. Do not operate equipment without load or food in oven cavity.
5. Microwave popcorn should not be popped in oven.
6. Do not use regular cooking thermometers in oven. Most cooking thermometers contain mercury and may cause an electrical arc, malfunction, or damage to oven.
7. Do not use metal utensils in oven.
8. Do not use aluminum foil in oven.
9. Never use paper, plastic, or other combustible materials that are not intended for cooking.
10. When cooking with paper, plastic, or other combustible materials, follow manufacturer's recommendations on product use.
11. Do not use paper towels which contain nylon or other synthetic fibers. Heated synthetics could melt and cause paper to ignite.
12. Do not heat sealed containers or plastic bags in oven. Food or liquid could expand quickly and cause container or bag to break. Pierce or open container or bag before heating.
13. To avoid pacemaker malfunction, consult physician or pacemaker manufacturer about effects of microwave energy on pacemaker.
14. An authorized servicer MUST inspect equipment annually. Record all inspections and repairs for future use.

# SAVE THESE INSTRUCTIONS

# SPECIFICATIONS

Model	MXP5221*	MXP5223*
Power Source Voltage AC	208/230vac	400vac
Amperage (Single Unit)	30A	16A
Frequency	50hz	50hz
Single Phase, 3 wire grounded	Yes	3 phase-5 wire
Receptacle	IEC-309	IEC-309
Plug	IEC-309	IEC-309
Power Output – Microwave (IEC705)	2200 Watts	2200 Watts
Minimum Temperature Rise ( $\Delta T$ )	22°F / 12°C	22°F / 12°C
Operating Frequency	2450 MHz	2450 MHz
Power Consumption	5700 Watts	5700 Watts
Microwave only	4200 Watts	4200 Watts
Convection fan	425 Watts	425 Watts
Radiant heater	3000 Watts	3000 Watts
Convection heater	2000 Watts	2000 Watts
Combination	5300 Watts	5300 Watts
Dimensions Cabinet (in / cm)		
Width	25.0" 63.5cm	25.0" 63.5cm
Height	20 .25" 51cm	20 .25" 51cm
Depth (includes bracket on back)	25.625" 65cm	25.625" 65cm
Oven Interior (in / cm) – useable space		
Width	16.0" 41cm	16.0" 41cm
Height	7.75" 20 cm	7.75" 20 cm
Depth	15.0" 38 cm	15.0" 38 cm
Weight (lbs. / kg)		
Uncrated	150 lbs 68kg	150 lbs 68kg
Crated	175 lbs 79kg	175 lbs 79kg

# INSTALLATION

## STEP 1 - Unpack Oven

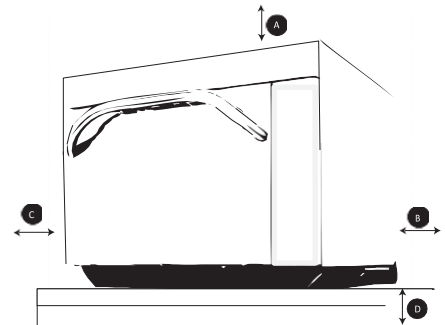
- Inspect oven for damage such as dents in door or inside oven cavity.
- Report any dents or breakage to source of purchase immediately.  
**Do not attempt to use oven if damaged.**
- Remove all packing materials from oven interior.
- If oven has been stored in extremely cold area, wait a few hours before connecting power.

## STEP 2 - Place Oven on Counter

- Recommended countertop surface depth is 26" (66 cm).
- Do not install oven next to or above source of heat, such as pizza oven or deep fat fryer. This could cause oven to operate improperly and could shorten life of electrical parts.
- Do not block or obstruct oven filter. Allow access for cleaning.
- Install oven on level countertop surface.
- Outlet should be located so that plug is accessible when oven is in place.

## STEP 3 - Install Rack

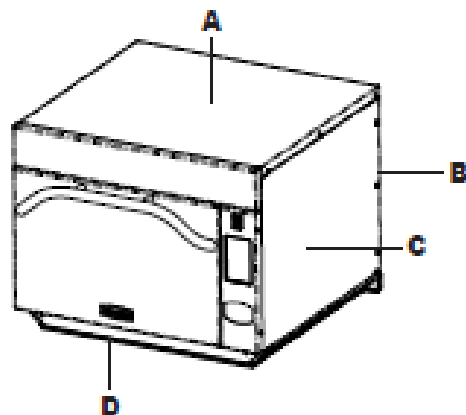
- Install oven rack
  1. Oven cavity must be cool to touch.
  2. Place rack in oven with rear guard positioned toward the back of the oven.
- **DO NOT** cook food directly on floor of oven.



### Oven Clearances

- A—For North American (UL/CSA) models, allow at least 2" (5.1 cm) of clearance around top of oven. For International (50 Hz) models, allow at least 7" (18 cm) of clearance around top of oven. Proper air flow around oven cools electrical components. With restricted air flow, oven may not operate properly and life of electrical parts is reduced.
- B—Allow at least 2" (5.1 cm) between air discharge on back of oven and back wall.
- C—Allow at least 2" (5.1 cm) of clearance around sides of oven.
- D—Install combination oven so oven bottom is at least 3 feet (91.5 cm) above floor.

# QUICK START REFERENCE GUIDE



## Oven Clearances

- A—For North American (UL/CSA) models, allow at least 2" (5.1 cm) of clearance around top of oven. Proper air flow around oven cools electrical components. With restricted air flow, oven may not operate properly and life of electrical parts is reduced.
- B—There is not an installation clearance requirement for the back of the oven.
- C—Allow at least 1" (2.54 cm) of clearance around sides of oven.
- D—Install combination oven so oven bottom is at least 3 feet (91.5 cm) above floor.

**Attention:** Included with the oven is a "Best Practices" cleaning poster. Please display the cleaning poster in a prominent location close to the oven.

The high speed oven comes preprogrammed with several menu options. Scroll up and down with your finger to navigate through onscreen recipes. After the oven has preheated, the menu appears.

## Oven Operation

### Turn the Oven On, Preheat



This oven can be set to a preheat temperature between 200°F (95°C) and 520°F (270°C).

1. Oven must be plugged in.
2. Touch the green "Power" icon
3. The preheat temperature of the oven will appear in the display.



Touch the power key again to interrupt preheating, or touch the blue menu icon to access user options.

## Cooking with Preprogrammed Pads

1. After oven has preheated to the desired temperature, open the oven door, place food in oven and close door
2. Scroll to choose desired food item from the menu and touch the food item you wish to cook. The cook cycle will begin and the screen will show the remaining amount of time left in the cook cycle.

**Note:** If the preheat temperature is different than menu item preset temperature, the control will interrupt the cook cycle.

3. At the end of the cooking cycle, the oven beeps and you may remove the food from the oven.

## Manual Cooking

**Note:** Manual cooking must be enabled in user options, (see page 6)

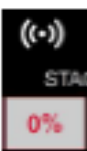
Use manual cooking when a specific entered time and cooking power levels are desired. It's very useful when you are experimenting with new food items. Maximum cook time is 100 minutes. Microwave, fan and IR can be set to 11 different power levels between 0-100% with 10% increments.



1. After the oven has preheated to a desired temperature (200-520°F / 95-270°C), touch the blue menu icon.
2. Touch the "Manual Recipe" option.
3. To change the cooking temperature for the recipe from the standard default temperature, touch the temperature icon at the top and input a new temperature. Two frequently used temperatures will appear at the top for quick selection. Touch the green check mark after inputting a temperature.



4. For Stage 1, enter the cooking time by touching the time entry box (up to 60 minutes). Enter the time using the number pad that will appear, then touch the "OK" icon.



5. Select the desired microwave power by touching the microwave power entry box. Choose from options ranging from 0% - 100% in increments of 10.



6. Select the desired fan speed by touching the fan speed entry box. Choose from options ranging from 0% - 100% in increments of 10.

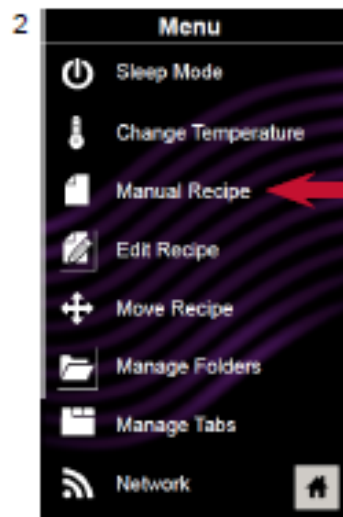


7. Select the desired infra-red power by touching the infra-red power entry box. Choose from options ranging from 0% - 100% in increments of 10.

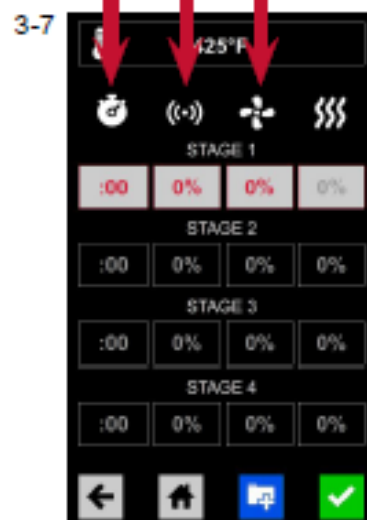


8. Repeat steps 2-6 for each cooking stage, if more than one cooking stage is necessary.
9. Open the oven door and place the food in the oven, then touch the green check mark icon to begin cooking.

The display will return to the manual input screen at the end of the cycle. See instructions on page 3 to save and create a new menu item from manual cook.



Time MW Fan IR



## Save a Menu Item from Manual Cook:



1. Complete steps 1-7 on page 2 at the manual cooking screen.
2. To save the settings and create a menu item, touch the blue save icon



3. Choose a background color and image to customize the menu item and then touch the right arrow to move to the next screen.



4. Name the recipe and then touch the green check mark to save.
5. Next, you may touch, hold and drag menu items to reorganize them. Touch the green check mark to complete this step and save the menu item.

## Manually Edit an Existing Menu Item:



1. Touch the blue menu icon at the bottom of the screen.
2. Touch the "Edit Recipe" option.
3. Touch the desired recipe to be edited. The control will prompt you to the manual editing screen, where you may revise the cooking settings.



To delete the menu item, touch the orange garbage can icon. Touch the green check mark to confirm, or touch the "X" to dismiss.



4. **Note:** Skip this step if you do not want to cook anything.

Open the oven door and place the food in the oven, then touch the green check mark icon to begin cooking with the revised menu item settings. The display will return to the manual input screen at the end of the cook cycle.



5. Touch the right arrow icon to save any changes made to cook settings and move to the next screen.

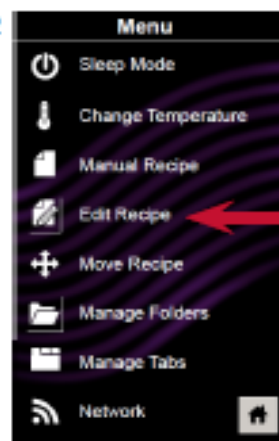


6. If desired, choose a different background color and then touch the right arrow to select an image at the next screen. Then touch the right arrow to move to the next screen.



7. If desired, change the name of the recipe and then touch the green check mark to save the menu item.

2



**Note:** You may also create and edit recipes using the ACP Web App.

## Move a Recipe:

1. Touch the blue menu icon at the bottom of the screen.
2. Touch the "Move Recipe" option.
3. Touch, hold and drag recipes to different locations on the screen

**Move a recipe into a folder:** Touch, hold and drag the recipe to the folder.

**Move a recipe out of a folder:** Touch, hold and drag the recipe to the top of the screen

## Oven Programming - USB Flash Drive



1. Touch the blue menu icon at the bottom of the screen.
2. Scroll down and touch the "Load File" option
3. When prompted, insert the flash drive into the USB port

**Note:** You must first create the XML file in the ACP Web App. See the Web App User Guide for instructions on how to do this.

4. Touch the desired XML file to be uploaded.



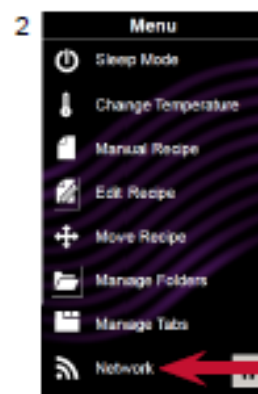
5. Once the file has uploaded, touch the "Home" icon to return to the main screen. Settings and menu items should now be loaded and ready to use.



## Connect an Oven to a Network:

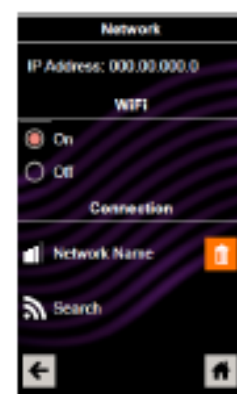


1. Touch the blue menu icon at the bottom of the screen.
2. Touch the "Network" option.
3. Enable Wi-Fi capability by touching the "On" option.
4. Select the desired Wi-Fi network and enter the network's password. If the network does not immediately appear, touch "Search" to locate the Wi-Fi network from the oven.



## Connect a Computer to an Oven Via Wi-Fi:

1. Connect a computer to the same Wi-Fi network and enter the password.
2. An IP address will appear on the oven control once it has connected to the Wi-Fi network. Open an internet browser window on the computer and type in the IP address exactly as it appears on the oven screen.
3. Enter your log-in information:  
Username: ACP\_MXP  
Password: Express
4. The oven and computer are now connected.



## Transfer Recipe Information via Wi-Fi:

1. After connecting the computer to the oven and logging in, click on the "Upload Recipes" tab.
2. Upload the zipped XML file (created in the ACP Web App) by following the instructions on the page, then click the green check mark.
3. Once the file has been fully uploaded, a message will appear that says "Upload Successful! The recipes will be imported when the oven enters standby mode."
4. To cycle the oven through standby mode, touch the blue menu icon and then select "Standby." Once the oven is in standby mode, touch the green power icon to enter the home screen. Menu items and settings should be uploaded and ready to use.



## Access User Options:

There are several options you can change to customize the operation of the oven for your business. The table below shows these options; the factory setting is shown in bold type.



1. Touch the blue menu icon at the bottom of the screen.

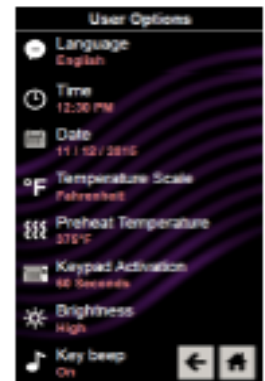
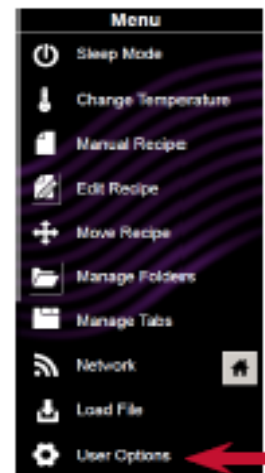
2. Scroll down and touch "User Options."



3. Use this menu to modify oven settings. Touch the left arrow to return to the menu after making each change.

**Note:** You may also make user options changes in the ACP Web App.

User Option	Standard Default
Language	<b>English</b> , Chinese (Mandarin), Japanese, Korean, Russian, German, French, Italian, Polish, Danish, Greek, Latin, Swedish, Portuguese, Spanish, Thai, Lao, Dutch, Vietnamese, Arabic, Ukrainian, Filipino, Norwegian, Hindi, Bengali
Temperature Format	Celsius <b>Fahrenheit</b>
Preheat Temperature (200°F - 520°F)	<b>400°F</b>
Keypad Activation	30 seconds <b>60 seconds</b> 2 minutes
Brightness	Low Med <b>High</b>
Keybeep	On <b>Off</b>
Volume	Low Medium <b>High</b>
End of Cycle Beep	Three Beeps (Once) Three Beeps (Repeating) <b>Continuous Until Door is Opened</b>
Allow Manual Cook	On <b>Off</b>
Manual Program Save	On <b>Off</b>
Password Required	<b>On</b> Off
Open Door Behavior	<b>Reset Timer</b> Pause Cook Cycle
Clean Filter Reminder	<b>Every 7 Days</b> Every 30 Days Every 90 Days Off
Preheat Warning	On <b>Off</b>
Auto Shut Off	2 Hours 4 Hours 8 Hours <b>Off</b>



# FIRMWARE UPDATE PROCEDURE

The Touch Control is designed to be updated as future technology and programming requirements change. Should new firmware be required follow the steps below. Firmware updates are made available at:

**<http://acpsolutions.com/oven-programming/>**

1. Ensure the oven is powered on.
2. If the standby (off) screen is showing, press the green power button.
3. Press the blue menu button.
4. If the PIN is enabled, enter 1-3-5-7-9 to access service mode.
  - If the PIN is not enabled the menu will appear.
  - Touch and drag up to scroll to the bottom of the menu and select "User Options".
  - Touch and drag up to scroll down through the user options and select "PIN Code".
  - Select On, enter and remember a 4 digit Pin Code and then select the home button.
  - Now press the blue menu button and enter 1-3-5-7-9 to access service mode.
5. Ensure the software version displayed is less than the version being installed, then press the home button and proceed to program loading.
6. Select "Software Version".
7. Insert the USB/flash drive with the new firmware into the USB port.
8. A box will appear in the lower portion of the screen "Rev "xxxx" Available Begin Update".
9. Press this box to begin firmware update. The screen will now display "Entering Standby Mode" for a few seconds and then the screen will go blank. Continue to wait.
10. The screen will blink, then a few seconds later the Startup logo will appear. Underneath will appear the word "Updating" along with a progress bar. Continue to wait. Note: Do not remove the USB/flash drive until AFTER the reboot is completed.
11. After about two minutes the words "Update Complete" will appear and a green "Reboot" button will appear. Do not remove the USB/flash drive. Press the green button.
12. Once the ACP logo and green power button appear, remove the flash drive and press the green power button.
13. Press the blue menu button and enter 1-3-5-7-9 to access service mode.
14. Verify the software version displayed is new version.
15. Press the home button.
16. The firmware update is complete.

# CARE and CLEANING

**Daily Cleaning Recommendations:** Follow the recommendations below for proper maintenance of the AXP/MXP oven.

**Please note:** The use of caustic cleaning products or those containing ammonia, phosphates, chlorine, sodium or potassium hydroxide (lye) can damage critical oven parts. Do not use water pressure type cleaning systems. Use of unapproved cleaning agents will void the terms of the warranty.

**Recommended Cleaning Supplies:** damp towel, plastic scouring pad, ACP Oven Cleaner (Item [CL10](#)) and ACP Oven Shield Oven Protectant (Item [SH10](#)).



## WARNING

Wear protective gloves and protective glasses when cleaning the oven. To prevent burns, handle utensils, accessories, and door with care. Allow oven, utensils, and accessories to cool before cleaning. Oven, utensils, and accessories become hot during operation.

### I. For a new oven, before using it the first time:

When oven is clean, spray damp towel with ACP Oven Shield and wipe all interior surfaces. Do not remove Oven Shield Oven Protectant. Turn oven on and pre-heat to start cooking.

### II. DAILY CLEANING



**1A. If oven is hot:** Shut oven off by pressing OFF button twice and open door. Fan will continue running until oven has cooled. Cooling takes 15-20 minutes.

**1B. If oven is cold:** For optimum results heat oven to a maximum temp of 200°F (95°C), turn oven OFF, wait until fan stops.



**2. Remove rack, pizza stone, and other accessories from the cavity when it's cooled**



**3. Lift Bottom Element**  
If element is warm, use insulated gloves, oven mitt or tongs to lift the element. Remove baked on particles using a scraper.



**4. Spray Oven Interior**  
Wear rubber gloves and safety glasses. Spray oven door, sides and floor with ACP Oven Cleaner. Avoid spraying into perforations. Allow cleaner to soak for 2 minutes.



### 5. Clean Oven Interior

**5A.** Clean the oven door and interior using a plastic scouring pad on metal portions of oven. White ceramic covers on the both sides of the oven turn to a yellow tan color after usage. Gently clean the ceramic covers and red sealant, apply only gentle pressure while cleaning. If needed, repeat steps 4 and 5.  
**5B.** Clean perforated area with damp towel sprayed with cleaner.



### 6. Wipe Oven Interior

Using a damp clean towel, wipe the oven interior, rinse towel and wring dry, repeat 2-3 times to remove remaining oven cleaner and particles from the oven.



### 7. Spray Oven Shield

When oven is clean, spray a thin layer of ACP Oven Shield on all interior surfaces. Place rack back in oven. Do not remove Oven Shield.

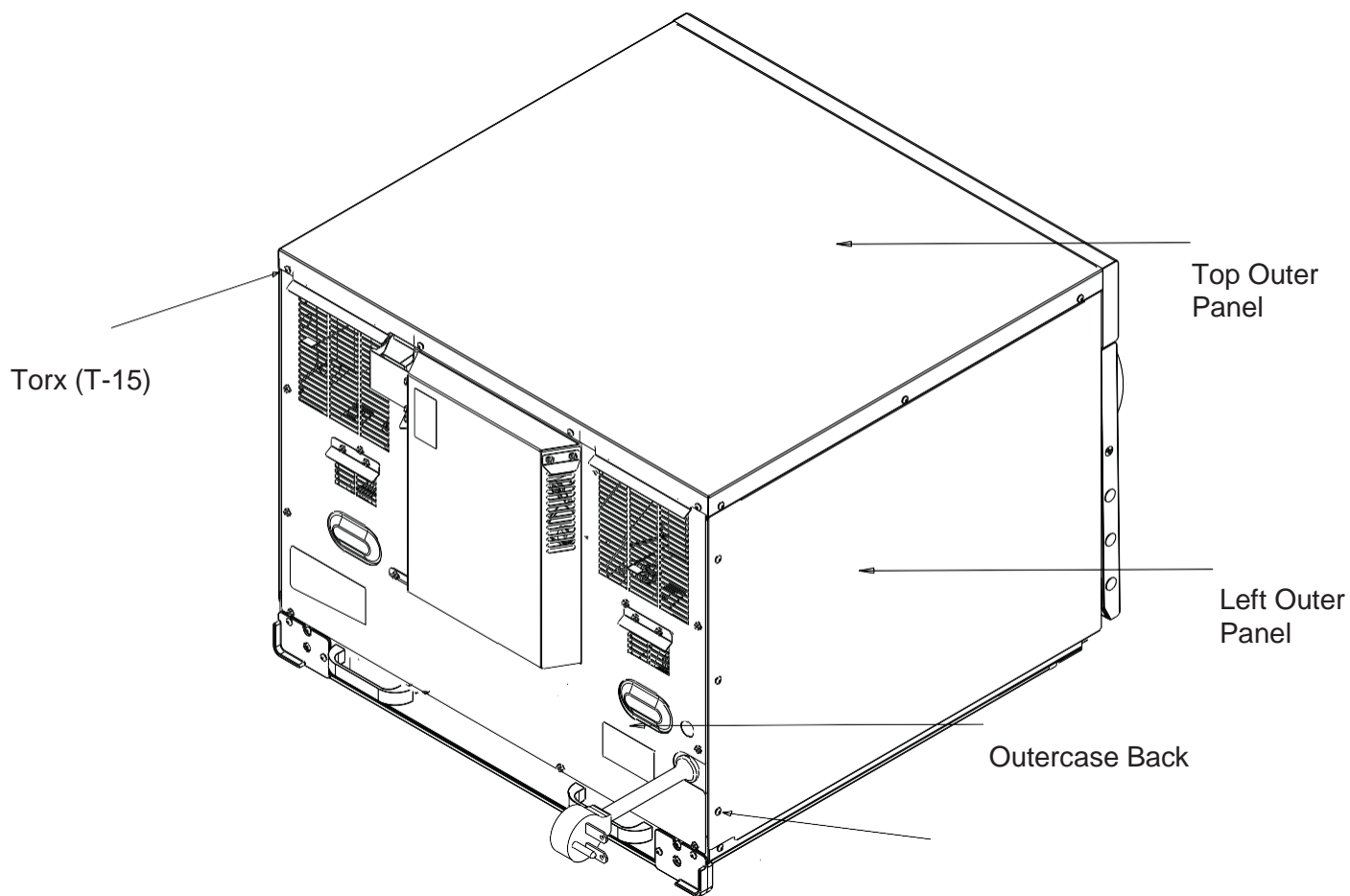
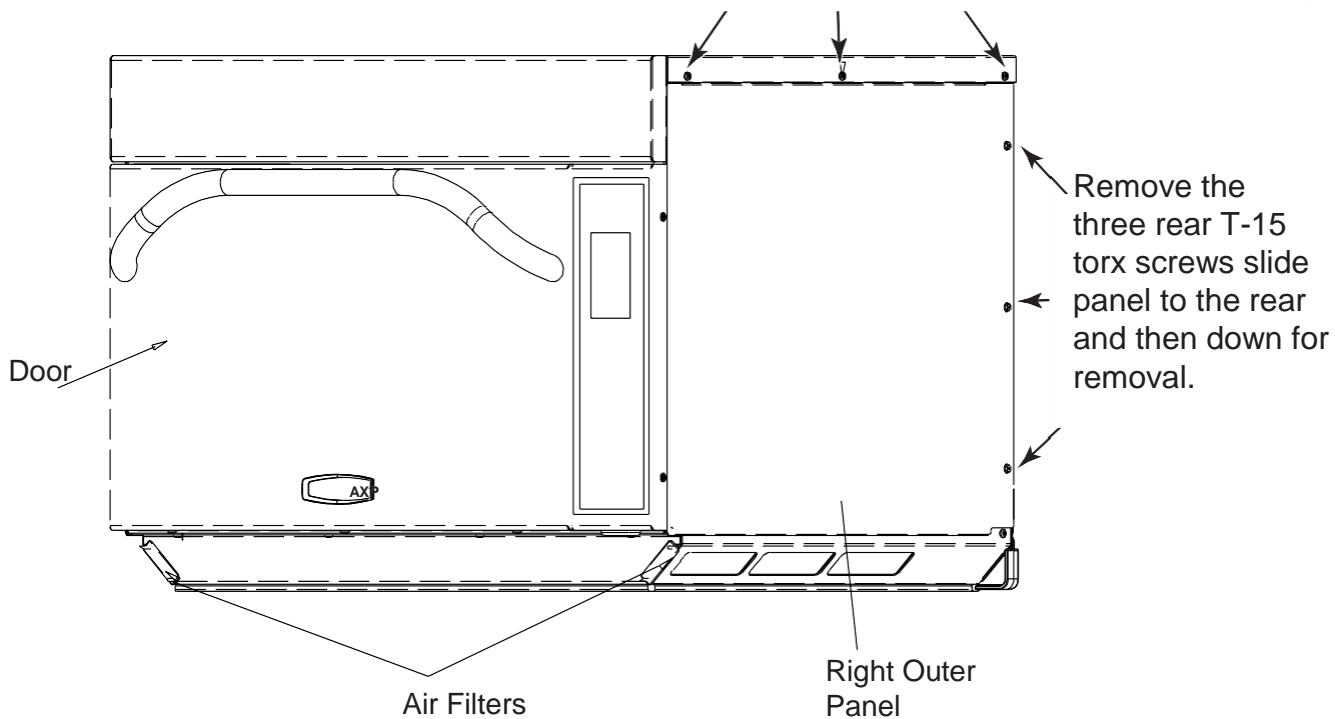


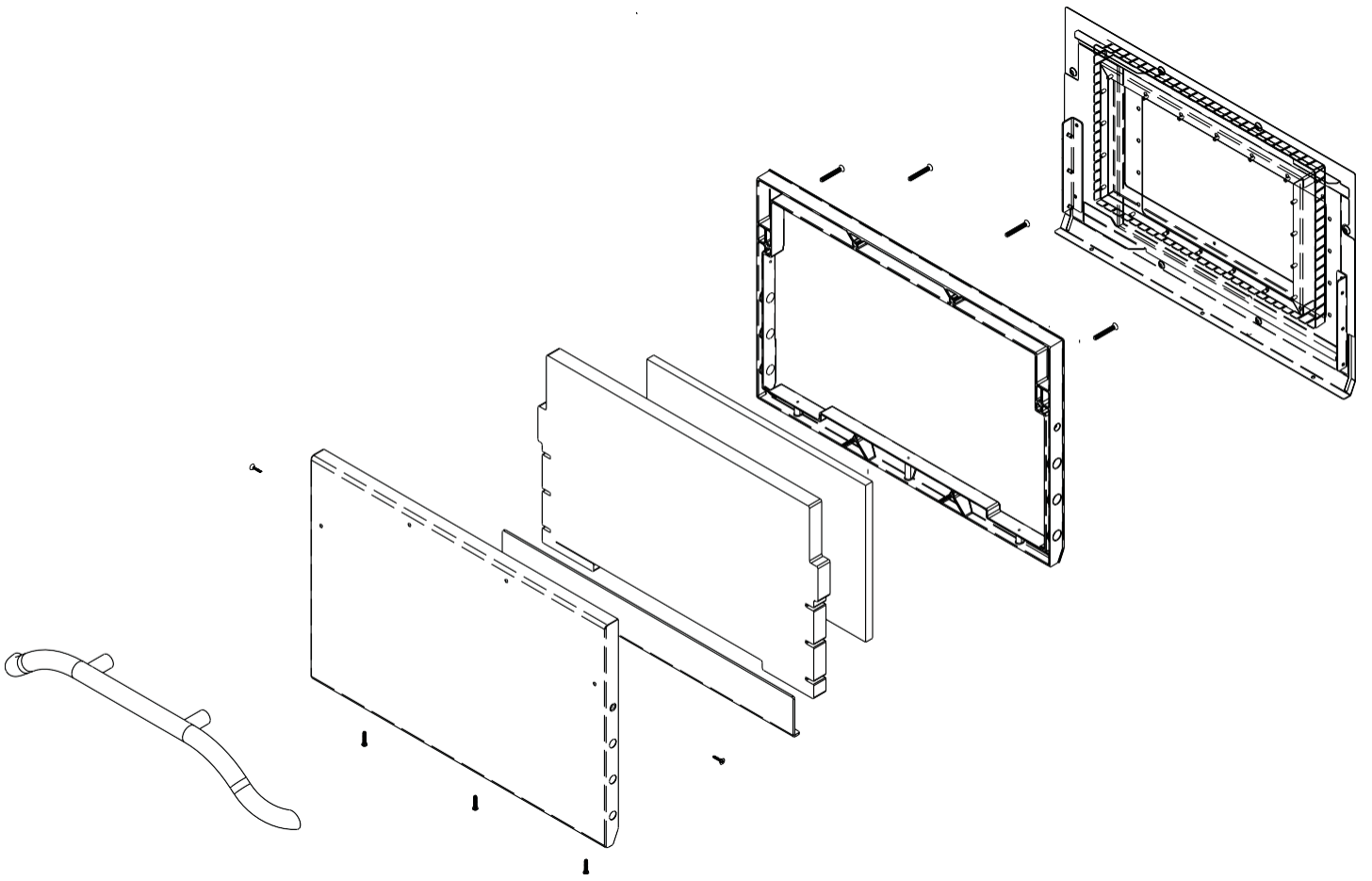
### 8. Clean Oven Exterior

Clean exterior door and other surfaces with a clean cloth, sponge or nylon pad using a mild detergent and warm water solution.

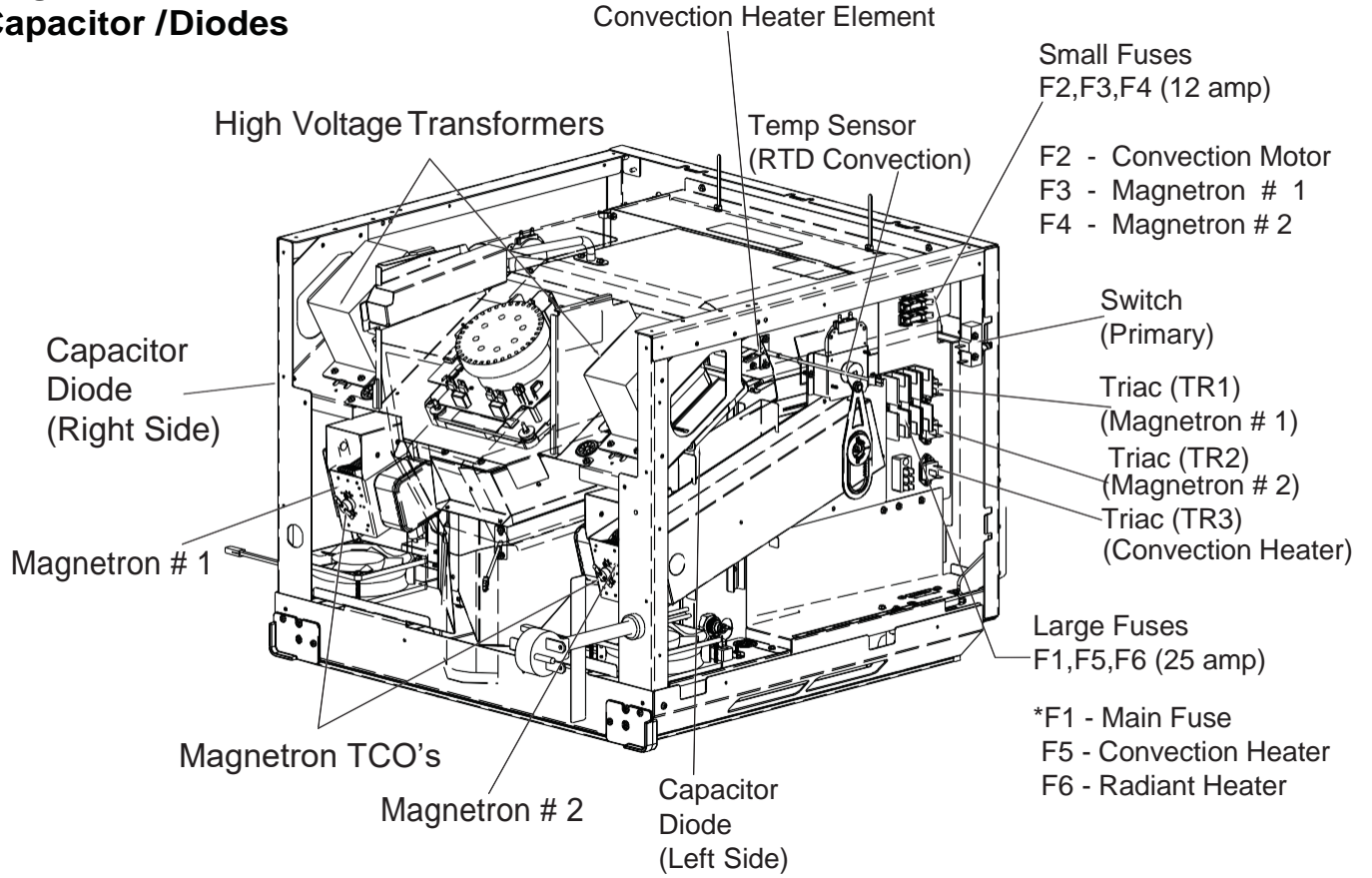
# OVEN CONSTRUCTION

To remove side panels loosen the three top T-15 torx screws.



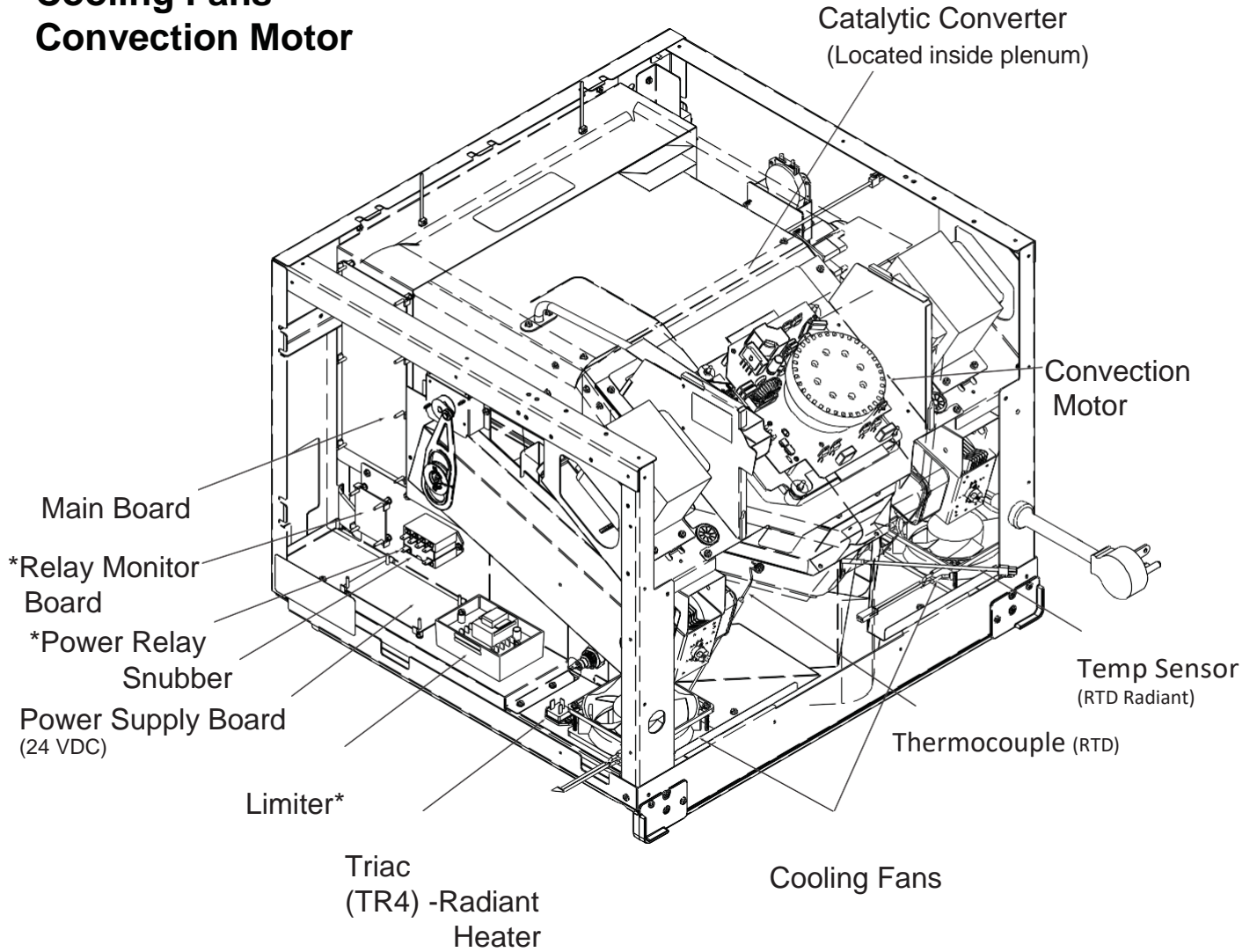


**HV Transformers**  
**Magnetrons**  
**Fuses**  
**Sensor**  
**Triacs**  
**Magnetron TCO's**  
**Capacitor /Diodes**

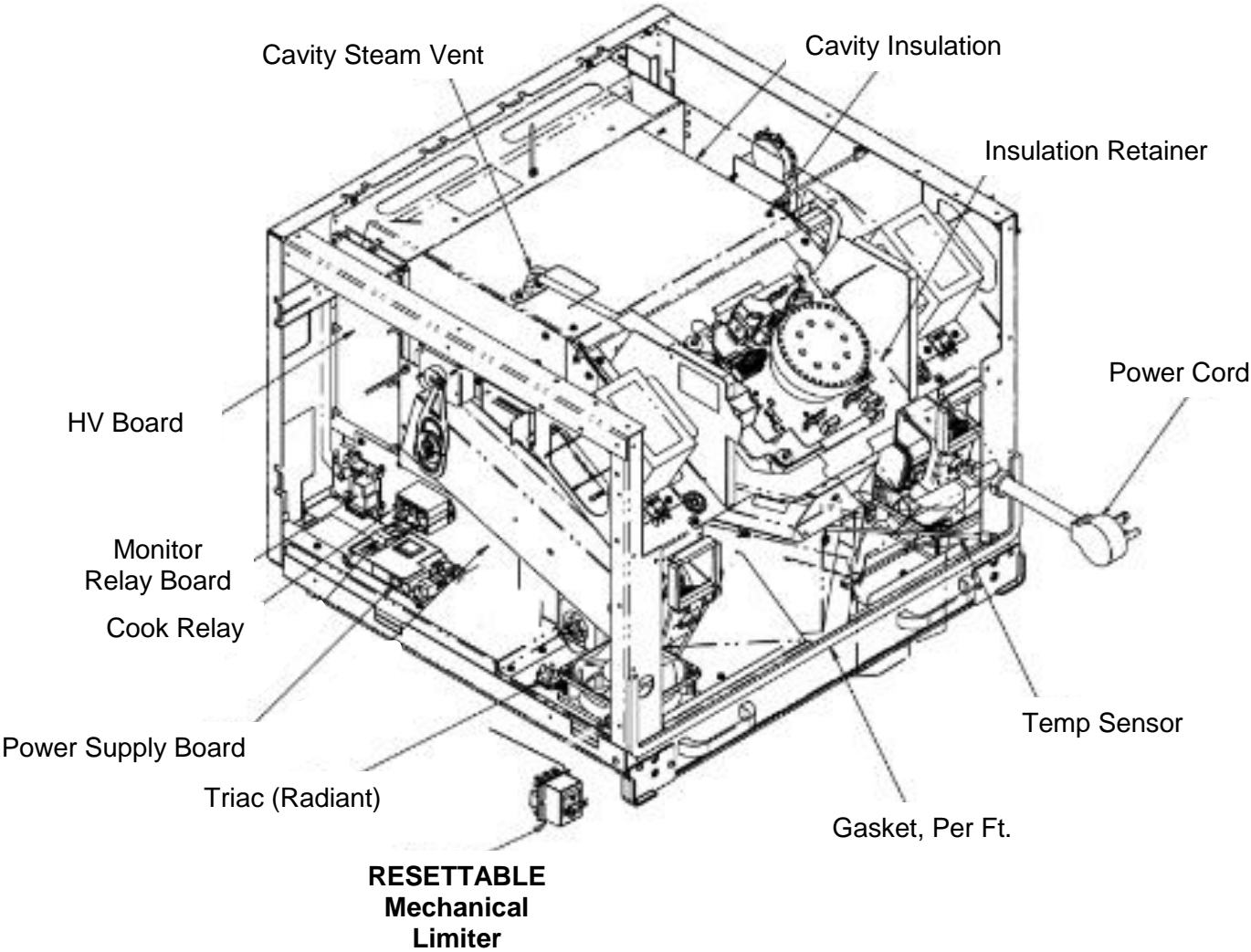


**• Note: If Main Fuse (F1) is blown, Install F-1 Fuse Kit**

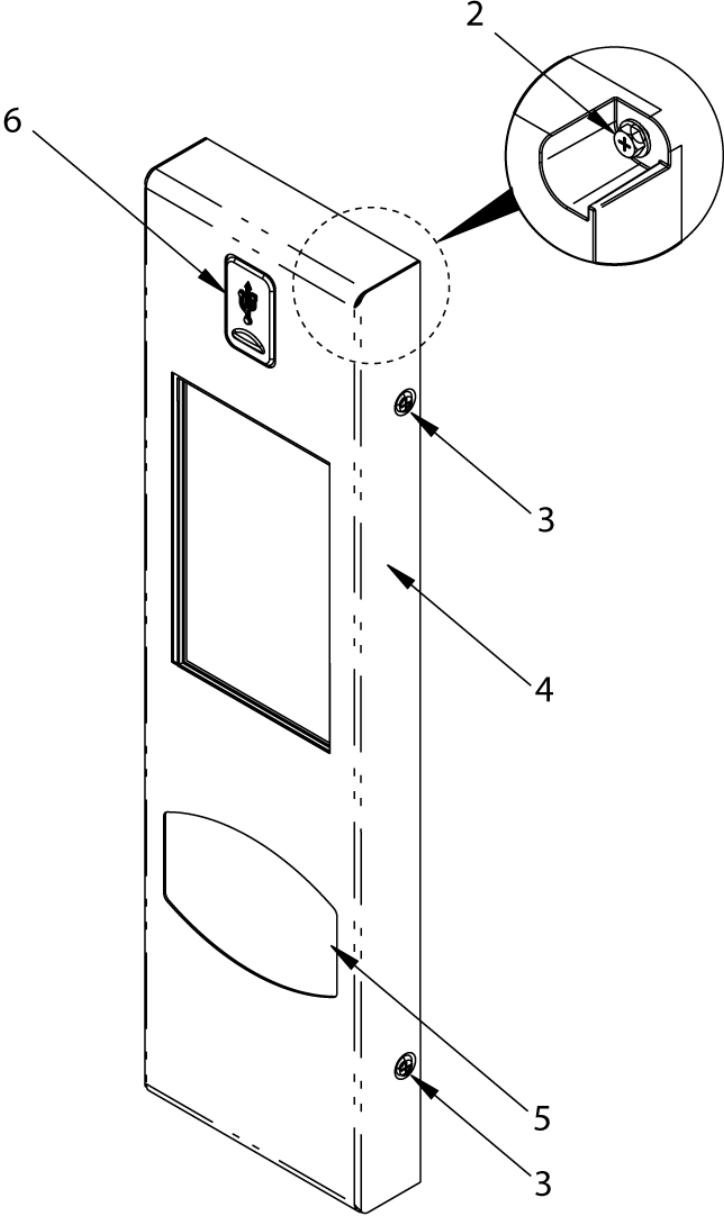
**Circuit Boards**  
**Power Relay**  
**Limiter (Electronic)**  
**Triac**  
**Thermocouple (RTD)**  
**Temp Sensor (RTD)**  
**Cooling Fans**  
**Convection Motor**



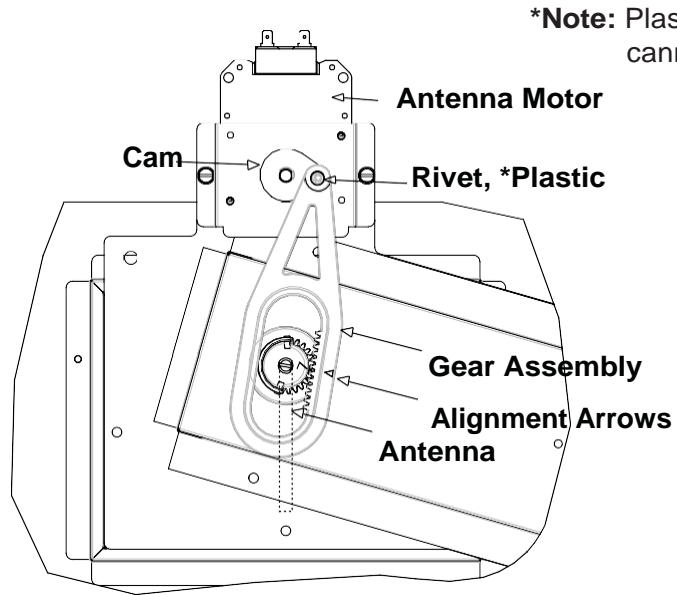
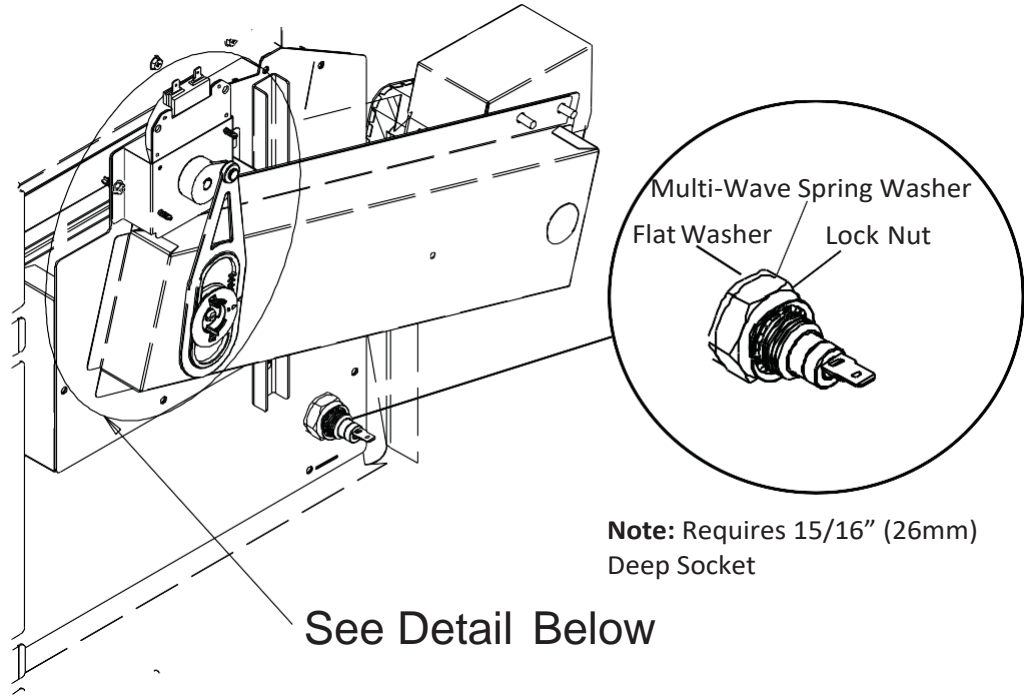
# P2004231M w/Mechanical Limiter



# "Touch" Control Panel Assembly



**Antenna Motor**  
**Cam**  
**Gear Assembly**  
**Antenna**  
**Rivet, Plastic**  
**Radiant Heater**



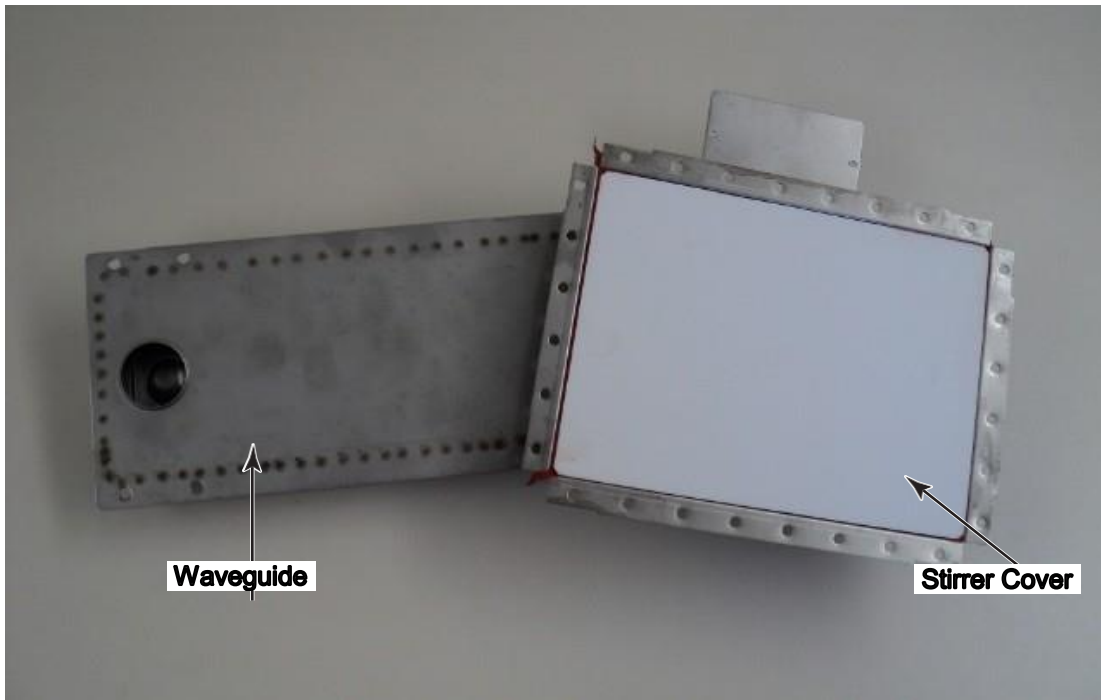
# CERAMIC TRAY & REMOVEABLE WAVEGUIDE

## Stirrer Cover & Antenna Kit (ceramic) - 14114053



- **Stirrer Covers** can be replaced without replacing waveguide. Covers for both waveguides are available as a separate kit which includes (1) ceramic tray, a tube of high temperature sealant, antenna, and installation instructions.

## Replaceable Waveguide – 14119054 (LH) 14119055 (RH)



- **Waveguides** are replaceable on MXP522\* models. Waveguides are available as a right hand or left hand waveguide kit which includes new mounting nuts, studs, antenna, and the stirrer cover installed in waveguide. Plus, installation instructions.

# TEFLON LINERS INSTRUCTIONS

Some ovens may be equipped with a PTFE (non-stick) coated liner material to enable easy cleaning of the oven using an approved cleaner. The life expectancy of the liners depends on how much you use your oven.

- Heavy usage – 2-5 months
- Medium usage – 5-8 months
- Light usage – 8-12 months

The liners are supplied cut to size for each oven cavity surface (Floor and rear cavity walls do not require liners). Kits are available based upon individual model numbers. [TL10](#) is a set of 5, [TL10T](#) is a set of 4 (does not include oven bottom, and [TL10T2](#) is a set of two (sides only)

Check that you have the correct items available before starting the application process.

No special tools are required to apply the liners. The oven must be cool and clean of all grease and debris before applying the liners to the cavity. The liners are supplied with a backing sheet which must be removed during the application process.

**Step 1** Remove the internal rack.

**Step 2** The oven interior must be clean and free from grease and oven residue. If cleaning is necessary use an approved cleaner to remove residue; rinse and wipe the surface dry. DO NOT use abrasive scouring pads to clean ceramic top cover. Avoid using caustic cleaning products or those containing ammonia, phosphates, chlorine, sodium or potassium hydroxide (lye). If needed fully remove grease, first spray on towel, then wipe down oven cavity.

**Step 3** Identify the sheet cut to fit each cavity surface (left, right, rear, floor and door). Peel the backing sheet from one edge by approximately 1 inch (3 cm) and carefully apply to the appropriate area.

**Step 4** Gently pull away the backing sheet from the liner while pressing the liner into position using care to minimize any air pockets or bubbles between the liner and the cavity.

**Step 5** Repeat step 4 for the remaining liners.

## **Liner Removal if Liner was Installed Previously:**

**Step 1** Clean oven cavity of heavy grease and debris.

**Step 2** Lift one corner of the used liner sheet and gently pull away from surface.

**Step 3** Ensure that the surfaces are free from burned on residue and loose left over adhesive before the new liners are applied. If any grease or oven residue remains, use an approved cleaner to remove, rinse and wipe the surface dry. DO NOT use abrasive scouring pads to clean ceramic top cover. Avoid using caustic cleaning products or those containing ammonia, phosphates, chlorine, sodium or potassium hydroxide (lye).

**Step 4** Apply new liners following "Application" directions.

# COMPONENT TESTING PROCEDURES



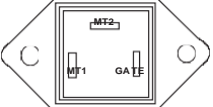
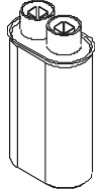
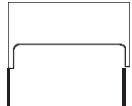
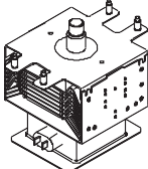
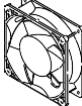


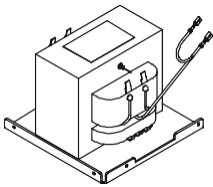
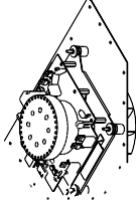

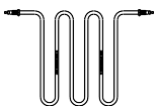
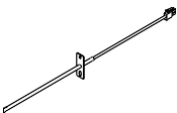
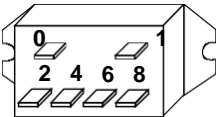
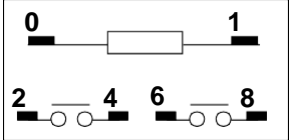
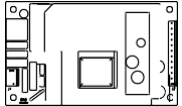
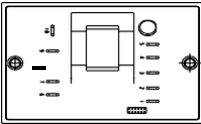
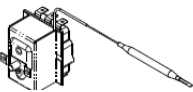
Illustration	Component	Test	Results
	Thermal cutout	Disconnect all wires from TCO. Measure resistance across terminals. Control TCO .....  Magnetron TCO .....	Closed at 235°F (113°C) and open at 150°F (66°C) Open at 300°F (149°C) and closed at 257°F (125°C)
	Diode	<b>Discharge Capacitor</b>  Remove diode lead from capacitor and connect ohmmeter.  Reverse leads for second test.	Infinite resistance should be measured in one direction and 50KΩ or more in the opposite direction.  <b>NOTE:</b> Ohmmeter must contain a battery of 6 volts minimum.
	Triac	Disconnect wires to triac.  Measure resistance from: MT1 to MT2 ..... MT1 to Gate .....  MT2 to Gate ..... All terminals to ground .....	<b>Caution - Do not operate oven with wire to terminal MT2 removed.</b>  Infinite Approximately 15 Ω, then reverse meter leads 30 Ω Infinite Infinite
		Measure voltage from: MT1 to Gate	0.8 VAC when energized. If no voltage, check H.V. board and wiring.
	Capacitor	<b>Discharge Capacitor</b>  Remove wires from capacitor terminals and connect ohmmeter, set on highest resistance scale to terminals.  Also check between each terminal and capacitor case.....	Between Terminals: Meter should momentarily deflect towards zero then return to over 5 MΩ. If no deflection occurs, or if continuous deflection occurs, replace capacitor.  Terminal to Case: Infinite resistance
	Snubber assembly	Disconnect wires to snubber.  Measure resistance across terminals.....	Infinite
	Magnetron	<b>Discharge Capacitor</b>  Remove wires from magnetron and connect ohmmeter to terminals. Also check between each terminal and ground.	Between Terminals: Less than 1 Ω  Each terminal to ground measures Infinite resistance. <b>Note:</b> This test is not conclusive. If oven does not heat and all other components test good replace the magnetron and retest.
	Cooling blower motor	Measure voltage at motor	Approximately 24 vdc at incoming leads
	Stirrer motor	Remove all wires from terminals.  Measure resistance from: Terminal to terminal.....	Approximately 29K Ω
	Interlock, primary	Remove violet and orange from terminals. Measure resistance from: NO to Common (Door Open)..... NO to Common (Door Closed).....	Infinite Continuity

Illustration	Component	Test	Results
	Transformer	<b>Discharge Capacitor</b> Remove all wires from terminals.  Measure resistance from: 230 to COM..... 208 to COM..... 230 to Ground ..... 208 to Ground ..... Terminal 5 to 6 ..... Terminal 4 to Ground.....	Less than 1 Ω Less than 1 Ω Infinite Infinite Less than 1 Ω Approximately 46 Ω
	Convection blower motor	Perform service test on low and high speed to verify operation. Service test procedure is located in Service Test section.	
	Convection heating element	Disconnect wires from terminals.  Measure resistance across heating element. Element 2000 W.....	Approximately 19 - 22 Ω
	Cavity heating element	Disconnect wires from terminals.  Measure resistance across heating element. Element 3000 W.....	Approximately 14 Ω
	Temp Sensor (RTD) (Convection Heater) Temp Sensor (Cavity Heater) Temp Sensor	Temperature 32°F ..... 350°F .....	Resistance 1000 Ω 1654 Ω
	Relay  This relay contains a diode in the coil circuit.	Measure resistance from: Terminal 0 to terminal 1 (coil) ..... 	Approximately 6 to 7 M Ω Terminal 0 - 1 Line Voltage  Terminal 2 - 6 Line Voltage Terminal 4 - 8 Line Voltage  <b>NOTE:</b> Analog meter is recommended for measurement. <b>NOTE:</b> If using a digital meter it must contain a battery of 6 volts minimum.
Wire harness	High voltage board to display module harness	Test continuity of wires .....	Indicates continuity
	Power supply board 24 Volt	Input voltage Orange J1-1 to Red J1-3.....  Red J2-1 to White J2-6 Power Supply Board	Line Voltage  Approximately 24 vdc
	Limiter, Electronic (some Models)	Orange 9 to Red 10.....  Yellow 6 to Yellow 7 .....	Line Voltage  Approximately 24 vdc
	Thermal Cutout, Mechanical (some Models)	Yellow 21 to Yellow 22 .....	Indicates continuity. Opens when above 320C (608F) or Below 0C

# INTERLOCK SWITCH SERVICE

## Oven Switch Replacement & Interlock Switch Adjustment

Attach Ohm-Meter to  
Wire Harness Connectors



Switch Adjustment  
Lever

Figure 1

Mounting Screw

### Adjustment

#### Switch Test:

When the door is opened or closed, the left door hinge activates the secondary / monitor switches.

1. Connect an ohm-meter to wire harness (as shown in figure 1, to verify switch activation).

**Note:** The switch assembly should activate when the door gap is approximately 1/4 inch (5mm).

#### Switch Adjustment:

1. Loosen mounting screws.
2. Slide adjustment lever for proper switch activation.
3. Tighten mounting screws.
4. Preheat oven to set temperature and verify switch adjustment settings and function.

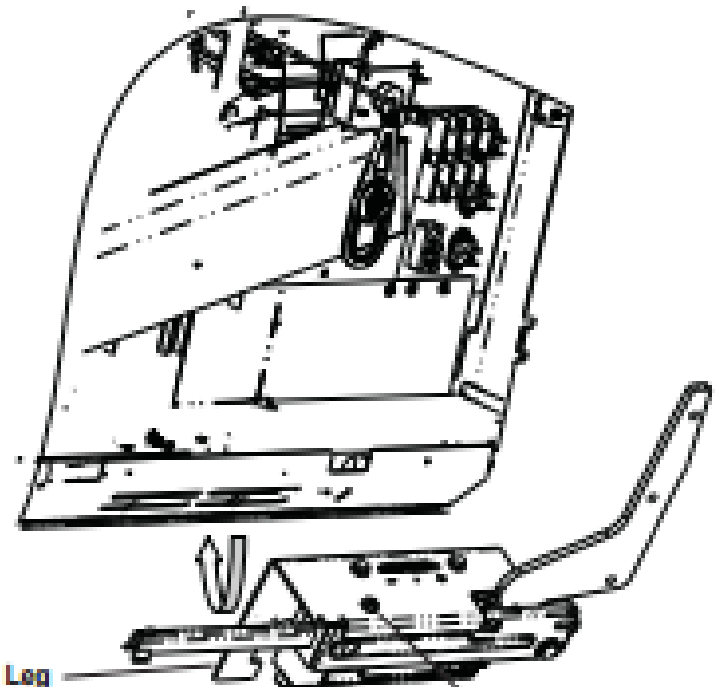
**Note:** To ensure proper switch adjustment, the switch mounting **MUST** be tightened after each adjustment prior to testing the door alignment.

### Replacement

#### Removal:

1. Remove switch assembly mounting screw.
2. Push switch assembly 1/2 inch (13mm) towards back of oven.
3. Twist mounting leg towards oven cavity to release mounting tab.
4. Push assembly towards back of oven to remove.

**Note:** New replacement switch assembly has been adjusted at the factory, no adjustment should be necessary.



Mounting Leg

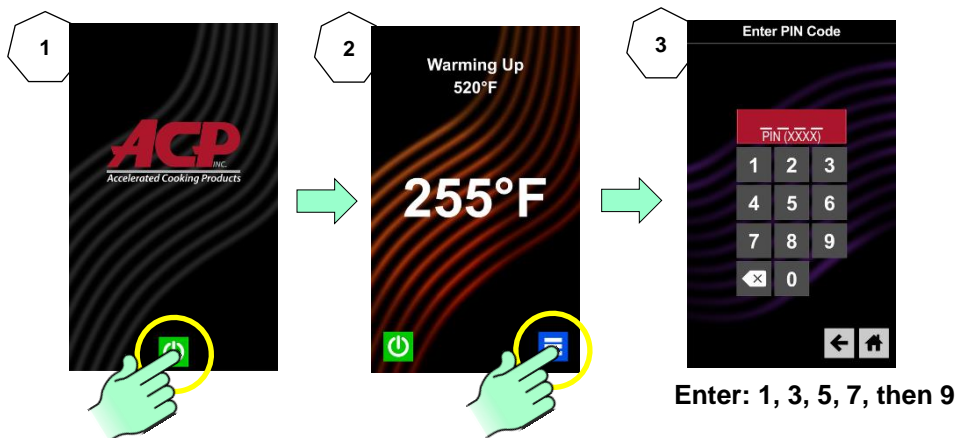
Mounting Screw

# SERVICE TEST MODE

The Service Mode is a useful tool to aid in diagnosing any service issue. To access the oven's service test mode, **the PIN Code must be enabled**. If the PIN Code is not enabled, enable it (See Below). To determine if the PIN CODE is enabled, press the blue menu icon. If the PIN Code prompt appears it is enabled.

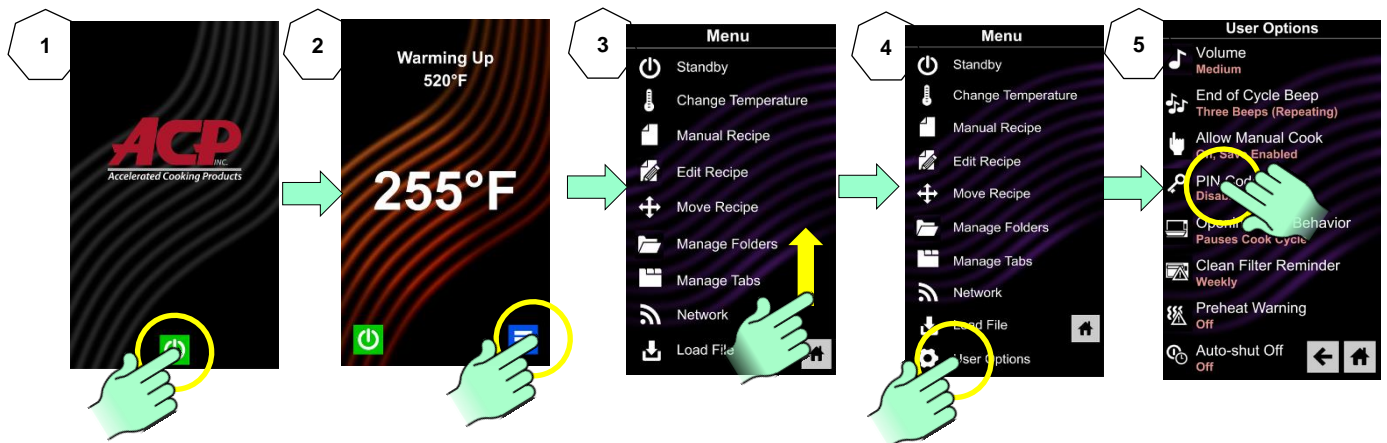
With the PIN Code enabled;

1. Press green start pad
2. Press the blue menu icon and the PIN Code prompt will display
3. Enter, in order, 1, 3, 5, 7, 9 and the Service Mode is initiated

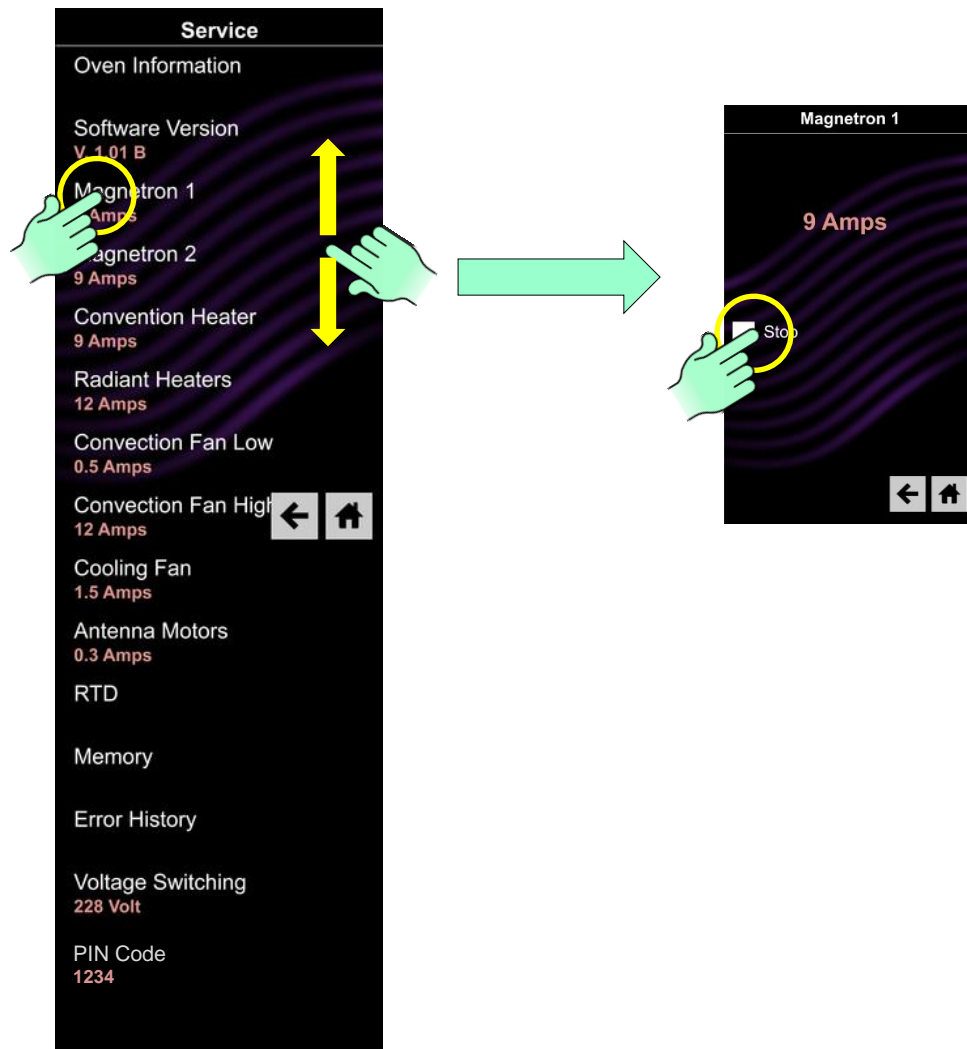


If the PIN Code is not enabled, it must be enabled in the User's Options. With oven on, press the blue menu icon at the bottom of the screen;

- 1.
2. Press the blue menu icon and the PIN Code prompt will display
3. Scroll screen to "User Options" and press it.
4. Scroll screen to PIN Code (it will say "DISABLED" underneath) and press it.
5. Press the radial pad "On" and ensure it is lit.
6. Enter 1,2,3,4 as PIN Code and memorize, take a picture, or write it down.
7. Press the "Home" icon to return to Main Screen
8. Press the blue menu icon and the PIN Code prompt will display
9. Enter, in order, 1, 3, 5, 7, 9 and the Service Mode is initiated



Once the Service Mode is initiated a menu of options and information is displayed. The menu screen can be navigated by swiping up or down if needed. Some components can be activated from this menu – See example of Magnetron 1 (Right Side) below, by touching start to start or stop to stop. Pressing the “back arrow” will return back on screen. Pressing the “home” icon returns to opening screen.



Service Mode	Purpose	Comments
<b>Oven Information</b>	Provide service provider with door cycles and magnetron tube hours of operation	Press and the following will display: Door Cycles: Tube Hours:
<b>Software Version</b>	Displays the version of software and firmware installed in the control	Press and the following will display: SW: EE: App:
<b>Magnetron 1 Right Side</b>	System can be started and stopped by pressing the Start or Stop icon.	The current amperage being drawn by the HV system. 5 -12amps is considered normal. Look for consistent reading with Magnetron 2 and Convection Heater. This circuit is protected by fuse F3

<b>Magnetron 2 Left Side</b>	System can be started and stopped by pressing the Start or Stop icon	The current amperage being drawn by the HV system. 5 -12amps is considered normal. Look for consistent reading with Magnetron 1 and Convection Heater. This circuit is protected by fuse F4
<b>Both Magnetrons</b>	Both systems can be started and stopped by pressing the Start or Stop icon	The current amperage being drawn by BOTH HV systems. Look for consistent readings with Convection Heater. These are protected by Fuses F3 & F4.
<b>Convection Heater</b>	Heater can be stopped and started by pressing the Start Stop icon	The current amperage being drawn by the Convection Heater. 7-15 amps is considered normal. This circuit protected by fuse F5
<b>Radiant Heater</b>	Heater can be stopped and started by pressing the Start Stop icon.	The current amperage being drawn by the Convection Heater. 10-20amps is considered normal. This circuit is protected by fuse F6
<b>Convection Fan Low</b>	Convection Fan Motor Low Speed can be stopped and started by pressing the Start or Stop icon.	The current amperage being drawn by the Convection Fan Motor on low speed. <2 amps and fan motor operating noise is considered normal. This circuit is protected by fuse F2.
<b>Convection Fan High</b>	Convection Fan Motor High Speed can be stopped and started by pressing the Start or Stop icon.	The current amperage being drawn by the Convection Fan Motor on low speed. <3 amps and a high speed fan motor operating noise is considered normal. This circuit is protected by fuse F2.
<b>Cooling Fan</b>	Motors can be stopped and started by pressing the Start Stop icon.	The current amperage being drawn by both the Cooling Fan Motors. 1-3 amps is considered normal. A failed Cooling Fan motor will likely result in a G2 Error Code
<b>Antenna Motors</b>	Both Antenna Motors can be started by pressing the Start icon. NOTE: pressing Stop icon will not stop the antenna motors. They continue to run until Service Mode is exited.	Antenna Motors draw very low amperage. It is normal to have 0 amps displayed. Service provider should visible inspect operation.
<b>RTD</b>	Resistive Thermal Devices (aka Temp Sensors) Press and the current temperature sensed by the two RTD's along with the maximum temperature recorded by both.	The Radiant RTD is located at the back center of oven. The Convection RTD is located on the upper left by the Convection Element. To reset maximum temperature reading, press and hold the Max Convection RTD for several seconds—temperature will change to the current temperature sensed.
<b>Memory</b>	Attached Memory Devices	Press and the following will display: USB Present or Absent SD Card Present or Absent
<b>Error History</b>	Chronological List of Errors Experienced by the Control	Press and the following will display: Error Code Date, Time, and Code (see Error Code List in this section)
<b>Voltage Switching</b>	Displays the voltage as sensed by the control.	Pressing has no effect.
<b>Temperature Offset</b>	The degree of offset programmed into control to synchronize control to cavity temperature.	Press and the following will display: The amount of temperature offset programmed by the factory
<b>Pin Code</b>	Displays the 4 Digit Pin Code	Pressing has no effect.

# ERROR CODES

Code	Description	Corrective Action
<b>A2</b>	Invalid Display Firmware	Update Firmware or Replace Touch Control
<b>B1</b>	Touch Screen Error	Replace Touch Control
<b>B2</b>	Wifi Error	Reset Oven
<b>B3</b>	Wifi Error	Reset Oven
<b>C0</b>	Radiant Temp Sensor (RTD)-Open	Replace Temp Sensor (Back of Oven)
<b>C1</b>	Radiant Temp Sensor (RTD)-Shorted	Replace Temp Sensor (Back of Oven)
<b>D0</b>	Convect Temp Sensor (RTD)-Open	Replace Temp Sensor (Top Left of Oven)
<b>D1</b>	Convect Temp Sensor (RTD)-Shorted	Replace Temp Sensor (Top Left Oven)
<b>G0</b>	Oven Exceeded Max. Temp.	<p><u>ELECTRONIC LIMITER model</u> Unplug / Plug oven in If G0 Continues: Check wire connections at main board J7-1, &amp; 2, Test Thermocouple &amp; RTDs --Replace if Necessary, Replace Electronic Limiter.</p> <p><u>MECHANICAL THERMAL CUTOOUT model</u> After oven cools, press the reset button found on the bottom, back right hand corner of unit. If unable to reset, Replace Mechanical Limiter. NOTE: Limiter may trip if subjected to sub-freezing temperatures</p>
<b>G2</b>	Open Magnetron TCO	Perform service test (Magnetron #1 & #2) Board Senses an Open Magnetron TCO. Inspect Cooling Fan Motor Operation and Airflow, TCO's and Wiring.
<b>H0</b>	Zero Cross Failure	No or Intermittent Voltage at J1 Connector on Main Control Board.
<b>H2</b>	Invalid System State	Main Control Board
<b>H3</b>	Invalid EEPROM/FLASH	Main Control Board
<b>I1</b>	Current Sense-No/Low Amps from Microwave Circuit	Perform Service Test (Magnetron #1 & #2) Suspect Door Switches not fully activated or weak door hinges. Secondary/Monitor Switch assembly is adjustable.
<b>V0</b>	Low Voltage	<188vac Detected by the Main Control Board
<b>V1</b>	High Voltage	>263vac Detected by the Main Control Board

**Important Note:** Error Code History cannot be cleared. Oldest codes will automatically be deleted when the history log is full.

# MICROWAVE POWER TEST

## Power Test

All ACP microwave oven power outputs are rated using the IEC705 standards. Using the IEC705 test method requires precision measurements and equipment that is not practical to be performed in the field. Using the test shown below will indicate if the oven performance is satisfactory.

### Set Up for Power Test

1. The oven MUST BE at room temperature for best results
2. Service Test Mode "Both Magnetrons"

### Test equipment required:

1000 ml test container and thermometer.

### Procedure

Fill the test container to the 1000 ml line with cool tap water as close to 60° F / 16° C as possible.

Using the thermometer, stir water for ten seconds; measure, and record the temperature.

Place test container of water in the center of oven cavity and close door.

Heat the water for a 33-second full power cycle.

At end of the cycle, remove test container. Using the thermometer, stir water for ten seconds and record temperature.

Subtract the starting water temperature from the ending water temperature to obtain the temperature rise. If the temperature rise meets or exceeds the nominal microwave energy rating found on the model/serial tag, the test is complete. If the temperature rise fails to meet the minimum temperature rise, test the line voltage to verify it is correct. Then repeat steps 1-6 making sure to change the water. If the temperature rise fails to meet the minimum temperature rise again the oven will require service.

**Minimum Temperature Rise at Thirty -Three (33) Seconds Run Time**

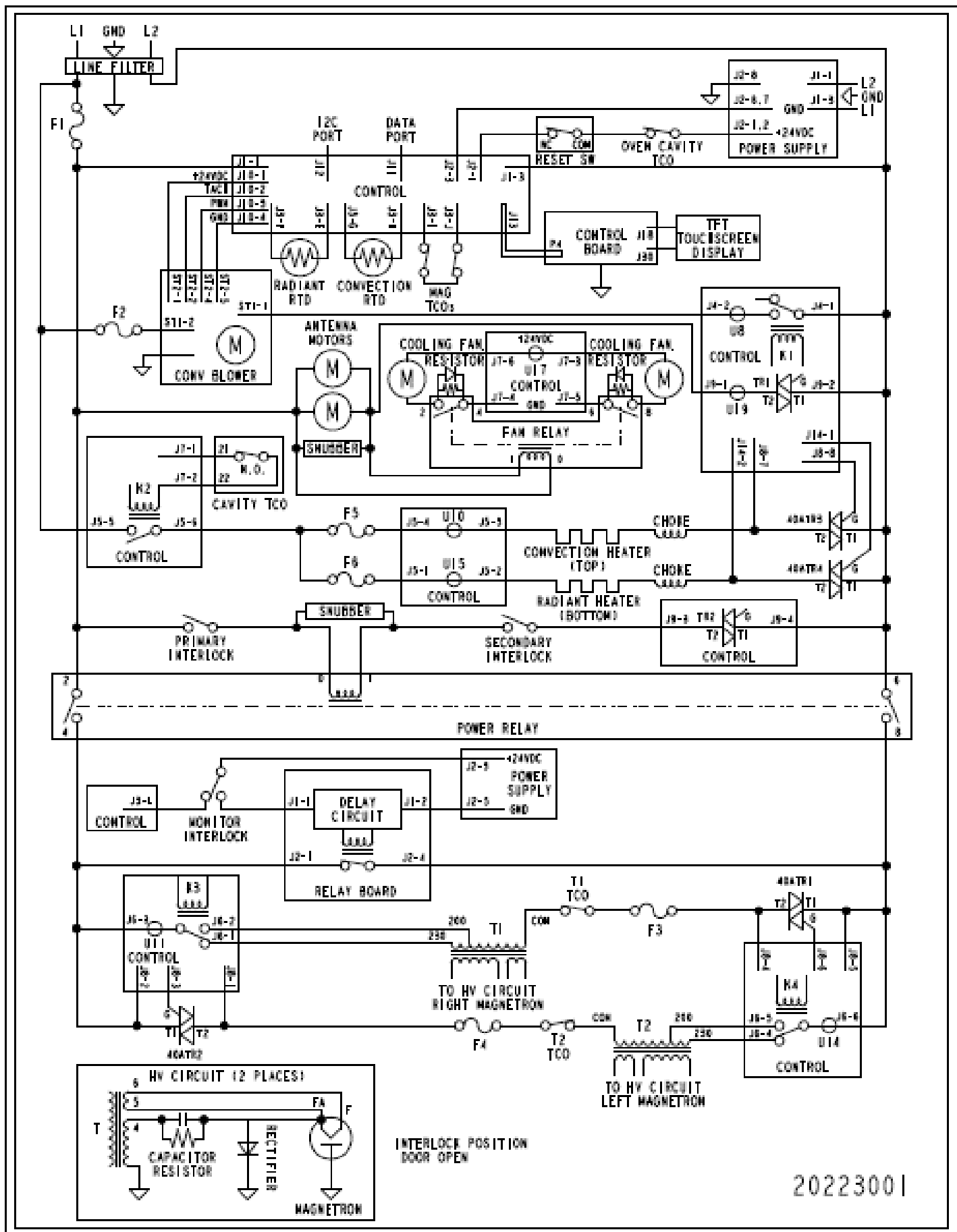
$\Delta T$ (°F)	Cooking Power Output	$\Delta T$ (°F)	Cooking Power Output	$\Delta T$ (°C)	Cooking Power Output	$\Delta T$ (°C)	Cooking Power Output
10 .....	1000	20 .....	2000	5 .....	1000	11 .....	2000
11 .....	1100	21 .....	2100	5.5 .....	1100	11.5 .....	2100
12 .....	1200	22 .....	2200	6.5 .....	1200	12 .....	2200
14 .....	1400	24 .....	2400	7.5 .....	1400	13 .....	2400
17 .....	1700	25 .....	2500	9.5 .....	1700	13.5 .....	2500
18 .....	1800	27 .....	2700	10 .....	1800	15 .....	2700
19 .....	1900	30 .....	3000	10.5 .....	1900	16.5 .....	3000

### Important Notes:

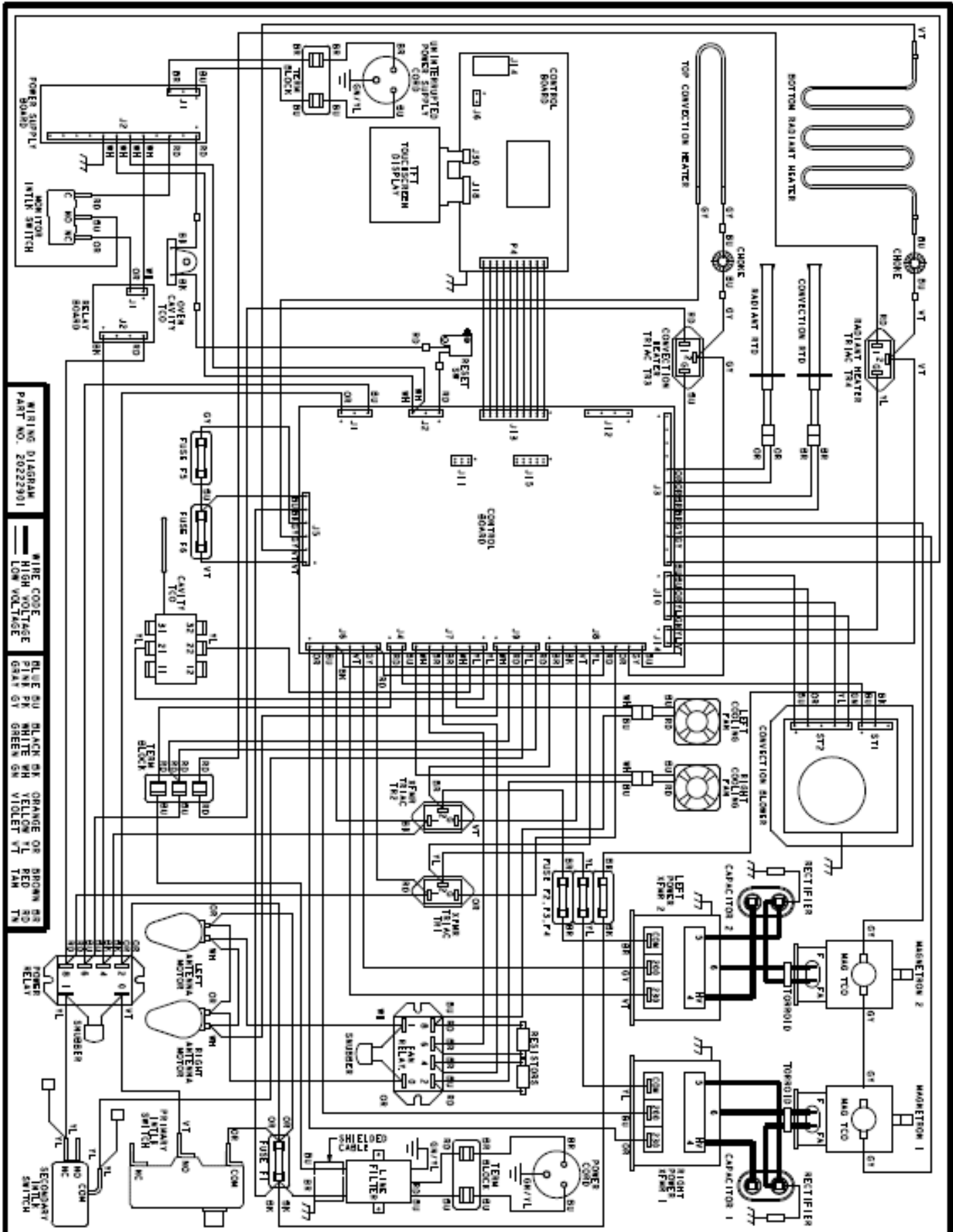
Low line voltage will cause low temperature rise / power output. Ovens must be on a dedicated circuit, properly grounded, and polarized. Other equipment on the same circuit may cause a low temperature rise / power output. This test and results are not a true IEC705 test procedure and are only intended to provide servicers with an easy means of determining if the microwave oven cooking output is correct.







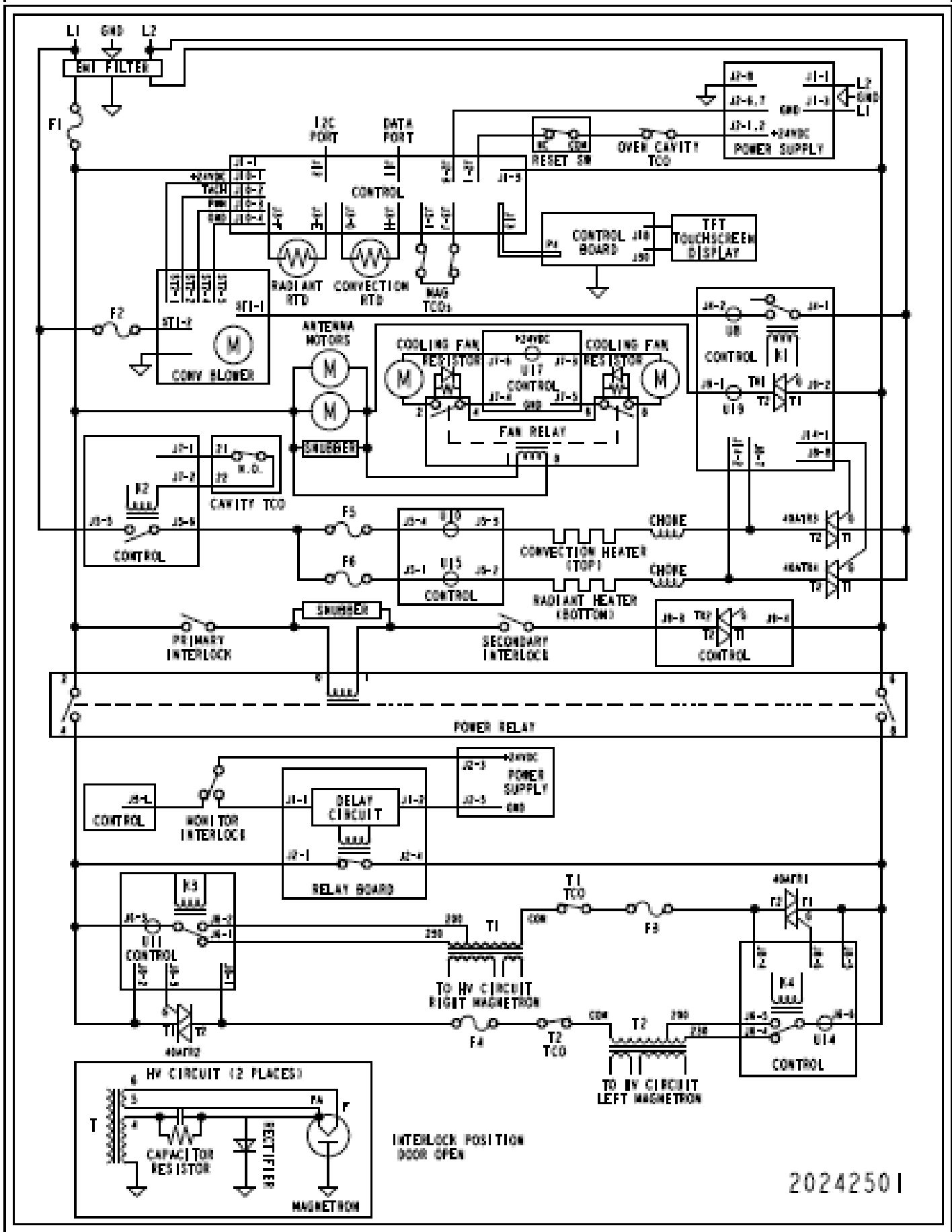
20223001



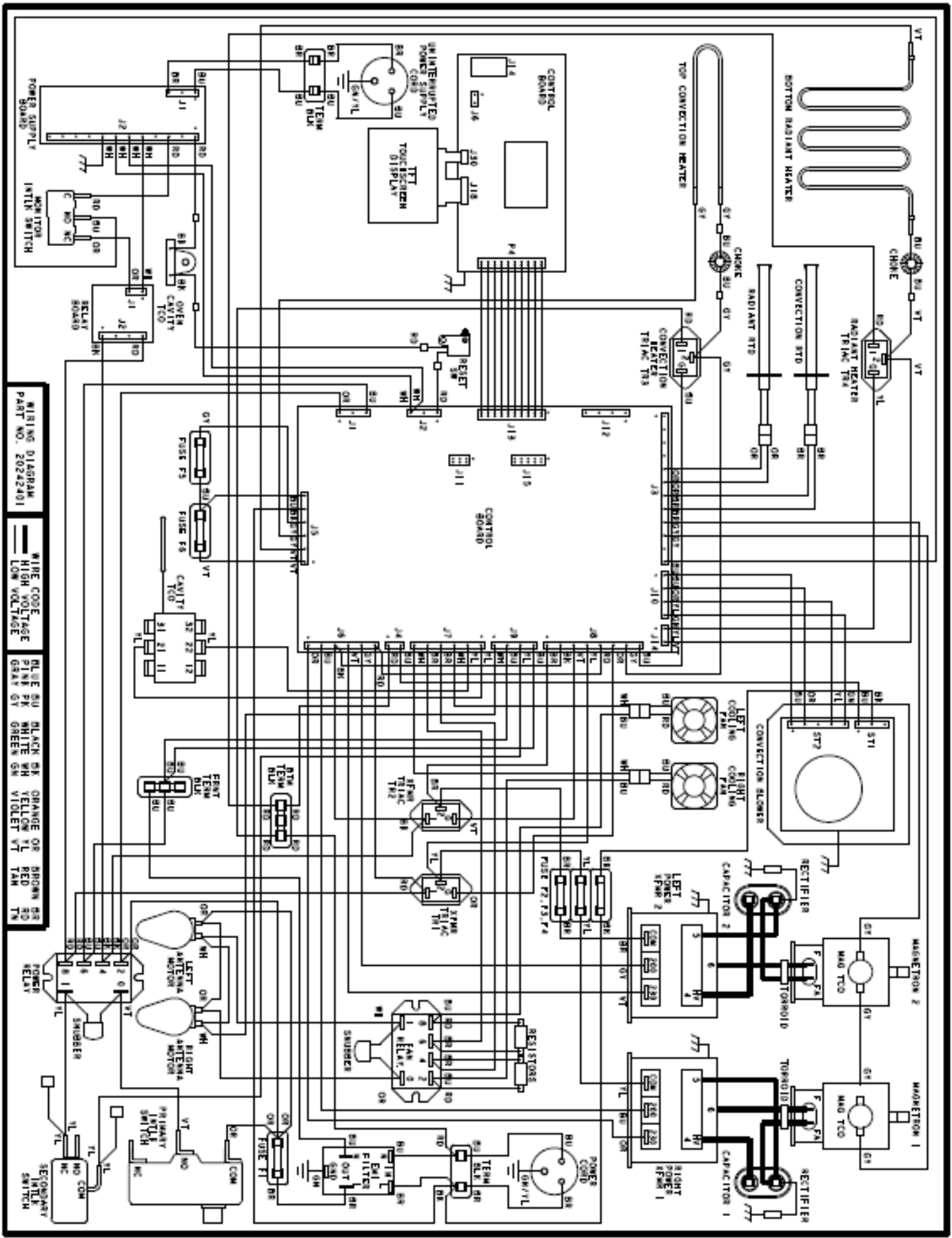
WIRING DIAGRAM  
 PART NO. 20222901

WIRE CODE  
 HIGH VOLTAGE  
 LOW VOLTAGE

BLUE BU  
 BLACK BK  
 ORANGE OR  
 BROWN BR  
 PINK PK  
 WHITE WH  
 YELLOW YL  
 RED RD  
 GRAY GV  
 GREEN GN  
 VIOLET VT  
 TAN TN



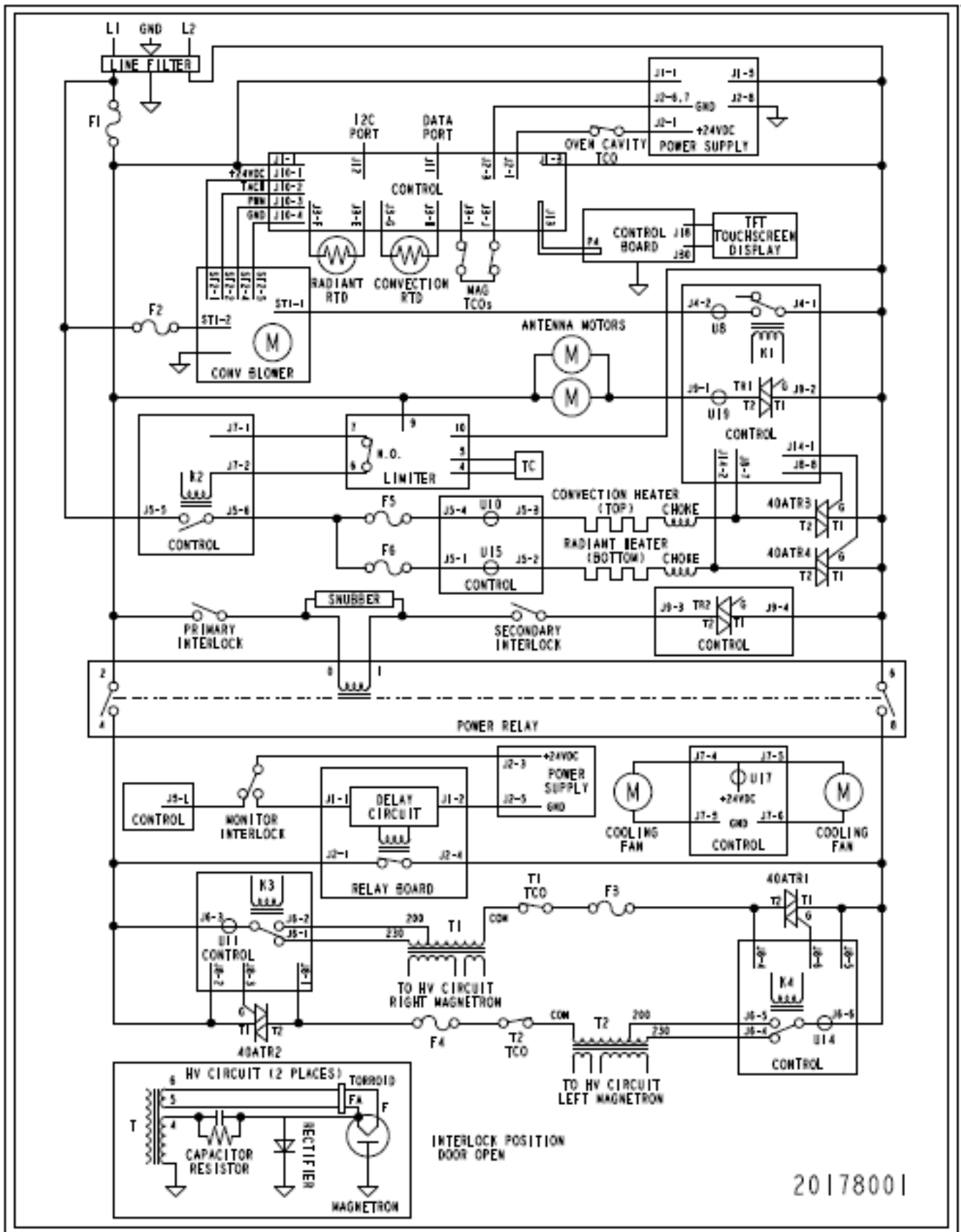
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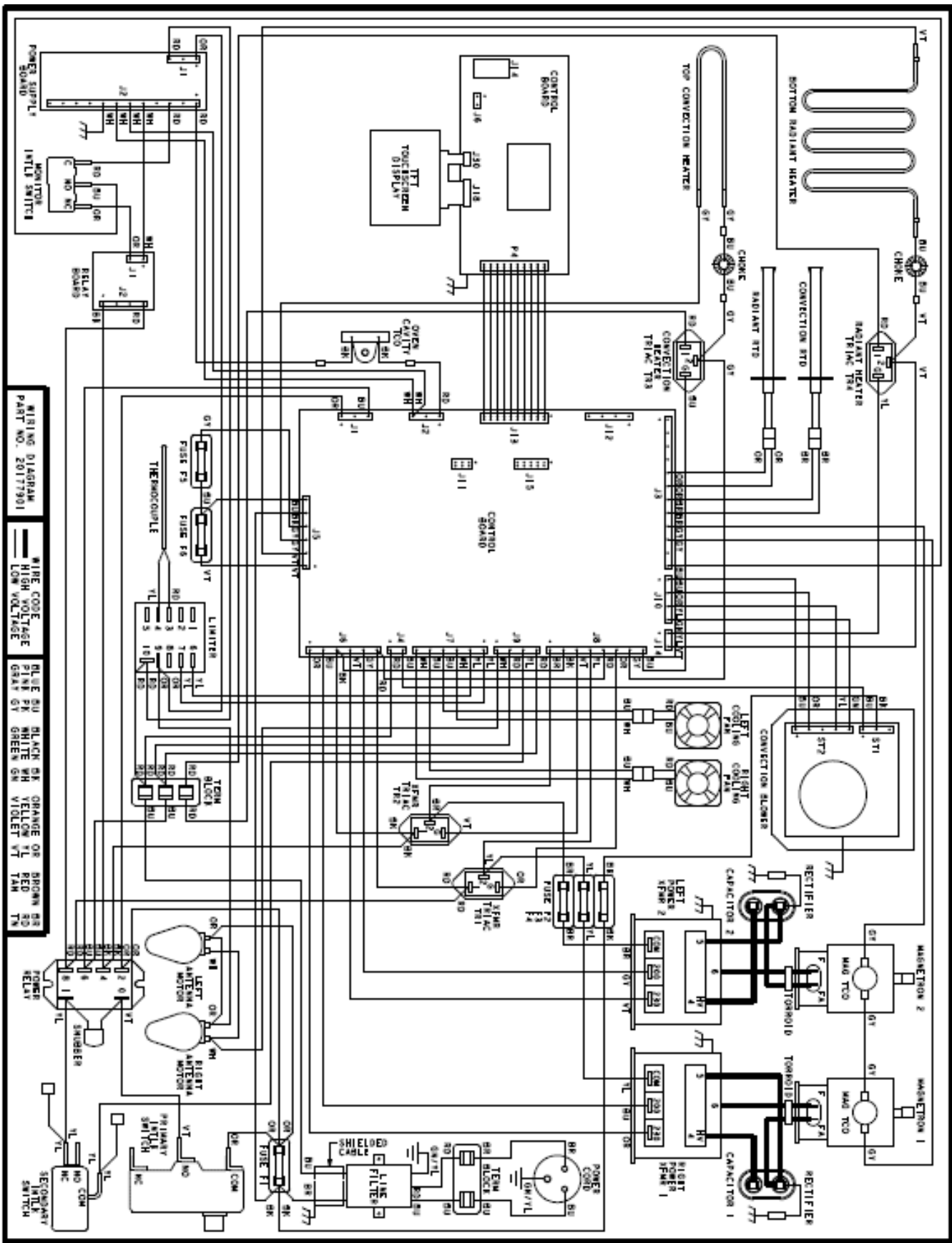


**WIRING DIAGRAM**  
**PART NO. 20242401**

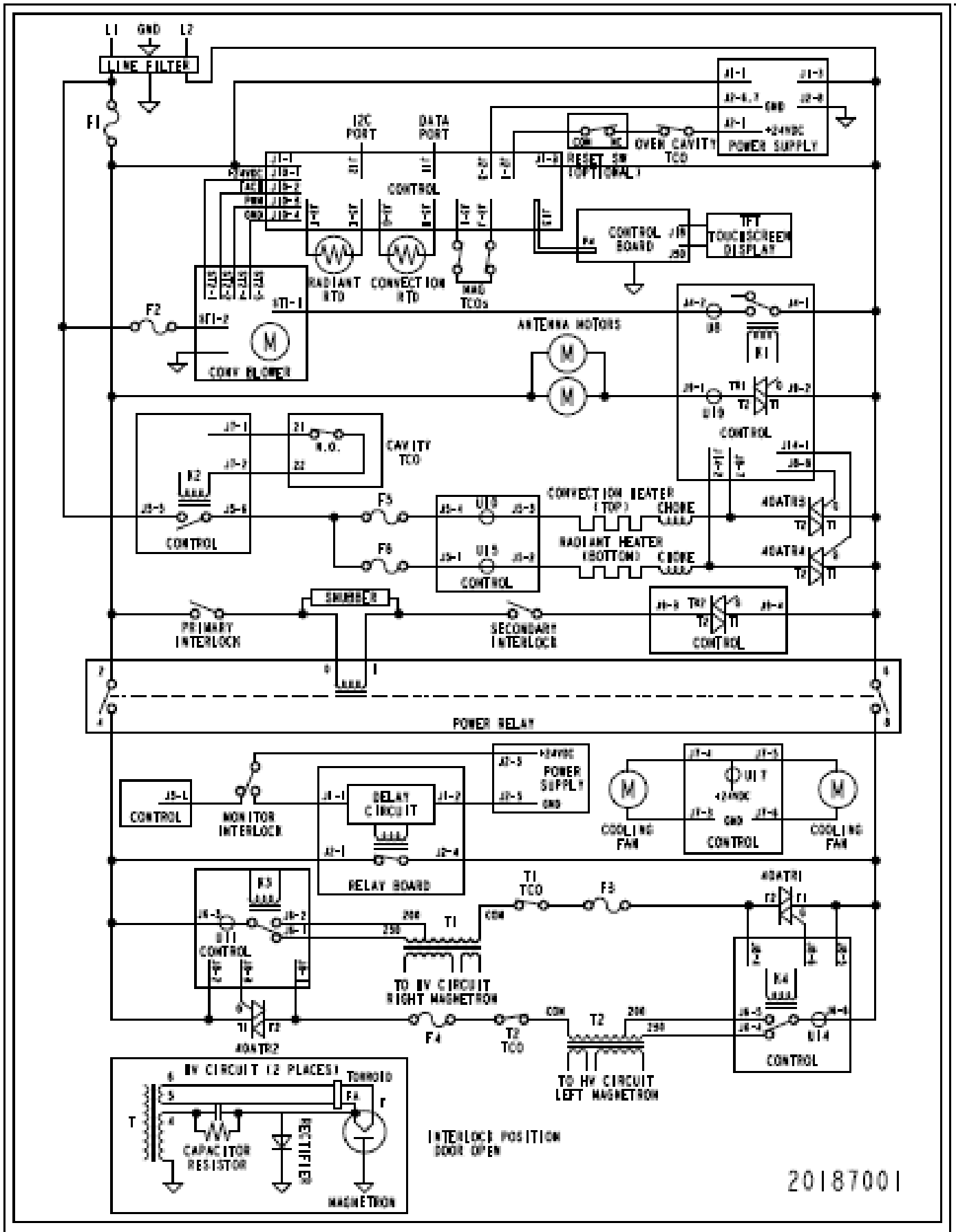
**WIRE GAUGE**  
 HIGH VOLTAGE  
 LOW VOLTAGE

BLUE 30 BLACK 30 ORANGE 30 BROWN 30  
 PINK 30 WHITE 30 YELLOW 30  
 GREY 30 GREEN 30 VIOLET 30 TAN 30

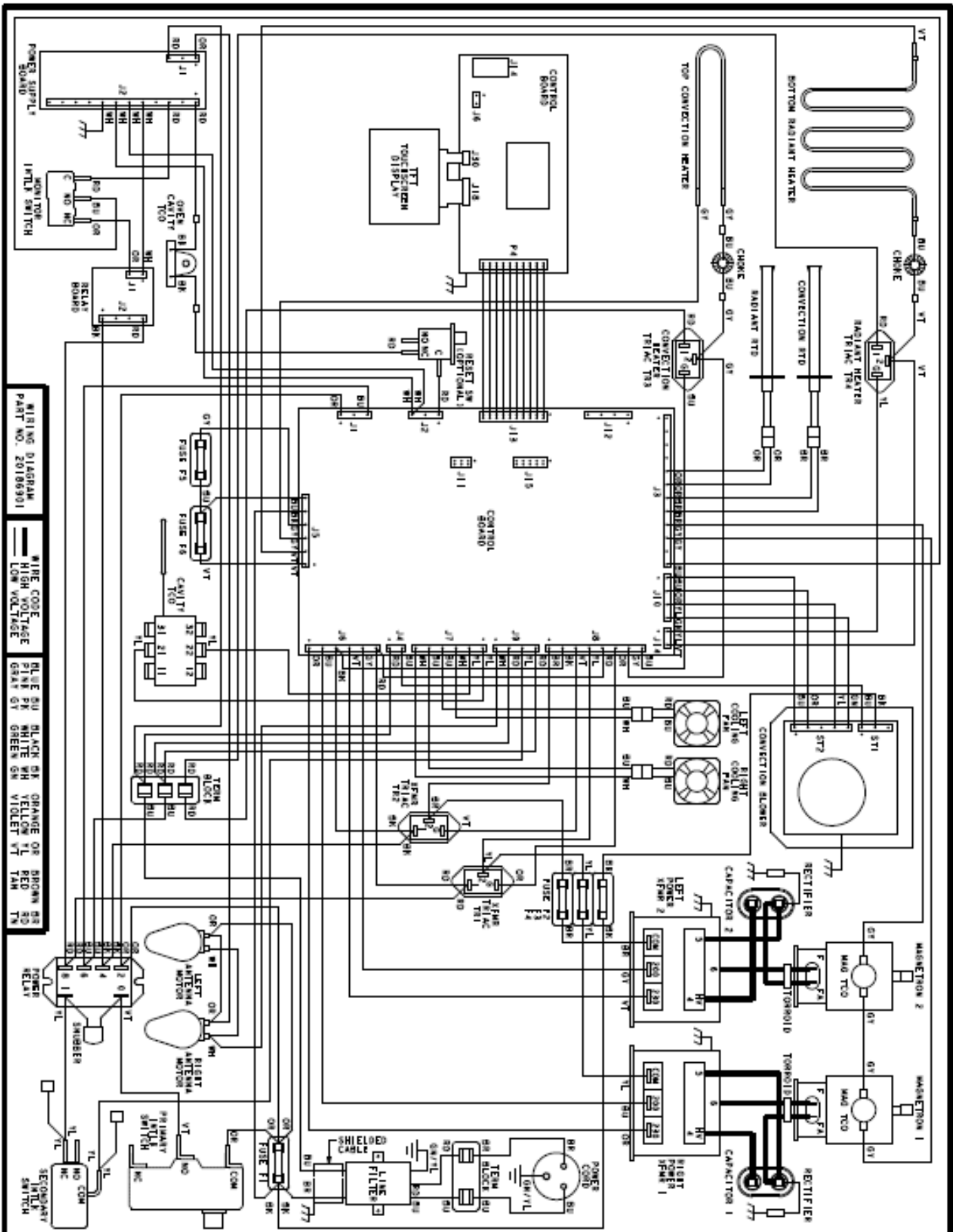




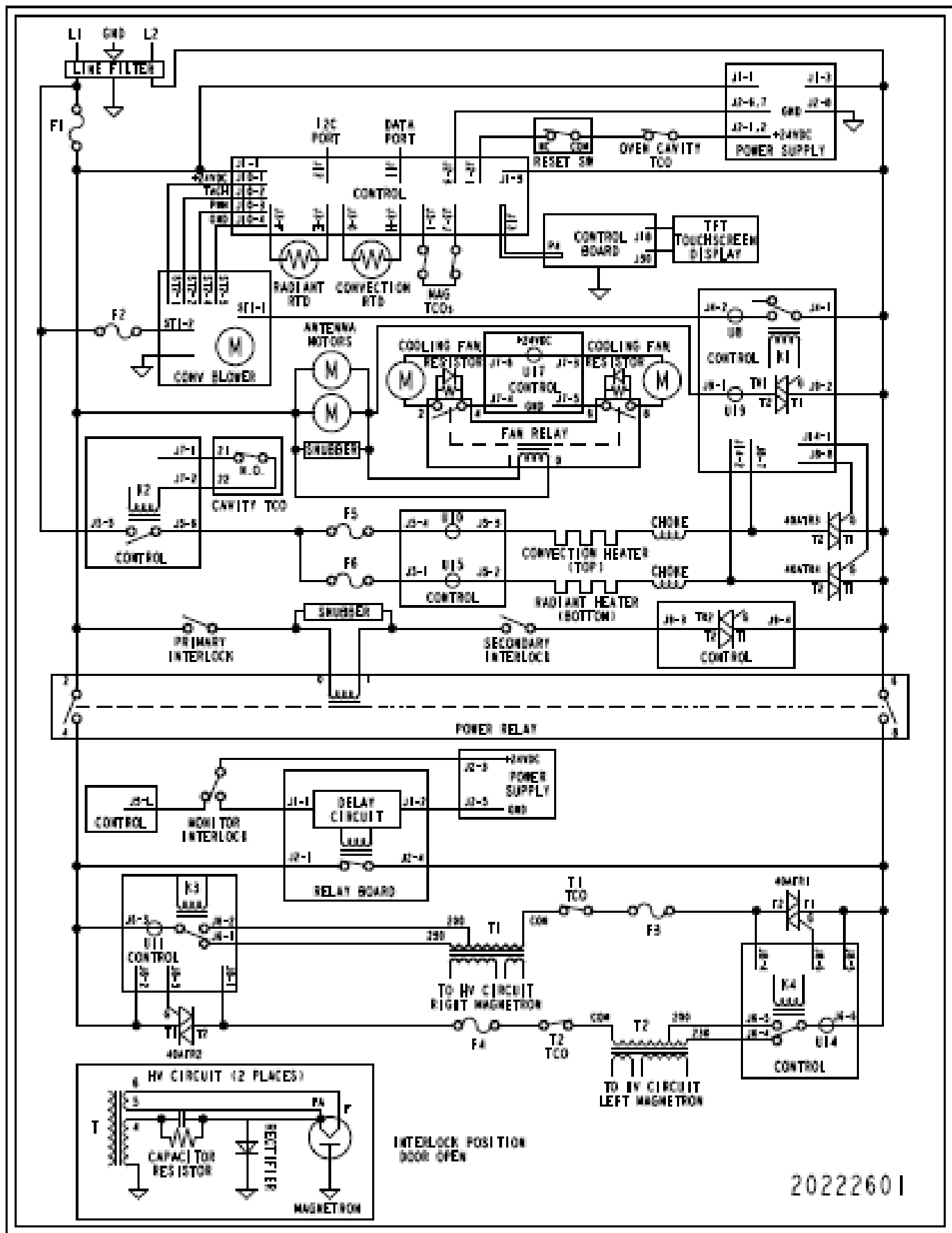
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P2004215M



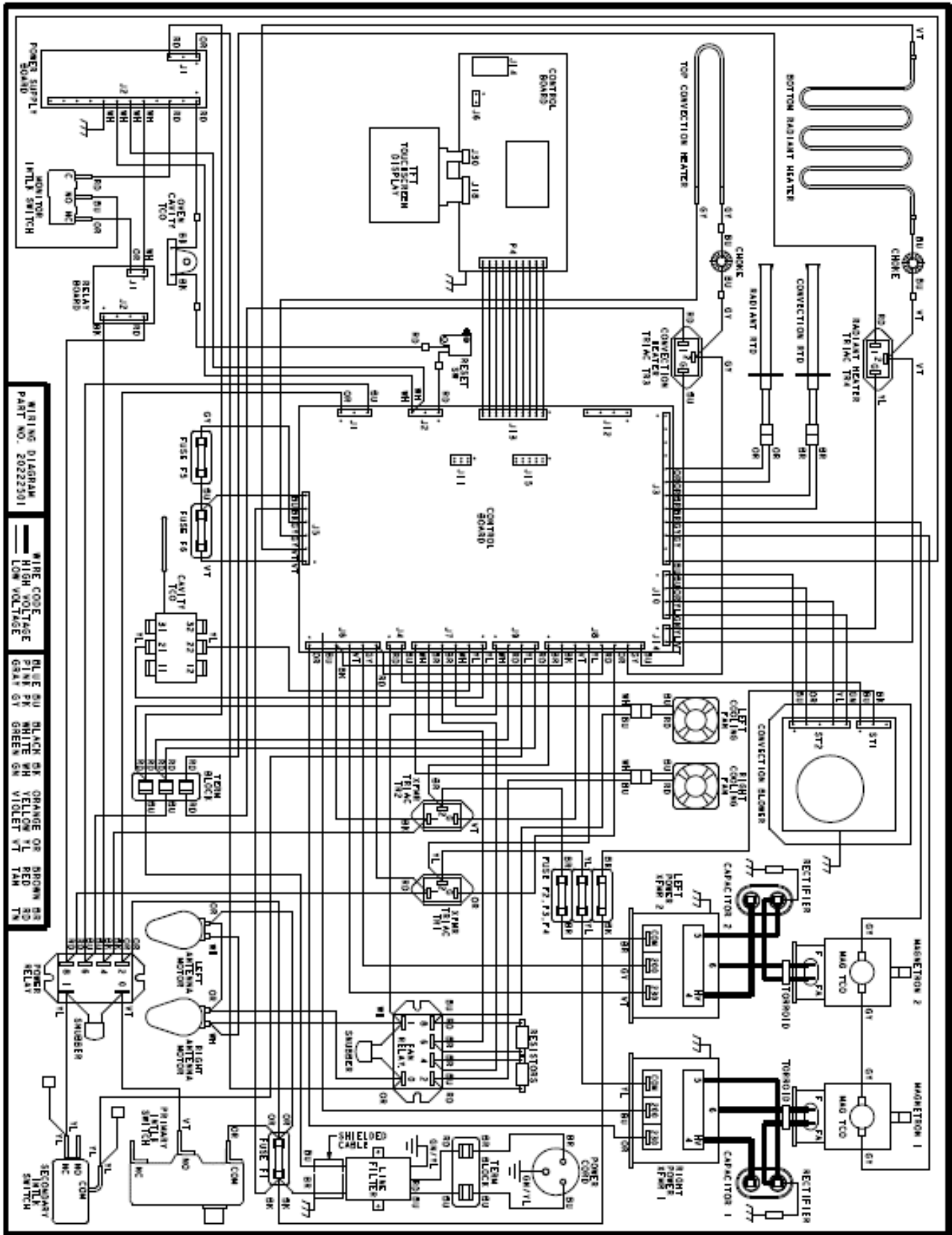
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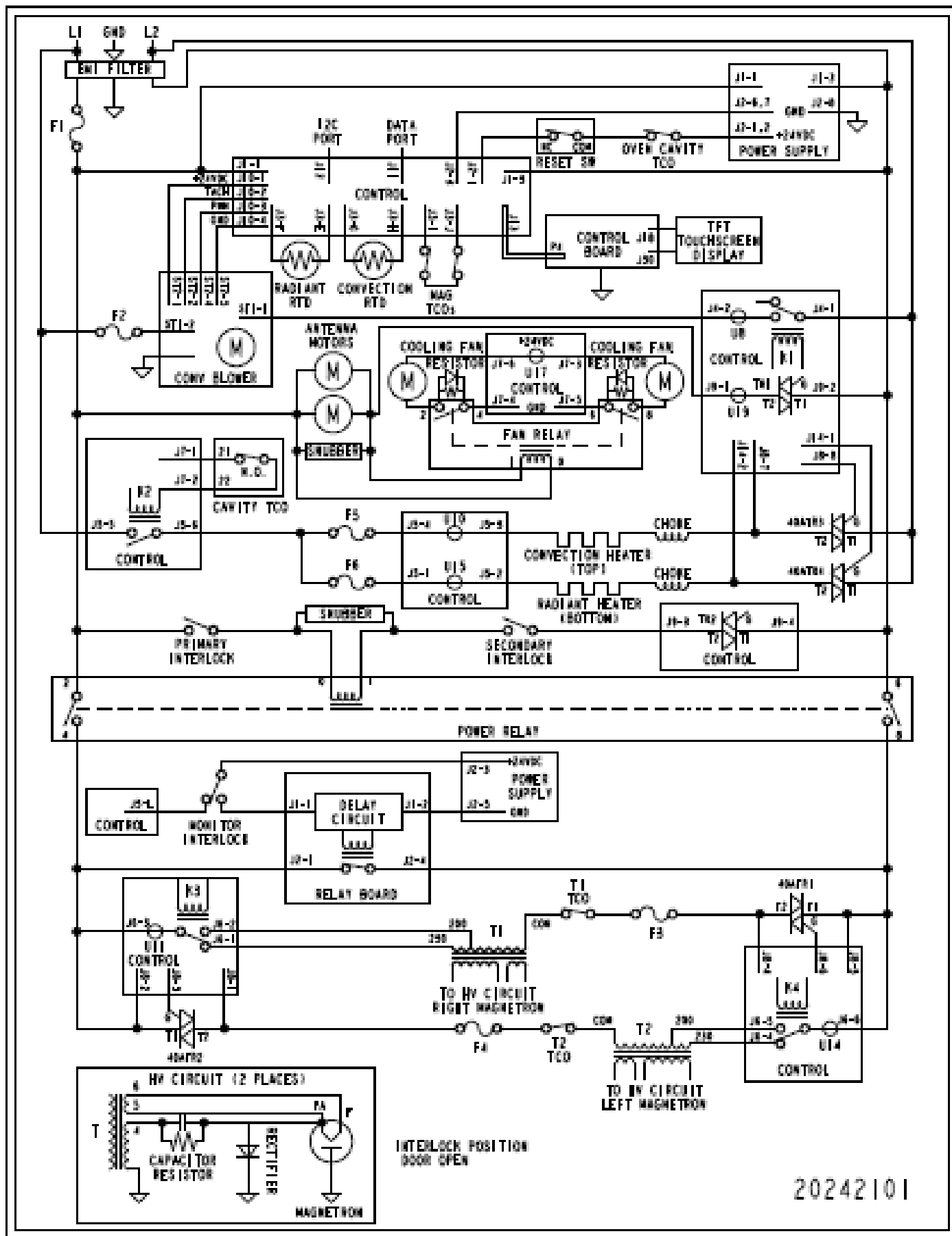
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P2004236M



20222601

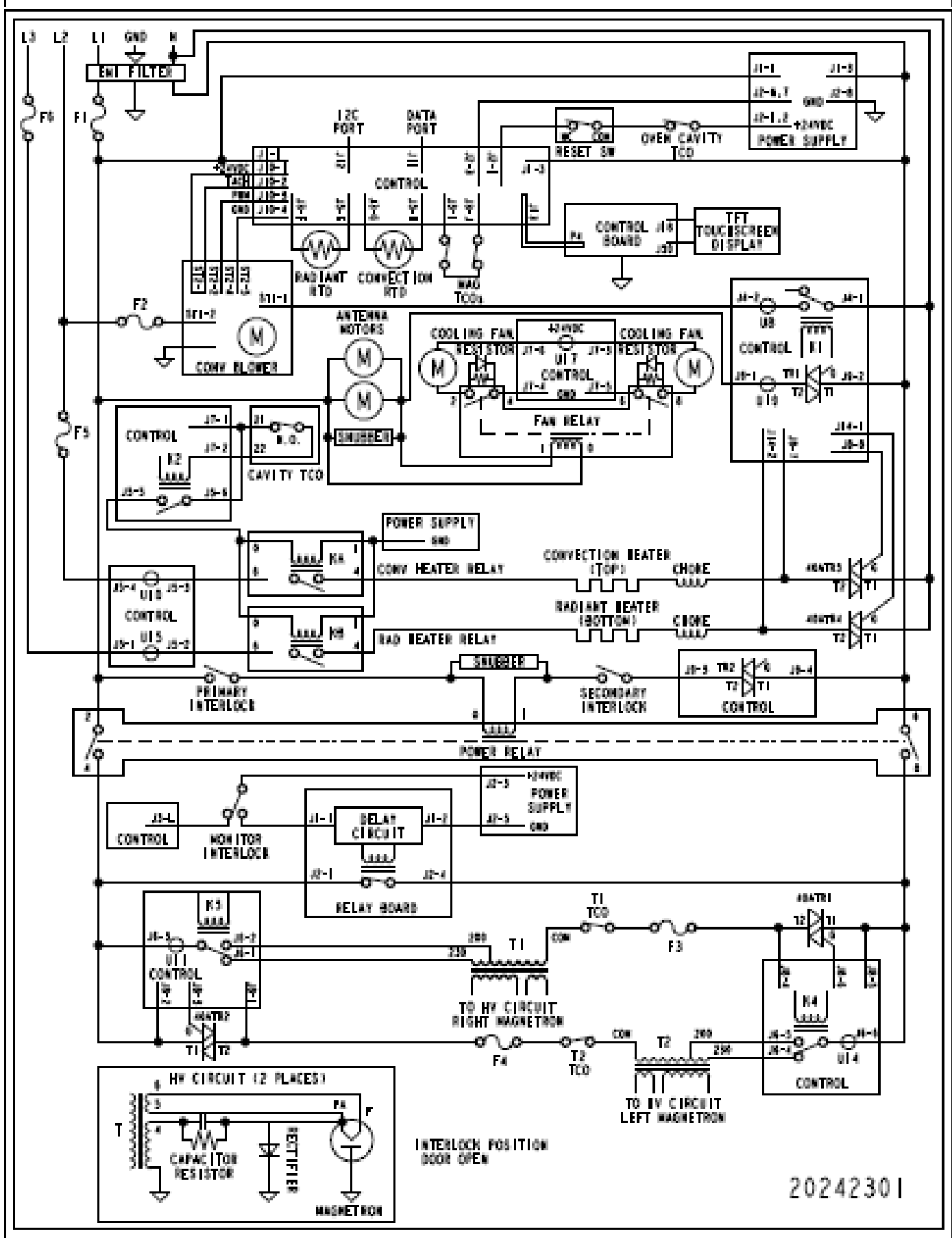


MXP5221\* P2005613M  
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20242101

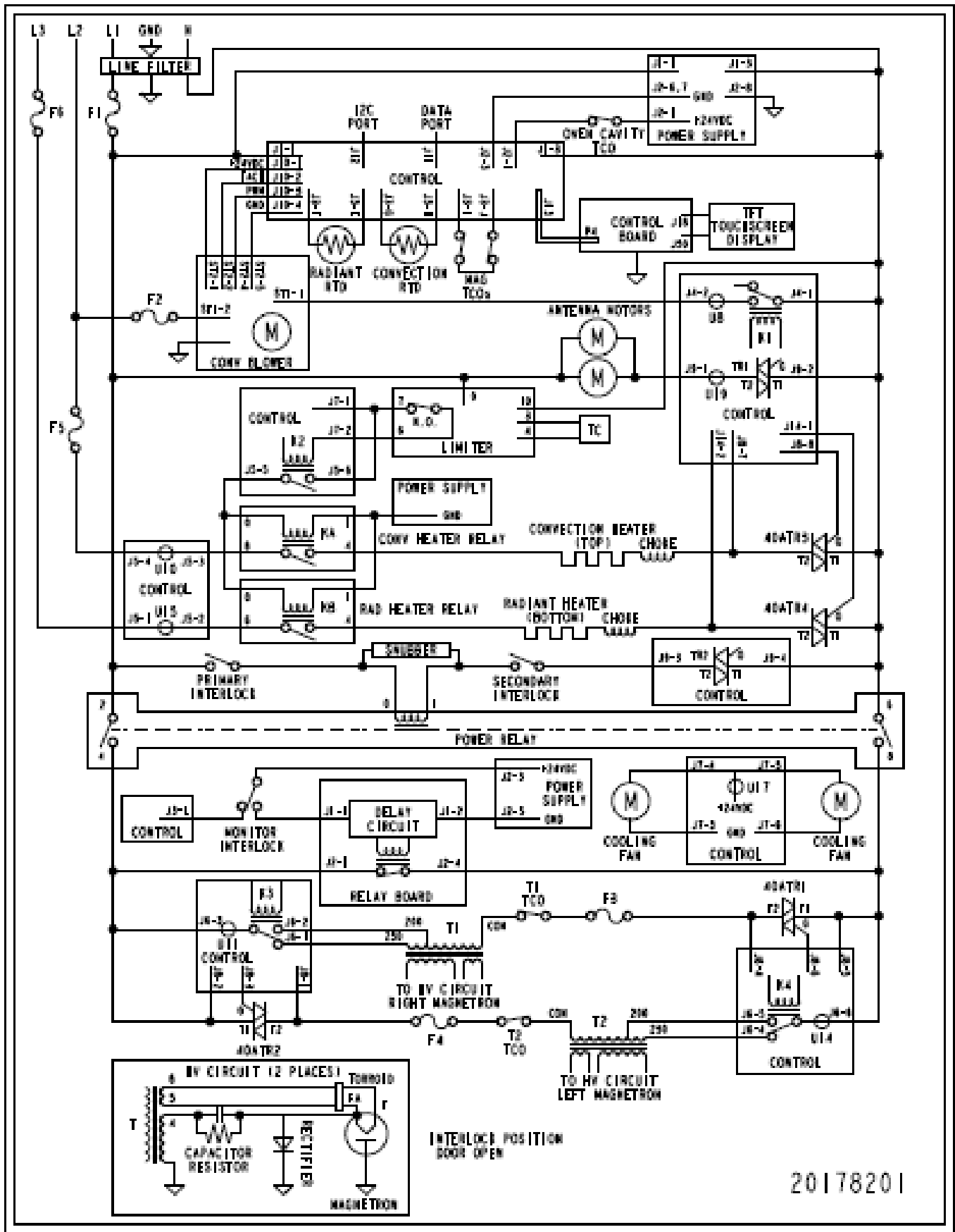




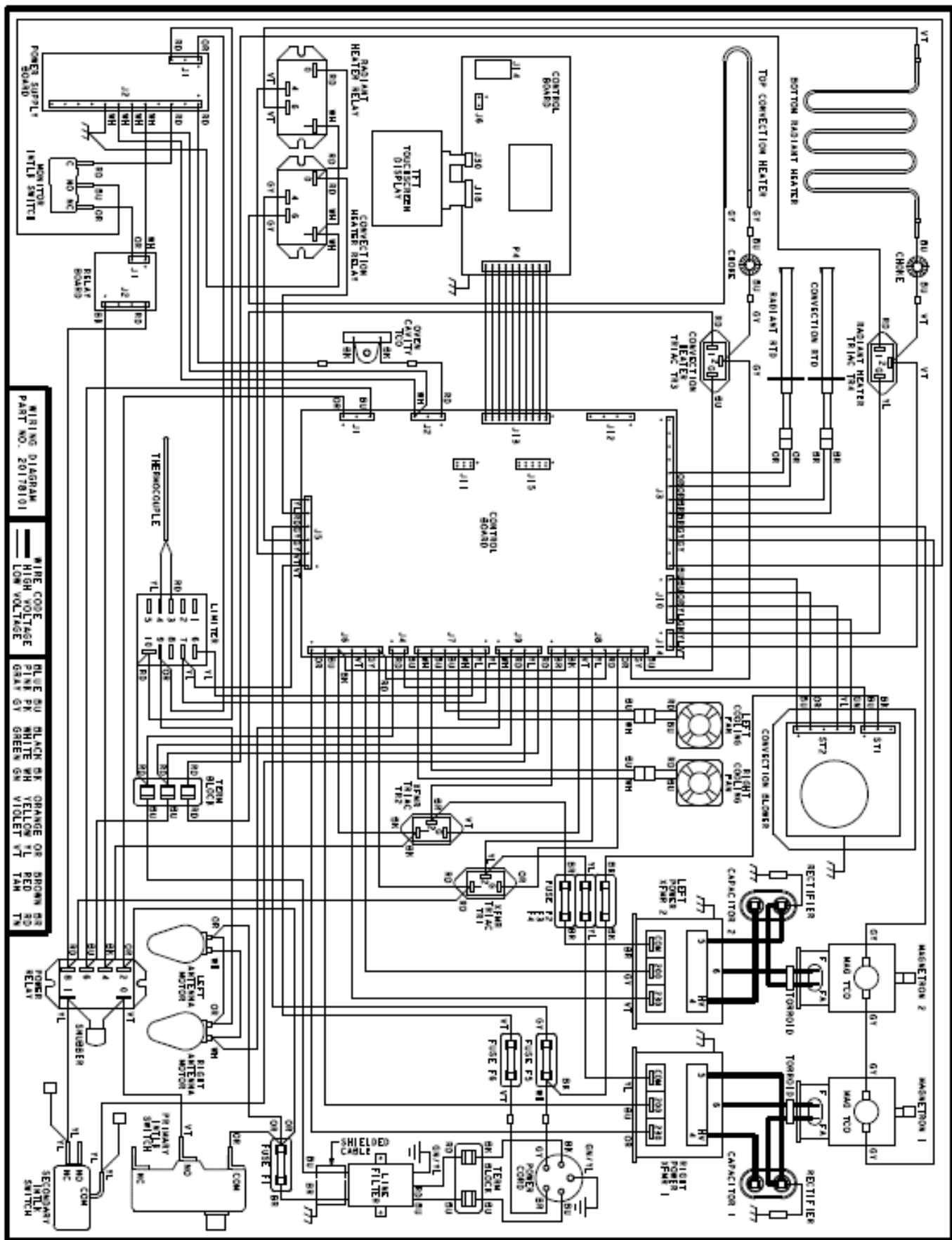
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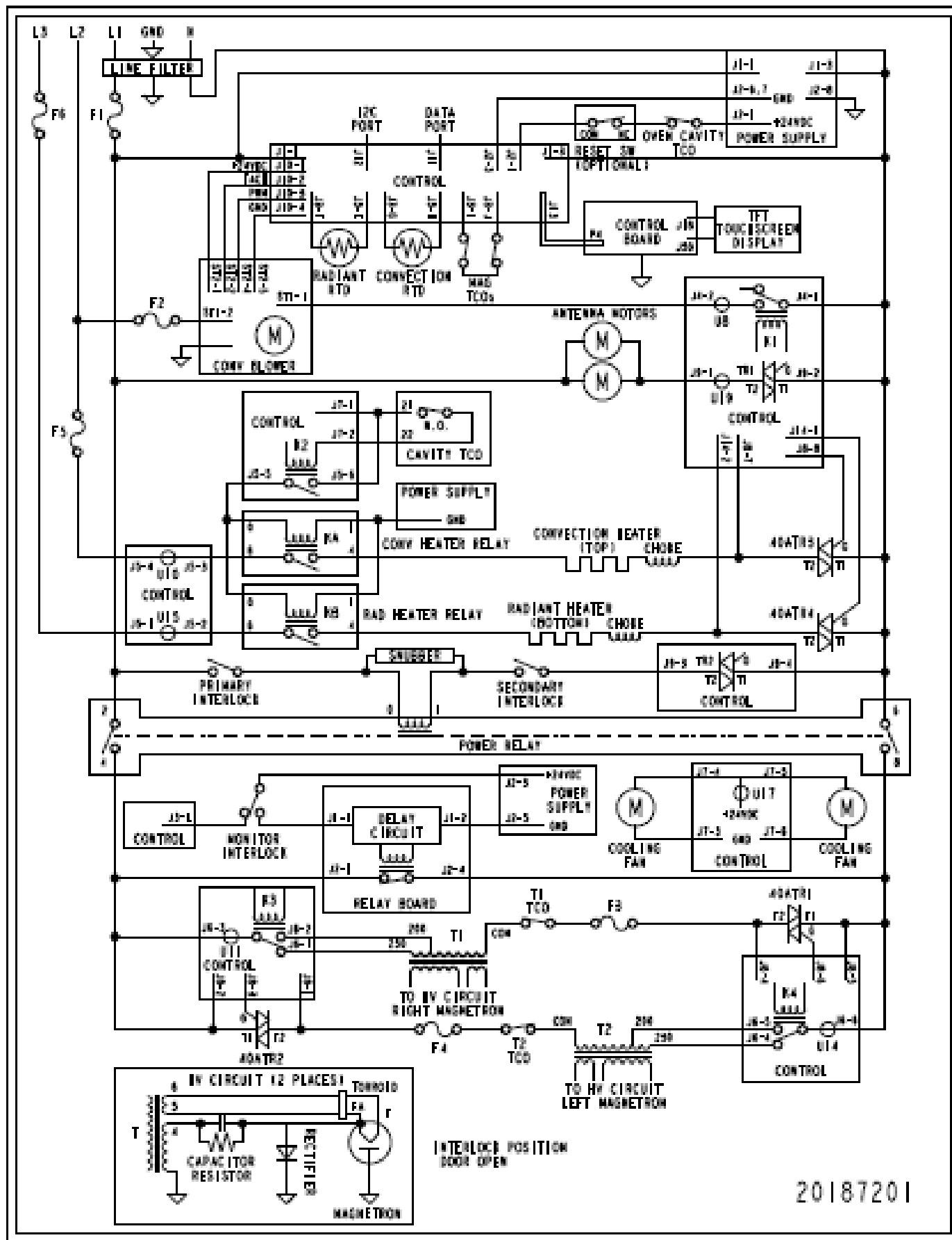




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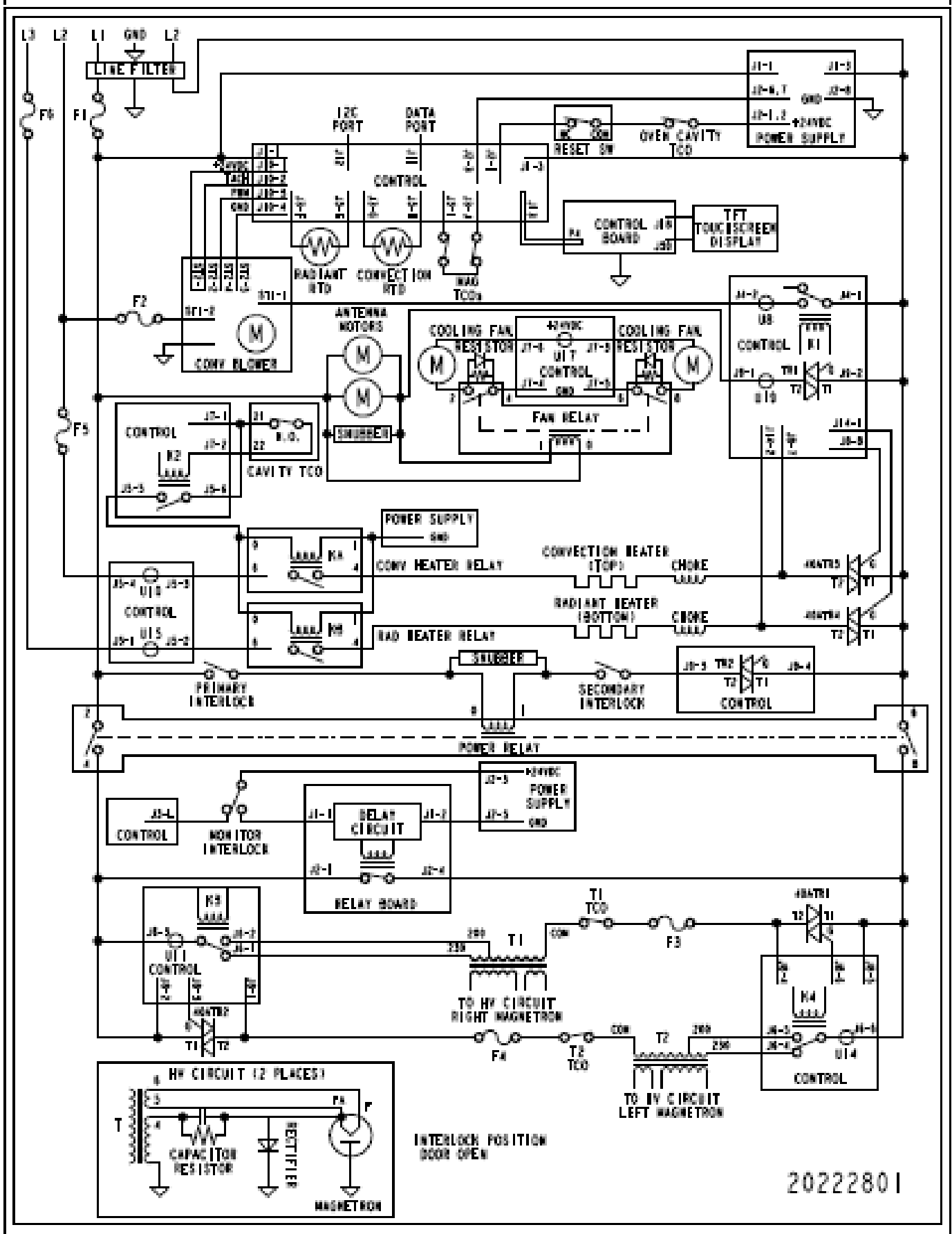


MXP5223T\* P2004219M  
P2004220M



MXP5223T\* P2004240M  
P2004241M





MXP5223T\* P2005618M  
P2005619M

