



EVOLUTION STEAMER PARTS MANUAL

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DOCUMENT HISTORY

Current revision: 0509

Date: 5/10/09

Prior revision: None

Date:

Change

Initial release: 5/10/09

AT1A-3570 MODULAR BOM FOR 6 PAN STEAMERS

To build up a complete 6 pan steamer assembly BOM, begin with the desired steamer model number, created from the Steamer Model String Number Configuration (AT1T-2611), and follow steps 1 through 5.

Example: E62083E0803020

STEP 1. MODULE, VOLTAGE WATTAGE PHASE

Using model string digits 1 through 10, locate the generic model number in the chart and find the corresponding Module, Voltage Wattage Phase (Digits 2-10).

Example:
Generic Model No. = E62083E080XXXX
Voltage Wattage Phase Module No. = AT1A-3571-4

STEP 2. MODULE, COMMON COMPONENTS

Add the Module, Common Components derived from the model string digit 13.

Examples:
(E62083E0803020)
2 = AT1A-3572-1

STEP 3. MODULE, L&R CONFIGURATION

Add the Module, Special Configuration derived from model string digit 13.

Example:
(E62083E0803020)
2 = AT1A-3600-5

STEP 4. MODULE, LEG CONFIGURATION

Add the Module, Leg Configuration derived from model string digit 14 for modification of a standard model steamer.

Example:
(E62083E0803020)
0 = AT1A-3500-1

DIGITS 1-10 GENERIC MODEL NO.	MODULE, VOLTAGE WATTAGE PHASE	DATA TAGE INFORMATION			
		MODEL NO. DIGITS 1-10	VOLTAGE	AMPS	KWATTS
E62081E060XXXX	AT1A-3571-1	E62081E060	208	29	6
E62083E060XXXX	AT1A-3571-2	E62403E080	208/240	17/19	6/8
E62403E080XXXX	AT1A-3571-4	E62403E110	208/240	22/26	8/11
E62083E080XXXX	AT1A-3571-5	E62403E120	208/240	25/29	9/12
E62083E100XXXX	AT1A-3571-6	E62083E100	208	28	10
E62083E120XXXX	AT1A-3571-7	E62403E160	208/240	33/38.5	12/16
E62403E160XXXX	AT1A-3571-8	E62083E150	208	42	15
E62083E150XXXX	AT1A-3571-9	E62083E170	208	47	17
E62301E073XXXX	AT1A-3571-10	E62301E073	230	32	7.3
E62401E060XXXX	AT1A-3571-11	E62401E060	240	25	6
E62403E060XXXX	AT1A-3571-12	E62403E060	240	15.5	6
E62401E080XXXX	AT1A-3571-13	E62401E080	240	33	8
E62403E130XXXX	AT1A-3571-14	E62403E130	240	32	13
E63805E067XXXX	AT1A-3571-15	E65145E080	380/400/415	10/10.7/11	6.7/7.4/8
E64005E074XXXX	AT1A-3571-16	E64155E110	380/400/415	13.5/14/15	9/10/11
E64155E080XXXX	AT1A-3571-17	E64155E120	380/400/415	15/16/16.6	10/11/12
E63805E090XXXX	AT1A-3571-18	E64155E130	380/400/415	17/17.8/18.5	11/12/13
E64005E100XXXX	AT1A-3571-19	E64155E160	380/400/415	20/21/22	13/15/16
E64155E110XXXX	AT1A-3571-20	E64155E060	415	8	6
E64403E067XXXX	AT1A-3571-21	E64803E080	440/480	9/9.6	6.7/8
E64803E080XXXX	AT1A-3571-22	E64803E110	440/480	12/13	9/11
E64403E090XXXX	AT1A-3571-23	E64803E140	440/480	15.7/17	12/14
E64803E100XXXX	AT1A-3571-24	E64803E160	440/480	17.6/19	13/16
E64403E120XXXX	AT1A-3571-25	E64803E180	440/480	19.6/21	15/18
E64803E140XXXX	AT1A-3571-26	E64403E180	440	23	18
E64403E160XXXX	AT1A-3571-27	E62301F073	230	32	7.3
E64803E180XXXX					
E64403E180XXXX					
E62301F073XXXX					

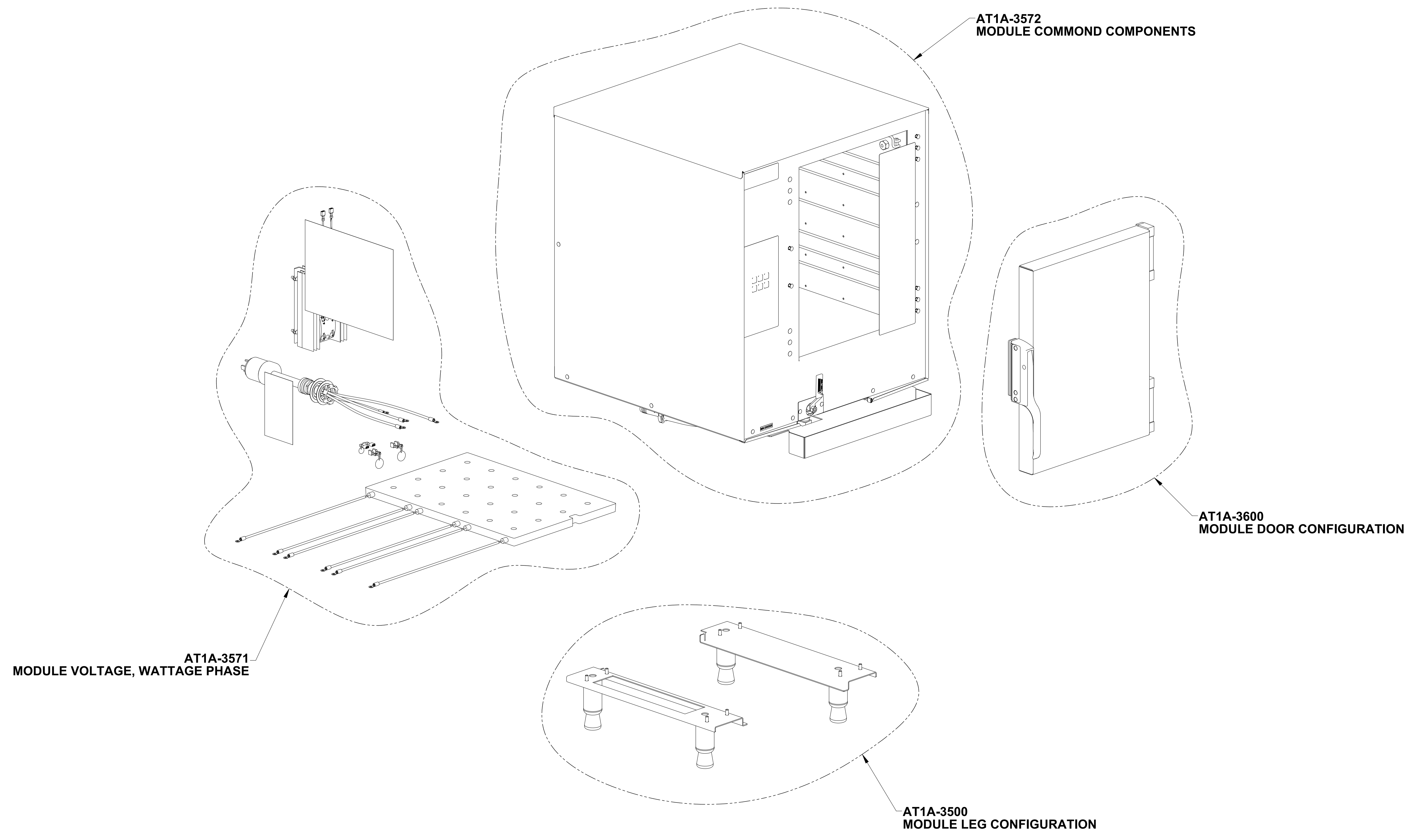
DIGIT 13	COMMON COMPONENTS MODULE	MODULE DESCRIPTION
2,3,E,F,G,H,I OR J	AT1A-3572-1	STD
4,5,M,N,O,P,Q OR R	AT1A-3572-2	AUTO-FILL
6,7, K OR L	AT1A-3572-3	TAMPER-PROOF
8,9, S OR T	AT1A-3572-4	TAMPER-PROOF + AUTO-FILL

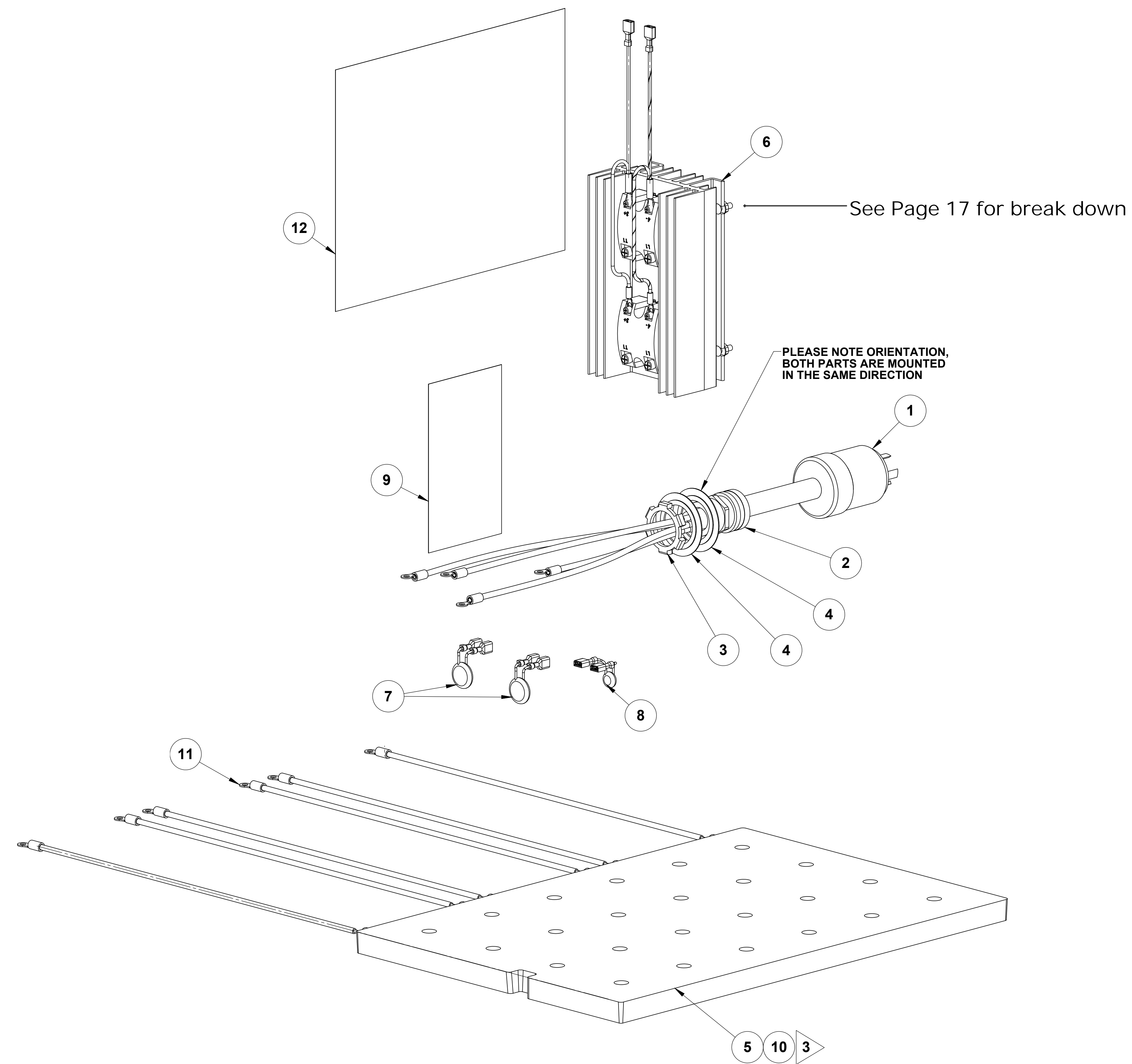
DIGIT 13	MODULE, L&R CONFIGURATION	MODULE DESCRIPTION & ASSEMBLY ORIENTATION
2 OR 4	AT1A-3600-1	RH STD DOOR + STD STRIKER PLT
3 OR 5	AT1A-3600-1	LH STD DOOR + STD STRIKER PLT
A OR C	AT1A-3600-2	RH TAMPER-PROOF DOOR + STD STRIKER PLT
B OR D	AT1A-3600-2	LH TAMPER-PROOF DOOR + STD STRIKER PLT
E OR M	AT1A-3600-3	RH HOLD OPEN DOOR + STD STRIKER PLT
F OR N	AT1A-3600-3	LH HOLD OPEN DOOR + STD STRIKER PLT
G OR O	AT1A-3600-4	RH STD DOOR + CRACK OPEN
H OR P	AT1A-3600-4	LH STD DOOR + CRACK OPEN
I OR Q	AT1A-3600-5	RH HOLD OPEN DOOR + CRACK OPEN
J OR R	AT1A-3600-5	LH HOLD OPEN DOOR + CRACK OPEN
K OR S	AT1A-3600-6	RH TAMPER-PROOF DOOR + CRACK OPEN
L OR T	AT1A-3600-6	LH TAMPER-PROOF DOOR + CRACK OPEN

DIGIT 14	MODULE, LEG CONFIGURATION	MODULE, DESCRIPTION
0	-1	DRAIN PAN RAILS
2	-3	4" LEGS + FLANGED FEET
4	-4	4" LEGS + BULLET FEET + TAMPER-PROOF SCREWS
5	-2	4" LEGS + BULLET FEET

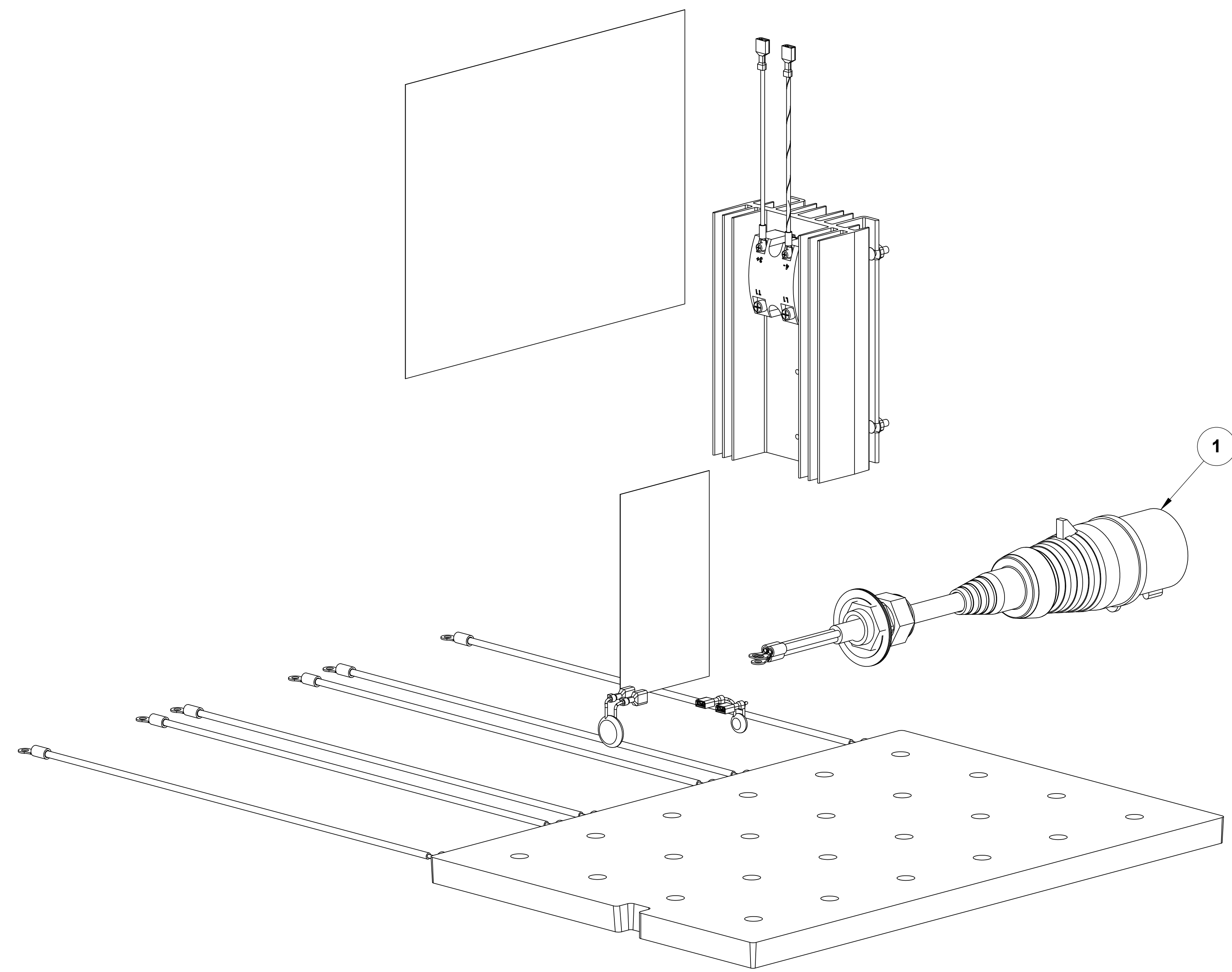
EXAMPLE RESULT:

E62083E0803020 is made from parts and modules AT1A-3571-4 + AT1A-3572-1 + AT1A-3600-5 + AT1A-3500-1



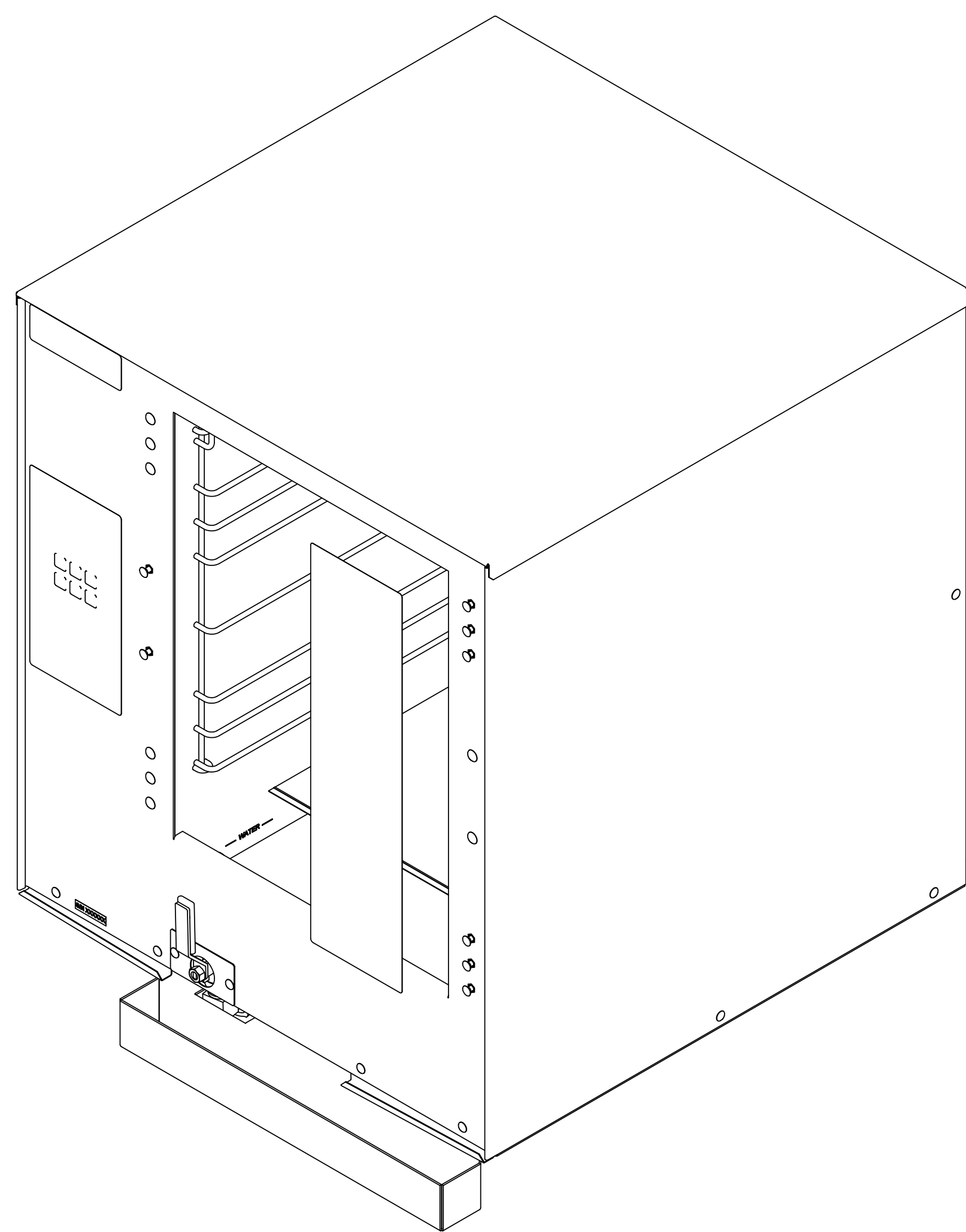


**STEAMER CONFIGURATION
GROUPS 1,2,4-14, 21-26**



**CONFIGURATION GROUPS 15-20
OTHERWISE SAME AS GROUPS 1,2,4-14, 21-26**

COMMON COMPONENTS ASSEMBLY

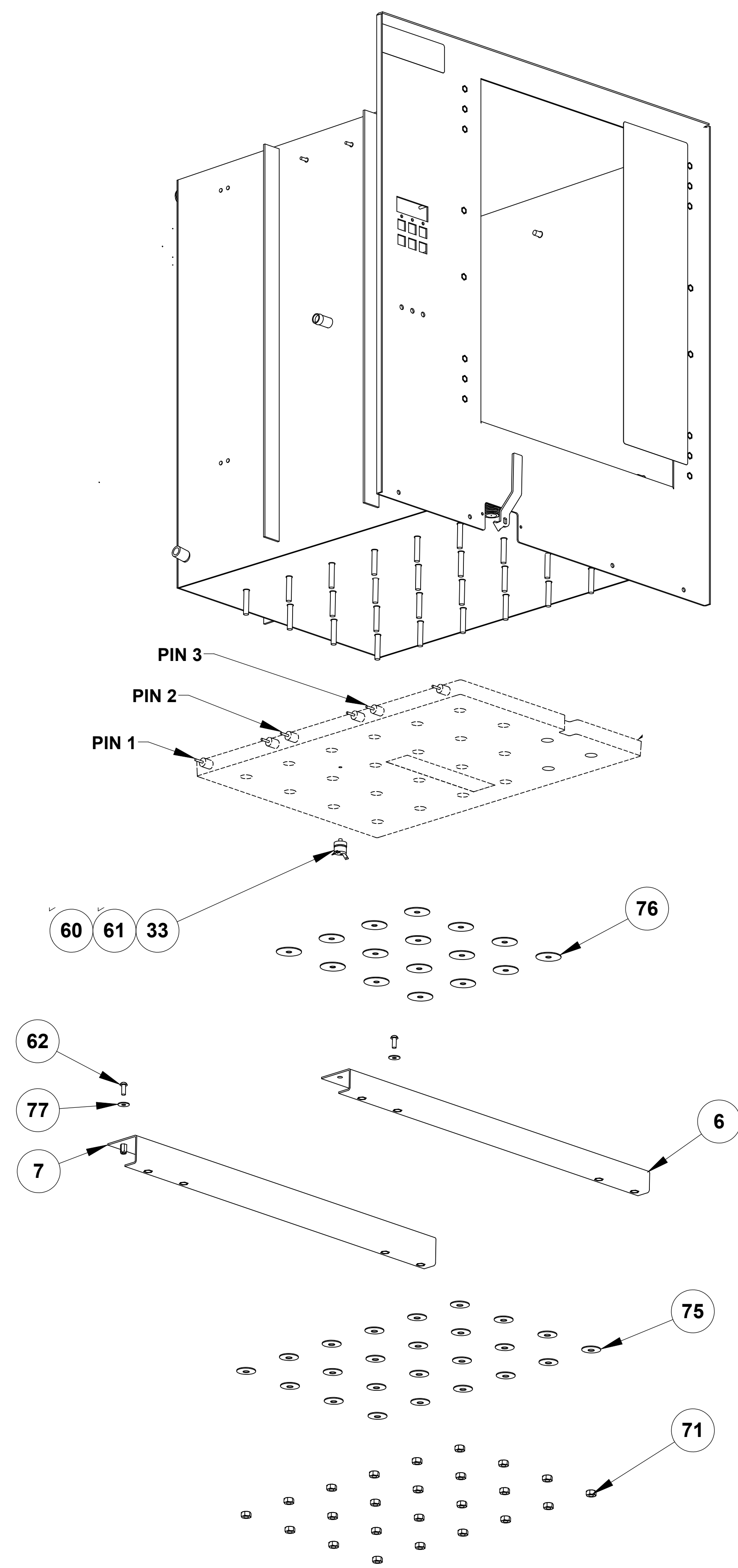


1	1	1	1	98	AT0P-3613-1	BUSHING, 1/2 NPT X 1/4NPT HEX	
2	2	2	2	97	AT0F-2691-41011	NUT, #10-24 WAXED NYLOC	
1	1	1	1	96	AT1M-3291-1	HANDLE BALL VALVE	
-	1	-	1	95	AT1L-3665-1	LABEL, WATER BACKFLOW	
1	1	1	1	94	AT1A-3663-1	ENCLOSURE, STEAM COLLECTOR ASSEMBLY	
1	1	1	1	93	AT1L-3658-1	OVERLAY, STEAMER OPERATING INSTRUCTIONS	
1	1	1	1	92	AT0A-3660-1	SENSOR MAGNETIC PROXIMITY ASSEMBLY	
1	1	1	1	91	AT0L-3659-1	OVERLAY, ACCUTEMP LOGO	
1	1	1	1	90	AT0P-2555-60122	SILICONE HOSE	
1	1	1	1	89	AT0E-3617-1	SWITCH, AIR PRESSURE	
1	1	1	1	88	AT0A-3605-1	STEAMER WIRING HARNESS ATMOSPHERIC	
1	1	1	1	87	AT0E-3625-1	CONTROLLER, QUANTEM SERIES 130	
1	1	1	1	86	AT1A-3667-1	DISTRIBUTION PANEL ASSEMBLY	
-	1	-	1	85	AT0P-2987-3	BARBED TEE FITTING, 3/4 X 3/4 X 3/4	
-	1	-	1	84	AT0A-3519-2	REED SWITCH WIRING HARNESS	
2	2	2	2	83	AT1A-3601-1	WIRE RACK ASSEMBLY	
1	1	1	1	82	AT0P-3615-2	90° STREET ELBOW 3/4 NPT	
1	1	1	1	81	AT0P-3615-1	90° STREET ELBOW 1/2 NPT	
1	1	1	1	80	AT1L-3608-1	OVERLAY, STEAMER CONTROL PANEL	
1	-	1	-	79	AT0H-3643-1	PLUG, DOME	
2	2	2	2	78	AT0F-1052-41002	WASHER #10 TYPE B PLAIN	
16	16	16	16	77	AT0F-3405-1	WASHER, FENDER	
24	24	24	24	76	AT0F-2663-2	WASHER, Ø.937 OD BELLEVILLE	
7	8	7	8	75	AT0F-2666-21002	WASHER, #6 EXTERNAL TOOTH LOCK	
4	4	4	4	74	AT0F-2632-50001	NUT, 1/4-20 ACORN	
1	1	1	1	73	AT0P-3622-1	NUT, PIPE LOCK	
24	24	24	24	72	AT0F-3401-1	NUT, SPECIAL LOCKING 1/4-20UNC-2B	
7	7	7	7	71	AT0F-3621-1	NUT, #6-32UNC-2B UNDERSIZE MACHINE SCREW HEX	
QTY AT1A-3572-4					ITEM	PART NUMBER	DESCRIPTION
QTY AT1A-3572-3							
QTY AT1A-3572-2							
QTY AT1A-3572-1							

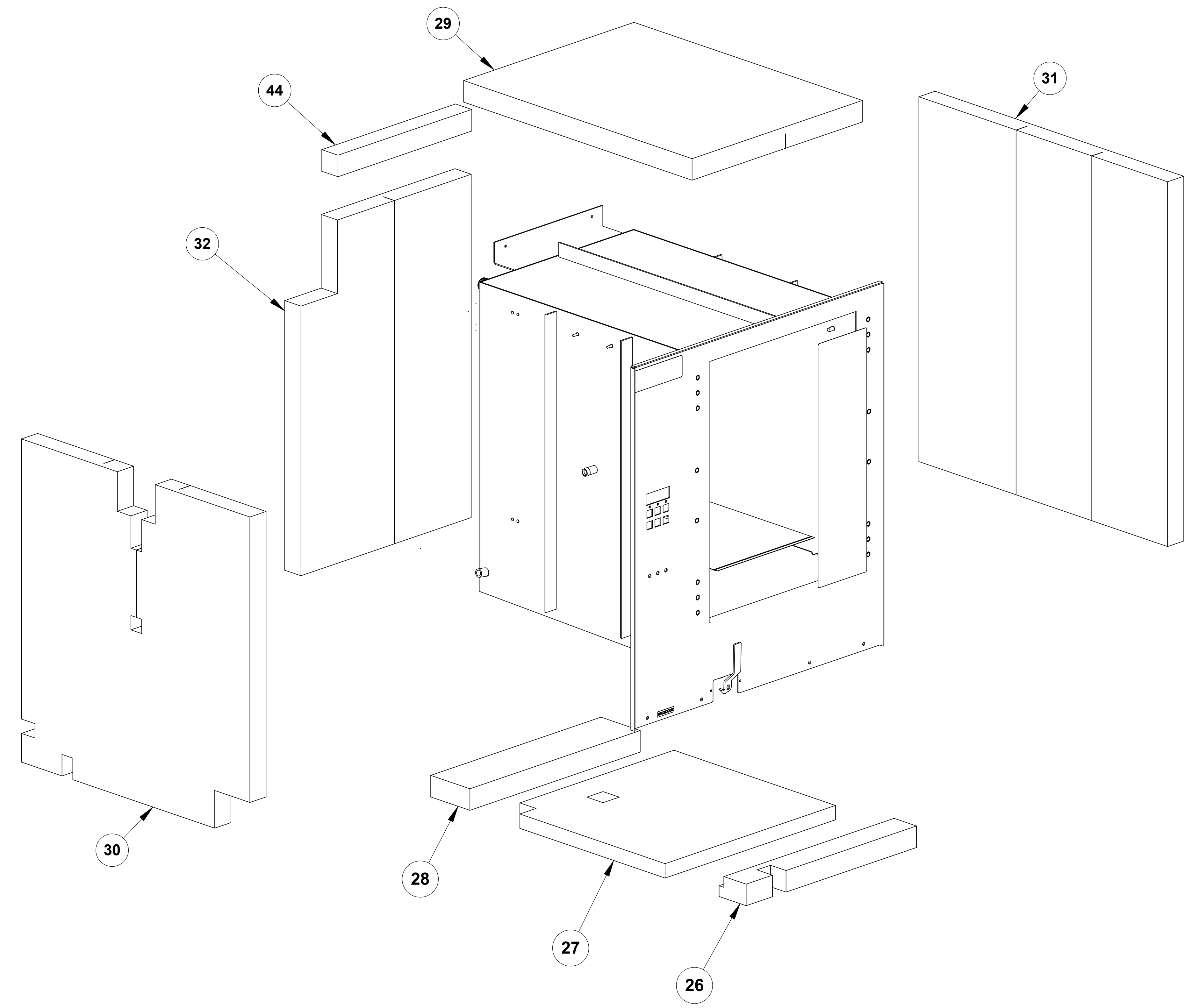
4	4	4	4	70	AT0F-2691-21002	NUT, #6-32 NYLOC	
2	2	2	2	69	AT0F-2778-11002	NUT, #4-40UNC-2B SS HEX MACHINE SCREW	
-	1	-	1	68	AT0F-2778-21001	NUT, #6-32UNC-2B SS HEX MACHINE SCREW	
-	2	-	2	67	AT0F-2773-31030	SCREW, PHILLIPS ROUND HEAD #8 TYPE F X 3/8"	
8	8	-	-	66	AT0F-3480-41080	SCREW, #10-24 x 1" DRL SPAN FLT HD MACH	
-	-	8	8	66	AT0F-2061-41080	SCREW, #10-24 x 1" FLAT HD MACHINE	
15	15	-	-	65	AT0F-2451-32036	SCREW, #8 TYPE AB X 3/8 DRL SPAN PAN HD	
-	-	15	15	65	AT0F-2777-31030	SCREW, #8 TYPE AB X 3/8 TRUSS HD	
8	8	-	-	64	AT0F-3448-41036	SCREW, #10-24x3/8" DRL SPAN PAN HD MACH	
-	-	8	8	64	AT0F-1046-41030	SCREW, #10-24 x 3/8 PHLP TRUSS HEAD	
3	7	-	-	63	AT0F-3448-31036	SCREW, #8-32x3/8" DRL SPAN PAN HD MACH	
-	-	2	6	63	AT0F-1046-31030	SCREW, #8-32 x 3/8 PHLP TRUSS HEAD	
2	2	2	2	62	AT0F-2755-41042	SCREW, #10-24UNC X 1/2 PHILIPS ROUND HEAD MACHINE	
1	1	1	1	61	AT0H-3065-3	THREAD LOCKER 248	
1	1	1	1	60	AT0H-3412-1	WAKEFIELD 120 THERMAL JOINT COMPOUND	
2	2	2	2	59	AT1E-2652-1	PROBE, WATER SENSOR	
-	4	-	4	58	AT0P-2714-3	3/4" ID HOSE CLAMP	
2	2	2	2	57	AT0P-2714-2	1/2" ID HOSE CLAMP	
4	4	4	4	56	AT0P-2714-1	1/4" ID HOSE CLAMP	
-	1	-	1	55	AT0P-3477-80022	HOSE, SILICONE, BRAIDED REINFORCED 3/4" IDx10 1/4" LG	
-	1	-	1	54	AT0P-3477-80153	HOSE, SILICONE, BRAIDED REINFORCED 3/4" IDx10 1/4" LG	
1	1	1	1	53	AT1P-2558	SILICONE HOSE, 1/4"Øx9" LG	
1	1	1	1	52	AT0P-2555-10012	SILICONE HOSE	
1	-	1	-	51	AT0P-2841-1	HEX HEAD PLUG CORED	
-	1	-	1	50	AT0P-3430-1	FITTING, GARDEN HOSE TO NTPF	
-	1	-	1	49	AT0P-3512-1	NIPPLE, CLOSE, BRASS-1/4" NPT	
-	1	-	1	48	AT0P-3518-1	MALE ELBOW, 1/4" TUBE TO 1/4" NPTM	
-	1	-	1	47	AT1M-3510-1	BRACKET, WATER CONTROL VALVE	
1	1	1	1	46	AT1A-3387-1	LOOSE PIECES, STEAMER	
1	-	1	-	45	AT0P-3613-2	BUSHING, 3/8 NPT X 1/4NPT HEX	
1	1	1	1	44	AT1L-2866-31	INSULATION, BACK TOP	
1	1	1	1	43	AT0E-3626-1	TEMPERATURE SENSOR, RTD	
1	1	1	1	42	AT0P-3616-1	ELBOW, 90° HOSE BARB 1/2 X 1/4	
-	1	-	1	41	AT0P-3233-1	FLOAT, ROUND	
1	1	1	1	40	AT1L-3357-1	LABEL, SERIAL NUMBER DATA	
1	1	1	1	39	AT1P-2239-1	BALL VALVE	
1	1	1	1	38	AT1L-2624-1	LABEL STEAMER LEGS	
5	5	5	7	37	AT0H-3102-1	PIPE THREAD SEALANT	
1	1	1	1	36	AT1M-3348-1	COVER, STEAMER DRAIN	
1	1	1	1	35	AT1L-3369-1	LABEL, SERIAL NUMBER	
2	2	2	2	34	AT1M-2573-3	DRIP EDGE	
1	1	1	1	33	AT1E-2653-3	OVERTEMP SWITCH	
1	1	1	1	32	AT1I-2866-27	INSULATION, BACK WALLS	
1	1	1	1	31	AT1I-2866-23	INSULATION, RIGHT SIDE	
1	1	1	1	30	AT1I-2866-29	INSULATION, LEFT SIDE WALLS	
1	1	1	1	29	AT1I-2866-28	INSULATION, TOP	
1	1	1	1	28	AT1I-2866-26	INSULATION, BOTTOM BACK	
1	1	1	1	27	AT1I-2866-25	INSULATION, BOTTOM MIDDLE	
1	1	1	1	26	AT1I-2866-24	INSULATION, BOTTOM FRONT	
3	3	3	3	25	AT0E-1800-5	INDICATOR LAMP RED NEON 250V	
1	1	1	1	24	AT1M-3607-1	BRACKET, INDICATOR LAMP	
2	2	2	2	23	AT0H-3623-2	SPACER, ROUND CLEAR HOLE	
7	7	7	7	22	AT0H-3623-1	SPACER, ROUND CLEAR HOLE	
-	1	-	1	21	AT0P-3481-1	ELBOW, 90° NPT TO BEADED HOSE BARB	
-	1	-	1	20	AT0P-2618-4	FITTING, 3/8" NPT TO 3/4" HOSE BARB	
-	1	-	1	19	AT1M-3521-2	TRAY, CONDENSATE	
1	1	1	1	18	AT0P-3614-1	BULLHEAD TEE 1/2 X 3/4 X 1/2 NPT	
1	1	1	1	17	AT0P-2628-1	FITTING, 90° ELBOW, 1/4" NPTM TO 1/4" HOSE BARB	
1	1	1	1	16	AT0P-1456-3	FITTING FEMALE 3/8 NPT x 1/4 BARB	
-	1	-	1	15	AT0P-3509-2	SOLENOID VALVE, 1/4"-24VAC	
-	1	-	1	14	AT0P-3504-40060	TUBING, PVDF, 1/4" OD x 10 3/4" LONG	
-	1	-	1	13	AT0P-3495-2	MALE CONNECTOR, 1/4" TUBE TO 1/8" NPTM	
1	1	1	1	12	AT0S-3398-1	ENVELOPE, CLEAR	
-	1	-	1	11	AT0P-3499-1	FILTER, INLET	
-	1	-	1	10	AT0P-3498-1	WASHER, GARDEN HOSE	
-	1	-	1	9	AT0P-3497-1	CAP, 3/4" GARDEN HOSE	
1	1	1	1	8	AT1A-3590-1	COMPONENT BRACKET ASSY	
1	1	1	1	7	AT1A-3610-1	HEATER MOUNTING BRACKET ASSY	
1	1	1	1	6	AT1A-3610-2	HEATER MOUNTING BRACKET ASSY	
1	1	1	1	5	AT1M-3588-2	PANEL, BACK	
2	2	2	2	4	AT1M-3587-1	PANEL, SIDE	
1	1	1	1	3	AT1A-3596-1	PANEL, BOTTOM ASSEMBLY	
1	1	1	1	2	AT1A-3629-1	ASSEMBLY, TOP PANEL	
1	1	1	1	1	AT2A-3573-1	CHAMBER WELD ASSEMBLY	
QTY AT1A-3572-4					ITEM	PART NUMBER	DESCRIPTION
QTY AT1A-3572-3							
QTY AT1A-3572-2							
QTY AT1A-3572-1							

COMMON COMPONENT ASSEMBLY

CAST HEATER ASSEMBLY

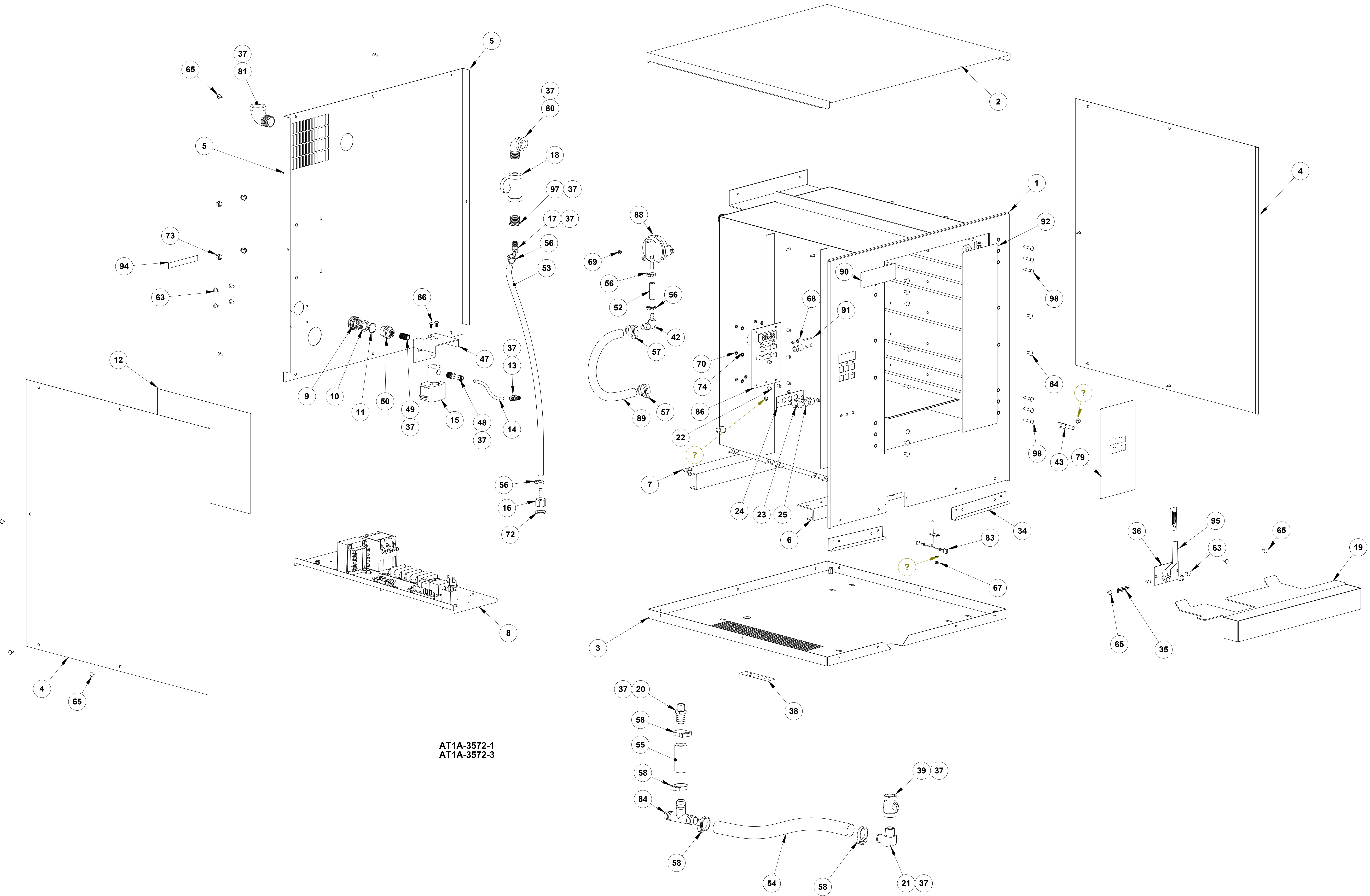


INSULATION ASSEMBLY



AT1A-3572-1 THRU -4
SOME COMPONENTS REMOVE FOR CLARITY

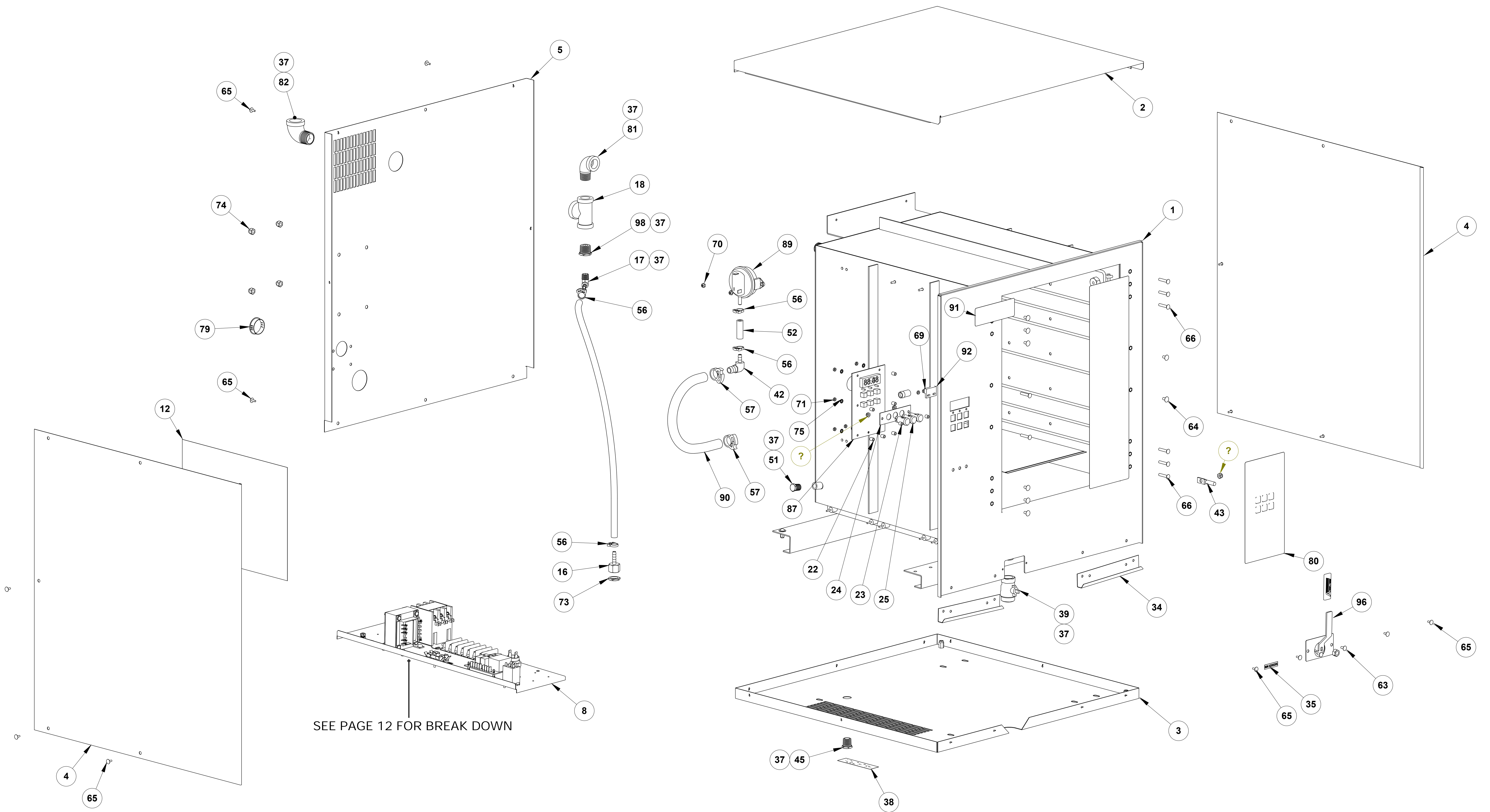
COMPON COMPONENTS ASSEMBLY



AT1A-3572-1
AT1A-3572-3

AT1A-3572-2

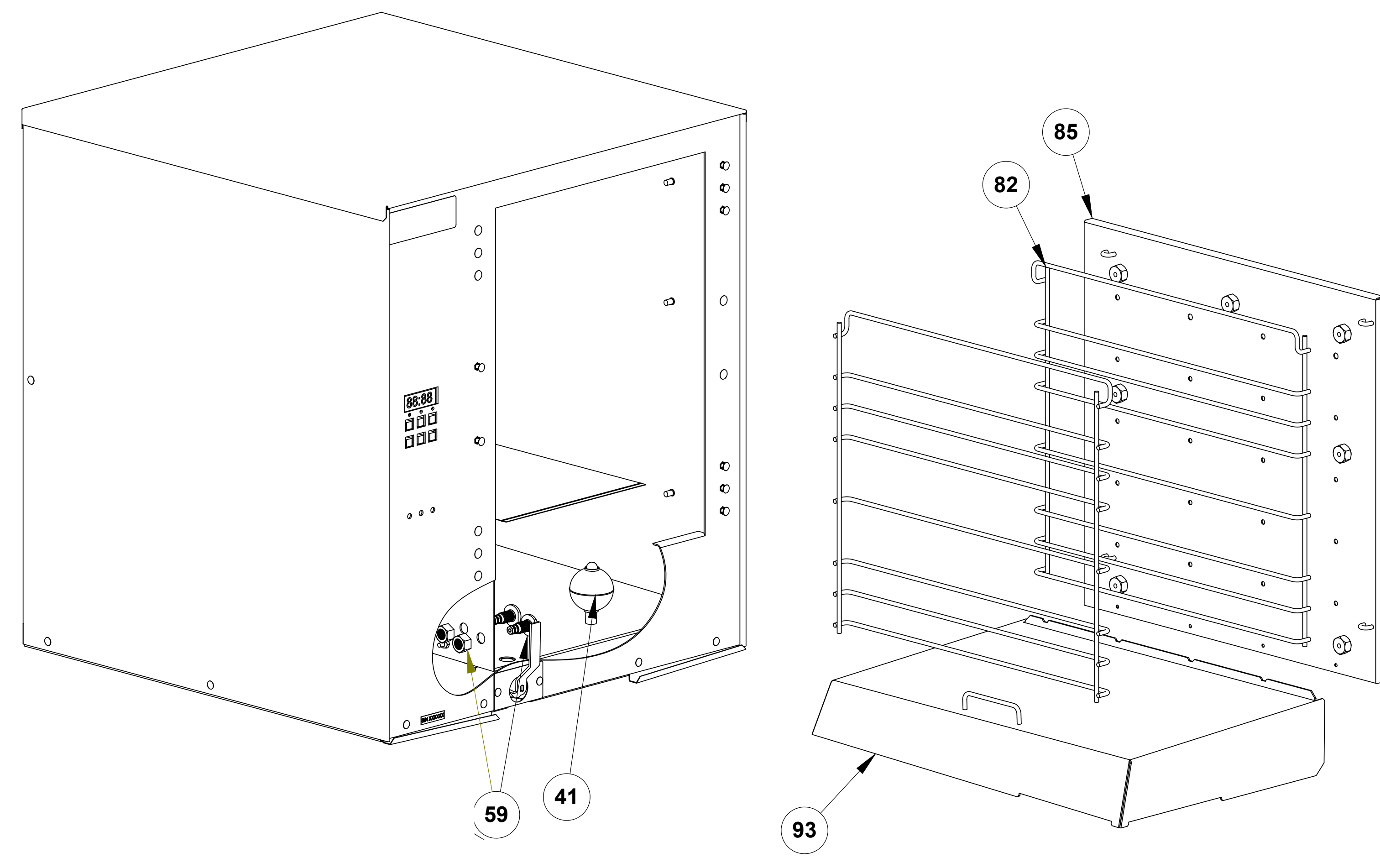
COMMON COMPONENTS ASSEMBLY



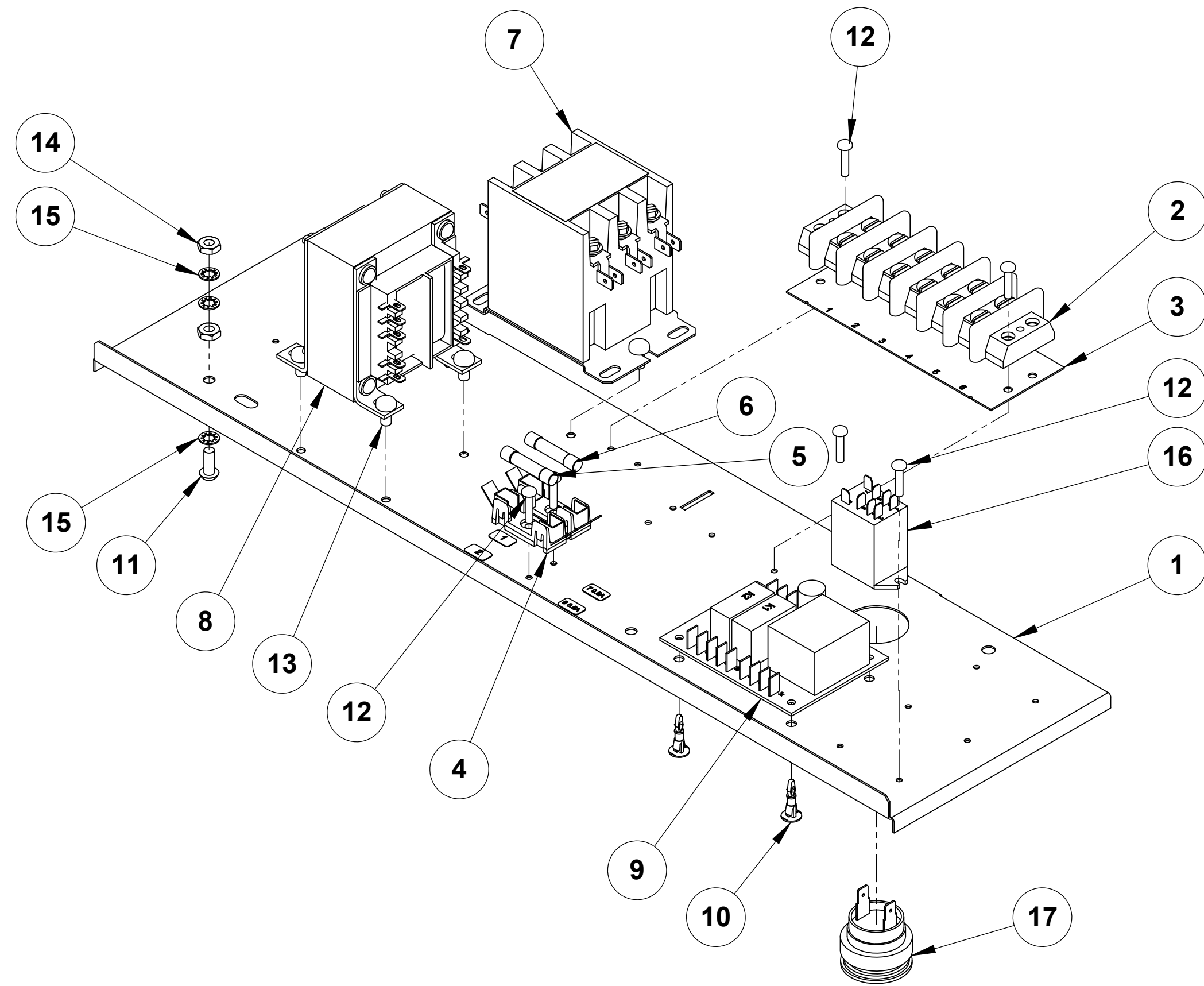
SEE PAGE 12 FOR BREAK DOWN

AT1A-3572-2
AT1A-3572-4

COMMON COMPONENT ASSEMBLY



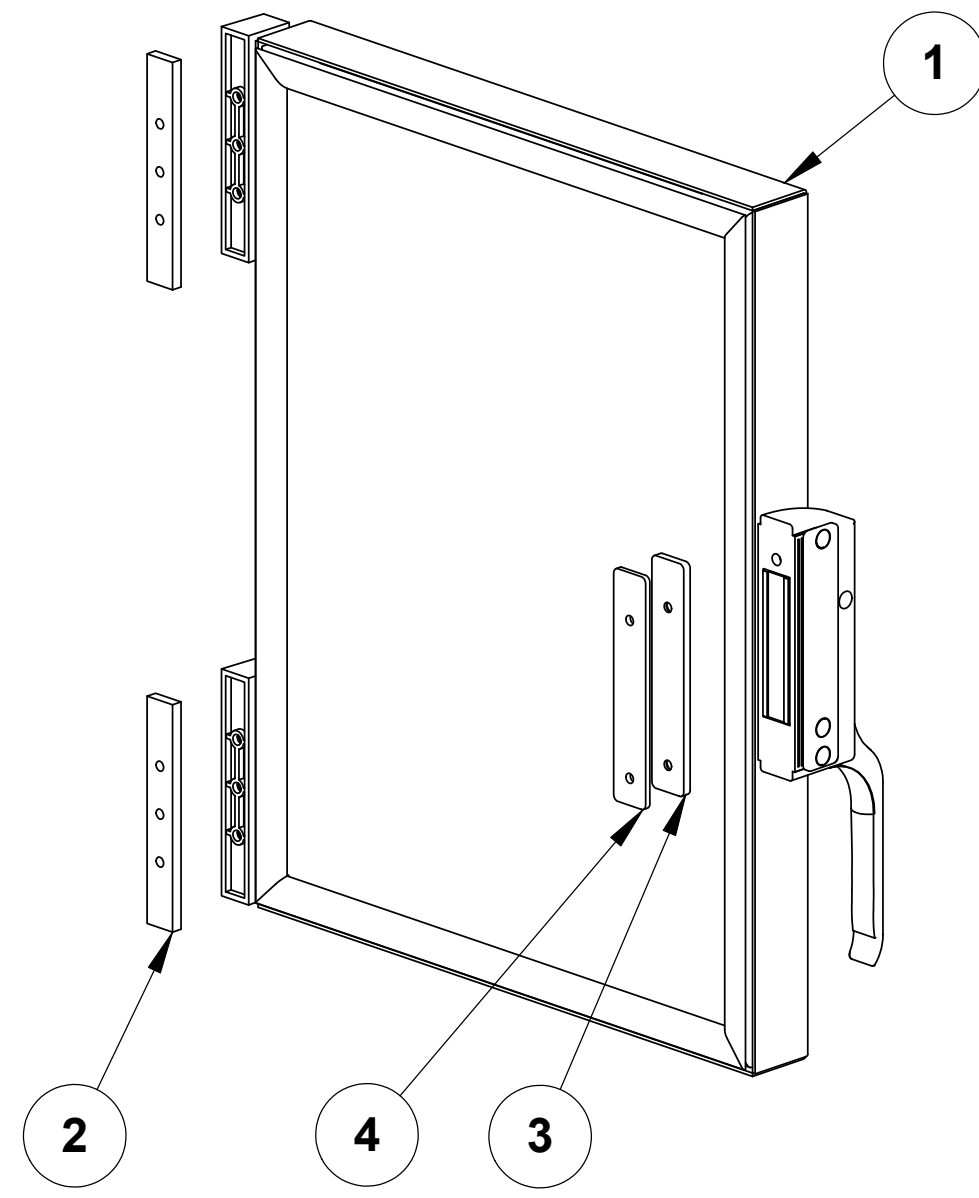
COMPONENT BRACKET ASSEMBLY



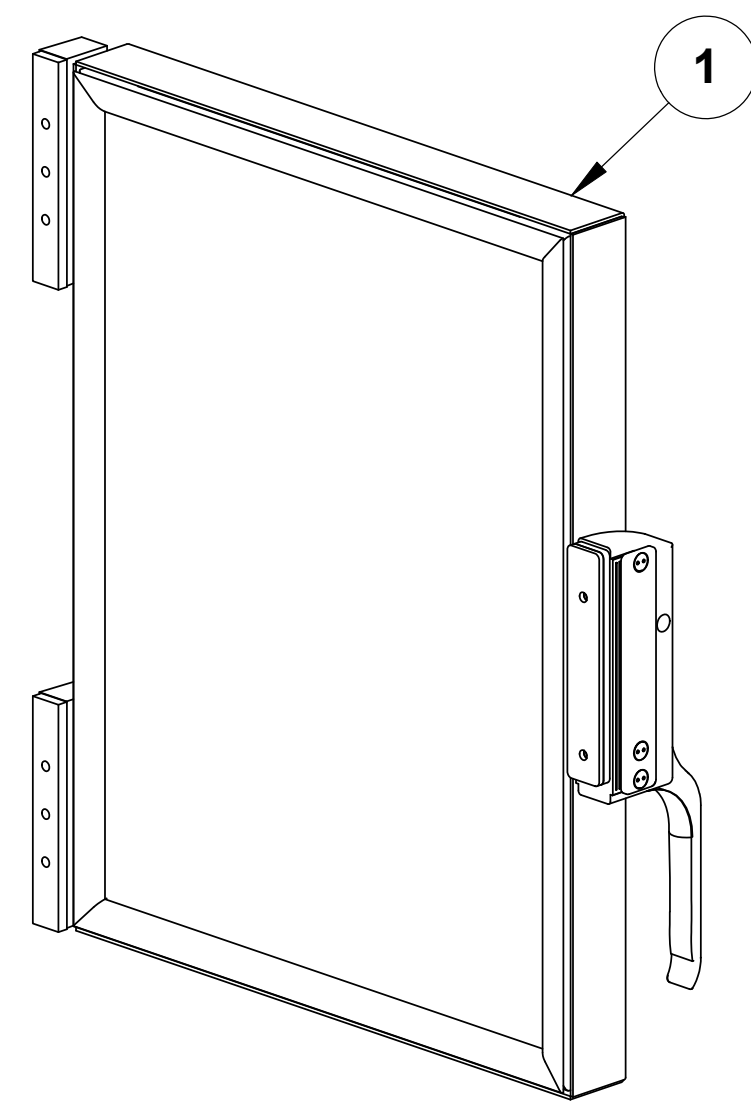
AT1A-3590-1

1	17	AT0E-3654-1	ALARM, PIEZO ELECTRIC
1	16	AT0E-2825-5	GENERAL PURPOSE RELAY 24VAC
3	15	AT0F-2666-40000	WASHER, #10 INTERNAL TOOTH LOCK
2	14	AT0F-2778-41002	NUT, #10-24 UNC-2B HEX MACHINE SCREW
6	13	AT0F-3620-40010	SCREW, PHILLIPS PAN HEAD #10-32 X 3/8" TAPTITE 2
6	12	AT0F-3620-21052	SCREW, PHILLIPS PAN HEAD #6-32 X 5/8" TAPTITE 2
1	11	AT0F-2755-41042	SCREW, #10-24UNC X 1/2 PHILIPS ROUND HEAD MACHINE
4	10	AT0H-3407-1	C B SUPPORT, REVERSE MT'G.
1	9	AT0E-3230-2	PCB, DUAL PURPOSE WATER SENSOR
1	8	AT0E-2662-5	TRANSFORMER
1	7	AT0E-1587-4	3 POLE CONTACTOR
1	6	AT0E-2731-1	FUSE 3 AMP 250V
1	5	AT0E-3162-1	FUSE 1/2 AMP 250V FAST ACTING
1	4	AT0E-2708-1	3AG OMNI-BLOK FUSE BLOCK 2 POS
1	3	AT0E-3062-3	MARKER STRIP BARRIER BLOCK 6 POS
1	2	AT0E-1134-6	6 POSITION TERMINAL BLOCK
1	1	AT1M-3591-1	COMPONENT BRACKET
QTY AT0A-3590-1	ITEM	PART NUMBER	DESCRIPTION

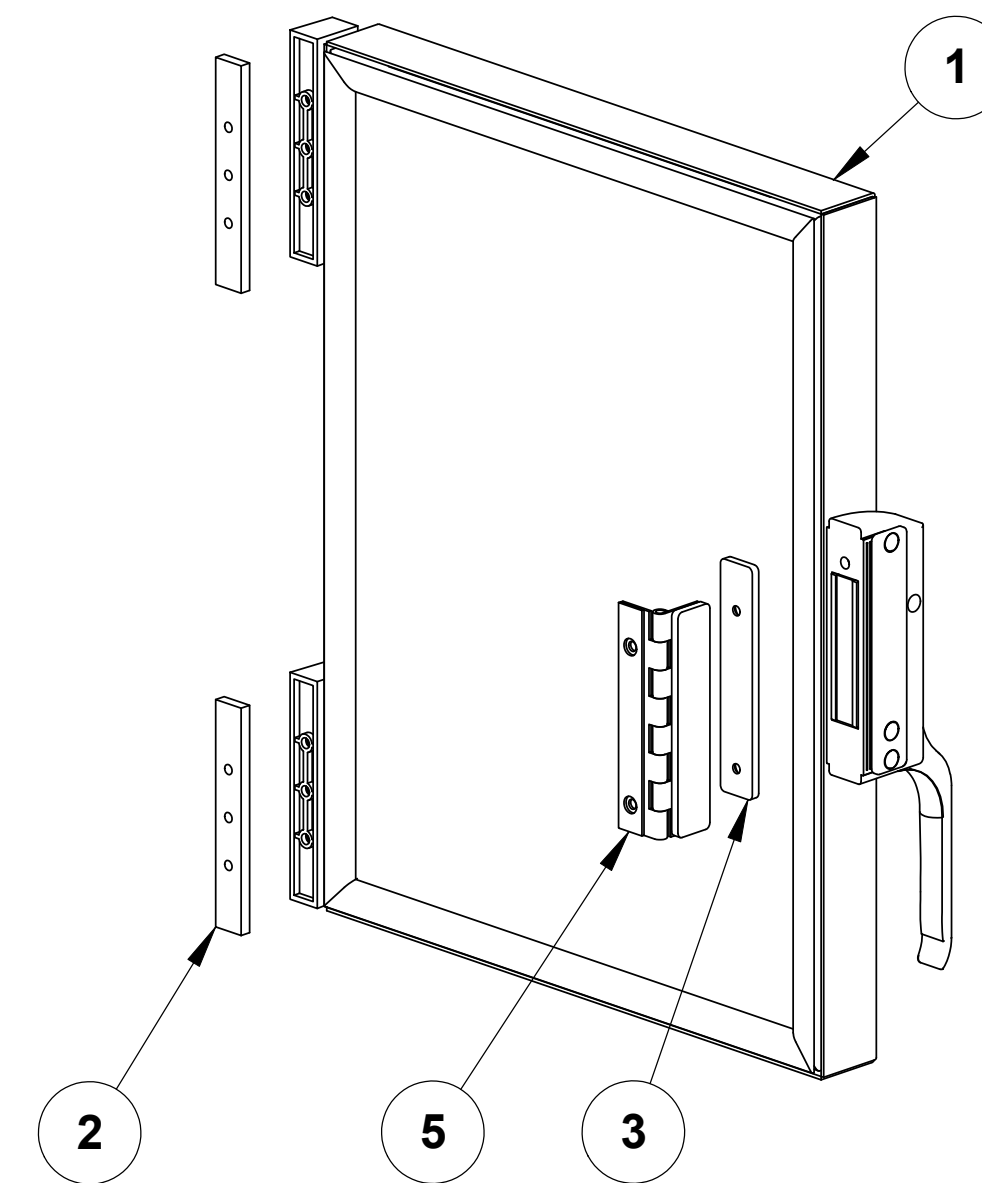
DOOR ASSEMBLY CONFIGURATIONS



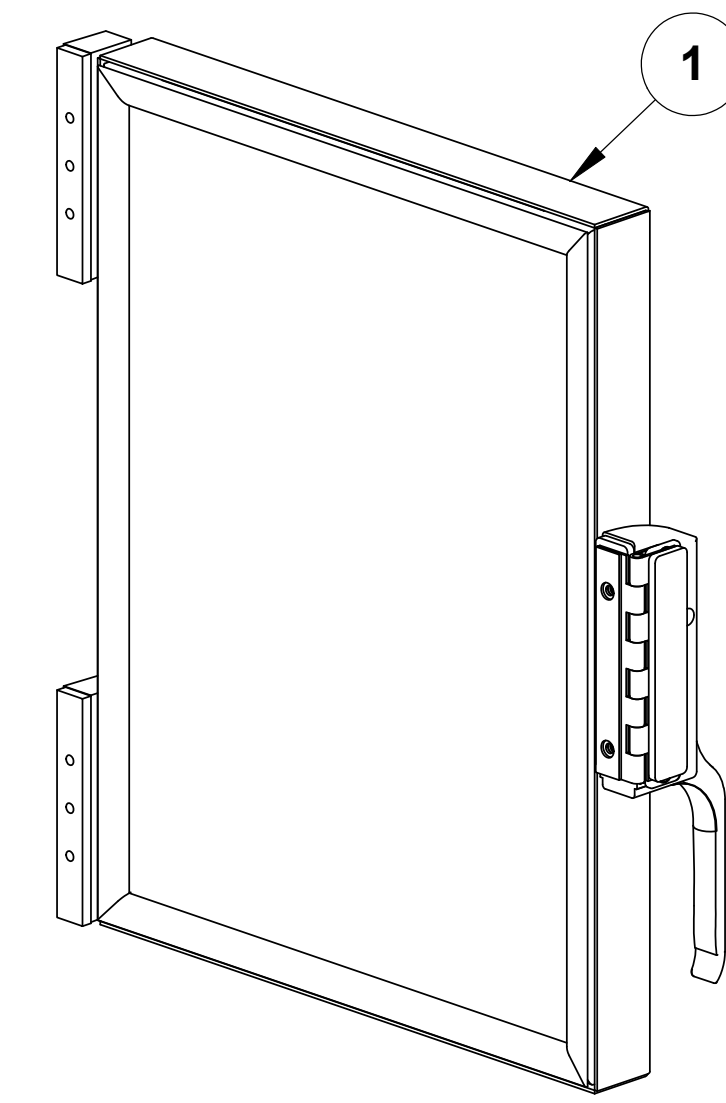
AT1A-3600-1



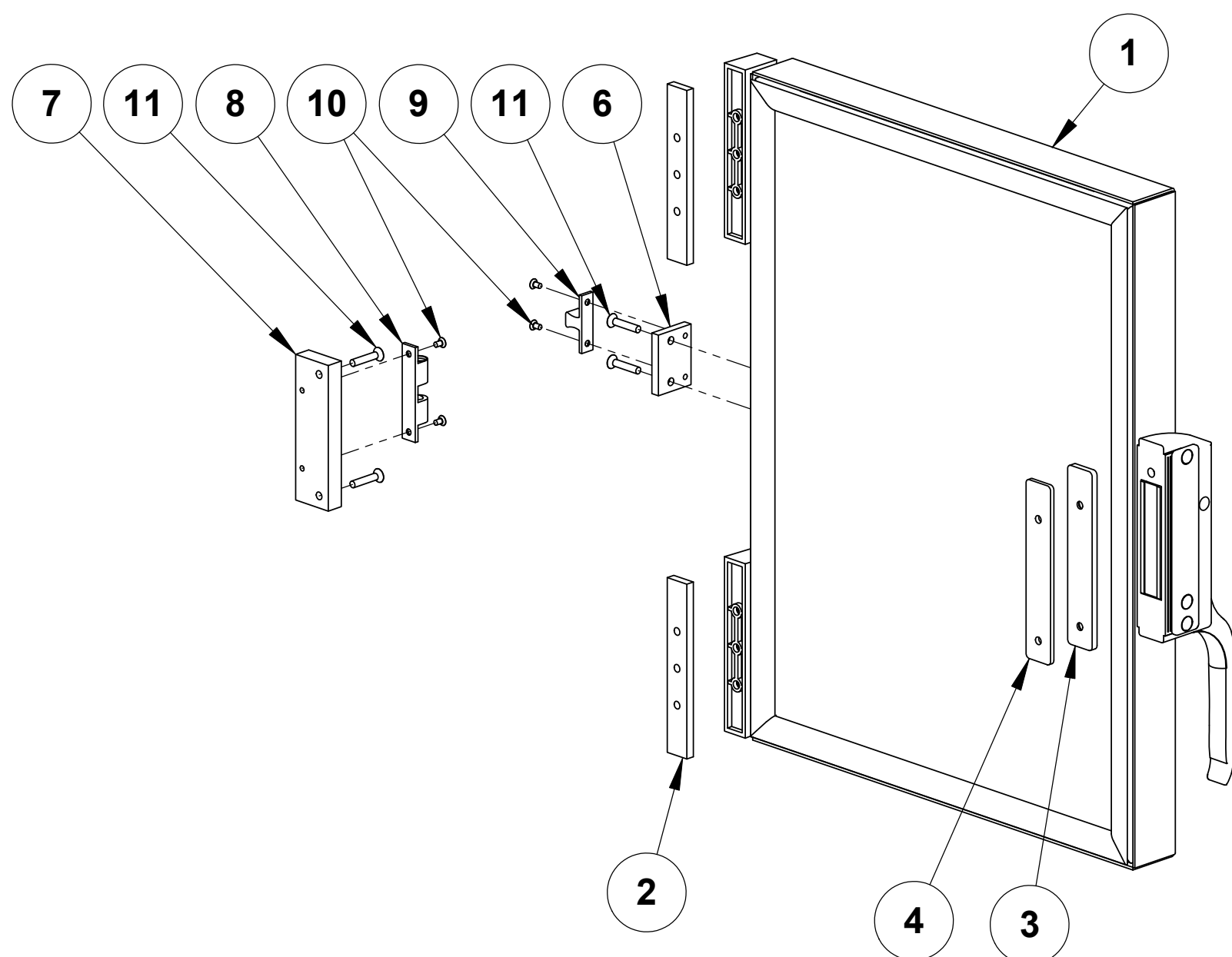
AT1A-3600-2
OTHERWISE SAME AS **AT1A-3600-1**



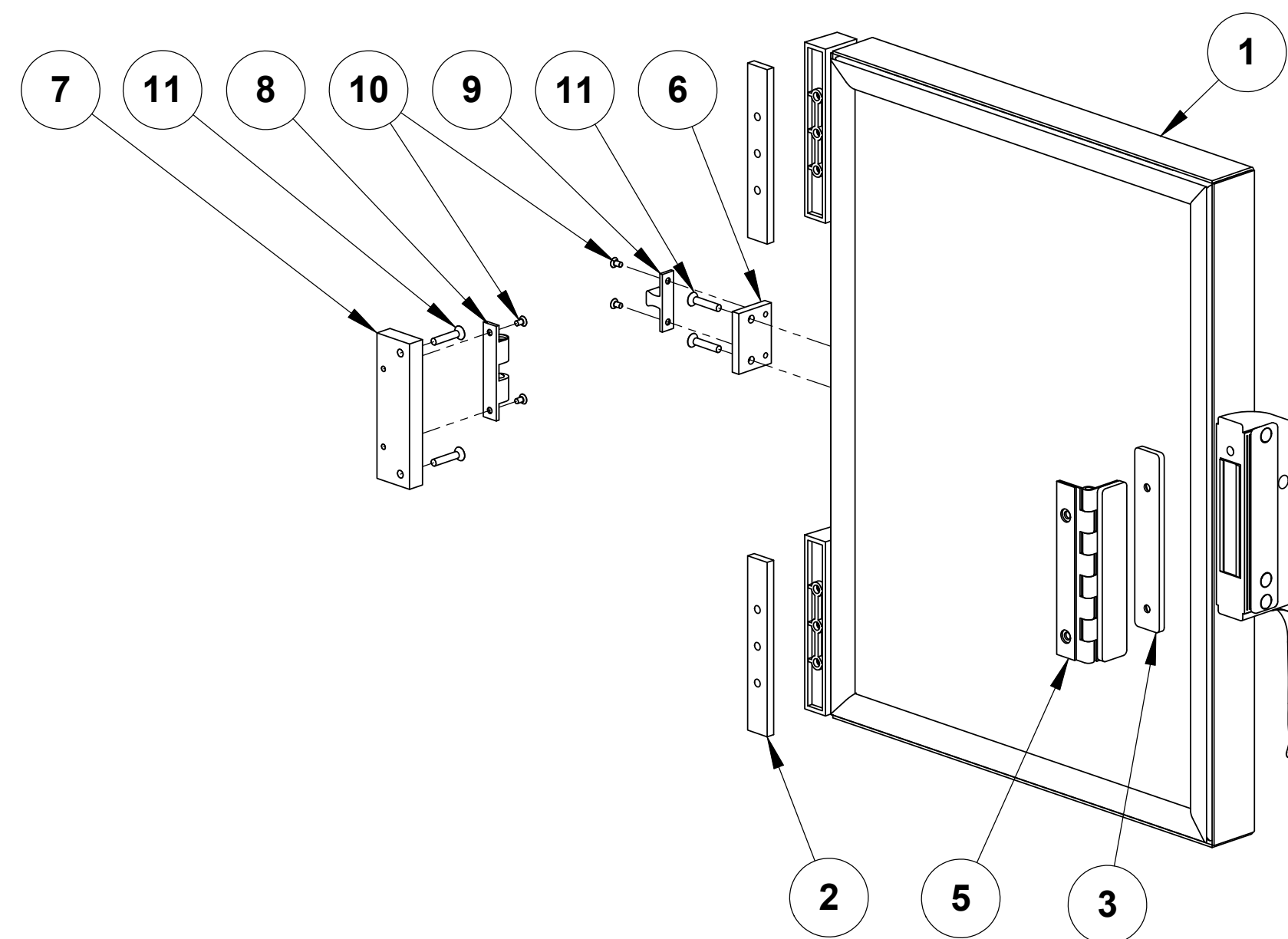
AT1A-3600-4



AT1A-3600-6
OTHERWISE SAME AS **AT1A-3600-4**



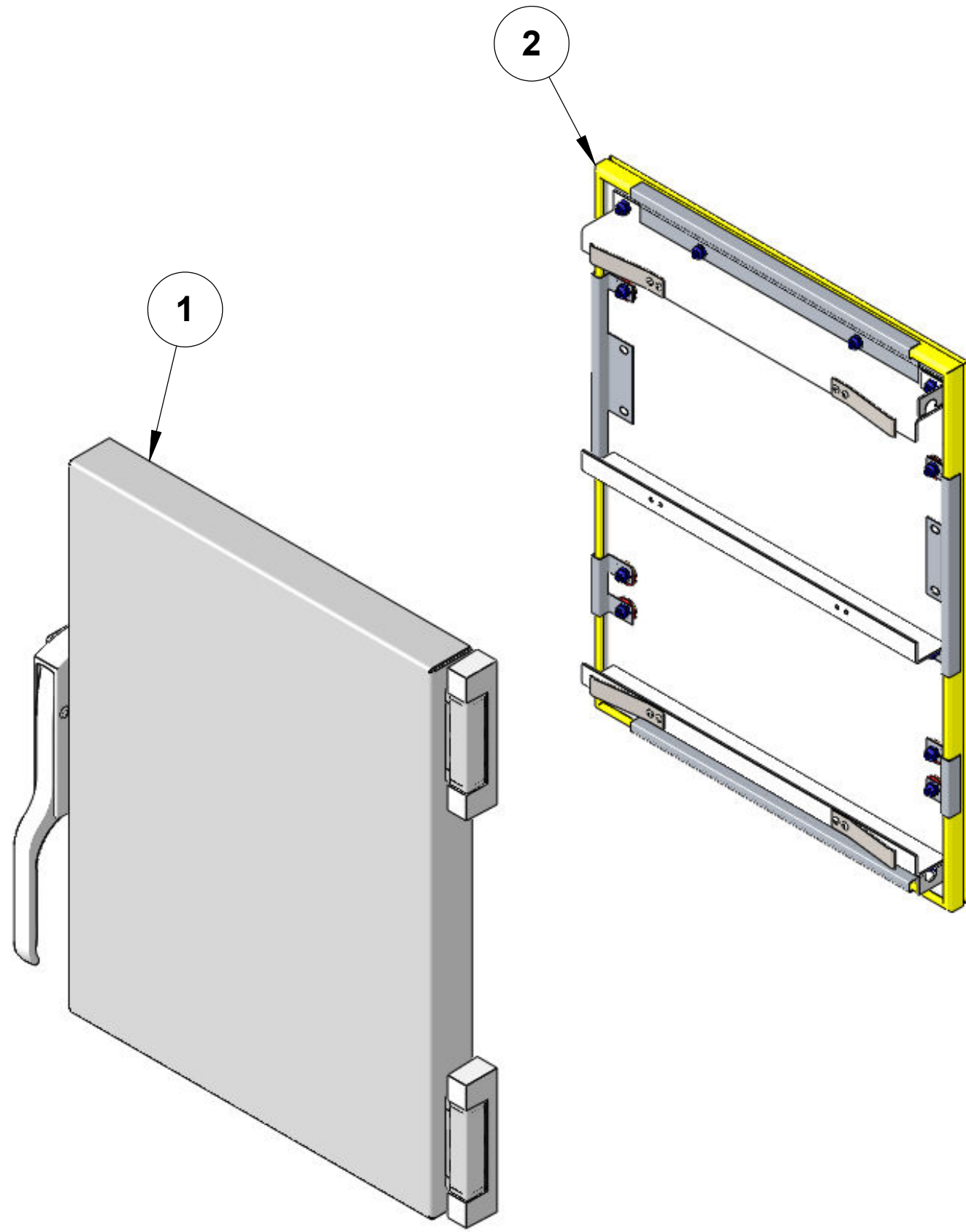
AT1A-3600-3



AT1A-3600-5

-	4	-	4	-	-	11	AT0F-2061-41080	SCREW, #10-24 x 1" FLAT HD MACHINE
-	4	-	4	-	-	10	AT0F-2061-21020	SCREW, #6-32 X 1/4" FLAT HEAD MACHINE
-	1	-	1	-	-	9	AT0H-3443-3	CATCH, BALL-STYLE GRAB
-	1	-	1	-	-	8	AT0H-3443-2	CATCH, BALL-STYLE GRAB
-	1	-	1	-	-	7	AT1M-3670-1	PLATE, HOLD OPEN FRONT
-	1	-	1	-	-	6	AT1M-3671-1	PLATE, HOLD OPEN DOOR
1	1	1	-	-	-	5	AT1A-3442-2	CRACK OPEN HINGE ASSEMBLY
-	-	-	1	1	1	4	AT1H-2432-J	SHIM
1	1	1	1	1	1	3	AT1H-2432-H	STRIKE
2	2	2	2	2	2	2	AT1M-3655-1	SPACER HINGE
-	1	-	1	-	-	1	AT1A-3645-3	DOOR ASSEMBLY
1	-	-	-	1	-	1	AT1A-3646-2	DOOR ASSEMBLY
-	-	1	-	-	1	1	AT1A-3645-1	DOOR ASSEMBLY
QTY							ITEM	PART NUMBER
AT1A-3600-6								DESCRIPTION
QTY								
AT1A-3600-5								
QTY								
AT1A-3600-4								
QTY								
AT1A-3600-3								
QTY								
AT1A-3600-2								
QTY								
AT1A-3600-1								

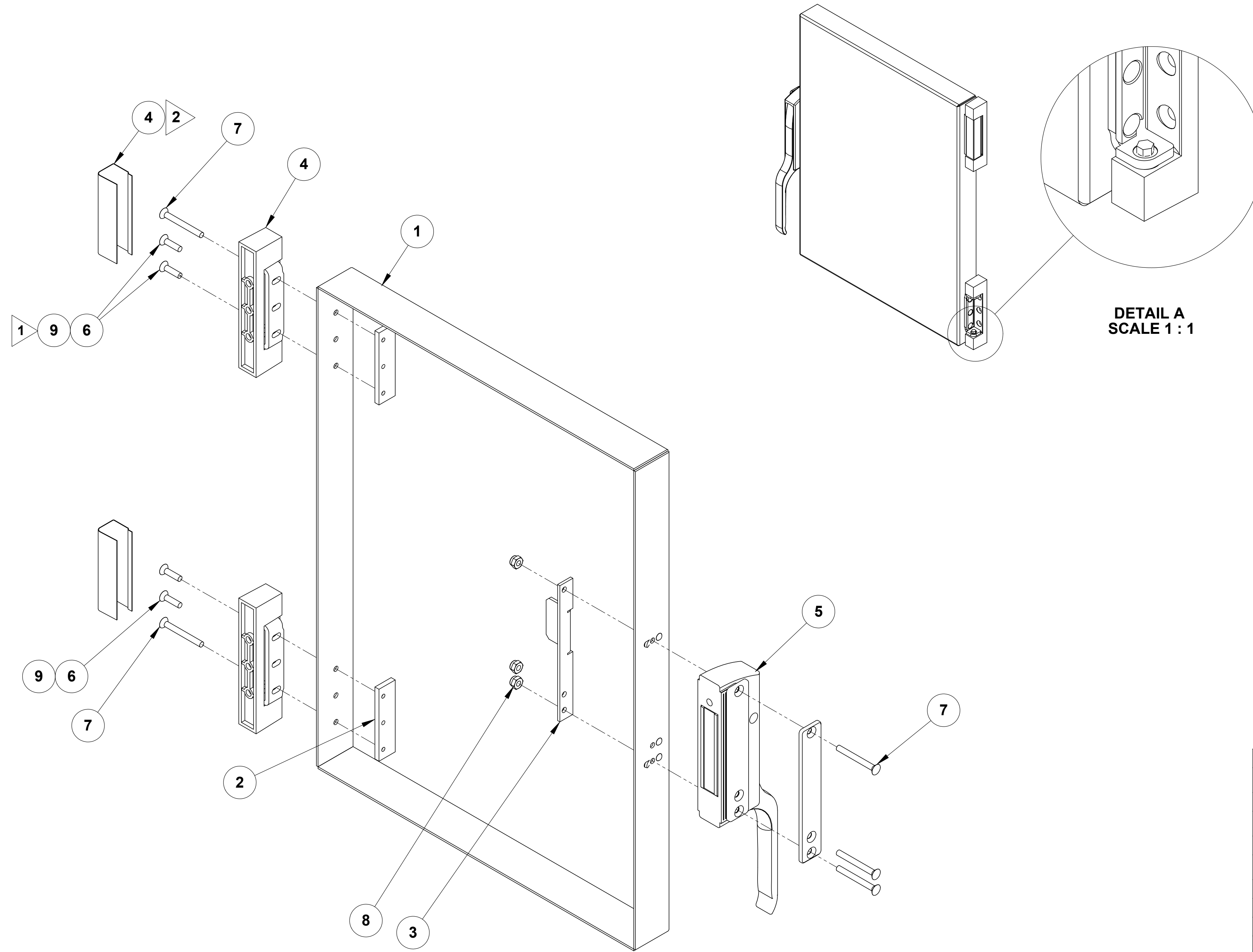
Door Assembly



AT1A-3645-1
AT1A-3645-2
AT1A-3645-3

1	1	1	2	AT1A-3647-1	INNER DOOR ASSEMBLY
1	-	-	1	AT1A-3646-3	OUTTER DOOR ASSEMBLY
-	1	-	1	AT1A-3646-2	OUTTER DOOR ASSEMBLY
-	-	1	1	AT1A-3646-1	OUTTER DOOR ASSEMBLY
QTY AT1A-3645-3	QTY AT1A-3645-2	QTY AT1A-3645-1	ITEM	PART NUMBER	DESCRIPTION

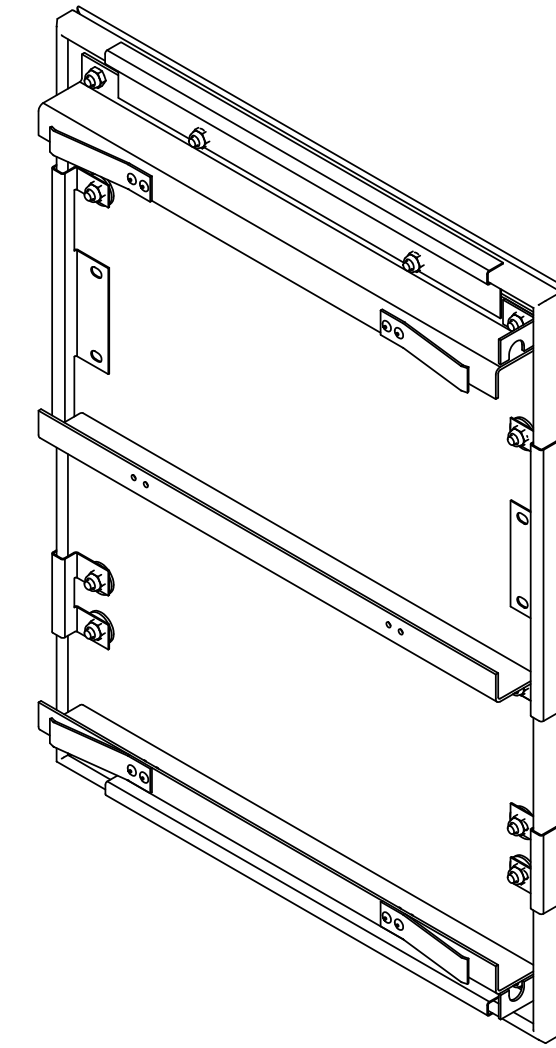
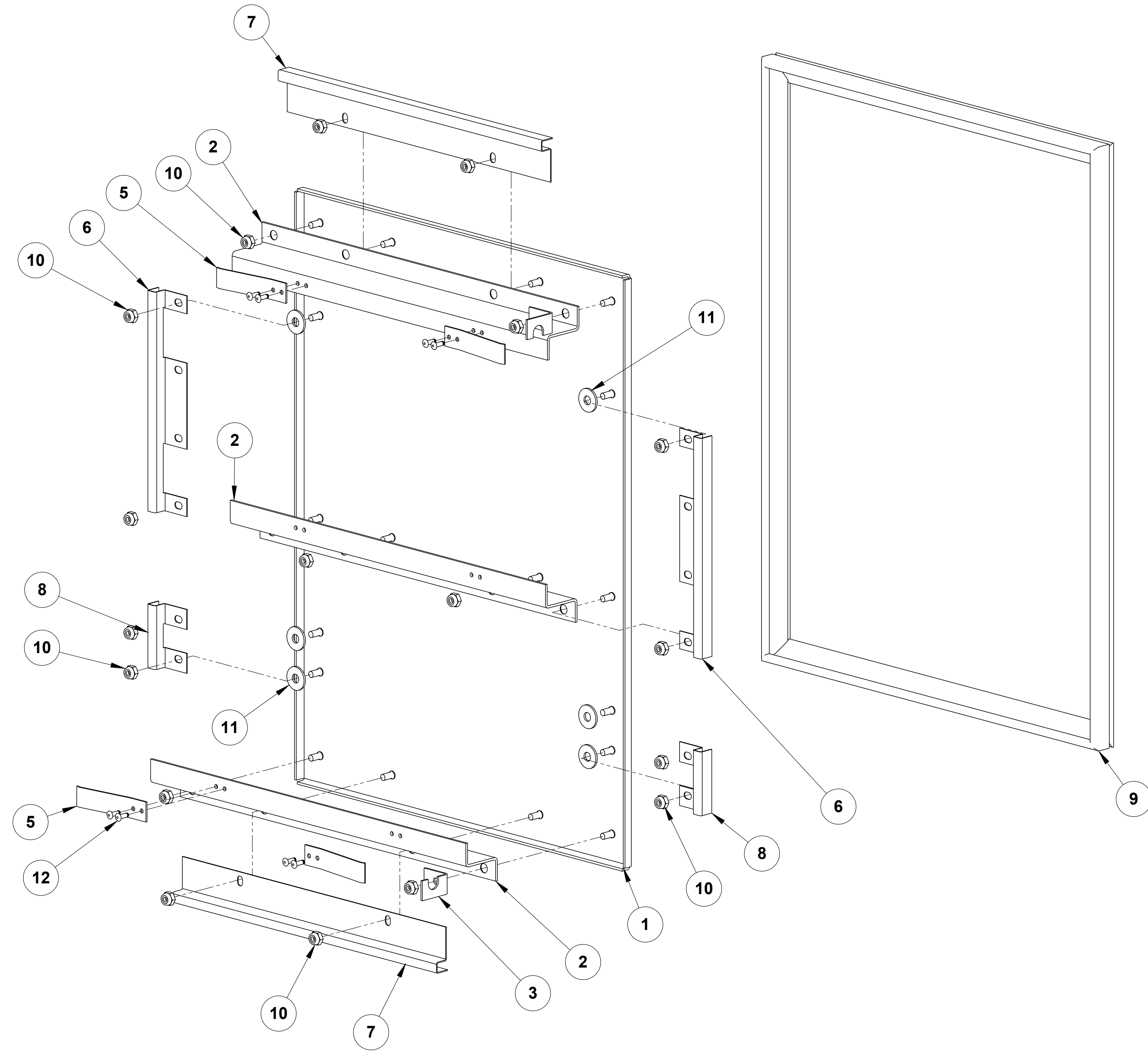
OUTER DOOR ASSEMBLY



AT1A-3646-1
 AT1A-3646-2
 AT1A-3646-3

QTY	QTY	QTY	ITEM	PART NUMBER	DESCRIPTION
AR	AR	AR	9	AT0H-3065-3	THREAD LOCKER 248
3	3	3	8	AT0F-2691-41011	NUT, #10-24 WAXED NYLOC
-	5	-	7	AT0F-3480-41166	SCREW, #10-24 x 2" DRL SPAN FLT HD MACH
5	-	5	7	AT0F-2061-41140	SCREW, #10-24 x 1 1/4" FLAT HD MACHINE
-	4	-	6	AT0F-3480-41066	SCREW, #10-24 x 3/4" DRL SPAN FLT HD MACH
4	-	4	6	AT0F-2061-41060	SCREW, #10-24 x 3/4" FLAT HD MACHINE
1	1	1	5	AT1H-3609-1	LATCH HANDLE ASSEMBLY
2	2	2	4	AT1H-2058-3	HINGE, STEAMER DOOR
1	1	1	3	AT1M-3046-1	LATCH MOUNTING PLATE RIGHT HAND
2	2	2	2	AT1M-2689-1	HINGE MOUNTING PLATE
1	-	-	1	AT1M-3648-2	OUTER DOOR PANEL
-	1	1	1	AT1M-3648-1	OUTER DOOR PANEL
QTY AT1A-3646-3	QTY AT1A-3646-2	QTY AT1A-3646-1	ITEM	PART NUMBER	DESCRIPTION

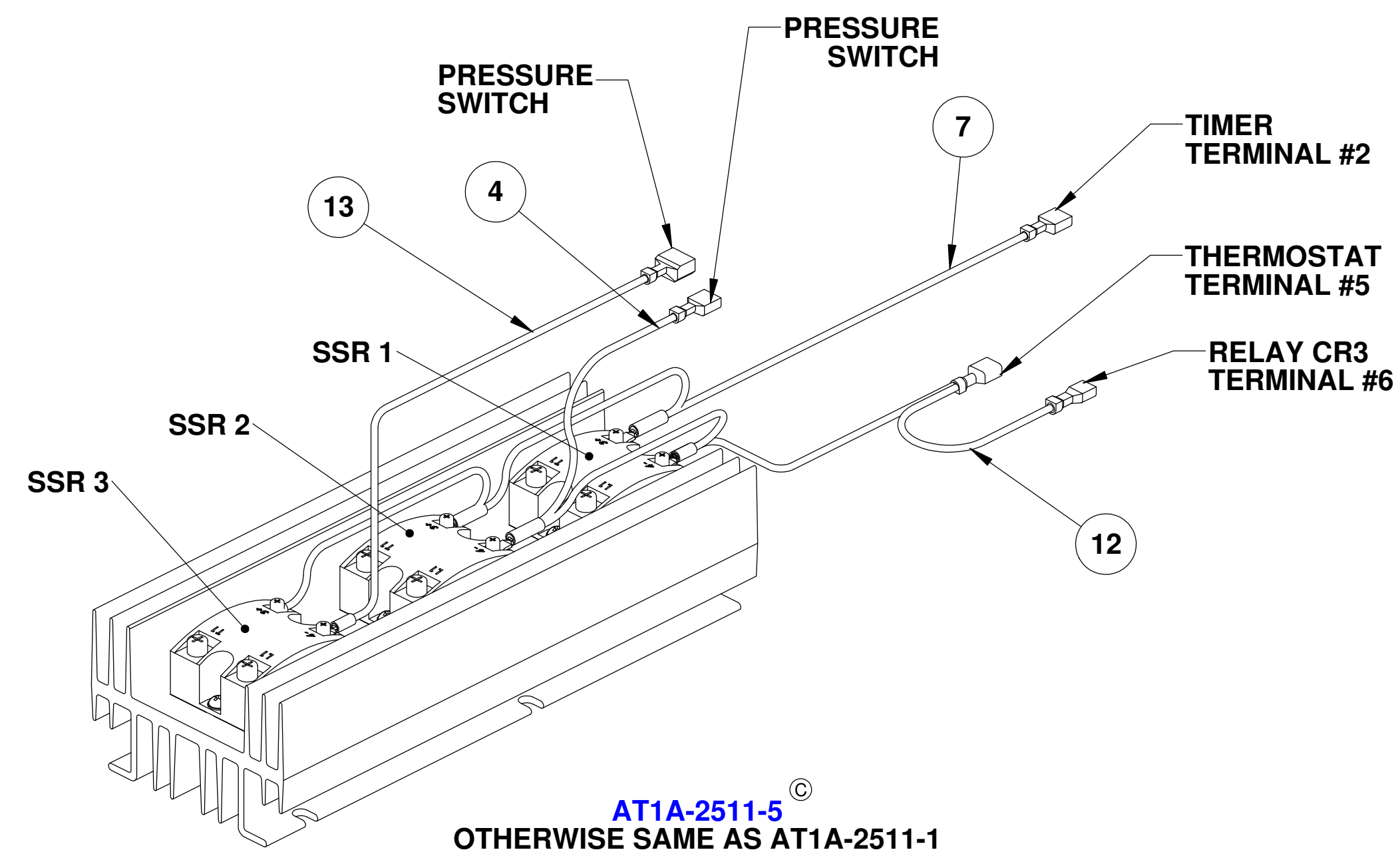
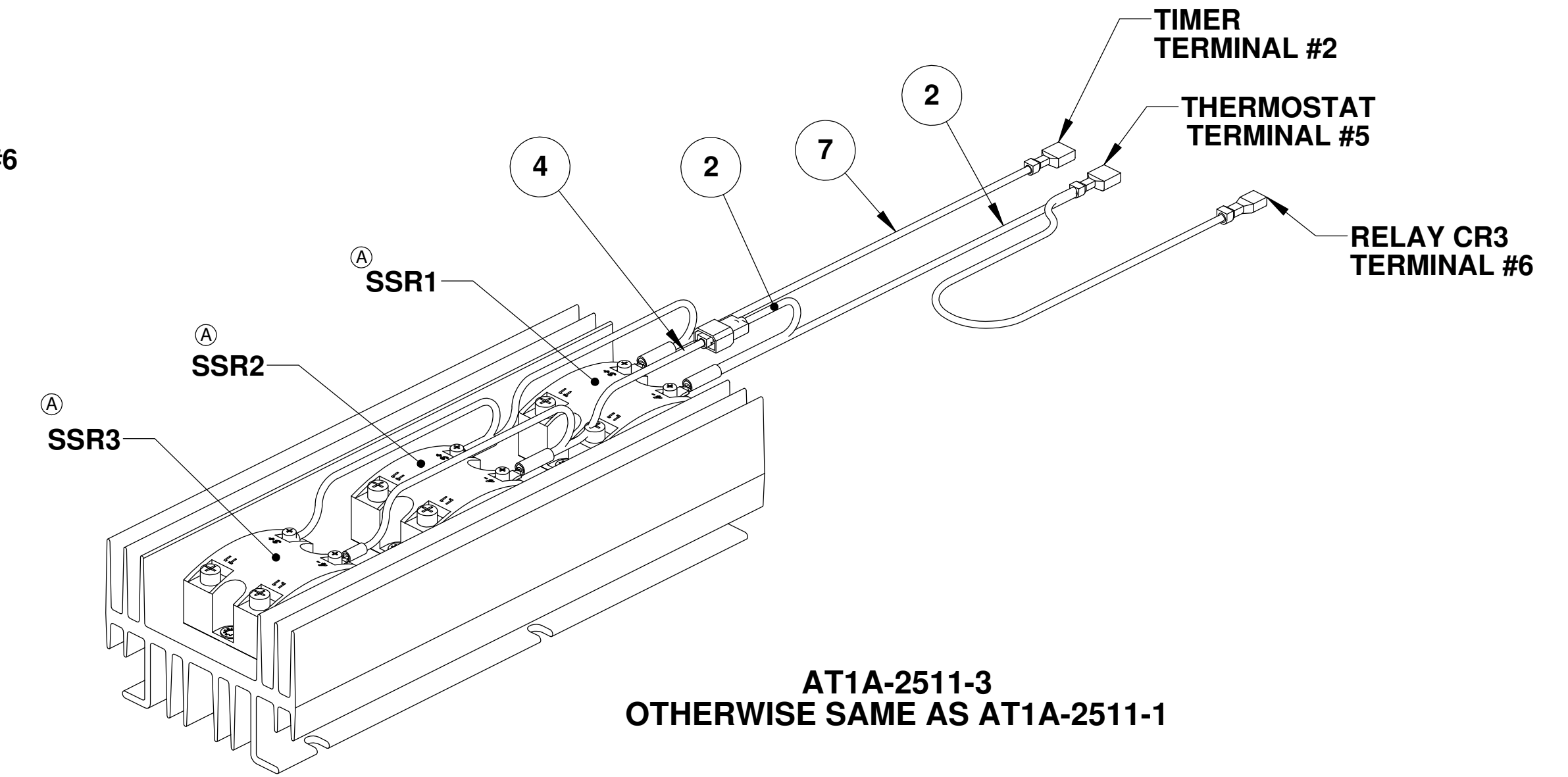
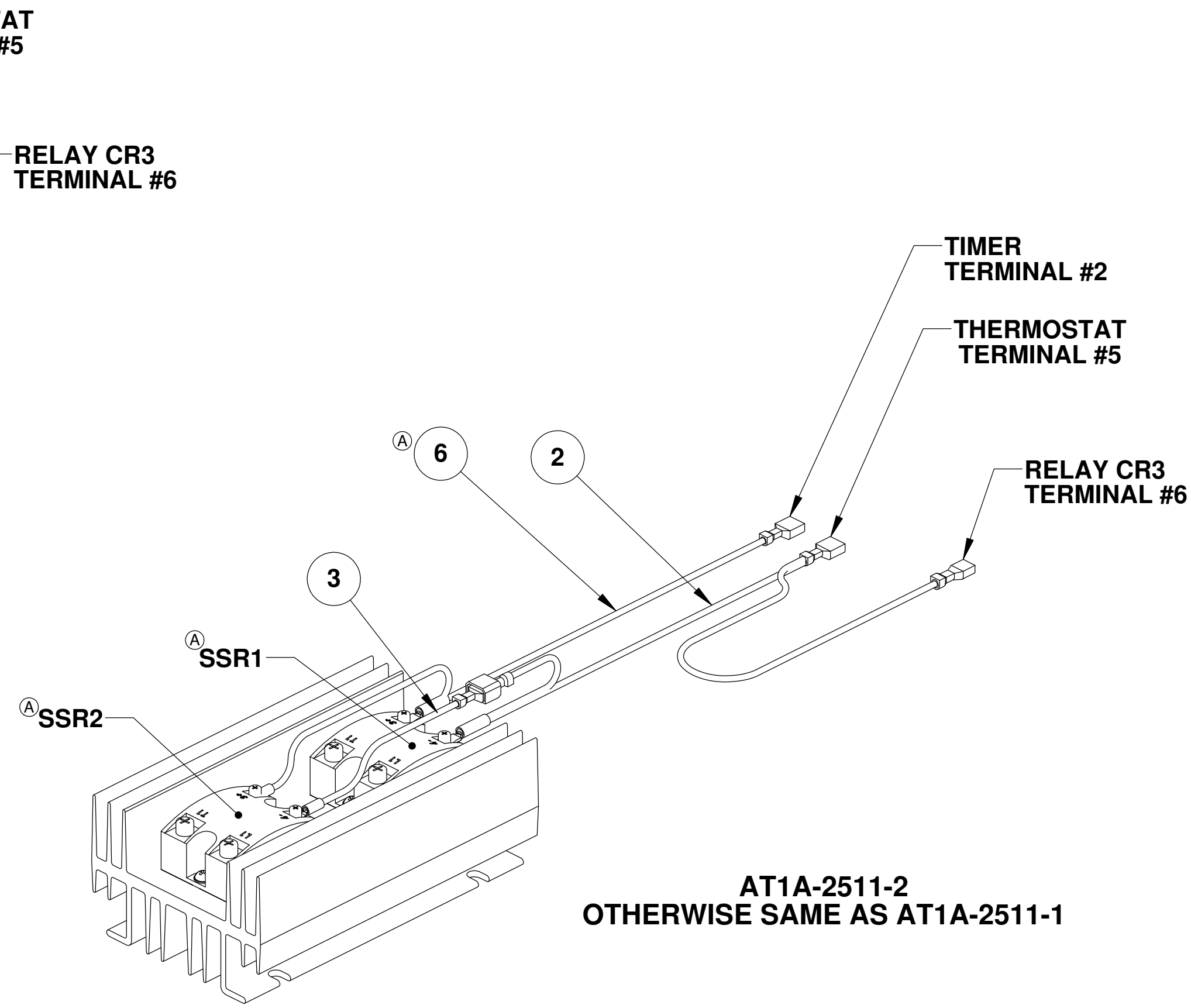
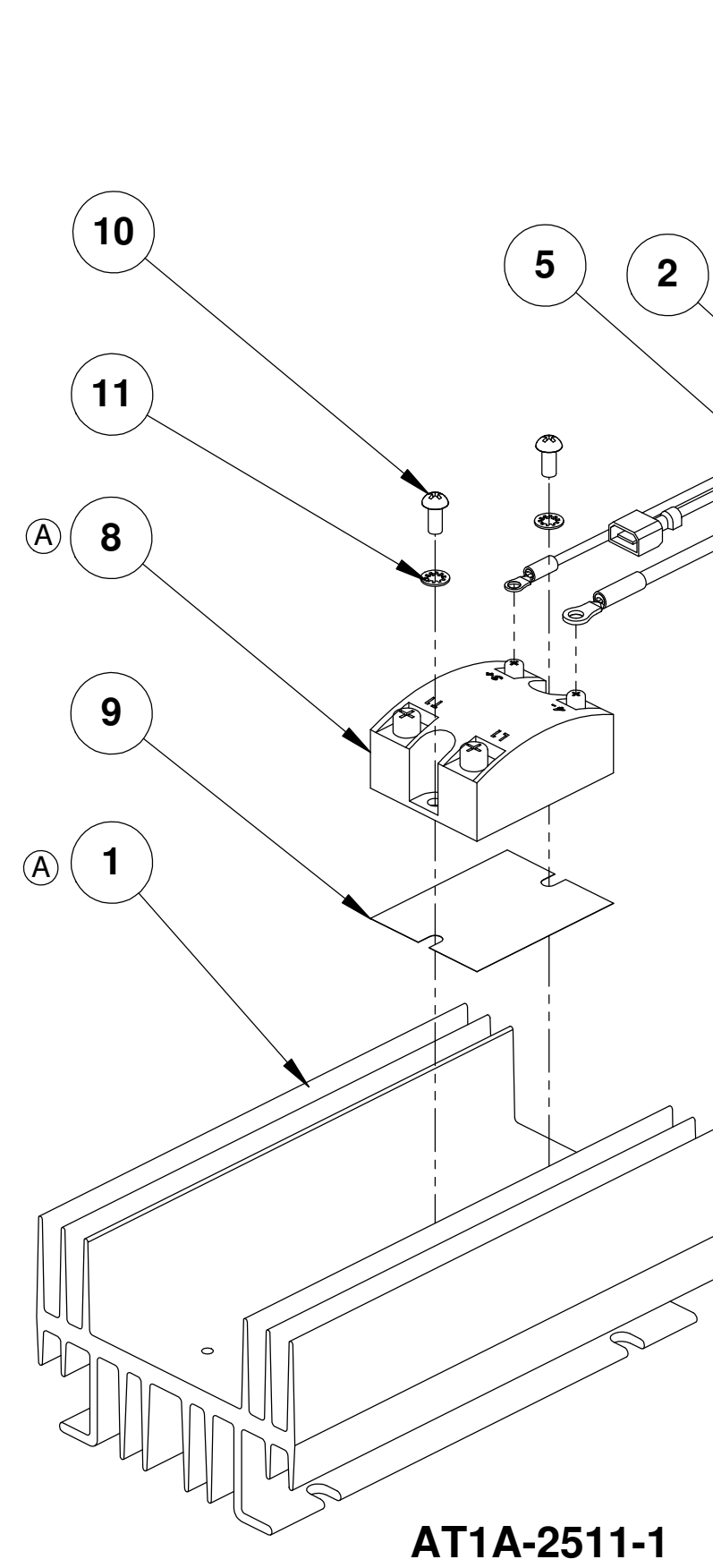
INNER DOOR ASSEMBLY



AT1A-3647-1

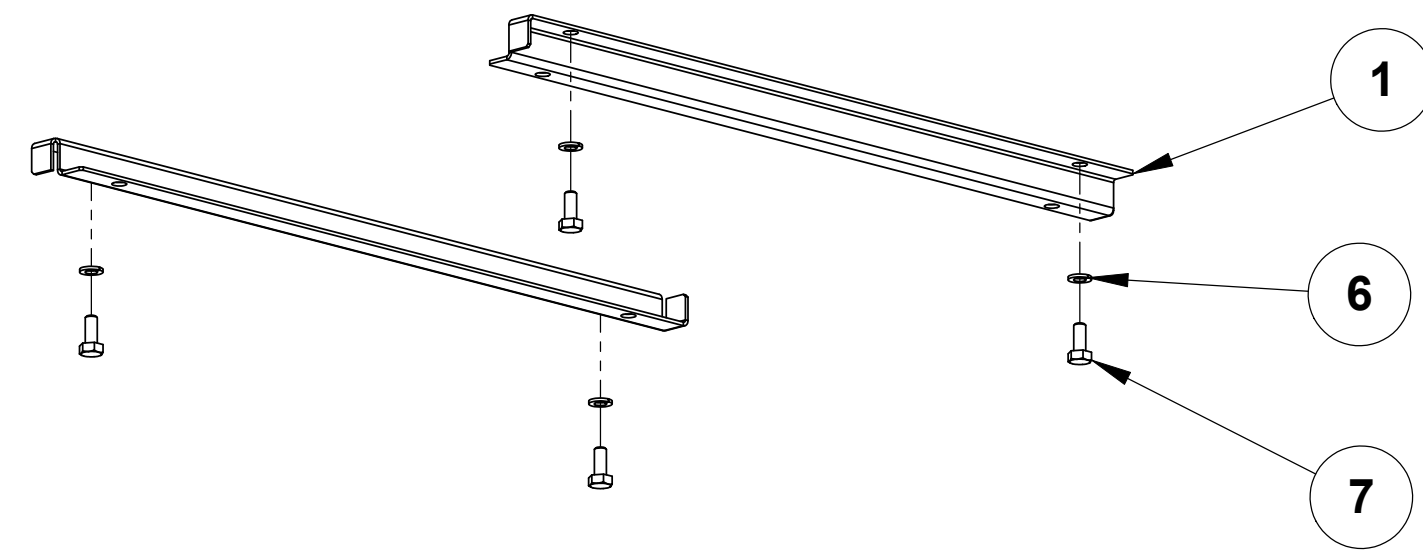
QTY	ITEM	PART NUMBER	DESCRIPTION
8	12	AT0F-3368-2	BLIND RIVET
6	11	AT0F-1052-51002	WASHER 1/4 TYPE B PLAIN
18	10	AT0F-2691-41011	NUT, #10-24 WAXED NYLOC
1	9	AT1G-2633-1	INNER DOOR GASKET (6 PAN)
2	8	AT1M-3507-1	RETAINER, SIDE SMALL DOOR GASKET
2	7	AT1M-3652-1	RETAINER, DOOR GASKET
2	6	AT1M-3524-1	RETAINER, SIDE DOOR GASKET
4	5	AT1M-3653-1	SPRING, INNER DOOR
1	4	AT1M-3466-2	BRACKET, DOOR
1	3	AT1M-3466-1	BRACKET, DOOR
3	2	AT1M-3651-1	Z BRACKET, INNER DOOR
1	1	AT1A-3649-1	PANEL, INNER DOOR WELDMENT

RELAY ASSEMBLY

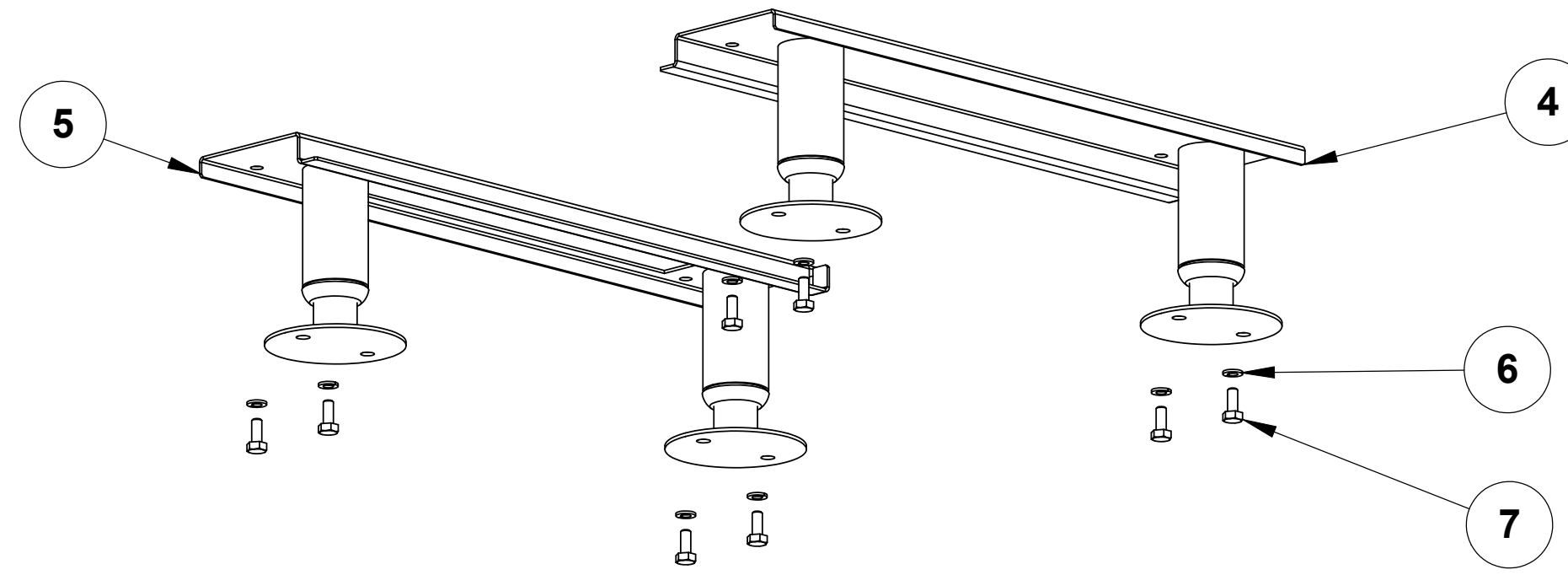


1	-	-	-	AT0A-1454-8	13	WIRE HARNESS ASSY
1	-	-	-	AT0A-1454-7	12	WIRE HARNESS ASSY
6	6	4	2	AT0F-2666-30000	11	WASHER, #8 INTERNAL TOOTH LOCK
6	6	4	2	AT0F-2755-31030	10	SCREW, #8-32UNC X 3/8 PHILIPS ROUND HEAD MACHINE
3	3	2	1	AT0E-2996-1	9	PAD, SSR HEAT SINK
3	3	2	1	AT0E-2059-3	8	RELAY, SOLID STATE
1	1	-	-	AT0A-1454-6	7	WIRE HARNESS ASSY, TRIPLE SSR ORANGE
-	-	-	1	AT0A-1454-5	6	WIRE HARNESS ASSY, DOUBLE SSR ORANGE
-	-	-	1	AT0A-1454-4	5	WIRE HARNESS ASSY, SINGLE SSR ORANGE
1	1	-	-	AT0A-1454-3	4	WIRE HARNESS ASSY, TRIPLE SSR WHT/BRN
-	-	1	-	AT0A-1454-2	3	WIRE HARNESS ASSY, DOUBLE SSR WHT/BRN
-	1	1	1	AT0A-1454-1	2	WIRE HARNESS ASSY, ALL SSR WHT/BRN
1	1	-	-	AT0E-2206-2	1	HEAT SINK, 10.50" LONG
-	-	1	1	AT0E-2206-1	1	HEAT SINK, 7.00" LONG
QTY AT1A-2511-5	QTY AT1A-2511-3	QTY AT1A-2511-2	QTY AT1A-2511-1	PART NO.	ITEM	DESCRIPTION

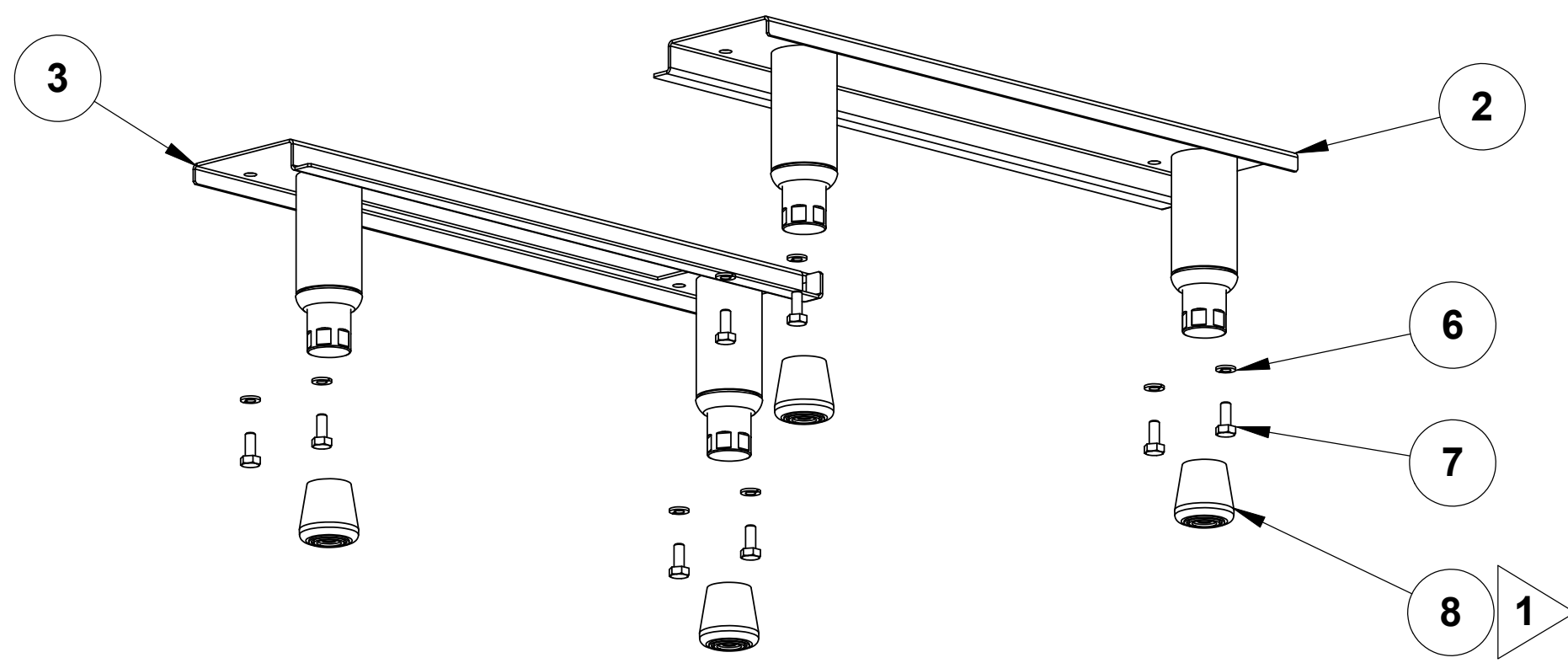
LEG ASSEMBLY



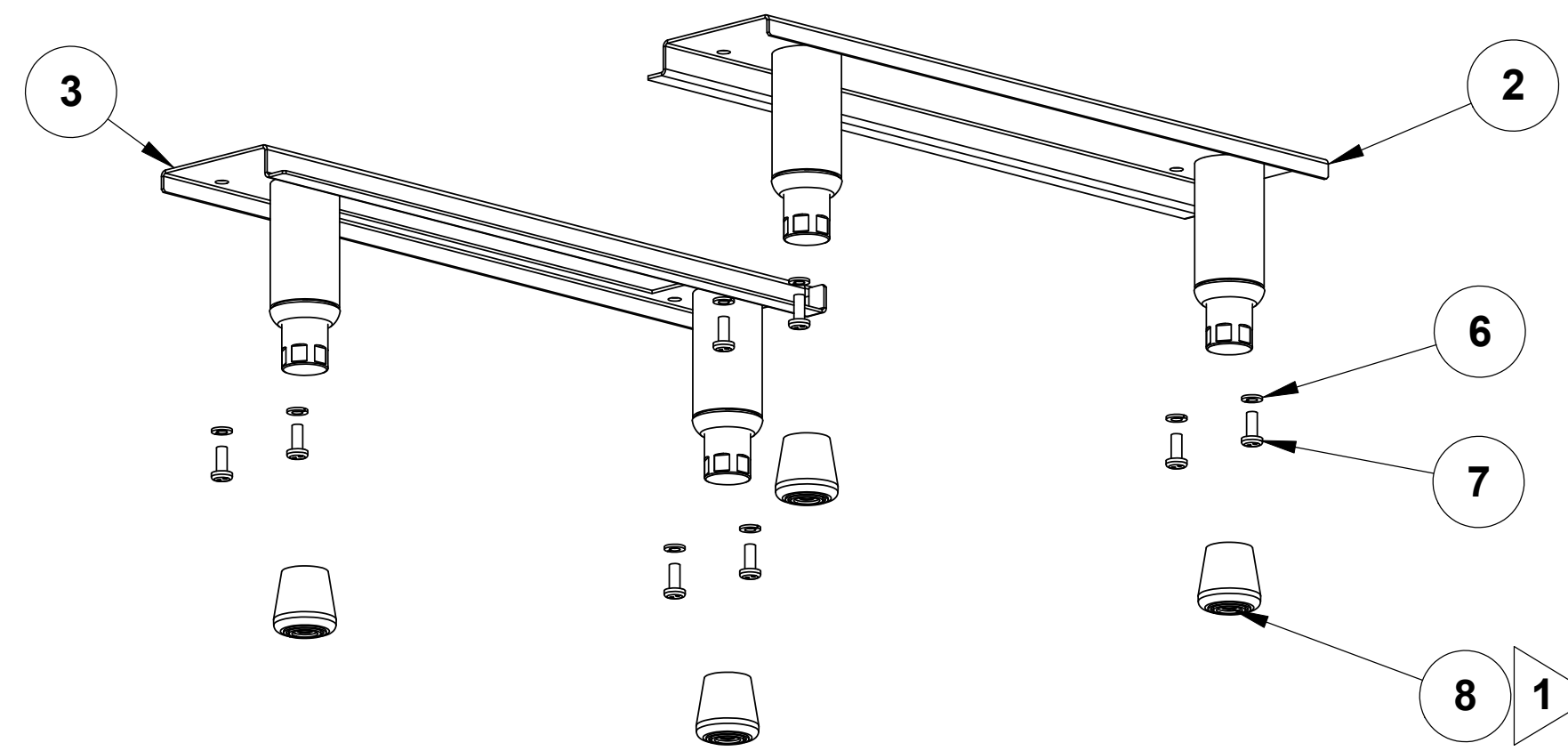
AT1A-3500-1



AT1A-3500-3



AT1A-3500-2

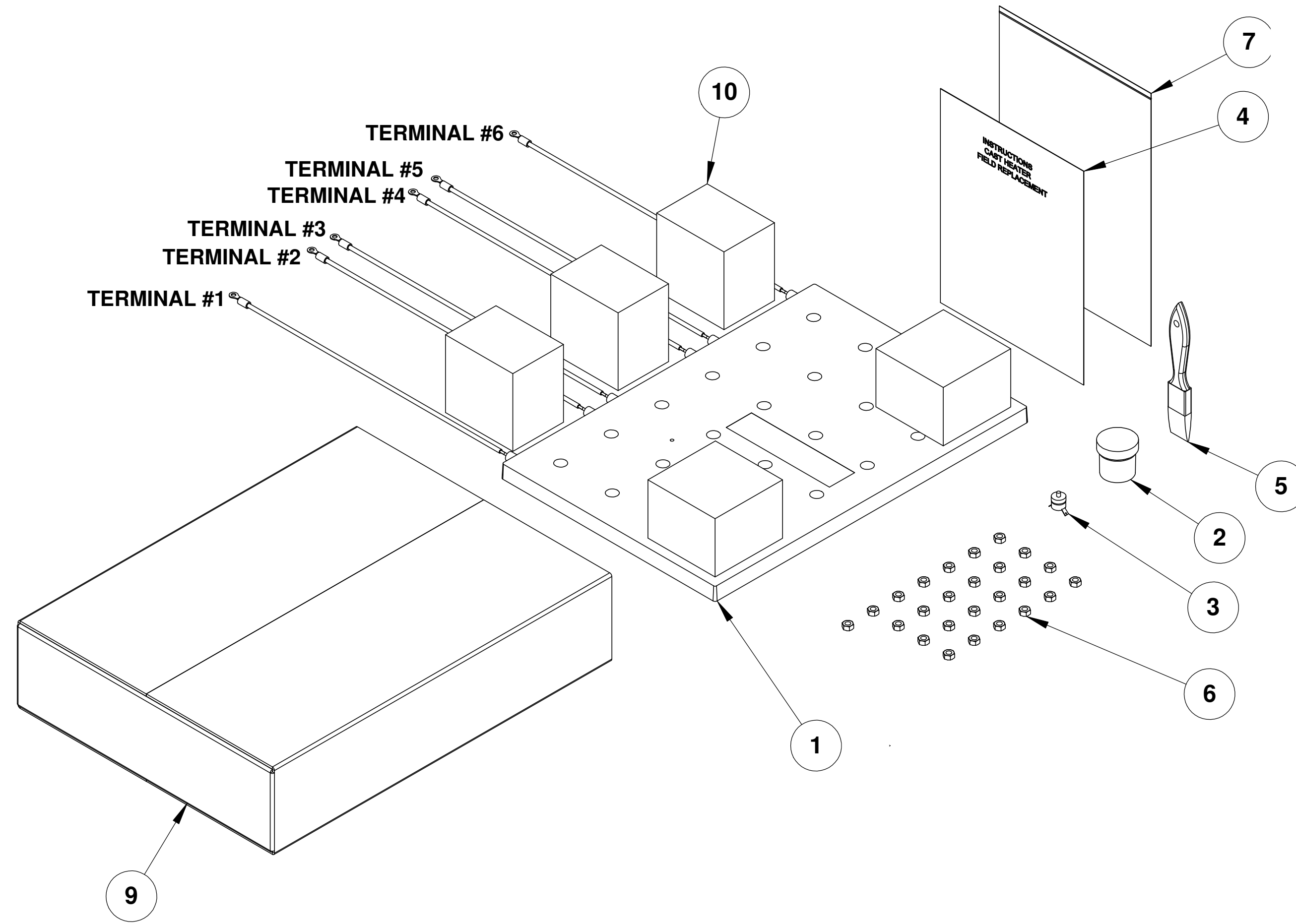


AT1A-3500-4

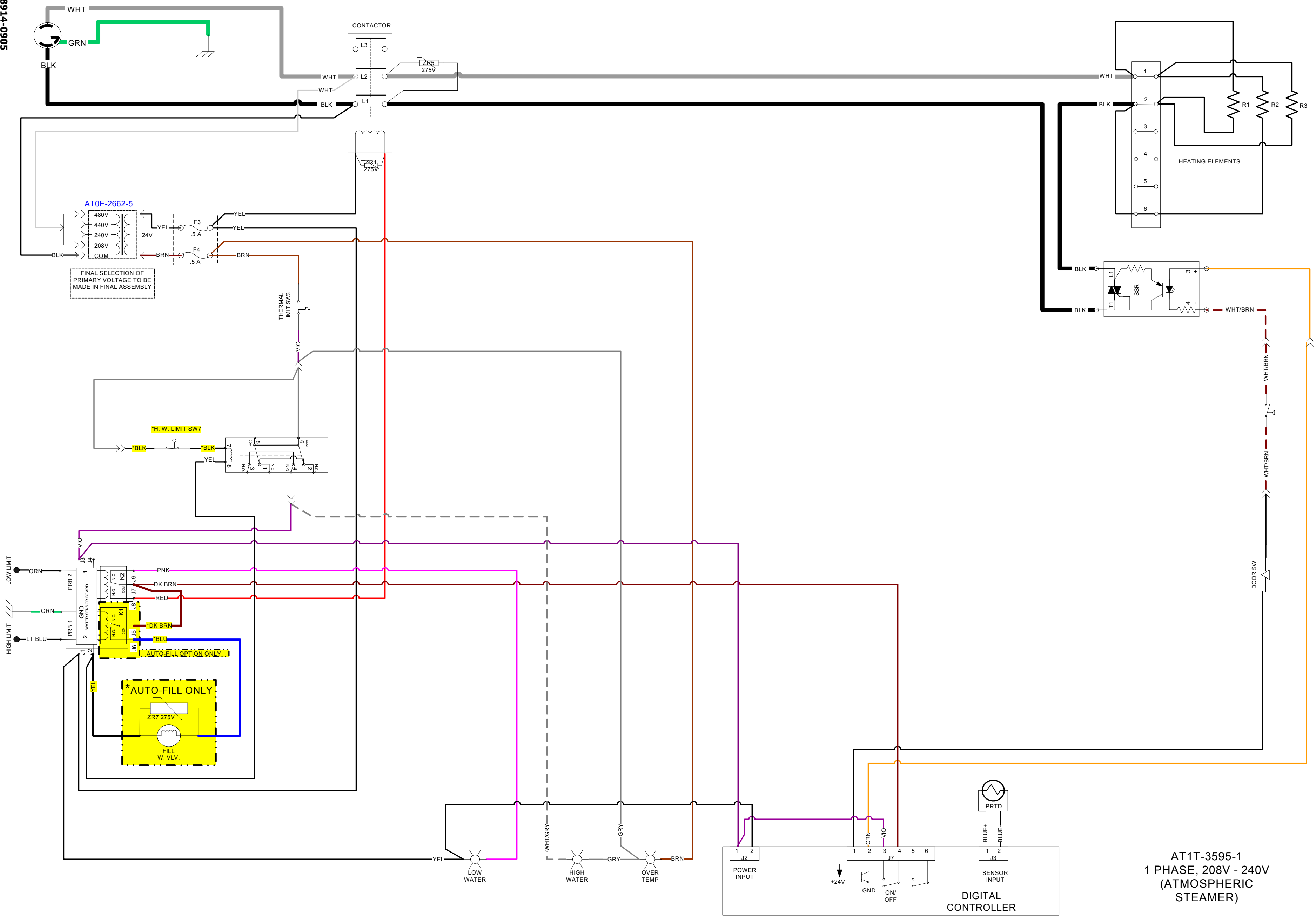
AT0H-3040-1	8	RUBBER BULLET FOOT TIP
AT0F-3448-51056	7	SCREW, 1/4-20x5/8" DRL SPAN PAN HD MACH
AT0F-2875-51050	7	SCREW, 1/4-20UNC X 5/8 HEX HEAD MACHINE
AT0F-1922-50000	6	WASHER, 1/4" HELICAL SPRING LOCK
AT1A-3038-5	5	LEG BASE FLANGE LEFT ASSEMBLY
AT1A-3038-4	4	LEG BASE FLANGE RIGHT ASSEMBLY
AT1A-3038-2	3	LEG BASE LEFT ASSEMBLY
AT1A-3038-1	2	LEG BASE RIGHT ASSEMBLY
AT1M-2872-1	1	DRAIN PAN BRACKET
PART NUMBER	ITEM	DESCRIPTION

CAST HEATER KIT

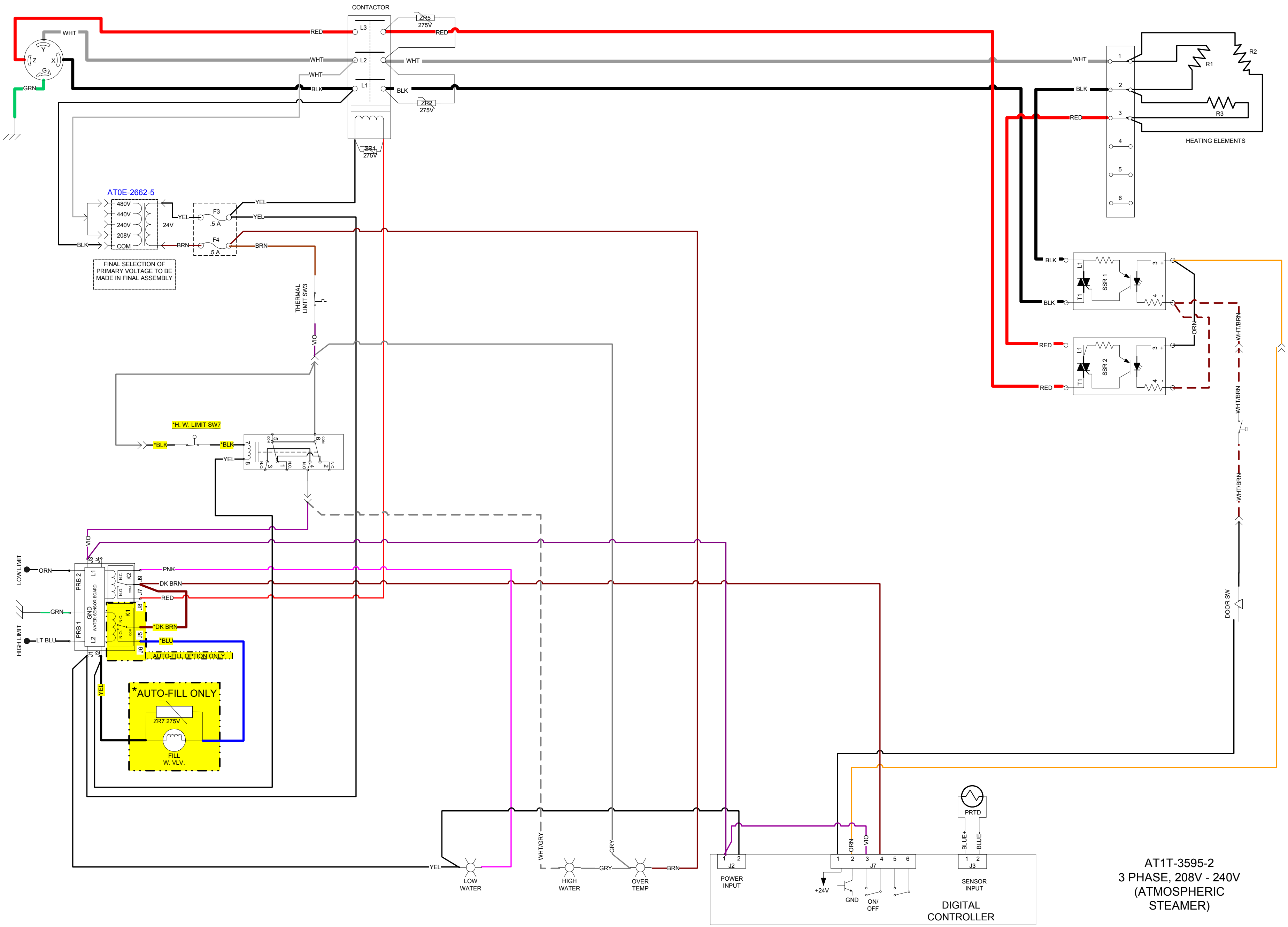
PART NUMBER	RATED VOLTAGE / WATTAGE							
	208V 6.0KW	230V 7.3KW	240V 8.0KW	380V 6.7KW	400V 7.4KW	415V 8.0KW	440V 9.0KW	480V 10.7KW
AT1A-3530-1			240V 8.0KW					
AT1A-3530-2			240V 6.0KW					
AT1A-3530-3	208V 8.0KW		240V 10.7KW	380V 9.0KW	400V 10.0KW	415V 10.7KW		480V 14.0KW
AT1A-3530-4	208V 12.0KW		240V 16.0KW	380V 13.0KW	400V 14.8KW	415V 16.0KW	440V 18.0KW	
AT1A-3530-6	208V 10.0KW							
AT1A-3530-7	208V 17.0KW							



5	5	5	5	5	5	10	AT0S-3535-1	PLANK FOAM
1	1	1	1	1	1	9	AT0S-3533-1	BOX, CARDBOARD
AR	AR	AR	AR	AR	AR	8	AT0S-2770-1	FOAM OR BUBBLE WRAP
1	1	1	1	1	1	7	AT0H-2782-2	BAG, 9 X 12 RECLOSABLE
25	25	25	25	25	25	6	AT0F-3401-1	NUT, SPECIAL LOCKING 1/4-20UNC-2B
1	1	1	1	1	1	5	AT0H-3532-1	PAINT BRUSH
1	1	1	1	1	1	4	AT1T-3534-1	INSTRUCTIONS, CAST HEATER FIELD REPLACEMENT
1	1	1	1	1	1	3	AT1E-2653-3	OVERTEMP SWITCH
1	1	1	1	1	1	2	AT0H-3412-2	WAKEFIELD 120 THERMAL JOINT COMPOUND
1	-	-	-	-	-	1	AT1A-3531-7	CAST HEATER ASSEMBLY
-	1	-	-	-	-	1	AT1A-3531-6	CAST HEATER ASSEMBLY
-	-	1	-	-	-	1	AT1A-3531-4	CAST HEATER ASSEMBLY
-	-	-	1	-	-	1	AT1A-3531-3	CAST HEATER ASSEMBLY
-	-	-	-	1	-	1	AT1A-3531-2	CAST HEATER ASSEMBLY
-	-	-	-	-	1	1	AT1A-3531-1	CAST HEATER ASSEMBLY
QTY AT1A-3530-7	QTY AT1A-3530-6	QTY AT1A-3530-4	QTY AT1A-3530-3	QTY AT1A-3530-2	QTY AT0A-2615-1	ITEM	PART NUMBER	DESCRIPTION



AT1T-3595-1
 1 PHASE, 208V - 240V
 (ATMOSPHERIC
 STEAMER)



ATOE-2662-5

480V
440V
240V
208V
CGM

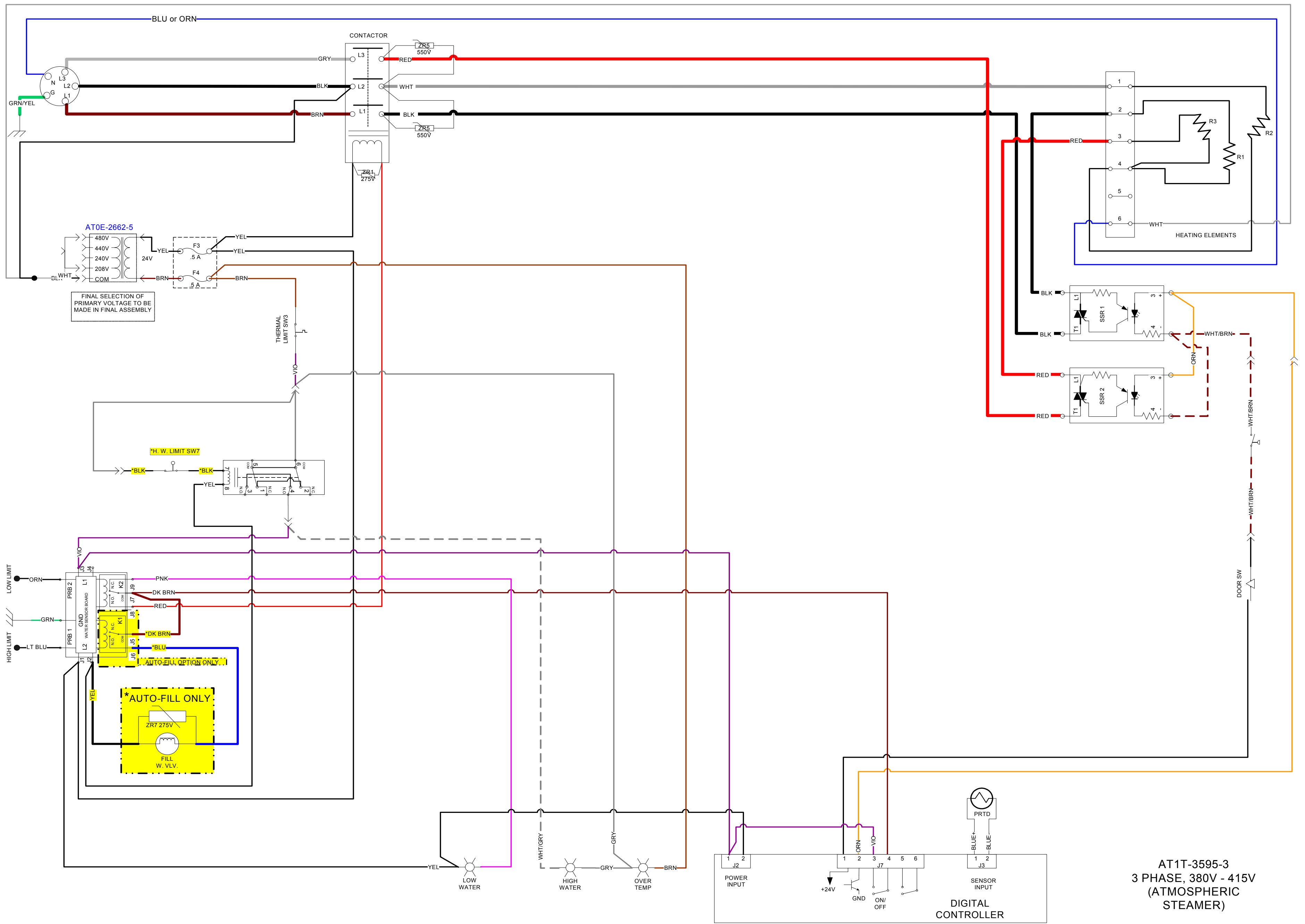
FINAL SELECTION OF PRIMARY VOLTAGE TO BE MADE IN FINAL ASSEMBLY

* AUTO-FILL ONLY

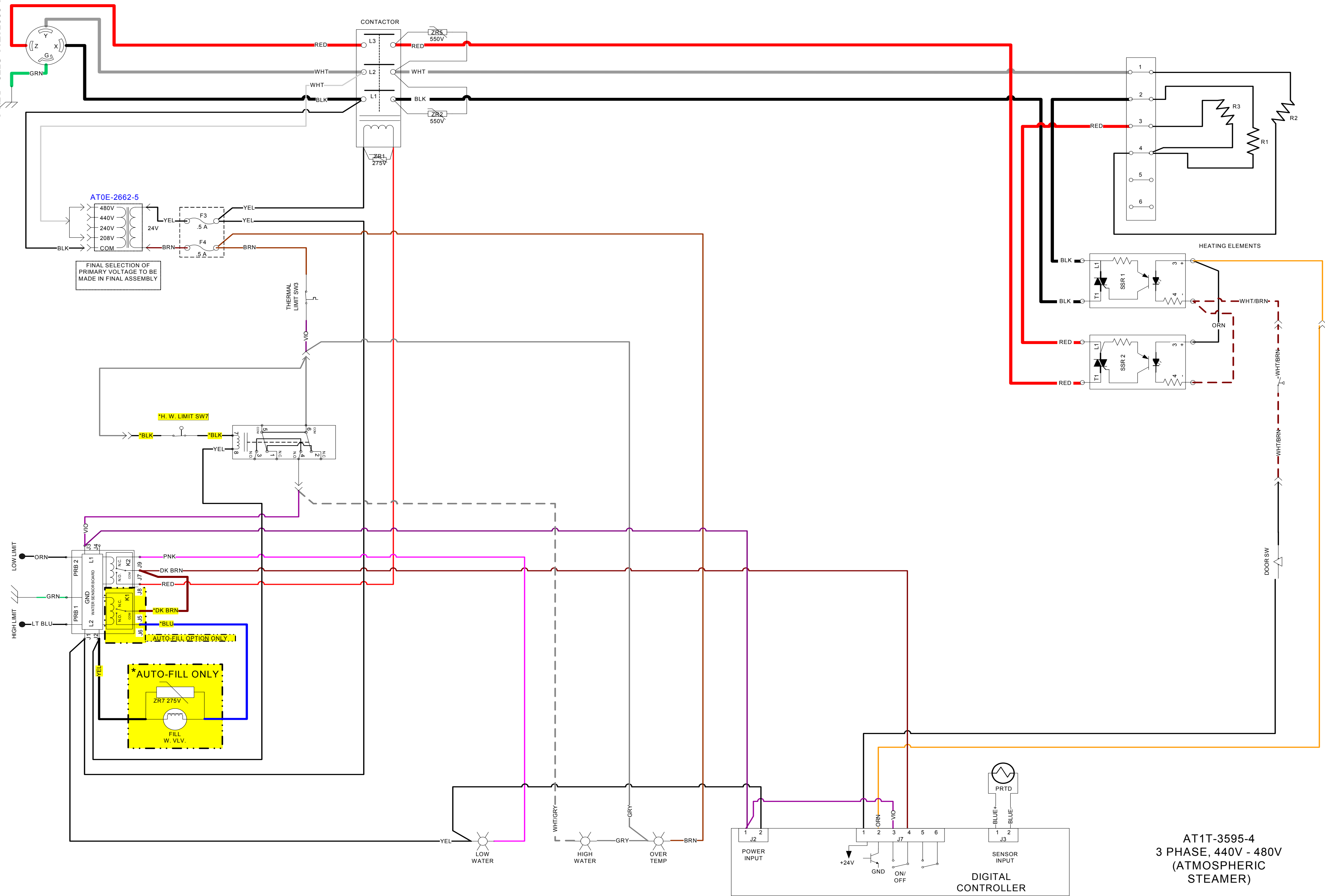
ZR7 275V

FILL W. VLV.

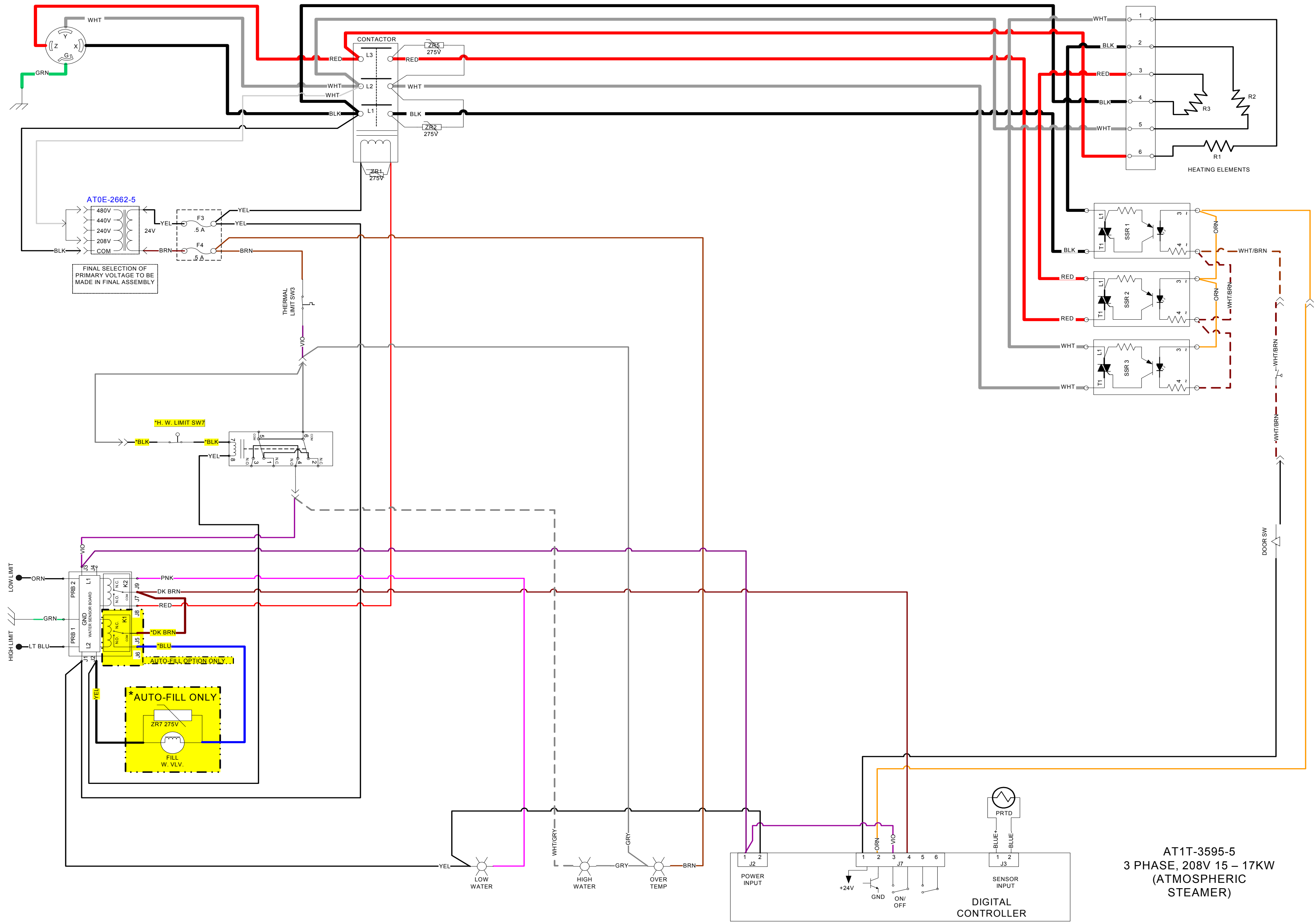
AT1T-3595-2
3 PHASE, 208V - 240V
(ATMOSPHERIC STEAMER)



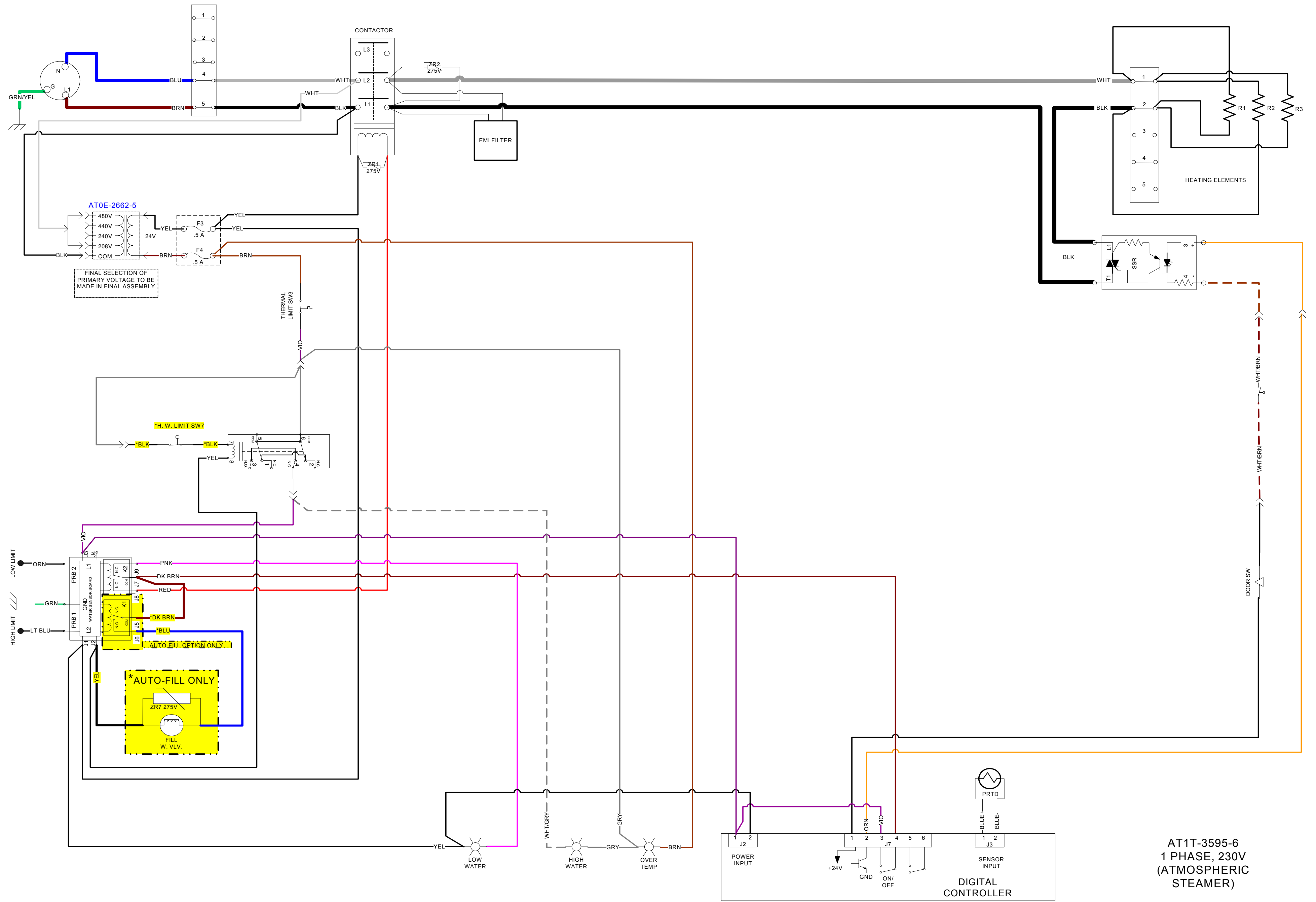
AT1T-3595-3
 3 PHASE, 380V - 415V
 (ATMOSPHERIC
 STEAMER)

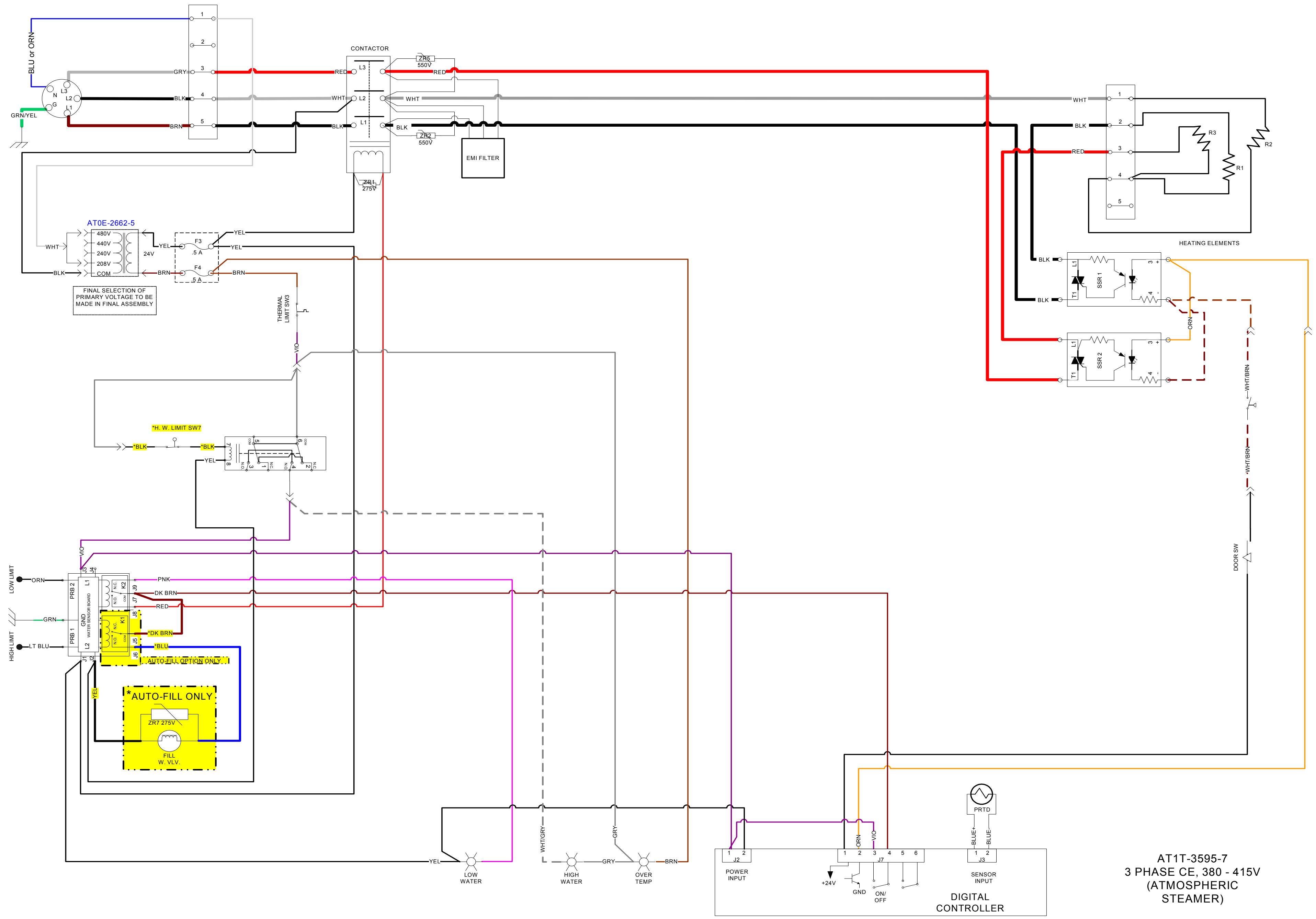


AT1T-3595-4
 3 PHASE, 440V - 480V
 (ATMOSPHERIC
 STEAMER)



AT1T-3595-5
 3 PHASE, 208V 15 – 17KW
 (ATMOSPHERIC
 STEAMER)





AT1T-3595-7
 3 PHASE CE, 380 - 415V
 (ATMOSPHERIC
 STEAMER)

WARRANTY

LIMITED WARRANTY

One Year – Parts and Labor U.S. & Canada Only

AccuTemp Products, Inc. (AccuTemp) warrants that your AccuTemp equipment will be free of defects in material and workmanship under normal use for a period of twelve (12) months from installation or fifteen (15) months from date of shipment from AccuTemp, whichever date first occurs (the Warranty Period). Registration of AccuTemp equipment is required at the time of installation. Damage to AccuTemp equipment that occurs during shipment must be reported to the carrier, and is not covered under this warranty. The reporting of any damage during shipment is the sole responsibility of the commercial purchaser/user of such AccuTemp equipment.

AccuTemp provides an active service department, which should be contacted and advised of service issues, regardless of the warranty period. During the warranty period, **AccuTemp must be contacted for warranty repairs** and agrees to repair or replace, at its option, F.O.B. factory, any part which proves to be defective due to defects in material or workmanship, provided the equipment has not been altered in any way and has been properly installed, maintained, and operated in accordance with the instructions in the AccuTemp Owners Manual. During the warranty period, AccuTemp also agrees to pay for any factory authorized equipment service agency (within the continental United States and Canada) for reasonable labor required to repair or replace, at our option, F.O.B. factory, any part which proves to be defective due to defects in materials or workmanship, provided the service agency has received advance approval from AccuTemp factory service to perform the repair or replacement. This warranty includes travel time not to exceed two hours and mileage not to exceed 50 miles (100 miles round trip), but does not include post start-up assistance or training, tightening of loose fittings or external electrical connections, minor adjustments, maintenance, or cleaning. AccuTemp will not reimburse the expense of labor required to replace parts after the expiration of the warranty period.

Proper installation is the responsibility of the dealer, owner-user, or installing contractor and is not covered by this warranty. Improper installation can affect your warranty. Installation is the responsibility of the Dealer, Owner/User or the Installation Contractor. See the Installation section of the Owners Manual. While AccuTemp products are built to comply with applicable standards for manufacturers, including Underwriters Laboratories (UL) and National Sanitation Foundation (NSF), it is the responsibility of the owner and the installer to comply with any applicable local codes that may exist.

AccuTemp makes no other warranties or guarantees, whether expressed or implied, including any warranties of performance, merchantability, or fitness for any particular purpose. AccuTemp's liability on any claim of any kind, including negligence, with respect to the goods and services covered hereunder, shall in no case exceed the price of the goods and services, or parts thereof, which gives rise to the claim. In no event shall AccuTemp be liable for special, incidental, or consequential damages, or damages in the nature of penalties.

This constitutes the entire warranty, which supersedes and excludes all other warranties, whether written, oral, or implied.



For Parts Questions Contact:

Accutemp Technical Services

Toll Free - 800.480.0415

Standard - 260.469.3040

Fax Orders - 260.493.8914

Email - service@accutemp.net

Internet - www.accutemp.net